

# 二十以内加减法计算练习题



姓名 \_\_\_\_\_

日期 \_\_\_\_\_

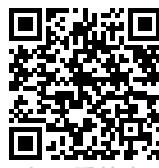
用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

扫码看答案

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $5 - 2 =$    | (2) $9 - 2 =$    | (3) $14 + 3 =$   | (4) $14 - 4 =$   |
| (5) $2 + 13 =$   | (6) $18 + 2 =$   | (7) $8 - 8 =$    | (8) $14 - 2 =$   |
| (9) $5 + 10 =$   | (10) $12 + 4 =$  | (11) $4 + 3 =$   | (12) $6 + 7 =$   |
| (13) $8 - 1 =$   | (14) $9 + 7 =$   | (15) $18 + 1 =$  | (16) $15 - 7 =$  |
| (17) $8 - 1 =$   | (18) $3 + 13 =$  | (19) $7 + 2 =$   | (20) $6 - 4 =$   |
| (21) $10 + 9 =$  | (22) $12 - 11 =$ | (23) $18 + 1 =$  | (24) $1 + 15 =$  |
| (25) $10 + 8 =$  | (26) $17 - 2 =$  | (27) $8 - 4 =$   | (28) $1 + 4 =$   |
| (29) $4 + 5 =$   | (30) $5 - 1 =$   | (31) $15 + 2 =$  | (32) $16 - 10 =$ |
| (33) $14 + 5 =$  | (34) $4 + 3 =$   | (35) $14 + 3 =$  | (36) $8 - 5 =$   |
| (37) $3 - 2 =$   | (38) $11 - 4 =$  | (39) $4 + 1 =$   | (40) $4 + 12 =$  |
| (41) $4 + 16 =$  | (42) $10 - 6 =$  | (43) $8 + 5 =$   | (44) $8 + 1 =$   |
| (45) $5 - 1 =$   | (46) $4 - 2 =$   | (47) $1 + 18 =$  | (48) $3 - 1 =$   |
| (49) $1 - 1 =$   | (50) $13 + 7 =$  | (51) $6 - 3 =$   | (52) $12 + 5 =$  |
| (53) $14 - 11 =$ | (54) $14 + 4 =$  | (55) $17 - 13 =$ | (56) $9 + 8 =$   |
| (57) $1 - 1 =$   | (58) $8 - 5 =$   | (59) $1 + 16 =$  | (60) $12 - 2 =$  |
| (61) $10 + 6 =$  | (62) $19 + 1 =$  | (63) $11 - 11 =$ | (64) $3 + 1 =$   |
| (65) $8 - 6 =$   | (66) $19 + 1 =$  | (67) $6 + 3 =$   | (68) $6 + 12 =$  |
| (69) $13 + 4 =$  | (70) $17 - 10 =$ | (71) $13 - 7 =$  | (72) $5 - 5 =$   |
| (73) $18 - 13 =$ | (74) $2 - 2 =$   | (75) $6 + 9 =$   | (76) $8 + 8 =$   |
| (77) $10 + 3 =$  | (78) $1 - 1 =$   | (79) $19 - 4 =$  | (80) $11 - 11 =$ |
| (81) $16 + 2 =$  | (82) $10 + 3 =$  | (83) $12 - 4 =$  | (84) $6 - 2 =$   |
| (85) $16 + 4 =$  | (86) $4 + 3 =$   | (87) $7 + 9 =$   | (88) $18 - 12 =$ |
| (89) $12 - 12 =$ | (90) $4 + 4 =$   | (91) $11 - 2 =$  | (92) $18 - 16 =$ |
| (93) $13 + 5 =$  | (94) $10 - 10 =$ | (95) $11 + 2 =$  | (96) $19 + 1 =$  |
| (97) $12 + 7 =$  | (98) $15 + 2 =$  | (99) $8 + 6 =$   | (100) $10 - 7 =$ |

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- |                  |                 |                  |                  |
|------------------|-----------------|------------------|------------------|
| (1) $10 + 4 =$   | (2) $15 - 1 =$  | (3) $15 - 10 =$  | (4) $8 + 6 =$    |
| (5) $19 - 7 =$   | (6) $7 - 6 =$   | (7) $8 + 7 =$    | (8) $6 + 1 =$    |
| (9) $19 + 1 =$   | (10) $4 + 4 =$  | (11) $3 + 15 =$  | (12) $12 - 10 =$ |
| (13) $7 - 6 =$   | (14) $10 - 8 =$ | (15) $17 - 15 =$ | (16) $9 - 1 =$   |
| (17) $11 - 5 =$  | (18) $9 - 6 =$  | (19) $19 - 14 =$ | (20) $3 + 13 =$  |
| (21) $11 + 5 =$  | (22) $10 + 4 =$ | (23) $17 - 15 =$ | (24) $18 - 18 =$ |
| (25) $9 - 3 =$   | (26) $16 - 3 =$ | (27) $12 - 10 =$ | (28) $5 + 7 =$   |
| (29) $9 - 6 =$   | (30) $18 + 2 =$ | (31) $2 - 2 =$   | (32) $10 + 5 =$  |
| (33) $19 + 1 =$  | (34) $11 - 7 =$ | (35) $5 + 10 =$  | (36) $3 + 6 =$   |
| (37) $8 - 7 =$   | (38) $7 + 2 =$  | (39) $15 + 5 =$  | (40) $19 + 1 =$  |
| (41) $2 + 1 =$   | (42) $3 - 1 =$  | (43) $1 + 8 =$   | (44) $19 + 1 =$  |
| (45) $3 + 9 =$   | (46) $15 - 2 =$ | (47) $6 + 8 =$   | (48) $6 + 12 =$  |
| (49) $9 + 11 =$  | (50) $4 + 7 =$  | (51) $14 + 6 =$  | (52) $5 + 1 =$   |
| (53) $13 + 2 =$  | (54) $9 - 4 =$  | (55) $8 + 11 =$  | (56) $4 + 10 =$  |
| (57) $4 - 2 =$   | (58) $13 + 2 =$ | (59) $14 - 6 =$  | (60) $18 + 2 =$  |
| (61) $17 + 3 =$  | (62) $6 + 4 =$  | (63) $18 + 1 =$  | (64) $1 - 1 =$   |
| (65) $17 + 1 =$  | (66) $14 + 3 =$ | (67) $5 + 3 =$   | (68) $15 - 13 =$ |
| (69) $15 - 12 =$ | (70) $7 + 5 =$  | (71) $11 - 2 =$  | (72) $4 + 2 =$   |
| (73) $11 - 4 =$  | (74) $8 + 4 =$  | (75) $9 - 1 =$   | (76) $19 - 5 =$  |
| (77) $10 + 2 =$  | (78) $2 + 10 =$ | (79) $15 - 8 =$  | (80) $2 - 2 =$   |
| (81) $15 - 4 =$  | (82) $17 - 3 =$ | (83) $7 + 8 =$   | (84) $18 + 2 =$  |
| (85) $17 - 1 =$  | (86) $9 + 7 =$  | (87) $19 + 1 =$  | (88) $15 + 4 =$  |
| (89) $18 - 3 =$  | (90) $8 + 3 =$  | (91) $4 - 3 =$   | (92) $4 - 4 =$   |
| (93) $7 - 6 =$   | (94) $4 + 9 =$  | (95) $9 + 8 =$   | (96) $1 + 4 =$   |
| (97) $16 + 2 =$  | (98) $12 - 2 =$ | (99) $4 - 3 =$   | (100) $5 - 2 =$  |



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- |                |                |                |                |
|----------------|----------------|----------------|----------------|
| (1) 14 - 12 =  | (2) 2 - 2 =    | (3) 6 - 1 =    | (4) 1 - 1 =    |
| (5) 19 - 6 =   | (6) 18 + 2 =   | (7) 2 + 3 =    | (8) 3 + 4 =    |
| (9) 13 + 2 =   | (10) 7 + 12 =  | (11) 2 - 1 =   | (12) 13 + 5 =  |
| (13) 4 - 4 =   | (14) 8 + 6 =   | (15) 6 + 6 =   | (16) 10 + 3 =  |
| (17) 7 + 7 =   | (18) 8 - 6 =   | (19) 4 - 4 =   | (20) 13 - 3 =  |
| (21) 15 - 13 = | (22) 19 + 1 =  | (23) 5 - 4 =   | (24) 10 + 8 =  |
| (25) 13 + 7 =  | (26) 10 - 1 =  | (27) 19 + 1 =  | (28) 13 + 2 =  |
| (29) 3 + 6 =   | (30) 4 + 3 =   | (31) 10 - 10 = | (32) 17 - 7 =  |
| (33) 9 - 7 =   | (34) 7 + 3 =   | (35) 15 + 3 =  | (36) 1 - 1 =   |
| (37) 11 - 8 =  | (38) 16 - 5 =  | (39) 19 - 17 = | (40) 8 - 2 =   |
| (41) 2 - 1 =   | (42) 18 - 14 = | (43) 9 + 9 =   | (44) 13 - 3 =  |
| (45) 16 + 3 =  | (46) 12 + 6 =  | (47) 4 + 15 =  | (48) 4 + 7 =   |
| (49) 13 + 5 =  | (50) 6 + 6 =   | (51) 2 - 2 =   | (52) 2 - 1 =   |
| (53) 6 + 11 =  | (54) 13 + 2 =  | (55) 15 - 7 =  | (56) 18 - 18 = |
| (57) 10 - 9 =  | (58) 11 - 1 =  | (59) 14 + 3 =  | (60) 4 - 4 =   |
| (61) 17 + 3 =  | (62) 11 + 1 =  | (63) 14 + 1 =  | (64) 9 - 5 =   |
| (65) 4 + 12 =  | (66) 8 + 1 =   | (67) 19 + 1 =  | (68) 14 + 3 =  |
| (69) 5 - 3 =   | (70) 7 + 12 =  | (71) 17 + 1 =  | (72) 16 - 2 =  |
| (73) 2 + 16 =  | (74) 18 - 12 = | (75) 10 + 9 =  | (76) 14 - 9 =  |
| (77) 2 + 1 =   | (78) 15 - 8 =  | (79) 12 - 8 =  | (80) 17 - 1 =  |
| (81) 11 - 8 =  | (82) 2 - 1 =   | (83) 5 + 6 =   | (84) 8 + 11 =  |
| (85) 2 - 2 =   | (86) 1 - 1 =   | (87) 11 - 2 =  | (88) 8 - 7 =   |
| (89) 13 - 11 = | (90) 3 + 2 =   | (91) 8 + 8 =   | (92) 9 - 6 =   |
| (93) 17 - 10 = | (94) 1 - 1 =   | (95) 4 - 1 =   | (96) 1 - 1 =   |
| (97) 17 + 3 =  | (98) 11 - 10 = | (99) 6 - 2 =   | (100) 7 + 4 =  |

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- (1)  $1 + 8 =$       (2)  $11 - 10 =$       (3)  $19 - 13 =$       (4)  $10 - 9 =$   
(5)  $9 + 5 =$       (6)  $4 + 5 =$       (7)  $12 + 8 =$       (8)  $1 - 1 =$   
(9)  $13 + 4 =$       (10)  $1 - 1 =$       (11)  $10 + 1 =$       (12)  $7 + 8 =$   
(13)  $15 + 2 =$       (14)  $4 - 1 =$       (15)  $2 - 2 =$       (16)  $19 + 1 =$   
(17)  $14 + 6 =$       (18)  $17 + 1 =$       (19)  $2 + 9 =$       (20)  $8 - 2 =$   
(21)  $16 - 1 =$       (22)  $1 + 1 =$       (23)  $12 + 8 =$       (24)  $14 + 1 =$   
(25)  $14 - 11 =$       (26)  $11 + 8 =$       (27)  $8 - 5 =$       (28)  $7 + 12 =$   
(29)  $16 + 4 =$       (30)  $4 - 2 =$       (31)  $8 + 1 =$       (32)  $19 - 1 =$   
(33)  $16 - 8 =$       (34)  $5 + 15 =$       (35)  $10 - 6 =$       (36)  $17 + 3 =$   
(37)  $5 + 1 =$       (38)  $6 - 2 =$       (39)  $4 + 15 =$       (40)  $16 + 1 =$   
(41)  $17 - 7 =$       (42)  $17 + 2 =$       (43)  $10 + 7 =$       (44)  $9 - 8 =$   
(45)  $4 - 4 =$       (46)  $2 - 2 =$       (47)  $19 + 1 =$       (48)  $5 - 1 =$   
(49)  $10 - 8 =$       (50)  $15 - 15 =$       (51)  $2 + 5 =$       (52)  $6 - 4 =$   
(53)  $10 - 7 =$       (54)  $15 - 13 =$       (55)  $14 + 4 =$       (56)  $6 + 4 =$   
(57)  $12 - 5 =$       (58)  $15 - 9 =$       (59)  $5 - 4 =$       (60)  $13 - 2 =$   
(61)  $19 + 1 =$       (62)  $11 - 7 =$       (63)  $2 + 1 =$       (64)  $6 - 3 =$   
(65)  $9 - 3 =$       (66)  $5 + 9 =$       (67)  $3 - 3 =$       (68)  $17 + 3 =$   
(69)  $3 + 2 =$       (70)  $1 + 17 =$       (71)  $18 + 2 =$       (72)  $1 - 1 =$   
(73)  $17 + 3 =$       (74)  $6 + 2 =$       (75)  $17 + 2 =$       (76)  $5 - 3 =$   
(77)  $13 + 2 =$       (78)  $6 + 5 =$       (79)  $2 - 1 =$       (80)  $8 - 7 =$   
(81)  $15 + 3 =$       (82)  $8 - 5 =$       (83)  $18 + 1 =$       (84)  $1 - 1 =$   
(85)  $2 - 1 =$       (86)  $2 + 17 =$       (87)  $10 + 1 =$       (88)  $19 - 1 =$   
(89)  $16 + 3 =$       (90)  $19 + 1 =$       (91)  $11 - 5 =$       (92)  $3 - 1 =$   
(93)  $10 - 5 =$       (94)  $15 - 10 =$       (95)  $10 + 5 =$       (96)  $18 - 15 =$   
(97)  $15 - 11 =$       (98)  $19 - 11 =$       (99)  $17 + 2 =$       (100)  $4 - 4 =$

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $5 + 2 =$    | (2) $13 - 1 =$   | (3) $15 + 2 =$   | (4) $4 - 4 =$    |
| (5) $4 + 5 =$    | (6) $17 + 3 =$   | (7) $6 - 4 =$    | (8) $6 + 11 =$   |
| (9) $6 + 2 =$    | (10) $16 + 2 =$  | (11) $10 - 4 =$  | (12) $13 - 7 =$  |
| (13) $13 - 9 =$  | (14) $14 - 12 =$ | (15) $17 - 16 =$ | (16) $6 - 5 =$   |
| (17) $18 + 1 =$  | (18) $14 + 3 =$  | (19) $18 - 5 =$  | (20) $14 + 4 =$  |
| (21) $15 + 5 =$  | (22) $14 - 11 =$ | (23) $11 - 2 =$  | (24) $14 + 3 =$  |
| (25) $11 - 10 =$ | (26) $7 - 3 =$   | (27) $5 - 4 =$   | (28) $16 + 4 =$  |
| (29) $13 + 5 =$  | (30) $10 - 6 =$  | (31) $1 - 1 =$   | (32) $19 - 3 =$  |
| (33) $1 - 1 =$   | (34) $14 - 9 =$  | (35) $18 + 1 =$  | (36) $3 + 10 =$  |
| (37) $11 + 3 =$  | (38) $2 - 1 =$   | (39) $4 + 7 =$   | (40) $13 - 4 =$  |
| (41) $3 - 1 =$   | (42) $5 + 9 =$   | (43) $17 - 14 =$ | (44) $13 + 7 =$  |
| (45) $17 - 7 =$  | (46) $15 + 1 =$  | (47) $7 - 4 =$   | (48) $2 + 18 =$  |
| (49) $4 + 10 =$  | (50) $3 - 1 =$   | (51) $11 - 9 =$  | (52) $3 + 17 =$  |
| (53) $8 + 8 =$   | (54) $18 + 1 =$  | (55) $19 + 1 =$  | (56) $2 + 3 =$   |
| (57) $13 - 3 =$  | (58) $19 + 1 =$  | (59) $18 + 1 =$  | (60) $15 + 3 =$  |
| (61) $3 + 17 =$  | (62) $15 + 1 =$  | (63) $4 + 4 =$   | (64) $8 - 3 =$   |
| (65) $18 - 10 =$ | (66) $14 + 6 =$  | (67) $1 - 1 =$   | (68) $10 - 1 =$  |
| (69) $8 - 5 =$   | (70) $15 - 10 =$ | (71) $3 + 9 =$   | (72) $7 + 4 =$   |
| (73) $7 + 12 =$  | (74) $12 + 1 =$  | (75) $11 + 1 =$  | (76) $19 - 3 =$  |
| (77) $4 + 9 =$   | (78) $14 + 4 =$  | (79) $6 + 5 =$   | (80) $6 - 6 =$   |
| (81) $19 - 14 =$ | (82) $7 - 2 =$   | (83) $18 - 15 =$ | (84) $15 + 1 =$  |
| (85) $14 + 5 =$  | (86) $10 + 2 =$  | (87) $18 + 2 =$  | (88) $1 - 1 =$   |
| (89) $8 + 12 =$  | (90) $10 - 1 =$  | (91) $9 - 6 =$   | (92) $16 - 15 =$ |
| (93) $5 + 4 =$   | (94) $6 + 1 =$   | (95) $10 - 7 =$  | (96) $15 + 3 =$  |
| (97) $19 + 1 =$  | (98) $17 - 5 =$  | (99) $14 - 11 =$ | (100) $15 - 6 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $9 - 8 =$    | (2) $9 - 5 =$    | (3) $9 - 7 =$    | (4) $6 - 6 =$    |
| (5) $10 - 1 =$   | (6) $4 + 10 =$   | (7) $8 - 1 =$    | (8) $18 - 15 =$  |
| (9) $14 - 3 =$   | (10) $17 + 1 =$  | (11) $15 - 1 =$  | (12) $14 + 6 =$  |
| (13) $14 - 10 =$ | (14) $10 - 5 =$  | (15) $2 - 2 =$   | (16) $7 + 10 =$  |
| (17) $8 - 1 =$   | (18) $18 + 2 =$  | (19) $11 + 8 =$  | (20) $1 + 4 =$   |
| (21) $6 + 2 =$   | (22) $15 - 10 =$ | (23) $18 + 1 =$  | (24) $6 - 2 =$   |
| (25) $10 - 6 =$  | (26) $13 - 12 =$ | (27) $9 + 7 =$   | (28) $3 - 1 =$   |
| (29) $6 + 10 =$  | (30) $16 - 9 =$  | (31) $9 - 6 =$   | (32) $13 - 4 =$  |
| (33) $13 - 1 =$  | (34) $19 - 8 =$  | (35) $6 + 4 =$   | (36) $11 - 10 =$ |
| (37) $15 - 15 =$ | (38) $18 - 13 =$ | (39) $19 + 1 =$  | (40) $3 - 1 =$   |
| (41) $16 + 1 =$  | (42) $10 + 8 =$  | (43) $9 + 6 =$   | (44) $14 + 4 =$  |
| (45) $6 + 11 =$  | (46) $7 - 5 =$   | (47) $13 + 6 =$  | (48) $8 - 6 =$   |
| (49) $4 - 1 =$   | (50) $6 - 3 =$   | (51) $12 + 5 =$  | (52) $9 + 5 =$   |
| (53) $5 + 11 =$  | (54) $14 - 7 =$  | (55) $2 + 18 =$  | (56) $9 - 4 =$   |
| (57) $15 - 8 =$  | (58) $11 - 1 =$  | (59) $12 - 7 =$  | (60) $18 - 7 =$  |
| (61) $13 - 6 =$  | (62) $8 + 8 =$   | (63) $15 - 13 =$ | (64) $16 + 2 =$  |
| (65) $18 + 1 =$  | (66) $3 + 14 =$  | (67) $16 - 4 =$  | (68) $5 - 3 =$   |
| (69) $7 - 1 =$   | (70) $10 - 2 =$  | (71) $12 + 5 =$  | (72) $13 + 4 =$  |
| (73) $5 - 4 =$   | (74) $10 - 10 =$ | (75) $3 - 3 =$   | (76) $8 + 8 =$   |
| (77) $8 - 1 =$   | (78) $2 + 2 =$   | (79) $14 + 4 =$  | (80) $8 - 6 =$   |
| (81) $3 - 1 =$   | (82) $14 - 6 =$  | (83) $19 + 1 =$  | (84) $15 + 5 =$  |
| (85) $11 + 5 =$  | (86) $17 + 1 =$  | (87) $19 - 16 =$ | (88) $4 + 2 =$   |
| (89) $1 + 12 =$  | (90) $6 + 5 =$   | (91) $12 - 9 =$  | (92) $2 + 4 =$   |
| (93) $8 - 6 =$   | (94) $7 - 6 =$   | (95) $13 - 9 =$  | (96) $15 + 4 =$  |
| (97) $6 - 4 =$   | (98) $17 + 1 =$  | (99) $12 - 2 =$  | (100) $16 + 2 =$ |

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|------------------|-----------------|------------------|------------------|
| (1) $2 - 2 =$    | (2) $5 + 6 =$   | (3) $14 + 4 =$   | (4) $16 - 10 =$  |
| (5) $6 + 14 =$   | (6) $14 - 5 =$  | (7) $3 + 17 =$   | (8) $12 - 6 =$   |
| (9) $13 - 8 =$   | (10) $7 + 6 =$  | (11) $1 - 1 =$   | (12) $1 + 19 =$  |
| (13) $5 + 13 =$  | (14) $2 - 1 =$  | (15) $11 + 8 =$  | (16) $18 + 1 =$  |
| (17) $12 + 8 =$  | (18) $7 + 2 =$  | (19) $7 - 1 =$   | (20) $6 - 5 =$   |
| (21) $19 - 7 =$  | (22) $1 + 11 =$ | (23) $12 - 4 =$  | (24) $1 + 16 =$  |
| (25) $12 + 3 =$  | (26) $1 - 1 =$  | (27) $18 - 18 =$ | (28) $2 + 2 =$   |
| (29) $16 - 10 =$ | (30) $1 + 19 =$ | (31) $8 + 4 =$   | (32) $12 - 7 =$  |
| (33) $17 - 13 =$ | (34) $7 - 6 =$  | (35) $10 + 2 =$  | (36) $2 + 15 =$  |
| (37) $17 - 6 =$  | (38) $16 + 4 =$ | (39) $11 + 6 =$  | (40) $11 - 9 =$  |
| (41) $5 + 9 =$   | (42) $8 - 1 =$  | (43) $15 + 2 =$  | (44) $12 + 1 =$  |
| (45) $3 + 17 =$  | (46) $6 + 8 =$  | (47) $11 - 7 =$  | (48) $8 - 7 =$   |
| (49) $9 + 4 =$   | (50) $3 - 2 =$  | (51) $18 - 7 =$  | (52) $9 - 3 =$   |
| (53) $6 - 1 =$   | (54) $1 - 1 =$  | (55) $12 + 8 =$  | (56) $7 - 4 =$   |
| (57) $1 + 11 =$  | (58) $12 - 5 =$ | (59) $13 - 4 =$  | (60) $1 - 1 =$   |
| (61) $4 - 4 =$   | (62) $4 + 1 =$  | (63) $19 - 16 =$ | (64) $14 - 10 =$ |
| (65) $11 - 3 =$  | (66) $16 + 4 =$ | (67) $18 + 2 =$  | (68) $4 - 4 =$   |
| (69) $12 - 4 =$  | (70) $16 + 2 =$ | (71) $3 + 13 =$  | (72) $11 - 6 =$  |
| (73) $18 - 18 =$ | (74) $14 - 9 =$ | (75) $19 - 14 =$ | (76) $16 - 13 =$ |
| (77) $9 - 1 =$   | (78) $10 - 6 =$ | (79) $16 + 2 =$  | (80) $14 + 1 =$  |
| (81) $6 + 8 =$   | (82) $18 + 1 =$ | (83) $3 - 3 =$   | (84) $12 + 5 =$  |
| (85) $9 - 7 =$   | (86) $19 - 2 =$ | (87) $14 - 6 =$  | (88) $9 + 2 =$   |
| (89) $16 - 10 =$ | (90) $12 - 7 =$ | (91) $11 - 1 =$  | (92) $13 + 6 =$  |
| (93) $12 + 7 =$  | (94) $6 - 2 =$  | (95) $18 - 16 =$ | (96) $15 - 14 =$ |
| (97) $9 - 5 =$   | (98) $6 - 4 =$  | (99) $19 - 4 =$  | (100) $10 + 5 =$ |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 3      (2) 7      (3) 17      (4) 10      (5) 15      (6) 20      (7) 0      (8) 12  
(9) 15      (10) 16      (11) 7      (12) 13      (13) 7      (14) 16      (15) 19      (16) 8  
(17) 7      (18) 16      (19) 9      (20) 2      (21) 19      (22) 1      (23) 19      (24) 16  
(25) 18      (26) 15      (27) 4      (28) 5      (29) 9      (30) 4      (31) 17      (32) 6  
(33) 19      (34) 7      (35) 17      (36) 3      (37) 1      (38) 7      (39) 5      (40) 16  
(41) 20      (42) 4      (43) 13      (44) 9      (45) 4      (46) 2      (47) 19      (48) 2  
(49) 0      (50) 20      (51) 3      (52) 17      (53) 3      (54) 18      (55) 4      (56) 17  
(57) 0      (58) 3      (59) 17      (60) 10      (61) 16      (62) 20      (63) 0      (64) 4  
(65) 2      (66) 20      (67) 9      (68) 18      (69) 17      (70) 7      (71) 6      (72) 0  
(73) 5      (74) 0      (75) 15      (76) 16      (77) 13      (78) 0      (79) 15      (80) 0  
(81) 18      (82) 13      (83) 8      (84) 4      (85) 20      (86) 7      (87) 16      (88) 6  
(89) 0      (90) 8      (91) 9      (92) 2      (93) 18      (94) 0      (95) 13      (96) 20  
(97) 19      (98) 17      (99) 14      (100) 3

## 第2页答案

(1) 14      (2) 14      (3) 5      (4) 14      (5) 12      (6) 1      (7) 15      (8) 7  
(9) 20      (10) 8      (11) 18      (12) 2      (13) 1      (14) 2      (15) 2      (16) 8  
(17) 6      (18) 3      (19) 5      (20) 16      (21) 16      (22) 14      (23) 2      (24) 0  
(25) 6      (26) 13      (27) 2      (28) 12      (29) 3      (30) 20      (31) 0      (32) 15  
(33) 20      (34) 4      (35) 15      (36) 9      (37) 1      (38) 9      (39) 20      (40) 20  
(41) 3      (42) 2      (43) 9      (44) 20      (45) 12      (46) 13      (47) 14      (48) 18  
(49) 20      (50) 11      (51) 20      (52) 6      (53) 15      (54) 5      (55) 19      (56) 14  
(57) 2      (58) 15      (59) 8      (60) 20      (61) 20      (62) 10      (63) 19      (64) 0  
(65) 18      (66) 17      (67) 8      (68) 2      (69) 3      (70) 12      (71) 9      (72) 6  
(73) 7      (74) 12      (75) 8      (76) 14      (77) 12      (78) 12      (79) 7      (80) 0  
(81) 11      (82) 14      (83) 15      (84) 20      (85) 16      (86) 16      (87) 20      (88) 19  
(89) 15      (90) 11      (91) 1      (92) 0      (93) 1      (94) 13      (95) 17      (96) 5  
(97) 18      (98) 10      (99) 1      (100) 3

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 2	(2) 0	(3) 5	(4) 0	(5) 13	(6) 20	(7) 5	(8) 7
(9) 15	(10) 19	(11) 1	(12) 18	(13) 0	(14) 14	(15) 12	(16) 13
(17) 14	(18) 2	(19) 0	(20) 10	(21) 2	(22) 20	(23) 1	(24) 18
(25) 20	(26) 9	(27) 20	(28) 15	(29) 9	(30) 7	(31) 0	(32) 10
(33) 2	(34) 10	(35) 18	(36) 0	(37) 3	(38) 11	(39) 2	(40) 6
(41) 1	(42) 4	(43) 18	(44) 10	(45) 19	(46) 18	(47) 19	(48) 11
(49) 18	(50) 12	(51) 0	(52) 1	(53) 17	(54) 15	(55) 8	(56) 0
(57) 1	(58) 10	(59) 17	(60) 0	(61) 20	(62) 12	(63) 15	(64) 4
(65) 16	(66) 9	(67) 20	(68) 17	(69) 2	(70) 19	(71) 18	(72) 14
(73) 18	(74) 6	(75) 19	(76) 5	(77) 3	(78) 7	(79) 4	(80) 16
(81) 3	(82) 1	(83) 11	(84) 19	(85) 0	(86) 0	(87) 9	(88) 1
(89) 2	(90) 5	(91) 16	(92) 3	(93) 7	(94) 0	(95) 3	(96) 0
(97) 20	(98) 1	(99) 4	(100) 11				

## 第4页答案

(1) 9	(2) 1	(3) 6	(4) 1	(5) 14	(6) 9	(7) 20	(8) 0
(9) 17	(10) 0	(11) 11	(12) 15	(13) 17	(14) 3	(15) 0	(16) 20
(17) 20	(18) 18	(19) 11	(20) 6	(21) 15	(22) 2	(23) 20	(24) 15
(25) 3	(26) 19	(27) 3	(28) 19	(29) 20	(30) 2	(31) 9	(32) 18
(33) 8	(34) 20	(35) 4	(36) 20	(37) 6	(38) 4	(39) 19	(40) 17
(41) 10	(42) 19	(43) 17	(44) 1	(45) 0	(46) 0	(47) 20	(48) 4
(49) 2	(50) 0	(51) 7	(52) 2	(53) 3	(54) 2	(55) 18	(56) 10
(57) 7	(58) 6	(59) 1	(60) 11	(61) 20	(62) 4	(63) 3	(64) 3
(65) 6	(66) 14	(67) 0	(68) 20	(69) 5	(70) 18	(71) 20	(72) 0
(73) 20	(74) 8	(75) 19	(76) 2	(77) 15	(78) 11	(79) 1	(80) 1
(81) 18	(82) 3	(83) 19	(84) 0	(85) 1	(86) 19	(87) 11	(88) 18
(89) 19	(90) 20	(91) 6	(92) 2	(93) 5	(94) 5	(95) 15	(96) 3
(97) 4	(98) 8	(99) 19	(100) 0				

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 7	(2) 12	(3) 17	(4) 0	(5) 9	(6) 20	(7) 2	(8) 17
(9) 8	(10) 18	(11) 6	(12) 6	(13) 4	(14) 2	(15) 1	(16) 1
(17) 19	(18) 17	(19) 13	(20) 18	(21) 20	(22) 3	(23) 9	(24) 17
(25) 1	(26) 4	(27) 1	(28) 20	(29) 18	(30) 4	(31) 0	(32) 16
(33) 0	(34) 5	(35) 19	(36) 13	(37) 14	(38) 1	(39) 11	(40) 9
(41) 2	(42) 14	(43) 3	(44) 20	(45) 10	(46) 16	(47) 3	(48) 20
(49) 14	(50) 2	(51) 2	(52) 20	(53) 16	(54) 19	(55) 20	(56) 5
(57) 10	(58) 20	(59) 19	(60) 18	(61) 20	(62) 16	(63) 8	(64) 5
(65) 8	(66) 20	(67) 0	(68) 9	(69) 3	(70) 5	(71) 12	(72) 11
(73) 19	(74) 13	(75) 12	(76) 16	(77) 13	(78) 18	(79) 11	(80) 0
(81) 5	(82) 5	(83) 3	(84) 16	(85) 19	(86) 12	(87) 20	(88) 0
(89) 20	(90) 9	(91) 3	(92) 1	(93) 9	(94) 7	(95) 3	(96) 18
(97) 20	(98) 12	(99) 3	(100) 9				

## 第6页答案

(1) 1	(2) 4	(3) 2	(4) 0	(5) 9	(6) 14	(7) 7	(8) 3
(9) 11	(10) 18	(11) 14	(12) 20	(13) 4	(14) 5	(15) 0	(16) 17
(17) 7	(18) 20	(19) 19	(20) 5	(21) 8	(22) 5	(23) 19	(24) 4
(25) 4	(26) 1	(27) 16	(28) 2	(29) 16	(30) 7	(31) 3	(32) 9
(33) 12	(34) 11	(35) 10	(36) 1	(37) 0	(38) 5	(39) 20	(40) 2
(41) 17	(42) 18	(43) 15	(44) 18	(45) 17	(46) 2	(47) 19	(48) 2
(49) 3	(50) 3	(51) 17	(52) 14	(53) 16	(54) 7	(55) 20	(56) 5
(57) 7	(58) 10	(59) 5	(60) 11	(61) 7	(62) 16	(63) 2	(64) 18
(65) 19	(66) 17	(67) 12	(68) 2	(69) 6	(70) 8	(71) 17	(72) 17
(73) 1	(74) 0	(75) 0	(76) 16	(77) 7	(78) 4	(79) 18	(80) 2
(81) 2	(82) 8	(83) 20	(84) 20	(85) 16	(86) 18	(87) 3	(88) 6
(89) 13	(90) 11	(91) 3	(92) 6	(93) 2	(94) 1	(95) 4	(96) 19
(97) 2	(98) 18	(99) 10	(100) 18				

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 0   | (2) 11  | (3) 18  | (4) 6    | (5) 20  | (6) 9   | (7) 20  | (8) 6   |
| (9) 5   | (10) 13 | (11) 0  | (12) 20  | (13) 18 | (14) 1  | (15) 19 | (16) 19 |
| (17) 20 | (18) 9  | (19) 6  | (20) 1   | (21) 12 | (22) 12 | (23) 8  | (24) 17 |
| (25) 15 | (26) 0  | (27) 0  | (28) 4   | (29) 6  | (30) 20 | (31) 12 | (32) 5  |
| (33) 4  | (34) 1  | (35) 12 | (36) 17  | (37) 11 | (38) 20 | (39) 17 | (40) 2  |
| (41) 14 | (42) 7  | (43) 17 | (44) 13  | (45) 20 | (46) 14 | (47) 4  | (48) 1  |
| (49) 13 | (50) 1  | (51) 11 | (52) 6   | (53) 5  | (54) 0  | (55) 20 | (56) 3  |
| (57) 12 | (58) 7  | (59) 9  | (60) 0   | (61) 0  | (62) 5  | (63) 3  | (64) 4  |
| (65) 8  | (66) 20 | (67) 20 | (68) 0   | (69) 8  | (70) 18 | (71) 16 | (72) 5  |
| (73) 0  | (74) 5  | (75) 5  | (76) 3   | (77) 8  | (78) 4  | (79) 18 | (80) 15 |
| (81) 14 | (82) 19 | (83) 0  | (84) 17  | (85) 2  | (86) 17 | (87) 8  | (88) 11 |
| (89) 6  | (90) 5  | (91) 10 | (92) 19  | (93) 19 | (94) 4  | (95) 2  | (96) 1  |
| (97) 4  | (98) 2  | (99) 15 | (100) 15 |         |         |         |         |