

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $52 + 15 =$  | (2) $54 + 32 =$  | (3) $27 + 46 =$  | (4) $21 + 55 =$   |
| (5) $29 + 16 =$  | (6) $50 + 49 =$  | (7) $67 + 22 =$  | (8) $68 + 24 =$   |
| (9) $41 + 16 =$  | (10) $61 + 20 =$ | (11) $49 + 45 =$ | (12) $62 + 31 =$  |
| (13) $45 + 25 =$ | (14) $88 + 12 =$ | (15) $33 + 15 =$ | (16) $89 + 10 =$  |
| (17) $54 + 30 =$ | (18) $58 + 26 =$ | (19) $81 + 18 =$ | (20) $89 + 11 =$  |
| (21) $74 + 11 =$ | (22) $54 + 19 =$ | (23) $87 + 10 =$ | (24) $84 + 13 =$  |
| (25) $20 + 25 =$ | (26) $17 + 60 =$ | (27) $80 + 14 =$ | (28) $21 + 25 =$  |
| (29) $19 + 26 =$ | (30) $60 + 16 =$ | (31) $88 + 10 =$ | (32) $90 + 10 =$  |
| (33) $29 + 46 =$ | (34) $30 + 22 =$ | (35) $33 + 27 =$ | (36) $75 + 18 =$  |
| (37) $74 + 18 =$ | (38) $21 + 60 =$ | (39) $88 + 10 =$ | (40) $84 + 10 =$  |
| (41) $48 + 42 =$ | (42) $26 + 47 =$ | (43) $34 + 18 =$ | (44) $37 + 58 =$  |
| (45) $62 + 27 =$ | (46) $79 + 21 =$ | (47) $23 + 12 =$ | (48) $61 + 36 =$  |
| (49) $18 + 52 =$ | (50) $66 + 33 =$ | (51) $43 + 13 =$ | (52) $27 + 21 =$  |
| (53) $21 + 56 =$ | (54) $38 + 57 =$ | (55) $46 + 29 =$ | (56) $41 + 53 =$  |
| (57) $32 + 27 =$ | (58) $50 + 15 =$ | (59) $82 + 18 =$ | (60) $27 + 40 =$  |
| (61) $17 + 32 =$ | (62) $28 + 26 =$ | (63) $85 + 10 =$ | (64) $35 + 33 =$  |
| (65) $42 + 16 =$ | (66) $24 + 34 =$ | (67) $31 + 62 =$ | (68) $86 + 10 =$  |
| (69) $54 + 32 =$ | (70) $61 + 16 =$ | (71) $12 + 13 =$ | (72) $36 + 43 =$  |
| (73) $38 + 11 =$ | (74) $43 + 42 =$ | (75) $71 + 18 =$ | (76) $41 + 33 =$  |
| (77) $55 + 38 =$ | (78) $61 + 14 =$ | (79) $56 + 10 =$ | (80) $21 + 38 =$  |
| (81) $33 + 53 =$ | (82) $25 + 31 =$ | (83) $73 + 20 =$ | (84) $41 + 52 =$  |
| (85) $80 + 18 =$ | (86) $67 + 16 =$ | (87) $46 + 16 =$ | (88) $45 + 36 =$  |
| (89) $66 + 19 =$ | (90) $33 + 53 =$ | (91) $42 + 21 =$ | (92) $71 + 11 =$  |
| (93) $37 + 43 =$ | (94) $29 + 15 =$ | (95) $21 + 78 =$ | (96) $43 + 19 =$  |
| (97) $40 + 39 =$ | (98) $66 + 25 =$ | (99) $15 + 39 =$ | (100) $35 + 33 =$ |

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姓名 \_\_\_\_\_

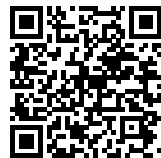
日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $20 + 23 =$  | (2) $34 + 33 =$  | (3) $43 + 56 =$  | (4) $72 + 15 =$   |
| (5) $12 + 36 =$  | (6) $30 + 22 =$  | (7) $37 + 29 =$  | (8) $59 + 41 =$   |
| (9) $61 + 21 =$  | (10) $23 + 47 =$ | (11) $26 + 13 =$ | (12) $59 + 23 =$  |
| (13) $37 + 23 =$ | (14) $42 + 10 =$ | (15) $36 + 51 =$ | (16) $11 + 89 =$  |
| (17) $37 + 31 =$ | (18) $29 + 22 =$ | (19) $62 + 16 =$ | (20) $49 + 25 =$  |
| (21) $58 + 27 =$ | (22) $45 + 29 =$ | (23) $52 + 37 =$ | (24) $10 + 48 =$  |
| (25) $22 + 49 =$ | (26) $17 + 61 =$ | (27) $85 + 13 =$ | (28) $63 + 35 =$  |
| (29) $13 + 78 =$ | (30) $43 + 13 =$ | (31) $38 + 48 =$ | (32) $59 + 39 =$  |
| (33) $29 + 33 =$ | (34) $68 + 28 =$ | (35) $35 + 20 =$ | (36) $79 + 20 =$  |
| (37) $47 + 40 =$ | (38) $78 + 19 =$ | (39) $78 + 21 =$ | (40) $41 + 26 =$  |
| (41) $67 + 15 =$ | (42) $21 + 22 =$ | (43) $42 + 37 =$ | (44) $88 + 10 =$  |
| (45) $49 + 31 =$ | (46) $73 + 11 =$ | (47) $54 + 15 =$ | (48) $55 + 37 =$  |
| (49) $62 + 20 =$ | (50) $69 + 15 =$ | (51) $68 + 17 =$ | (52) $12 + 15 =$  |
| (53) $11 + 88 =$ | (54) $71 + 21 =$ | (55) $20 + 41 =$ | (56) $77 + 15 =$  |
| (57) $85 + 10 =$ | (58) $48 + 50 =$ | (59) $49 + 21 =$ | (60) $62 + 10 =$  |
| (61) $49 + 29 =$ | (62) $16 + 40 =$ | (63) $28 + 57 =$ | (64) $73 + 26 =$  |
| (65) $54 + 43 =$ | (66) $90 + 10 =$ | (67) $16 + 41 =$ | (68) $84 + 12 =$  |
| (69) $52 + 44 =$ | (70) $52 + 13 =$ | (71) $62 + 14 =$ | (72) $39 + 59 =$  |
| (73) $57 + 27 =$ | (74) $69 + 11 =$ | (75) $20 + 16 =$ | (76) $76 + 19 =$  |
| (77) $11 + 21 =$ | (78) $68 + 28 =$ | (79) $23 + 62 =$ | (80) $29 + 24 =$  |
| (81) $26 + 47 =$ | (82) $60 + 22 =$ | (83) $64 + 14 =$ | (84) $27 + 24 =$  |
| (85) $44 + 31 =$ | (86) $87 + 13 =$ | (87) $19 + 58 =$ | (88) $83 + 16 =$  |
| (89) $79 + 21 =$ | (90) $72 + 14 =$ | (91) $51 + 41 =$ | (92) $41 + 52 =$  |
| (93) $28 + 43 =$ | (94) $87 + 13 =$ | (95) $83 + 16 =$ | (96) $47 + 45 =$  |
| (97) $40 + 22 =$ | (98) $26 + 50 =$ | (99) $22 + 31 =$ | (100) $13 + 69 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $43 + 28 =$  | (2) $73 + 18 =$  | (3) $56 + 28 =$  | (4) $48 + 52 =$   |
| (5) $89 + 10 =$  | (6) $74 + 18 =$  | (7) $11 + 31 =$  | (8) $82 + 11 =$   |
| (9) $56 + 25 =$  | (10) $52 + 33 =$ | (11) $58 + 20 =$ | (12) $48 + 23 =$  |
| (13) $43 + 44 =$ | (14) $83 + 13 =$ | (15) $62 + 24 =$ | (16) $20 + 37 =$  |
| (17) $11 + 45 =$ | (18) $78 + 22 =$ | (19) $82 + 16 =$ | (20) $78 + 13 =$  |
| (21) $50 + 48 =$ | (22) $77 + 14 =$ | (23) $12 + 62 =$ | (24) $69 + 31 =$  |
| (25) $49 + 16 =$ | (26) $39 + 25 =$ | (27) $45 + 11 =$ | (28) $71 + 26 =$  |
| (29) $76 + 23 =$ | (30) $87 + 11 =$ | (31) $83 + 14 =$ | (32) $68 + 32 =$  |
| (33) $32 + 60 =$ | (34) $31 + 67 =$ | (35) $28 + 44 =$ | (36) $29 + 40 =$  |
| (37) $84 + 14 =$ | (38) $39 + 42 =$ | (39) $78 + 16 =$ | (40) $15 + 56 =$  |
| (41) $51 + 22 =$ | (42) $84 + 15 =$ | (43) $39 + 27 =$ | (44) $60 + 33 =$  |
| (45) $29 + 18 =$ | (46) $89 + 10 =$ | (47) $40 + 43 =$ | (48) $74 + 18 =$  |
| (49) $46 + 51 =$ | (50) $70 + 18 =$ | (51) $50 + 31 =$ | (52) $41 + 53 =$  |
| (53) $42 + 41 =$ | (54) $13 + 33 =$ | (55) $54 + 45 =$ | (56) $21 + 45 =$  |
| (57) $71 + 19 =$ | (58) $10 + 76 =$ | (59) $32 + 10 =$ | (60) $12 + 29 =$  |
| (61) $19 + 42 =$ | (62) $13 + 39 =$ | (63) $88 + 12 =$ | (64) $21 + 47 =$  |
| (65) $54 + 11 =$ | (66) $48 + 18 =$ | (67) $87 + 11 =$ | (68) $83 + 13 =$  |
| (69) $22 + 15 =$ | (70) $12 + 19 =$ | (71) $28 + 13 =$ | (72) $58 + 40 =$  |
| (73) $70 + 26 =$ | (74) $56 + 10 =$ | (75) $85 + 15 =$ | (76) $71 + 16 =$  |
| (77) $39 + 17 =$ | (78) $44 + 32 =$ | (79) $29 + 62 =$ | (80) $48 + 50 =$  |
| (81) $48 + 31 =$ | (82) $17 + 52 =$ | (83) $47 + 31 =$ | (84) $27 + 36 =$  |
| (85) $24 + 26 =$ | (86) $79 + 10 =$ | (87) $60 + 14 =$ | (88) $66 + 11 =$  |
| (89) $53 + 13 =$ | (90) $57 + 40 =$ | (91) $63 + 29 =$ | (92) $24 + 51 =$  |
| (93) $75 + 10 =$ | (94) $46 + 38 =$ | (95) $13 + 46 =$ | (96) $57 + 34 =$  |
| (97) $69 + 26 =$ | (98) $50 + 48 =$ | (99) $57 + 36 =$ | (100) $22 + 42 =$ |

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姓名 \_\_\_\_\_

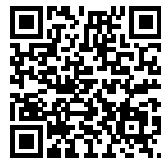
日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $74 + 20 =$  | (2) $29 + 43 =$  | (3) $72 + 27 =$  | (4) $56 + 23 =$   |
| (5) $24 + 71 =$  | (6) $53 + 25 =$  | (7) $83 + 11 =$  | (8) $42 + 22 =$   |
| (9) $20 + 38 =$  | (10) $46 + 23 =$ | (11) $86 + 11 =$ | (12) $39 + 41 =$  |
| (13) $62 + 27 =$ | (14) $50 + 23 =$ | (15) $59 + 33 =$ | (16) $71 + 17 =$  |
| (17) $76 + 18 =$ | (18) $49 + 47 =$ | (19) $89 + 10 =$ | (20) $58 + 30 =$  |
| (21) $51 + 40 =$ | (22) $23 + 62 =$ | (23) $81 + 16 =$ | (24) $14 + 36 =$  |
| (25) $61 + 30 =$ | (26) $21 + 41 =$ | (27) $35 + 57 =$ | (28) $66 + 10 =$  |
| (29) $77 + 20 =$ | (30) $39 + 58 =$ | (31) $20 + 67 =$ | (32) $86 + 13 =$  |
| (33) $33 + 39 =$ | (34) $65 + 33 =$ | (35) $76 + 15 =$ | (36) $45 + 14 =$  |
| (37) $88 + 10 =$ | (38) $28 + 46 =$ | (39) $27 + 19 =$ | (40) $56 + 13 =$  |
| (41) $81 + 11 =$ | (42) $15 + 62 =$ | (43) $59 + 39 =$ | (44) $55 + 36 =$  |
| (45) $75 + 18 =$ | (46) $40 + 26 =$ | (47) $13 + 51 =$ | (48) $70 + 21 =$  |
| (49) $42 + 18 =$ | (50) $44 + 49 =$ | (51) $55 + 14 =$ | (52) $17 + 16 =$  |
| (53) $26 + 48 =$ | (54) $34 + 38 =$ | (55) $53 + 40 =$ | (56) $39 + 37 =$  |
| (57) $69 + 16 =$ | (58) $83 + 11 =$ | (59) $24 + 26 =$ | (60) $74 + 10 =$  |
| (61) $56 + 20 =$ | (62) $86 + 11 =$ | (63) $28 + 15 =$ | (64) $14 + 74 =$  |
| (65) $60 + 20 =$ | (66) $34 + 16 =$ | (67) $84 + 13 =$ | (68) $50 + 46 =$  |
| (69) $39 + 14 =$ | (70) $44 + 11 =$ | (71) $80 + 15 =$ | (72) $56 + 27 =$  |
| (73) $74 + 24 =$ | (74) $43 + 15 =$ | (75) $11 + 51 =$ | (76) $10 + 16 =$  |
| (77) $56 + 36 =$ | (78) $42 + 28 =$ | (79) $42 + 47 =$ | (80) $48 + 23 =$  |
| (81) $50 + 26 =$ | (82) $27 + 45 =$ | (83) $14 + 28 =$ | (84) $53 + 36 =$  |
| (85) $73 + 26 =$ | (86) $13 + 67 =$ | (87) $61 + 15 =$ | (88) $55 + 37 =$  |
| (89) $54 + 30 =$ | (90) $82 + 10 =$ | (91) $87 + 12 =$ | (92) $54 + 45 =$  |
| (93) $74 + 17 =$ | (94) $57 + 25 =$ | (95) $38 + 15 =$ | (96) $32 + 34 =$  |
| (97) $16 + 40 =$ | (98) $52 + 47 =$ | (99) $61 + 29 =$ | (100) $14 + 43 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $79 + 19 =$  | (2) $18 + 82 =$  | (3) $66 + 13 =$  | (4) $50 + 35 =$   |
| (5) $26 + 31 =$  | (6) $60 + 29 =$  | (7) $39 + 51 =$  | (8) $29 + 27 =$   |
| (9) $59 + 13 =$  | (10) $52 + 27 =$ | (11) $23 + 69 =$ | (12) $14 + 61 =$  |
| (13) $26 + 60 =$ | (14) $85 + 14 =$ | (15) $73 + 17 =$ | (16) $65 + 17 =$  |
| (17) $84 + 14 =$ | (18) $55 + 12 =$ | (19) $37 + 15 =$ | (20) $48 + 37 =$  |
| (21) $70 + 29 =$ | (22) $32 + 43 =$ | (23) $31 + 42 =$ | (24) $69 + 24 =$  |
| (25) $40 + 13 =$ | (26) $17 + 10 =$ | (27) $79 + 13 =$ | (28) $85 + 11 =$  |
| (29) $74 + 13 =$ | (30) $84 + 12 =$ | (31) $45 + 13 =$ | (32) $28 + 33 =$  |
| (33) $20 + 74 =$ | (34) $66 + 32 =$ | (35) $52 + 21 =$ | (36) $46 + 15 =$  |
| (37) $28 + 54 =$ | (38) $37 + 55 =$ | (39) $83 + 10 =$ | (40) $45 + 31 =$  |
| (41) $10 + 15 =$ | (42) $78 + 19 =$ | (43) $54 + 41 =$ | (44) $75 + 21 =$  |
| (45) $45 + 31 =$ | (46) $61 + 26 =$ | (47) $55 + 32 =$ | (48) $54 + 36 =$  |
| (49) $68 + 24 =$ | (50) $20 + 15 =$ | (51) $68 + 10 =$ | (52) $67 + 30 =$  |
| (53) $37 + 53 =$ | (54) $90 + 10 =$ | (55) $34 + 19 =$ | (56) $14 + 12 =$  |
| (57) $26 + 39 =$ | (58) $78 + 19 =$ | (59) $82 + 11 =$ | (60) $87 + 11 =$  |
| (61) $55 + 24 =$ | (62) $27 + 24 =$ | (63) $51 + 17 =$ | (64) $57 + 37 =$  |
| (65) $40 + 10 =$ | (66) $75 + 13 =$ | (67) $37 + 61 =$ | (68) $78 + 12 =$  |
| (69) $30 + 69 =$ | (70) $13 + 75 =$ | (71) $22 + 42 =$ | (72) $24 + 22 =$  |
| (73) $52 + 13 =$ | (74) $46 + 43 =$ | (75) $62 + 17 =$ | (76) $77 + 11 =$  |
| (77) $12 + 29 =$ | (78) $80 + 11 =$ | (79) $68 + 16 =$ | (80) $76 + 16 =$  |
| (81) $66 + 28 =$ | (82) $48 + 34 =$ | (83) $26 + 51 =$ | (84) $55 + 40 =$  |
| (85) $36 + 52 =$ | (86) $89 + 11 =$ | (87) $38 + 51 =$ | (88) $76 + 19 =$  |
| (89) $36 + 20 =$ | (90) $55 + 15 =$ | (91) $50 + 18 =$ | (92) $10 + 87 =$  |
| (93) $87 + 11 =$ | (94) $50 + 16 =$ | (95) $25 + 60 =$ | (96) $49 + 41 =$  |
| (97) $26 + 19 =$ | (98) $74 + 15 =$ | (99) $18 + 62 =$ | (100) $30 + 12 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $40 + 52 =$  | (2) $18 + 72 =$  | (3) $43 + 14 =$  | (4) $21 + 54 =$   |
| (5) $29 + 25 =$  | (6) $33 + 61 =$  | (7) $82 + 14 =$  | (8) $80 + 17 =$   |
| (9) $77 + 11 =$  | (10) $46 + 53 =$ | (11) $54 + 40 =$ | (12) $61 + 11 =$  |
| (13) $41 + 16 =$ | (14) $16 + 64 =$ | (15) $18 + 40 =$ | (16) $53 + 34 =$  |
| (17) $30 + 37 =$ | (18) $62 + 32 =$ | (19) $35 + 25 =$ | (20) $47 + 15 =$  |
| (21) $35 + 24 =$ | (22) $48 + 16 =$ | (23) $59 + 27 =$ | (24) $40 + 55 =$  |
| (25) $77 + 20 =$ | (26) $90 + 10 =$ | (27) $78 + 14 =$ | (28) $14 + 84 =$  |
| (29) $86 + 10 =$ | (30) $51 + 12 =$ | (31) $64 + 11 =$ | (32) $41 + 55 =$  |
| (33) $59 + 35 =$ | (34) $84 + 13 =$ | (35) $73 + 10 =$ | (36) $63 + 29 =$  |
| (37) $52 + 30 =$ | (38) $73 + 27 =$ | (39) $63 + 14 =$ | (40) $90 + 10 =$  |
| (41) $60 + 31 =$ | (42) $86 + 11 =$ | (43) $71 + 10 =$ | (44) $76 + 17 =$  |
| (45) $70 + 22 =$ | (46) $64 + 22 =$ | (47) $33 + 40 =$ | (48) $67 + 31 =$  |
| (49) $38 + 52 =$ | (50) $26 + 63 =$ | (51) $40 + 32 =$ | (52) $69 + 10 =$  |
| (53) $40 + 50 =$ | (54) $90 + 10 =$ | (55) $35 + 38 =$ | (56) $65 + 25 =$  |
| (57) $23 + 64 =$ | (58) $54 + 30 =$ | (59) $26 + 68 =$ | (60) $66 + 14 =$  |
| (61) $83 + 10 =$ | (62) $39 + 53 =$ | (63) $47 + 22 =$ | (64) $45 + 29 =$  |
| (65) $28 + 15 =$ | (66) $77 + 18 =$ | (67) $24 + 13 =$ | (68) $49 + 19 =$  |
| (69) $39 + 59 =$ | (70) $37 + 36 =$ | (71) $22 + 34 =$ | (72) $15 + 63 =$  |
| (73) $42 + 29 =$ | (74) $77 + 18 =$ | (75) $54 + 27 =$ | (76) $82 + 14 =$  |
| (77) $88 + 11 =$ | (78) $12 + 48 =$ | (79) $79 + 16 =$ | (80) $84 + 11 =$  |
| (81) $19 + 56 =$ | (82) $32 + 55 =$ | (83) $42 + 42 =$ | (84) $75 + 15 =$  |
| (85) $81 + 13 =$ | (86) $85 + 12 =$ | (87) $90 + 10 =$ | (88) $66 + 20 =$  |
| (89) $22 + 65 =$ | (90) $12 + 18 =$ | (91) $42 + 53 =$ | (92) $81 + 13 =$  |
| (93) $12 + 56 =$ | (94) $15 + 26 =$ | (95) $78 + 15 =$ | (96) $68 + 23 =$  |
| (97) $64 + 11 =$ | (98) $29 + 10 =$ | (99) $14 + 50 =$ | (100) $50 + 48 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $37 + 15 =$  | (2) $75 + 18 =$  | (3) $42 + 45 =$  | (4) $40 + 33 =$   |
| (5) $49 + 12 =$  | (6) $69 + 15 =$  | (7) $63 + 13 =$  | (8) $24 + 40 =$   |
| (9) $19 + 33 =$  | (10) $62 + 23 =$ | (11) $58 + 13 =$ | (12) $60 + 23 =$  |
| (13) $87 + 11 =$ | (14) $27 + 44 =$ | (15) $36 + 57 =$ | (16) $59 + 32 =$  |
| (17) $56 + 15 =$ | (18) $25 + 28 =$ | (19) $56 + 42 =$ | (20) $59 + 29 =$  |
| (21) $36 + 61 =$ | (22) $74 + 14 =$ | (23) $35 + 44 =$ | (24) $81 + 14 =$  |
| (25) $66 + 30 =$ | (26) $16 + 56 =$ | (27) $39 + 52 =$ | (28) $87 + 10 =$  |
| (29) $83 + 12 =$ | (30) $64 + 32 =$ | (31) $54 + 43 =$ | (32) $17 + 34 =$  |
| (33) $60 + 15 =$ | (34) $21 + 72 =$ | (35) $83 + 15 =$ | (36) $59 + 26 =$  |
| (37) $52 + 25 =$ | (38) $20 + 10 =$ | (39) $11 + 46 =$ | (40) $12 + 81 =$  |
| (41) $80 + 10 =$ | (42) $58 + 34 =$ | (43) $18 + 59 =$ | (44) $40 + 32 =$  |
| (45) $90 + 10 =$ | (46) $65 + 20 =$ | (47) $81 + 14 =$ | (48) $61 + 38 =$  |
| (49) $67 + 27 =$ | (50) $18 + 73 =$ | (51) $33 + 33 =$ | (52) $79 + 14 =$  |
| (53) $29 + 60 =$ | (54) $17 + 35 =$ | (55) $42 + 48 =$ | (56) $88 + 11 =$  |
| (57) $37 + 44 =$ | (58) $81 + 11 =$ | (59) $19 + 36 =$ | (60) $12 + 81 =$  |
| (61) $77 + 22 =$ | (62) $67 + 13 =$ | (63) $37 + 17 =$ | (64) $13 + 63 =$  |
| (65) $23 + 12 =$ | (66) $18 + 35 =$ | (67) $66 + 19 =$ | (68) $37 + 31 =$  |
| (69) $78 + 15 =$ | (70) $85 + 15 =$ | (71) $55 + 36 =$ | (72) $27 + 39 =$  |
| (73) $89 + 11 =$ | (74) $40 + 45 =$ | (75) $52 + 23 =$ | (76) $29 + 59 =$  |
| (77) $49 + 18 =$ | (78) $17 + 66 =$ | (79) $53 + 29 =$ | (80) $44 + 52 =$  |
| (81) $45 + 11 =$ | (82) $70 + 27 =$ | (83) $70 + 23 =$ | (84) $26 + 30 =$  |
| (85) $47 + 35 =$ | (86) $32 + 20 =$ | (87) $64 + 31 =$ | (88) $58 + 22 =$  |
| (89) $28 + 42 =$ | (90) $14 + 29 =$ | (91) $26 + 57 =$ | (92) $57 + 35 =$  |
| (93) $50 + 10 =$ | (94) $28 + 30 =$ | (95) $40 + 16 =$ | (96) $27 + 29 =$  |
| (97) $90 + 10 =$ | (98) $46 + 44 =$ | (99) $80 + 10 =$ | (100) $58 + 22 =$ |

## 两位数加法计算练习题答案

### 第1页答案

- |         |         |          |          |         |          |         |          |
|---------|---------|----------|----------|---------|----------|---------|----------|
| (1) 67  | (2) 86  | (3) 73   | (4) 76   | (5) 45  | (6) 99   | (7) 89  | (8) 92   |
| (9) 57  | (10) 81 | (11) 94  | (12) 93  | (13) 70 | (14) 100 | (15) 48 | (16) 99  |
| (17) 84 | (18) 84 | (19) 99  | (20) 100 | (21) 85 | (22) 73  | (23) 97 | (24) 97  |
| (25) 45 | (26) 77 | (27) 94  | (28) 46  | (29) 45 | (30) 76  | (31) 98 | (32) 100 |
| (33) 75 | (34) 52 | (35) 60  | (36) 93  | (37) 92 | (38) 81  | (39) 98 | (40) 94  |
| (41) 90 | (42) 73 | (43) 52  | (44) 95  | (45) 89 | (46) 100 | (47) 35 | (48) 97  |
| (49) 70 | (50) 99 | (51) 56  | (52) 48  | (53) 77 | (54) 95  | (55) 75 | (56) 94  |
| (57) 59 | (58) 65 | (59) 100 | (60) 67  | (61) 49 | (62) 54  | (63) 95 | (64) 68  |
| (65) 58 | (66) 58 | (67) 93  | (68) 96  | (69) 86 | (70) 77  | (71) 25 | (72) 79  |
| (73) 49 | (74) 85 | (75) 89  | (76) 74  | (77) 93 | (78) 75  | (79) 66 | (80) 59  |
| (81) 86 | (82) 56 | (83) 93  | (84) 93  | (85) 98 | (86) 83  | (87) 62 | (88) 81  |
| (89) 85 | (90) 86 | (91) 63  | (92) 82  | (93) 80 | (94) 44  | (95) 99 | (96) 62  |
| (97) 79 | (98) 91 | (99) 54  | (100) 68 |         |          |         |          |

### 第2页答案

- |          |          |         |          |         |          |         |          |
|----------|----------|---------|----------|---------|----------|---------|----------|
| (1) 43   | (2) 67   | (3) 99  | (4) 87   | (5) 48  | (6) 52   | (7) 66  | (8) 100  |
| (9) 82   | (10) 70  | (11) 39 | (12) 82  | (13) 60 | (14) 52  | (15) 87 | (16) 100 |
| (17) 68  | (18) 51  | (19) 78 | (20) 74  | (21) 85 | (22) 74  | (23) 89 | (24) 58  |
| (25) 71  | (26) 78  | (27) 98 | (28) 98  | (29) 91 | (30) 56  | (31) 86 | (32) 98  |
| (33) 62  | (34) 96  | (35) 55 | (36) 99  | (37) 87 | (38) 97  | (39) 99 | (40) 67  |
| (41) 82  | (42) 43  | (43) 79 | (44) 98  | (45) 80 | (46) 84  | (47) 69 | (48) 92  |
| (49) 82  | (50) 84  | (51) 85 | (52) 27  | (53) 99 | (54) 92  | (55) 61 | (56) 92  |
| (57) 95  | (58) 98  | (59) 70 | (60) 72  | (61) 78 | (62) 56  | (63) 85 | (64) 99  |
| (65) 97  | (66) 100 | (67) 57 | (68) 96  | (69) 96 | (70) 65  | (71) 76 | (72) 98  |
| (73) 84  | (74) 80  | (75) 36 | (76) 95  | (77) 32 | (78) 96  | (79) 85 | (80) 53  |
| (81) 73  | (82) 82  | (83) 78 | (84) 51  | (85) 75 | (86) 100 | (87) 77 | (88) 99  |
| (89) 100 | (90) 86  | (91) 92 | (92) 93  | (93) 71 | (94) 100 | (95) 99 | (96) 92  |
| (97) 62  | (98) 76  | (99) 53 | (100) 82 |         |          |         |          |



## 两位数加法计算练习题答案

### 第3页答案

- (1) 71    (2) 91    (3) 84    (4) 100    (5) 99    (6) 92    (7) 42    (8) 93  
(9) 81    (10) 85    (11) 78    (12) 71    (13) 87    (14) 96    (15) 86    (16) 57  
(17) 56    (18) 100    (19) 98    (20) 91    (21) 98    (22) 91    (23) 74    (24) 100  
(25) 65    (26) 64    (27) 56    (28) 97    (29) 99    (30) 98    (31) 97    (32) 100  
(33) 92    (34) 98    (35) 72    (36) 69    (37) 98    (38) 81    (39) 94    (40) 71  
(41) 73    (42) 99    (43) 66    (44) 93    (45) 47    (46) 99    (47) 83    (48) 92  
(49) 97    (50) 88    (51) 81    (52) 94    (53) 83    (54) 46    (55) 99    (56) 66  
(57) 90    (58) 86    (59) 42    (60) 41    (61) 61    (62) 52    (63) 100    (64) 68  
(65) 65    (66) 66    (67) 98    (68) 96    (69) 37    (70) 31    (71) 41    (72) 98  
(73) 96    (74) 66    (75) 100    (76) 87    (77) 56    (78) 76    (79) 91    (80) 98  
(81) 79    (82) 69    (83) 78    (84) 63    (85) 50    (86) 89    (87) 74    (88) 77  
(89) 66    (90) 97    (91) 92    (92) 75    (93) 85    (94) 84    (95) 59    (96) 91  
(97) 95    (98) 98    (99) 93    (100) 64

### 第4页答案

- (1) 94    (2) 72    (3) 99    (4) 79    (5) 95    (6) 78    (7) 94    (8) 64  
(9) 58    (10) 69    (11) 97    (12) 80    (13) 89    (14) 73    (15) 92    (16) 88  
(17) 94    (18) 96    (19) 99    (20) 88    (21) 91    (22) 85    (23) 97    (24) 50  
(25) 91    (26) 62    (27) 92    (28) 76    (29) 97    (30) 97    (31) 87    (32) 99  
(33) 72    (34) 98    (35) 91    (36) 59    (37) 98    (38) 74    (39) 46    (40) 69  
(41) 92    (42) 77    (43) 98    (44) 91    (45) 93    (46) 66    (47) 64    (48) 91  
(49) 60    (50) 93    (51) 69    (52) 33    (53) 74    (54) 72    (55) 93    (56) 76  
(57) 85    (58) 94    (59) 50    (60) 84    (61) 76    (62) 97    (63) 43    (64) 88  
(65) 80    (66) 50    (67) 97    (68) 96    (69) 53    (70) 55    (71) 95    (72) 83  
(73) 98    (74) 58    (75) 62    (76) 26    (77) 92    (78) 70    (79) 89    (80) 71  
(81) 76    (82) 72    (83) 42    (84) 89    (85) 99    (86) 80    (87) 76    (88) 92  
(89) 84    (90) 92    (91) 99    (92) 99    (93) 91    (94) 82    (95) 53    (96) 66  
(97) 56    (98) 99    (99) 90    (100) 57

## 两位数加法计算练习题答案

### 第5页答案

- (1) 98 (2) 100 (3) 79 (4) 85 (5) 57 (6) 89 (7) 90 (8) 56  
(9) 72 (10) 79 (11) 92 (12) 75 (13) 86 (14) 99 (15) 90 (16) 82  
(17) 98 (18) 67 (19) 52 (20) 85 (21) 99 (22) 75 (23) 73 (24) 93  
(25) 53 (26) 27 (27) 92 (28) 96 (29) 87 (30) 96 (31) 58 (32) 61  
(33) 94 (34) 98 (35) 73 (36) 61 (37) 82 (38) 92 (39) 93 (40) 76  
(41) 25 (42) 97 (43) 95 (44) 96 (45) 76 (46) 87 (47) 87 (48) 90  
(49) 92 (50) 35 (51) 78 (52) 97 (53) 90 (54) 100 (55) 53 (56) 26  
(57) 65 (58) 97 (59) 93 (60) 98 (61) 79 (62) 51 (63) 68 (64) 94  
(65) 50 (66) 88 (67) 98 (68) 90 (69) 99 (70) 88 (71) 64 (72) 46  
(73) 65 (74) 89 (75) 79 (76) 88 (77) 41 (78) 91 (79) 84 (80) 92  
(81) 94 (82) 82 (83) 77 (84) 95 (85) 88 (86) 100 (87) 89 (88) 95  
(89) 56 (90) 70 (91) 68 (92) 97 (93) 98 (94) 66 (95) 85 (96) 90  
(97) 45 (98) 89 (99) 80 (100) 42

### 第6页答案

- (1) 92 (2) 90 (3) 57 (4) 75 (5) 54 (6) 94 (7) 96 (8) 97  
(9) 88 (10) 99 (11) 94 (12) 72 (13) 57 (14) 80 (15) 58 (16) 87  
(17) 67 (18) 94 (19) 60 (20) 62 (21) 59 (22) 64 (23) 86 (24) 95  
(25) 97 (26) 100 (27) 92 (28) 98 (29) 96 (30) 63 (31) 75 (32) 96  
(33) 94 (34) 97 (35) 83 (36) 92 (37) 82 (38) 100 (39) 77 (40) 100  
(41) 91 (42) 97 (43) 81 (44) 93 (45) 92 (46) 86 (47) 73 (48) 98  
(49) 90 (50) 89 (51) 72 (52) 79 (53) 90 (54) 100 (55) 73 (56) 90  
(57) 87 (58) 84 (59) 94 (60) 80 (61) 93 (62) 92 (63) 69 (64) 74  
(65) 43 (66) 95 (67) 37 (68) 68 (69) 98 (70) 73 (71) 56 (72) 78  
(73) 71 (74) 95 (75) 81 (76) 96 (77) 99 (78) 60 (79) 95 (80) 95  
(81) 75 (82) 87 (83) 84 (84) 90 (85) 94 (86) 97 (87) 100 (88) 86  
(89) 87 (90) 30 (91) 95 (92) 94 (93) 68 (94) 41 (95) 93 (96) 91  
(97) 75 (98) 39 (99) 64 (100) 98

## 两位数加法计算练习题答案

### 第7页答案

- |          |         |         |          |          |          |         |         |
|----------|---------|---------|----------|----------|----------|---------|---------|
| (1) 52   | (2) 93  | (3) 87  | (4) 73   | (5) 61   | (6) 84   | (7) 76  | (8) 64  |
| (9) 52   | (10) 85 | (11) 71 | (12) 83  | (13) 98  | (14) 71  | (15) 93 | (16) 91 |
| (17) 71  | (18) 53 | (19) 98 | (20) 88  | (21) 97  | (22) 88  | (23) 79 | (24) 95 |
| (25) 96  | (26) 72 | (27) 91 | (28) 97  | (29) 95  | (30) 96  | (31) 97 | (32) 51 |
| (33) 75  | (34) 93 | (35) 98 | (36) 85  | (37) 77  | (38) 30  | (39) 57 | (40) 93 |
| (41) 90  | (42) 92 | (43) 77 | (44) 72  | (45) 100 | (46) 85  | (47) 95 | (48) 99 |
| (49) 94  | (50) 91 | (51) 66 | (52) 93  | (53) 89  | (54) 52  | (55) 90 | (56) 99 |
| (57) 81  | (58) 92 | (59) 55 | (60) 93  | (61) 99  | (62) 80  | (63) 54 | (64) 76 |
| (65) 35  | (66) 53 | (67) 85 | (68) 68  | (69) 93  | (70) 100 | (71) 91 | (72) 66 |
| (73) 100 | (74) 85 | (75) 75 | (76) 88  | (77) 67  | (78) 83  | (79) 82 | (80) 96 |
| (81) 56  | (82) 97 | (83) 93 | (84) 56  | (85) 82  | (86) 52  | (87) 95 | (88) 80 |
| (89) 70  | (90) 43 | (91) 83 | (92) 92  | (93) 60  | (94) 58  | (95) 56 | (96) 56 |
| (97) 100 | (98) 90 | (99) 90 | (100) 80 |          |          |         |         |