

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $8 + 7 =$

(2)  $14 + 2 =$

(3)  $3 + 10 =$

(4)  $3 + 11 =$

(5)  $1 + 8 =$

(6)  $17 + 1 =$

(7)  $9 + 9 =$

(8)  $1 + 4 =$

(9)  $15 + 3 =$

(10)  $9 + 10 =$

(11)  $6 + 4 =$

(12)  $6 + 10 =$

(13)  $6 + 6 =$

(14)  $10 + 10 =$

(15)  $5 + 9 =$

(16)  $7 + 9 =$

(17)  $7 + 12 =$

(18)  $14 + 4 =$

(19)  $10 + 3 =$

(20)  $7 + 5 =$

(21)  $4 + 9 =$

(22)  $7 + 6 =$

(23)  $12 + 4 =$

(24)  $5 + 7 =$

(25)  $5 + 10 =$

(26)  $5 + 14 =$

(27)  $3 + 2 =$

(28)  $13 + 5 =$

(29)  $11 + 1 =$

(30)  $9 + 10 =$

(31)  $7 + 3 =$

(32)  $18 + 1 =$

(33)  $9 + 9 =$

(34)  $13 + 6 =$

(35)  $14 + 2 =$

(36)  $1 + 4 =$

(37)  $3 + 12 =$

(38)  $4 + 1 =$

(39)  $16 + 2 =$

(40)  $18 + 1 =$

(41)  $15 + 2 =$

(42)  $8 + 8 =$

(43)  $19 + 1 =$

(44)  $3 + 5 =$

(45)  $6 + 5 =$

(46)  $11 + 5 =$

(47)  $19 + 1 =$

(48)  $8 + 1 =$

(49)  $6 + 4 =$

(50)  $3 + 6 =$

(51)  $13 + 5 =$

(52)  $3 + 4 =$

(53)  $12 + 2 =$

(54)  $13 + 3 =$

(55)  $8 + 2 =$

(56)  $13 + 2 =$

(57)  $13 + 1 =$

(58)  $14 + 1 =$

(59)  $3 + 17 =$

(60)  $17 + 3 =$

(61)  $3 + 11 =$

(62)  $18 + 2 =$

(63)  $4 + 1 =$

(64)  $1 + 17 =$

(65)  $6 + 1 =$

(66)  $5 + 8 =$

(67)  $1 + 9 =$

(68)  $15 + 3 =$

(69)  $19 + 1 =$

(70)  $2 + 5 =$

(71)  $6 + 12 =$

(72)  $18 + 1 =$

(73)  $11 + 8 =$

(74)  $10 + 7 =$

(75)  $5 + 5 =$

(76)  $16 + 3 =$

(77)  $4 + 14 =$

(78)  $1 + 9 =$

(79)  $2 + 5 =$

(80)  $17 + 3 =$

(81)  $10 + 7 =$

(82)  $15 + 1 =$

(83)  $13 + 1 =$

(84)  $3 + 15 =$

(85)  $10 + 1 =$

(86)  $8 + 9 =$

(87)  $3 + 15 =$

(88)  $12 + 1 =$

(89)  $1 + 17 =$

(90)  $16 + 3 =$

(91)  $11 + 1 =$

(92)  $12 + 1 =$

(93)  $10 + 4 =$

(94)  $8 + 6 =$

(95)  $15 + 2 =$

(96)  $16 + 1 =$

(97)  $11 + 4 =$

(98)  $10 + 7 =$

(99)  $7 + 4 =$

(100)  $7 + 6 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                 |                 |                 |                 |
|-----------------|-----------------|-----------------|-----------------|
| (1) $13 + 4 =$  | (2) $19 + 1 =$  | (3) $5 + 6 =$   | (4) $11 + 2 =$  |
| (5) $18 + 2 =$  | (6) $8 + 3 =$   | (7) $8 + 7 =$   | (8) $9 + 10 =$  |
| (9) $15 + 1 =$  | (10) $2 + 1 =$  | (11) $3 + 15 =$ | (12) $8 + 11 =$ |
| (13) $10 + 9 =$ | (14) $15 + 4 =$ | (15) $3 + 8 =$  | (16) $4 + 12 =$ |
| (17) $1 + 12 =$ | (18) $13 + 6 =$ | (19) $2 + 10 =$ | (20) $1 + 11 =$ |
| (21) $10 + 1 =$ | (22) $11 + 6 =$ | (23) $18 + 1 =$ | (24) $2 + 16 =$ |
| (25) $10 + 7 =$ | (26) $19 + 1 =$ | (27) $13 + 1 =$ | (28) $2 + 15 =$ |
| (29) $8 + 6 =$  | (30) $14 + 5 =$ | (31) $4 + 5 =$  | (32) $12 + 7 =$ |
| (33) $18 + 1 =$ | (34) $10 + 3 =$ | (35) $4 + 9 =$  | (36) $16 + 2 =$ |
| (37) $10 + 7 =$ | (38) $7 + 13 =$ | (39) $16 + 4 =$ | (40) $14 + 5 =$ |
| (41) $4 + 15 =$ | (42) $5 + 7 =$  | (43) $7 + 3 =$  | (44) $10 + 7 =$ |
| (45) $17 + 2 =$ | (46) $16 + 3 =$ | (47) $18 + 2 =$ | (48) $1 + 4 =$  |
| (49) $6 + 10 =$ | (50) $16 + 2 =$ | (51) $14 + 3 =$ | (52) $16 + 4 =$ |
| (53) $15 + 5 =$ | (54) $9 + 7 =$  | (55) $15 + 2 =$ | (56) $15 + 3 =$ |
| (57) $18 + 1 =$ | (58) $14 + 4 =$ | (59) $15 + 4 =$ | (60) $10 + 8 =$ |
| (61) $8 + 10 =$ | (62) $12 + 7 =$ | (63) $10 + 4 =$ | (64) $18 + 2 =$ |
| (65) $10 + 4 =$ | (66) $10 + 7 =$ | (67) $8 + 3 =$  | (68) $14 + 1 =$ |
| (69) $9 + 2 =$  | (70) $1 + 14 =$ | (71) $13 + 2 =$ | (72) $2 + 15 =$ |
| (73) $12 + 3 =$ | (74) $14 + 4 =$ | (75) $2 + 7 =$  | (76) $11 + 8 =$ |
| (77) $16 + 4 =$ | (78) $5 + 10 =$ | (79) $12 + 3 =$ | (80) $7 + 9 =$  |
| (81) $16 + 1 =$ | (82) $2 + 11 =$ | (83) $2 + 4 =$  | (84) $13 + 4 =$ |
| (85) $4 + 10 =$ | (86) $12 + 5 =$ | (87) $19 + 1 =$ | (88) $8 + 1 =$  |
| (89) $2 + 7 =$  | (90) $2 + 4 =$  | (91) $11 + 3 =$ | (92) $12 + 4 =$ |
| (93) $18 + 2 =$ | (94) $9 + 7 =$  | (95) $18 + 2 =$ | (96) $19 + 1 =$ |
| (97) $6 + 6 =$  | (98) $4 + 7 =$  | (99) $17 + 2 =$ | (100) $2 + 4 =$ |

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                 |                 |                 |                  |
|-----------------|-----------------|-----------------|------------------|
| (1) $8 + 9 =$   | (2) $13 + 6 =$  | (3) $16 + 4 =$  | (4) $5 + 10 =$   |
| (5) $13 + 2 =$  | (6) $1 + 3 =$   | (7) $10 + 9 =$  | (8) $10 + 4 =$   |
| (9) $18 + 2 =$  | (10) $5 + 3 =$  | (11) $16 + 3 =$ | (12) $19 + 1 =$  |
| (13) $1 + 10 =$ | (14) $15 + 3 =$ | (15) $3 + 6 =$  | (16) $12 + 1 =$  |
| (17) $3 + 16 =$ | (18) $11 + 9 =$ | (19) $4 + 8 =$  | (20) $15 + 5 =$  |
| (21) $16 + 4 =$ | (22) $18 + 2 =$ | (23) $4 + 1 =$  | (24) $5 + 5 =$   |
| (25) $10 + 4 =$ | (26) $15 + 4 =$ | (27) $17 + 1 =$ | (28) $9 + 7 =$   |
| (29) $9 + 5 =$  | (30) $17 + 2 =$ | (31) $1 + 6 =$  | (32) $5 + 10 =$  |
| (33) $18 + 1 =$ | (34) $10 + 3 =$ | (35) $12 + 6 =$ | (36) $12 + 1 =$  |
| (37) $3 + 5 =$  | (38) $12 + 4 =$ | (39) $18 + 1 =$ | (40) $11 + 7 =$  |
| (41) $7 + 5 =$  | (42) $10 + 3 =$ | (43) $5 + 10 =$ | (44) $2 + 8 =$   |
| (45) $8 + 9 =$  | (46) $8 + 8 =$  | (47) $14 + 2 =$ | (48) $10 + 6 =$  |
| (49) $15 + 1 =$ | (50) $15 + 4 =$ | (51) $10 + 2 =$ | (52) $7 + 5 =$   |
| (53) $3 + 14 =$ | (54) $13 + 6 =$ | (55) $12 + 8 =$ | (56) $17 + 1 =$  |
| (57) $11 + 8 =$ | (58) $13 + 5 =$ | (59) $4 + 4 =$  | (60) $3 + 2 =$   |
| (61) $9 + 2 =$  | (62) $19 + 1 =$ | (63) $2 + 13 =$ | (64) $5 + 7 =$   |
| (65) $9 + 6 =$  | (66) $8 + 6 =$  | (67) $6 + 13 =$ | (68) $4 + 12 =$  |
| (69) $15 + 3 =$ | (70) $17 + 3 =$ | (71) $11 + 9 =$ | (72) $6 + 1 =$   |
| (73) $13 + 2 =$ | (74) $15 + 1 =$ | (75) $14 + 1 =$ | (76) $3 + 2 =$   |
| (77) $5 + 4 =$  | (78) $13 + 5 =$ | (79) $4 + 12 =$ | (80) $3 + 12 =$  |
| (81) $13 + 5 =$ | (82) $1 + 9 =$  | (83) $10 + 8 =$ | (84) $2 + 18 =$  |
| (85) $17 + 2 =$ | (86) $12 + 2 =$ | (87) $13 + 3 =$ | (88) $17 + 3 =$  |
| (89) $3 + 4 =$  | (90) $16 + 4 =$ | (91) $4 + 6 =$  | (92) $8 + 11 =$  |
| (93) $12 + 6 =$ | (94) $4 + 15 =$ | (95) $1 + 1 =$  | (96) $1 + 9 =$   |
| (97) $12 + 6 =$ | (98) $9 + 9 =$  | (99) $7 + 5 =$  | (100) $15 + 2 =$ |

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $12 + 7 =$

(2)  $14 + 6 =$

(3)  $14 + 4 =$

(4)  $19 + 1 =$

(5)  $12 + 1 =$

(6)  $9 + 11 =$

(7)  $12 + 3 =$

(8)  $11 + 3 =$

(9)  $10 + 9 =$

(10)  $4 + 16 =$

(11)  $7 + 3 =$

(12)  $6 + 14 =$

(13)  $6 + 12 =$

(14)  $19 + 1 =$

(15)  $9 + 1 =$

(16)  $6 + 8 =$

(17)  $11 + 7 =$

(18)  $5 + 3 =$

(19)  $4 + 5 =$

(20)  $19 + 1 =$

(21)  $11 + 5 =$

(22)  $6 + 14 =$

(23)  $17 + 3 =$

(24)  $13 + 3 =$

(25)  $9 + 5 =$

(26)  $10 + 8 =$

(27)  $8 + 10 =$

(28)  $13 + 4 =$

(29)  $14 + 1 =$

(30)  $13 + 7 =$

(31)  $10 + 2 =$

(32)  $15 + 3 =$

(33)  $13 + 5 =$

(34)  $14 + 3 =$

(35)  $3 + 6 =$

(36)  $17 + 2 =$

(37)  $15 + 1 =$

(38)  $4 + 1 =$

(39)  $4 + 4 =$

(40)  $9 + 5 =$

(41)  $7 + 12 =$

(42)  $13 + 4 =$

(43)  $4 + 8 =$

(44)  $6 + 12 =$

(45)  $5 + 1 =$

(46)  $15 + 2 =$

(47)  $8 + 4 =$

(48)  $18 + 2 =$

(49)  $6 + 7 =$

(50)  $3 + 16 =$

(51)  $13 + 1 =$

(52)  $2 + 10 =$

(53)  $13 + 6 =$

(54)  $13 + 2 =$

(55)  $17 + 2 =$

(56)  $10 + 2 =$

(57)  $8 + 3 =$

(58)  $14 + 4 =$

(59)  $5 + 3 =$

(60)  $17 + 1 =$

(61)  $7 + 8 =$

(62)  $13 + 3 =$

(63)  $19 + 1 =$

(64)  $14 + 3 =$

(65)  $5 + 14 =$

(66)  $5 + 10 =$

(67)  $7 + 6 =$

(68)  $18 + 1 =$

(69)  $12 + 1 =$

(70)  $2 + 17 =$

(71)  $18 + 1 =$

(72)  $18 + 2 =$

(73)  $19 + 1 =$

(74)  $6 + 6 =$

(75)  $6 + 5 =$

(76)  $11 + 9 =$

(77)  $8 + 11 =$

(78)  $18 + 1 =$

(79)  $18 + 2 =$

(80)  $12 + 1 =$

(81)  $7 + 11 =$

(82)  $3 + 15 =$

(83)  $17 + 3 =$

(84)  $15 + 3 =$

(85)  $14 + 3 =$

(86)  $7 + 7 =$

(87)  $2 + 1 =$

(88)  $12 + 6 =$

(89)  $12 + 7 =$

(90)  $15 + 2 =$

(91)  $12 + 3 =$

(92)  $16 + 1 =$

(93)  $4 + 13 =$

(94)  $6 + 10 =$

(95)  $16 + 3 =$

(96)  $9 + 4 =$

(97)  $16 + 3 =$

(98)  $12 + 6 =$

(99)  $7 + 6 =$

(100)  $5 + 2 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $18 + 1 =$

(2)  $14 + 3 =$

(3)  $19 + 1 =$

(4)  $18 + 1 =$

(5)  $8 + 9 =$

(6)  $16 + 4 =$

(7)  $4 + 4 =$

(8)  $6 + 8 =$

(9)  $5 + 9 =$

(10)  $16 + 3 =$

(11)  $18 + 1 =$

(12)  $10 + 5 =$

(13)  $12 + 6 =$

(14)  $17 + 3 =$

(15)  $6 + 9 =$

(16)  $14 + 1 =$

(17)  $6 + 1 =$

(18)  $11 + 3 =$

(19)  $19 + 1 =$

(20)  $2 + 13 =$

(21)  $2 + 9 =$

(22)  $6 + 4 =$

(23)  $8 + 9 =$

(24)  $8 + 6 =$

(25)  $11 + 1 =$

(26)  $19 + 1 =$

(27)  $12 + 6 =$

(28)  $10 + 10 =$

(29)  $5 + 1 =$

(30)  $1 + 5 =$

(31)  $12 + 7 =$

(32)  $5 + 13 =$

(33)  $2 + 14 =$

(34)  $5 + 2 =$

(35)  $4 + 10 =$

(36)  $19 + 1 =$

(37)  $14 + 6 =$

(38)  $17 + 3 =$

(39)  $14 + 1 =$

(40)  $15 + 2 =$

(41)  $18 + 2 =$

(42)  $17 + 1 =$

(43)  $5 + 2 =$

(44)  $10 + 2 =$

(45)  $10 + 1 =$

(46)  $3 + 10 =$

(47)  $8 + 11 =$

(48)  $12 + 3 =$

(49)  $12 + 5 =$

(50)  $6 + 5 =$

(51)  $1 + 7 =$

(52)  $14 + 2 =$

(53)  $6 + 1 =$

(54)  $9 + 6 =$

(55)  $7 + 3 =$

(56)  $12 + 6 =$

(57)  $1 + 17 =$

(58)  $9 + 10 =$

(59)  $10 + 9 =$

(60)  $5 + 14 =$

(61)  $10 + 1 =$

(62)  $3 + 10 =$

(63)  $11 + 4 =$

(64)  $7 + 12 =$

(65)  $5 + 4 =$

(66)  $5 + 11 =$

(67)  $12 + 1 =$

(68)  $17 + 1 =$

(69)  $18 + 1 =$

(70)  $10 + 10 =$

(71)  $12 + 3 =$

(72)  $15 + 2 =$

(73)  $17 + 1 =$

(74)  $8 + 12 =$

(75)  $17 + 1 =$

(76)  $14 + 1 =$

(77)  $19 + 1 =$

(78)  $18 + 1 =$

(79)  $16 + 1 =$

(80)  $8 + 1 =$

(81)  $6 + 5 =$

(82)  $13 + 6 =$

(83)  $3 + 12 =$

(84)  $8 + 4 =$

(85)  $1 + 19 =$

(86)  $8 + 7 =$

(87)  $7 + 7 =$

(88)  $15 + 3 =$

(89)  $2 + 2 =$

(90)  $4 + 2 =$

(91)  $9 + 2 =$

(92)  $13 + 2 =$

(93)  $1 + 12 =$

(94)  $1 + 6 =$

(95)  $13 + 7 =$

(96)  $9 + 4 =$

(97)  $12 + 1 =$

(98)  $13 + 2 =$

(99)  $5 + 4 =$

(100)  $5 + 12 =$

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $1 + 8 =$

(2)  $15 + 4 =$

(3)  $17 + 2 =$

(4)  $10 + 9 =$

(5)  $6 + 7 =$

(6)  $12 + 5 =$

(7)  $16 + 2 =$

(8)  $4 + 1 =$

(9)  $18 + 2 =$

(10)  $1 + 4 =$

(11)  $19 + 1 =$

(12)  $16 + 1 =$

(13)  $14 + 2 =$

(14)  $18 + 2 =$

(15)  $2 + 12 =$

(16)  $16 + 2 =$

(17)  $9 + 2 =$

(18)  $14 + 2 =$

(19)  $11 + 8 =$

(20)  $11 + 4 =$

(21)  $2 + 16 =$

(22)  $16 + 1 =$

(23)  $5 + 5 =$

(24)  $19 + 1 =$

(25)  $13 + 7 =$

(26)  $8 + 11 =$

(27)  $9 + 5 =$

(28)  $9 + 8 =$

(29)  $18 + 1 =$

(30)  $4 + 12 =$

(31)  $6 + 12 =$

(32)  $10 + 5 =$

(33)  $10 + 2 =$

(34)  $6 + 10 =$

(35)  $15 + 4 =$

(36)  $10 + 1 =$

(37)  $14 + 5 =$

(38)  $13 + 2 =$

(39)  $5 + 10 =$

(40)  $12 + 5 =$

(41)  $11 + 4 =$

(42)  $15 + 3 =$

(43)  $16 + 1 =$

(44)  $12 + 6 =$

(45)  $2 + 17 =$

(46)  $19 + 1 =$

(47)  $9 + 5 =$

(48)  $2 + 7 =$

(49)  $19 + 1 =$

(50)  $1 + 1 =$

(51)  $14 + 3 =$

(52)  $2 + 4 =$

(53)  $7 + 7 =$

(54)  $6 + 6 =$

(55)  $19 + 1 =$

(56)  $3 + 14 =$

(57)  $19 + 1 =$

(58)  $6 + 13 =$

(59)  $5 + 14 =$

(60)  $3 + 13 =$

(61)  $17 + 2 =$

(62)  $12 + 2 =$

(63)  $11 + 9 =$

(64)  $12 + 1 =$

(65)  $13 + 1 =$

(66)  $19 + 1 =$

(67)  $1 + 17 =$

(68)  $1 + 7 =$

(69)  $6 + 1 =$

(70)  $5 + 14 =$

(71)  $15 + 3 =$

(72)  $17 + 2 =$

(73)  $1 + 8 =$

(74)  $11 + 8 =$

(75)  $16 + 1 =$

(76)  $13 + 7 =$

(77)  $13 + 2 =$

(78)  $15 + 4 =$

(79)  $8 + 4 =$

(80)  $15 + 4 =$

(81)  $16 + 2 =$

(82)  $5 + 10 =$

(83)  $6 + 12 =$

(84)  $7 + 6 =$

(85)  $3 + 14 =$

(86)  $17 + 1 =$

(87)  $3 + 15 =$

(88)  $6 + 5 =$

(89)  $5 + 10 =$

(90)  $15 + 5 =$

(91)  $15 + 1 =$

(92)  $19 + 1 =$

(93)  $9 + 1 =$

(94)  $19 + 1 =$

(95)  $14 + 5 =$

(96)  $6 + 4 =$

(97)  $13 + 2 =$

(98)  $16 + 3 =$

(99)  $17 + 2 =$

(100)  $3 + 17 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $17 + 1 =$

(2)  $10 + 7 =$

(3)  $11 + 7 =$

(4)  $17 + 1 =$

(5)  $15 + 1 =$

(6)  $10 + 1 =$

(7)  $4 + 14 =$

(8)  $15 + 3 =$

(9)  $1 + 7 =$

(10)  $11 + 2 =$

(11)  $11 + 4 =$

(12)  $19 + 1 =$

(13)  $17 + 2 =$

(14)  $1 + 13 =$

(15)  $3 + 7 =$

(16)  $16 + 3 =$

(17)  $1 + 16 =$

(18)  $8 + 10 =$

(19)  $14 + 1 =$

(20)  $15 + 2 =$

(21)  $10 + 6 =$

(22)  $10 + 2 =$

(23)  $1 + 4 =$

(24)  $19 + 1 =$

(25)  $14 + 6 =$

(26)  $12 + 4 =$

(27)  $2 + 2 =$

(28)  $10 + 10 =$

(29)  $18 + 1 =$

(30)  $12 + 3 =$

(31)  $3 + 15 =$

(32)  $17 + 3 =$

(33)  $19 + 1 =$

(34)  $8 + 3 =$

(35)  $4 + 13 =$

(36)  $9 + 3 =$

(37)  $1 + 2 =$

(38)  $14 + 3 =$

(39)  $7 + 9 =$

(40)  $12 + 4 =$

(41)  $13 + 4 =$

(42)  $4 + 7 =$

(43)  $12 + 2 =$

(44)  $19 + 1 =$

(45)  $9 + 5 =$

(46)  $13 + 3 =$

(47)  $12 + 2 =$

(48)  $16 + 2 =$

(49)  $6 + 8 =$

(50)  $5 + 14 =$

(51)  $13 + 7 =$

(52)  $9 + 7 =$

(53)  $19 + 1 =$

(54)  $11 + 9 =$

(55)  $6 + 9 =$

(56)  $13 + 3 =$

(57)  $19 + 1 =$

(58)  $11 + 7 =$

(59)  $7 + 9 =$

(60)  $18 + 1 =$

(61)  $16 + 3 =$

(62)  $7 + 11 =$

(63)  $3 + 3 =$

(64)  $15 + 2 =$

(65)  $17 + 2 =$

(66)  $15 + 2 =$

(67)  $7 + 2 =$

(68)  $17 + 2 =$

(69)  $18 + 1 =$

(70)  $18 + 2 =$

(71)  $5 + 12 =$

(72)  $4 + 15 =$

(73)  $8 + 12 =$

(74)  $7 + 13 =$

(75)  $1 + 17 =$

(76)  $4 + 9 =$

(77)  $19 + 1 =$

(78)  $13 + 1 =$

(79)  $5 + 3 =$

(80)  $19 + 1 =$

(81)  $6 + 2 =$

(82)  $12 + 3 =$

(83)  $1 + 17 =$

(84)  $2 + 5 =$

(85)  $4 + 15 =$

(86)  $4 + 13 =$

(87)  $16 + 3 =$

(88)  $8 + 1 =$

(89)  $7 + 11 =$

(90)  $13 + 5 =$

(91)  $19 + 1 =$

(92)  $12 + 5 =$

(93)  $3 + 4 =$

(94)  $1 + 8 =$

(95)  $1 + 6 =$

(96)  $9 + 5 =$

(97)  $1 + 12 =$

(98)  $1 + 5 =$

(99)  $9 + 3 =$

(100)  $13 + 4 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 15	(2) 16	(3) 13	(4) 14	(5) 9	(6) 18	(7) 18	(8) 5
(9) 18	(10) 19	(11) 10	(12) 16	(13) 12	(14) 20	(15) 14	(16) 16
(17) 19	(18) 18	(19) 13	(20) 12	(21) 13	(22) 13	(23) 16	(24) 12
(25) 15	(26) 19	(27) 5	(28) 18	(29) 12	(30) 19	(31) 10	(32) 19
(33) 18	(34) 19	(35) 16	(36) 5	(37) 15	(38) 5	(39) 18	(40) 19
(41) 17	(42) 16	(43) 20	(44) 8	(45) 11	(46) 16	(47) 20	(48) 9
(49) 10	(50) 9	(51) 18	(52) 7	(53) 14	(54) 16	(55) 10	(56) 15
(57) 14	(58) 15	(59) 20	(60) 20	(61) 14	(62) 20	(63) 5	(64) 18
(65) 7	(66) 13	(67) 10	(68) 18	(69) 20	(70) 7	(71) 18	(72) 19
(73) 19	(74) 17	(75) 10	(76) 19	(77) 18	(78) 10	(79) 7	(80) 20
(81) 17	(82) 16	(83) 14	(84) 18	(85) 11	(86) 17	(87) 18	(88) 13
(89) 18	(90) 19	(91) 12	(92) 13	(93) 14	(94) 14	(95) 17	(96) 17
(97) 15	(98) 17	(99) 11	(100) 13				

### 第2页答案

(1) 17	(2) 20	(3) 11	(4) 13	(5) 20	(6) 11	(7) 15	(8) 19
(9) 16	(10) 3	(11) 18	(12) 19	(13) 19	(14) 19	(15) 11	(16) 16
(17) 13	(18) 19	(19) 12	(20) 12	(21) 11	(22) 17	(23) 19	(24) 18
(25) 17	(26) 20	(27) 14	(28) 17	(29) 14	(30) 19	(31) 9	(32) 19
(33) 19	(34) 13	(35) 13	(36) 18	(37) 17	(38) 20	(39) 20	(40) 19
(41) 19	(42) 12	(43) 10	(44) 17	(45) 19	(46) 19	(47) 20	(48) 5
(49) 16	(50) 18	(51) 17	(52) 20	(53) 20	(54) 16	(55) 17	(56) 18
(57) 19	(58) 18	(59) 19	(60) 18	(61) 18	(62) 19	(63) 14	(64) 20
(65) 14	(66) 17	(67) 11	(68) 15	(69) 11	(70) 15	(71) 15	(72) 17
(73) 15	(74) 18	(75) 9	(76) 19	(77) 20	(78) 15	(79) 15	(80) 16
(81) 17	(82) 13	(83) 6	(84) 17	(85) 14	(86) 17	(87) 20	(88) 9
(89) 9	(90) 6	(91) 14	(92) 16	(93) 20	(94) 16	(95) 20	(96) 20
(97) 12	(98) 11	(99) 19	(100) 6				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 17	(2) 19	(3) 20	(4) 15	(5) 15	(6) 4	(7) 19	(8) 14
(9) 20	(10) 8	(11) 19	(12) 20	(13) 11	(14) 18	(15) 9	(16) 13
(17) 19	(18) 20	(19) 12	(20) 20	(21) 20	(22) 20	(23) 5	(24) 10
(25) 14	(26) 19	(27) 18	(28) 16	(29) 14	(30) 19	(31) 7	(32) 15
(33) 19	(34) 13	(35) 18	(36) 13	(37) 8	(38) 16	(39) 19	(40) 18
(41) 12	(42) 13	(43) 15	(44) 10	(45) 17	(46) 16	(47) 16	(48) 16
(49) 16	(50) 19	(51) 12	(52) 12	(53) 17	(54) 19	(55) 20	(56) 18
(57) 19	(58) 18	(59) 8	(60) 5	(61) 11	(62) 20	(63) 15	(64) 12
(65) 15	(66) 14	(67) 19	(68) 16	(69) 18	(70) 20	(71) 20	(72) 7
(73) 15	(74) 16	(75) 15	(76) 5	(77) 9	(78) 18	(79) 16	(80) 15
(81) 18	(82) 10	(83) 18	(84) 20	(85) 19	(86) 14	(87) 16	(88) 20
(89) 7	(90) 20	(91) 10	(92) 19	(93) 18	(94) 19	(95) 2	(96) 10
(97) 18	(98) 18	(99) 12	(100) 17				

### 第4页答案

(1) 19	(2) 20	(3) 18	(4) 20	(5) 13	(6) 20	(7) 15	(8) 14
(9) 19	(10) 20	(11) 10	(12) 20	(13) 18	(14) 20	(15) 10	(16) 14
(17) 18	(18) 8	(19) 9	(20) 20	(21) 16	(22) 20	(23) 20	(24) 16
(25) 14	(26) 18	(27) 18	(28) 17	(29) 15	(30) 20	(31) 12	(32) 18
(33) 18	(34) 17	(35) 9	(36) 19	(37) 16	(38) 5	(39) 8	(40) 14
(41) 19	(42) 17	(43) 12	(44) 18	(45) 6	(46) 17	(47) 12	(48) 20
(49) 13	(50) 19	(51) 14	(52) 12	(53) 19	(54) 15	(55) 19	(56) 12
(57) 11	(58) 18	(59) 8	(60) 18	(61) 15	(62) 16	(63) 20	(64) 17
(65) 19	(66) 15	(67) 13	(68) 19	(69) 13	(70) 19	(71) 19	(72) 20
(73) 20	(74) 12	(75) 11	(76) 20	(77) 19	(78) 19	(79) 20	(80) 13
(81) 18	(82) 18	(83) 20	(84) 18	(85) 17	(86) 14	(87) 3	(88) 18
(89) 19	(90) 17	(91) 15	(92) 17	(93) 17	(94) 16	(95) 19	(96) 13
(97) 19	(98) 18	(99) 13	(100) 7				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 19	(2) 17	(3) 20	(4) 19	(5) 17	(6) 20	(7) 8	(8) 14
(9) 14	(10) 19	(11) 19	(12) 15	(13) 18	(14) 20	(15) 15	(16) 15
(17) 7	(18) 14	(19) 20	(20) 15	(21) 11	(22) 10	(23) 17	(24) 14
(25) 12	(26) 20	(27) 18	(28) 20	(29) 6	(30) 6	(31) 19	(32) 18
(33) 16	(34) 7	(35) 14	(36) 20	(37) 20	(38) 20	(39) 15	(40) 17
(41) 20	(42) 18	(43) 7	(44) 12	(45) 11	(46) 13	(47) 19	(48) 15
(49) 17	(50) 11	(51) 8	(52) 16	(53) 7	(54) 15	(55) 10	(56) 18
(57) 18	(58) 19	(59) 19	(60) 19	(61) 11	(62) 13	(63) 15	(64) 19
(65) 9	(66) 16	(67) 13	(68) 18	(69) 19	(70) 20	(71) 15	(72) 17
(73) 18	(74) 20	(75) 18	(76) 15	(77) 20	(78) 19	(79) 17	(80) 9
(81) 11	(82) 19	(83) 15	(84) 12	(85) 20	(86) 15	(87) 14	(88) 18
(89) 4	(90) 6	(91) 11	(92) 15	(93) 13	(94) 7	(95) 20	(96) 13
(97) 13	(98) 15	(99) 9	(100) 17				

### 第6页答案

(1) 9	(2) 19	(3) 19	(4) 19	(5) 13	(6) 17	(7) 18	(8) 5
(9) 20	(10) 5	(11) 20	(12) 17	(13) 16	(14) 20	(15) 14	(16) 18
(17) 11	(18) 16	(19) 19	(20) 15	(21) 18	(22) 17	(23) 10	(24) 20
(25) 20	(26) 19	(27) 14	(28) 17	(29) 19	(30) 16	(31) 18	(32) 15
(33) 12	(34) 16	(35) 19	(36) 11	(37) 19	(38) 15	(39) 15	(40) 17
(41) 15	(42) 18	(43) 17	(44) 18	(45) 19	(46) 20	(47) 14	(48) 9
(49) 20	(50) 2	(51) 17	(52) 6	(53) 14	(54) 12	(55) 20	(56) 17
(57) 20	(58) 19	(59) 19	(60) 16	(61) 19	(62) 14	(63) 20	(64) 13
(65) 14	(66) 20	(67) 18	(68) 8	(69) 7	(70) 19	(71) 18	(72) 19
(73) 9	(74) 19	(75) 17	(76) 20	(77) 15	(78) 19	(79) 12	(80) 19
(81) 18	(82) 15	(83) 18	(84) 13	(85) 17	(86) 18	(87) 18	(88) 11
(89) 15	(90) 20	(91) 16	(92) 20	(93) 10	(94) 20	(95) 19	(96) 10
(97) 15	(98) 19	(99) 19	(100) 20				

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 18  | (2) 17  | (3) 18  | (4) 18   | (5) 16  | (6) 11  | (7) 18  | (8) 18  |
| (9) 8   | (10) 13 | (11) 15 | (12) 20  | (13) 19 | (14) 14 | (15) 10 | (16) 19 |
| (17) 17 | (18) 18 | (19) 15 | (20) 17  | (21) 16 | (22) 12 | (23) 5  | (24) 20 |
| (25) 20 | (26) 16 | (27) 4  | (28) 20  | (29) 19 | (30) 15 | (31) 18 | (32) 20 |
| (33) 20 | (34) 11 | (35) 17 | (36) 12  | (37) 3  | (38) 17 | (39) 16 | (40) 16 |
| (41) 17 | (42) 11 | (43) 14 | (44) 20  | (45) 14 | (46) 16 | (47) 14 | (48) 18 |
| (49) 14 | (50) 19 | (51) 20 | (52) 16  | (53) 20 | (54) 20 | (55) 15 | (56) 16 |
| (57) 20 | (58) 18 | (59) 16 | (60) 19  | (61) 19 | (62) 18 | (63) 6  | (64) 17 |
| (65) 19 | (66) 17 | (67) 9  | (68) 19  | (69) 19 | (70) 20 | (71) 17 | (72) 19 |
| (73) 20 | (74) 20 | (75) 18 | (76) 13  | (77) 20 | (78) 14 | (79) 8  | (80) 20 |
| (81) 8  | (82) 15 | (83) 18 | (84) 7   | (85) 19 | (86) 17 | (87) 19 | (88) 9  |
| (89) 18 | (90) 18 | (91) 20 | (92) 17  | (93) 7  | (94) 9  | (95) 7  | (96) 14 |
| (97) 13 | (98) 6  | (99) 12 | (100) 17 |         |         |         |         |