

二十以内加减法计算练习题

姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- | | | | |
|------------------|------------------|-----------------|------------------|
| (1) $6 - 2 =$ | (2) $15 + 3 =$ | (3) $19 - 5 =$ | (4) $15 - 8 =$ |
| (5) $1 + 4 =$ | (6) $16 + 2 =$ | (7) $11 - 5 =$ | (8) $19 - 12 =$ |
| (9) $11 + 2 =$ | (10) $13 - 5 =$ | (11) $14 - 5 =$ | (12) $3 - 3 =$ |
| (13) $14 + 3 =$ | (14) $4 + 12 =$ | (15) $4 - 4 =$ | (16) $18 - 1 =$ |
| (17) $9 - 5 =$ | (18) $18 + 2 =$ | (19) $6 - 3 =$ | (20) $15 - 3 =$ |
| (21) $18 - 6 =$ | (22) $10 - 6 =$ | (23) $7 + 9 =$ | (24) $10 - 5 =$ |
| (25) $15 + 4 =$ | (26) $19 + 1 =$ | (27) $13 + 4 =$ | (28) $16 - 7 =$ |
| (29) $17 + 2 =$ | (30) $12 - 1 =$ | (31) $11 + 2 =$ | (32) $17 - 16 =$ |
| (33) $19 - 16 =$ | (34) $15 + 4 =$ | (35) $4 + 5 =$ | (36) $18 - 10 =$ |
| (37) $5 - 5 =$ | (38) $18 + 2 =$ | (39) $6 + 4 =$ | (40) $15 - 7 =$ |
| (41) $19 - 13 =$ | (42) $16 - 6 =$ | (43) $4 - 4 =$ | (44) $2 - 2 =$ |
| (45) $14 + 1 =$ | (46) $19 - 10 =$ | (47) $13 - 7 =$ | (48) $13 - 9 =$ |
| (49) $13 - 12 =$ | (50) $4 - 1 =$ | (51) $8 - 1 =$ | (52) $11 - 2 =$ |
| (53) $2 + 17 =$ | (54) $9 + 10 =$ | (55) $10 + 8 =$ | (56) $19 - 10 =$ |
| (57) $19 + 1 =$ | (58) $14 + 4 =$ | (59) $9 - 7 =$ | (60) $11 - 10 =$ |
| (61) $10 - 7 =$ | (62) $3 - 3 =$ | (63) $7 - 3 =$ | (64) $6 - 1 =$ |
| (65) $18 - 1 =$ | (66) $10 + 1 =$ | (67) $8 + 5 =$ | (68) $5 + 9 =$ |
| (69) $13 - 9 =$ | (70) $1 - 1 =$ | (71) $6 - 3 =$ | (72) $9 + 6 =$ |
| (73) $2 + 7 =$ | (74) $18 + 1 =$ | (75) $11 - 2 =$ | (76) $8 + 6 =$ |
| (77) $5 + 14 =$ | (78) $9 - 7 =$ | (79) $19 - 3 =$ | (80) $13 + 3 =$ |
| (81) $6 - 2 =$ | (82) $5 + 11 =$ | (83) $19 - 4 =$ | (84) $13 - 4 =$ |
| (85) $18 - 15 =$ | (86) $1 - 1 =$ | (87) $3 - 2 =$ | (88) $6 + 8 =$ |
| (89) $18 + 1 =$ | (90) $2 - 1 =$ | (91) $6 - 6 =$ | (92) $1 - 1 =$ |
| (93) $2 + 7 =$ | (94) $4 + 10 =$ | (95) $6 + 2 =$ | (96) $16 + 1 =$ |
| (97) $15 + 2 =$ | (98) $1 - 1 =$ | (99) $4 + 9 =$ | (100) $6 + 13 =$ |

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|-----------------|------------------|------------------|------------------|
| (1) $7 + 5 =$ | (2) $6 - 5 =$ | (3) $17 - 1 =$ | (4) $7 + 8 =$ |
| (5) $13 - 2 =$ | (6) $8 + 9 =$ | (7) $7 - 4 =$ | (8) $1 + 9 =$ |
| (9) $3 - 2 =$ | (10) $19 - 6 =$ | (11) $16 + 1 =$ | (12) $15 + 3 =$ |
| (13) $8 + 10 =$ | (14) $4 + 3 =$ | (15) $7 + 8 =$ | (16) $14 - 6 =$ |
| (17) $8 + 2 =$ | (18) $14 + 1 =$ | (19) $3 + 7 =$ | (20) $15 - 10 =$ |
| (21) $16 + 2 =$ | (22) $8 - 1 =$ | (23) $6 - 1 =$ | (24) $15 - 9 =$ |
| (25) $11 + 5 =$ | (26) $4 + 4 =$ | (27) $10 - 3 =$ | (28) $2 - 1 =$ |
| (29) $6 - 1 =$ | (30) $4 - 2 =$ | (31) $12 - 1 =$ | (32) $11 + 7 =$ |
| (33) $11 + 9 =$ | (34) $9 - 4 =$ | (35) $15 + 2 =$ | (36) $4 + 2 =$ |
| (37) $8 - 5 =$ | (38) $1 - 1 =$ | (39) $7 - 2 =$ | (40) $19 - 18 =$ |
| (41) $6 + 6 =$ | (42) $5 + 13 =$ | (43) $14 + 6 =$ | (44) $11 + 9 =$ |
| (45) $11 + 4 =$ | (46) $15 + 5 =$ | (47) $12 - 11 =$ | (48) $10 + 9 =$ |
| (49) $16 + 4 =$ | (50) $19 + 1 =$ | (51) $19 - 4 =$ | (52) $19 + 1 =$ |
| (53) $2 - 1 =$ | (54) $17 - 10 =$ | (55) $11 - 4 =$ | (56) $10 - 3 =$ |
| (57) $11 + 6 =$ | (58) $3 - 1 =$ | (59) $5 + 14 =$ | (60) $13 - 10 =$ |
| (61) $13 - 7 =$ | (62) $7 - 6 =$ | (63) $7 - 4 =$ | (64) $6 + 14 =$ |
| (65) $16 + 2 =$ | (66) $7 + 9 =$ | (67) $2 - 2 =$ | (68) $12 - 7 =$ |
| (69) $12 - 2 =$ | (70) $19 + 1 =$ | (71) $16 - 4 =$ | (72) $13 + 4 =$ |
| (73) $9 - 8 =$ | (74) $1 + 12 =$ | (75) $15 - 9 =$ | (76) $3 + 14 =$ |
| (77) $11 + 5 =$ | (78) $5 - 2 =$ | (79) $7 + 7 =$ | (80) $19 - 18 =$ |
| (81) $11 + 4 =$ | (82) $3 + 13 =$ | (83) $4 + 8 =$ | (84) $9 + 7 =$ |
| (85) $3 + 2 =$ | (86) $1 - 1 =$ | (87) $19 + 1 =$ | (88) $4 - 4 =$ |
| (89) $5 - 2 =$ | (90) $4 - 1 =$ | (91) $4 - 4 =$ | (92) $14 + 1 =$ |
| (93) $14 + 6 =$ | (94) $6 + 6 =$ | (95) $15 - 12 =$ | (96) $3 + 14 =$ |
| (97) $3 - 3 =$ | (98) $5 + 2 =$ | (99) $11 + 3 =$ | (100) $16 - 6 =$ |

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- | | | | |
|------------------|------------------|-----------------|------------------|
| (1) $15 - 2 =$ | (2) $15 - 14 =$ | (3) $5 + 8 =$ | (4) $8 - 3 =$ |
| (5) $12 + 7 =$ | (6) $17 + 1 =$ | (7) $11 - 7 =$ | (8) $3 - 1 =$ |
| (9) $5 - 3 =$ | (10) $9 - 4 =$ | (11) $7 + 7 =$ | (12) $10 - 1 =$ |
| (13) $12 - 2 =$ | (14) $4 + 3 =$ | (15) $2 + 10 =$ | (16) $16 + 4 =$ |
| (17) $18 + 1 =$ | (18) $4 - 4 =$ | (19) $7 - 1 =$ | (20) $15 + 1 =$ |
| (21) $9 + 11 =$ | (22) $5 + 10 =$ | (23) $9 + 2 =$ | (24) $17 + 1 =$ |
| (25) $14 - 14 =$ | (26) $6 - 3 =$ | (27) $6 - 5 =$ | (28) $11 + 8 =$ |
| (29) $14 - 3 =$ | (30) $1 - 1 =$ | (31) $18 - 3 =$ | (32) $17 - 13 =$ |
| (33) $12 + 7 =$ | (34) $1 + 12 =$ | (35) $8 - 1 =$ | (36) $11 - 11 =$ |
| (37) $4 - 3 =$ | (38) $19 + 1 =$ | (39) $11 - 8 =$ | (40) $18 + 1 =$ |
| (41) $13 - 4 =$ | (42) $19 - 1 =$ | (43) $4 + 4 =$ | (44) $2 - 2 =$ |
| (45) $19 - 13 =$ | (46) $17 - 6 =$ | (47) $4 - 4 =$ | (48) $4 + 15 =$ |
| (49) $16 - 12 =$ | (50) $9 + 3 =$ | (51) $15 - 3 =$ | (52) $9 - 8 =$ |
| (53) $16 - 13 =$ | (54) $3 - 2 =$ | (55) $7 - 5 =$ | (56) $19 + 1 =$ |
| (57) $1 - 1 =$ | (58) $16 - 14 =$ | (59) $6 - 4 =$ | (60) $1 - 1 =$ |
| (61) $7 - 1 =$ | (62) $10 - 10 =$ | (63) $10 - 6 =$ | (64) $14 + 5 =$ |
| (65) $3 + 1 =$ | (66) $14 - 2 =$ | (67) $7 - 1 =$ | (68) $6 + 12 =$ |
| (69) $14 - 1 =$ | (70) $1 - 1 =$ | (71) $13 - 7 =$ | (72) $10 - 5 =$ |
| (73) $16 - 14 =$ | (74) $10 - 7 =$ | (75) $15 + 2 =$ | (76) $12 + 2 =$ |
| (77) $19 + 1 =$ | (78) $1 - 1 =$ | (79) $9 - 6 =$ | (80) $4 - 2 =$ |
| (81) $9 + 5 =$ | (82) $16 + 1 =$ | (83) $12 - 8 =$ | (84) $18 - 1 =$ |
| (85) $2 - 1 =$ | (86) $17 - 15 =$ | (87) $16 + 4 =$ | (88) $17 + 2 =$ |
| (89) $17 + 1 =$ | (90) $13 + 5 =$ | (91) $18 - 2 =$ | (92) $16 - 8 =$ |
| (93) $19 - 7 =$ | (94) $1 + 6 =$ | (95) $7 + 10 =$ | (96) $5 + 5 =$ |
| (97) $14 - 2 =$ | (98) $13 - 8 =$ | (99) $13 + 5 =$ | (100) $7 - 1 =$ |

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $17 - 12 =$ | (2) $13 - 10 =$ | (3) $17 + 3 =$ | (4) $10 - 7 =$ |
| (5) $18 - 2 =$ | (6) $7 - 1 =$ | (7) $1 - 1 =$ | (8) $19 + 1 =$ |
| (9) $2 + 5 =$ | (10) $1 - 1 =$ | (11) $11 + 9 =$ | (12) $6 - 2 =$ |
| (13) $4 - 1 =$ | (14) $5 + 11 =$ | (15) $14 + 2 =$ | (16) $13 - 1 =$ |
| (17) $11 + 9 =$ | (18) $15 + 3 =$ | (19) $12 - 9 =$ | (20) $14 - 9 =$ |
| (21) $12 - 11 =$ | (22) $10 - 7 =$ | (23) $12 + 6 =$ | (24) $14 + 4 =$ |
| (25) $16 + 3 =$ | (26) $9 + 5 =$ | (27) $15 - 10 =$ | (28) $7 - 5 =$ |
| (29) $19 - 13 =$ | (30) $16 + 2 =$ | (31) $2 + 3 =$ | (32) $15 + 5 =$ |
| (33) $8 + 10 =$ | (34) $2 + 6 =$ | (35) $5 - 5 =$ | (36) $5 - 1 =$ |
| (37) $14 - 3 =$ | (38) $3 - 2 =$ | (39) $1 + 11 =$ | (40) $10 - 5 =$ |
| (41) $10 + 8 =$ | (42) $4 + 14 =$ | (43) $12 - 6 =$ | (44) $18 - 11 =$ |
| (45) $18 + 2 =$ | (46) $3 + 11 =$ | (47) $13 + 2 =$ | (48) $6 + 3 =$ |
| (49) $9 + 8 =$ | (50) $9 + 11 =$ | (51) $18 - 14 =$ | (52) $5 + 11 =$ |
| (53) $5 - 3 =$ | (54) $12 + 8 =$ | (55) $16 - 10 =$ | (56) $11 + 1 =$ |
| (57) $2 + 9 =$ | (58) $11 - 10 =$ | (59) $7 - 7 =$ | (60) $18 + 1 =$ |
| (61) $7 + 5 =$ | (62) $11 - 3 =$ | (63) $5 + 9 =$ | (64) $12 - 7 =$ |
| (65) $9 + 8 =$ | (66) $3 - 1 =$ | (67) $9 - 1 =$ | (68) $7 + 9 =$ |
| (69) $12 - 10 =$ | (70) $11 + 1 =$ | (71) $17 - 17 =$ | (72) $12 - 5 =$ |
| (73) $3 - 2 =$ | (74) $15 - 3 =$ | (75) $17 - 13 =$ | (76) $8 - 8 =$ |
| (77) $10 + 2 =$ | (78) $17 - 6 =$ | (79) $3 - 2 =$ | (80) $1 + 14 =$ |
| (81) $1 + 12 =$ | (82) $11 - 5 =$ | (83) $10 - 9 =$ | (84) $12 - 4 =$ |
| (85) $13 + 3 =$ | (86) $10 + 2 =$ | (87) $7 - 7 =$ | (88) $18 + 1 =$ |
| (89) $1 - 1 =$ | (90) $7 - 2 =$ | (91) $18 - 7 =$ | (92) $13 + 6 =$ |
| (93) $5 + 5 =$ | (94) $14 + 6 =$ | (95) $3 + 13 =$ | (96) $16 + 4 =$ |
| (97) $17 - 9 =$ | (98) $7 - 3 =$ | (99) $17 + 1 =$ | (100) $5 - 2 =$ |

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扫码看答案

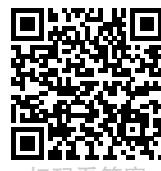
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- | | | | |
|------------------|-----------------|-----------------|------------------|
| (1) $4 - 4 =$ | (2) $14 + 4 =$ | (3) $19 + 1 =$ | (4) $1 - 1 =$ |
| (5) $19 - 9 =$ | (6) $2 - 1 =$ | (7) $11 + 4 =$ | (8) $14 - 8 =$ |
| (9) $1 + 11 =$ | (10) $5 - 2 =$ | (11) $7 + 9 =$ | (12) $2 + 10 =$ |
| (13) $8 + 1 =$ | (14) $14 - 8 =$ | (15) $19 - 8 =$ | (16) $8 + 10 =$ |
| (17) $1 - 1 =$ | (18) $6 + 14 =$ | (19) $13 + 7 =$ | (20) $4 + 10 =$ |
| (21) $10 - 4 =$ | (22) $6 - 2 =$ | (23) $4 - 4 =$ | (24) $9 + 10 =$ |
| (25) $9 + 5 =$ | (26) $1 + 17 =$ | (27) $14 - 1 =$ | (28) $14 - 4 =$ |
| (29) $9 + 8 =$ | (30) $5 - 5 =$ | (31) $15 + 2 =$ | (32) $15 - 7 =$ |
| (33) $6 - 2 =$ | (34) $14 - 1 =$ | (35) $11 - 4 =$ | (36) $7 + 11 =$ |
| (37) $15 - 3 =$ | (38) $10 + 6 =$ | (39) $1 - 1 =$ | (40) $19 - 3 =$ |
| (41) $1 - 1 =$ | (42) $19 - 4 =$ | (43) $3 + 14 =$ | (44) $2 + 2 =$ |
| (45) $2 - 1 =$ | (46) $1 + 6 =$ | (47) $3 + 4 =$ | (48) $5 - 5 =$ |
| (49) $17 + 1 =$ | (50) $18 + 1 =$ | (51) $13 + 6 =$ | (52) $19 - 7 =$ |
| (53) $13 + 2 =$ | (54) $8 - 2 =$ | (55) $6 + 13 =$ | (56) $6 - 3 =$ |
| (57) $7 + 2 =$ | (58) $15 + 1 =$ | (59) $8 + 11 =$ | (60) $9 + 7 =$ |
| (61) $3 + 5 =$ | (62) $19 - 1 =$ | (63) $6 - 5 =$ | (64) $16 + 3 =$ |
| (65) $6 + 14 =$ | (66) $10 - 8 =$ | (67) $8 - 3 =$ | (68) $13 - 3 =$ |
| (69) $15 + 3 =$ | (70) $9 - 1 =$ | (71) $11 - 3 =$ | (72) $4 - 3 =$ |
| (73) $12 - 12 =$ | (74) $13 - 8 =$ | (75) $8 - 3 =$ | (76) $1 - 1 =$ |
| (77) $14 - 10 =$ | (78) $15 - 7 =$ | (79) $2 - 1 =$ | (80) $9 - 2 =$ |
| (81) $10 + 7 =$ | (82) $3 + 6 =$ | (83) $8 - 4 =$ | (84) $2 - 1 =$ |
| (85) $4 - 1 =$ | (86) $4 + 11 =$ | (87) $1 + 18 =$ | (88) $19 - 17 =$ |
| (89) $5 - 1 =$ | (90) $16 + 3 =$ | (91) $3 - 1 =$ | (92) $4 + 16 =$ |
| (93) $1 - 1 =$ | (94) $3 - 1 =$ | (95) $9 - 7 =$ | (96) $7 + 1 =$ |
| (97) $3 - 3 =$ | (98) $18 + 1 =$ | (99) $10 - 2 =$ | (100) $15 - 7 =$ |



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- (1) $4 - 1 =$ (2) $14 + 5 =$ (3) $1 + 13 =$ (4) $6 + 9 =$
(5) $19 - 5 =$ (6) $12 - 10 =$ (7) $2 + 13 =$ (8) $5 + 12 =$
(9) $18 - 10 =$ (10) $9 + 11 =$ (11) $7 + 8 =$ (12) $15 - 2 =$
(13) $14 + 1 =$ (14) $6 + 11 =$ (15) $14 + 1 =$ (16) $8 + 10 =$
(17) $14 + 5 =$ (18) $19 - 2 =$ (19) $2 - 1 =$ (20) $16 + 1 =$
(21) $7 + 7 =$ (22) $13 + 7 =$ (23) $2 + 12 =$ (24) $16 + 2 =$
(25) $6 + 5 =$ (26) $2 + 13 =$ (27) $17 - 11 =$ (28) $17 - 1 =$
(29) $18 - 15 =$ (30) $1 - 1 =$ (31) $4 - 2 =$ (32) $2 + 5 =$
(33) $10 + 2 =$ (34) $16 - 9 =$ (35) $16 + 3 =$ (36) $19 + 1 =$
(37) $5 - 5 =$ (38) $9 - 5 =$ (39) $1 + 12 =$ (40) $15 + 4 =$
(41) $18 - 3 =$ (42) $2 + 18 =$ (43) $6 - 2 =$ (44) $13 - 2 =$
(45) $11 - 6 =$ (46) $12 - 8 =$ (47) $19 + 1 =$ (48) $10 - 9 =$
(49) $15 + 3 =$ (50) $4 + 6 =$ (51) $11 + 4 =$ (52) $13 - 4 =$
(53) $5 + 5 =$ (54) $13 + 2 =$ (55) $3 + 1 =$ (56) $14 + 2 =$
(57) $1 - 1 =$ (58) $4 + 16 =$ (59) $12 - 11 =$ (60) $7 - 7 =$
(61) $9 - 7 =$ (62) $10 + 2 =$ (63) $12 + 7 =$ (64) $6 - 1 =$
(65) $8 - 4 =$ (66) $15 + 5 =$ (67) $17 - 3 =$ (68) $18 + 1 =$
(69) $7 + 12 =$ (70) $13 - 2 =$ (71) $3 + 3 =$ (72) $15 - 4 =$
(73) $3 - 1 =$ (74) $11 + 1 =$ (75) $16 - 2 =$ (76) $9 - 6 =$
(77) $17 + 1 =$ (78) $10 - 9 =$ (79) $15 - 10 =$ (80) $17 + 2 =$
(81) $19 + 1 =$ (82) $6 - 6 =$ (83) $3 + 11 =$ (84) $10 - 4 =$
(85) $5 - 4 =$ (86) $9 - 7 =$ (87) $19 - 4 =$ (88) $4 + 10 =$
(89) $4 + 11 =$ (90) $4 + 9 =$ (91) $1 + 13 =$ (92) $17 + 1 =$
(93) $8 + 6 =$ (94) $13 - 4 =$ (95) $10 + 3 =$ (96) $4 - 1 =$
(97) $5 + 10 =$ (98) $8 - 5 =$ (99) $18 + 2 =$ (100) $3 - 2 =$

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|-----------------|------------------|------------------|------------------|
| (1) $8 - 7 =$ | (2) $12 - 8 =$ | (3) $9 - 9 =$ | (4) $6 - 5 =$ |
| (5) $3 - 3 =$ | (6) $2 + 7 =$ | (7) $9 - 8 =$ | (8) $5 - 5 =$ |
| (9) $14 - 13 =$ | (10) $4 - 3 =$ | (11) $18 + 2 =$ | (12) $19 - 7 =$ |
| (13) $11 + 2 =$ | (14) $9 - 8 =$ | (15) $6 - 4 =$ | (16) $12 + 2 =$ |
| (17) $7 - 5 =$ | (18) $3 - 2 =$ | (19) $9 + 8 =$ | (20) $17 - 2 =$ |
| (21) $10 - 9 =$ | (22) $11 + 4 =$ | (23) $13 + 3 =$ | (24) $15 - 1 =$ |
| (25) $8 - 3 =$ | (26) $18 + 2 =$ | (27) $14 - 5 =$ | (28) $16 + 2 =$ |
| (29) $17 - 2 =$ | (30) $4 - 2 =$ | (31) $12 - 3 =$ | (32) $19 + 1 =$ |
| (33) $4 + 16 =$ | (34) $19 - 10 =$ | (35) $2 - 1 =$ | (36) $12 - 5 =$ |
| (37) $11 + 6 =$ | (38) $11 - 7 =$ | (39) $12 - 2 =$ | (40) $5 + 4 =$ |
| (41) $18 + 1 =$ | (42) $7 - 4 =$ | (43) $9 - 6 =$ | (44) $13 - 4 =$ |
| (45) $5 + 6 =$ | (46) $19 + 1 =$ | (47) $6 - 1 =$ | (48) $6 - 2 =$ |
| (49) $4 - 3 =$ | (50) $1 + 5 =$ | (51) $3 - 1 =$ | (52) $10 - 4 =$ |
| (53) $3 + 17 =$ | (54) $11 - 1 =$ | (55) $4 + 12 =$ | (56) $14 - 1 =$ |
| (57) $10 + 8 =$ | (58) $11 - 6 =$ | (59) $17 + 1 =$ | (60) $6 - 2 =$ |
| (61) $4 - 1 =$ | (62) $1 + 5 =$ | (63) $2 + 2 =$ | (64) $14 + 3 =$ |
| (65) $3 - 3 =$ | (66) $5 - 4 =$ | (67) $18 - 10 =$ | (68) $15 - 15 =$ |
| (69) $5 - 5 =$ | (70) $14 - 10 =$ | (71) $17 + 1 =$ | (72) $2 + 17 =$ |
| (73) $6 - 2 =$ | (74) $11 + 4 =$ | (75) $3 + 11 =$ | (76) $7 - 3 =$ |
| (77) $7 - 5 =$ | (78) $1 + 18 =$ | (79) $7 + 8 =$ | (80) $13 + 1 =$ |
| (81) $3 - 1 =$ | (82) $11 + 7 =$ | (83) $6 - 4 =$ | (84) $7 + 11 =$ |
| (85) $5 - 4 =$ | (86) $18 + 2 =$ | (87) $15 - 9 =$ | (88) $8 + 12 =$ |
| (89) $8 + 4 =$ | (90) $14 + 2 =$ | (91) $18 + 1 =$ | (92) $9 - 3 =$ |
| (93) $8 + 1 =$ | (94) $18 + 2 =$ | (95) $11 + 4 =$ | (96) $6 - 4 =$ |
| (97) $6 + 10 =$ | (98) $8 + 11 =$ | (99) $11 + 6 =$ | (100) $17 - 1 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 4 (2) 18 (3) 14 (4) 7 (5) 5 (6) 18 (7) 6 (8) 7
(9) 13 (10) 8 (11) 9 (12) 0 (13) 17 (14) 16 (15) 0 (16) 17
(17) 4 (18) 20 (19) 3 (20) 12 (21) 12 (22) 4 (23) 16 (24) 5
(25) 19 (26) 20 (27) 17 (28) 9 (29) 19 (30) 11 (31) 13 (32) 1
(33) 3 (34) 19 (35) 9 (36) 8 (37) 0 (38) 20 (39) 10 (40) 8
(41) 6 (42) 10 (43) 0 (44) 0 (45) 15 (46) 9 (47) 6 (48) 4
(49) 1 (50) 3 (51) 7 (52) 9 (53) 19 (54) 19 (55) 18 (56) 9
(57) 20 (58) 18 (59) 2 (60) 1 (61) 3 (62) 0 (63) 4 (64) 5
(65) 17 (66) 11 (67) 13 (68) 14 (69) 4 (70) 0 (71) 3 (72) 15
(73) 9 (74) 19 (75) 9 (76) 14 (77) 19 (78) 2 (79) 16 (80) 16
(81) 4 (82) 16 (83) 15 (84) 9 (85) 3 (86) 0 (87) 1 (88) 14
(89) 19 (90) 1 (91) 0 (92) 0 (93) 9 (94) 14 (95) 8 (96) 17
(97) 17 (98) 0 (99) 13 (100) 19

第2页答案

(1) 12 (2) 1 (3) 16 (4) 15 (5) 11 (6) 17 (7) 3 (8) 10
(9) 1 (10) 13 (11) 17 (12) 18 (13) 18 (14) 7 (15) 15 (16) 8
(17) 10 (18) 15 (19) 10 (20) 5 (21) 18 (22) 7 (23) 5 (24) 6
(25) 16 (26) 8 (27) 7 (28) 1 (29) 5 (30) 2 (31) 11 (32) 18
(33) 20 (34) 5 (35) 17 (36) 6 (37) 3 (38) 0 (39) 5 (40) 1
(41) 12 (42) 18 (43) 20 (44) 20 (45) 15 (46) 20 (47) 1 (48) 19
(49) 20 (50) 20 (51) 15 (52) 20 (53) 1 (54) 7 (55) 7 (56) 7
(57) 17 (58) 2 (59) 19 (60) 3 (61) 6 (62) 1 (63) 3 (64) 20
(65) 18 (66) 16 (67) 0 (68) 5 (69) 10 (70) 20 (71) 12 (72) 17
(73) 1 (74) 13 (75) 6 (76) 17 (77) 16 (78) 3 (79) 14 (80) 1
(81) 15 (82) 16 (83) 12 (84) 16 (85) 5 (86) 0 (87) 20 (88) 0
(89) 3 (90) 3 (91) 0 (92) 15 (93) 20 (94) 12 (95) 3 (96) 17
(97) 0 (98) 7 (99) 14 (100) 10

二十以内加减法计算练习题答案

第3页答案

(1) 13	(2) 1	(3) 13	(4) 5	(5) 19	(6) 18	(7) 4	(8) 2
(9) 2	(10) 5	(11) 14	(12) 9	(13) 10	(14) 7	(15) 12	(16) 20
(17) 19	(18) 0	(19) 6	(20) 16	(21) 20	(22) 15	(23) 11	(24) 18
(25) 0	(26) 3	(27) 1	(28) 19	(29) 11	(30) 0	(31) 15	(32) 4
(33) 19	(34) 13	(35) 7	(36) 0	(37) 1	(38) 20	(39) 3	(40) 19
(41) 9	(42) 18	(43) 8	(44) 0	(45) 6	(46) 11	(47) 0	(48) 19
(49) 4	(50) 12	(51) 12	(52) 1	(53) 3	(54) 1	(55) 2	(56) 20
(57) 0	(58) 2	(59) 2	(60) 0	(61) 6	(62) 0	(63) 4	(64) 19
(65) 4	(66) 12	(67) 6	(68) 18	(69) 13	(70) 0	(71) 6	(72) 5
(73) 2	(74) 3	(75) 17	(76) 14	(77) 20	(78) 0	(79) 3	(80) 2
(81) 14	(82) 17	(83) 4	(84) 17	(85) 1	(86) 2	(87) 20	(88) 19
(89) 18	(90) 18	(91) 16	(92) 8	(93) 12	(94) 7	(95) 17	(96) 10
(97) 12	(98) 5	(99) 18	(100) 6				

第4页答案

(1) 5	(2) 3	(3) 20	(4) 3	(5) 16	(6) 6	(7) 0	(8) 20
(9) 7	(10) 0	(11) 20	(12) 4	(13) 3	(14) 16	(15) 16	(16) 12
(17) 20	(18) 18	(19) 3	(20) 5	(21) 1	(22) 3	(23) 18	(24) 18
(25) 19	(26) 14	(27) 5	(28) 2	(29) 6	(30) 18	(31) 5	(32) 20
(33) 18	(34) 8	(35) 0	(36) 4	(37) 11	(38) 1	(39) 12	(40) 5
(41) 18	(42) 18	(43) 6	(44) 7	(45) 20	(46) 14	(47) 15	(48) 9
(49) 17	(50) 20	(51) 4	(52) 16	(53) 2	(54) 20	(55) 6	(56) 12
(57) 11	(58) 1	(59) 0	(60) 19	(61) 12	(62) 8	(63) 14	(64) 5
(65) 17	(66) 2	(67) 8	(68) 16	(69) 2	(70) 12	(71) 0	(72) 7
(73) 1	(74) 12	(75) 4	(76) 0	(77) 12	(78) 11	(79) 1	(80) 15
(81) 13	(82) 6	(83) 1	(84) 8	(85) 16	(86) 12	(87) 0	(88) 19
(89) 0	(90) 5	(91) 11	(92) 19	(93) 10	(94) 20	(95) 16	(96) 20
(97) 8	(98) 4	(99) 18	(100) 3				

二十以内加减法计算练习题答案

第5页答案

(1) 0	(2) 18	(3) 20	(4) 0	(5) 10	(6) 1	(7) 15	(8) 6
(9) 12	(10) 3	(11) 16	(12) 12	(13) 9	(14) 6	(15) 11	(16) 18
(17) 0	(18) 20	(19) 20	(20) 14	(21) 6	(22) 4	(23) 0	(24) 19
(25) 14	(26) 18	(27) 13	(28) 10	(29) 17	(30) 0	(31) 17	(32) 8
(33) 4	(34) 13	(35) 7	(36) 18	(37) 12	(38) 16	(39) 0	(40) 16
(41) 0	(42) 15	(43) 17	(44) 4	(45) 1	(46) 7	(47) 7	(48) 0
(49) 18	(50) 19	(51) 19	(52) 12	(53) 15	(54) 6	(55) 19	(56) 3
(57) 9	(58) 16	(59) 19	(60) 16	(61) 8	(62) 18	(63) 1	(64) 19
(65) 20	(66) 2	(67) 5	(68) 10	(69) 18	(70) 8	(71) 8	(72) 1
(73) 0	(74) 5	(75) 5	(76) 0	(77) 4	(78) 8	(79) 1	(80) 7
(81) 17	(82) 9	(83) 4	(84) 1	(85) 3	(86) 15	(87) 19	(88) 2
(89) 4	(90) 19	(91) 2	(92) 20	(93) 0	(94) 2	(95) 2	(96) 8
(97) 0	(98) 19	(99) 8	(100) 8				

第6页答案

(1) 3	(2) 19	(3) 14	(4) 15	(5) 14	(6) 2	(7) 15	(8) 17
(9) 8	(10) 20	(11) 15	(12) 13	(13) 15	(14) 17	(15) 15	(16) 18
(17) 19	(18) 17	(19) 1	(20) 17	(21) 14	(22) 20	(23) 14	(24) 18
(25) 11	(26) 15	(27) 6	(28) 16	(29) 3	(30) 0	(31) 2	(32) 7
(33) 12	(34) 7	(35) 19	(36) 20	(37) 0	(38) 4	(39) 13	(40) 19
(41) 15	(42) 20	(43) 4	(44) 11	(45) 5	(46) 4	(47) 20	(48) 1
(49) 18	(50) 10	(51) 15	(52) 9	(53) 10	(54) 15	(55) 4	(56) 16
(57) 0	(58) 20	(59) 1	(60) 0	(61) 2	(62) 12	(63) 19	(64) 5
(65) 4	(66) 20	(67) 14	(68) 19	(69) 19	(70) 11	(71) 6	(72) 11
(73) 2	(74) 12	(75) 14	(76) 3	(77) 18	(78) 1	(79) 5	(80) 19
(81) 20	(82) 0	(83) 14	(84) 6	(85) 1	(86) 2	(87) 15	(88) 14
(89) 15	(90) 13	(91) 14	(92) 18	(93) 14	(94) 9	(95) 13	(96) 3
(97) 15	(98) 3	(99) 20	(100) 1				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 1 | (2) 4 | (3) 0 | (4) 1 | (5) 0 | (6) 9 | (7) 1 | (8) 0 |
| (9) 1 | (10) 1 | (11) 20 | (12) 12 | (13) 13 | (14) 1 | (15) 2 | (16) 14 |
| (17) 2 | (18) 1 | (19) 17 | (20) 15 | (21) 1 | (22) 15 | (23) 16 | (24) 14 |
| (25) 5 | (26) 20 | (27) 9 | (28) 18 | (29) 15 | (30) 2 | (31) 9 | (32) 20 |
| (33) 20 | (34) 9 | (35) 1 | (36) 7 | (37) 17 | (38) 4 | (39) 10 | (40) 9 |
| (41) 19 | (42) 3 | (43) 3 | (44) 9 | (45) 11 | (46) 20 | (47) 5 | (48) 4 |
| (49) 1 | (50) 6 | (51) 2 | (52) 6 | (53) 20 | (54) 10 | (55) 16 | (56) 13 |
| (57) 18 | (58) 5 | (59) 18 | (60) 4 | (61) 3 | (62) 6 | (63) 4 | (64) 17 |
| (65) 0 | (66) 1 | (67) 8 | (68) 0 | (69) 0 | (70) 4 | (71) 18 | (72) 19 |
| (73) 4 | (74) 15 | (75) 14 | (76) 4 | (77) 2 | (78) 19 | (79) 15 | (80) 14 |
| (81) 2 | (82) 18 | (83) 2 | (84) 18 | (85) 1 | (86) 20 | (87) 6 | (88) 20 |
| (89) 12 | (90) 16 | (91) 19 | (92) 6 | (93) 9 | (94) 20 | (95) 15 | (96) 2 |
| (97) 16 | (98) 19 | (99) 17 | (100) 16 | | | | |