

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $18 + 2 =$

(2)  $13 + 2 =$

(3)  $14 + 1 =$

(4)  $18 + 1 =$

(5)  $13 + 4 =$

(6)  $10 + 8 =$

(7)  $3 + 11 =$

(8)  $4 + 4 =$

(9)  $5 + 9 =$

(10)  $14 + 1 =$

(11)  $13 + 3 =$

(12)  $1 + 4 =$

(13)  $19 + 1 =$

(14)  $9 + 11 =$

(15)  $9 + 5 =$

(16)  $2 + 2 =$

(17)  $5 + 4 =$

(18)  $19 + 1 =$

(19)  $5 + 12 =$

(20)  $2 + 7 =$

(21)  $17 + 3 =$

(22)  $18 + 1 =$

(23)  $7 + 1 =$

(24)  $15 + 1 =$

(25)  $11 + 1 =$

(26)  $15 + 1 =$

(27)  $6 + 12 =$

(28)  $4 + 7 =$

(29)  $19 + 1 =$

(30)  $16 + 4 =$

(31)  $15 + 3 =$

(32)  $18 + 2 =$

(33)  $2 + 2 =$

(34)  $10 + 1 =$

(35)  $2 + 13 =$

(36)  $15 + 5 =$

(37)  $13 + 2 =$

(38)  $7 + 8 =$

(39)  $7 + 2 =$

(40)  $19 + 1 =$

(41)  $18 + 2 =$

(42)  $17 + 1 =$

(43)  $4 + 13 =$

(44)  $7 + 13 =$

(45)  $14 + 2 =$

(46)  $10 + 10 =$

(47)  $2 + 6 =$

(48)  $9 + 6 =$

(49)  $17 + 2 =$

(50)  $15 + 4 =$

(51)  $8 + 6 =$

(52)  $14 + 6 =$

(53)  $4 + 9 =$

(54)  $9 + 9 =$

(55)  $5 + 3 =$

(56)  $10 + 2 =$

(57)  $11 + 4 =$

(58)  $18 + 2 =$

(59)  $7 + 6 =$

(60)  $5 + 11 =$

(61)  $17 + 1 =$

(62)  $12 + 4 =$

(63)  $1 + 8 =$

(64)  $12 + 6 =$

(65)  $13 + 6 =$

(66)  $13 + 3 =$

(67)  $3 + 6 =$

(68)  $7 + 6 =$

(69)  $8 + 3 =$

(70)  $18 + 1 =$

(71)  $14 + 2 =$

(72)  $8 + 11 =$

(73)  $4 + 12 =$

(74)  $17 + 1 =$

(75)  $1 + 8 =$

(76)  $19 + 1 =$

(77)  $3 + 1 =$

(78)  $9 + 11 =$

(79)  $4 + 16 =$

(80)  $9 + 4 =$

(81)  $3 + 15 =$

(82)  $7 + 13 =$

(83)  $16 + 1 =$

(84)  $14 + 4 =$

(85)  $14 + 1 =$

(86)  $15 + 2 =$

(87)  $16 + 4 =$

(88)  $7 + 4 =$

(89)  $11 + 1 =$

(90)  $4 + 13 =$

(91)  $1 + 18 =$

(92)  $7 + 3 =$

(93)  $7 + 12 =$

(94)  $15 + 4 =$

(95)  $12 + 8 =$

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(98)  $11 + 8 =$

(99)  $14 + 5 =$

(100)  $1 + 1 =$

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(1)  $1 + 5 =$

(2)  $19 + 1 =$

(3)  $14 + 3 =$

(4)  $3 + 3 =$

(5)  $6 + 8 =$

(6)  $17 + 2 =$

(7)  $10 + 1 =$

(8)  $18 + 2 =$

(9)  $1 + 13 =$

(10)  $11 + 7 =$

(11)  $8 + 10 =$

(12)  $5 + 3 =$

(13)  $13 + 7 =$

(14)  $4 + 8 =$

(15)  $14 + 1 =$

(16)  $12 + 3 =$

(17)  $1 + 18 =$

(18)  $4 + 3 =$

(19)  $16 + 1 =$

(20)  $5 + 5 =$

(21)  $17 + 3 =$

(22)  $3 + 3 =$

(23)  $7 + 10 =$

(24)  $14 + 3 =$

(25)  $14 + 4 =$

(26)  $3 + 8 =$

(27)  $18 + 1 =$

(28)  $16 + 3 =$

(29)  $10 + 9 =$

(30)  $16 + 2 =$

(31)  $15 + 2 =$

(32)  $14 + 2 =$

(33)  $14 + 3 =$

(34)  $1 + 17 =$

(35)  $16 + 3 =$

(36)  $4 + 15 =$

(37)  $12 + 8 =$

(38)  $11 + 4 =$

(39)  $15 + 4 =$

(40)  $6 + 2 =$

(41)  $17 + 1 =$

(42)  $13 + 2 =$

(43)  $6 + 7 =$

(44)  $1 + 9 =$

(45)  $9 + 7 =$

(46)  $11 + 2 =$

(47)  $13 + 5 =$

(48)  $16 + 4 =$

(49)  $10 + 5 =$

(50)  $6 + 1 =$

(51)  $6 + 3 =$

(52)  $16 + 2 =$

(53)  $18 + 2 =$

(54)  $4 + 2 =$

(55)  $12 + 4 =$

(56)  $18 + 1 =$

(57)  $10 + 4 =$

(58)  $9 + 10 =$

(59)  $18 + 2 =$

(60)  $11 + 7 =$

(61)  $10 + 8 =$

(62)  $10 + 9 =$

(63)  $19 + 1 =$

(64)  $2 + 10 =$

(65)  $13 + 1 =$

(66)  $5 + 3 =$

(67)  $5 + 1 =$

(68)  $2 + 14 =$

(69)  $8 + 10 =$

(70)  $18 + 2 =$

(71)  $8 + 4 =$

(72)  $13 + 5 =$

(73)  $18 + 1 =$

(74)  $1 + 6 =$

(75)  $10 + 1 =$

(76)  $13 + 5 =$

(77)  $10 + 5 =$

(78)  $9 + 1 =$

(79)  $19 + 1 =$

(80)  $14 + 6 =$

(81)  $18 + 1 =$

(82)  $16 + 4 =$

(83)  $19 + 1 =$

(84)  $3 + 16 =$

(85)  $18 + 1 =$

(86)  $12 + 1 =$

(87)  $18 + 2 =$

(88)  $14 + 2 =$

(89)  $1 + 11 =$

(90)  $13 + 3 =$

(91)  $12 + 3 =$

(92)  $5 + 15 =$

(93)  $13 + 4 =$

(94)  $7 + 5 =$

(95)  $8 + 7 =$

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(98)  $2 + 16 =$

(99)  $6 + 1 =$

(100)  $19 + 1 =$

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(5)  $1 + 4 =$

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(7)  $8 + 5 =$

(8)  $4 + 8 =$

(9)  $5 + 1 =$

(10)  $2 + 7 =$

(11)  $13 + 7 =$

(12)  $16 + 1 =$

(13)  $9 + 1 =$

(14)  $3 + 1 =$

(15)  $16 + 1 =$

(16)  $10 + 3 =$

(17)  $18 + 1 =$

(18)  $13 + 2 =$

(19)  $8 + 3 =$

(20)  $15 + 3 =$

(21)  $14 + 6 =$

(22)  $12 + 5 =$

(23)  $2 + 14 =$

(24)  $12 + 8 =$

(25)  $17 + 2 =$

(26)  $10 + 3 =$

(27)  $3 + 6 =$

(28)  $4 + 8 =$

(29)  $4 + 1 =$

(30)  $10 + 3 =$

(31)  $14 + 3 =$

(32)  $16 + 3 =$

(33)  $12 + 3 =$

(34)  $10 + 7 =$

(35)  $8 + 8 =$

(36)  $6 + 4 =$

(37)  $11 + 4 =$

(38)  $6 + 1 =$

(39)  $1 + 12 =$

(40)  $8 + 6 =$

(41)  $7 + 5 =$

(42)  $10 + 5 =$

(43)  $6 + 4 =$

(44)  $9 + 6 =$

(45)  $4 + 8 =$

(46)  $18 + 2 =$

(47)  $1 + 17 =$

(48)  $16 + 2 =$

(49)  $2 + 9 =$

(50)  $6 + 3 =$

(51)  $8 + 3 =$

(52)  $11 + 9 =$

(53)  $8 + 10 =$

(54)  $4 + 10 =$

(55)  $4 + 5 =$

(56)  $4 + 3 =$

(57)  $7 + 5 =$

(58)  $10 + 7 =$

(59)  $10 + 9 =$

(60)  $4 + 1 =$

(61)  $6 + 1 =$

(62)  $16 + 3 =$

(63)  $17 + 1 =$

(64)  $18 + 1 =$

(65)  $15 + 2 =$

(66)  $19 + 1 =$

(67)  $17 + 2 =$

(68)  $5 + 13 =$

(69)  $4 + 2 =$

(70)  $8 + 5 =$

(71)  $16 + 2 =$

(72)  $5 + 11 =$

(73)  $11 + 8 =$

(74)  $18 + 2 =$

(75)  $11 + 5 =$

(76)  $5 + 12 =$

(77)  $10 + 6 =$

(78)  $2 + 10 =$

(79)  $14 + 5 =$

(80)  $17 + 2 =$

(81)  $12 + 1 =$

(82)  $9 + 7 =$

(83)  $3 + 1 =$

(84)  $1 + 12 =$

(85)  $10 + 7 =$

(86)  $12 + 1 =$

(87)  $5 + 12 =$

(88)  $3 + 13 =$

(89)  $11 + 9 =$

(90)  $12 + 6 =$

(91)  $10 + 6 =$

(92)  $8 + 3 =$

(93)  $7 + 3 =$

(94)  $2 + 5 =$

(95)  $15 + 5 =$

(96)  $8 + 12 =$

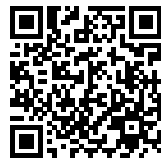
(97)  $12 + 7 =$

(98)  $17 + 3 =$

(99)  $18 + 1 =$

(100)  $7 + 13 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                 |                 |                 |                  |
|-----------------|-----------------|-----------------|------------------|
| (1) $8 + 9 =$   | (2) $2 + 6 =$   | (3) $2 + 2 =$   | (4) $9 + 1 =$    |
| (5) $9 + 8 =$   | (6) $9 + 3 =$   | (7) $11 + 9 =$  | (8) $10 + 8 =$   |
| (9) $4 + 16 =$  | (10) $5 + 15 =$ | (11) $11 + 9 =$ | (12) $5 + 15 =$  |
| (13) $5 + 5 =$  | (14) $8 + 6 =$  | (15) $14 + 2 =$ | (16) $18 + 1 =$  |
| (17) $6 + 13 =$ | (18) $15 + 5 =$ | (19) $17 + 2 =$ | (20) $9 + 4 =$   |
| (21) $3 + 12 =$ | (22) $15 + 3 =$ | (23) $14 + 5 =$ | (24) $9 + 3 =$   |
| (25) $6 + 13 =$ | (26) $15 + 5 =$ | (27) $6 + 4 =$  | (28) $12 + 2 =$  |
| (29) $7 + 9 =$  | (30) $4 + 13 =$ | (31) $8 + 9 =$  | (32) $10 + 7 =$  |
| (33) $4 + 14 =$ | (34) $5 + 4 =$  | (35) $19 + 1 =$ | (36) $17 + 3 =$  |
| (37) $14 + 2 =$ | (38) $8 + 4 =$  | (39) $11 + 1 =$ | (40) $9 + 7 =$   |
| (41) $7 + 3 =$  | (42) $11 + 1 =$ | (43) $1 + 4 =$  | (44) $4 + 8 =$   |
| (45) $8 + 11 =$ | (46) $11 + 2 =$ | (47) $17 + 2 =$ | (48) $6 + 3 =$   |
| (49) $19 + 1 =$ | (50) $9 + 7 =$  | (51) $9 + 10 =$ | (52) $11 + 5 =$  |
| (53) $1 + 9 =$  | (54) $14 + 4 =$ | (55) $12 + 1 =$ | (56) $19 + 1 =$  |
| (57) $14 + 3 =$ | (58) $12 + 8 =$ | (59) $12 + 7 =$ | (60) $15 + 5 =$  |
| (61) $19 + 1 =$ | (62) $1 + 19 =$ | (63) $15 + 2 =$ | (64) $9 + 7 =$   |
| (65) $11 + 8 =$ | (66) $7 + 5 =$  | (67) $6 + 7 =$  | (68) $6 + 6 =$   |
| (69) $19 + 1 =$ | (70) $6 + 14 =$ | (71) $7 + 5 =$  | (72) $17 + 2 =$  |
| (73) $18 + 1 =$ | (74) $19 + 1 =$ | (75) $8 + 2 =$  | (76) $19 + 1 =$  |
| (77) $16 + 4 =$ | (78) $16 + 2 =$ | (79) $14 + 3 =$ | (80) $11 + 1 =$  |
| (81) $4 + 10 =$ | (82) $10 + 9 =$ | (83) $16 + 3 =$ | (84) $3 + 6 =$   |
| (85) $14 + 2 =$ | (86) $4 + 6 =$  | (87) $11 + 6 =$ | (88) $2 + 10 =$  |
| (89) $10 + 9 =$ | (90) $12 + 4 =$ | (91) $3 + 3 =$  | (92) $1 + 14 =$  |
| (93) $17 + 3 =$ | (94) $3 + 5 =$  | (95) $14 + 4 =$ | (96) $17 + 2 =$  |
| (97) $17 + 3 =$ | (98) $10 + 9 =$ | (99) $15 + 4 =$ | (100) $5 + 14 =$ |

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(1)  $9 + 6 =$

(2)  $17 + 2 =$

(3)  $13 + 3 =$

(4)  $8 + 10 =$

(5)  $5 + 10 =$

(6)  $6 + 9 =$

(7)  $16 + 3 =$

(8)  $4 + 4 =$

(9)  $18 + 1 =$

(10)  $13 + 6 =$

(11)  $18 + 2 =$

(12)  $16 + 3 =$

(13)  $3 + 10 =$

(14)  $13 + 7 =$

(15)  $10 + 8 =$

(16)  $8 + 3 =$

(17)  $4 + 15 =$

(18)  $16 + 1 =$

(19)  $14 + 2 =$

(20)  $12 + 3 =$

(21)  $8 + 11 =$

(22)  $15 + 2 =$

(23)  $15 + 5 =$

(24)  $8 + 12 =$

(25)  $1 + 11 =$

(26)  $5 + 9 =$

(27)  $1 + 18 =$

(28)  $13 + 4 =$

(29)  $13 + 3 =$

(30)  $11 + 6 =$

(31)  $2 + 2 =$

(32)  $8 + 6 =$

(33)  $17 + 1 =$

(34)  $13 + 5 =$

(35)  $17 + 3 =$

(36)  $9 + 11 =$

(37)  $11 + 2 =$

(38)  $18 + 1 =$

(39)  $2 + 17 =$

(40)  $11 + 8 =$

(41)  $14 + 6 =$

(42)  $7 + 1 =$

(43)  $18 + 1 =$

(44)  $13 + 4 =$

(45)  $15 + 1 =$

(46)  $9 + 4 =$

(47)  $8 + 8 =$

(48)  $11 + 5 =$

(49)  $2 + 2 =$

(50)  $3 + 9 =$

(51)  $12 + 3 =$

(52)  $16 + 4 =$

(53)  $2 + 16 =$

(54)  $3 + 15 =$

(55)  $12 + 3 =$

(56)  $1 + 12 =$

(57)  $4 + 16 =$

(58)  $10 + 5 =$

(59)  $8 + 10 =$

(60)  $6 + 7 =$

(61)  $9 + 7 =$

(62)  $16 + 3 =$

(63)  $17 + 1 =$

(64)  $9 + 6 =$

(65)  $15 + 4 =$

(66)  $6 + 3 =$

(67)  $1 + 10 =$

(68)  $8 + 11 =$

(69)  $16 + 1 =$

(70)  $6 + 3 =$

(71)  $19 + 1 =$

(72)  $7 + 4 =$

(73)  $10 + 6 =$

(74)  $7 + 11 =$

(75)  $6 + 3 =$

(76)  $7 + 11 =$

(77)  $12 + 3 =$

(78)  $8 + 8 =$

(79)  $6 + 3 =$

(80)  $8 + 5 =$

(81)  $18 + 1 =$

(82)  $2 + 7 =$

(83)  $16 + 2 =$

(84)  $5 + 10 =$

(85)  $11 + 8 =$

(86)  $15 + 4 =$

(87)  $13 + 6 =$

(88)  $11 + 3 =$

(89)  $18 + 2 =$

(90)  $11 + 6 =$

(91)  $8 + 3 =$

(92)  $8 + 4 =$

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(2)  $3 + 4 =$

(3)  $12 + 1 =$

(4)  $9 + 10 =$

(5)  $19 + 1 =$

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(7)  $10 + 8 =$

(8)  $17 + 1 =$

(9)  $3 + 13 =$

(10)  $16 + 2 =$

(11)  $11 + 7 =$

(12)  $4 + 2 =$

(13)  $2 + 13 =$

(14)  $7 + 3 =$

(15)  $18 + 2 =$

(16)  $6 + 3 =$

(17)  $11 + 1 =$

(18)  $6 + 14 =$

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(23)  $16 + 4 =$

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(33)  $14 + 2 =$

(34)  $14 + 3 =$

(35)  $14 + 6 =$

(36)  $2 + 13 =$

(37)  $3 + 7 =$

(38)  $13 + 6 =$

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(47)  $10 + 7 =$

(48)  $10 + 4 =$

(49)  $1 + 18 =$

(50)  $11 + 2 =$

(51)  $10 + 9 =$

(52)  $10 + 4 =$

(53)  $8 + 11 =$

(54)  $10 + 2 =$

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(15)  $10 + 5 =$

(16)  $11 + 1 =$

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(35)  $13 + 5 =$

(36)  $11 + 4 =$

(37)  $7 + 9 =$

(38)  $19 + 1 =$

(39)  $16 + 4 =$

(40)  $11 + 1 =$

(41)  $18 + 1 =$

(42)  $16 + 1 =$

(43)  $18 + 1 =$

(44)  $15 + 5 =$

(45)  $18 + 1 =$

(46)  $9 + 6 =$

(47)  $6 + 4 =$

(48)  $14 + 4 =$

(49)  $17 + 3 =$

(50)  $14 + 4 =$

(51)  $5 + 8 =$

(52)  $12 + 1 =$

(53)  $4 + 14 =$

(54)  $1 + 14 =$

(55)  $8 + 11 =$

(56)  $9 + 8 =$

(57)  $18 + 2 =$

(58)  $17 + 1 =$

(59)  $16 + 4 =$

(60)  $9 + 4 =$

(61)  $9 + 6 =$

(62)  $16 + 1 =$

(63)  $16 + 2 =$

(64)  $12 + 3 =$

(65)  $12 + 5 =$

(66)  $3 + 6 =$

(67)  $8 + 9 =$

(68)  $5 + 7 =$

(69)  $16 + 3 =$

(70)  $1 + 11 =$

(71)  $14 + 3 =$

(72)  $2 + 7 =$

(73)  $3 + 10 =$

(74)  $10 + 7 =$

(75)  $5 + 11 =$

(76)  $13 + 4 =$

(77)  $10 + 5 =$

(78)  $17 + 2 =$

(79)  $4 + 5 =$

(80)  $3 + 16 =$

(81)  $7 + 12 =$

(82)  $10 + 3 =$

(83)  $5 + 5 =$

(84)  $19 + 1 =$

(85)  $14 + 2 =$

(86)  $17 + 2 =$

(87)  $11 + 3 =$

(88)  $13 + 2 =$

(89)  $14 + 1 =$

(90)  $2 + 16 =$

(91)  $10 + 1 =$

(92)  $9 + 10 =$

(93)  $11 + 8 =$

(94)  $12 + 8 =$

(95)  $17 + 2 =$

(96)  $1 + 10 =$

(97)  $14 + 5 =$

(98)  $1 + 12 =$

(99)  $11 + 9 =$

(100)  $9 + 11 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 20	(2) 15	(3) 15	(4) 19	(5) 17	(6) 18	(7) 14	(8) 8
(9) 14	(10) 15	(11) 16	(12) 5	(13) 20	(14) 20	(15) 14	(16) 4
(17) 9	(18) 20	(19) 17	(20) 9	(21) 20	(22) 19	(23) 8	(24) 16
(25) 12	(26) 16	(27) 18	(28) 11	(29) 20	(30) 20	(31) 18	(32) 20
(33) 4	(34) 11	(35) 15	(36) 20	(37) 15	(38) 15	(39) 9	(40) 20
(41) 20	(42) 18	(43) 17	(44) 20	(45) 16	(46) 20	(47) 8	(48) 15
(49) 19	(50) 19	(51) 14	(52) 20	(53) 13	(54) 18	(55) 8	(56) 12
(57) 15	(58) 20	(59) 13	(60) 16	(61) 18	(62) 16	(63) 9	(64) 18
(65) 19	(66) 16	(67) 9	(68) 13	(69) 11	(70) 19	(71) 16	(72) 19
(73) 16	(74) 18	(75) 9	(76) 20	(77) 4	(78) 20	(79) 20	(80) 13
(81) 18	(82) 20	(83) 17	(84) 18	(85) 15	(86) 17	(87) 20	(88) 11
(89) 12	(90) 17	(91) 19	(92) 10	(93) 19	(94) 19	(95) 20	(96) 15
(97) 7	(98) 19	(99) 19	(100) 2				

### 第2页答案

(1) 6	(2) 20	(3) 17	(4) 6	(5) 14	(6) 19	(7) 11	(8) 20
(9) 14	(10) 18	(11) 18	(12) 8	(13) 20	(14) 12	(15) 15	(16) 15
(17) 19	(18) 7	(19) 17	(20) 10	(21) 20	(22) 6	(23) 17	(24) 17
(25) 18	(26) 11	(27) 19	(28) 19	(29) 19	(30) 18	(31) 17	(32) 16
(33) 17	(34) 18	(35) 19	(36) 19	(37) 20	(38) 15	(39) 19	(40) 8
(41) 18	(42) 15	(43) 13	(44) 10	(45) 16	(46) 13	(47) 18	(48) 20
(49) 15	(50) 7	(51) 9	(52) 18	(53) 20	(54) 6	(55) 16	(56) 19
(57) 14	(58) 19	(59) 20	(60) 18	(61) 18	(62) 19	(63) 20	(64) 12
(65) 14	(66) 8	(67) 6	(68) 16	(69) 18	(70) 20	(71) 12	(72) 18
(73) 19	(74) 7	(75) 11	(76) 18	(77) 15	(78) 10	(79) 20	(80) 20
(81) 19	(82) 20	(83) 20	(84) 19	(85) 19	(86) 13	(87) 20	(88) 16
(89) 12	(90) 16	(91) 15	(92) 20	(93) 17	(94) 12	(95) 15	(96) 18
(97) 20	(98) 18	(99) 7	(100) 20				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 17	(2) 17	(3) 15	(4) 12	(5) 5	(6) 20	(7) 13	(8) 12
(9) 6	(10) 9	(11) 20	(12) 17	(13) 10	(14) 4	(15) 17	(16) 13
(17) 19	(18) 15	(19) 11	(20) 18	(21) 20	(22) 17	(23) 16	(24) 20
(25) 19	(26) 13	(27) 9	(28) 12	(29) 5	(30) 13	(31) 17	(32) 19
(33) 15	(34) 17	(35) 16	(36) 10	(37) 15	(38) 7	(39) 13	(40) 14
(41) 12	(42) 15	(43) 10	(44) 15	(45) 12	(46) 20	(47) 18	(48) 18
(49) 11	(50) 9	(51) 11	(52) 20	(53) 18	(54) 14	(55) 9	(56) 7
(57) 12	(58) 17	(59) 19	(60) 5	(61) 7	(62) 19	(63) 18	(64) 19
(65) 17	(66) 20	(67) 19	(68) 18	(69) 6	(70) 13	(71) 18	(72) 16
(73) 19	(74) 20	(75) 16	(76) 17	(77) 16	(78) 12	(79) 19	(80) 19
(81) 13	(82) 16	(83) 4	(84) 13	(85) 17	(86) 13	(87) 17	(88) 16
(89) 20	(90) 18	(91) 16	(92) 11	(93) 10	(94) 7	(95) 20	(96) 20
(97) 19	(98) 20	(99) 19	(100) 20				

### 第4页答案

(1) 17	(2) 8	(3) 4	(4) 10	(5) 17	(6) 12	(7) 20	(8) 18
(9) 20	(10) 20	(11) 20	(12) 20	(13) 10	(14) 14	(15) 16	(16) 19
(17) 19	(18) 20	(19) 19	(20) 13	(21) 15	(22) 18	(23) 19	(24) 12
(25) 19	(26) 20	(27) 10	(28) 14	(29) 16	(30) 17	(31) 17	(32) 17
(33) 18	(34) 9	(35) 20	(36) 20	(37) 16	(38) 12	(39) 12	(40) 16
(41) 10	(42) 12	(43) 5	(44) 12	(45) 19	(46) 13	(47) 19	(48) 9
(49) 20	(50) 16	(51) 19	(52) 16	(53) 10	(54) 18	(55) 13	(56) 20
(57) 17	(58) 20	(59) 19	(60) 20	(61) 20	(62) 20	(63) 17	(64) 16
(65) 19	(66) 12	(67) 13	(68) 12	(69) 20	(70) 20	(71) 12	(72) 19
(73) 19	(74) 20	(75) 10	(76) 20	(77) 20	(78) 18	(79) 17	(80) 12
(81) 14	(82) 19	(83) 19	(84) 9	(85) 16	(86) 10	(87) 17	(88) 12
(89) 19	(90) 16	(91) 6	(92) 15	(93) 20	(94) 8	(95) 18	(96) 19
(97) 20	(98) 19	(99) 19	(100) 19				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 15	(2) 19	(3) 16	(4) 18	(5) 15	(6) 15	(7) 19	(8) 8
(9) 19	(10) 19	(11) 20	(12) 19	(13) 13	(14) 20	(15) 18	(16) 11
(17) 19	(18) 17	(19) 16	(20) 15	(21) 19	(22) 17	(23) 20	(24) 20
(25) 12	(26) 14	(27) 19	(28) 17	(29) 16	(30) 17	(31) 4	(32) 14
(33) 18	(34) 18	(35) 20	(36) 20	(37) 13	(38) 19	(39) 19	(40) 19
(41) 20	(42) 8	(43) 19	(44) 17	(45) 16	(46) 13	(47) 16	(48) 16
(49) 4	(50) 12	(51) 15	(52) 20	(53) 18	(54) 18	(55) 15	(56) 13
(57) 20	(58) 15	(59) 18	(60) 13	(61) 16	(62) 19	(63) 18	(64) 15
(65) 19	(66) 9	(67) 11	(68) 19	(69) 17	(70) 9	(71) 20	(72) 11
(73) 16	(74) 18	(75) 9	(76) 18	(77) 15	(78) 16	(79) 9	(80) 13
(81) 19	(82) 9	(83) 18	(84) 15	(85) 19	(86) 19	(87) 19	(88) 14
(89) 20	(90) 17	(91) 11	(92) 12	(93) 17	(94) 14	(95) 18	(96) 20
(97) 16	(98) 17	(99) 19	(100) 6				

### 第6页答案

(1) 14	(2) 7	(3) 13	(4) 19	(5) 20	(6) 11	(7) 18	(8) 18
(9) 16	(10) 18	(11) 18	(12) 6	(13) 15	(14) 10	(15) 20	(16) 9
(17) 12	(18) 20	(19) 13	(20) 20	(21) 11	(22) 14	(23) 20	(24) 13
(25) 19	(26) 19	(27) 19	(28) 18	(29) 17	(30) 20	(31) 19	(32) 20
(33) 16	(34) 17	(35) 20	(36) 15	(37) 10	(38) 19	(39) 20	(40) 7
(41) 18	(42) 8	(43) 20	(44) 16	(45) 14	(46) 17	(47) 17	(48) 14
(49) 19	(50) 13	(51) 19	(52) 14	(53) 19	(54) 12	(55) 19	(56) 13
(57) 10	(58) 20	(59) 20	(60) 20	(61) 16	(62) 14	(63) 15	(64) 10
(65) 17	(66) 4	(67) 16	(68) 18	(69) 20	(70) 17	(71) 14	(72) 16
(73) 10	(74) 17	(75) 20	(76) 15	(77) 19	(78) 20	(79) 14	(80) 20
(81) 8	(82) 20	(83) 8	(84) 17	(85) 20	(86) 10	(87) 20	(88) 20
(89) 12	(90) 20	(91) 20	(92) 18	(93) 20	(94) 19	(95) 20	(96) 14
(97) 14	(98) 14	(99) 17	(100) 20				

## 二十以内加法计算练习题答案

### 第7页答案

(1) 14	(2) 19	(3) 18	(4) 19	(5) 14	(6) 18	(7) 20	(8) 13
(9) 18	(10) 19	(11) 9	(12) 14	(13) 17	(14) 6	(15) 15	(16) 12
(17) 9	(18) 7	(19) 18	(20) 14	(21) 16	(22) 20	(23) 13	(24) 17
(25) 20	(26) 16	(27) 17	(28) 20	(29) 19	(30) 17	(31) 11	(32) 16
(33) 11	(34) 19	(35) 18	(36) 15	(37) 16	(38) 20	(39) 20	(40) 12
(41) 19	(42) 17	(43) 19	(44) 20	(45) 19	(46) 15	(47) 10	(48) 18
(49) 20	(50) 18	(51) 13	(52) 13	(53) 18	(54) 15	(55) 19	(56) 17
(57) 20	(58) 18	(59) 20	(60) 13	(61) 15	(62) 17	(63) 18	(64) 15
(65) 17	(66) 9	(67) 17	(68) 12	(69) 19	(70) 12	(71) 17	(72) 9
(73) 13	(74) 17	(75) 16	(76) 17	(77) 15	(78) 19	(79) 9	(80) 19
(81) 19	(82) 13	(83) 10	(84) 20	(85) 16	(86) 19	(87) 14	(88) 15
(89) 15	(90) 18	(91) 11	(92) 19	(93) 19	(94) 20	(95) 19	(96) 11
(97) 19	(98) 13	(99) 20	(100) 20				