

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $9 - 6 =$    | (2) $12 - 1 =$   | (3) $17 - 3 =$   | (4) $17 - 16 =$  |
| (5) $8 + 1 =$    | (6) $6 + 10 =$   | (7) $10 + 6 =$   | (8) $15 + 4 =$   |
| (9) $2 - 1 =$    | (10) $1 - 1 =$   | (11) $13 - 4 =$  | (12) $18 - 12 =$ |
| (13) $13 + 1 =$  | (14) $11 - 2 =$  | (15) $18 + 2 =$  | (16) $3 + 9 =$   |
| (17) $5 - 3 =$   | (18) $2 + 10 =$  | (19) $2 - 1 =$   | (20) $18 - 15 =$ |
| (21) $7 + 9 =$   | (22) $7 + 6 =$   | (23) $7 + 7 =$   | (24) $17 + 3 =$  |
| (25) $2 - 1 =$   | (26) $8 + 12 =$  | (27) $8 + 8 =$   | (28) $10 - 6 =$  |
| (29) $12 + 4 =$  | (30) $3 + 12 =$  | (31) $12 - 1 =$  | (32) $3 + 9 =$   |
| (33) $4 + 2 =$   | (34) $1 + 3 =$   | (35) $6 - 5 =$   | (36) $11 - 5 =$  |
| (37) $2 + 7 =$   | (38) $14 - 11 =$ | (39) $17 - 5 =$  | (40) $8 - 7 =$   |
| (41) $2 + 18 =$  | (42) $7 + 9 =$   | (43) $15 - 9 =$  | (44) $12 + 2 =$  |
| (45) $18 - 8 =$  | (46) $1 - 1 =$   | (47) $19 + 1 =$  | (48) $9 - 8 =$   |
| (49) $6 - 5 =$   | (50) $12 - 6 =$  | (51) $16 + 4 =$  | (52) $9 - 6 =$   |
| (53) $15 + 4 =$  | (54) $1 + 7 =$   | (55) $5 - 5 =$   | (56) $18 + 1 =$  |
| (57) $7 + 8 =$   | (58) $18 - 2 =$  | (59) $4 + 16 =$  | (60) $7 + 6 =$   |
| (61) $14 + 5 =$  | (62) $16 + 4 =$  | (63) $19 - 1 =$  | (64) $11 - 3 =$  |
| (65) $8 - 1 =$   | (66) $1 + 16 =$  | (67) $5 + 6 =$   | (68) $11 - 9 =$  |
| (69) $19 - 10 =$ | (70) $7 - 3 =$   | (71) $2 - 2 =$   | (72) $10 - 3 =$  |
| (73) $4 + 12 =$  | (74) $17 - 8 =$  | (75) $5 + 1 =$   | (76) $18 + 2 =$  |
| (77) $10 + 7 =$  | (78) $16 + 3 =$  | (79) $19 + 1 =$  | (80) $2 - 2 =$   |
| (81) $19 + 1 =$  | (82) $18 - 17 =$ | (83) $9 + 1 =$   | (84) $13 + 5 =$  |
| (85) $5 + 2 =$   | (86) $8 - 4 =$   | (87) $16 - 12 =$ | (88) $5 + 5 =$   |
| (89) $1 - 1 =$   | (90) $5 - 4 =$   | (91) $14 - 13 =$ | (92) $8 - 5 =$   |
| (93) $12 - 7 =$  | (94) $14 - 13 =$ | (95) $3 + 10 =$  | (96) $7 + 4 =$   |
| (97) $4 - 1 =$   | (98) $4 - 2 =$   | (99) $6 + 7 =$   | (100) $13 - 6 =$ |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                 |                  |                  |                  |
|-----------------|------------------|------------------|------------------|
| (1) $8 - 2 =$   | (2) $19 + 1 =$   | (3) $12 + 1 =$   | (4) $4 - 4 =$    |
| (5) $18 + 1 =$  | (6) $12 + 8 =$   | (7) $1 + 8 =$    | (8) $15 - 9 =$   |
| (9) $10 + 1 =$  | (10) $10 + 6 =$  | (11) $5 + 7 =$   | (12) $15 + 4 =$  |
| (13) $10 - 9 =$ | (14) $6 - 5 =$   | (15) $3 + 4 =$   | (16) $11 - 10 =$ |
| (17) $3 + 9 =$  | (18) $5 + 6 =$   | (19) $8 + 1 =$   | (20) $5 - 2 =$   |
| (21) $4 - 3 =$  | (22) $8 + 3 =$   | (23) $18 - 1 =$  | (24) $2 - 2 =$   |
| (25) $14 + 2 =$ | (26) $8 + 1 =$   | (27) $6 + 5 =$   | (28) $18 - 7 =$  |
| (29) $4 + 11 =$ | (30) $4 - 2 =$   | (31) $13 + 6 =$  | (32) $14 - 1 =$  |
| (33) $19 + 1 =$ | (34) $9 + 10 =$  | (35) $1 + 3 =$   | (36) $9 - 1 =$   |
| (37) $1 - 1 =$  | (38) $10 + 6 =$  | (39) $13 + 2 =$  | (40) $17 + 3 =$  |
| (41) $4 - 3 =$  | (42) $18 + 1 =$  | (43) $10 + 6 =$  | (44) $8 - 1 =$   |
| (45) $9 - 8 =$  | (46) $18 - 18 =$ | (47) $18 + 2 =$  | (48) $1 + 13 =$  |
| (49) $8 - 1 =$  | (50) $8 - 8 =$   | (51) $6 - 3 =$   | (52) $8 - 8 =$   |
| (53) $19 - 8 =$ | (54) $11 - 6 =$  | (55) $16 - 7 =$  | (56) $6 + 3 =$   |
| (57) $2 + 6 =$  | (58) $2 - 1 =$   | (59) $2 - 2 =$   | (60) $2 - 1 =$   |
| (61) $9 - 6 =$  | (62) $11 + 3 =$  | (63) $4 - 4 =$   | (64) $7 + 3 =$   |
| (65) $17 + 2 =$ | (66) $7 + 3 =$   | (67) $4 - 2 =$   | (68) $5 + 2 =$   |
| (69) $10 - 4 =$ | (70) $5 - 1 =$   | (71) $14 - 5 =$  | (72) $11 - 6 =$  |
| (73) $19 + 1 =$ | (74) $14 + 3 =$  | (75) $4 - 1 =$   | (76) $14 + 2 =$  |
| (77) $19 - 6 =$ | (78) $6 - 5 =$   | (79) $3 + 1 =$   | (80) $19 + 1 =$  |
| (81) $5 + 1 =$  | (82) $1 - 1 =$   | (83) $10 + 8 =$  | (84) $15 + 2 =$  |
| (85) $9 - 5 =$  | (86) $10 + 3 =$  | (87) $13 - 10 =$ | (88) $15 + 4 =$  |
| (89) $4 + 11 =$ | (90) $2 + 14 =$  | (91) $1 + 4 =$   | (92) $18 - 16 =$ |
| (93) $17 + 2 =$ | (94) $8 - 7 =$   | (95) $3 + 14 =$  | (96) $18 + 2 =$  |
| (97) $2 - 2 =$  | (98) $3 + 5 =$   | (99) $4 - 4 =$   | (100) $12 + 6 =$ |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $19 - 5 =$   | (2) $11 + 1 =$   | (3) $13 + 2 =$   | (4) $2 + 6 =$    |
| (5) $15 - 7 =$   | (6) $2 + 7 =$    | (7) $3 - 3 =$    | (8) $1 - 1 =$    |
| (9) $7 + 9 =$    | (10) $1 - 1 =$   | (11) $7 + 12 =$  | (12) $6 + 8 =$   |
| (13) $7 + 4 =$   | (14) $7 + 3 =$   | (15) $5 + 15 =$  | (16) $14 + 2 =$  |
| (17) $16 - 7 =$  | (18) $9 + 6 =$   | (19) $11 - 9 =$  | (20) $7 + 2 =$   |
| (21) $3 + 1 =$   | (22) $11 + 6 =$  | (23) $19 + 1 =$  | (24) $11 + 1 =$  |
| (25) $12 - 11 =$ | (26) $19 + 1 =$  | (27) $11 + 7 =$  | (28) $1 - 1 =$   |
| (29) $15 - 15 =$ | (30) $7 + 8 =$   | (31) $18 - 13 =$ | (32) $16 + 2 =$  |
| (33) $19 - 4 =$  | (34) $2 - 2 =$   | (35) $15 - 8 =$  | (36) $16 - 11 =$ |
| (37) $16 - 5 =$  | (38) $12 + 4 =$  | (39) $13 + 1 =$  | (40) $13 - 12 =$ |
| (41) $13 + 2 =$  | (42) $4 + 13 =$  | (43) $1 + 5 =$   | (44) $7 + 7 =$   |
| (45) $14 - 7 =$  | (46) $14 - 3 =$  | (47) $12 + 3 =$  | (48) $12 - 12 =$ |
| (49) $18 + 2 =$  | (50) $12 + 5 =$  | (51) $10 - 6 =$  | (52) $17 - 16 =$ |
| (53) $5 + 12 =$  | (54) $4 + 12 =$  | (55) $4 + 9 =$   | (56) $6 - 4 =$   |
| (57) $16 + 3 =$  | (58) $17 + 2 =$  | (59) $10 - 9 =$  | (60) $16 - 12 =$ |
| (61) $14 + 4 =$  | (62) $3 - 1 =$   | (63) $4 - 3 =$   | (64) $9 + 8 =$   |
| (65) $5 - 5 =$   | (66) $17 + 2 =$  | (67) $6 + 2 =$   | (68) $19 + 1 =$  |
| (69) $14 - 3 =$  | (70) $1 + 19 =$  | (71) $14 + 3 =$  | (72) $1 + 18 =$  |
| (73) $10 - 6 =$  | (74) $17 - 14 =$ | (75) $1 - 1 =$   | (76) $3 + 4 =$   |
| (77) $7 + 9 =$   | (78) $12 + 6 =$  | (79) $6 - 2 =$   | (80) $9 + 5 =$   |
| (81) $5 - 2 =$   | (82) $3 + 1 =$   | (83) $1 + 6 =$   | (84) $3 + 13 =$  |
| (85) $17 + 3 =$  | (86) $4 + 5 =$   | (87) $15 - 12 =$ | (88) $7 - 5 =$   |
| (89) $19 + 1 =$  | (90) $11 + 8 =$  | (91) $7 + 10 =$  | (92) $1 - 1 =$   |
| (93) $8 - 2 =$   | (94) $16 + 2 =$  | (95) $1 + 15 =$  | (96) $10 - 10 =$ |
| (97) $3 + 4 =$   | (98) $15 + 2 =$  | (99) $2 - 1 =$   | (100) $3 + 14 =$ |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $5 + 15 =$   | (2) $15 - 13 =$  | (3) $5 - 1 =$    | (4) $8 - 4 =$    |
| (5) $3 - 2 =$    | (6) $17 - 17 =$  | (7) $18 + 2 =$   | (8) $17 - 12 =$  |
| (9) $11 + 6 =$   | (10) $4 + 9 =$   | (11) $5 - 1 =$   | (12) $4 - 1 =$   |
| (13) $15 - 13 =$ | (14) $12 + 7 =$  | (15) $4 - 1 =$   | (16) $6 + 14 =$  |
| (17) $1 + 3 =$   | (18) $12 + 6 =$  | (19) $16 + 1 =$  | (20) $17 - 1 =$  |
| (21) $17 + 3 =$  | (22) $12 - 12 =$ | (23) $12 + 3 =$  | (24) $5 - 3 =$   |
| (25) $4 + 10 =$  | (26) $1 + 16 =$  | (27) $3 + 15 =$  | (28) $9 - 7 =$   |
| (29) $11 - 7 =$  | (30) $7 - 1 =$   | (31) $5 - 3 =$   | (32) $4 - 4 =$   |
| (33) $1 - 1 =$   | (34) $3 - 1 =$   | (35) $11 + 6 =$  | (36) $18 - 11 =$ |
| (37) $8 + 7 =$   | (38) $11 + 1 =$  | (39) $8 + 10 =$  | (40) $2 + 3 =$   |
| (41) $12 + 1 =$  | (42) $18 - 5 =$  | (43) $8 + 12 =$  | (44) $17 + 3 =$  |
| (45) $3 - 3 =$   | (46) $4 + 6 =$   | (47) $16 - 8 =$  | (48) $18 - 14 =$ |
| (49) $15 - 14 =$ | (50) $4 + 3 =$   | (51) $6 + 6 =$   | (52) $15 + 3 =$  |
| (53) $10 - 3 =$  | (54) $3 + 1 =$   | (55) $19 - 5 =$  | (56) $17 - 16 =$ |
| (57) $9 - 6 =$   | (58) $9 + 3 =$   | (59) $19 - 18 =$ | (60) $8 - 1 =$   |
| (61) $7 - 7 =$   | (62) $16 - 14 =$ | (63) $2 + 13 =$  | (64) $12 - 3 =$  |
| (65) $15 - 9 =$  | (66) $18 - 11 =$ | (67) $11 - 9 =$  | (68) $10 - 10 =$ |
| (69) $10 + 7 =$  | (70) $2 + 15 =$  | (71) $3 - 3 =$   | (72) $13 - 6 =$  |
| (73) $12 + 1 =$  | (74) $14 + 3 =$  | (75) $6 - 2 =$   | (76) $15 + 2 =$  |
| (77) $11 - 8 =$  | (78) $9 + 5 =$   | (79) $5 - 2 =$   | (80) $13 + 3 =$  |
| (81) $10 + 9 =$  | (82) $6 - 6 =$   | (83) $2 + 11 =$  | (84) $17 + 3 =$  |
| (85) $5 + 1 =$   | (86) $13 - 7 =$  | (87) $5 - 3 =$   | (88) $9 + 5 =$   |
| (89) $19 + 1 =$  | (90) $17 - 17 =$ | (91) $11 - 2 =$  | (92) $15 - 4 =$  |
| (93) $4 + 12 =$  | (94) $9 + 2 =$   | (95) $4 - 1 =$   | (96) $5 - 1 =$   |
| (97) $6 - 4 =$   | (98) $10 + 10 =$ | (99) $10 - 8 =$  | (100) $3 - 3 =$  |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $19 - 14 =$  | (2) $5 - 5 =$    | (3) $16 - 6 =$   | (4) $18 + 2 =$   |
| (5) $2 - 2 =$    | (6) $16 - 9 =$   | (7) $10 + 3 =$   | (8) $13 - 4 =$   |
| (9) $13 - 6 =$   | (10) $13 - 10 =$ | (11) $14 + 1 =$  | (12) $16 - 2 =$  |
| (13) $9 + 7 =$   | (14) $6 + 2 =$   | (15) $9 + 9 =$   | (16) $3 - 2 =$   |
| (17) $17 + 3 =$  | (18) $16 - 9 =$  | (19) $12 - 2 =$  | (20) $14 + 1 =$  |
| (21) $3 - 1 =$   | (22) $8 + 4 =$   | (23) $8 - 7 =$   | (24) $17 - 15 =$ |
| (25) $18 + 2 =$  | (26) $10 + 7 =$  | (27) $13 + 6 =$  | (28) $1 - 1 =$   |
| (29) $14 + 4 =$  | (30) $6 + 8 =$   | (31) $14 - 1 =$  | (32) $4 - 4 =$   |
| (33) $7 - 2 =$   | (34) $14 + 1 =$  | (35) $12 + 3 =$  | (36) $10 - 10 =$ |
| (37) $2 - 1 =$   | (38) $19 + 1 =$  | (39) $16 - 10 =$ | (40) $16 - 16 =$ |
| (41) $7 + 13 =$  | (42) $8 - 8 =$   | (43) $9 - 4 =$   | (44) $14 + 3 =$  |
| (45) $19 - 4 =$  | (46) $19 + 1 =$  | (47) $7 - 1 =$   | (48) $6 - 3 =$   |
| (49) $17 - 1 =$  | (50) $16 - 6 =$  | (51) $9 + 2 =$   | (52) $8 + 11 =$  |
| (53) $3 + 16 =$  | (54) $13 - 13 =$ | (55) $16 - 16 =$ | (56) $1 + 12 =$  |
| (57) $16 - 11 =$ | (58) $1 - 1 =$   | (59) $10 - 1 =$  | (60) $3 - 3 =$   |
| (61) $10 - 9 =$  | (62) $16 - 16 =$ | (63) $17 - 2 =$  | (64) $17 - 11 =$ |
| (65) $7 + 13 =$  | (66) $15 - 9 =$  | (67) $14 - 4 =$  | (68) $1 - 1 =$   |
| (69) $11 + 2 =$  | (70) $2 + 1 =$   | (71) $19 + 1 =$  | (72) $16 + 4 =$  |
| (73) $10 + 7 =$  | (74) $4 - 4 =$   | (75) $5 + 11 =$  | (76) $1 - 1 =$   |
| (77) $11 + 2 =$  | (78) $1 - 1 =$   | (79) $9 + 11 =$  | (80) $6 + 13 =$  |
| (81) $14 + 3 =$  | (82) $16 + 4 =$  | (83) $5 + 14 =$  | (84) $12 - 5 =$  |
| (85) $19 + 1 =$  | (86) $3 - 1 =$   | (87) $4 - 2 =$   | (88) $10 + 10 =$ |
| (89) $7 + 4 =$   | (90) $18 - 12 =$ | (91) $10 - 10 =$ | (92) $3 + 12 =$  |
| (93) $6 + 2 =$   | (94) $6 + 8 =$   | (95) $3 - 2 =$   | (96) $19 - 16 =$ |
| (97) $16 - 8 =$  | (98) $9 + 2 =$   | (99) $11 + 7 =$  | (100) $8 + 11 =$ |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $6 - 1 =$    | (2) $10 - 1 =$   | (3) $2 - 1 =$    | (4) $6 + 5 =$    |
| (5) $12 - 10 =$  | (6) $9 + 10 =$   | (7) $14 + 5 =$   | (8) $12 - 4 =$   |
| (9) $14 + 4 =$   | (10) $1 - 1 =$   | (11) $16 + 2 =$  | (12) $6 + 7 =$   |
| (13) $19 - 18 =$ | (14) $9 + 3 =$   | (15) $5 - 1 =$   | (16) $2 - 1 =$   |
| (17) $5 + 9 =$   | (18) $12 - 12 =$ | (19) $3 + 15 =$  | (20) $12 - 10 =$ |
| (21) $4 + 9 =$   | (22) $8 + 4 =$   | (23) $15 - 9 =$  | (24) $14 + 1 =$  |
| (25) $17 - 7 =$  | (26) $17 + 3 =$  | (27) $16 + 3 =$  | (28) $5 + 1 =$   |
| (29) $16 - 15 =$ | (30) $14 + 5 =$  | (31) $19 - 9 =$  | (32) $7 + 5 =$   |
| (33) $3 + 13 =$  | (34) $18 + 2 =$  | (35) $1 - 1 =$   | (36) $11 + 5 =$  |
| (37) $12 - 5 =$  | (38) $8 - 1 =$   | (39) $13 + 2 =$  | (40) $12 - 12 =$ |
| (41) $4 + 15 =$  | (42) $5 - 4 =$   | (43) $18 - 17 =$ | (44) $8 + 8 =$   |
| (45) $5 + 5 =$   | (46) $12 + 8 =$  | (47) $7 + 2 =$   | (48) $7 + 13 =$  |
| (49) $9 + 2 =$   | (50) $17 - 4 =$  | (51) $12 - 7 =$  | (52) $1 - 1 =$   |
| (53) $17 + 3 =$  | (54) $15 - 5 =$  | (55) $9 + 2 =$   | (56) $16 - 1 =$  |
| (57) $17 - 2 =$  | (58) $6 + 7 =$   | (59) $12 - 7 =$  | (60) $17 + 1 =$  |
| (61) $13 - 11 =$ | (62) $9 - 2 =$   | (63) $1 + 15 =$  | (64) $11 - 9 =$  |
| (65) $19 - 13 =$ | (66) $7 + 6 =$   | (67) $4 - 4 =$   | (68) $16 - 5 =$  |
| (69) $19 + 1 =$  | (70) $12 + 3 =$  | (71) $1 - 1 =$   | (72) $13 + 4 =$  |
| (73) $11 + 4 =$  | (74) $19 - 17 =$ | (75) $13 - 6 =$  | (76) $15 - 4 =$  |
| (77) $15 + 2 =$  | (78) $8 + 5 =$   | (79) $8 - 8 =$   | (80) $9 - 4 =$   |
| (81) $7 - 6 =$   | (82) $7 + 13 =$  | (83) $5 + 8 =$   | (84) $11 + 1 =$  |
| (85) $18 - 4 =$  | (86) $13 - 11 =$ | (87) $9 - 2 =$   | (88) $5 - 2 =$   |
| (89) $14 + 3 =$  | (90) $1 - 1 =$   | (91) $12 - 10 =$ | (92) $10 + 3 =$  |
| (93) $16 + 1 =$  | (94) $5 + 3 =$   | (95) $8 + 11 =$  | (96) $2 - 1 =$   |
| (97) $14 + 5 =$  | (98) $1 + 2 =$   | (99) $1 + 4 =$   | (100) $2 + 18 =$ |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $8 - 3 =$    | (2) $2 + 13 =$   | (3) $8 - 1 =$    | (4) $19 + 1 =$    |
| (5) $4 - 2 =$    | (6) $14 - 8 =$   | (7) $14 + 4 =$   | (8) $4 - 4 =$     |
| (9) $5 - 3 =$    | (10) $8 - 4 =$   | (11) $8 + 9 =$   | (12) $2 + 15 =$   |
| (13) $10 + 9 =$  | (14) $13 + 1 =$  | (15) $12 + 1 =$  | (16) $9 + 3 =$    |
| (17) $14 + 5 =$  | (18) $18 - 17 =$ | (19) $3 - 1 =$   | (20) $18 + 1 =$   |
| (21) $9 - 8 =$   | (22) $8 + 6 =$   | (23) $15 + 4 =$  | (24) $6 + 8 =$    |
| (25) $12 - 10 =$ | (26) $17 - 5 =$  | (27) $12 + 4 =$  | (28) $3 + 16 =$   |
| (29) $13 + 4 =$  | (30) $18 - 14 =$ | (31) $6 + 6 =$   | (32) $12 - 11 =$  |
| (33) $6 - 1 =$   | (34) $12 - 2 =$  | (35) $6 - 1 =$   | (36) $15 + 5 =$   |
| (37) $5 + 2 =$   | (38) $19 + 1 =$  | (39) $2 + 15 =$  | (40) $4 - 1 =$    |
| (41) $6 + 7 =$   | (42) $15 - 3 =$  | (43) $5 - 1 =$   | (44) $15 + 1 =$   |
| (45) $10 + 7 =$  | (46) $14 + 2 =$  | (47) $2 + 12 =$  | (48) $14 - 5 =$   |
| (49) $8 - 2 =$   | (50) $12 + 6 =$  | (51) $5 + 13 =$  | (52) $6 - 5 =$    |
| (53) $5 - 4 =$   | (54) $17 - 7 =$  | (55) $10 + 8 =$  | (56) $17 - 4 =$   |
| (57) $2 - 1 =$   | (58) $10 + 2 =$  | (59) $4 + 11 =$  | (60) $10 + 5 =$   |
| (61) $10 + 8 =$  | (62) $11 + 9 =$  | (63) $9 + 6 =$   | (64) $18 + 2 =$   |
| (65) $15 - 9 =$  | (66) $16 - 11 =$ | (67) $1 - 1 =$   | (68) $11 + 8 =$   |
| (69) $10 - 3 =$  | (70) $17 + 3 =$  | (71) $8 - 7 =$   | (72) $10 + 7 =$   |
| (73) $1 - 1 =$   | (74) $18 - 17 =$ | (75) $3 + 10 =$  | (76) $11 - 1 =$   |
| (77) $18 - 13 =$ | (78) $8 - 4 =$   | (79) $14 + 2 =$  | (80) $14 - 14 =$  |
| (81) $9 + 11 =$  | (82) $17 - 8 =$  | (83) $12 - 10 =$ | (84) $5 - 3 =$    |
| (85) $19 - 14 =$ | (86) $14 + 2 =$  | (87) $11 - 7 =$  | (88) $2 + 5 =$    |
| (89) $14 + 6 =$  | (90) $7 - 4 =$   | (91) $15 + 3 =$  | (92) $1 - 1 =$    |
| (93) $11 + 7 =$  | (94) $11 + 8 =$  | (95) $10 - 10 =$ | (96) $7 - 2 =$    |
| (97) $17 + 3 =$  | (98) $6 - 6 =$   | (99) $14 - 10 =$ | (100) $19 - 17 =$ |

# 二十以内加减法计算练习题答案

## 第1页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 3   | (2) 11  | (3) 14  | (4) 1   |
| (5) 9   | (6) 16  | (7) 16  | (8) 19  |
| (9) 1   | (10) 0  | (11) 9  | (12) 6  |
| (13) 14 | (14) 9  | (15) 20 | (16) 12 |
| (17) 2  | (18) 12 | (19) 1  | (20) 3  |
| (21) 16 | (22) 13 | (23) 14 | (24) 20 |
| (25) 1  | (26) 20 | (27) 16 | (28) 4  |
| (29) 16 | (30) 15 | (31) 11 | (32) 12 |
| (33) 6  | (34) 4  | (35) 1  | (36) 6  |
| (37) 9  | (38) 3  | (39) 12 | (40) 1  |
| (41) 20 | (42) 16 | (43) 6  | (44) 14 |
| (45) 10 | (46) 0  | (47) 20 | (48) 1  |
| (49) 1  | (50) 6  | (51) 20 | (52) 3  |
| (53) 19 | (54) 8  | (55) 0  | (56) 19 |
| (57) 15 | (58) 16 | (59) 20 | (60) 13 |
| (61) 19 | (62) 20 | (63) 18 | (64) 8  |
| (65) 7  | (66) 17 | (67) 11 | (68) 2  |
| (69) 9  | (70) 4  | (71) 0  | (72) 7  |
| (73) 16 | (74) 9  | (75) 6  | (76) 20 |
| (77) 17 | (78) 19 | (79) 20 | (80) 0  |
| (81) 20 | (82) 1  | (83) 10 | (84) 18 |
| (85) 7  | (86) 4  | (87) 4  | (88) 10 |
| (89) 0  | (90) 1  | (91) 1  | (92) 3  |
| (93) 5  | (94) 1  | (95) 13 | (96) 11 |
| (97) 3  | (98) 2  | (99) 13 | (100) 7 |

## 二十以内加减法计算练习题答案

### 第2页答案

(1) 6	(2) 20	(3) 13	(4) 0
(5) 19	(6) 20	(7) 9	(8) 6
(9) 11	(10) 16	(11) 12	(12) 19
(13) 1	(14) 1	(15) 7	(16) 1
(17) 12	(18) 11	(19) 9	(20) 3
(21) 1	(22) 11	(23) 17	(24) 0
(25) 16	(26) 9	(27) 11	(28) 11
(29) 15	(30) 2	(31) 19	(32) 13
(33) 20	(34) 19	(35) 4	(36) 8
(37) 0	(38) 16	(39) 15	(40) 20
(41) 1	(42) 19	(43) 16	(44) 7
(45) 1	(46) 0	(47) 20	(48) 14
(49) 7	(50) 0	(51) 3	(52) 0
(53) 11	(54) 5	(55) 9	(56) 9
(57) 8	(58) 1	(59) 0	(60) 1
(61) 3	(62) 14	(63) 0	(64) 10
(65) 19	(66) 10	(67) 2	(68) 7
(69) 6	(70) 4	(71) 9	(72) 5
(73) 20	(74) 17	(75) 3	(76) 16
(77) 13	(78) 1	(79) 4	(80) 20
(81) 6	(82) 0	(83) 18	(84) 17
(85) 4	(86) 13	(87) 3	(88) 19
(89) 15	(90) 16	(91) 5	(92) 2
(93) 19	(94) 1	(95) 17	(96) 20
(97) 0	(98) 8	(99) 0	(100) 18

# 二十以内加减法计算练习题答案

## 第3页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 14  | (2) 12  | (3) 15  | (4) 8    |
| (5) 8   | (6) 9   | (7) 0   | (8) 0    |
| (9) 16  | (10) 0  | (11) 19 | (12) 14  |
| (13) 11 | (14) 10 | (15) 20 | (16) 16  |
| (17) 9  | (18) 15 | (19) 2  | (20) 9   |
| (21) 4  | (22) 17 | (23) 20 | (24) 12  |
| (25) 1  | (26) 20 | (27) 18 | (28) 0   |
| (29) 0  | (30) 15 | (31) 5  | (32) 18  |
| (33) 15 | (34) 0  | (35) 7  | (36) 5   |
| (37) 11 | (38) 16 | (39) 14 | (40) 1   |
| (41) 15 | (42) 17 | (43) 6  | (44) 14  |
| (45) 7  | (46) 11 | (47) 15 | (48) 0   |
| (49) 20 | (50) 17 | (51) 4  | (52) 1   |
| (53) 17 | (54) 16 | (55) 13 | (56) 2   |
| (57) 19 | (58) 19 | (59) 1  | (60) 4   |
| (61) 18 | (62) 2  | (63) 1  | (64) 17  |
| (65) 0  | (66) 19 | (67) 8  | (68) 20  |
| (69) 11 | (70) 20 | (71) 17 | (72) 19  |
| (73) 4  | (74) 3  | (75) 0  | (76) 7   |
| (77) 16 | (78) 18 | (79) 4  | (80) 14  |
| (81) 3  | (82) 4  | (83) 7  | (84) 16  |
| (85) 20 | (86) 9  | (87) 3  | (88) 2   |
| (89) 20 | (90) 19 | (91) 17 | (92) 0   |
| (93) 6  | (94) 18 | (95) 16 | (96) 0   |
| (97) 7  | (98) 17 | (99) 1  | (100) 17 |

# 二十以内加减法计算练习题答案

## 第4页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 20  | (2) 2   | (3) 4   | (4) 4   |
| (5) 1   | (6) 0   | (7) 20  | (8) 5   |
| (9) 17  | (10) 13 | (11) 4  | (12) 3  |
| (13) 2  | (14) 19 | (15) 3  | (16) 20 |
| (17) 4  | (18) 18 | (19) 17 | (20) 16 |
| (21) 20 | (22) 0  | (23) 15 | (24) 2  |
| (25) 14 | (26) 17 | (27) 18 | (28) 2  |
| (29) 4  | (30) 6  | (31) 2  | (32) 0  |
| (33) 0  | (34) 2  | (35) 17 | (36) 7  |
| (37) 15 | (38) 12 | (39) 18 | (40) 5  |
| (41) 13 | (42) 13 | (43) 20 | (44) 20 |
| (45) 0  | (46) 10 | (47) 8  | (48) 4  |
| (49) 1  | (50) 7  | (51) 12 | (52) 18 |
| (53) 7  | (54) 4  | (55) 14 | (56) 1  |
| (57) 3  | (58) 12 | (59) 1  | (60) 7  |
| (61) 0  | (62) 2  | (63) 15 | (64) 9  |
| (65) 6  | (66) 7  | (67) 2  | (68) 0  |
| (69) 17 | (70) 17 | (71) 0  | (72) 7  |
| (73) 13 | (74) 17 | (75) 4  | (76) 17 |
| (77) 3  | (78) 14 | (79) 3  | (80) 16 |
| (81) 19 | (82) 0  | (83) 13 | (84) 20 |
| (85) 6  | (86) 6  | (87) 2  | (88) 14 |
| (89) 20 | (90) 0  | (91) 9  | (92) 11 |
| (93) 16 | (94) 11 | (95) 3  | (96) 4  |
| (97) 2  | (98) 20 | (99) 2  | (100) 0 |

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 5	(2) 0	(3) 10	(4) 20
(5) 0	(6) 7	(7) 13	(8) 9
(9) 7	(10) 3	(11) 15	(12) 14
(13) 16	(14) 8	(15) 18	(16) 1
(17) 20	(18) 7	(19) 10	(20) 15
(21) 2	(22) 12	(23) 1	(24) 2
(25) 20	(26) 17	(27) 19	(28) 0
(29) 18	(30) 14	(31) 13	(32) 0
(33) 5	(34) 15	(35) 15	(36) 0
(37) 1	(38) 20	(39) 6	(40) 0
(41) 20	(42) 0	(43) 5	(44) 17
(45) 15	(46) 20	(47) 6	(48) 3
(49) 16	(50) 10	(51) 11	(52) 19
(53) 19	(54) 0	(55) 0	(56) 13
(57) 5	(58) 0	(59) 9	(60) 0
(61) 1	(62) 0	(63) 15	(64) 6
(65) 20	(66) 6	(67) 10	(68) 0
(69) 13	(70) 3	(71) 20	(72) 20
(73) 17	(74) 0	(75) 16	(76) 0
(77) 13	(78) 0	(79) 20	(80) 19
(81) 17	(82) 20	(83) 19	(84) 7
(85) 20	(86) 2	(87) 2	(88) 20
(89) 11	(90) 6	(91) 0	(92) 15
(93) 8	(94) 14	(95) 1	(96) 3
(97) 8	(98) 11	(99) 18	(100) 19

## 二十以内加减法计算练习题答案

### 第6页答案

(1) 5	(2) 9	(3) 1	(4) 11
(5) 2	(6) 19	(7) 19	(8) 8
(9) 18	(10) 0	(11) 18	(12) 13
(13) 1	(14) 12	(15) 4	(16) 1
(17) 14	(18) 0	(19) 18	(20) 2
(21) 13	(22) 12	(23) 6	(24) 15
(25) 10	(26) 20	(27) 19	(28) 6
(29) 1	(30) 19	(31) 10	(32) 12
(33) 16	(34) 20	(35) 0	(36) 16
(37) 7	(38) 7	(39) 15	(40) 0
(41) 19	(42) 1	(43) 1	(44) 16
(45) 10	(46) 20	(47) 9	(48) 20
(49) 11	(50) 13	(51) 5	(52) 0
(53) 20	(54) 10	(55) 11	(56) 15
(57) 15	(58) 13	(59) 5	(60) 18
(61) 2	(62) 7	(63) 16	(64) 2
(65) 6	(66) 13	(67) 0	(68) 11
(69) 20	(70) 15	(71) 0	(72) 17
(73) 15	(74) 2	(75) 7	(76) 11
(77) 17	(78) 13	(79) 0	(80) 5
(81) 1	(82) 20	(83) 13	(84) 12
(85) 14	(86) 2	(87) 7	(88) 3
(89) 17	(90) 0	(91) 2	(92) 13
(93) 17	(94) 8	(95) 19	(96) 1
(97) 19	(98) 3	(99) 5	(100) 20

# 二十以内加减法计算练习题答案

## 第7页答案

(1) 5	(2) 15	(3) 7	(4) 20
(5) 2	(6) 6	(7) 18	(8) 0
(9) 2	(10) 4	(11) 17	(12) 17
(13) 19	(14) 14	(15) 13	(16) 12
(17) 19	(18) 1	(19) 2	(20) 19
(21) 1	(22) 14	(23) 19	(24) 14
(25) 2	(26) 12	(27) 16	(28) 19
(29) 17	(30) 4	(31) 12	(32) 1
(33) 5	(34) 10	(35) 5	(36) 20
(37) 7	(38) 20	(39) 17	(40) 3
(41) 13	(42) 12	(43) 4	(44) 16
(45) 17	(46) 16	(47) 14	(48) 9
(49) 6	(50) 18	(51) 18	(52) 1
(53) 1	(54) 10	(55) 18	(56) 13
(57) 1	(58) 12	(59) 15	(60) 15
(61) 18	(62) 20	(63) 15	(64) 20
(65) 6	(66) 5	(67) 0	(68) 19
(69) 7	(70) 20	(71) 1	(72) 17
(73) 0	(74) 1	(75) 13	(76) 10
(77) 5	(78) 4	(79) 16	(80) 0
(81) 20	(82) 9	(83) 2	(84) 2
(85) 5	(86) 16	(87) 4	(88) 7
(89) 20	(90) 3	(91) 18	(92) 0
(93) 18	(94) 19	(95) 0	(96) 5
(97) 20	(98) 0	(99) 4	(100) 2