

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|-----------------|-----------------|-----------------|
| (1) $14 + 3 =$ | (2) $9 + 7 =$ | (3) $11 + 9 =$ | (4) $12 + 4 =$ |
| (5) $13 + 6 =$ | (6) $14 + 1 =$ | (7) $7 + 4 =$ | (8) $10 + 2 =$ |
| (9) $13 + 3 =$ | (10) $19 + 1 =$ | (11) $17 + 1 =$ | (12) $16 + 2 =$ |
| (13) $7 + 8 =$ | (14) $11 + 1 =$ | (15) $11 + 4 =$ | (16) $9 + 7 =$ |
| (17) $4 + 2 =$ | (18) $19 + 1 =$ | (19) $13 + 1 =$ | (20) $8 + 8 =$ |
| (21) $5 + 9 =$ | (22) $18 + 2 =$ | (23) $11 + 3 =$ | (24) $10 + 6 =$ |
| (25) $6 + 7 =$ | (26) $17 + 3 =$ | (27) $6 + 1 =$ | (28) $7 + 4 =$ |
| (29) $17 + 3 =$ | (30) $11 + 3 =$ | (31) $10 + 7 =$ | (32) $18 + 2 =$ |
| (33) $6 + 4 =$ | (34) $8 + 9 =$ | (35) $5 + 3 =$ | (36) $15 + 3 =$ |
| (37) $1 + 18 =$ | (38) $11 + 1 =$ | (39) $1 + 2 =$ | (40) $15 + 1 =$ |
| (41) $18 + 1 =$ | (42) $19 + 1 =$ | (43) $17 + 1 =$ | (44) $5 + 12 =$ |
| (45) $2 + 7 =$ | (46) $12 + 5 =$ | (47) $8 + 9 =$ | (48) $9 + 11 =$ |
| (49) $10 + 10 =$ | (50) $6 + 6 =$ | (51) $16 + 3 =$ | (52) $3 + 9 =$ |
| (53) $1 + 19 =$ | (54) $15 + 2 =$ | (55) $8 + 10 =$ | (56) $12 + 1 =$ |
| (57) $8 + 1 =$ | (58) $17 + 1 =$ | (59) $19 + 1 =$ | (60) $8 + 10 =$ |
| (61) $10 + 7 =$ | (62) $17 + 1 =$ | (63) $9 + 7 =$ | (64) $3 + 5 =$ |
| (65) $17 + 1 =$ | (66) $14 + 5 =$ | (67) $11 + 3 =$ | (68) $3 + 8 =$ |
| (69) $5 + 4 =$ | (70) $10 + 2 =$ | (71) $19 + 1 =$ | (72) $10 + 4 =$ |
| (73) $7 + 7 =$ | (74) $13 + 1 =$ | (75) $11 + 6 =$ | (76) $17 + 3 =$ |
| (77) $6 + 9 =$ | (78) $7 + 1 =$ | (79) $15 + 1 =$ | (80) $14 + 5 =$ |
| (81) $13 + 6 =$ | (82) $14 + 5 =$ | (83) $10 + 7 =$ | (84) $14 + 2 =$ |
| (85) $14 + 1 =$ | (86) $13 + 5 =$ | (87) $2 + 3 =$ | (88) $8 + 5 =$ |
| (89) $11 + 8 =$ | (90) $14 + 3 =$ | (91) $4 + 8 =$ | (92) $14 + 3 =$ |
| (93) $4 + 7 =$ | (94) $4 + 15 =$ | (95) $12 + 3 =$ | (96) $9 + 7 =$ |
| (97) $17 + 2 =$ | (98) $10 + 9 =$ | (99) $14 + 6 =$ | (100) $5 + 9 =$ |

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|-----------------|------------------|-----------------|------------------|
| (1) $5 + 8 =$ | (2) $3 + 9 =$ | (3) $18 + 1 =$ | (4) $4 + 6 =$ |
| (5) $16 + 3 =$ | (6) $8 + 7 =$ | (7) $14 + 6 =$ | (8) $1 + 19 =$ |
| (9) $3 + 1 =$ | (10) $4 + 4 =$ | (11) $9 + 2 =$ | (12) $5 + 8 =$ |
| (13) $1 + 19 =$ | (14) $14 + 3 =$ | (15) $15 + 3 =$ | (16) $17 + 2 =$ |
| (17) $2 + 10 =$ | (18) $13 + 6 =$ | (19) $8 + 4 =$ | (20) $2 + 11 =$ |
| (21) $5 + 4 =$ | (22) $10 + 4 =$ | (23) $18 + 2 =$ | (24) $13 + 2 =$ |
| (25) $6 + 3 =$ | (26) $11 + 7 =$ | (27) $5 + 8 =$ | (28) $11 + 1 =$ |
| (29) $9 + 9 =$ | (30) $18 + 2 =$ | (31) $12 + 1 =$ | (32) $11 + 5 =$ |
| (33) $9 + 3 =$ | (34) $7 + 2 =$ | (35) $7 + 7 =$ | (36) $14 + 4 =$ |
| (37) $14 + 2 =$ | (38) $13 + 3 =$ | (39) $16 + 3 =$ | (40) $13 + 4 =$ |
| (41) $7 + 7 =$ | (42) $14 + 2 =$ | (43) $14 + 6 =$ | (44) $5 + 1 =$ |
| (45) $6 + 5 =$ | (46) $13 + 5 =$ | (47) $13 + 7 =$ | (48) $9 + 3 =$ |
| (49) $5 + 14 =$ | (50) $8 + 8 =$ | (51) $6 + 4 =$ | (52) $9 + 5 =$ |
| (53) $3 + 7 =$ | (54) $14 + 4 =$ | (55) $7 + 4 =$ | (56) $16 + 1 =$ |
| (57) $6 + 1 =$ | (58) $4 + 12 =$ | (59) $2 + 5 =$ | (60) $16 + 4 =$ |
| (61) $10 + 7 =$ | (62) $5 + 8 =$ | (63) $12 + 5 =$ | (64) $10 + 3 =$ |
| (65) $7 + 8 =$ | (66) $10 + 5 =$ | (67) $7 + 4 =$ | (68) $12 + 5 =$ |
| (69) $19 + 1 =$ | (70) $16 + 3 =$ | (71) $6 + 8 =$ | (72) $10 + 8 =$ |
| (73) $11 + 7 =$ | (74) $3 + 9 =$ | (75) $8 + 5 =$ | (76) $2 + 18 =$ |
| (77) $5 + 10 =$ | (78) $10 + 10 =$ | (79) $14 + 3 =$ | (80) $17 + 2 =$ |
| (81) $9 + 11 =$ | (82) $19 + 1 =$ | (83) $18 + 1 =$ | (84) $2 + 12 =$ |
| (85) $8 + 12 =$ | (86) $14 + 1 =$ | (87) $15 + 5 =$ | (88) $12 + 5 =$ |
| (89) $14 + 5 =$ | (90) $8 + 9 =$ | (91) $18 + 2 =$ | (92) $11 + 6 =$ |
| (93) $5 + 6 =$ | (94) $3 + 13 =$ | (95) $14 + 2 =$ | (96) $18 + 1 =$ |
| (97) $4 + 2 =$ | (98) $6 + 12 =$ | (99) $15 + 5 =$ | (100) $5 + 10 =$ |

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(1) $13 + 1 =$

(2) $13 + 6 =$

(3) $18 + 2 =$

(4) $6 + 11 =$

(5) $4 + 11 =$

(6) $2 + 12 =$

(7) $11 + 4 =$

(8) $9 + 3 =$

(9) $19 + 1 =$

(10) $7 + 13 =$

(11) $6 + 14 =$

(12) $8 + 2 =$

(13) $5 + 2 =$

(14) $2 + 11 =$

(15) $7 + 11 =$

(16) $14 + 5 =$

(17) $18 + 1 =$

(18) $8 + 5 =$

(19) $18 + 2 =$

(20) $19 + 1 =$

(21) $3 + 3 =$

(22) $1 + 15 =$

(23) $6 + 9 =$

(24) $10 + 8 =$

(25) $16 + 2 =$

(26) $17 + 3 =$

(27) $12 + 7 =$

(28) $9 + 7 =$

(29) $11 + 9 =$

(30) $5 + 7 =$

(31) $17 + 2 =$

(32) $12 + 6 =$

(33) $4 + 11 =$

(34) $12 + 2 =$

(35) $1 + 9 =$

(36) $10 + 2 =$

(37) $19 + 1 =$

(38) $5 + 2 =$

(39) $11 + 2 =$

(40) $16 + 3 =$

(41) $2 + 16 =$

(42) $17 + 1 =$

(43) $10 + 10 =$

(44) $16 + 2 =$

(45) $12 + 4 =$

(46) $5 + 4 =$

(47) $5 + 12 =$

(48) $18 + 2 =$

(49) $16 + 4 =$

(50) $15 + 2 =$

(51) $15 + 3 =$

(52) $6 + 2 =$

(53) $13 + 3 =$

(54) $2 + 9 =$

(55) $14 + 6 =$

(56) $7 + 6 =$

(57) $3 + 1 =$

(58) $11 + 4 =$

(59) $17 + 2 =$

(60) $6 + 14 =$

(61) $3 + 10 =$

(62) $9 + 8 =$

(63) $10 + 1 =$

(64) $7 + 11 =$

(65) $9 + 3 =$

(66) $6 + 1 =$

(67) $13 + 7 =$

(68) $2 + 2 =$

(69) $1 + 9 =$

(70) $2 + 4 =$

(71) $5 + 7 =$

(72) $5 + 8 =$

(73) $1 + 19 =$

(74) $15 + 1 =$

(75) $7 + 13 =$

(76) $12 + 4 =$

(77) $14 + 5 =$

(78) $12 + 5 =$

(79) $14 + 5 =$

(80) $5 + 9 =$

(81) $11 + 8 =$

(82) $3 + 4 =$

(83) $9 + 11 =$

(84) $3 + 3 =$

(85) $7 + 12 =$

(86) $9 + 4 =$

(87) $17 + 1 =$

(88) $7 + 12 =$

(89) $5 + 9 =$

(90) $8 + 8 =$

(91) $8 + 1 =$

(92) $5 + 9 =$

(93) $7 + 10 =$

(94) $14 + 2 =$

(95) $13 + 2 =$

(96) $14 + 2 =$

(97) $4 + 4 =$

(98) $5 + 11 =$

(99) $17 + 3 =$

(100) $4 + 4 =$

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|-----------------|-----------------|-----------------|------------------|
| (1) $14 + 6 =$ | (2) $4 + 10 =$ | (3) $19 + 1 =$ | (4) $9 + 10 =$ |
| (5) $14 + 3 =$ | (6) $13 + 5 =$ | (7) $9 + 4 =$ | (8) $11 + 4 =$ |
| (9) $11 + 1 =$ | (10) $2 + 5 =$ | (11) $13 + 2 =$ | (12) $12 + 6 =$ |
| (13) $9 + 1 =$ | (14) $4 + 9 =$ | (15) $15 + 5 =$ | (16) $2 + 17 =$ |
| (17) $2 + 2 =$ | (18) $17 + 1 =$ | (19) $6 + 3 =$ | (20) $1 + 13 =$ |
| (21) $11 + 7 =$ | (22) $12 + 4 =$ | (23) $6 + 8 =$ | (24) $9 + 4 =$ |
| (25) $14 + 1 =$ | (26) $14 + 5 =$ | (27) $2 + 8 =$ | (28) $10 + 6 =$ |
| (29) $11 + 1 =$ | (30) $17 + 2 =$ | (31) $13 + 1 =$ | (32) $8 + 10 =$ |
| (33) $19 + 1 =$ | (34) $7 + 3 =$ | (35) $17 + 2 =$ | (36) $2 + 14 =$ |
| (37) $19 + 1 =$ | (38) $10 + 4 =$ | (39) $7 + 5 =$ | (40) $4 + 14 =$ |
| (41) $9 + 6 =$ | (42) $2 + 8 =$ | (43) $12 + 4 =$ | (44) $2 + 13 =$ |
| (45) $14 + 6 =$ | (46) $2 + 3 =$ | (47) $1 + 14 =$ | (48) $14 + 6 =$ |
| (49) $10 + 4 =$ | (50) $9 + 7 =$ | (51) $8 + 9 =$ | (52) $3 + 6 =$ |
| (53) $1 + 15 =$ | (54) $7 + 11 =$ | (55) $13 + 3 =$ | (56) $7 + 3 =$ |
| (57) $7 + 5 =$ | (58) $1 + 3 =$ | (59) $19 + 1 =$ | (60) $8 + 12 =$ |
| (61) $19 + 1 =$ | (62) $1 + 3 =$ | (63) $11 + 1 =$ | (64) $19 + 1 =$ |
| (65) $11 + 7 =$ | (66) $5 + 2 =$ | (67) $7 + 13 =$ | (68) $4 + 7 =$ |
| (69) $6 + 2 =$ | (70) $11 + 2 =$ | (71) $12 + 3 =$ | (72) $5 + 7 =$ |
| (73) $18 + 2 =$ | (74) $15 + 5 =$ | (75) $12 + 3 =$ | (76) $6 + 3 =$ |
| (77) $19 + 1 =$ | (78) $7 + 9 =$ | (79) $10 + 8 =$ | (80) $18 + 2 =$ |
| (81) $16 + 1 =$ | (82) $15 + 2 =$ | (83) $17 + 3 =$ | (84) $5 + 7 =$ |
| (85) $14 + 1 =$ | (86) $14 + 5 =$ | (87) $17 + 2 =$ | (88) $12 + 6 =$ |
| (89) $2 + 4 =$ | (90) $3 + 1 =$ | (91) $5 + 10 =$ | (92) $14 + 6 =$ |
| (93) $3 + 10 =$ | (94) $17 + 1 =$ | (95) $8 + 3 =$ | (96) $18 + 2 =$ |
| (97) $7 + 11 =$ | (98) $12 + 1 =$ | (99) $17 + 3 =$ | (100) $4 + 10 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $6 + 3 =$ | (2) $13 + 4 =$ | (3) $16 + 4 =$ | (4) $15 + 3 =$ |
| (5) $11 + 2 =$ | (6) $17 + 1 =$ | (7) $15 + 2 =$ | (8) $6 + 9 =$ |
| (9) $7 + 4 =$ | (10) $5 + 9 =$ | (11) $17 + 3 =$ | (12) $1 + 4 =$ |
| (13) $5 + 14 =$ | (14) $7 + 12 =$ | (15) $1 + 5 =$ | (16) $19 + 1 =$ |
| (17) $10 + 8 =$ | (18) $15 + 2 =$ | (19) $4 + 13 =$ | (20) $2 + 12 =$ |
| (21) $8 + 1 =$ | (22) $8 + 7 =$ | (23) $1 + 5 =$ | (24) $1 + 7 =$ |
| (25) $17 + 1 =$ | (26) $11 + 9 =$ | (27) $16 + 2 =$ | (28) $5 + 9 =$ |
| (29) $3 + 15 =$ | (30) $10 + 9 =$ | (31) $17 + 2 =$ | (32) $15 + 2 =$ |
| (33) $14 + 5 =$ | (34) $6 + 14 =$ | (35) $4 + 1 =$ | (36) $10 + 6 =$ |
| (37) $10 + 7 =$ | (38) $2 + 1 =$ | (39) $8 + 8 =$ | (40) $14 + 2 =$ |
| (41) $2 + 18 =$ | (42) $1 + 17 =$ | (43) $6 + 1 =$ | (44) $7 + 9 =$ |
| (45) $9 + 9 =$ | (46) $14 + 1 =$ | (47) $5 + 10 =$ | (48) $6 + 6 =$ |
| (49) $11 + 6 =$ | (50) $11 + 8 =$ | (51) $12 + 5 =$ | (52) $10 + 9 =$ |
| (53) $4 + 15 =$ | (54) $9 + 5 =$ | (55) $7 + 12 =$ | (56) $3 + 7 =$ |
| (57) $6 + 14 =$ | (58) $6 + 13 =$ | (59) $15 + 5 =$ | (60) $17 + 1 =$ |
| (61) $11 + 4 =$ | (62) $5 + 5 =$ | (63) $4 + 15 =$ | (64) $6 + 7 =$ |
| (65) $15 + 1 =$ | (66) $4 + 15 =$ | (67) $15 + 4 =$ | (68) $10 + 9 =$ |
| (69) $13 + 1 =$ | (70) $11 + 4 =$ | (71) $18 + 1 =$ | (72) $18 + 2 =$ |
| (73) $18 + 1 =$ | (74) $15 + 5 =$ | (75) $13 + 1 =$ | (76) $1 + 15 =$ |
| (77) $7 + 5 =$ | (78) $9 + 2 =$ | (79) $11 + 5 =$ | (80) $16 + 3 =$ |
| (81) $18 + 2 =$ | (82) $16 + 4 =$ | (83) $3 + 15 =$ | (84) $15 + 3 =$ |
| (85) $4 + 2 =$ | (86) $5 + 10 =$ | (87) $17 + 1 =$ | (88) $6 + 10 =$ |
| (89) $16 + 1 =$ | (90) $8 + 11 =$ | (91) $12 + 5 =$ | (92) $14 + 3 =$ |
| (93) $18 + 2 =$ | (94) $17 + 1 =$ | (95) $16 + 3 =$ | (96) $15 + 3 =$ |
| (97) $18 + 2 =$ | (98) $8 + 12 =$ | (99) $14 + 6 =$ | (100) $4 + 16 =$ |

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|-----------------|-----------------|-----------------|-----------------|
| (1) $14 + 2 =$ | (2) $14 + 3 =$ | (3) $17 + 1 =$ | (4) $14 + 5 =$ |
| (5) $16 + 1 =$ | (6) $3 + 13 =$ | (7) $18 + 1 =$ | (8) $14 + 1 =$ |
| (9) $3 + 14 =$ | (10) $7 + 4 =$ | (11) $6 + 8 =$ | (12) $9 + 8 =$ |
| (13) $18 + 1 =$ | (14) $8 + 9 =$ | (15) $10 + 9 =$ | (16) $16 + 4 =$ |
| (17) $1 + 15 =$ | (18) $17 + 3 =$ | (19) $16 + 1 =$ | (20) $1 + 19 =$ |
| (21) $12 + 8 =$ | (22) $4 + 11 =$ | (23) $11 + 4 =$ | (24) $16 + 2 =$ |
| (25) $6 + 1 =$ | (26) $19 + 1 =$ | (27) $5 + 11 =$ | (28) $9 + 8 =$ |
| (29) $2 + 13 =$ | (30) $1 + 16 =$ | (31) $16 + 2 =$ | (32) $11 + 5 =$ |
| (33) $1 + 11 =$ | (34) $11 + 9 =$ | (35) $5 + 5 =$ | (36) $19 + 1 =$ |
| (37) $11 + 3 =$ | (38) $15 + 5 =$ | (39) $19 + 1 =$ | (40) $11 + 2 =$ |
| (41) $3 + 10 =$ | (42) $9 + 10 =$ | (43) $9 + 6 =$ | (44) $18 + 2 =$ |
| (45) $2 + 15 =$ | (46) $9 + 1 =$ | (47) $16 + 1 =$ | (48) $3 + 6 =$ |
| (49) $6 + 7 =$ | (50) $17 + 1 =$ | (51) $7 + 1 =$ | (52) $2 + 18 =$ |
| (53) $3 + 9 =$ | (54) $5 + 9 =$ | (55) $4 + 4 =$ | (56) $12 + 1 =$ |
| (57) $12 + 7 =$ | (58) $5 + 15 =$ | (59) $5 + 9 =$ | (60) $4 + 8 =$ |
| (61) $18 + 1 =$ | (62) $7 + 8 =$ | (63) $7 + 3 =$ | (64) $13 + 5 =$ |
| (65) $7 + 5 =$ | (66) $11 + 7 =$ | (67) $19 + 1 =$ | (68) $1 + 7 =$ |
| (69) $8 + 5 =$ | (70) $6 + 9 =$ | (71) $8 + 8 =$ | (72) $16 + 4 =$ |
| (73) $18 + 1 =$ | (74) $1 + 17 =$ | (75) $3 + 17 =$ | (76) $16 + 1 =$ |
| (77) $13 + 5 =$ | (78) $5 + 2 =$ | (79) $19 + 1 =$ | (80) $17 + 3 =$ |
| (81) $8 + 7 =$ | (82) $18 + 2 =$ | (83) $1 + 9 =$ | (84) $15 + 3 =$ |
| (85) $2 + 4 =$ | (86) $14 + 1 =$ | (87) $17 + 2 =$ | (88) $17 + 3 =$ |
| (89) $15 + 2 =$ | (90) $1 + 11 =$ | (91) $12 + 5 =$ | (92) $17 + 2 =$ |
| (93) $18 + 2 =$ | (94) $16 + 1 =$ | (95) $1 + 13 =$ | (96) $7 + 6 =$ |
| (97) $3 + 9 =$ | (98) $18 + 2 =$ | (99) $4 + 8 =$ | (100) $8 + 6 =$ |

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|-----------------|------------------|-----------------|------------------|
| (1) $10 + 7 =$ | (2) $10 + 5 =$ | (3) $18 + 1 =$ | (4) $11 + 4 =$ |
| (5) $17 + 3 =$ | (6) $10 + 6 =$ | (7) $11 + 3 =$ | (8) $7 + 3 =$ |
| (9) $19 + 1 =$ | (10) $12 + 8 =$ | (11) $16 + 4 =$ | (12) $2 + 8 =$ |
| (13) $11 + 2 =$ | (14) $15 + 3 =$ | (15) $16 + 2 =$ | (16) $3 + 16 =$ |
| (17) $5 + 8 =$ | (18) $17 + 2 =$ | (19) $14 + 6 =$ | (20) $7 + 7 =$ |
| (21) $9 + 3 =$ | (22) $7 + 4 =$ | (23) $9 + 4 =$ | (24) $6 + 11 =$ |
| (25) $6 + 5 =$ | (26) $19 + 1 =$ | (27) $12 + 6 =$ | (28) $15 + 5 =$ |
| (29) $16 + 4 =$ | (30) $11 + 7 =$ | (31) $7 + 5 =$ | (32) $9 + 4 =$ |
| (33) $11 + 5 =$ | (34) $19 + 1 =$ | (35) $3 + 11 =$ | (36) $17 + 3 =$ |
| (37) $3 + 4 =$ | (38) $11 + 2 =$ | (39) $8 + 5 =$ | (40) $2 + 14 =$ |
| (41) $10 + 3 =$ | (42) $11 + 6 =$ | (43) $19 + 1 =$ | (44) $9 + 11 =$ |
| (45) $6 + 3 =$ | (46) $10 + 10 =$ | (47) $18 + 1 =$ | (48) $8 + 12 =$ |
| (49) $13 + 1 =$ | (50) $10 + 9 =$ | (51) $14 + 2 =$ | (52) $16 + 2 =$ |
| (53) $1 + 1 =$ | (54) $6 + 13 =$ | (55) $19 + 1 =$ | (56) $17 + 2 =$ |
| (57) $7 + 6 =$ | (58) $10 + 7 =$ | (59) $6 + 5 =$ | (60) $6 + 12 =$ |
| (61) $12 + 5 =$ | (62) $2 + 17 =$ | (63) $11 + 3 =$ | (64) $11 + 7 =$ |
| (65) $7 + 1 =$ | (66) $11 + 1 =$ | (67) $12 + 6 =$ | (68) $10 + 8 =$ |
| (69) $5 + 8 =$ | (70) $4 + 4 =$ | (71) $4 + 1 =$ | (72) $17 + 3 =$ |
| (73) $16 + 4 =$ | (74) $18 + 2 =$ | (75) $2 + 16 =$ | (76) $3 + 5 =$ |
| (77) $14 + 4 =$ | (78) $2 + 16 =$ | (79) $8 + 1 =$ | (80) $4 + 12 =$ |
| (81) $4 + 7 =$ | (82) $9 + 9 =$ | (83) $1 + 9 =$ | (84) $18 + 2 =$ |
| (85) $17 + 2 =$ | (86) $16 + 4 =$ | (87) $8 + 11 =$ | (88) $1 + 11 =$ |
| (89) $1 + 5 =$ | (90) $1 + 8 =$ | (91) $19 + 1 =$ | (92) $10 + 2 =$ |
| (93) $3 + 4 =$ | (94) $17 + 1 =$ | (95) $6 + 14 =$ | (96) $11 + 7 =$ |
| (97) $15 + 4 =$ | (98) $10 + 7 =$ | (99) $18 + 2 =$ | (100) $12 + 5 =$ |

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第1页答案

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|---------|---------|---------|----------|
| (1) 17 | (2) 16 | (3) 20 | (4) 16 |
| (5) 19 | (6) 15 | (7) 11 | (8) 12 |
| (9) 16 | (10) 20 | (11) 18 | (12) 18 |
| (13) 15 | (14) 12 | (15) 15 | (16) 16 |
| (17) 6 | (18) 20 | (19) 14 | (20) 16 |
| (21) 14 | (22) 20 | (23) 14 | (24) 16 |
| (25) 13 | (26) 20 | (27) 7 | (28) 11 |
| (29) 20 | (30) 14 | (31) 17 | (32) 20 |
| (33) 10 | (34) 17 | (35) 8 | (36) 18 |
| (37) 19 | (38) 12 | (39) 3 | (40) 16 |
| (41) 19 | (42) 20 | (43) 18 | (44) 17 |
| (45) 9 | (46) 17 | (47) 17 | (48) 20 |
| (49) 20 | (50) 12 | (51) 19 | (52) 12 |
| (53) 20 | (54) 17 | (55) 18 | (56) 13 |
| (57) 9 | (58) 18 | (59) 20 | (60) 18 |
| (61) 17 | (62) 18 | (63) 16 | (64) 8 |
| (65) 18 | (66) 19 | (67) 14 | (68) 11 |
| (69) 9 | (70) 12 | (71) 20 | (72) 14 |
| (73) 14 | (74) 14 | (75) 17 | (76) 20 |
| (77) 15 | (78) 8 | (79) 16 | (80) 19 |
| (81) 19 | (82) 19 | (83) 17 | (84) 16 |
| (85) 15 | (86) 18 | (87) 5 | (88) 13 |
| (89) 19 | (90) 17 | (91) 12 | (92) 17 |
| (93) 11 | (94) 19 | (95) 15 | (96) 16 |
| (97) 19 | (98) 19 | (99) 20 | (100) 14 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 13 | (2) 12 | (3) 19 | (4) 10 |
| (5) 19 | (6) 15 | (7) 20 | (8) 20 |
| (9) 4 | (10) 8 | (11) 11 | (12) 13 |
| (13) 20 | (14) 17 | (15) 18 | (16) 19 |
| (17) 12 | (18) 19 | (19) 12 | (20) 13 |
| (21) 9 | (22) 14 | (23) 20 | (24) 15 |
| (25) 9 | (26) 18 | (27) 13 | (28) 12 |
| (29) 18 | (30) 20 | (31) 13 | (32) 16 |
| (33) 12 | (34) 9 | (35) 14 | (36) 18 |
| (37) 16 | (38) 16 | (39) 19 | (40) 17 |
| (41) 14 | (42) 16 | (43) 20 | (44) 6 |
| (45) 11 | (46) 18 | (47) 20 | (48) 12 |
| (49) 19 | (50) 16 | (51) 10 | (52) 14 |
| (53) 10 | (54) 18 | (55) 11 | (56) 17 |
| (57) 7 | (58) 16 | (59) 7 | (60) 20 |
| (61) 17 | (62) 13 | (63) 17 | (64) 13 |
| (65) 15 | (66) 15 | (67) 11 | (68) 17 |
| (69) 20 | (70) 19 | (71) 14 | (72) 18 |
| (73) 18 | (74) 12 | (75) 13 | (76) 20 |
| (77) 15 | (78) 20 | (79) 17 | (80) 19 |
| (81) 20 | (82) 20 | (83) 19 | (84) 14 |
| (85) 20 | (86) 15 | (87) 20 | (88) 17 |
| (89) 19 | (90) 17 | (91) 20 | (92) 17 |
| (93) 11 | (94) 16 | (95) 16 | (96) 19 |
| (97) 6 | (98) 18 | (99) 20 | (100) 15 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 14 | (2) 19 | (3) 20 | (4) 17 |
| (5) 15 | (6) 14 | (7) 15 | (8) 12 |
| (9) 20 | (10) 20 | (11) 20 | (12) 10 |
| (13) 7 | (14) 13 | (15) 18 | (16) 19 |
| (17) 19 | (18) 13 | (19) 20 | (20) 20 |
| (21) 6 | (22) 16 | (23) 15 | (24) 18 |
| (25) 18 | (26) 20 | (27) 19 | (28) 16 |
| (29) 20 | (30) 12 | (31) 19 | (32) 18 |
| (33) 15 | (34) 14 | (35) 10 | (36) 12 |
| (37) 20 | (38) 7 | (39) 13 | (40) 19 |
| (41) 18 | (42) 18 | (43) 20 | (44) 18 |
| (45) 16 | (46) 9 | (47) 17 | (48) 20 |
| (49) 20 | (50) 17 | (51) 18 | (52) 8 |
| (53) 16 | (54) 11 | (55) 20 | (56) 13 |
| (57) 4 | (58) 15 | (59) 19 | (60) 20 |
| (61) 13 | (62) 17 | (63) 11 | (64) 18 |
| (65) 12 | (66) 7 | (67) 20 | (68) 4 |
| (69) 10 | (70) 6 | (71) 12 | (72) 13 |
| (73) 20 | (74) 16 | (75) 20 | (76) 16 |
| (77) 19 | (78) 17 | (79) 19 | (80) 14 |
| (81) 19 | (82) 7 | (83) 20 | (84) 6 |
| (85) 19 | (86) 13 | (87) 18 | (88) 19 |
| (89) 14 | (90) 16 | (91) 9 | (92) 14 |
| (93) 17 | (94) 16 | (95) 15 | (96) 16 |
| (97) 8 | (98) 16 | (99) 20 | (100) 8 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 14 | (3) 20 | (4) 19 |
| (5) 17 | (6) 18 | (7) 13 | (8) 15 |
| (9) 12 | (10) 7 | (11) 15 | (12) 18 |
| (13) 10 | (14) 13 | (15) 20 | (16) 19 |
| (17) 4 | (18) 18 | (19) 9 | (20) 14 |
| (21) 18 | (22) 16 | (23) 14 | (24) 13 |
| (25) 15 | (26) 19 | (27) 10 | (28) 16 |
| (29) 12 | (30) 19 | (31) 14 | (32) 18 |
| (33) 20 | (34) 10 | (35) 19 | (36) 16 |
| (37) 20 | (38) 14 | (39) 12 | (40) 18 |
| (41) 15 | (42) 10 | (43) 16 | (44) 15 |
| (45) 20 | (46) 5 | (47) 15 | (48) 20 |
| (49) 14 | (50) 16 | (51) 17 | (52) 9 |
| (53) 16 | (54) 18 | (55) 16 | (56) 10 |
| (57) 12 | (58) 4 | (59) 20 | (60) 20 |
| (61) 20 | (62) 4 | (63) 12 | (64) 20 |
| (65) 18 | (66) 7 | (67) 20 | (68) 11 |
| (69) 8 | (70) 13 | (71) 15 | (72) 12 |
| (73) 20 | (74) 20 | (75) 15 | (76) 9 |
| (77) 20 | (78) 16 | (79) 18 | (80) 20 |
| (81) 17 | (82) 17 | (83) 20 | (84) 12 |
| (85) 15 | (86) 19 | (87) 19 | (88) 18 |
| (89) 6 | (90) 4 | (91) 15 | (92) 20 |
| (93) 13 | (94) 18 | (95) 11 | (96) 20 |
| (97) 18 | (98) 13 | (99) 20 | (100) 14 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 9 | (2) 17 | (3) 20 | (4) 18 |
| (5) 13 | (6) 18 | (7) 17 | (8) 15 |
| (9) 11 | (10) 14 | (11) 20 | (12) 5 |
| (13) 19 | (14) 19 | (15) 6 | (16) 20 |
| (17) 18 | (18) 17 | (19) 17 | (20) 14 |
| (21) 9 | (22) 15 | (23) 6 | (24) 8 |
| (25) 18 | (26) 20 | (27) 18 | (28) 14 |
| (29) 18 | (30) 19 | (31) 19 | (32) 17 |
| (33) 19 | (34) 20 | (35) 5 | (36) 16 |
| (37) 17 | (38) 3 | (39) 16 | (40) 16 |
| (41) 20 | (42) 18 | (43) 7 | (44) 16 |
| (45) 18 | (46) 15 | (47) 15 | (48) 12 |
| (49) 17 | (50) 19 | (51) 17 | (52) 19 |
| (53) 19 | (54) 14 | (55) 19 | (56) 10 |
| (57) 20 | (58) 19 | (59) 20 | (60) 18 |
| (61) 15 | (62) 10 | (63) 19 | (64) 13 |
| (65) 16 | (66) 19 | (67) 19 | (68) 19 |
| (69) 14 | (70) 15 | (71) 19 | (72) 20 |
| (73) 19 | (74) 20 | (75) 14 | (76) 16 |
| (77) 12 | (78) 11 | (79) 16 | (80) 19 |
| (81) 20 | (82) 20 | (83) 18 | (84) 18 |
| (85) 6 | (86) 15 | (87) 18 | (88) 16 |
| (89) 17 | (90) 19 | (91) 17 | (92) 17 |
| (93) 20 | (94) 18 | (95) 19 | (96) 18 |
| (97) 20 | (98) 20 | (99) 20 | (100) 20 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 16 | (2) 17 | (3) 18 | (4) 19 |
| (5) 17 | (6) 16 | (7) 19 | (8) 15 |
| (9) 17 | (10) 11 | (11) 14 | (12) 17 |
| (13) 19 | (14) 17 | (15) 19 | (16) 20 |
| (17) 16 | (18) 20 | (19) 17 | (20) 20 |
| (21) 20 | (22) 15 | (23) 15 | (24) 18 |
| (25) 7 | (26) 20 | (27) 16 | (28) 17 |
| (29) 15 | (30) 17 | (31) 18 | (32) 16 |
| (33) 12 | (34) 20 | (35) 10 | (36) 20 |
| (37) 14 | (38) 20 | (39) 20 | (40) 13 |
| (41) 13 | (42) 19 | (43) 15 | (44) 20 |
| (45) 17 | (46) 10 | (47) 17 | (48) 9 |
| (49) 13 | (50) 18 | (51) 8 | (52) 20 |
| (53) 12 | (54) 14 | (55) 8 | (56) 13 |
| (57) 19 | (58) 20 | (59) 14 | (60) 12 |
| (61) 19 | (62) 15 | (63) 10 | (64) 18 |
| (65) 12 | (66) 18 | (67) 20 | (68) 8 |
| (69) 13 | (70) 15 | (71) 16 | (72) 20 |
| (73) 19 | (74) 18 | (75) 20 | (76) 17 |
| (77) 18 | (78) 7 | (79) 20 | (80) 20 |
| (81) 15 | (82) 20 | (83) 10 | (84) 18 |
| (85) 6 | (86) 15 | (87) 19 | (88) 20 |
| (89) 17 | (90) 12 | (91) 17 | (92) 19 |
| (93) 20 | (94) 17 | (95) 14 | (96) 13 |
| (97) 12 | (98) 20 | (99) 12 | (100) 14 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 17 | (2) 15 | (3) 19 | (4) 15 |
| (5) 20 | (6) 16 | (7) 14 | (8) 10 |
| (9) 20 | (10) 20 | (11) 20 | (12) 10 |
| (13) 13 | (14) 18 | (15) 18 | (16) 19 |
| (17) 13 | (18) 19 | (19) 20 | (20) 14 |
| (21) 12 | (22) 11 | (23) 13 | (24) 17 |
| (25) 11 | (26) 20 | (27) 18 | (28) 20 |
| (29) 20 | (30) 18 | (31) 12 | (32) 13 |
| (33) 16 | (34) 20 | (35) 14 | (36) 20 |
| (37) 7 | (38) 13 | (39) 13 | (40) 16 |
| (41) 13 | (42) 17 | (43) 20 | (44) 20 |
| (45) 9 | (46) 20 | (47) 19 | (48) 20 |
| (49) 14 | (50) 19 | (51) 16 | (52) 18 |
| (53) 2 | (54) 19 | (55) 20 | (56) 19 |
| (57) 13 | (58) 17 | (59) 11 | (60) 18 |
| (61) 17 | (62) 19 | (63) 14 | (64) 18 |
| (65) 8 | (66) 12 | (67) 18 | (68) 18 |
| (69) 13 | (70) 8 | (71) 5 | (72) 20 |
| (73) 20 | (74) 20 | (75) 18 | (76) 8 |
| (77) 18 | (78) 18 | (79) 9 | (80) 16 |
| (81) 11 | (82) 18 | (83) 10 | (84) 20 |
| (85) 19 | (86) 20 | (87) 19 | (88) 12 |
| (89) 6 | (90) 9 | (91) 20 | (92) 12 |
| (93) 7 | (94) 18 | (95) 20 | (96) 18 |
| (97) 19 | (98) 17 | (99) 20 | (100) 17 |