

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $14 + 5 =$

(2)  $17 + 3 =$

(3)  $2 + 9 =$

(4)  $11 + 4 =$

(5)  $14 + 6 =$

(6)  $19 + 1 =$

(7)  $15 + 5 =$

(8)  $7 + 6 =$

(9)  $6 + 2 =$

(10)  $2 + 16 =$

(11)  $10 + 5 =$

(12)  $2 + 13 =$

(13)  $10 + 6 =$

(14)  $6 + 13 =$

(15)  $9 + 5 =$

(16)  $7 + 9 =$

(17)  $11 + 6 =$

(18)  $12 + 4 =$

(19)  $9 + 11 =$

(20)  $4 + 14 =$

(21)  $15 + 4 =$

(22)  $11 + 9 =$

(23)  $13 + 6 =$

(24)  $6 + 3 =$

(25)  $11 + 1 =$

(26)  $1 + 16 =$

(27)  $6 + 14 =$

(28)  $18 + 2 =$

(29)  $3 + 17 =$

(30)  $17 + 1 =$

(31)  $2 + 4 =$

(32)  $15 + 1 =$

(33)  $3 + 7 =$

(34)  $16 + 3 =$

(35)  $13 + 2 =$

(36)  $9 + 8 =$

(37)  $16 + 2 =$

(38)  $10 + 1 =$

(39)  $8 + 9 =$

(40)  $8 + 11 =$

(41)  $18 + 1 =$

(42)  $10 + 9 =$

(43)  $11 + 7 =$

(44)  $13 + 1 =$

(45)  $18 + 1 =$

(46)  $8 + 6 =$

(47)  $17 + 1 =$

(48)  $11 + 1 =$

(49)  $18 + 2 =$

(50)  $8 + 9 =$

(51)  $15 + 5 =$

(52)  $16 + 2 =$

(53)  $12 + 3 =$

(54)  $7 + 9 =$

(55)  $9 + 6 =$

(56)  $13 + 2 =$

(57)  $19 + 1 =$

(58)  $8 + 8 =$

(59)  $14 + 6 =$

(60)  $5 + 2 =$

(61)  $10 + 1 =$

(62)  $4 + 1 =$

(63)  $5 + 8 =$

(64)  $9 + 9 =$

(65)  $16 + 1 =$

(66)  $5 + 5 =$

(67)  $7 + 10 =$

(68)  $4 + 5 =$

(69)  $3 + 17 =$

(70)  $7 + 5 =$

(71)  $2 + 8 =$

(72)  $11 + 9 =$

(73)  $4 + 3 =$

(74)  $8 + 12 =$

(75)  $13 + 4 =$

(76)  $5 + 6 =$

(77)  $3 + 2 =$

(78)  $2 + 4 =$

(79)  $5 + 3 =$

(80)  $6 + 14 =$

(81)  $1 + 13 =$

(82)  $13 + 3 =$

(83)  $17 + 2 =$

(84)  $15 + 2 =$

(85)  $8 + 3 =$

(86)  $3 + 1 =$

(87)  $3 + 14 =$

(88)  $14 + 1 =$

(89)  $6 + 4 =$

(90)  $13 + 6 =$

(91)  $8 + 1 =$

(92)  $14 + 2 =$

(93)  $19 + 1 =$

(94)  $4 + 6 =$

(95)  $6 + 2 =$

(96)  $3 + 8 =$

(97)  $11 + 8 =$

(98)  $15 + 1 =$

(99)  $15 + 3 =$

(100)  $2 + 17 =$

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(1)  $17 + 3 =$

(2)  $11 + 3 =$

(3)  $3 + 5 =$

(4)  $17 + 1 =$

(5)  $9 + 3 =$

(6)  $5 + 8 =$

(7)  $18 + 1 =$

(8)  $15 + 5 =$

(9)  $7 + 5 =$

(10)  $17 + 2 =$

(11)  $13 + 4 =$

(12)  $11 + 1 =$

(13)  $18 + 2 =$

(14)  $2 + 14 =$

(15)  $12 + 6 =$

(16)  $5 + 12 =$

(17)  $2 + 7 =$

(18)  $12 + 2 =$

(19)  $10 + 6 =$

(20)  $16 + 4 =$

(21)  $13 + 1 =$

(22)  $10 + 6 =$

(23)  $11 + 6 =$

(24)  $7 + 4 =$

(25)  $11 + 3 =$

(26)  $7 + 12 =$

(27)  $9 + 8 =$

(28)  $10 + 3 =$

(29)  $13 + 3 =$

(30)  $14 + 2 =$

(31)  $16 + 2 =$

(32)  $2 + 16 =$

(33)  $7 + 13 =$

(34)  $19 + 1 =$

(35)  $2 + 3 =$

(36)  $3 + 10 =$

(37)  $7 + 8 =$

(38)  $1 + 9 =$

(39)  $15 + 1 =$

(40)  $2 + 2 =$

(41)  $6 + 2 =$

(42)  $16 + 4 =$

(43)  $2 + 12 =$

(44)  $13 + 4 =$

(45)  $3 + 16 =$

(46)  $7 + 1 =$

(47)  $6 + 10 =$

(48)  $5 + 2 =$

(49)  $15 + 5 =$

(50)  $11 + 5 =$

(51)  $6 + 11 =$

(52)  $1 + 1 =$

(53)  $17 + 3 =$

(54)  $14 + 4 =$

(55)  $9 + 6 =$

(56)  $18 + 2 =$

(57)  $8 + 12 =$

(58)  $15 + 3 =$

(59)  $17 + 2 =$

(60)  $4 + 10 =$

(61)  $11 + 2 =$

(62)  $14 + 3 =$

(63)  $16 + 3 =$

(64)  $6 + 13 =$

(65)  $17 + 2 =$

(66)  $8 + 1 =$

(67)  $15 + 3 =$

(68)  $16 + 4 =$

(69)  $6 + 9 =$

(70)  $7 + 3 =$

(71)  $18 + 2 =$

(72)  $3 + 17 =$

(73)  $8 + 9 =$

(74)  $4 + 6 =$

(75)  $2 + 4 =$

(76)  $13 + 7 =$

(77)  $2 + 2 =$

(78)  $2 + 12 =$

(79)  $2 + 14 =$

(80)  $4 + 3 =$

(81)  $19 + 1 =$

(82)  $14 + 3 =$

(83)  $15 + 4 =$

(84)  $11 + 1 =$

(85)  $1 + 6 =$

(86)  $12 + 6 =$

(87)  $14 + 2 =$

(88)  $7 + 11 =$

(89)  $6 + 11 =$

(90)  $13 + 2 =$

(91)  $11 + 6 =$

(92)  $5 + 15 =$

(93)  $18 + 1 =$

(94)  $15 + 5 =$

(95)  $16 + 3 =$

(96)  $9 + 8 =$

(97)  $9 + 10 =$

(98)  $2 + 11 =$

(99)  $8 + 8 =$

(100)  $9 + 4 =$

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(1)  $13 + 7 =$

(2)  $16 + 2 =$

(3)  $18 + 2 =$

(4)  $10 + 5 =$

(5)  $1 + 14 =$

(6)  $17 + 3 =$

(7)  $10 + 7 =$

(8)  $10 + 10 =$

(9)  $4 + 15 =$

(10)  $11 + 2 =$

(11)  $15 + 4 =$

(12)  $6 + 2 =$

(13)  $10 + 9 =$

(14)  $8 + 6 =$

(15)  $12 + 1 =$

(16)  $13 + 6 =$

(17)  $17 + 2 =$

(18)  $6 + 7 =$

(19)  $14 + 2 =$

(20)  $19 + 1 =$

(21)  $16 + 3 =$

(22)  $5 + 10 =$

(23)  $18 + 1 =$

(24)  $5 + 6 =$

(25)  $8 + 7 =$

(26)  $1 + 9 =$

(27)  $5 + 3 =$

(28)  $12 + 3 =$

(29)  $5 + 4 =$

(30)  $9 + 11 =$

(31)  $16 + 1 =$

(32)  $14 + 6 =$

(33)  $11 + 7 =$

(34)  $6 + 12 =$

(35)  $2 + 11 =$

(36)  $1 + 1 =$

(37)  $3 + 15 =$

(38)  $10 + 4 =$

(39)  $11 + 9 =$

(40)  $15 + 1 =$

(41)  $15 + 2 =$

(42)  $1 + 10 =$

(43)  $2 + 5 =$

(44)  $12 + 3 =$

(45)  $10 + 1 =$

(46)  $17 + 3 =$

(47)  $11 + 1 =$

(48)  $12 + 8 =$

(49)  $14 + 2 =$

(50)  $4 + 15 =$

(51)  $6 + 1 =$

(52)  $3 + 5 =$

(53)  $10 + 2 =$

(54)  $17 + 2 =$

(55)  $13 + 1 =$

(56)  $3 + 16 =$

(57)  $2 + 12 =$

(58)  $11 + 7 =$

(59)  $9 + 6 =$

(60)  $7 + 10 =$

(61)  $6 + 11 =$

(62)  $12 + 5 =$

(63)  $15 + 1 =$

(64)  $17 + 1 =$

(65)  $10 + 6 =$

(66)  $14 + 3 =$

(67)  $4 + 9 =$

(68)  $15 + 3 =$

(69)  $1 + 12 =$

(70)  $9 + 7 =$

(71)  $8 + 9 =$

(72)  $1 + 1 =$

(73)  $18 + 2 =$

(74)  $1 + 8 =$

(75)  $13 + 7 =$

(76)  $3 + 2 =$

(77)  $19 + 1 =$

(78)  $13 + 5 =$

(79)  $11 + 3 =$

(80)  $12 + 6 =$

(81)  $11 + 5 =$

(82)  $5 + 12 =$

(83)  $8 + 5 =$

(84)  $3 + 6 =$

(85)  $11 + 4 =$

(86)  $14 + 5 =$

(87)  $12 + 4 =$

(88)  $5 + 11 =$

(89)  $4 + 7 =$

(90)  $16 + 1 =$

(91)  $3 + 3 =$

(92)  $1 + 2 =$

(93)  $9 + 5 =$

(94)  $4 + 10 =$

(95)  $16 + 3 =$

(96)  $1 + 18 =$

(97)  $14 + 1 =$

(98)  $2 + 8 =$

(99)  $14 + 3 =$

(100)  $14 + 2 =$

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(1)  $16 + 3 =$

(2)  $2 + 1 =$

(3)  $4 + 12 =$

(4)  $2 + 16 =$

(5)  $14 + 5 =$

(6)  $18 + 2 =$

(7)  $17 + 2 =$

(8)  $4 + 1 =$

(9)  $16 + 4 =$

(10)  $2 + 3 =$

(11)  $11 + 1 =$

(12)  $15 + 2 =$

(13)  $13 + 4 =$

(14)  $1 + 13 =$

(15)  $5 + 5 =$

(16)  $8 + 4 =$

(17)  $1 + 9 =$

(18)  $11 + 4 =$

(19)  $15 + 5 =$

(20)  $8 + 8 =$

(21)  $7 + 9 =$

(22)  $19 + 1 =$

(23)  $6 + 4 =$

(24)  $3 + 9 =$

(25)  $5 + 2 =$

(26)  $6 + 9 =$

(27)  $16 + 2 =$

(28)  $9 + 8 =$

(29)  $6 + 11 =$

(30)  $8 + 7 =$

(31)  $8 + 1 =$

(32)  $6 + 6 =$

(33)  $10 + 8 =$

(34)  $11 + 9 =$

(35)  $12 + 3 =$

(36)  $16 + 1 =$

(37)  $7 + 3 =$

(38)  $13 + 1 =$

(39)  $10 + 9 =$

(40)  $1 + 3 =$

(41)  $13 + 7 =$

(42)  $5 + 12 =$

(43)  $15 + 4 =$

(44)  $6 + 3 =$

(45)  $3 + 16 =$

(46)  $7 + 13 =$

(47)  $2 + 13 =$

(48)  $14 + 5 =$

(49)  $6 + 10 =$

(50)  $3 + 2 =$

(51)  $19 + 1 =$

(52)  $13 + 6 =$

(53)  $12 + 4 =$

(54)  $11 + 8 =$

(55)  $13 + 1 =$

(56)  $5 + 13 =$

(57)  $17 + 1 =$

(58)  $1 + 7 =$

(59)  $5 + 3 =$

(60)  $18 + 2 =$

(61)  $8 + 6 =$

(62)  $10 + 2 =$

(63)  $8 + 2 =$

(64)  $12 + 8 =$

(65)  $10 + 4 =$

(66)  $17 + 2 =$

(67)  $7 + 11 =$

(68)  $11 + 9 =$

(69)  $15 + 2 =$

(70)  $9 + 5 =$

(71)  $10 + 10 =$

(72)  $14 + 1 =$

(73)  $15 + 5 =$

(74)  $7 + 12 =$

(75)  $8 + 7 =$

(76)  $9 + 4 =$

(77)  $11 + 5 =$

(78)  $15 + 4 =$

(79)  $2 + 3 =$

(80)  $4 + 11 =$

(81)  $13 + 2 =$

(82)  $12 + 2 =$

(83)  $11 + 6 =$

(84)  $6 + 13 =$

(85)  $11 + 3 =$

(86)  $10 + 9 =$

(87)  $16 + 2 =$

(88)  $10 + 6 =$

(89)  $14 + 5 =$

(90)  $2 + 17 =$

(91)  $5 + 6 =$

(92)  $19 + 1 =$

(93)  $9 + 10 =$

(94)  $15 + 5 =$

(95)  $4 + 6 =$

(96)  $18 + 2 =$

(97)  $17 + 1 =$

(98)  $12 + 3 =$

(99)  $14 + 3 =$

(100)  $10 + 2 =$

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姓名 \_\_\_\_\_

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得分率 \_\_\_\_\_ %

(1)  $13 + 2 =$

(2)  $14 + 1 =$

(3)  $2 + 10 =$

(4)  $16 + 2 =$

(5)  $1 + 19 =$

(6)  $10 + 3 =$

(7)  $13 + 4 =$

(8)  $4 + 1 =$

(9)  $1 + 16 =$

(10)  $11 + 5 =$

(11)  $17 + 3 =$

(12)  $8 + 7 =$

(13)  $1 + 1 =$

(14)  $5 + 7 =$

(15)  $4 + 9 =$

(16)  $5 + 5 =$

(17)  $16 + 4 =$

(18)  $12 + 2 =$

(19)  $5 + 8 =$

(20)  $8 + 1 =$

(21)  $3 + 6 =$

(22)  $13 + 1 =$

(23)  $10 + 5 =$

(24)  $13 + 7 =$

(25)  $5 + 10 =$

(26)  $17 + 2 =$

(27)  $12 + 8 =$

(28)  $18 + 1 =$

(29)  $17 + 3 =$

(30)  $11 + 4 =$

(31)  $3 + 1 =$

(32)  $1 + 6 =$

(33)  $14 + 3 =$

(34)  $5 + 13 =$

(35)  $5 + 7 =$

(36)  $13 + 1 =$

(37)  $2 + 5 =$

(38)  $13 + 2 =$

(39)  $6 + 4 =$

(40)  $11 + 1 =$

(41)  $3 + 10 =$

(42)  $13 + 4 =$

(43)  $7 + 8 =$

(44)  $2 + 14 =$

(45)  $7 + 9 =$

(46)  $11 + 7 =$

(47)  $8 + 10 =$

(48)  $19 + 1 =$

(49)  $1 + 2 =$

(50)  $11 + 2 =$

(51)  $11 + 3 =$

(52)  $1 + 16 =$

(53)  $6 + 6 =$

(54)  $9 + 3 =$

(55)  $9 + 10 =$

(56)  $3 + 3 =$

(57)  $2 + 7 =$

(58)  $7 + 4 =$

(59)  $6 + 8 =$

(60)  $1 + 19 =$

(61)  $7 + 1 =$

(62)  $14 + 5 =$

(63)  $3 + 15 =$

(64)  $5 + 14 =$

(65)  $11 + 3 =$

(66)  $2 + 7 =$

(67)  $12 + 5 =$

(68)  $16 + 3 =$

(69)  $15 + 3 =$

(70)  $3 + 2 =$

(71)  $6 + 5 =$

(72)  $3 + 13 =$

(73)  $15 + 4 =$

(74)  $5 + 3 =$

(75)  $7 + 12 =$

(76)  $19 + 1 =$

(77)  $12 + 8 =$

(78)  $6 + 9 =$

(79)  $4 + 7 =$

(80)  $10 + 6 =$

(81)  $15 + 1 =$

(82)  $17 + 2 =$

(83)  $4 + 16 =$

(84)  $7 + 13 =$

(85)  $8 + 10 =$

(86)  $3 + 6 =$

(87)  $16 + 2 =$

(88)  $1 + 16 =$

(89)  $11 + 7 =$

(90)  $8 + 11 =$

(91)  $3 + 1 =$

(92)  $6 + 2 =$

(93)  $6 + 1 =$

(94)  $1 + 6 =$

(95)  $4 + 14 =$

(96)  $14 + 2 =$

(97)  $7 + 5 =$

(98)  $2 + 4 =$

(99)  $13 + 3 =$

(100)  $9 + 8 =$

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(1)  $1 + 10 =$

(2)  $1 + 7 =$

(3)  $14 + 5 =$

(4)  $16 + 4 =$

(5)  $14 + 6 =$

(6)  $5 + 8 =$

(7)  $17 + 1 =$

(8)  $5 + 10 =$

(9)  $8 + 12 =$

(10)  $3 + 12 =$

(11)  $9 + 4 =$

(12)  $6 + 7 =$

(13)  $18 + 2 =$

(14)  $2 + 3 =$

(15)  $10 + 3 =$

(16)  $14 + 3 =$

(17)  $11 + 2 =$

(18)  $16 + 1 =$

(19)  $9 + 1 =$

(20)  $19 + 1 =$

(21)  $11 + 5 =$

(22)  $3 + 15 =$

(23)  $9 + 9 =$

(24)  $18 + 2 =$

(25)  $13 + 3 =$

(26)  $10 + 8 =$

(27)  $14 + 5 =$

(28)  $14 + 4 =$

(29)  $7 + 7 =$

(30)  $9 + 10 =$

(31)  $10 + 6 =$

(32)  $12 + 6 =$

(33)  $3 + 14 =$

(34)  $14 + 6 =$

(35)  $3 + 9 =$

(36)  $1 + 6 =$

(37)  $16 + 4 =$

(38)  $17 + 2 =$

(39)  $17 + 3 =$

(40)  $1 + 8 =$

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(42)  $12 + 8 =$

(43)  $4 + 15 =$

(44)  $2 + 8 =$

(45)  $7 + 4 =$

(46)  $4 + 7 =$

(47)  $10 + 9 =$

(48)  $8 + 7 =$

(49)  $4 + 13 =$

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(51)  $6 + 3 =$

(52)  $14 + 1 =$

(53)  $2 + 13 =$

(54)  $6 + 12 =$

(55)  $1 + 4 =$

(56)  $2 + 7 =$

(57)  $15 + 3 =$

(58)  $8 + 6 =$

(59)  $8 + 11 =$

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(61)  $9 + 9 =$

(62)  $17 + 2 =$

(63)  $14 + 6 =$

(64)  $3 + 1 =$

(65)  $1 + 14 =$

(66)  $11 + 8 =$

(67)  $3 + 13 =$

(68)  $13 + 6 =$

(69)  $9 + 10 =$

(70)  $5 + 10 =$

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(74)  $16 + 4 =$

(75)  $5 + 9 =$

(76)  $11 + 7 =$

(77)  $3 + 11 =$

(78)  $16 + 1 =$

(79)  $9 + 3 =$

(80)  $18 + 1 =$

(81)  $3 + 2 =$

(82)  $2 + 3 =$

(83)  $14 + 1 =$

(84)  $8 + 4 =$

(85)  $2 + 1 =$

(86)  $18 + 2 =$

(87)  $11 + 4 =$

(88)  $9 + 6 =$

(89)  $10 + 9 =$

(90)  $1 + 13 =$

(91)  $1 + 9 =$

(92)  $7 + 10 =$

(93)  $11 + 2 =$

(94)  $16 + 3 =$

(95)  $8 + 10 =$

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(98)  $6 + 1 =$

(99)  $10 + 7 =$

(100)  $14 + 5 =$

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(1)  $15 + 2 =$

(2)  $19 + 1 =$

(3)  $2 + 16 =$

(4)  $4 + 6 =$

(5)  $3 + 17 =$

(6)  $8 + 8 =$

(7)  $5 + 1 =$

(8)  $12 + 8 =$

(9)  $10 + 5 =$

(10)  $7 + 11 =$

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(12)  $16 + 2 =$

(13)  $9 + 4 =$

(14)  $5 + 4 =$

(15)  $7 + 6 =$

(16)  $16 + 1 =$

(17)  $15 + 5 =$

(18)  $4 + 1 =$

(19)  $10 + 10 =$

(20)  $6 + 5 =$

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(23)  $4 + 4 =$

(24)  $3 + 12 =$

(25)  $9 + 2 =$

(26)  $17 + 2 =$

(27)  $15 + 3 =$

(28)  $2 + 13 =$

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(30)  $13 + 2 =$

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(35)  $14 + 3 =$

(36)  $3 + 1 =$

(37)  $14 + 6 =$

(38)  $8 + 10 =$

(39)  $14 + 2 =$

(40)  $6 + 1 =$

(41)  $14 + 1 =$

(42)  $7 + 8 =$

(43)  $16 + 2 =$

(44)  $2 + 17 =$

(45)  $10 + 3 =$

(46)  $9 + 3 =$

(47)  $11 + 8 =$

(48)  $4 + 15 =$

(49)  $5 + 7 =$

(50)  $3 + 14 =$

(51)  $10 + 1 =$

(52)  $6 + 8 =$

(53)  $5 + 12 =$

(54)  $2 + 9 =$

(55)  $6 + 6 =$

(56)  $12 + 5 =$

(57)  $4 + 9 =$

(58)  $17 + 3 =$

(59)  $3 + 5 =$

(60)  $2 + 6 =$

(61)  $18 + 1 =$

(62)  $15 + 5 =$

(63)  $6 + 7 =$

(64)  $9 + 5 =$

(65)  $14 + 5 =$

(66)  $16 + 1 =$

(67)  $3 + 12 =$

(68)  $4 + 15 =$

(69)  $18 + 2 =$

(70)  $6 + 14 =$

(71)  $8 + 7 =$

(72)  $4 + 10 =$

(73)  $15 + 2 =$

(74)  $10 + 5 =$

(75)  $7 + 1 =$

(76)  $10 + 9 =$

(77)  $12 + 3 =$

(78)  $8 + 3 =$

(79)  $11 + 8 =$

(80)  $5 + 1 =$

(81)  $12 + 1 =$

(82)  $6 + 1 =$

(83)  $13 + 2 =$

(84)  $12 + 7 =$

(85)  $17 + 2 =$

(86)  $16 + 4 =$

(87)  $11 + 3 =$

(88)  $14 + 2 =$

(89)  $8 + 10 =$

(90)  $16 + 2 =$

(91)  $12 + 8 =$

(92)  $6 + 13 =$

(93)  $3 + 3 =$

(94)  $4 + 13 =$

(95)  $10 + 2 =$

(96)  $13 + 7 =$

(97)  $14 + 4 =$

(98)  $15 + 4 =$

(99)  $4 + 12 =$

(100)  $3 + 15 =$

## 二十以内加法计算练习题答案

### 第1页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 19  | (2) 20  | (3) 11  | (4) 15   | (5) 20  | (6) 20  | (7) 20  | (8) 13  |
| (9) 8   | (10) 18 | (11) 15 | (12) 15  | (13) 16 | (14) 19 | (15) 14 | (16) 16 |
| (17) 17 | (18) 16 | (19) 20 | (20) 18  | (21) 19 | (22) 20 | (23) 19 | (24) 9  |
| (25) 12 | (26) 17 | (27) 20 | (28) 20  | (29) 20 | (30) 18 | (31) 6  | (32) 16 |
| (33) 10 | (34) 19 | (35) 15 | (36) 17  | (37) 18 | (38) 11 | (39) 17 | (40) 19 |
| (41) 19 | (42) 19 | (43) 18 | (44) 14  | (45) 19 | (46) 14 | (47) 18 | (48) 12 |
| (49) 20 | (50) 17 | (51) 20 | (52) 18  | (53) 15 | (54) 16 | (55) 15 | (56) 15 |
| (57) 20 | (58) 16 | (59) 20 | (60) 7   | (61) 11 | (62) 5  | (63) 13 | (64) 18 |
| (65) 17 | (66) 10 | (67) 17 | (68) 9   | (69) 20 | (70) 12 | (71) 10 | (72) 20 |
| (73) 7  | (74) 20 | (75) 17 | (76) 11  | (77) 5  | (78) 6  | (79) 8  | (80) 20 |
| (81) 14 | (82) 16 | (83) 19 | (84) 17  | (85) 11 | (86) 4  | (87) 17 | (88) 15 |
| (89) 10 | (90) 19 | (91) 9  | (92) 16  | (93) 20 | (94) 10 | (95) 8  | (96) 11 |
| (97) 19 | (98) 16 | (99) 18 | (100) 19 |         |         |         |         |

### 第2页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 20  | (2) 14  | (3) 8   | (4) 18   | (5) 12  | (6) 13  | (7) 19  | (8) 20  |
| (9) 12  | (10) 19 | (11) 17 | (12) 12  | (13) 20 | (14) 16 | (15) 18 | (16) 17 |
| (17) 9  | (18) 14 | (19) 16 | (20) 20  | (21) 14 | (22) 16 | (23) 17 | (24) 11 |
| (25) 14 | (26) 19 | (27) 17 | (28) 13  | (29) 16 | (30) 16 | (31) 18 | (32) 18 |
| (33) 20 | (34) 20 | (35) 5  | (36) 13  | (37) 15 | (38) 10 | (39) 16 | (40) 4  |
| (41) 8  | (42) 20 | (43) 14 | (44) 17  | (45) 19 | (46) 8  | (47) 16 | (48) 7  |
| (49) 20 | (50) 16 | (51) 17 | (52) 2   | (53) 20 | (54) 18 | (55) 15 | (56) 20 |
| (57) 20 | (58) 18 | (59) 19 | (60) 14  | (61) 13 | (62) 17 | (63) 19 | (64) 19 |
| (65) 19 | (66) 9  | (67) 18 | (68) 20  | (69) 15 | (70) 10 | (71) 20 | (72) 20 |
| (73) 17 | (74) 10 | (75) 6  | (76) 20  | (77) 4  | (78) 14 | (79) 16 | (80) 7  |
| (81) 20 | (82) 17 | (83) 19 | (84) 12  | (85) 7  | (86) 18 | (87) 16 | (88) 18 |
| (89) 17 | (90) 15 | (91) 17 | (92) 20  | (93) 19 | (94) 20 | (95) 19 | (96) 17 |
| (97) 19 | (98) 13 | (99) 16 | (100) 13 |         |         |         |         |



## 二十以内加法计算练习题答案

### 第3页答案

(1) 20	(2) 18	(3) 20	(4) 15	(5) 15	(6) 20	(7) 17	(8) 20
(9) 19	(10) 13	(11) 19	(12) 8	(13) 19	(14) 14	(15) 13	(16) 19
(17) 19	(18) 13	(19) 16	(20) 20	(21) 19	(22) 15	(23) 19	(24) 11
(25) 15	(26) 10	(27) 8	(28) 15	(29) 9	(30) 20	(31) 17	(32) 20
(33) 18	(34) 18	(35) 13	(36) 2	(37) 18	(38) 14	(39) 20	(40) 16
(41) 17	(42) 11	(43) 7	(44) 15	(45) 11	(46) 20	(47) 12	(48) 20
(49) 16	(50) 19	(51) 7	(52) 8	(53) 12	(54) 19	(55) 14	(56) 19
(57) 14	(58) 18	(59) 15	(60) 17	(61) 17	(62) 17	(63) 16	(64) 18
(65) 16	(66) 17	(67) 13	(68) 18	(69) 13	(70) 16	(71) 17	(72) 2
(73) 20	(74) 9	(75) 20	(76) 5	(77) 20	(78) 18	(79) 14	(80) 18
(81) 16	(82) 17	(83) 13	(84) 9	(85) 15	(86) 19	(87) 16	(88) 16
(89) 11	(90) 17	(91) 6	(92) 3	(93) 14	(94) 14	(95) 19	(96) 19
(97) 15	(98) 10	(99) 17	(100) 16				

### 第4页答案

(1) 19	(2) 3	(3) 16	(4) 18	(5) 19	(6) 20	(7) 19	(8) 5
(9) 20	(10) 5	(11) 12	(12) 17	(13) 17	(14) 14	(15) 10	(16) 12
(17) 10	(18) 15	(19) 20	(20) 16	(21) 16	(22) 20	(23) 10	(24) 12
(25) 7	(26) 15	(27) 18	(28) 17	(29) 17	(30) 15	(31) 9	(32) 12
(33) 18	(34) 20	(35) 15	(36) 17	(37) 10	(38) 14	(39) 19	(40) 4
(41) 20	(42) 17	(43) 19	(44) 9	(45) 19	(46) 20	(47) 15	(48) 19
(49) 16	(50) 5	(51) 20	(52) 19	(53) 16	(54) 19	(55) 14	(56) 18
(57) 18	(58) 8	(59) 8	(60) 20	(61) 14	(62) 12	(63) 10	(64) 20
(65) 14	(66) 19	(67) 18	(68) 20	(69) 17	(70) 14	(71) 20	(72) 15
(73) 20	(74) 19	(75) 15	(76) 13	(77) 16	(78) 19	(79) 5	(80) 15
(81) 15	(82) 14	(83) 17	(84) 19	(85) 14	(86) 19	(87) 18	(88) 16
(89) 19	(90) 19	(91) 11	(92) 20	(93) 19	(94) 20	(95) 10	(96) 20
(97) 18	(98) 15	(99) 17	(100) 12				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 15	(2) 15	(3) 12	(4) 18	(5) 20	(6) 13	(7) 17	(8) 5
(9) 17	(10) 16	(11) 20	(12) 15	(13) 2	(14) 12	(15) 13	(16) 10
(17) 20	(18) 14	(19) 13	(20) 9	(21) 9	(22) 14	(23) 15	(24) 20
(25) 15	(26) 19	(27) 20	(28) 19	(29) 20	(30) 15	(31) 4	(32) 7
(33) 17	(34) 18	(35) 12	(36) 14	(37) 7	(38) 15	(39) 10	(40) 12
(41) 13	(42) 17	(43) 15	(44) 16	(45) 16	(46) 18	(47) 18	(48) 20
(49) 3	(50) 13	(51) 14	(52) 17	(53) 12	(54) 12	(55) 19	(56) 6
(57) 9	(58) 11	(59) 14	(60) 20	(61) 8	(62) 19	(63) 18	(64) 19
(65) 14	(66) 9	(67) 17	(68) 19	(69) 18	(70) 5	(71) 11	(72) 16
(73) 19	(74) 8	(75) 19	(76) 20	(77) 20	(78) 15	(79) 11	(80) 16
(81) 16	(82) 19	(83) 20	(84) 20	(85) 18	(86) 9	(87) 18	(88) 17
(89) 18	(90) 19	(91) 4	(92) 8	(93) 7	(94) 7	(95) 18	(96) 16
(97) 12	(98) 6	(99) 16	(100) 17				

### 第6页答案

(1) 11	(2) 8	(3) 19	(4) 20	(5) 20	(6) 13	(7) 18	(8) 15
(9) 20	(10) 15	(11) 13	(12) 13	(13) 20	(14) 5	(15) 13	(16) 17
(17) 13	(18) 17	(19) 10	(20) 20	(21) 16	(22) 18	(23) 18	(24) 20
(25) 16	(26) 18	(27) 19	(28) 18	(29) 14	(30) 19	(31) 16	(32) 18
(33) 17	(34) 20	(35) 12	(36) 7	(37) 20	(38) 19	(39) 20	(40) 9
(41) 18	(42) 20	(43) 19	(44) 10	(45) 11	(46) 11	(47) 19	(48) 15
(49) 17	(50) 19	(51) 9	(52) 15	(53) 15	(54) 18	(55) 5	(56) 9
(57) 18	(58) 14	(59) 19	(60) 18	(61) 18	(62) 19	(63) 20	(64) 4
(65) 15	(66) 19	(67) 16	(68) 19	(69) 19	(70) 15	(71) 20	(72) 11
(73) 16	(74) 20	(75) 14	(76) 18	(77) 14	(78) 17	(79) 12	(80) 19
(81) 5	(82) 5	(83) 15	(84) 12	(85) 3	(86) 20	(87) 15	(88) 15
(89) 19	(90) 14	(91) 10	(92) 17	(93) 13	(94) 19	(95) 18	(96) 10
(97) 16	(98) 7	(99) 17	(100) 19				

## 二十以内加法计算练习题答案

### 第7页答案

(1) 17	(2) 20	(3) 18	(4) 10	(5) 20	(6) 16	(7) 6	(8) 20
(9) 15	(10) 18	(11) 18	(12) 18	(13) 13	(14) 9	(15) 13	(16) 17
(17) 20	(18) 5	(19) 20	(20) 11	(21) 14	(22) 20	(23) 8	(24) 15
(25) 11	(26) 19	(27) 18	(28) 15	(29) 8	(30) 15	(31) 20	(32) 12
(33) 9	(34) 18	(35) 17	(36) 4	(37) 20	(38) 18	(39) 16	(40) 7
(41) 15	(42) 15	(43) 18	(44) 19	(45) 13	(46) 12	(47) 19	(48) 19
(49) 12	(50) 17	(51) 11	(52) 14	(53) 17	(54) 11	(55) 12	(56) 17
(57) 13	(58) 20	(59) 8	(60) 8	(61) 19	(62) 20	(63) 13	(64) 14
(65) 19	(66) 17	(67) 15	(68) 19	(69) 20	(70) 20	(71) 15	(72) 14
(73) 17	(74) 15	(75) 8	(76) 19	(77) 15	(78) 11	(79) 19	(80) 6
(81) 13	(82) 7	(83) 15	(84) 19	(85) 19	(86) 20	(87) 14	(88) 16
(89) 18	(90) 18	(91) 20	(92) 19	(93) 6	(94) 17	(95) 12	(96) 20
(97) 18	(98) 19	(99) 16	(100) 18				