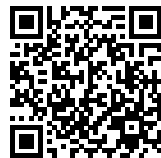


# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $48 + 37 =$  | (2) $45 + 33 =$  | (3) $63 + 28 =$  | (4) $33 + 19 =$   |
| (5) $50 + 33 =$  | (6) $11 + 86 =$  | (7) $56 + 20 =$  | (8) $36 + 53 =$   |
| (9) $66 + 12 =$  | (10) $12 + 72 =$ | (11) $86 + 11 =$ | (12) $20 + 16 =$  |
| (13) $71 + 13 =$ | (14) $77 + 14 =$ | (15) $40 + 54 =$ | (16) $83 + 17 =$  |
| (17) $62 + 30 =$ | (18) $88 + 11 =$ | (19) $65 + 34 =$ | (20) $79 + 14 =$  |
| (21) $58 + 31 =$ | (22) $50 + 26 =$ | (23) $80 + 13 =$ | (24) $27 + 66 =$  |
| (25) $39 + 22 =$ | (26) $60 + 38 =$ | (27) $58 + 17 =$ | (28) $41 + 32 =$  |
| (29) $87 + 10 =$ | (30) $74 + 10 =$ | (31) $26 + 72 =$ | (32) $40 + 36 =$  |
| (33) $32 + 52 =$ | (34) $13 + 39 =$ | (35) $56 + 12 =$ | (36) $90 + 10 =$  |
| (37) $10 + 87 =$ | (38) $38 + 15 =$ | (39) $53 + 27 =$ | (40) $16 + 18 =$  |
| (41) $64 + 32 =$ | (42) $29 + 66 =$ | (43) $77 + 22 =$ | (44) $81 + 17 =$  |
| (45) $84 + 10 =$ | (46) $60 + 18 =$ | (47) $38 + 19 =$ | (48) $47 + 35 =$  |
| (49) $10 + 17 =$ | (50) $20 + 42 =$ | (51) $12 + 79 =$ | (52) $85 + 14 =$  |
| (53) $55 + 16 =$ | (54) $27 + 36 =$ | (55) $60 + 17 =$ | (56) $47 + 27 =$  |
| (57) $82 + 16 =$ | (58) $44 + 50 =$ | (59) $69 + 17 =$ | (60) $66 + 31 =$  |
| (61) $77 + 23 =$ | (62) $20 + 27 =$ | (63) $20 + 58 =$ | (64) $36 + 11 =$  |
| (65) $43 + 12 =$ | (66) $83 + 14 =$ | (67) $55 + 30 =$ | (68) $37 + 49 =$  |
| (69) $41 + 31 =$ | (70) $74 + 18 =$ | (71) $24 + 29 =$ | (72) $35 + 44 =$  |
| (73) $74 + 22 =$ | (74) $57 + 43 =$ | (75) $81 + 13 =$ | (76) $41 + 51 =$  |
| (77) $52 + 14 =$ | (78) $82 + 11 =$ | (79) $20 + 61 =$ | (80) $45 + 22 =$  |
| (81) $52 + 18 =$ | (82) $12 + 57 =$ | (83) $58 + 29 =$ | (84) $12 + 81 =$  |
| (85) $35 + 22 =$ | (86) $50 + 29 =$ | (87) $71 + 25 =$ | (88) $62 + 22 =$  |
| (89) $27 + 65 =$ | (90) $41 + 46 =$ | (91) $29 + 25 =$ | (92) $23 + 48 =$  |
| (93) $60 + 25 =$ | (94) $70 + 20 =$ | (95) $15 + 32 =$ | (96) $88 + 12 =$  |
| (97) $57 + 19 =$ | (98) $77 + 11 =$ | (99) $43 + 52 =$ | (100) $12 + 24 =$ |

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $14 + 65 =$  | (2) $26 + 65 =$  | (3) $89 + 10 =$  | (4) $19 + 59 =$   |
| (5) $73 + 24 =$  | (6) $74 + 24 =$  | (7) $68 + 20 =$  | (8) $59 + 27 =$   |
| (9) $33 + 16 =$  | (10) $55 + 17 =$ | (11) $50 + 15 =$ | (12) $50 + 13 =$  |
| (13) $87 + 11 =$ | (14) $56 + 37 =$ | (15) $42 + 33 =$ | (16) $10 + 25 =$  |
| (17) $42 + 52 =$ | (18) $61 + 24 =$ | (19) $62 + 25 =$ | (20) $11 + 12 =$  |
| (21) $20 + 73 =$ | (22) $62 + 32 =$ | (23) $22 + 42 =$ | (24) $13 + 50 =$  |
| (25) $28 + 40 =$ | (26) $49 + 35 =$ | (27) $22 + 22 =$ | (28) $64 + 30 =$  |
| (29) $84 + 12 =$ | (30) $24 + 47 =$ | (31) $34 + 25 =$ | (32) $34 + 41 =$  |
| (33) $38 + 43 =$ | (34) $82 + 17 =$ | (35) $37 + 25 =$ | (36) $49 + 22 =$  |
| (37) $30 + 63 =$ | (38) $72 + 14 =$ | (39) $88 + 11 =$ | (40) $27 + 33 =$  |
| (41) $52 + 46 =$ | (42) $82 + 13 =$ | (43) $28 + 27 =$ | (44) $61 + 12 =$  |
| (45) $55 + 41 =$ | (46) $83 + 17 =$ | (47) $23 + 55 =$ | (48) $14 + 43 =$  |
| (49) $11 + 55 =$ | (50) $11 + 68 =$ | (51) $65 + 27 =$ | (52) $15 + 11 =$  |
| (53) $62 + 22 =$ | (54) $59 + 22 =$ | (55) $38 + 37 =$ | (56) $18 + 25 =$  |
| (57) $28 + 58 =$ | (58) $10 + 45 =$ | (59) $71 + 25 =$ | (60) $55 + 32 =$  |
| (61) $32 + 17 =$ | (62) $73 + 17 =$ | (63) $64 + 19 =$ | (64) $30 + 29 =$  |
| (65) $20 + 47 =$ | (66) $41 + 49 =$ | (67) $87 + 11 =$ | (68) $19 + 36 =$  |
| (69) $62 + 21 =$ | (70) $42 + 45 =$ | (71) $80 + 14 =$ | (72) $60 + 10 =$  |
| (73) $72 + 25 =$ | (74) $68 + 32 =$ | (75) $54 + 44 =$ | (76) $71 + 15 =$  |
| (77) $33 + 31 =$ | (78) $52 + 24 =$ | (79) $16 + 58 =$ | (80) $15 + 67 =$  |
| (81) $57 + 27 =$ | (82) $33 + 40 =$ | (83) $15 + 27 =$ | (84) $34 + 20 =$  |
| (85) $30 + 31 =$ | (86) $49 + 45 =$ | (87) $50 + 30 =$ | (88) $63 + 24 =$  |
| (89) $16 + 12 =$ | (90) $50 + 39 =$ | (91) $79 + 10 =$ | (92) $56 + 27 =$  |
| (93) $55 + 43 =$ | (94) $50 + 11 =$ | (95) $35 + 35 =$ | (96) $89 + 11 =$  |
| (97) $26 + 55 =$ | (98) $44 + 51 =$ | (99) $63 + 18 =$ | (100) $64 + 15 =$ |

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $35 + 34 =$  | (2) $21 + 32 =$  | (3) $10 + 10 =$  | (4) $18 + 14 =$   |
| (5) $89 + 10 =$  | (6) $31 + 32 =$  | (7) $67 + 12 =$  | (8) $17 + 82 =$   |
| (9) $27 + 35 =$  | (10) $10 + 41 =$ | (11) $46 + 32 =$ | (12) $79 + 21 =$  |
| (13) $69 + 22 =$ | (14) $79 + 19 =$ | (15) $74 + 22 =$ | (16) $25 + 23 =$  |
| (17) $20 + 25 =$ | (18) $61 + 33 =$ | (19) $16 + 41 =$ | (20) $73 + 23 =$  |
| (21) $10 + 75 =$ | (22) $62 + 10 =$ | (23) $54 + 19 =$ | (24) $20 + 46 =$  |
| (25) $58 + 21 =$ | (26) $28 + 62 =$ | (27) $55 + 30 =$ | (28) $30 + 23 =$  |
| (29) $15 + 22 =$ | (30) $39 + 49 =$ | (31) $42 + 43 =$ | (32) $49 + 49 =$  |
| (33) $48 + 40 =$ | (34) $87 + 12 =$ | (35) $65 + 21 =$ | (36) $16 + 47 =$  |
| (37) $36 + 12 =$ | (38) $45 + 51 =$ | (39) $72 + 28 =$ | (40) $80 + 13 =$  |
| (41) $44 + 43 =$ | (42) $32 + 22 =$ | (43) $61 + 14 =$ | (44) $67 + 26 =$  |
| (45) $12 + 57 =$ | (46) $48 + 43 =$ | (47) $18 + 15 =$ | (48) $82 + 10 =$  |
| (49) $44 + 36 =$ | (50) $21 + 26 =$ | (51) $20 + 36 =$ | (52) $69 + 31 =$  |
| (53) $52 + 10 =$ | (54) $12 + 10 =$ | (55) $11 + 13 =$ | (56) $33 + 50 =$  |
| (57) $32 + 52 =$ | (58) $87 + 13 =$ | (59) $78 + 14 =$ | (60) $53 + 12 =$  |
| (61) $90 + 10 =$ | (62) $55 + 35 =$ | (63) $66 + 17 =$ | (64) $58 + 19 =$  |
| (65) $58 + 37 =$ | (66) $51 + 26 =$ | (67) $31 + 19 =$ | (68) $49 + 47 =$  |
| (69) $33 + 11 =$ | (70) $68 + 14 =$ | (71) $23 + 38 =$ | (72) $72 + 22 =$  |
| (73) $84 + 11 =$ | (74) $49 + 11 =$ | (75) $48 + 17 =$ | (76) $10 + 36 =$  |
| (77) $38 + 23 =$ | (78) $21 + 31 =$ | (79) $87 + 10 =$ | (80) $21 + 67 =$  |
| (81) $60 + 14 =$ | (82) $86 + 12 =$ | (83) $36 + 50 =$ | (84) $18 + 78 =$  |
| (85) $37 + 19 =$ | (86) $36 + 11 =$ | (87) $22 + 51 =$ | (88) $36 + 29 =$  |
| (89) $43 + 23 =$ | (90) $75 + 11 =$ | (91) $53 + 10 =$ | (92) $78 + 10 =$  |
| (93) $85 + 15 =$ | (94) $64 + 27 =$ | (95) $37 + 55 =$ | (96) $17 + 17 =$  |
| (97) $84 + 15 =$ | (98) $63 + 21 =$ | (99) $60 + 11 =$ | (100) $78 + 19 =$ |

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $23 + 27 =$  | (2) $77 + 23 =$  | (3) $78 + 12 =$  | (4) $59 + 38 =$   |
| (5) $84 + 14 =$  | (6) $33 + 26 =$  | (7) $12 + 42 =$  | (8) $61 + 17 =$   |
| (9) $38 + 24 =$  | (10) $34 + 66 =$ | (11) $37 + 12 =$ | (12) $56 + 33 =$  |
| (13) $16 + 17 =$ | (14) $44 + 45 =$ | (15) $65 + 25 =$ | (16) $39 + 17 =$  |
| (17) $55 + 22 =$ | (18) $51 + 35 =$ | (19) $55 + 13 =$ | (20) $71 + 18 =$  |
| (21) $42 + 10 =$ | (22) $37 + 48 =$ | (23) $49 + 13 =$ | (24) $82 + 12 =$  |
| (25) $79 + 16 =$ | (26) $51 + 48 =$ | (27) $75 + 14 =$ | (28) $28 + 54 =$  |
| (29) $31 + 36 =$ | (30) $66 + 34 =$ | (31) $70 + 24 =$ | (32) $40 + 58 =$  |
| (33) $35 + 38 =$ | (34) $80 + 10 =$ | (35) $22 + 23 =$ | (36) $32 + 48 =$  |
| (37) $32 + 24 =$ | (38) $52 + 45 =$ | (39) $60 + 21 =$ | (40) $67 + 15 =$  |
| (41) $29 + 23 =$ | (42) $36 + 48 =$ | (43) $45 + 12 =$ | (44) $49 + 40 =$  |
| (45) $75 + 22 =$ | (46) $82 + 14 =$ | (47) $32 + 30 =$ | (48) $71 + 11 =$  |
| (49) $29 + 53 =$ | (50) $67 + 28 =$ | (51) $41 + 13 =$ | (52) $41 + 40 =$  |
| (53) $73 + 26 =$ | (54) $77 + 10 =$ | (55) $56 + 19 =$ | (56) $62 + 17 =$  |
| (57) $10 + 51 =$ | (58) $13 + 52 =$ | (59) $53 + 41 =$ | (60) $54 + 28 =$  |
| (61) $35 + 14 =$ | (62) $40 + 51 =$ | (63) $70 + 28 =$ | (64) $41 + 38 =$  |
| (65) $60 + 37 =$ | (66) $75 + 18 =$ | (67) $18 + 65 =$ | (68) $25 + 45 =$  |
| (69) $25 + 14 =$ | (70) $20 + 79 =$ | (71) $86 + 11 =$ | (72) $40 + 53 =$  |
| (73) $68 + 10 =$ | (74) $86 + 14 =$ | (75) $38 + 62 =$ | (76) $59 + 39 =$  |
| (77) $43 + 18 =$ | (78) $55 + 14 =$ | (79) $66 + 18 =$ | (80) $66 + 12 =$  |
| (81) $18 + 36 =$ | (82) $14 + 85 =$ | (83) $38 + 57 =$ | (84) $55 + 20 =$  |
| (85) $34 + 59 =$ | (86) $14 + 54 =$ | (87) $53 + 10 =$ | (88) $15 + 56 =$  |
| (89) $67 + 23 =$ | (90) $33 + 67 =$ | (91) $24 + 54 =$ | (92) $15 + 39 =$  |
| (93) $87 + 11 =$ | (94) $25 + 31 =$ | (95) $55 + 41 =$ | (96) $42 + 43 =$  |
| (97) $79 + 11 =$ | (98) $74 + 23 =$ | (99) $61 + 35 =$ | (100) $62 + 29 =$ |

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $29 + 43 =$  | (2) $76 + 16 =$  | (3) $66 + 13 =$  | (4) $64 + 25 =$   |
| (5) $59 + 38 =$  | (6) $74 + 21 =$  | (7) $77 + 19 =$  | (8) $88 + 12 =$   |
| (9) $32 + 14 =$  | (10) $18 + 76 =$ | (11) $63 + 13 =$ | (12) $39 + 59 =$  |
| (13) $10 + 64 =$ | (14) $22 + 12 =$ | (15) $28 + 44 =$ | (16) $65 + 27 =$  |
| (17) $18 + 55 =$ | (18) $69 + 21 =$ | (19) $64 + 30 =$ | (20) $78 + 14 =$  |
| (21) $69 + 16 =$ | (22) $74 + 12 =$ | (23) $40 + 16 =$ | (24) $35 + 31 =$  |
| (25) $29 + 54 =$ | (26) $19 + 78 =$ | (27) $26 + 61 =$ | (28) $59 + 20 =$  |
| (29) $26 + 69 =$ | (30) $83 + 12 =$ | (31) $17 + 83 =$ | (32) $48 + 39 =$  |
| (33) $50 + 17 =$ | (34) $19 + 27 =$ | (35) $67 + 15 =$ | (36) $66 + 29 =$  |
| (37) $26 + 14 =$ | (38) $46 + 38 =$ | (39) $72 + 23 =$ | (40) $22 + 52 =$  |
| (41) $46 + 45 =$ | (42) $10 + 70 =$ | (43) $39 + 24 =$ | (44) $46 + 23 =$  |
| (45) $36 + 21 =$ | (46) $59 + 40 =$ | (47) $21 + 39 =$ | (48) $37 + 22 =$  |
| (49) $51 + 37 =$ | (50) $34 + 53 =$ | (51) $28 + 70 =$ | (52) $49 + 49 =$  |
| (53) $51 + 45 =$ | (54) $42 + 36 =$ | (55) $80 + 11 =$ | (56) $82 + 16 =$  |
| (57) $65 + 21 =$ | (58) $63 + 10 =$ | (59) $27 + 39 =$ | (60) $20 + 36 =$  |
| (61) $32 + 62 =$ | (62) $63 + 11 =$ | (63) $89 + 10 =$ | (64) $34 + 39 =$  |
| (65) $86 + 10 =$ | (66) $20 + 42 =$ | (67) $73 + 25 =$ | (68) $30 + 60 =$  |
| (69) $37 + 49 =$ | (70) $86 + 13 =$ | (71) $73 + 21 =$ | (72) $80 + 16 =$  |
| (73) $90 + 10 =$ | (74) $11 + 23 =$ | (75) $22 + 19 =$ | (76) $11 + 19 =$  |
| (77) $25 + 18 =$ | (78) $81 + 19 =$ | (79) $10 + 17 =$ | (80) $83 + 14 =$  |
| (81) $18 + 28 =$ | (82) $69 + 23 =$ | (83) $14 + 11 =$ | (84) $26 + 44 =$  |
| (85) $79 + 19 =$ | (86) $51 + 25 =$ | (87) $88 + 10 =$ | (88) $48 + 46 =$  |
| (89) $23 + 19 =$ | (90) $42 + 55 =$ | (91) $80 + 14 =$ | (92) $55 + 16 =$  |
| (93) $20 + 39 =$ | (94) $85 + 15 =$ | (95) $37 + 54 =$ | (96) $18 + 58 =$  |
| (97) $50 + 34 =$ | (98) $37 + 59 =$ | (99) $26 + 56 =$ | (100) $51 + 31 =$ |

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

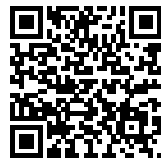
日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $18 + 25 =$  | (2) $72 + 10 =$  | (3) $80 + 19 =$  | (4) $34 + 50 =$   |
| (5) $41 + 59 =$  | (6) $58 + 33 =$  | (7) $69 + 15 =$  | (8) $69 + 28 =$   |
| (9) $74 + 18 =$  | (10) $63 + 22 =$ | (11) $70 + 20 =$ | (12) $65 + 25 =$  |
| (13) $75 + 25 =$ | (14) $18 + 44 =$ | (15) $16 + 27 =$ | (16) $47 + 49 =$  |
| (17) $19 + 38 =$ | (18) $43 + 43 =$ | (19) $63 + 33 =$ | (20) $46 + 34 =$  |
| (21) $39 + 15 =$ | (22) $60 + 10 =$ | (23) $73 + 12 =$ | (24) $27 + 10 =$  |
| (25) $33 + 62 =$ | (26) $47 + 24 =$ | (27) $37 + 55 =$ | (28) $17 + 12 =$  |
| (29) $71 + 28 =$ | (30) $34 + 33 =$ | (31) $41 + 27 =$ | (32) $34 + 63 =$  |
| (33) $28 + 37 =$ | (34) $79 + 10 =$ | (35) $52 + 22 =$ | (36) $47 + 14 =$  |
| (37) $35 + 38 =$ | (38) $85 + 10 =$ | (39) $41 + 10 =$ | (40) $29 + 29 =$  |
| (41) $32 + 49 =$ | (42) $66 + 27 =$ | (43) $54 + 22 =$ | (44) $71 + 16 =$  |
| (45) $71 + 17 =$ | (46) $35 + 43 =$ | (47) $53 + 45 =$ | (48) $46 + 48 =$  |
| (49) $21 + 24 =$ | (50) $34 + 29 =$ | (51) $20 + 49 =$ | (52) $74 + 16 =$  |
| (53) $12 + 42 =$ | (54) $57 + 18 =$ | (55) $26 + 59 =$ | (56) $16 + 58 =$  |
| (57) $58 + 13 =$ | (58) $20 + 48 =$ | (59) $75 + 10 =$ | (60) $72 + 23 =$  |
| (61) $18 + 61 =$ | (62) $84 + 14 =$ | (63) $74 + 17 =$ | (64) $66 + 33 =$  |
| (65) $51 + 20 =$ | (66) $73 + 14 =$ | (67) $47 + 21 =$ | (68) $23 + 29 =$  |
| (69) $49 + 17 =$ | (70) $10 + 40 =$ | (71) $90 + 10 =$ | (72) $75 + 24 =$  |
| (73) $24 + 63 =$ | (74) $82 + 10 =$ | (75) $29 + 56 =$ | (76) $89 + 10 =$  |
| (77) $30 + 49 =$ | (78) $61 + 30 =$ | (79) $48 + 24 =$ | (80) $66 + 17 =$  |
| (81) $39 + 20 =$ | (82) $40 + 45 =$ | (83) $27 + 27 =$ | (84) $29 + 24 =$  |
| (85) $13 + 65 =$ | (86) $65 + 10 =$ | (87) $21 + 34 =$ | (88) $64 + 33 =$  |
| (89) $36 + 49 =$ | (90) $45 + 39 =$ | (91) $73 + 20 =$ | (92) $64 + 34 =$  |
| (93) $32 + 13 =$ | (94) $81 + 16 =$ | (95) $45 + 21 =$ | (96) $44 + 42 =$  |
| (97) $87 + 10 =$ | (98) $29 + 47 =$ | (99) $49 + 13 =$ | (100) $45 + 52 =$ |

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $50 + 14 =$       (2)  $21 + 11 =$       (3)  $82 + 11 =$       (4)  $69 + 14 =$

(5)  $33 + 50 =$       (6)  $85 + 14 =$       (7)  $25 + 31 =$       (8)  $74 + 26 =$

(9)  $42 + 24 =$       (10)  $11 + 51 =$       (11)  $42 + 23 =$       (12)  $10 + 39 =$

(13)  $65 + 23 =$       (14)  $85 + 11 =$       (15)  $29 + 48 =$       (16)  $46 + 27 =$

(17)  $74 + 13 =$       (18)  $24 + 75 =$       (19)  $43 + 30 =$       (20)  $21 + 23 =$

(21)  $55 + 30 =$       (22)  $84 + 16 =$       (23)  $45 + 43 =$       (24)  $65 + 34 =$

(25)  $20 + 35 =$       (26)  $80 + 20 =$       (27)  $43 + 15 =$       (28)  $62 + 36 =$

(29)  $22 + 57 =$       (30)  $56 + 19 =$       (31)  $54 + 14 =$       (32)  $24 + 22 =$

(33)  $22 + 38 =$       (34)  $56 + 38 =$       (35)  $87 + 13 =$       (36)  $22 + 70 =$

(37)  $11 + 26 =$       (38)  $76 + 16 =$       (39)  $20 + 62 =$       (40)  $57 + 40 =$

(41)  $28 + 26 =$       (42)  $31 + 66 =$       (43)  $72 + 18 =$       (44)  $14 + 29 =$

(45)  $31 + 23 =$       (46)  $21 + 76 =$       (47)  $84 + 15 =$       (48)  $86 + 10 =$

(49)  $28 + 10 =$       (50)  $28 + 40 =$       (51)  $32 + 10 =$       (52)  $53 + 15 =$

(53)  $82 + 17 =$       (54)  $81 + 14 =$       (55)  $41 + 42 =$       (56)  $81 + 18 =$

(57)  $61 + 32 =$       (58)  $87 + 12 =$       (59)  $75 + 20 =$       (60)  $64 + 32 =$

(61)  $37 + 55 =$       (62)  $79 + 10 =$       (63)  $21 + 52 =$       (64)  $70 + 17 =$

(65)  $75 + 17 =$       (66)  $59 + 39 =$       (67)  $77 + 14 =$       (68)  $56 + 11 =$

(69)  $73 + 13 =$       (70)  $47 + 38 =$       (71)  $74 + 18 =$       (72)  $17 + 56 =$

(73)  $55 + 34 =$       (74)  $20 + 44 =$       (75)  $79 + 19 =$       (76)  $45 + 15 =$

(77)  $16 + 63 =$       (78)  $58 + 39 =$       (79)  $81 + 19 =$       (80)  $49 + 11 =$

(81)  $65 + 29 =$       (82)  $31 + 63 =$       (83)  $64 + 19 =$       (84)  $22 + 40 =$

(85)  $59 + 27 =$       (86)  $12 + 79 =$       (87)  $24 + 47 =$       (88)  $51 + 11 =$

(89)  $59 + 10 =$       (90)  $21 + 20 =$       (91)  $40 + 47 =$       (92)  $87 + 11 =$

(93)  $60 + 22 =$       (94)  $72 + 11 =$       (95)  $62 + 11 =$       (96)  $88 + 12 =$

(97)  $81 + 15 =$       (98)  $60 + 25 =$       (99)  $75 + 13 =$       (100)  $75 + 12 =$

## 两位数加法计算练习题答案

### 第1页答案

- |         |          |         |          |          |         |         |          |
|---------|----------|---------|----------|----------|---------|---------|----------|
| (1) 85  | (2) 78   | (3) 91  | (4) 52   | (5) 83   | (6) 97  | (7) 76  | (8) 89   |
| (9) 78  | (10) 84  | (11) 97 | (12) 36  | (13) 84  | (14) 91 | (15) 94 | (16) 100 |
| (17) 92 | (18) 99  | (19) 99 | (20) 93  | (21) 89  | (22) 76 | (23) 93 | (24) 93  |
| (25) 61 | (26) 98  | (27) 75 | (28) 73  | (29) 97  | (30) 84 | (31) 98 | (32) 76  |
| (33) 84 | (34) 52  | (35) 68 | (36) 100 | (37) 97  | (38) 53 | (39) 80 | (40) 34  |
| (41) 96 | (42) 95  | (43) 99 | (44) 98  | (45) 94  | (46) 78 | (47) 57 | (48) 82  |
| (49) 27 | (50) 62  | (51) 91 | (52) 99  | (53) 71  | (54) 63 | (55) 77 | (56) 74  |
| (57) 98 | (58) 94  | (59) 86 | (60) 97  | (61) 100 | (62) 47 | (63) 78 | (64) 47  |
| (65) 55 | (66) 97  | (67) 85 | (68) 86  | (69) 72  | (70) 92 | (71) 53 | (72) 79  |
| (73) 96 | (74) 100 | (75) 94 | (76) 92  | (77) 66  | (78) 93 | (79) 81 | (80) 67  |
| (81) 70 | (82) 69  | (83) 87 | (84) 93  | (85) 57  | (86) 79 | (87) 96 | (88) 84  |
| (89) 92 | (90) 87  | (91) 54 | (92) 71  | (93) 85  | (94) 90 | (95) 47 | (96) 100 |
| (97) 76 | (98) 88  | (99) 95 | (100) 36 |          |         |         |          |

### 第2页答案

- |         |          |         |          |         |          |         |          |
|---------|----------|---------|----------|---------|----------|---------|----------|
| (1) 79  | (2) 91   | (3) 99  | (4) 78   | (5) 97  | (6) 98   | (7) 88  | (8) 86   |
| (9) 49  | (10) 72  | (11) 65 | (12) 63  | (13) 98 | (14) 93  | (15) 75 | (16) 35  |
| (17) 94 | (18) 85  | (19) 87 | (20) 23  | (21) 93 | (22) 94  | (23) 64 | (24) 63  |
| (25) 68 | (26) 84  | (27) 44 | (28) 94  | (29) 96 | (30) 71  | (31) 59 | (32) 75  |
| (33) 81 | (34) 99  | (35) 62 | (36) 71  | (37) 93 | (38) 86  | (39) 99 | (40) 60  |
| (41) 98 | (42) 95  | (43) 55 | (44) 73  | (45) 96 | (46) 100 | (47) 78 | (48) 57  |
| (49) 66 | (50) 79  | (51) 92 | (52) 26  | (53) 84 | (54) 81  | (55) 75 | (56) 43  |
| (57) 86 | (58) 55  | (59) 96 | (60) 87  | (61) 49 | (62) 90  | (63) 83 | (64) 59  |
| (65) 67 | (66) 90  | (67) 98 | (68) 55  | (69) 83 | (70) 87  | (71) 94 | (72) 70  |
| (73) 97 | (74) 100 | (75) 98 | (76) 86  | (77) 64 | (78) 76  | (79) 74 | (80) 82  |
| (81) 84 | (82) 73  | (83) 42 | (84) 54  | (85) 61 | (86) 94  | (87) 80 | (88) 87  |
| (89) 28 | (90) 89  | (91) 89 | (92) 83  | (93) 98 | (94) 61  | (95) 70 | (96) 100 |
| (97) 81 | (98) 95  | (99) 81 | (100) 79 |         |          |         |          |



## 两位数加法计算练习题答案

### 第3页答案

- (1) 69 (2) 53 (3) 20 (4) 32 (5) 99 (6) 63 (7) 79 (8) 99  
(9) 62 (10) 51 (11) 78 (12) 100 (13) 91 (14) 98 (15) 96 (16) 48  
(17) 45 (18) 94 (19) 57 (20) 96 (21) 85 (22) 72 (23) 73 (24) 66  
(25) 79 (26) 90 (27) 85 (28) 53 (29) 37 (30) 88 (31) 85 (32) 98  
(33) 88 (34) 99 (35) 86 (36) 63 (37) 48 (38) 96 (39) 100 (40) 93  
(41) 87 (42) 54 (43) 75 (44) 93 (45) 69 (46) 91 (47) 33 (48) 92  
(49) 80 (50) 47 (51) 56 (52) 100 (53) 62 (54) 22 (55) 24 (56) 83  
(57) 84 (58) 100 (59) 92 (60) 65 (61) 100 (62) 90 (63) 83 (64) 77  
(65) 95 (66) 77 (67) 50 (68) 96 (69) 44 (70) 82 (71) 61 (72) 94  
(73) 95 (74) 60 (75) 65 (76) 46 (77) 61 (78) 52 (79) 97 (80) 88  
(81) 74 (82) 98 (83) 86 (84) 96 (85) 56 (86) 47 (87) 73 (88) 65  
(89) 66 (90) 86 (91) 63 (92) 88 (93) 100 (94) 91 (95) 92 (96) 34  
(97) 99 (98) 84 (99) 71 (100) 97

### 第4页答案

- (1) 50 (2) 100 (3) 90 (4) 97 (5) 98 (6) 59 (7) 54 (8) 78  
(9) 62 (10) 100 (11) 49 (12) 89 (13) 33 (14) 89 (15) 90 (16) 56  
(17) 77 (18) 86 (19) 68 (20) 89 (21) 52 (22) 85 (23) 62 (24) 94  
(25) 95 (26) 99 (27) 89 (28) 82 (29) 67 (30) 100 (31) 94 (32) 98  
(33) 73 (34) 90 (35) 45 (36) 80 (37) 56 (38) 97 (39) 81 (40) 82  
(41) 52 (42) 84 (43) 57 (44) 89 (45) 97 (46) 96 (47) 62 (48) 82  
(49) 82 (50) 95 (51) 54 (52) 81 (53) 99 (54) 87 (55) 75 (56) 79  
(57) 61 (58) 65 (59) 94 (60) 82 (61) 49 (62) 91 (63) 98 (64) 79  
(65) 97 (66) 93 (67) 83 (68) 70 (69) 39 (70) 99 (71) 97 (72) 93  
(73) 78 (74) 100 (75) 100 (76) 98 (77) 61 (78) 69 (79) 84 (80) 78  
(81) 54 (82) 99 (83) 95 (84) 75 (85) 93 (86) 68 (87) 63 (88) 71  
(89) 90 (90) 100 (91) 78 (92) 54 (93) 98 (94) 56 (95) 96 (96) 85  
(97) 90 (98) 97 (99) 96 (100) 91

## 两位数加法计算练习题答案

### 第5页答案

- (1) 72    (2) 92    (3) 79    (4) 89    (5) 97    (6) 95    (7) 96    (8) 100  
(9) 46    (10) 94    (11) 76    (12) 98    (13) 74    (14) 34    (15) 72    (16) 92  
(17) 73    (18) 90    (19) 94    (20) 92    (21) 85    (22) 86    (23) 56    (24) 66  
(25) 83    (26) 97    (27) 87    (28) 79    (29) 95    (30) 95    (31) 100    (32) 87  
(33) 67    (34) 46    (35) 82    (36) 95    (37) 40    (38) 84    (39) 95    (40) 74  
(41) 91    (42) 80    (43) 63    (44) 69    (45) 57    (46) 99    (47) 60    (48) 59  
(49) 88    (50) 87    (51) 98    (52) 98    (53) 96    (54) 78    (55) 91    (56) 98  
(57) 86    (58) 73    (59) 66    (60) 56    (61) 94    (62) 74    (63) 99    (64) 73  
(65) 96    (66) 62    (67) 98    (68) 90    (69) 86    (70) 99    (71) 94    (72) 96  
(73) 100    (74) 34    (75) 41    (76) 30    (77) 43    (78) 100    (79) 27    (80) 97  
(81) 46    (82) 92    (83) 25    (84) 70    (85) 98    (86) 76    (87) 98    (88) 94  
(89) 42    (90) 97    (91) 94    (92) 71    (93) 59    (94) 100    (95) 91    (96) 76  
(97) 84    (98) 96    (99) 82    (100) 82

### 第6页答案

- (1) 43    (2) 82    (3) 99    (4) 84    (5) 100    (6) 91    (7) 84    (8) 97  
(9) 92    (10) 85    (11) 90    (12) 90    (13) 100    (14) 62    (15) 43    (16) 96  
(17) 57    (18) 86    (19) 96    (20) 80    (21) 54    (22) 70    (23) 85    (24) 37  
(25) 95    (26) 71    (27) 92    (28) 29    (29) 99    (30) 67    (31) 68    (32) 97  
(33) 65    (34) 89    (35) 74    (36) 61    (37) 73    (38) 95    (39) 51    (40) 58  
(41) 81    (42) 93    (43) 76    (44) 87    (45) 88    (46) 78    (47) 98    (48) 94  
(49) 45    (50) 63    (51) 69    (52) 90    (53) 54    (54) 75    (55) 85    (56) 74  
(57) 71    (58) 68    (59) 85    (60) 95    (61) 79    (62) 98    (63) 91    (64) 99  
(65) 71    (66) 87    (67) 68    (68) 52    (69) 66    (70) 50    (71) 100    (72) 99  
(73) 87    (74) 92    (75) 85    (76) 99    (77) 79    (78) 91    (79) 72    (80) 83  
(81) 59    (82) 85    (83) 54    (84) 53    (85) 78    (86) 75    (87) 55    (88) 97  
(89) 85    (90) 84    (91) 93    (92) 98    (93) 45    (94) 97    (95) 66    (96) 86  
(97) 97    (98) 76    (99) 62    (100) 97

## 两位数加法计算练习题答案

### 第7页答案

- |         |          |          |          |         |          |          |          |
|---------|----------|----------|----------|---------|----------|----------|----------|
| (1) 64  | (2) 32   | (3) 93   | (4) 83   | (5) 83  | (6) 99   | (7) 56   | (8) 100  |
| (9) 66  | (10) 62  | (11) 65  | (12) 49  | (13) 88 | (14) 96  | (15) 77  | (16) 73  |
| (17) 87 | (18) 99  | (19) 73  | (20) 44  | (21) 85 | (22) 100 | (23) 88  | (24) 99  |
| (25) 55 | (26) 100 | (27) 58  | (28) 98  | (29) 79 | (30) 75  | (31) 68  | (32) 46  |
| (33) 60 | (34) 94  | (35) 100 | (36) 92  | (37) 37 | (38) 92  | (39) 82  | (40) 97  |
| (41) 54 | (42) 97  | (43) 90  | (44) 43  | (45) 54 | (46) 97  | (47) 99  | (48) 96  |
| (49) 38 | (50) 68  | (51) 42  | (52) 68  | (53) 99 | (54) 95  | (55) 83  | (56) 99  |
| (57) 93 | (58) 99  | (59) 95  | (60) 96  | (61) 92 | (62) 89  | (63) 73  | (64) 87  |
| (65) 92 | (66) 98  | (67) 91  | (68) 67  | (69) 86 | (70) 85  | (71) 92  | (72) 73  |
| (73) 89 | (74) 64  | (75) 98  | (76) 60  | (77) 79 | (78) 97  | (79) 100 | (80) 60  |
| (81) 94 | (82) 94  | (83) 83  | (84) 62  | (85) 86 | (86) 91  | (87) 71  | (88) 62  |
| (89) 69 | (90) 41  | (91) 87  | (92) 98  | (93) 82 | (94) 83  | (95) 73  | (96) 100 |
| (97) 96 | (98) 85  | (99) 88  | (100) 87 |         |          |          |          |