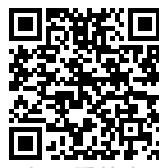


# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $3 + 2 =$    | (2) $15 - 12 =$  | (3) $10 - 9 =$   | (4) $11 - 5 =$   |
| (5) $5 + 2 =$    | (6) $9 - 6 =$    | (7) $16 + 2 =$   | (8) $14 - 14 =$  |
| (9) $10 + 8 =$   | (10) $1 + 15 =$  | (11) $11 - 6 =$  | (12) $1 - 1 =$   |
| (13) $6 - 5 =$   | (14) $5 + 8 =$   | (15) $11 + 5 =$  | (16) $5 + 5 =$   |
| (17) $2 + 12 =$  | (18) $12 + 8 =$  | (19) $9 + 10 =$  | (20) $1 + 2 =$   |
| (21) $10 - 3 =$  | (22) $3 + 15 =$  | (23) $17 - 5 =$  | (24) $11 + 1 =$  |
| (25) $14 - 13 =$ | (26) $17 - 12 =$ | (27) $11 - 7 =$  | (28) $13 - 1 =$  |
| (29) $7 - 3 =$   | (30) $12 + 2 =$  | (31) $4 - 1 =$   | (32) $8 + 3 =$   |
| (33) $3 + 2 =$   | (34) $17 - 11 =$ | (35) $4 - 4 =$   | (36) $5 + 10 =$  |
| (37) $9 - 2 =$   | (38) $16 + 2 =$  | (39) $6 - 5 =$   | (40) $7 + 1 =$   |
| (41) $16 + 1 =$  | (42) $5 + 3 =$   | (43) $9 + 1 =$   | (44) $8 - 1 =$   |
| (45) $18 + 2 =$  | (46) $9 - 3 =$   | (47) $18 - 16 =$ | (48) $8 - 6 =$   |
| (49) $2 - 2 =$   | (50) $13 + 2 =$  | (51) $8 - 3 =$   | (52) $15 + 5 =$  |
| (53) $17 + 1 =$  | (54) $15 - 7 =$  | (55) $6 - 4 =$   | (56) $19 - 6 =$  |
| (57) $13 + 1 =$  | (58) $17 - 12 =$ | (59) $18 - 5 =$  | (60) $7 - 4 =$   |
| (61) $9 - 5 =$   | (62) $4 + 1 =$   | (63) $13 + 7 =$  | (64) $11 - 5 =$  |
| (65) $6 + 9 =$   | (66) $6 + 2 =$   | (67) $19 - 8 =$  | (68) $6 + 13 =$  |
| (69) $16 - 15 =$ | (70) $5 - 4 =$   | (71) $15 - 14 =$ | (72) $12 + 5 =$  |
| (73) $10 + 8 =$  | (74) $18 + 1 =$  | (75) $15 + 2 =$  | (76) $19 - 5 =$  |
| (77) $1 - 1 =$   | (78) $3 + 6 =$   | (79) $12 + 7 =$  | (80) $10 - 10 =$ |
| (81) $16 + 4 =$  | (82) $18 - 13 =$ | (83) $14 + 6 =$  | (84) $18 - 1 =$  |
| (85) $11 + 7 =$  | (86) $1 - 1 =$   | (87) $19 - 8 =$  | (88) $14 - 12 =$ |
| (89) $1 - 1 =$   | (90) $15 - 13 =$ | (91) $16 - 8 =$  | (92) $12 - 11 =$ |
| (93) $5 - 1 =$   | (94) $18 + 1 =$  | (95) $6 - 2 =$   | (96) $14 - 8 =$  |
| (97) $9 + 9 =$   | (98) $6 + 5 =$   | (99) $6 + 12 =$  | (100) $15 + 4 =$ |

# 二十以内加减法计算练习题



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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $19 - 16 =$  | (2) $10 + 1 =$   | (3) $8 - 7 =$    | (4) $13 - 10 =$  |
| (5) $8 - 1 =$    | (6) $1 + 9 =$    | (7) $4 - 4 =$    | (8) $18 - 1 =$   |
| (9) $18 + 2 =$   | (10) $5 - 2 =$   | (11) $6 - 3 =$   | (12) $13 + 7 =$  |
| (13) $14 + 1 =$  | (14) $13 - 1 =$  | (15) $1 + 4 =$   | (16) $7 + 3 =$   |
| (17) $15 + 5 =$  | (18) $7 - 6 =$   | (19) $4 + 10 =$  | (20) $14 + 4 =$  |
| (21) $18 - 7 =$  | (22) $9 + 4 =$   | (23) $2 + 6 =$   | (24) $1 + 16 =$  |
| (25) $17 + 1 =$  | (26) $18 + 2 =$  | (27) $17 + 2 =$  | (28) $3 + 4 =$   |
| (29) $18 - 7 =$  | (30) $16 + 4 =$  | (31) $1 + 1 =$   | (32) $5 + 10 =$  |
| (33) $9 - 8 =$   | (34) $2 + 18 =$  | (35) $6 - 6 =$   | (36) $3 + 9 =$   |
| (37) $3 - 1 =$   | (38) $12 + 2 =$  | (39) $6 - 4 =$   | (40) $6 + 4 =$   |
| (41) $5 + 4 =$   | (42) $16 + 2 =$  | (43) $1 + 15 =$  | (44) $18 + 1 =$  |
| (45) $19 - 18 =$ | (46) $14 - 10 =$ | (47) $11 - 11 =$ | (48) $12 + 1 =$  |
| (49) $17 - 3 =$  | (50) $3 + 3 =$   | (51) $19 - 17 =$ | (52) $13 + 5 =$  |
| (53) $12 - 1 =$  | (54) $6 - 1 =$   | (55) $18 + 2 =$  | (56) $19 - 13 =$ |
| (57) $15 - 3 =$  | (58) $11 + 8 =$  | (59) $9 - 7 =$   | (60) $9 - 2 =$   |
| (61) $3 + 10 =$  | (62) $14 + 2 =$  | (63) $15 - 3 =$  | (64) $14 - 11 =$ |
| (65) $12 + 1 =$  | (66) $17 - 7 =$  | (67) $12 - 11 =$ | (68) $12 + 1 =$  |
| (69) $15 + 5 =$  | (70) $1 - 1 =$   | (71) $19 + 1 =$  | (72) $19 - 8 =$  |
| (73) $15 + 4 =$  | (74) $3 + 13 =$  | (75) $9 + 4 =$   | (76) $9 + 6 =$   |
| (77) $18 - 6 =$  | (78) $11 + 3 =$  | (79) $16 + 4 =$  | (80) $6 - 6 =$   |
| (81) $12 + 8 =$  | (82) $11 - 7 =$  | (83) $6 + 4 =$   | (84) $6 - 4 =$   |
| (85) $10 + 1 =$  | (86) $1 - 1 =$   | (87) $5 + 1 =$   | (88) $9 - 8 =$   |
| (89) $12 + 5 =$  | (90) $3 - 1 =$   | (91) $4 - 4 =$   | (92) $18 - 4 =$  |
| (93) $3 + 13 =$  | (94) $18 + 1 =$  | (95) $8 - 7 =$   | (96) $19 + 1 =$  |
| (97) $11 + 9 =$  | (98) $19 - 5 =$  | (99) $19 - 2 =$  | (100) $8 - 5 =$  |

# 二十以内加减法计算练习题



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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $7 - 7 =$    | (2) $4 - 3 =$    | (3) $16 - 10 =$  | (4) $12 + 4 =$   |
| (5) $15 - 13 =$  | (6) $15 - 6 =$   | (7) $11 - 4 =$   | (8) $10 - 9 =$   |
| (9) $15 - 15 =$  | (10) $16 - 6 =$  | (11) $1 - 1 =$   | (12) $15 + 1 =$  |
| (13) $16 - 7 =$  | (14) $5 + 4 =$   | (15) $18 + 1 =$  | (16) $17 - 4 =$  |
| (17) $13 - 6 =$  | (18) $16 - 7 =$  | (19) $17 + 2 =$  | (20) $9 + 3 =$   |
| (21) $1 + 15 =$  | (22) $10 + 2 =$  | (23) $2 + 1 =$   | (24) $12 - 5 =$  |
| (25) $8 + 6 =$   | (26) $3 + 5 =$   | (27) $19 - 2 =$  | (28) $18 + 2 =$  |
| (29) $3 + 17 =$  | (30) $18 - 9 =$  | (31) $13 - 13 =$ | (32) $11 - 11 =$ |
| (33) $5 + 15 =$  | (34) $18 + 2 =$  | (35) $4 + 10 =$  | (36) $5 + 1 =$   |
| (37) $2 + 1 =$   | (38) $4 + 14 =$  | (39) $10 - 10 =$ | (40) $18 + 1 =$  |
| (41) $6 - 3 =$   | (42) $1 + 15 =$  | (43) $4 - 4 =$   | (44) $10 - 2 =$  |
| (45) $6 - 5 =$   | (46) $2 - 1 =$   | (47) $1 - 1 =$   | (48) $9 - 8 =$   |
| (49) $19 + 1 =$  | (50) $7 - 6 =$   | (51) $10 - 1 =$  | (52) $13 + 1 =$  |
| (53) $9 + 5 =$   | (54) $6 + 5 =$   | (55) $1 + 8 =$   | (56) $15 + 3 =$  |
| (57) $14 - 11 =$ | (58) $11 - 6 =$  | (59) $19 + 1 =$  | (60) $18 + 2 =$  |
| (61) $4 + 15 =$  | (62) $10 + 8 =$  | (63) $18 + 1 =$  | (64) $1 + 2 =$   |
| (65) $7 + 7 =$   | (66) $7 + 11 =$  | (67) $3 + 5 =$   | (68) $11 - 2 =$  |
| (69) $3 + 6 =$   | (70) $17 - 11 =$ | (71) $6 + 12 =$  | (72) $2 - 1 =$   |
| (73) $1 - 1 =$   | (74) $7 + 11 =$  | (75) $14 + 1 =$  | (76) $19 - 12 =$ |
| (77) $7 - 5 =$   | (78) $14 - 10 =$ | (79) $12 - 11 =$ | (80) $16 + 3 =$  |
| (81) $18 - 14 =$ | (82) $7 + 10 =$  | (83) $4 - 4 =$   | (84) $19 - 13 =$ |
| (85) $13 + 6 =$  | (86) $10 + 3 =$  | (87) $13 + 3 =$  | (88) $10 + 8 =$  |
| (89) $7 - 3 =$   | (90) $5 + 6 =$   | (91) $11 - 4 =$  | (92) $7 + 3 =$   |
| (93) $10 + 2 =$  | (94) $19 + 1 =$  | (95) $3 + 1 =$   | (96) $3 + 15 =$  |
| (97) $8 + 7 =$   | (98) $13 + 3 =$  | (99) $7 + 7 =$   | (100) $5 - 4 =$  |



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扫码看答案

- |                |                |                |                |
|----------------|----------------|----------------|----------------|
| (1) 10 + 5 =   | (2) 10 - 5 =   | (3) 6 - 2 =    | (4) 17 - 3 =   |
| (5) 16 - 5 =   | (6) 12 - 1 =   | (7) 11 + 4 =   | (8) 3 + 9 =    |
| (9) 5 - 5 =    | (10) 12 - 4 =  | (11) 11 - 10 = | (12) 2 - 1 =   |
| (13) 14 - 11 = | (14) 2 + 16 =  | (15) 9 - 5 =   | (16) 17 - 17 = |
| (17) 17 + 2 =  | (18) 8 + 11 =  | (19) 17 - 11 = | (20) 5 - 1 =   |
| (21) 16 + 3 =  | (22) 2 + 5 =   | (23) 10 - 2 =  | (24) 18 + 2 =  |
| (25) 17 + 1 =  | (26) 1 - 1 =   | (27) 12 + 8 =  | (28) 13 - 12 = |
| (29) 14 - 7 =  | (30) 1 + 12 =  | (31) 8 + 3 =   | (32) 19 + 1 =  |
| (33) 7 - 5 =   | (34) 9 + 5 =   | (35) 2 + 16 =  | (36) 18 + 2 =  |
| (37) 14 - 8 =  | (38) 11 + 5 =  | (39) 17 + 2 =  | (40) 15 + 2 =  |
| (41) 1 + 12 =  | (42) 19 - 13 = | (43) 16 + 3 =  | (44) 4 + 10 =  |
| (45) 9 + 2 =   | (46) 15 - 5 =  | (47) 12 + 8 =  | (48) 4 + 13 =  |
| (49) 13 + 2 =  | (50) 7 - 2 =   | (51) 13 + 6 =  | (52) 18 + 1 =  |
| (53) 15 - 10 = | (54) 8 + 8 =   | (55) 8 + 4 =   | (56) 12 + 5 =  |
| (57) 4 + 6 =   | (58) 12 + 7 =  | (59) 18 + 2 =  | (60) 11 + 7 =  |
| (61) 4 + 12 =  | (62) 5 + 8 =   | (63) 7 - 1 =   | (64) 1 - 1 =   |
| (65) 15 + 4 =  | (66) 11 + 9 =  | (67) 6 - 2 =   | (68) 1 + 6 =   |
| (69) 13 + 5 =  | (70) 17 + 1 =  | (71) 6 + 10 =  | (72) 17 - 1 =  |
| (73) 15 - 6 =  | (74) 11 - 5 =  | (75) 6 + 5 =   | (76) 8 - 4 =   |
| (77) 2 - 2 =   | (78) 3 - 2 =   | (79) 5 + 2 =   | (80) 19 + 1 =  |
| (81) 18 + 2 =  | (82) 11 + 8 =  | (83) 8 - 6 =   | (84) 14 + 6 =  |
| (85) 16 + 3 =  | (86) 18 + 1 =  | (87) 12 + 1 =  | (88) 2 - 1 =   |
| (89) 2 - 2 =   | (90) 1 - 1 =   | (91) 8 + 10 =  | (92) 9 + 8 =   |
| (93) 2 + 16 =  | (94) 9 - 3 =   | (95) 7 - 5 =   | (96) 3 + 7 =   |
| (97) 9 - 4 =   | (98) 5 - 5 =   | (99) 4 - 2 =   | (100) 6 + 13 = |

# 二十以内加减法计算练习题



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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $9 - 8 =$    | (2) $6 - 4 =$    | (3) $2 + 2 =$    | (4) $8 + 5 =$    |
| (5) $10 - 2 =$   | (6) $16 + 1 =$   | (7) $14 - 1 =$   | (8) $11 - 4 =$   |
| (9) $2 + 5 =$    | (10) $11 + 4 =$  | (11) $8 - 8 =$   | (12) $13 + 1 =$  |
| (13) $2 + 4 =$   | (14) $5 - 5 =$   | (15) $14 + 3 =$  | (16) $19 + 1 =$  |
| (17) $5 - 4 =$   | (18) $6 + 11 =$  | (19) $5 + 11 =$  | (20) $3 + 9 =$   |
| (21) $1 - 1 =$   | (22) $1 + 2 =$   | (23) $6 - 2 =$   | (24) $13 + 5 =$  |
| (25) $15 - 6 =$  | (26) $5 + 10 =$  | (27) $18 + 2 =$  | (28) $4 - 2 =$   |
| (29) $6 + 5 =$   | (30) $10 - 10 =$ | (31) $13 + 6 =$  | (32) $17 - 3 =$  |
| (33) $15 + 1 =$  | (34) $15 - 15 =$ | (35) $14 + 5 =$  | (36) $6 - 5 =$   |
| (37) $16 - 3 =$  | (38) $15 - 15 =$ | (39) $5 + 11 =$  | (40) $18 - 1 =$  |
| (41) $17 - 17 =$ | (42) $4 + 6 =$   | (43) $16 + 4 =$  | (44) $13 - 12 =$ |
| (45) $1 + 14 =$  | (46) $8 + 2 =$   | (47) $19 - 17 =$ | (48) $17 + 3 =$  |
| (49) $1 + 8 =$   | (50) $16 + 4 =$  | (51) $10 + 10 =$ | (52) $17 + 2 =$  |
| (53) $10 + 9 =$  | (54) $8 - 8 =$   | (55) $10 - 2 =$  | (56) $4 - 4 =$   |
| (57) $1 + 14 =$  | (58) $13 + 3 =$  | (59) $11 + 2 =$  | (60) $10 - 3 =$  |
| (61) $5 + 3 =$   | (62) $3 - 3 =$   | (63) $15 - 8 =$  | (64) $6 - 5 =$   |
| (65) $16 - 7 =$  | (66) $3 + 2 =$   | (67) $18 + 1 =$  | (68) $1 - 1 =$   |
| (69) $1 + 3 =$   | (70) $1 + 19 =$  | (71) $2 - 2 =$   | (72) $7 - 6 =$   |
| (73) $12 + 1 =$  | (74) $3 - 2 =$   | (75) $17 - 17 =$ | (76) $1 - 1 =$   |
| (77) $10 + 1 =$  | (78) $14 - 3 =$  | (79) $17 - 7 =$  | (80) $3 - 2 =$   |
| (81) $8 - 4 =$   | (82) $5 - 2 =$   | (83) $4 - 3 =$   | (84) $12 - 9 =$  |
| (85) $3 + 14 =$  | (86) $6 + 5 =$   | (87) $9 + 10 =$  | (88) $19 + 1 =$  |
| (89) $8 + 4 =$   | (90) $1 - 1 =$   | (91) $19 + 1 =$  | (92) $13 + 3 =$  |
| (93) $18 + 2 =$  | (94) $3 - 2 =$   | (95) $11 + 6 =$  | (96) $10 + 9 =$  |
| (97) $19 + 1 =$  | (98) $13 + 5 =$  | (99) $18 + 1 =$  | (100) $7 - 6 =$  |

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- |                  |                 |                  |                  |
|------------------|-----------------|------------------|------------------|
| (1) $8 - 3 =$    | (2) $1 - 1 =$   | (3) $9 + 2 =$    | (4) $7 + 13 =$   |
| (5) $5 + 4 =$    | (6) $12 - 8 =$  | (7) $4 - 4 =$    | (8) $16 + 1 =$   |
| (9) $2 + 3 =$    | (10) $16 + 2 =$ | (11) $5 - 3 =$   | (12) $13 - 13 =$ |
| (13) $3 - 2 =$   | (14) $1 - 1 =$  | (15) $19 + 1 =$  | (16) $16 - 2 =$  |
| (17) $10 - 1 =$  | (18) $15 + 2 =$ | (19) $15 - 10 =$ | (20) $8 + 8 =$   |
| (21) $4 + 3 =$   | (22) $6 - 3 =$  | (23) $12 + 2 =$  | (24) $15 + 3 =$  |
| (25) $13 - 1 =$  | (26) $5 + 14 =$ | (27) $9 - 2 =$   | (28) $8 + 9 =$   |
| (29) $19 + 1 =$  | (30) $16 + 4 =$ | (31) $13 - 3 =$  | (32) $5 + 4 =$   |
| (33) $9 + 10 =$  | (34) $11 + 1 =$ | (35) $17 + 3 =$  | (36) $18 + 1 =$  |
| (37) $13 - 5 =$  | (38) $10 - 8 =$ | (39) $3 + 17 =$  | (40) $1 - 1 =$   |
| (41) $11 + 3 =$  | (42) $11 + 1 =$ | (43) $19 + 1 =$  | (44) $8 - 5 =$   |
| (45) $8 + 7 =$   | (46) $3 - 2 =$  | (47) $6 + 2 =$   | (48) $11 - 1 =$  |
| (49) $6 + 2 =$   | (50) $2 + 4 =$  | (51) $16 - 1 =$  | (52) $5 + 12 =$  |
| (53) $2 - 2 =$   | (54) $5 + 7 =$  | (55) $14 - 7 =$  | (56) $12 - 5 =$  |
| (57) $11 + 2 =$  | (58) $13 - 6 =$ | (59) $1 - 1 =$   | (60) $17 - 16 =$ |
| (61) $19 + 1 =$  | (62) $5 + 2 =$  | (63) $3 - 1 =$   | (64) $14 - 7 =$  |
| (65) $2 + 3 =$   | (66) $9 - 5 =$  | (67) $6 - 2 =$   | (68) $12 + 6 =$  |
| (69) $6 - 6 =$   | (70) $8 - 8 =$  | (71) $12 + 6 =$  | (72) $16 + 1 =$  |
| (73) $13 + 2 =$  | (74) $14 + 6 =$ | (75) $3 - 1 =$   | (76) $10 - 4 =$  |
| (77) $19 - 11 =$ | (78) $10 + 9 =$ | (79) $18 - 17 =$ | (80) $2 + 5 =$   |
| (81) $15 + 2 =$  | (82) $2 + 10 =$ | (83) $6 + 13 =$  | (84) $10 - 7 =$  |
| (85) $6 - 1 =$   | (86) $11 - 6 =$ | (87) $10 + 8 =$  | (88) $12 - 10 =$ |
| (89) $3 - 1 =$   | (90) $11 - 2 =$ | (91) $16 - 6 =$  | (92) $10 + 2 =$  |
| (93) $18 - 9 =$  | (94) $13 - 2 =$ | (95) $9 - 9 =$   | (96) $14 - 5 =$  |
| (97) $15 - 8 =$  | (98) $12 - 5 =$ | (99) $14 - 2 =$  | (100) $15 + 3 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $8 - 7 =$    | (2) $8 + 9 =$    | (3) $4 - 3 =$    | (4) $2 + 6 =$    |
| (5) $16 - 7 =$   | (6) $4 - 2 =$    | (7) $13 - 5 =$   | (8) $15 + 2 =$   |
| (9) $4 + 3 =$    | (10) $1 - 1 =$   | (11) $18 + 2 =$  | (12) $13 + 3 =$  |
| (13) $13 - 5 =$  | (14) $2 + 1 =$   | (15) $12 + 2 =$  | (16) $8 + 5 =$   |
| (17) $4 + 13 =$  | (18) $10 - 10 =$ | (19) $12 - 3 =$  | (20) $5 - 5 =$   |
| (21) $5 - 4 =$   | (22) $2 - 2 =$   | (23) $17 + 2 =$  | (24) $2 + 3 =$   |
| (25) $4 + 4 =$   | (26) $1 - 1 =$   | (27) $9 + 10 =$  | (28) $4 + 9 =$   |
| (29) $2 - 1 =$   | (30) $12 + 5 =$  | (31) $16 - 13 =$ | (32) $4 - 3 =$   |
| (33) $8 - 2 =$   | (34) $12 - 10 =$ | (35) $10 + 2 =$  | (36) $1 - 1 =$   |
| (37) $7 + 9 =$   | (38) $16 - 12 =$ | (39) $3 + 11 =$  | (40) $7 + 4 =$   |
| (41) $6 - 6 =$   | (42) $8 - 2 =$   | (43) $6 + 13 =$  | (44) $17 + 1 =$  |
| (45) $13 + 2 =$  | (46) $19 - 5 =$  | (47) $5 + 5 =$   | (48) $15 + 4 =$  |
| (49) $7 - 7 =$   | (50) $18 - 10 =$ | (51) $17 + 2 =$  | (52) $4 + 5 =$   |
| (53) $19 + 1 =$  | (54) $16 + 3 =$  | (55) $4 + 14 =$  | (56) $3 - 2 =$   |
| (57) $2 + 13 =$  | (58) $3 + 14 =$  | (59) $3 - 1 =$   | (60) $3 + 7 =$   |
| (61) $17 + 2 =$  | (62) $5 - 2 =$   | (63) $5 + 7 =$   | (64) $6 + 12 =$  |
| (65) $10 - 10 =$ | (66) $5 + 2 =$   | (67) $2 - 2 =$   | (68) $4 - 2 =$   |
| (69) $16 + 4 =$  | (70) $15 - 3 =$  | (71) $7 + 1 =$   | (72) $3 - 2 =$   |
| (73) $18 - 5 =$  | (74) $12 - 7 =$  | (75) $11 + 9 =$  | (76) $16 + 2 =$  |
| (77) $18 + 1 =$  | (78) $5 - 3 =$   | (79) $4 - 2 =$   | (80) $19 - 19 =$ |
| (81) $9 + 6 =$   | (82) $16 - 5 =$  | (83) $13 + 1 =$  | (84) $9 + 1 =$   |
| (85) $10 + 3 =$  | (86) $3 + 11 =$  | (87) $9 + 10 =$  | (88) $6 + 1 =$   |
| (89) $6 - 3 =$   | (90) $4 + 5 =$   | (91) $8 - 7 =$   | (92) $12 + 2 =$  |
| (93) $11 - 8 =$  | (94) $7 + 4 =$   | (95) $11 - 10 =$ | (96) $3 - 1 =$   |
| (97) $6 - 2 =$   | (98) $6 + 13 =$  | (99) $5 + 11 =$  | (100) $18 + 2 =$ |

# 二十以内加减法计算练习题答案

## 第1页答案

|         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 5   | (2) 3   | (3) 1   | (4) 6    | (5) 7   | (6) 3   | (7) 18  | (8) 0   |
| (9) 18  | (10) 16 | (11) 5  | (12) 0   | (13) 1  | (14) 13 | (15) 16 | (16) 10 |
| (17) 14 | (18) 20 | (19) 19 | (20) 3   | (21) 7  | (22) 18 | (23) 12 | (24) 12 |
| (25) 1  | (26) 5  | (27) 4  | (28) 12  | (29) 4  | (30) 14 | (31) 3  | (32) 11 |
| (33) 5  | (34) 6  | (35) 0  | (36) 15  | (37) 7  | (38) 18 | (39) 1  | (40) 8  |
| (41) 17 | (42) 8  | (43) 10 | (44) 7   | (45) 20 | (46) 6  | (47) 2  | (48) 2  |
| (49) 0  | (50) 15 | (51) 5  | (52) 20  | (53) 18 | (54) 8  | (55) 2  | (56) 13 |
| (57) 14 | (58) 5  | (59) 13 | (60) 3   | (61) 4  | (62) 5  | (63) 20 | (64) 6  |
| (65) 15 | (66) 8  | (67) 11 | (68) 19  | (69) 1  | (70) 1  | (71) 1  | (72) 17 |
| (73) 18 | (74) 19 | (75) 17 | (76) 14  | (77) 0  | (78) 9  | (79) 19 | (80) 0  |
| (81) 20 | (82) 5  | (83) 20 | (84) 17  | (85) 18 | (86) 0  | (87) 11 | (88) 2  |
| (89) 0  | (90) 2  | (91) 8  | (92) 1   | (93) 4  | (94) 19 | (95) 4  | (96) 6  |
| (97) 18 | (98) 11 | (99) 18 | (100) 19 |         |         |         |         |

## 第2页答案

|         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 3   | (2) 11  | (3) 1   | (4) 3   | (5) 7   | (6) 10  | (7) 0   | (8) 17  |
| (9) 20  | (10) 3  | (11) 3  | (12) 20 | (13) 15 | (14) 12 | (15) 5  | (16) 10 |
| (17) 20 | (18) 1  | (19) 14 | (20) 18 | (21) 11 | (22) 13 | (23) 8  | (24) 17 |
| (25) 18 | (26) 20 | (27) 19 | (28) 7  | (29) 11 | (30) 20 | (31) 2  | (32) 15 |
| (33) 1  | (34) 20 | (35) 0  | (36) 12 | (37) 2  | (38) 14 | (39) 2  | (40) 10 |
| (41) 9  | (42) 18 | (43) 16 | (44) 19 | (45) 1  | (46) 4  | (47) 0  | (48) 13 |
| (49) 14 | (50) 6  | (51) 2  | (52) 18 | (53) 11 | (54) 5  | (55) 20 | (56) 6  |
| (57) 12 | (58) 19 | (59) 2  | (60) 7  | (61) 13 | (62) 16 | (63) 12 | (64) 3  |
| (65) 13 | (66) 10 | (67) 1  | (68) 13 | (69) 20 | (70) 0  | (71) 20 | (72) 11 |
| (73) 19 | (74) 16 | (75) 13 | (76) 15 | (77) 12 | (78) 14 | (79) 20 | (80) 0  |
| (81) 20 | (82) 4  | (83) 10 | (84) 2  | (85) 11 | (86) 0  | (87) 6  | (88) 1  |
| (89) 17 | (90) 2  | (91) 0  | (92) 14 | (93) 16 | (94) 19 | (95) 1  | (96) 20 |
| (97) 20 | (98) 14 | (99) 17 | (100) 3 |         |         |         |         |

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 0 (2) 1 (3) 6 (4) 16 (5) 2 (6) 9 (7) 7 (8) 1  
(9) 0 (10) 10 (11) 0 (12) 16 (13) 9 (14) 9 (15) 19 (16) 13  
(17) 7 (18) 9 (19) 19 (20) 12 (21) 16 (22) 12 (23) 3 (24) 7  
(25) 14 (26) 8 (27) 17 (28) 20 (29) 20 (30) 9 (31) 0 (32) 0  
(33) 20 (34) 20 (35) 14 (36) 6 (37) 3 (38) 18 (39) 0 (40) 19  
(41) 3 (42) 16 (43) 0 (44) 8 (45) 1 (46) 1 (47) 0 (48) 1  
(49) 20 (50) 1 (51) 9 (52) 14 (53) 14 (54) 11 (55) 9 (56) 18  
(57) 3 (58) 5 (59) 20 (60) 20 (61) 19 (62) 18 (63) 19 (64) 3  
(65) 14 (66) 18 (67) 8 (68) 9 (69) 9 (70) 6 (71) 18 (72) 1  
(73) 0 (74) 18 (75) 15 (76) 7 (77) 2 (78) 4 (79) 1 (80) 19  
(81) 4 (82) 17 (83) 0 (84) 6 (85) 19 (86) 13 (87) 16 (88) 18  
(89) 4 (90) 11 (91) 7 (92) 10 (93) 12 (94) 20 (95) 4 (96) 18  
(97) 15 (98) 16 (99) 14 (100) 1

## 第4页答案

(1) 15 (2) 5 (3) 4 (4) 14 (5) 11 (6) 11 (7) 15 (8) 12  
(9) 0 (10) 8 (11) 1 (12) 1 (13) 3 (14) 18 (15) 4 (16) 0  
(17) 19 (18) 19 (19) 6 (20) 4 (21) 19 (22) 7 (23) 8 (24) 20  
(25) 18 (26) 0 (27) 20 (28) 1 (29) 7 (30) 13 (31) 11 (32) 20  
(33) 2 (34) 14 (35) 18 (36) 20 (37) 6 (38) 16 (39) 19 (40) 17  
(41) 13 (42) 6 (43) 19 (44) 14 (45) 11 (46) 10 (47) 20 (48) 17  
(49) 15 (50) 5 (51) 19 (52) 19 (53) 5 (54) 16 (55) 12 (56) 17  
(57) 10 (58) 19 (59) 20 (60) 18 (61) 16 (62) 13 (63) 6 (64) 0  
(65) 19 (66) 20 (67) 4 (68) 7 (69) 18 (70) 18 (71) 16 (72) 16  
(73) 9 (74) 6 (75) 11 (76) 4 (77) 0 (78) 1 (79) 7 (80) 20  
(81) 20 (82) 19 (83) 2 (84) 20 (85) 19 (86) 19 (87) 13 (88) 1  
(89) 0 (90) 0 (91) 18 (92) 17 (93) 18 (94) 6 (95) 2 (96) 10  
(97) 5 (98) 0 (99) 2 (100) 19

# 二十以内加减法计算练习题答案

## 第5页答案

|         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 1   | (2) 2   | (3) 4   | (4) 13  | (5) 8   | (6) 17  | (7) 13  | (8) 7   |
| (9) 7   | (10) 15 | (11) 0  | (12) 14 | (13) 6  | (14) 0  | (15) 17 | (16) 20 |
| (17) 1  | (18) 17 | (19) 16 | (20) 12 | (21) 0  | (22) 3  | (23) 4  | (24) 18 |
| (25) 9  | (26) 15 | (27) 20 | (28) 2  | (29) 11 | (30) 0  | (31) 19 | (32) 14 |
| (33) 16 | (34) 0  | (35) 19 | (36) 1  | (37) 13 | (38) 0  | (39) 16 | (40) 17 |
| (41) 0  | (42) 10 | (43) 20 | (44) 1  | (45) 15 | (46) 10 | (47) 2  | (48) 20 |
| (49) 9  | (50) 20 | (51) 20 | (52) 19 | (53) 19 | (54) 0  | (55) 8  | (56) 0  |
| (57) 15 | (58) 16 | (59) 13 | (60) 7  | (61) 8  | (62) 0  | (63) 7  | (64) 1  |
| (65) 9  | (66) 5  | (67) 19 | (68) 0  | (69) 4  | (70) 20 | (71) 0  | (72) 1  |
| (73) 13 | (74) 1  | (75) 0  | (76) 0  | (77) 11 | (78) 11 | (79) 10 | (80) 1  |
| (81) 4  | (82) 3  | (83) 1  | (84) 3  | (85) 17 | (86) 11 | (87) 19 | (88) 20 |
| (89) 12 | (90) 0  | (91) 20 | (92) 16 | (93) 20 | (94) 1  | (95) 17 | (96) 19 |
| (97) 20 | (98) 18 | (99) 19 | (100) 1 |         |         |         |         |

## 第6页答案

|         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 5   | (2) 0   | (3) 11  | (4) 20   | (5) 9   | (6) 4   | (7) 0   | (8) 17  |
| (9) 5   | (10) 18 | (11) 2  | (12) 0   | (13) 1  | (14) 0  | (15) 20 | (16) 14 |
| (17) 9  | (18) 17 | (19) 5  | (20) 16  | (21) 7  | (22) 3  | (23) 14 | (24) 18 |
| (25) 12 | (26) 19 | (27) 7  | (28) 17  | (29) 20 | (30) 20 | (31) 10 | (32) 9  |
| (33) 19 | (34) 12 | (35) 20 | (36) 19  | (37) 8  | (38) 2  | (39) 20 | (40) 0  |
| (41) 14 | (42) 12 | (43) 20 | (44) 3   | (45) 15 | (46) 1  | (47) 8  | (48) 10 |
| (49) 8  | (50) 6  | (51) 15 | (52) 17  | (53) 0  | (54) 12 | (55) 7  | (56) 7  |
| (57) 13 | (58) 7  | (59) 0  | (60) 1   | (61) 20 | (62) 7  | (63) 2  | (64) 7  |
| (65) 5  | (66) 4  | (67) 4  | (68) 18  | (69) 0  | (70) 0  | (71) 18 | (72) 17 |
| (73) 15 | (74) 20 | (75) 2  | (76) 6   | (77) 8  | (78) 19 | (79) 1  | (80) 7  |
| (81) 17 | (82) 12 | (83) 19 | (84) 3   | (85) 5  | (86) 5  | (87) 18 | (88) 2  |
| (89) 2  | (90) 9  | (91) 10 | (92) 12  | (93) 9  | (94) 11 | (95) 0  | (96) 9  |
| (97) 7  | (98) 7  | (99) 12 | (100) 18 |         |         |         |         |

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 1   | (2) 17  | (3) 1   | (4) 8    | (5) 9   | (6) 2   | (7) 8   | (8) 17  |
| (9) 7   | (10) 0  | (11) 20 | (12) 16  | (13) 8  | (14) 3  | (15) 14 | (16) 13 |
| (17) 17 | (18) 0  | (19) 9  | (20) 0   | (21) 1  | (22) 0  | (23) 19 | (24) 5  |
| (25) 8  | (26) 0  | (27) 19 | (28) 13  | (29) 1  | (30) 17 | (31) 3  | (32) 1  |
| (33) 6  | (34) 2  | (35) 12 | (36) 0   | (37) 16 | (38) 4  | (39) 14 | (40) 11 |
| (41) 0  | (42) 6  | (43) 19 | (44) 18  | (45) 15 | (46) 14 | (47) 10 | (48) 19 |
| (49) 0  | (50) 8  | (51) 19 | (52) 9   | (53) 20 | (54) 19 | (55) 18 | (56) 1  |
| (57) 15 | (58) 17 | (59) 2  | (60) 10  | (61) 19 | (62) 3  | (63) 12 | (64) 18 |
| (65) 0  | (66) 7  | (67) 0  | (68) 2   | (69) 20 | (70) 12 | (71) 8  | (72) 1  |
| (73) 13 | (74) 5  | (75) 20 | (76) 18  | (77) 19 | (78) 2  | (79) 2  | (80) 0  |
| (81) 15 | (82) 11 | (83) 14 | (84) 10  | (85) 13 | (86) 14 | (87) 19 | (88) 7  |
| (89) 3  | (90) 9  | (91) 1  | (92) 14  | (93) 3  | (94) 11 | (95) 1  | (96) 2  |
| (97) 4  | (98) 19 | (99) 16 | (100) 20 |         |         |         |         |