

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $1 + 8 =$

(2) $9 + 5 =$

(3) $17 + 2 =$

(4) $3 + 15 =$

(5) $11 + 5 =$

(6) $5 + 7 =$

(7) $5 + 8 =$

(8) $8 + 1 =$

(9) $5 + 4 =$

(10) $19 + 1 =$

(11) $14 + 5 =$

(12) $5 + 5 =$

(13) $1 + 17 =$

(14) $15 + 2 =$

(15) $6 + 14 =$

(16) $16 + 3 =$

(17) $4 + 5 =$

(18) $8 + 6 =$

(19) $3 + 6 =$

(20) $12 + 3 =$

(21) $19 + 1 =$

(22) $4 + 8 =$

(23) $19 + 1 =$

(24) $4 + 8 =$

(25) $8 + 9 =$

(26) $12 + 7 =$

(27) $4 + 12 =$

(28) $16 + 1 =$

(29) $1 + 1 =$

(30) $7 + 4 =$

(31) $13 + 7 =$

(32) $3 + 9 =$

(33) $11 + 4 =$

(34) $18 + 2 =$

(35) $7 + 10 =$

(36) $18 + 2 =$

(37) $2 + 14 =$

(38) $10 + 9 =$

(39) $19 + 1 =$

(40) $9 + 10 =$

(41) $10 + 6 =$

(42) $10 + 5 =$

(43) $5 + 7 =$

(44) $15 + 3 =$

(45) $11 + 2 =$

(46) $15 + 1 =$

(47) $11 + 9 =$

(48) $4 + 13 =$

(49) $17 + 1 =$

(50) $15 + 5 =$

(51) $9 + 11 =$

(52) $19 + 1 =$

(53) $6 + 11 =$

(54) $15 + 1 =$

(55) $19 + 1 =$

(56) $4 + 9 =$

(57) $4 + 16 =$

(58) $9 + 8 =$

(59) $8 + 12 =$

(60) $13 + 2 =$

(61) $11 + 6 =$

(62) $17 + 2 =$

(63) $19 + 1 =$

(64) $15 + 4 =$

(65) $5 + 14 =$

(66) $8 + 4 =$

(67) $4 + 12 =$

(68) $12 + 3 =$

(69) $16 + 2 =$

(70) $12 + 3 =$

(71) $10 + 3 =$

(72) $13 + 1 =$

(73) $12 + 7 =$

(74) $7 + 8 =$

(75) $19 + 1 =$

(76) $11 + 4 =$

(77) $11 + 2 =$

(78) $9 + 5 =$

(79) $4 + 3 =$

(80) $12 + 3 =$

(81) $18 + 2 =$

(82) $8 + 9 =$

(83) $12 + 4 =$

(84) $1 + 6 =$

(85) $18 + 1 =$

(86) $9 + 1 =$

(87) $8 + 12 =$

(88) $8 + 2 =$

(89) $1 + 7 =$

(90) $10 + 7 =$

(91) $16 + 4 =$

(92) $15 + 3 =$

(93) $3 + 5 =$

(94) $13 + 5 =$

(95) $19 + 1 =$

(96) $12 + 7 =$

(97) $13 + 1 =$

(98) $7 + 10 =$

(99) $10 + 4 =$

(100) $18 + 2 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $14 + 3 =$

(2) $18 + 1 =$

(3) $16 + 3 =$

(4) $12 + 1 =$

(5) $9 + 8 =$

(6) $13 + 6 =$

(7) $16 + 4 =$

(8) $11 + 4 =$

(9) $10 + 6 =$

(10) $19 + 1 =$

(11) $6 + 5 =$

(12) $2 + 11 =$

(13) $14 + 4 =$

(14) $16 + 2 =$

(15) $16 + 4 =$

(16) $15 + 4 =$

(17) $14 + 3 =$

(18) $12 + 2 =$

(19) $12 + 4 =$

(20) $14 + 5 =$

(21) $13 + 4 =$

(22) $13 + 3 =$

(23) $19 + 1 =$

(24) $2 + 10 =$

(25) $3 + 2 =$

(26) $10 + 2 =$

(27) $11 + 5 =$

(28) $19 + 1 =$

(29) $6 + 10 =$

(30) $17 + 3 =$

(31) $11 + 4 =$

(32) $4 + 6 =$

(33) $7 + 12 =$

(34) $17 + 2 =$

(35) $7 + 3 =$

(36) $18 + 2 =$

(37) $16 + 1 =$

(38) $16 + 4 =$

(39) $4 + 1 =$

(40) $11 + 2 =$

(41) $8 + 11 =$

(42) $12 + 2 =$

(43) $19 + 1 =$

(44) $4 + 4 =$

(45) $15 + 2 =$

(46) $18 + 2 =$

(47) $1 + 11 =$

(48) $16 + 1 =$

(49) $12 + 5 =$

(50) $16 + 4 =$

(51) $11 + 8 =$

(52) $14 + 6 =$

(53) $14 + 2 =$

(54) $3 + 13 =$

(55) $16 + 2 =$

(56) $13 + 7 =$

(57) $14 + 3 =$

(58) $6 + 8 =$

(59) $14 + 6 =$

(60) $6 + 6 =$

(61) $16 + 1 =$

(62) $17 + 1 =$

(63) $4 + 2 =$

(64) $19 + 1 =$

(65) $15 + 2 =$

(66) $17 + 1 =$

(67) $4 + 2 =$

(68) $1 + 15 =$

(69) $10 + 6 =$

(70) $2 + 5 =$

(71) $3 + 3 =$

(72) $15 + 2 =$

(73) $13 + 3 =$

(74) $19 + 1 =$

(75) $7 + 6 =$

(76) $7 + 2 =$

(77) $6 + 8 =$

(78) $8 + 3 =$

(79) $4 + 13 =$

(80) $2 + 6 =$

(81) $16 + 2 =$

(82) $4 + 14 =$

(83) $14 + 6 =$

(84) $6 + 10 =$

(85) $17 + 2 =$

(86) $2 + 18 =$

(87) $4 + 1 =$

(88) $10 + 4 =$

(89) $16 + 1 =$

(90) $13 + 5 =$

(91) $7 + 11 =$

(92) $14 + 5 =$

(93) $7 + 7 =$

(94) $16 + 2 =$

(95) $9 + 11 =$

(96) $10 + 2 =$

(97) $2 + 5 =$

(98) $9 + 8 =$

(99) $9 + 4 =$

(100) $1 + 4 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $18 + 2 =$

(2) $16 + 1 =$

(3) $1 + 2 =$

(4) $19 + 1 =$

(5) $18 + 1 =$

(6) $4 + 7 =$

(7) $4 + 2 =$

(8) $9 + 4 =$

(9) $2 + 18 =$

(10) $17 + 2 =$

(11) $11 + 9 =$

(12) $12 + 6 =$

(13) $14 + 4 =$

(14) $11 + 4 =$

(15) $2 + 14 =$

(16) $7 + 7 =$

(17) $12 + 2 =$

(18) $18 + 2 =$

(19) $1 + 14 =$

(20) $14 + 3 =$

(21) $13 + 4 =$

(22) $17 + 3 =$

(23) $18 + 1 =$

(24) $15 + 5 =$

(25) $18 + 2 =$

(26) $11 + 5 =$

(27) $7 + 9 =$

(28) $3 + 4 =$

(29) $8 + 9 =$

(30) $15 + 2 =$

(31) $3 + 3 =$

(32) $5 + 13 =$

(33) $13 + 3 =$

(34) $17 + 3 =$

(35) $2 + 7 =$

(36) $6 + 13 =$

(37) $6 + 3 =$

(38) $6 + 4 =$

(39) $11 + 2 =$

(40) $4 + 13 =$

(41) $16 + 4 =$

(42) $1 + 12 =$

(43) $12 + 2 =$

(44) $4 + 8 =$

(45) $9 + 6 =$

(46) $4 + 7 =$

(47) $3 + 13 =$

(48) $2 + 16 =$

(49) $16 + 4 =$

(50) $4 + 10 =$

(51) $5 + 10 =$

(52) $18 + 1 =$

(53) $5 + 5 =$

(54) $19 + 1 =$

(55) $18 + 2 =$

(56) $18 + 1 =$

(57) $14 + 1 =$

(58) $13 + 4 =$

(59) $15 + 2 =$

(60) $10 + 2 =$

(61) $10 + 10 =$

(62) $10 + 6 =$

(63) $1 + 17 =$

(64) $7 + 11 =$

(65) $15 + 1 =$

(66) $8 + 5 =$

(67) $6 + 2 =$

(68) $13 + 4 =$

(69) $13 + 1 =$

(70) $17 + 2 =$

(71) $19 + 1 =$

(72) $8 + 4 =$

(73) $15 + 5 =$

(74) $7 + 11 =$

(75) $3 + 9 =$

(76) $5 + 12 =$

(77) $8 + 10 =$

(78) $10 + 5 =$

(79) $4 + 2 =$

(80) $6 + 14 =$

(81) $8 + 11 =$

(82) $16 + 2 =$

(83) $12 + 1 =$

(84) $4 + 9 =$

(85) $1 + 13 =$

(86) $6 + 2 =$

(87) $14 + 1 =$

(88) $3 + 4 =$

(89) $9 + 11 =$

(90) $12 + 5 =$

(91) $8 + 12 =$

(92) $11 + 3 =$

(93) $3 + 4 =$

(94) $7 + 6 =$

(95) $11 + 5 =$

(96) $3 + 2 =$

(97) $4 + 8 =$

(98) $10 + 2 =$

(99) $13 + 7 =$

(100) $16 + 1 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $16 + 3 =$

(2) $14 + 4 =$

(3) $4 + 7 =$

(4) $16 + 1 =$

(5) $5 + 1 =$

(6) $1 + 2 =$

(7) $2 + 10 =$

(8) $8 + 1 =$

(9) $19 + 1 =$

(10) $17 + 2 =$

(11) $3 + 8 =$

(12) $9 + 7 =$

(13) $4 + 7 =$

(14) $14 + 2 =$

(15) $3 + 6 =$

(16) $15 + 2 =$

(17) $16 + 1 =$

(18) $6 + 4 =$

(19) $13 + 6 =$

(20) $13 + 7 =$

(21) $7 + 9 =$

(22) $6 + 10 =$

(23) $4 + 3 =$

(24) $5 + 11 =$

(25) $12 + 5 =$

(26) $3 + 12 =$

(27) $15 + 3 =$

(28) $5 + 3 =$

(29) $17 + 3 =$

(30) $8 + 6 =$

(31) $3 + 2 =$

(32) $9 + 4 =$

(33) $7 + 3 =$

(34) $12 + 3 =$

(35) $3 + 12 =$

(36) $3 + 6 =$

(37) $13 + 1 =$

(38) $9 + 5 =$

(39) $3 + 12 =$

(40) $3 + 13 =$

(41) $1 + 11 =$

(42) $14 + 5 =$

(43) $6 + 1 =$

(44) $11 + 6 =$

(45) $10 + 5 =$

(46) $7 + 13 =$

(47) $4 + 15 =$

(48) $11 + 9 =$

(49) $6 + 11 =$

(50) $4 + 13 =$

(51) $7 + 1 =$

(52) $14 + 3 =$

(53) $3 + 3 =$

(54) $2 + 5 =$

(55) $8 + 5 =$

(56) $17 + 1 =$

(57) $19 + 1 =$

(58) $8 + 11 =$

(59) $4 + 13 =$

(60) $19 + 1 =$

(61) $3 + 14 =$

(62) $11 + 6 =$

(63) $9 + 3 =$

(64) $15 + 3 =$

(65) $11 + 1 =$

(66) $19 + 1 =$

(67) $5 + 12 =$

(68) $13 + 2 =$

(69) $19 + 1 =$

(70) $8 + 9 =$

(71) $16 + 1 =$

(72) $9 + 9 =$

(73) $10 + 3 =$

(74) $19 + 1 =$

(75) $13 + 2 =$

(76) $16 + 4 =$

(77) $5 + 7 =$

(78) $5 + 6 =$

(79) $6 + 6 =$

(80) $9 + 3 =$

(81) $11 + 6 =$

(82) $18 + 2 =$

(83) $11 + 1 =$

(84) $5 + 9 =$

(85) $8 + 6 =$

(86) $19 + 1 =$

(87) $8 + 8 =$

(88) $10 + 5 =$

(89) $5 + 9 =$

(90) $17 + 3 =$

(91) $8 + 10 =$

(92) $6 + 5 =$

(93) $3 + 12 =$

(94) $12 + 7 =$

(95) $7 + 13 =$

(96) $11 + 4 =$

(97) $18 + 2 =$

(98) $17 + 1 =$

(99) $5 + 12 =$

(100) $9 + 10 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $13 + 5 =$

(2) $17 + 2 =$

(3) $3 + 2 =$

(4) $1 + 19 =$

(5) $17 + 2 =$

(6) $9 + 2 =$

(7) $2 + 18 =$

(8) $15 + 3 =$

(9) $11 + 6 =$

(10) $1 + 2 =$

(11) $14 + 4 =$

(12) $18 + 1 =$

(13) $3 + 5 =$

(14) $19 + 1 =$

(15) $5 + 10 =$

(16) $9 + 4 =$

(17) $10 + 5 =$

(18) $5 + 9 =$

(19) $4 + 4 =$

(20) $2 + 3 =$

(21) $5 + 13 =$

(22) $15 + 5 =$

(23) $10 + 7 =$

(24) $6 + 12 =$

(25) $18 + 2 =$

(26) $14 + 6 =$

(27) $8 + 11 =$

(28) $14 + 1 =$

(29) $9 + 5 =$

(30) $3 + 13 =$

(31) $3 + 8 =$

(32) $15 + 5 =$

(33) $13 + 1 =$

(34) $12 + 8 =$

(35) $4 + 10 =$

(36) $6 + 4 =$

(37) $9 + 8 =$

(38) $14 + 6 =$

(39) $10 + 4 =$

(40) $19 + 1 =$

(41) $18 + 2 =$

(42) $4 + 10 =$

(43) $16 + 3 =$

(44) $19 + 1 =$

(45) $6 + 9 =$

(46) $12 + 8 =$

(47) $3 + 14 =$

(48) $3 + 2 =$

(49) $15 + 5 =$

(50) $19 + 1 =$

(51) $3 + 6 =$

(52) $3 + 8 =$

(53) $2 + 5 =$

(54) $2 + 9 =$

(55) $12 + 8 =$

(56) $2 + 14 =$

(57) $19 + 1 =$

(58) $6 + 12 =$

(59) $14 + 3 =$

(60) $8 + 11 =$

(61) $14 + 6 =$

(62) $8 + 4 =$

(63) $17 + 3 =$

(64) $4 + 6 =$

(65) $3 + 4 =$

(66) $1 + 18 =$

(67) $16 + 3 =$

(68) $13 + 7 =$

(69) $12 + 5 =$

(70) $18 + 1 =$

(71) $2 + 7 =$

(72) $8 + 2 =$

(73) $13 + 1 =$

(74) $8 + 3 =$

(75) $6 + 10 =$

(76) $10 + 2 =$

(77) $1 + 16 =$

(78) $10 + 4 =$

(79) $12 + 5 =$

(80) $5 + 1 =$

(81) $14 + 5 =$

(82) $16 + 3 =$

(83) $18 + 1 =$

(84) $9 + 6 =$

(85) $12 + 7 =$

(86) $4 + 8 =$

(87) $5 + 14 =$

(88) $1 + 5 =$

(89) $1 + 16 =$

(90) $9 + 7 =$

(91) $1 + 11 =$

(92) $16 + 3 =$

(93) $5 + 14 =$

(94) $4 + 8 =$

(95) $12 + 1 =$

(96) $16 + 3 =$

(97) $4 + 13 =$

(98) $9 + 6 =$

(99) $9 + 9 =$

(100) $10 + 7 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $7 + 9 =$

(2) $4 + 2 =$

(3) $3 + 5 =$

(4) $16 + 4 =$

(5) $1 + 10 =$

(6) $12 + 3 =$

(7) $8 + 10 =$

(8) $17 + 2 =$

(9) $9 + 4 =$

(10) $9 + 10 =$

(11) $13 + 1 =$

(12) $8 + 5 =$

(13) $5 + 11 =$

(14) $16 + 1 =$

(15) $19 + 1 =$

(16) $12 + 1 =$

(17) $1 + 9 =$

(18) $8 + 12 =$

(19) $2 + 11 =$

(20) $4 + 14 =$

(21) $2 + 13 =$

(22) $5 + 6 =$

(23) $15 + 5 =$

(24) $16 + 2 =$

(25) $12 + 6 =$

(26) $14 + 1 =$

(27) $10 + 1 =$

(28) $19 + 1 =$

(29) $12 + 2 =$

(30) $11 + 1 =$

(31) $10 + 7 =$

(32) $7 + 6 =$

(33) $3 + 12 =$

(34) $3 + 4 =$

(35) $2 + 11 =$

(36) $14 + 6 =$

(37) $2 + 16 =$

(38) $4 + 2 =$

(39) $17 + 3 =$

(40) $8 + 3 =$

(41) $9 + 4 =$

(42) $13 + 7 =$

(43) $1 + 13 =$

(44) $17 + 3 =$

(45) $11 + 5 =$

(46) $17 + 2 =$

(47) $3 + 7 =$

(48) $10 + 8 =$

(49) $18 + 1 =$

(50) $12 + 5 =$

(51) $13 + 5 =$

(52) $19 + 1 =$

(53) $14 + 6 =$

(54) $14 + 3 =$

(55) $1 + 6 =$

(56) $19 + 1 =$

(57) $15 + 2 =$

(58) $5 + 5 =$

(59) $14 + 4 =$

(60) $15 + 2 =$

(61) $3 + 5 =$

(62) $14 + 1 =$

(63) $10 + 8 =$

(64) $3 + 4 =$

(65) $6 + 13 =$

(66) $11 + 5 =$

(67) $14 + 5 =$

(68) $13 + 3 =$

(69) $6 + 8 =$

(70) $9 + 9 =$

(71) $14 + 3 =$

(72) $3 + 10 =$

(73) $12 + 4 =$

(74) $15 + 4 =$

(75) $2 + 16 =$

(76) $14 + 1 =$

(77) $11 + 8 =$

(78) $8 + 11 =$

(79) $19 + 1 =$

(80) $16 + 3 =$

(81) $15 + 1 =$

(82) $6 + 1 =$

(83) $12 + 1 =$

(84) $6 + 10 =$

(85) $10 + 7 =$

(86) $16 + 2 =$

(87) $12 + 3 =$

(88) $18 + 1 =$

(89) $15 + 5 =$

(90) $12 + 2 =$

(91) $2 + 5 =$

(92) $15 + 1 =$

(93) $8 + 6 =$

(94) $3 + 10 =$

(95) $8 + 6 =$

(96) $15 + 5 =$

(97) $19 + 1 =$

(98) $5 + 10 =$

(99) $3 + 8 =$

(100) $17 + 1 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $17 + 3 =$

(2) $1 + 12 =$

(3) $15 + 4 =$

(4) $15 + 5 =$

(5) $9 + 2 =$

(6) $6 + 8 =$

(7) $1 + 13 =$

(8) $16 + 4 =$

(9) $15 + 4 =$

(10) $5 + 6 =$

(11) $1 + 6 =$

(12) $8 + 1 =$

(13) $11 + 7 =$

(14) $19 + 1 =$

(15) $13 + 5 =$

(16) $5 + 5 =$

(17) $19 + 1 =$

(18) $11 + 3 =$

(19) $7 + 5 =$

(20) $17 + 1 =$

(21) $2 + 4 =$

(22) $9 + 1 =$

(23) $3 + 13 =$

(24) $5 + 9 =$

(25) $19 + 1 =$

(26) $1 + 3 =$

(27) $5 + 7 =$

(28) $5 + 14 =$

(29) $15 + 3 =$

(30) $18 + 1 =$

(31) $8 + 3 =$

(32) $19 + 1 =$

(33) $7 + 10 =$

(34) $12 + 1 =$

(35) $11 + 2 =$

(36) $14 + 5 =$

(37) $15 + 1 =$

(38) $4 + 13 =$

(39) $5 + 8 =$

(40) $11 + 9 =$

(41) $12 + 2 =$

(42) $1 + 12 =$

(43) $5 + 15 =$

(44) $13 + 6 =$

(45) $4 + 2 =$

(46) $17 + 3 =$

(47) $9 + 8 =$

(48) $1 + 9 =$

(49) $12 + 1 =$

(50) $4 + 13 =$

(51) $2 + 14 =$

(52) $11 + 1 =$

(53) $4 + 13 =$

(54) $11 + 2 =$

(55) $12 + 7 =$

(56) $1 + 16 =$

(57) $12 + 8 =$

(58) $12 + 4 =$

(59) $7 + 2 =$

(60) $10 + 6 =$

(61) $12 + 5 =$

(62) $7 + 9 =$

(63) $11 + 7 =$

(64) $4 + 11 =$

(65) $19 + 1 =$

(66) $14 + 5 =$

(67) $12 + 8 =$

(68) $15 + 2 =$

(69) $9 + 9 =$

(70) $18 + 2 =$

(71) $6 + 1 =$

(72) $3 + 9 =$

(73) $19 + 1 =$

(74) $9 + 9 =$

(75) $14 + 3 =$

(76) $17 + 3 =$

(77) $15 + 3 =$

(78) $10 + 1 =$

(79) $11 + 8 =$

(80) $10 + 3 =$

(81) $16 + 4 =$

(82) $1 + 12 =$

(83) $15 + 2 =$

(84) $3 + 14 =$

(85) $9 + 1 =$

(86) $18 + 2 =$

(87) $14 + 6 =$

(88) $13 + 7 =$

(89) $7 + 7 =$

(90) $6 + 14 =$

(91) $6 + 13 =$

(92) $7 + 10 =$

(93) $7 + 9 =$

(94) $10 + 7 =$

(95) $4 + 10 =$

(96) $14 + 4 =$

(97) $8 + 12 =$

(98) $7 + 5 =$

(99) $17 + 1 =$

(100) $13 + 2 =$

二十以内加法计算练习题答案

第1页答案

(1) 9	(2) 14	(3) 19	(4) 18	(5) 16	(6) 12	(7) 13	(8) 9
(9) 9	(10) 20	(11) 19	(12) 10	(13) 18	(14) 17	(15) 20	(16) 19
(17) 9	(18) 14	(19) 9	(20) 15	(21) 20	(22) 12	(23) 20	(24) 12
(25) 17	(26) 19	(27) 16	(28) 17	(29) 2	(30) 11	(31) 20	(32) 12
(33) 15	(34) 20	(35) 17	(36) 20	(37) 16	(38) 19	(39) 20	(40) 19
(41) 16	(42) 15	(43) 12	(44) 18	(45) 13	(46) 16	(47) 20	(48) 17
(49) 18	(50) 20	(51) 20	(52) 20	(53) 17	(54) 16	(55) 20	(56) 13
(57) 20	(58) 17	(59) 20	(60) 15	(61) 17	(62) 19	(63) 20	(64) 19
(65) 19	(66) 12	(67) 16	(68) 15	(69) 18	(70) 15	(71) 13	(72) 14
(73) 19	(74) 15	(75) 20	(76) 15	(77) 13	(78) 14	(79) 7	(80) 15
(81) 20	(82) 17	(83) 16	(84) 7	(85) 19	(86) 10	(87) 20	(88) 10
(89) 8	(90) 17	(91) 20	(92) 18	(93) 8	(94) 18	(95) 20	(96) 19
(97) 14	(98) 17	(99) 14	(100) 20				

第2页答案

(1) 17	(2) 19	(3) 19	(4) 13	(5) 17	(6) 19	(7) 20	(8) 15
(9) 16	(10) 20	(11) 11	(12) 13	(13) 18	(14) 18	(15) 20	(16) 19
(17) 17	(18) 14	(19) 16	(20) 19	(21) 17	(22) 16	(23) 20	(24) 12
(25) 5	(26) 12	(27) 16	(28) 20	(29) 16	(30) 20	(31) 15	(32) 10
(33) 19	(34) 19	(35) 10	(36) 20	(37) 17	(38) 20	(39) 5	(40) 13
(41) 19	(42) 14	(43) 20	(44) 8	(45) 17	(46) 20	(47) 12	(48) 17
(49) 17	(50) 20	(51) 19	(52) 20	(53) 16	(54) 16	(55) 18	(56) 20
(57) 17	(58) 14	(59) 20	(60) 12	(61) 17	(62) 18	(63) 6	(64) 20
(65) 17	(66) 18	(67) 6	(68) 16	(69) 16	(70) 7	(71) 6	(72) 17
(73) 16	(74) 20	(75) 13	(76) 9	(77) 14	(78) 11	(79) 17	(80) 8
(81) 18	(82) 18	(83) 20	(84) 16	(85) 19	(86) 20	(87) 5	(88) 14
(89) 17	(90) 18	(91) 18	(92) 19	(93) 14	(94) 18	(95) 20	(96) 12
(97) 7	(98) 17	(99) 13	(100) 5				

二十以内加法计算练习题答案

第3页答案

(1) 20	(2) 17	(3) 3	(4) 20	(5) 19	(6) 11	(7) 6	(8) 13
(9) 20	(10) 19	(11) 20	(12) 18	(13) 18	(14) 15	(15) 16	(16) 14
(17) 14	(18) 20	(19) 15	(20) 17	(21) 17	(22) 20	(23) 19	(24) 20
(25) 20	(26) 16	(27) 16	(28) 7	(29) 17	(30) 17	(31) 6	(32) 18
(33) 16	(34) 20	(35) 9	(36) 19	(37) 9	(38) 10	(39) 13	(40) 17
(41) 20	(42) 13	(43) 14	(44) 12	(45) 15	(46) 11	(47) 16	(48) 18
(49) 20	(50) 14	(51) 15	(52) 19	(53) 10	(54) 20	(55) 20	(56) 19
(57) 15	(58) 17	(59) 17	(60) 12	(61) 20	(62) 16	(63) 18	(64) 18
(65) 16	(66) 13	(67) 8	(68) 17	(69) 14	(70) 19	(71) 20	(72) 12
(73) 20	(74) 18	(75) 12	(76) 17	(77) 18	(78) 15	(79) 6	(80) 20
(81) 19	(82) 18	(83) 13	(84) 13	(85) 14	(86) 8	(87) 15	(88) 7
(89) 20	(90) 17	(91) 20	(92) 14	(93) 7	(94) 13	(95) 16	(96) 5
(97) 12	(98) 12	(99) 20	(100) 17				

第4页答案

(1) 19	(2) 18	(3) 11	(4) 17	(5) 6	(6) 3	(7) 12	(8) 9
(9) 20	(10) 19	(11) 11	(12) 16	(13) 11	(14) 16	(15) 9	(16) 17
(17) 17	(18) 10	(19) 19	(20) 20	(21) 16	(22) 16	(23) 7	(24) 16
(25) 17	(26) 15	(27) 18	(28) 8	(29) 20	(30) 14	(31) 5	(32) 13
(33) 10	(34) 15	(35) 15	(36) 9	(37) 14	(38) 14	(39) 15	(40) 16
(41) 12	(42) 19	(43) 7	(44) 17	(45) 15	(46) 20	(47) 19	(48) 20
(49) 17	(50) 17	(51) 8	(52) 17	(53) 6	(54) 7	(55) 13	(56) 18
(57) 20	(58) 19	(59) 17	(60) 20	(61) 17	(62) 17	(63) 12	(64) 18
(65) 12	(66) 20	(67) 17	(68) 15	(69) 20	(70) 17	(71) 17	(72) 18
(73) 13	(74) 20	(75) 15	(76) 20	(77) 12	(78) 11	(79) 12	(80) 12
(81) 17	(82) 20	(83) 12	(84) 14	(85) 14	(86) 20	(87) 16	(88) 15
(89) 14	(90) 20	(91) 18	(92) 11	(93) 15	(94) 19	(95) 20	(96) 15
(97) 20	(98) 18	(99) 17	(100) 19				

二十以内加法计算练习题答案

第5页答案

(1) 18	(2) 19	(3) 5	(4) 20	(5) 19	(6) 11	(7) 20	(8) 18
(9) 17	(10) 3	(11) 18	(12) 19	(13) 8	(14) 20	(15) 15	(16) 13
(17) 15	(18) 14	(19) 8	(20) 5	(21) 18	(22) 20	(23) 17	(24) 18
(25) 20	(26) 20	(27) 19	(28) 15	(29) 14	(30) 16	(31) 11	(32) 20
(33) 14	(34) 20	(35) 14	(36) 10	(37) 17	(38) 20	(39) 14	(40) 20
(41) 20	(42) 14	(43) 19	(44) 20	(45) 15	(46) 20	(47) 17	(48) 5
(49) 20	(50) 20	(51) 9	(52) 11	(53) 7	(54) 11	(55) 20	(56) 16
(57) 20	(58) 18	(59) 17	(60) 19	(61) 20	(62) 12	(63) 20	(64) 10
(65) 7	(66) 19	(67) 19	(68) 20	(69) 17	(70) 19	(71) 9	(72) 10
(73) 14	(74) 11	(75) 16	(76) 12	(77) 17	(78) 14	(79) 17	(80) 6
(81) 19	(82) 19	(83) 19	(84) 15	(85) 19	(86) 12	(87) 19	(88) 6
(89) 17	(90) 16	(91) 12	(92) 19	(93) 19	(94) 12	(95) 13	(96) 19
(97) 17	(98) 15	(99) 18	(100) 17				

第6页答案

(1) 16	(2) 6	(3) 8	(4) 20	(5) 11	(6) 15	(7) 18	(8) 19
(9) 13	(10) 19	(11) 14	(12) 13	(13) 16	(14) 17	(15) 20	(16) 13
(17) 10	(18) 20	(19) 13	(20) 18	(21) 15	(22) 11	(23) 20	(24) 18
(25) 18	(26) 15	(27) 11	(28) 20	(29) 14	(30) 12	(31) 17	(32) 13
(33) 15	(34) 7	(35) 13	(36) 20	(37) 18	(38) 6	(39) 20	(40) 11
(41) 13	(42) 20	(43) 14	(44) 20	(45) 16	(46) 19	(47) 10	(48) 18
(49) 19	(50) 17	(51) 18	(52) 20	(53) 20	(54) 17	(55) 7	(56) 20
(57) 17	(58) 10	(59) 18	(60) 17	(61) 8	(62) 15	(63) 18	(64) 7
(65) 19	(66) 16	(67) 19	(68) 16	(69) 14	(70) 18	(71) 17	(72) 13
(73) 16	(74) 19	(75) 18	(76) 15	(77) 19	(78) 19	(79) 20	(80) 19
(81) 16	(82) 7	(83) 13	(84) 16	(85) 17	(86) 18	(87) 15	(88) 19
(89) 20	(90) 14	(91) 7	(92) 16	(93) 14	(94) 13	(95) 14	(96) 20
(97) 20	(98) 15	(99) 11	(100) 18				

二十以内加法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 20 | (2) 13 | (3) 19 | (4) 20 | (5) 11 | (6) 14 | (7) 14 | (8) 20 |
| (9) 19 | (10) 11 | (11) 7 | (12) 9 | (13) 18 | (14) 20 | (15) 18 | (16) 10 |
| (17) 20 | (18) 14 | (19) 12 | (20) 18 | (21) 6 | (22) 10 | (23) 16 | (24) 14 |
| (25) 20 | (26) 4 | (27) 12 | (28) 19 | (29) 18 | (30) 19 | (31) 11 | (32) 20 |
| (33) 17 | (34) 13 | (35) 13 | (36) 19 | (37) 16 | (38) 17 | (39) 13 | (40) 20 |
| (41) 14 | (42) 13 | (43) 20 | (44) 19 | (45) 6 | (46) 20 | (47) 17 | (48) 10 |
| (49) 13 | (50) 17 | (51) 16 | (52) 12 | (53) 17 | (54) 13 | (55) 19 | (56) 17 |
| (57) 20 | (58) 16 | (59) 9 | (60) 16 | (61) 17 | (62) 16 | (63) 18 | (64) 15 |
| (65) 20 | (66) 19 | (67) 20 | (68) 17 | (69) 18 | (70) 20 | (71) 7 | (72) 12 |
| (73) 20 | (74) 18 | (75) 17 | (76) 20 | (77) 18 | (78) 11 | (79) 19 | (80) 13 |
| (81) 20 | (82) 13 | (83) 17 | (84) 17 | (85) 10 | (86) 20 | (87) 20 | (88) 20 |
| (89) 14 | (90) 20 | (91) 19 | (92) 17 | (93) 16 | (94) 17 | (95) 14 | (96) 18 |
| (97) 20 | (98) 12 | (99) 18 | (100) 15 | | | | |