

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $39 + 15 =$  | (2) $74 + 14 =$  | (3) $49 + 45 =$  | (4) $24 + 15 =$   |
| (5) $24 + 27 =$  | (6) $50 + 48 =$  | (7) $30 + 57 =$  | (8) $30 + 38 =$   |
| (9) $23 + 45 =$  | (10) $76 + 16 =$ | (11) $27 + 42 =$ | (12) $87 + 11 =$  |
| (13) $17 + 57 =$ | (14) $34 + 28 =$ | (15) $15 + 18 =$ | (16) $53 + 45 =$  |
| (17) $40 + 18 =$ | (18) $26 + 17 =$ | (19) $37 + 29 =$ | (20) $76 + 13 =$  |
| (21) $19 + 66 =$ | (22) $44 + 20 =$ | (23) $54 + 19 =$ | (24) $11 + 39 =$  |
| (25) $45 + 49 =$ | (26) $58 + 37 =$ | (27) $78 + 18 =$ | (28) $65 + 25 =$  |
| (29) $76 + 11 =$ | (30) $63 + 18 =$ | (31) $48 + 41 =$ | (32) $61 + 19 =$  |
| (33) $66 + 22 =$ | (34) $32 + 24 =$ | (35) $41 + 21 =$ | (36) $79 + 16 =$  |
| (37) $84 + 15 =$ | (38) $76 + 24 =$ | (39) $17 + 52 =$ | (40) $12 + 43 =$  |
| (41) $35 + 51 =$ | (42) $33 + 44 =$ | (43) $49 + 36 =$ | (44) $50 + 27 =$  |
| (45) $41 + 49 =$ | (46) $21 + 59 =$ | (47) $40 + 53 =$ | (48) $80 + 20 =$  |
| (49) $66 + 20 =$ | (50) $87 + 10 =$ | (51) $62 + 34 =$ | (52) $35 + 54 =$  |
| (53) $36 + 29 =$ | (54) $70 + 21 =$ | (55) $52 + 48 =$ | (56) $81 + 14 =$  |
| (57) $44 + 54 =$ | (58) $62 + 36 =$ | (59) $24 + 64 =$ | (60) $36 + 31 =$  |
| (61) $48 + 49 =$ | (62) $79 + 18 =$ | (63) $67 + 25 =$ | (64) $86 + 12 =$  |
| (65) $68 + 29 =$ | (66) $66 + 32 =$ | (67) $41 + 38 =$ | (68) $74 + 17 =$  |
| (69) $42 + 40 =$ | (70) $64 + 33 =$ | (71) $74 + 23 =$ | (72) $67 + 33 =$  |
| (73) $89 + 10 =$ | (74) $60 + 18 =$ | (75) $13 + 47 =$ | (76) $34 + 24 =$  |
| (77) $29 + 16 =$ | (78) $24 + 28 =$ | (79) $16 + 62 =$ | (80) $38 + 43 =$  |
| (81) $65 + 12 =$ | (82) $27 + 22 =$ | (83) $53 + 15 =$ | (84) $79 + 13 =$  |
| (85) $35 + 41 =$ | (86) $39 + 21 =$ | (87) $13 + 26 =$ | (88) $30 + 55 =$  |
| (89) $40 + 20 =$ | (90) $20 + 62 =$ | (91) $59 + 26 =$ | (92) $73 + 23 =$  |
| (93) $73 + 26 =$ | (94) $89 + 11 =$ | (95) $60 + 13 =$ | (96) $45 + 37 =$  |
| (97) $40 + 41 =$ | (98) $27 + 10 =$ | (99) $59 + 16 =$ | (100) $88 + 10 =$ |

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $77 + 15 =$  | (2) $31 + 37 =$  | (3) $41 + 26 =$  | (4) $37 + 28 =$   |
| (5) $30 + 17 =$  | (6) $82 + 10 =$  | (7) $77 + 21 =$  | (8) $58 + 35 =$   |
| (9) $15 + 33 =$  | (10) $66 + 11 =$ | (11) $56 + 26 =$ | (12) $61 + 35 =$  |
| (13) $76 + 23 =$ | (14) $72 + 20 =$ | (15) $28 + 54 =$ | (16) $75 + 11 =$  |
| (17) $77 + 16 =$ | (18) $24 + 37 =$ | (19) $49 + 19 =$ | (20) $88 + 12 =$  |
| (21) $63 + 30 =$ | (22) $69 + 16 =$ | (23) $27 + 73 =$ | (24) $26 + 24 =$  |
| (25) $75 + 10 =$ | (26) $46 + 25 =$ | (27) $72 + 22 =$ | (28) $69 + 29 =$  |
| (29) $11 + 66 =$ | (30) $77 + 23 =$ | (31) $41 + 20 =$ | (32) $54 + 15 =$  |
| (33) $45 + 30 =$ | (34) $74 + 12 =$ | (35) $84 + 10 =$ | (36) $39 + 26 =$  |
| (37) $73 + 22 =$ | (38) $38 + 24 =$ | (39) $18 + 42 =$ | (40) $48 + 23 =$  |
| (41) $24 + 49 =$ | (42) $15 + 83 =$ | (43) $82 + 16 =$ | (44) $83 + 10 =$  |
| (45) $59 + 37 =$ | (46) $56 + 35 =$ | (47) $57 + 39 =$ | (48) $31 + 27 =$  |
| (49) $14 + 42 =$ | (50) $25 + 57 =$ | (51) $54 + 41 =$ | (52) $31 + 42 =$  |
| (53) $87 + 12 =$ | (54) $20 + 29 =$ | (55) $16 + 13 =$ | (56) $36 + 53 =$  |
| (57) $42 + 47 =$ | (58) $55 + 14 =$ | (59) $32 + 13 =$ | (60) $53 + 21 =$  |
| (61) $12 + 15 =$ | (62) $42 + 17 =$ | (63) $46 + 33 =$ | (64) $46 + 35 =$  |
| (65) $61 + 27 =$ | (66) $17 + 59 =$ | (67) $62 + 31 =$ | (68) $33 + 58 =$  |
| (69) $49 + 25 =$ | (70) $37 + 56 =$ | (71) $45 + 35 =$ | (72) $79 + 14 =$  |
| (73) $87 + 13 =$ | (74) $67 + 24 =$ | (75) $75 + 13 =$ | (76) $22 + 22 =$  |
| (77) $81 + 15 =$ | (78) $39 + 32 =$ | (79) $22 + 30 =$ | (80) $19 + 32 =$  |
| (81) $18 + 33 =$ | (82) $29 + 18 =$ | (83) $32 + 34 =$ | (84) $26 + 66 =$  |
| (85) $18 + 80 =$ | (86) $51 + 21 =$ | (87) $45 + 47 =$ | (88) $35 + 48 =$  |
| (89) $66 + 28 =$ | (90) $72 + 26 =$ | (91) $41 + 39 =$ | (92) $74 + 26 =$  |
| (93) $25 + 33 =$ | (94) $80 + 16 =$ | (95) $12 + 88 =$ | (96) $63 + 27 =$  |
| (97) $16 + 54 =$ | (98) $11 + 46 =$ | (99) $83 + 17 =$ | (100) $72 + 14 =$ |

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $52 + 43 =$  | (2) $21 + 32 =$  | (3) $35 + 31 =$  | (4) $34 + 46 =$   |
| (5) $16 + 79 =$  | (6) $86 + 10 =$  | (7) $29 + 50 =$  | (8) $82 + 12 =$   |
| (9) $39 + 11 =$  | (10) $61 + 26 =$ | (11) $81 + 12 =$ | (12) $23 + 35 =$  |
| (13) $33 + 11 =$ | (14) $77 + 18 =$ | (15) $23 + 55 =$ | (16) $62 + 23 =$  |
| (17) $64 + 11 =$ | (18) $10 + 81 =$ | (19) $67 + 32 =$ | (20) $37 + 13 =$  |
| (21) $50 + 13 =$ | (22) $30 + 35 =$ | (23) $37 + 31 =$ | (24) $34 + 56 =$  |
| (25) $31 + 28 =$ | (26) $48 + 13 =$ | (27) $86 + 14 =$ | (28) $48 + 35 =$  |
| (29) $31 + 47 =$ | (30) $35 + 26 =$ | (31) $78 + 13 =$ | (32) $41 + 35 =$  |
| (33) $54 + 39 =$ | (34) $73 + 10 =$ | (35) $59 + 28 =$ | (36) $21 + 67 =$  |
| (37) $28 + 13 =$ | (38) $12 + 25 =$ | (39) $64 + 36 =$ | (40) $25 + 19 =$  |
| (41) $59 + 21 =$ | (42) $73 + 15 =$ | (43) $24 + 67 =$ | (44) $35 + 59 =$  |
| (45) $69 + 11 =$ | (46) $35 + 34 =$ | (47) $29 + 69 =$ | (48) $52 + 22 =$  |
| (49) $38 + 11 =$ | (50) $12 + 82 =$ | (51) $28 + 44 =$ | (52) $59 + 27 =$  |
| (53) $21 + 48 =$ | (54) $79 + 17 =$ | (55) $60 + 24 =$ | (56) $70 + 27 =$  |
| (57) $44 + 48 =$ | (58) $67 + 33 =$ | (59) $72 + 13 =$ | (60) $28 + 23 =$  |
| (61) $37 + 39 =$ | (62) $58 + 36 =$ | (63) $38 + 29 =$ | (64) $27 + 71 =$  |
| (65) $40 + 24 =$ | (66) $30 + 55 =$ | (67) $77 + 11 =$ | (68) $51 + 13 =$  |
| (69) $44 + 31 =$ | (70) $45 + 24 =$ | (71) $83 + 17 =$ | (72) $85 + 14 =$  |
| (73) $90 + 10 =$ | (74) $78 + 11 =$ | (75) $34 + 51 =$ | (76) $19 + 33 =$  |
| (77) $28 + 58 =$ | (78) $22 + 48 =$ | (79) $70 + 10 =$ | (80) $64 + 28 =$  |
| (81) $26 + 50 =$ | (82) $15 + 70 =$ | (83) $67 + 15 =$ | (84) $51 + 33 =$  |
| (85) $40 + 29 =$ | (86) $74 + 10 =$ | (87) $19 + 56 =$ | (88) $33 + 59 =$  |
| (89) $79 + 10 =$ | (90) $44 + 33 =$ | (91) $47 + 40 =$ | (92) $66 + 17 =$  |
| (93) $45 + 37 =$ | (94) $16 + 44 =$ | (95) $79 + 11 =$ | (96) $38 + 33 =$  |
| (97) $67 + 16 =$ | (98) $21 + 51 =$ | (99) $43 + 56 =$ | (100) $59 + 26 =$ |

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $82 + 18 =$  | (2) $24 + 66 =$  | (3) $46 + 13 =$  | (4) $17 + 32 =$   |
| (5) $47 + 12 =$  | (6) $75 + 20 =$  | (7) $53 + 27 =$  | (8) $17 + 81 =$   |
| (9) $21 + 63 =$  | (10) $68 + 21 =$ | (11) $37 + 29 =$ | (12) $15 + 51 =$  |
| (13) $49 + 33 =$ | (14) $43 + 27 =$ | (15) $81 + 19 =$ | (16) $14 + 45 =$  |
| (17) $57 + 30 =$ | (18) $35 + 55 =$ | (19) $10 + 57 =$ | (20) $53 + 18 =$  |
| (21) $76 + 13 =$ | (22) $43 + 48 =$ | (23) $89 + 11 =$ | (24) $29 + 58 =$  |
| (25) $37 + 47 =$ | (26) $50 + 40 =$ | (27) $71 + 19 =$ | (28) $45 + 14 =$  |
| (29) $33 + 51 =$ | (30) $83 + 13 =$ | (31) $34 + 25 =$ | (32) $68 + 24 =$  |
| (33) $32 + 54 =$ | (34) $41 + 31 =$ | (35) $33 + 66 =$ | (36) $15 + 27 =$  |
| (37) $55 + 17 =$ | (38) $52 + 46 =$ | (39) $88 + 10 =$ | (40) $50 + 31 =$  |
| (41) $16 + 45 =$ | (42) $83 + 16 =$ | (43) $63 + 36 =$ | (44) $15 + 56 =$  |
| (45) $48 + 42 =$ | (46) $77 + 22 =$ | (47) $11 + 58 =$ | (48) $77 + 17 =$  |
| (49) $73 + 17 =$ | (50) $79 + 21 =$ | (51) $28 + 11 =$ | (52) $26 + 60 =$  |
| (53) $18 + 38 =$ | (54) $73 + 26 =$ | (55) $65 + 15 =$ | (56) $72 + 16 =$  |
| (57) $51 + 37 =$ | (58) $19 + 59 =$ | (59) $30 + 33 =$ | (60) $68 + 27 =$  |
| (61) $21 + 34 =$ | (62) $78 + 10 =$ | (63) $69 + 26 =$ | (64) $80 + 16 =$  |
| (65) $67 + 17 =$ | (66) $47 + 18 =$ | (67) $88 + 12 =$ | (68) $71 + 24 =$  |
| (69) $81 + 18 =$ | (70) $14 + 19 =$ | (71) $83 + 15 =$ | (72) $32 + 40 =$  |
| (73) $27 + 34 =$ | (74) $75 + 22 =$ | (75) $33 + 65 =$ | (76) $84 + 11 =$  |
| (77) $69 + 18 =$ | (78) $39 + 55 =$ | (79) $74 + 12 =$ | (80) $25 + 22 =$  |
| (81) $66 + 29 =$ | (82) $34 + 63 =$ | (83) $34 + 15 =$ | (84) $62 + 20 =$  |
| (85) $68 + 23 =$ | (86) $76 + 12 =$ | (87) $10 + 71 =$ | (88) $12 + 86 =$  |
| (89) $16 + 24 =$ | (90) $13 + 26 =$ | (91) $27 + 51 =$ | (92) $51 + 24 =$  |
| (93) $33 + 58 =$ | (94) $78 + 21 =$ | (95) $36 + 33 =$ | (96) $37 + 57 =$  |
| (97) $45 + 51 =$ | (98) $56 + 21 =$ | (99) $87 + 13 =$ | (100) $44 + 37 =$ |

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $82 + 17 =$  | (2) $52 + 39 =$  | (3) $31 + 20 =$  | (4) $82 + 12 =$   |
| (5) $27 + 56 =$  | (6) $78 + 19 =$  | (7) $24 + 34 =$  | (8) $26 + 45 =$   |
| (9) $35 + 34 =$  | (10) $47 + 32 =$ | (11) $63 + 33 =$ | (12) $74 + 21 =$  |
| (13) $20 + 48 =$ | (14) $11 + 23 =$ | (15) $77 + 10 =$ | (16) $32 + 60 =$  |
| (17) $45 + 53 =$ | (18) $79 + 17 =$ | (19) $17 + 52 =$ | (20) $20 + 79 =$  |
| (21) $41 + 40 =$ | (22) $30 + 70 =$ | (23) $30 + 22 =$ | (24) $15 + 83 =$  |
| (25) $86 + 13 =$ | (26) $82 + 16 =$ | (27) $73 + 24 =$ | (28) $66 + 32 =$  |
| (29) $35 + 60 =$ | (30) $30 + 45 =$ | (31) $58 + 41 =$ | (32) $53 + 10 =$  |
| (33) $43 + 37 =$ | (34) $56 + 18 =$ | (35) $67 + 26 =$ | (36) $39 + 51 =$  |
| (37) $73 + 25 =$ | (38) $87 + 11 =$ | (39) $80 + 11 =$ | (40) $52 + 18 =$  |
| (41) $81 + 14 =$ | (42) $32 + 15 =$ | (43) $29 + 20 =$ | (44) $62 + 33 =$  |
| (45) $45 + 34 =$ | (46) $19 + 42 =$ | (47) $44 + 12 =$ | (48) $85 + 13 =$  |
| (49) $32 + 58 =$ | (50) $40 + 51 =$ | (51) $69 + 27 =$ | (52) $55 + 33 =$  |
| (53) $26 + 26 =$ | (54) $31 + 34 =$ | (55) $63 + 13 =$ | (56) $66 + 16 =$  |
| (57) $55 + 24 =$ | (58) $51 + 38 =$ | (59) $72 + 22 =$ | (60) $37 + 10 =$  |
| (61) $26 + 68 =$ | (62) $86 + 14 =$ | (63) $69 + 21 =$ | (64) $50 + 23 =$  |
| (65) $49 + 11 =$ | (66) $76 + 24 =$ | (67) $35 + 53 =$ | (68) $79 + 19 =$  |
| (69) $62 + 11 =$ | (70) $89 + 10 =$ | (71) $18 + 77 =$ | (72) $81 + 17 =$  |
| (73) $76 + 17 =$ | (74) $20 + 58 =$ | (75) $85 + 12 =$ | (76) $57 + 37 =$  |
| (77) $84 + 15 =$ | (78) $55 + 28 =$ | (79) $82 + 10 =$ | (80) $41 + 14 =$  |
| (81) $76 + 14 =$ | (82) $75 + 18 =$ | (83) $29 + 41 =$ | (84) $50 + 43 =$  |
| (85) $69 + 11 =$ | (86) $67 + 31 =$ | (87) $27 + 31 =$ | (88) $34 + 27 =$  |
| (89) $51 + 26 =$ | (90) $38 + 42 =$ | (91) $86 + 11 =$ | (92) $19 + 69 =$  |
| (93) $16 + 75 =$ | (94) $17 + 78 =$ | (95) $79 + 15 =$ | (96) $68 + 10 =$  |
| (97) $23 + 55 =$ | (98) $35 + 62 =$ | (99) $35 + 12 =$ | (100) $70 + 15 =$ |

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $64 + 28 =$  | (2) $31 + 65 =$  | (3) $50 + 45 =$  | (4) $14 + 58 =$   |
| (5) $89 + 10 =$  | (6) $15 + 42 =$  | (7) $14 + 62 =$  | (8) $51 + 48 =$   |
| (9) $80 + 12 =$  | (10) $41 + 48 =$ | (11) $51 + 45 =$ | (12) $39 + 10 =$  |
| (13) $73 + 17 =$ | (14) $67 + 30 =$ | (15) $66 + 18 =$ | (16) $48 + 20 =$  |
| (17) $14 + 11 =$ | (18) $15 + 28 =$ | (19) $40 + 11 =$ | (20) $78 + 17 =$  |
| (21) $79 + 17 =$ | (22) $44 + 54 =$ | (23) $77 + 15 =$ | (24) $18 + 65 =$  |
| (25) $31 + 24 =$ | (26) $73 + 22 =$ | (27) $82 + 13 =$ | (28) $28 + 24 =$  |
| (29) $90 + 10 =$ | (30) $29 + 31 =$ | (31) $79 + 13 =$ | (32) $53 + 20 =$  |
| (33) $18 + 67 =$ | (34) $28 + 18 =$ | (35) $62 + 25 =$ | (36) $65 + 24 =$  |
| (37) $26 + 21 =$ | (38) $86 + 11 =$ | (39) $38 + 62 =$ | (40) $47 + 43 =$  |
| (41) $42 + 21 =$ | (42) $77 + 13 =$ | (43) $78 + 11 =$ | (44) $49 + 17 =$  |
| (45) $70 + 22 =$ | (46) $58 + 29 =$ | (47) $76 + 22 =$ | (48) $47 + 49 =$  |
| (49) $23 + 12 =$ | (50) $79 + 21 =$ | (51) $21 + 68 =$ | (52) $52 + 24 =$  |
| (53) $70 + 24 =$ | (54) $38 + 57 =$ | (55) $73 + 11 =$ | (56) $29 + 27 =$  |
| (57) $81 + 16 =$ | (58) $37 + 14 =$ | (59) $48 + 42 =$ | (60) $19 + 14 =$  |
| (61) $58 + 24 =$ | (62) $51 + 33 =$ | (63) $77 + 23 =$ | (64) $85 + 10 =$  |
| (65) $66 + 23 =$ | (66) $64 + 23 =$ | (67) $63 + 21 =$ | (68) $82 + 18 =$  |
| (69) $20 + 76 =$ | (70) $68 + 27 =$ | (71) $29 + 23 =$ | (72) $58 + 30 =$  |
| (73) $21 + 53 =$ | (74) $57 + 41 =$ | (75) $63 + 37 =$ | (76) $41 + 16 =$  |
| (77) $73 + 12 =$ | (78) $65 + 34 =$ | (79) $64 + 30 =$ | (80) $26 + 22 =$  |
| (81) $17 + 81 =$ | (82) $80 + 20 =$ | (83) $44 + 47 =$ | (84) $25 + 63 =$  |
| (85) $54 + 18 =$ | (86) $58 + 36 =$ | (87) $21 + 39 =$ | (88) $37 + 25 =$  |
| (89) $58 + 33 =$ | (90) $38 + 21 =$ | (91) $86 + 13 =$ | (92) $52 + 21 =$  |
| (93) $42 + 19 =$ | (94) $75 + 15 =$ | (95) $86 + 14 =$ | (96) $64 + 15 =$  |
| (97) $48 + 23 =$ | (98) $14 + 65 =$ | (99) $35 + 49 =$ | (100) $12 + 47 =$ |

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $15 + 25 =$  | (2) $89 + 11 =$  | (3) $33 + 17 =$  | (4) $59 + 39 =$   |
| (5) $46 + 17 =$  | (6) $67 + 19 =$  | (7) $60 + 35 =$  | (8) $12 + 76 =$   |
| (9) $64 + 14 =$  | (10) $47 + 21 =$ | (11) $60 + 19 =$ | (12) $40 + 27 =$  |
| (13) $60 + 28 =$ | (14) $88 + 11 =$ | (15) $36 + 59 =$ | (16) $19 + 37 =$  |
| (17) $64 + 35 =$ | (18) $55 + 27 =$ | (19) $62 + 14 =$ | (20) $23 + 67 =$  |
| (21) $71 + 23 =$ | (22) $74 + 16 =$ | (23) $20 + 64 =$ | (24) $51 + 16 =$  |
| (25) $34 + 52 =$ | (26) $54 + 19 =$ | (27) $13 + 41 =$ | (28) $60 + 36 =$  |
| (29) $81 + 19 =$ | (30) $62 + 18 =$ | (31) $18 + 71 =$ | (32) $55 + 38 =$  |
| (33) $32 + 31 =$ | (34) $46 + 24 =$ | (35) $70 + 26 =$ | (36) $29 + 47 =$  |
| (37) $32 + 59 =$ | (38) $40 + 29 =$ | (39) $36 + 26 =$ | (40) $30 + 20 =$  |
| (41) $25 + 62 =$ | (42) $27 + 55 =$ | (43) $11 + 11 =$ | (44) $47 + 31 =$  |
| (45) $72 + 20 =$ | (46) $84 + 11 =$ | (47) $80 + 17 =$ | (48) $16 + 16 =$  |
| (49) $87 + 10 =$ | (50) $72 + 17 =$ | (51) $54 + 13 =$ | (52) $15 + 27 =$  |
| (53) $28 + 22 =$ | (54) $86 + 12 =$ | (55) $45 + 29 =$ | (56) $63 + 32 =$  |
| (57) $24 + 75 =$ | (58) $60 + 10 =$ | (59) $87 + 11 =$ | (60) $22 + 45 =$  |
| (61) $47 + 36 =$ | (62) $37 + 37 =$ | (63) $11 + 70 =$ | (64) $49 + 31 =$  |
| (65) $47 + 18 =$ | (66) $15 + 68 =$ | (67) $84 + 15 =$ | (68) $43 + 40 =$  |
| (69) $11 + 43 =$ | (70) $54 + 29 =$ | (71) $85 + 11 =$ | (72) $11 + 65 =$  |
| (73) $23 + 46 =$ | (74) $35 + 21 =$ | (75) $28 + 19 =$ | (76) $12 + 24 =$  |
| (77) $65 + 30 =$ | (78) $54 + 12 =$ | (79) $13 + 82 =$ | (80) $17 + 19 =$  |
| (81) $85 + 13 =$ | (82) $38 + 28 =$ | (83) $53 + 42 =$ | (84) $37 + 16 =$  |
| (85) $49 + 35 =$ | (86) $83 + 10 =$ | (87) $19 + 35 =$ | (88) $51 + 23 =$  |
| (89) $21 + 67 =$ | (90) $41 + 14 =$ | (91) $38 + 34 =$ | (92) $23 + 25 =$  |
| (93) $73 + 19 =$ | (94) $50 + 28 =$ | (95) $43 + 15 =$ | (96) $85 + 12 =$  |
| (97) $39 + 13 =$ | (98) $59 + 29 =$ | (99) $67 + 21 =$ | (100) $76 + 12 =$ |

## 两位数加法计算练习题答案

### 第1页答案

- (1) 54 (2) 88 (3) 94 (4) 39 (5) 51 (6) 98 (7) 87 (8) 68  
(9) 68 (10) 92 (11) 69 (12) 98 (13) 74 (14) 62 (15) 33 (16) 98  
(17) 58 (18) 43 (19) 66 (20) 89 (21) 85 (22) 64 (23) 73 (24) 50  
(25) 94 (26) 95 (27) 96 (28) 90 (29) 87 (30) 81 (31) 89 (32) 80  
(33) 88 (34) 56 (35) 62 (36) 95 (37) 99 (38) 100 (39) 69 (40) 55  
(41) 86 (42) 77 (43) 85 (44) 77 (45) 90 (46) 80 (47) 93 (48) 100  
(49) 86 (50) 97 (51) 96 (52) 89 (53) 65 (54) 91 (55) 100 (56) 95  
(57) 98 (58) 98 (59) 88 (60) 67 (61) 97 (62) 97 (63) 92 (64) 98  
(65) 97 (66) 98 (67) 79 (68) 91 (69) 82 (70) 97 (71) 97 (72) 100  
(73) 99 (74) 78 (75) 60 (76) 58 (77) 45 (78) 52 (79) 78 (80) 81  
(81) 77 (82) 49 (83) 68 (84) 92 (85) 76 (86) 60 (87) 39 (88) 85  
(89) 60 (90) 82 (91) 85 (92) 96 (93) 99 (94) 100 (95) 73 (96) 82  
(97) 81 (98) 37 (99) 75 (100) 98

### 第2页答案

- (1) 92 (2) 68 (3) 67 (4) 65 (5) 47 (6) 92 (7) 98 (8) 93  
(9) 48 (10) 77 (11) 82 (12) 96 (13) 99 (14) 92 (15) 82 (16) 86  
(17) 93 (18) 61 (19) 68 (20) 100 (21) 93 (22) 85 (23) 100 (24) 50  
(25) 85 (26) 71 (27) 94 (28) 98 (29) 77 (30) 100 (31) 61 (32) 69  
(33) 75 (34) 86 (35) 94 (36) 65 (37) 95 (38) 62 (39) 60 (40) 71  
(41) 73 (42) 98 (43) 98 (44) 93 (45) 96 (46) 91 (47) 96 (48) 58  
(49) 56 (50) 82 (51) 95 (52) 73 (53) 99 (54) 49 (55) 29 (56) 89  
(57) 89 (58) 69 (59) 45 (60) 74 (61) 27 (62) 59 (63) 79 (64) 81  
(65) 88 (66) 76 (67) 93 (68) 91 (69) 74 (70) 93 (71) 80 (72) 93  
(73) 100 (74) 91 (75) 88 (76) 44 (77) 96 (78) 71 (79) 52 (80) 51  
(81) 51 (82) 47 (83) 66 (84) 92 (85) 98 (86) 72 (87) 92 (88) 83  
(89) 94 (90) 98 (91) 80 (92) 100 (93) 58 (94) 96 (95) 100 (96) 90  
(97) 70 (98) 57 (99) 100 (100) 86



## 两位数加法计算练习题答案

### 第3页答案

- (1) 95 (2) 53 (3) 66 (4) 80 (5) 95 (6) 96 (7) 79 (8) 94  
(9) 50 (10) 87 (11) 93 (12) 58 (13) 44 (14) 95 (15) 78 (16) 85  
(17) 75 (18) 91 (19) 99 (20) 50 (21) 63 (22) 65 (23) 68 (24) 90  
(25) 59 (26) 61 (27) 100 (28) 83 (29) 78 (30) 61 (31) 91 (32) 76  
(33) 93 (34) 83 (35) 87 (36) 88 (37) 41 (38) 37 (39) 100 (40) 44  
(41) 80 (42) 88 (43) 91 (44) 94 (45) 80 (46) 69 (47) 98 (48) 74  
(49) 49 (50) 94 (51) 72 (52) 86 (53) 69 (54) 96 (55) 84 (56) 97  
(57) 92 (58) 100 (59) 85 (60) 51 (61) 76 (62) 94 (63) 67 (64) 98  
(65) 64 (66) 85 (67) 88 (68) 64 (69) 75 (70) 69 (71) 100 (72) 99  
(73) 100 (74) 89 (75) 85 (76) 52 (77) 86 (78) 70 (79) 80 (80) 92  
(81) 76 (82) 85 (83) 82 (84) 84 (85) 69 (86) 84 (87) 75 (88) 92  
(89) 89 (90) 77 (91) 87 (92) 83 (93) 82 (94) 60 (95) 90 (96) 71  
(97) 83 (98) 72 (99) 99 (100) 85

### 第4页答案

- (1) 100 (2) 90 (3) 59 (4) 49 (5) 59 (6) 95 (7) 80 (8) 98  
(9) 84 (10) 89 (11) 66 (12) 66 (13) 82 (14) 70 (15) 100 (16) 59  
(17) 87 (18) 90 (19) 67 (20) 71 (21) 89 (22) 91 (23) 100 (24) 87  
(25) 84 (26) 90 (27) 90 (28) 59 (29) 84 (30) 96 (31) 59 (32) 92  
(33) 86 (34) 72 (35) 99 (36) 42 (37) 72 (38) 98 (39) 98 (40) 81  
(41) 61 (42) 99 (43) 99 (44) 71 (45) 90 (46) 99 (47) 69 (48) 94  
(49) 90 (50) 100 (51) 39 (52) 86 (53) 56 (54) 99 (55) 80 (56) 88  
(57) 88 (58) 78 (59) 63 (60) 95 (61) 55 (62) 88 (63) 95 (64) 96  
(65) 84 (66) 65 (67) 100 (68) 95 (69) 99 (70) 33 (71) 98 (72) 72  
(73) 61 (74) 97 (75) 98 (76) 95 (77) 87 (78) 94 (79) 86 (80) 47  
(81) 95 (82) 97 (83) 49 (84) 82 (85) 91 (86) 88 (87) 81 (88) 98  
(89) 40 (90) 39 (91) 78 (92) 75 (93) 91 (94) 99 (95) 69 (96) 94  
(97) 96 (98) 77 (99) 100 (100) 81

## 两位数加法计算练习题答案

### 第5页答案

- (1) 99 (2) 91 (3) 51 (4) 94 (5) 83 (6) 97 (7) 58 (8) 71  
(9) 69 (10) 79 (11) 96 (12) 95 (13) 68 (14) 34 (15) 87 (16) 92  
(17) 98 (18) 96 (19) 69 (20) 99 (21) 81 (22) 100 (23) 52 (24) 98  
(25) 99 (26) 98 (27) 97 (28) 98 (29) 95 (30) 75 (31) 99 (32) 63  
(33) 80 (34) 74 (35) 93 (36) 90 (37) 98 (38) 98 (39) 91 (40) 70  
(41) 95 (42) 47 (43) 49 (44) 95 (45) 79 (46) 61 (47) 56 (48) 98  
(49) 90 (50) 91 (51) 96 (52) 88 (53) 52 (54) 65 (55) 76 (56) 82  
(57) 79 (58) 89 (59) 94 (60) 47 (61) 94 (62) 100 (63) 90 (64) 73  
(65) 60 (66) 100 (67) 88 (68) 98 (69) 73 (70) 99 (71) 95 (72) 98  
(73) 93 (74) 78 (75) 97 (76) 94 (77) 99 (78) 83 (79) 92 (80) 55  
(81) 90 (82) 93 (83) 70 (84) 93 (85) 80 (86) 98 (87) 58 (88) 61  
(89) 77 (90) 80 (91) 97 (92) 88 (93) 91 (94) 95 (95) 94 (96) 78  
(97) 78 (98) 97 (99) 47 (100) 85

### 第6页答案

- (1) 92 (2) 96 (3) 95 (4) 72 (5) 99 (6) 57 (7) 76 (8) 99  
(9) 92 (10) 89 (11) 96 (12) 49 (13) 90 (14) 97 (15) 84 (16) 68  
(17) 25 (18) 43 (19) 51 (20) 95 (21) 96 (22) 98 (23) 92 (24) 83  
(25) 55 (26) 95 (27) 95 (28) 52 (29) 100 (30) 60 (31) 92 (32) 73  
(33) 85 (34) 46 (35) 87 (36) 89 (37) 47 (38) 97 (39) 100 (40) 90  
(41) 63 (42) 90 (43) 89 (44) 66 (45) 92 (46) 87 (47) 98 (48) 96  
(49) 35 (50) 100 (51) 89 (52) 76 (53) 94 (54) 95 (55) 84 (56) 56  
(57) 97 (58) 51 (59) 90 (60) 33 (61) 82 (62) 84 (63) 100 (64) 95  
(65) 89 (66) 87 (67) 84 (68) 100 (69) 96 (70) 95 (71) 52 (72) 88  
(73) 74 (74) 98 (75) 100 (76) 57 (77) 85 (78) 99 (79) 94 (80) 48  
(81) 98 (82) 100 (83) 91 (84) 88 (85) 72 (86) 94 (87) 60 (88) 62  
(89) 91 (90) 59 (91) 99 (92) 73 (93) 61 (94) 90 (95) 100 (96) 79  
(97) 71 (98) 79 (99) 84 (100) 59

## 两位数加法计算练习题答案

### 第7页答案

- (1) 40    (2) 100    (3) 50    (4) 98    (5) 63    (6) 86    (7) 95    (8) 88  
(9) 78    (10) 68    (11) 79    (12) 67    (13) 88    (14) 99    (15) 95    (16) 56  
(17) 99    (18) 82    (19) 76    (20) 90    (21) 94    (22) 90    (23) 84    (24) 67  
(25) 86    (26) 73    (27) 54    (28) 96    (29) 100    (30) 80    (31) 89    (32) 93  
(33) 63    (34) 70    (35) 96    (36) 76    (37) 91    (38) 69    (39) 62    (40) 50  
(41) 87    (42) 82    (43) 22    (44) 78    (45) 92    (46) 95    (47) 97    (48) 32  
(49) 97    (50) 89    (51) 67    (52) 42    (53) 50    (54) 98    (55) 74    (56) 95  
(57) 99    (58) 70    (59) 98    (60) 67    (61) 83    (62) 74    (63) 81    (64) 80  
(65) 65    (66) 83    (67) 99    (68) 83    (69) 54    (70) 83    (71) 96    (72) 76  
(73) 69    (74) 56    (75) 47    (76) 36    (77) 95    (78) 66    (79) 95    (80) 36  
(81) 98    (82) 66    (83) 95    (84) 53    (85) 84    (86) 93    (87) 54    (88) 74  
(89) 88    (90) 55    (91) 72    (92) 48    (93) 92    (94) 78    (95) 58    (96) 97  
(97) 52    (98) 88    (99) 88    (100) 88