

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $6 + 13 =$

(2) $14 + 3 =$

(3) $4 + 9 =$

(4) $3 + 3 =$

(5) $13 + 2 =$

(6) $4 + 8 =$

(7) $12 + 7 =$

(8) $17 + 3 =$

(9) $13 + 7 =$

(10) $8 + 1 =$

(11) $2 + 11 =$

(12) $15 + 1 =$

(13) $12 + 2 =$

(14) $18 + 2 =$

(15) $5 + 10 =$

(16) $11 + 1 =$

(17) $1 + 18 =$

(18) $17 + 3 =$

(19) $16 + 4 =$

(20) $6 + 11 =$

(21) $12 + 1 =$

(22) $9 + 9 =$

(23) $15 + 3 =$

(24) $12 + 1 =$

(25) $8 + 4 =$

(26) $4 + 2 =$

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(29) $13 + 6 =$

(30) $17 + 1 =$

(31) $16 + 3 =$

(32) $17 + 2 =$

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(34) $12 + 6 =$

(35) $12 + 8 =$

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(37) $3 + 6 =$

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(40) $10 + 4 =$

(41) $7 + 3 =$

(42) $13 + 6 =$

(43) $16 + 2 =$

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(45) $7 + 3 =$

(46) $8 + 6 =$

(47) $14 + 4 =$

(48) $11 + 8 =$

(49) $10 + 10 =$

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(51) $5 + 8 =$

(52) $1 + 9 =$

(53) $6 + 6 =$

(54) $14 + 1 =$

(55) $4 + 8 =$

(56) $7 + 7 =$

(57) $15 + 3 =$

(58) $3 + 2 =$

(59) $15 + 5 =$

(60) $10 + 1 =$

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(62) $1 + 12 =$

(63) $19 + 1 =$

(64) $16 + 2 =$

(65) $4 + 6 =$

(66) $12 + 4 =$

(67) $5 + 9 =$

(68) $19 + 1 =$

(69) $7 + 5 =$

(70) $7 + 7 =$

(71) $10 + 5 =$

(72) $6 + 11 =$

(73) $16 + 2 =$

(74) $8 + 1 =$

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(78) $17 + 2 =$

(79) $4 + 2 =$

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(81) $18 + 1 =$

(82) $19 + 1 =$

(83) $18 + 2 =$

(84) $7 + 11 =$

(85) $4 + 10 =$

(86) $13 + 3 =$

(87) $3 + 4 =$

(88) $4 + 1 =$

(89) $3 + 3 =$

(90) $19 + 1 =$

(91) $13 + 1 =$

(92) $18 + 2 =$

(93) $3 + 7 =$

(94) $12 + 6 =$

(95) $5 + 11 =$

(96) $4 + 7 =$

(97) $4 + 8 =$

(98) $16 + 1 =$

(99) $9 + 9 =$

(100) $4 + 15 =$

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|-----------------|------------------|-----------------|------------------|
| (1) $7 + 5 =$ | (2) $11 + 1 =$ | (3) $2 + 16 =$ | (4) $13 + 3 =$ |
| (5) $9 + 4 =$ | (6) $1 + 17 =$ | (7) $16 + 3 =$ | (8) $1 + 6 =$ |
| (9) $11 + 8 =$ | (10) $17 + 2 =$ | (11) $13 + 4 =$ | (12) $2 + 4 =$ |
| (13) $3 + 6 =$ | (14) $14 + 2 =$ | (15) $15 + 4 =$ | (16) $5 + 13 =$ |
| (17) $2 + 3 =$ | (18) $17 + 2 =$ | (19) $12 + 8 =$ | (20) $16 + 2 =$ |
| (21) $6 + 7 =$ | (22) $5 + 4 =$ | (23) $8 + 5 =$ | (24) $10 + 1 =$ |
| (25) $1 + 8 =$ | (26) $3 + 4 =$ | (27) $14 + 3 =$ | (28) $10 + 8 =$ |
| (29) $17 + 3 =$ | (30) $10 + 10 =$ | (31) $9 + 3 =$ | (32) $3 + 14 =$ |
| (33) $12 + 7 =$ | (34) $7 + 7 =$ | (35) $5 + 1 =$ | (36) $8 + 12 =$ |
| (37) $14 + 6 =$ | (38) $17 + 1 =$ | (39) $18 + 2 =$ | (40) $9 + 5 =$ |
| (41) $3 + 14 =$ | (42) $7 + 11 =$ | (43) $4 + 16 =$ | (44) $10 + 3 =$ |
| (45) $3 + 13 =$ | (46) $3 + 6 =$ | (47) $8 + 3 =$ | (48) $16 + 2 =$ |
| (49) $18 + 1 =$ | (50) $7 + 11 =$ | (51) $3 + 8 =$ | (52) $15 + 1 =$ |
| (53) $8 + 3 =$ | (54) $11 + 3 =$ | (55) $16 + 3 =$ | (56) $8 + 9 =$ |
| (57) $14 + 4 =$ | (58) $6 + 2 =$ | (59) $6 + 1 =$ | (60) $6 + 4 =$ |
| (61) $4 + 10 =$ | (62) $16 + 2 =$ | (63) $1 + 4 =$ | (64) $17 + 2 =$ |
| (65) $7 + 12 =$ | (66) $11 + 6 =$ | (67) $3 + 5 =$ | (68) $17 + 2 =$ |
| (69) $11 + 5 =$ | (70) $14 + 5 =$ | (71) $19 + 1 =$ | (72) $16 + 1 =$ |
| (73) $11 + 4 =$ | (74) $11 + 6 =$ | (75) $19 + 1 =$ | (76) $18 + 2 =$ |
| (77) $12 + 2 =$ | (78) $11 + 3 =$ | (79) $17 + 3 =$ | (80) $13 + 4 =$ |
| (81) $6 + 7 =$ | (82) $9 + 2 =$ | (83) $15 + 1 =$ | (84) $2 + 6 =$ |
| (85) $7 + 2 =$ | (86) $19 + 1 =$ | (87) $3 + 4 =$ | (88) $6 + 3 =$ |
| (89) $15 + 3 =$ | (90) $2 + 8 =$ | (91) $1 + 1 =$ | (92) $8 + 9 =$ |
| (93) $14 + 3 =$ | (94) $8 + 10 =$ | (95) $4 + 15 =$ | (96) $1 + 16 =$ |
| (97) $2 + 2 =$ | (98) $11 + 8 =$ | (99) $18 + 2 =$ | (100) $10 + 1 =$ |

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姓名 _____

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(1) $18 + 2 =$

(2) $6 + 9 =$

(3) $9 + 8 =$

(4) $7 + 5 =$

(5) $9 + 7 =$

(6) $7 + 13 =$

(7) $6 + 8 =$

(8) $15 + 1 =$

(9) $14 + 3 =$

(10) $2 + 1 =$

(11) $15 + 3 =$

(12) $14 + 1 =$

(13) $12 + 1 =$

(14) $7 + 2 =$

(15) $18 + 1 =$

(16) $8 + 4 =$

(17) $9 + 5 =$

(18) $17 + 1 =$

(19) $3 + 8 =$

(20) $9 + 5 =$

(21) $14 + 1 =$

(22) $1 + 2 =$

(23) $13 + 3 =$

(24) $7 + 5 =$

(25) $1 + 2 =$

(26) $6 + 5 =$

(27) $19 + 1 =$

(28) $6 + 14 =$

(29) $17 + 2 =$

(30) $14 + 5 =$

(31) $10 + 5 =$

(32) $4 + 3 =$

(33) $16 + 2 =$

(34) $6 + 10 =$

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(36) $7 + 7 =$

(37) $9 + 2 =$

(38) $5 + 10 =$

(39) $8 + 9 =$

(40) $15 + 1 =$

(41) $11 + 3 =$

(42) $19 + 1 =$

(43) $8 + 8 =$

(44) $15 + 2 =$

(45) $4 + 1 =$

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(51) $3 + 12 =$

(52) $1 + 10 =$

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(54) $4 + 1 =$

(55) $6 + 8 =$

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(57) $9 + 6 =$

(58) $12 + 3 =$

(59) $2 + 8 =$

(60) $13 + 6 =$

(61) $8 + 10 =$

(62) $18 + 2 =$

(63) $14 + 2 =$

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(65) $4 + 8 =$

(66) $11 + 5 =$

(67) $19 + 1 =$

(68) $10 + 4 =$

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(70) $11 + 6 =$

(71) $4 + 6 =$

(72) $3 + 1 =$

(73) $3 + 3 =$

(74) $18 + 2 =$

(75) $14 + 6 =$

(76) $18 + 2 =$

(77) $2 + 2 =$

(78) $17 + 2 =$

(79) $5 + 5 =$

(80) $10 + 9 =$

(81) $18 + 1 =$

(82) $11 + 3 =$

(83) $18 + 1 =$

(84) $8 + 10 =$

(85) $2 + 11 =$

(86) $14 + 5 =$

(87) $11 + 1 =$

(88) $2 + 6 =$

(89) $5 + 15 =$

(90) $16 + 2 =$

(91) $13 + 4 =$

(92) $2 + 7 =$

(93) $18 + 1 =$

(94) $17 + 1 =$

(95) $9 + 6 =$

(96) $3 + 12 =$

(97) $7 + 9 =$

(98) $15 + 2 =$

(99) $19 + 1 =$

(100) $14 + 1 =$

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(1) $12 + 1 =$

(2) $19 + 1 =$

(3) $16 + 1 =$

(4) $4 + 1 =$

(5) $19 + 1 =$

(6) $1 + 3 =$

(7) $19 + 1 =$

(8) $11 + 9 =$

(9) $16 + 3 =$

(10) $6 + 13 =$

(11) $4 + 13 =$

(12) $3 + 3 =$

(13) $19 + 1 =$

(14) $17 + 3 =$

(15) $13 + 1 =$

(16) $9 + 10 =$

(17) $2 + 4 =$

(18) $17 + 1 =$

(19) $17 + 3 =$

(20) $14 + 5 =$

(21) $19 + 1 =$

(22) $10 + 8 =$

(23) $1 + 2 =$

(24) $8 + 5 =$

(25) $9 + 2 =$

(26) $14 + 6 =$

(27) $16 + 3 =$

(28) $5 + 8 =$

(29) $17 + 3 =$

(30) $13 + 6 =$

(31) $6 + 2 =$

(32) $7 + 2 =$

(33) $19 + 1 =$

(34) $18 + 1 =$

(35) $8 + 1 =$

(36) $4 + 11 =$

(37) $11 + 2 =$

(38) $14 + 2 =$

(39) $12 + 5 =$

(40) $12 + 2 =$

(41) $14 + 6 =$

(42) $18 + 2 =$

(43) $11 + 2 =$

(44) $11 + 4 =$

(45) $12 + 6 =$

(46) $9 + 10 =$

(47) $6 + 9 =$

(48) $5 + 11 =$

(49) $15 + 5 =$

(50) $8 + 4 =$

(51) $17 + 3 =$

(52) $7 + 13 =$

(53) $19 + 1 =$

(54) $2 + 16 =$

(55) $11 + 1 =$

(56) $3 + 10 =$

(57) $12 + 7 =$

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(59) $12 + 3 =$

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(62) $19 + 1 =$

(63) $11 + 6 =$

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(65) $9 + 8 =$

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(73) $17 + 2 =$

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(84) $10 + 4 =$

(85) $3 + 1 =$

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(92) $3 + 12 =$

(93) $12 + 5 =$

(94) $10 + 3 =$

(95) $9 + 4 =$

(96) $7 + 3 =$

(97) $7 + 12 =$

(98) $16 + 4 =$

(99) $2 + 8 =$

(100) $5 + 5 =$

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- | | | | |
|-----------------|-----------------|-----------------|------------------|
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| (5) $7 + 5 =$ | (6) $15 + 5 =$ | (7) $4 + 13 =$ | (8) $19 + 1 =$ |
| (9) $3 + 14 =$ | (10) $1 + 6 =$ | (11) $1 + 15 =$ | (12) $4 + 8 =$ |
| (13) $9 + 9 =$ | (14) $19 + 1 =$ | (15) $4 + 1 =$ | (16) $5 + 14 =$ |
| (17) $8 + 4 =$ | (18) $7 + 11 =$ | (19) $12 + 1 =$ | (20) $19 + 1 =$ |
| (21) $3 + 13 =$ | (22) $11 + 6 =$ | (23) $4 + 3 =$ | (24) $19 + 1 =$ |
| (25) $3 + 2 =$ | (26) $18 + 1 =$ | (27) $9 + 6 =$ | (28) $5 + 11 =$ |
| (29) $17 + 2 =$ | (30) $1 + 17 =$ | (31) $9 + 6 =$ | (32) $5 + 4 =$ |
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| (37) $18 + 2 =$ | (38) $12 + 1 =$ | (39) $13 + 1 =$ | (40) $18 + 2 =$ |
| (41) $16 + 2 =$ | (42) $2 + 7 =$ | (43) $4 + 2 =$ | (44) $12 + 3 =$ |
| (45) $2 + 13 =$ | (46) $9 + 6 =$ | (47) $2 + 5 =$ | (48) $11 + 9 =$ |
| (49) $2 + 1 =$ | (50) $10 + 5 =$ | (51) $1 + 11 =$ | (52) $14 + 1 =$ |
| (53) $19 + 1 =$ | (54) $14 + 2 =$ | (55) $12 + 1 =$ | (56) $13 + 6 =$ |
| (57) $2 + 3 =$ | (58) $6 + 10 =$ | (59) $16 + 3 =$ | (60) $7 + 11 =$ |
| (61) $4 + 2 =$ | (62) $11 + 2 =$ | (63) $10 + 8 =$ | (64) $16 + 2 =$ |
| (65) $1 + 19 =$ | (66) $7 + 4 =$ | (67) $7 + 7 =$ | (68) $8 + 7 =$ |
| (69) $7 + 7 =$ | (70) $11 + 2 =$ | (71) $18 + 1 =$ | (72) $18 + 2 =$ |
| (73) $19 + 1 =$ | (74) $8 + 12 =$ | (75) $17 + 2 =$ | (76) $19 + 1 =$ |
| (77) $8 + 9 =$ | (78) $18 + 2 =$ | (79) $5 + 8 =$ | (80) $15 + 4 =$ |
| (81) $3 + 4 =$ | (82) $2 + 8 =$ | (83) $17 + 2 =$ | (84) $10 + 2 =$ |
| (85) $14 + 1 =$ | (86) $14 + 6 =$ | (87) $9 + 5 =$ | (88) $18 + 2 =$ |
| (89) $12 + 7 =$ | (90) $18 + 2 =$ | (91) $9 + 4 =$ | (92) $14 + 1 =$ |
| (93) $9 + 1 =$ | (94) $19 + 1 =$ | (95) $5 + 10 =$ | (96) $4 + 16 =$ |
| (97) $6 + 9 =$ | (98) $18 + 1 =$ | (99) $10 + 2 =$ | (100) $13 + 5 =$ |

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(1) $14 + 4 =$

(2) $4 + 2 =$

(3) $9 + 9 =$

(4) $14 + 1 =$

(5) $3 + 17 =$

(6) $9 + 8 =$

(7) $7 + 7 =$

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(9) $1 + 13 =$

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(11) $16 + 4 =$

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(36) $6 + 14 =$

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(38) $14 + 2 =$

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(42) $14 + 2 =$

(43) $18 + 1 =$

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(51) $14 + 3 =$

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(95) $18 + 1 =$

(96) $8 + 4 =$

(97) $8 + 8 =$

(98) $16 + 1 =$

(99) $7 + 12 =$

(100) $19 + 1 =$

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(1) $1 + 7 =$

(2) $13 + 2 =$

(3) $3 + 17 =$

(4) $7 + 1 =$

(5) $8 + 10 =$

(6) $5 + 11 =$

(7) $3 + 6 =$

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(17) $18 + 1 =$

(18) $8 + 5 =$

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(35) $3 + 5 =$

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(40) $18 + 1 =$

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(51) $15 + 2 =$

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(81) $9 + 6 =$

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(96) $11 + 6 =$

(97) $6 + 3 =$

(98) $13 + 3 =$

(99) $19 + 1 =$

(100) $12 + 3 =$

二十以内加法计算练习题答案

第1页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 17 | (3) 13 | (4) 6 |
| (5) 15 | (6) 12 | (7) 19 | (8) 20 |
| (9) 20 | (10) 9 | (11) 13 | (12) 16 |
| (13) 14 | (14) 20 | (15) 15 | (16) 12 |
| (17) 19 | (18) 20 | (19) 20 | (20) 17 |
| (21) 13 | (22) 18 | (23) 18 | (24) 13 |
| (25) 12 | (26) 6 | (27) 19 | (28) 18 |
| (29) 19 | (30) 18 | (31) 19 | (32) 19 |
| (33) 13 | (34) 18 | (35) 20 | (36) 19 |
| (37) 9 | (38) 19 | (39) 16 | (40) 14 |
| (41) 10 | (42) 19 | (43) 18 | (44) 19 |
| (45) 10 | (46) 14 | (47) 18 | (48) 19 |
| (49) 20 | (50) 19 | (51) 13 | (52) 10 |
| (53) 12 | (54) 15 | (55) 12 | (56) 14 |
| (57) 18 | (58) 5 | (59) 20 | (60) 11 |
| (61) 8 | (62) 13 | (63) 20 | (64) 18 |
| (65) 10 | (66) 16 | (67) 14 | (68) 20 |
| (69) 12 | (70) 14 | (71) 15 | (72) 17 |
| (73) 18 | (74) 9 | (75) 12 | (76) 20 |
| (77) 16 | (78) 19 | (79) 6 | (80) 16 |
| (81) 19 | (82) 20 | (83) 20 | (84) 18 |
| (85) 14 | (86) 16 | (87) 7 | (88) 5 |
| (89) 6 | (90) 20 | (91) 14 | (92) 20 |
| (93) 10 | (94) 18 | (95) 16 | (96) 11 |
| (97) 12 | (98) 17 | (99) 18 | (100) 19 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 12 | (2) 12 | (3) 18 | (4) 16 |
| (5) 13 | (6) 18 | (7) 19 | (8) 7 |
| (9) 19 | (10) 19 | (11) 17 | (12) 6 |
| (13) 9 | (14) 16 | (15) 19 | (16) 18 |
| (17) 5 | (18) 19 | (19) 20 | (20) 18 |
| (21) 13 | (22) 9 | (23) 13 | (24) 11 |
| (25) 9 | (26) 7 | (27) 17 | (28) 18 |
| (29) 20 | (30) 20 | (31) 12 | (32) 17 |
| (33) 19 | (34) 14 | (35) 6 | (36) 20 |
| (37) 20 | (38) 18 | (39) 20 | (40) 14 |
| (41) 17 | (42) 18 | (43) 20 | (44) 13 |
| (45) 16 | (46) 9 | (47) 11 | (48) 18 |
| (49) 19 | (50) 18 | (51) 11 | (52) 16 |
| (53) 11 | (54) 14 | (55) 19 | (56) 17 |
| (57) 18 | (58) 8 | (59) 7 | (60) 10 |
| (61) 14 | (62) 18 | (63) 5 | (64) 19 |
| (65) 19 | (66) 17 | (67) 8 | (68) 19 |
| (69) 16 | (70) 19 | (71) 20 | (72) 17 |
| (73) 15 | (74) 17 | (75) 20 | (76) 20 |
| (77) 14 | (78) 14 | (79) 20 | (80) 17 |
| (81) 13 | (82) 11 | (83) 16 | (84) 8 |
| (85) 9 | (86) 20 | (87) 7 | (88) 9 |
| (89) 18 | (90) 10 | (91) 2 | (92) 17 |
| (93) 17 | (94) 18 | (95) 19 | (96) 17 |
| (97) 4 | (98) 19 | (99) 20 | (100) 11 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 15 | (3) 17 | (4) 12 |
| (5) 16 | (6) 20 | (7) 14 | (8) 16 |
| (9) 17 | (10) 3 | (11) 18 | (12) 15 |
| (13) 13 | (14) 9 | (15) 19 | (16) 12 |
| (17) 14 | (18) 18 | (19) 11 | (20) 14 |
| (21) 15 | (22) 3 | (23) 16 | (24) 12 |
| (25) 3 | (26) 11 | (27) 20 | (28) 20 |
| (29) 19 | (30) 19 | (31) 15 | (32) 7 |
| (33) 18 | (34) 16 | (35) 19 | (36) 14 |
| (37) 11 | (38) 15 | (39) 17 | (40) 16 |
| (41) 14 | (42) 20 | (43) 16 | (44) 17 |
| (45) 5 | (46) 11 | (47) 11 | (48) 13 |
| (49) 20 | (50) 19 | (51) 15 | (52) 11 |
| (53) 17 | (54) 5 | (55) 14 | (56) 20 |
| (57) 15 | (58) 15 | (59) 10 | (60) 19 |
| (61) 18 | (62) 20 | (63) 16 | (64) 6 |
| (65) 12 | (66) 16 | (67) 20 | (68) 14 |
| (69) 19 | (70) 17 | (71) 10 | (72) 4 |
| (73) 6 | (74) 20 | (75) 20 | (76) 20 |
| (77) 4 | (78) 19 | (79) 10 | (80) 19 |
| (81) 19 | (82) 14 | (83) 19 | (84) 18 |
| (85) 13 | (86) 19 | (87) 12 | (88) 8 |
| (89) 20 | (90) 18 | (91) 17 | (92) 9 |
| (93) 19 | (94) 18 | (95) 15 | (96) 15 |
| (97) 16 | (98) 17 | (99) 20 | (100) 15 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 13 | (2) 20 | (3) 17 | (4) 5 |
| (5) 20 | (6) 4 | (7) 20 | (8) 20 |
| (9) 19 | (10) 19 | (11) 17 | (12) 6 |
| (13) 20 | (14) 20 | (15) 14 | (16) 19 |
| (17) 6 | (18) 18 | (19) 20 | (20) 19 |
| (21) 20 | (22) 18 | (23) 3 | (24) 13 |
| (25) 11 | (26) 20 | (27) 19 | (28) 13 |
| (29) 20 | (30) 19 | (31) 8 | (32) 9 |
| (33) 20 | (34) 19 | (35) 9 | (36) 15 |
| (37) 13 | (38) 16 | (39) 17 | (40) 14 |
| (41) 20 | (42) 20 | (43) 13 | (44) 15 |
| (45) 18 | (46) 19 | (47) 15 | (48) 16 |
| (49) 20 | (50) 12 | (51) 20 | (52) 20 |
| (53) 20 | (54) 18 | (55) 12 | (56) 13 |
| (57) 19 | (58) 19 | (59) 15 | (60) 19 |
| (61) 12 | (62) 20 | (63) 17 | (64) 18 |
| (65) 17 | (66) 14 | (67) 13 | (68) 15 |
| (69) 12 | (70) 19 | (71) 18 | (72) 15 |
| (73) 19 | (74) 18 | (75) 17 | (76) 11 |
| (77) 18 | (78) 17 | (79) 9 | (80) 20 |
| (81) 16 | (82) 18 | (83) 19 | (84) 14 |
| (85) 4 | (86) 13 | (87) 19 | (88) 20 |
| (89) 17 | (90) 15 | (91) 20 | (92) 15 |
| (93) 17 | (94) 13 | (95) 13 | (96) 10 |
| (97) 19 | (98) 20 | (99) 10 | (100) 10 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 14 | (2) 14 | (3) 19 | (4) 20 |
| (5) 12 | (6) 20 | (7) 17 | (8) 20 |
| (9) 17 | (10) 7 | (11) 16 | (12) 12 |
| (13) 18 | (14) 20 | (15) 5 | (16) 19 |
| (17) 12 | (18) 18 | (19) 13 | (20) 20 |
| (21) 16 | (22) 17 | (23) 7 | (24) 20 |
| (25) 5 | (26) 19 | (27) 15 | (28) 16 |
| (29) 19 | (30) 18 | (31) 15 | (32) 9 |
| (33) 11 | (34) 20 | (35) 7 | (36) 5 |
| (37) 20 | (38) 13 | (39) 14 | (40) 20 |
| (41) 18 | (42) 9 | (43) 6 | (44) 15 |
| (45) 15 | (46) 15 | (47) 7 | (48) 20 |
| (49) 3 | (50) 15 | (51) 12 | (52) 15 |
| (53) 20 | (54) 16 | (55) 13 | (56) 19 |
| (57) 5 | (58) 16 | (59) 19 | (60) 18 |
| (61) 6 | (62) 13 | (63) 18 | (64) 18 |
| (65) 20 | (66) 11 | (67) 14 | (68) 15 |
| (69) 14 | (70) 13 | (71) 19 | (72) 20 |
| (73) 20 | (74) 20 | (75) 19 | (76) 20 |
| (77) 17 | (78) 20 | (79) 13 | (80) 19 |
| (81) 7 | (82) 10 | (83) 19 | (84) 12 |
| (85) 15 | (86) 20 | (87) 14 | (88) 20 |
| (89) 19 | (90) 20 | (91) 13 | (92) 15 |
| (93) 10 | (94) 20 | (95) 15 | (96) 20 |
| (97) 15 | (98) 19 | (99) 12 | (100) 18 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 18 | (2) 6 | (3) 18 | (4) 15 |
| (5) 20 | (6) 17 | (7) 14 | (8) 20 |
| (9) 14 | (10) 17 | (11) 20 | (12) 19 |
| (13) 18 | (14) 14 | (15) 19 | (16) 17 |
| (17) 19 | (18) 18 | (19) 20 | (20) 20 |
| (21) 15 | (22) 11 | (23) 18 | (24) 7 |
| (25) 16 | (26) 9 | (27) 20 | (28) 16 |
| (29) 16 | (30) 19 | (31) 15 | (32) 7 |
| (33) 19 | (34) 17 | (35) 17 | (36) 20 |
| (37) 19 | (38) 16 | (39) 6 | (40) 20 |
| (41) 19 | (42) 16 | (43) 19 | (44) 20 |
| (45) 19 | (46) 11 | (47) 19 | (48) 20 |
| (49) 18 | (50) 8 | (51) 17 | (52) 20 |
| (53) 14 | (54) 6 | (55) 19 | (56) 19 |
| (57) 17 | (58) 17 | (59) 17 | (60) 20 |
| (61) 20 | (62) 20 | (63) 16 | (64) 18 |
| (65) 17 | (66) 6 | (67) 19 | (68) 13 |
| (69) 20 | (70) 14 | (71) 10 | (72) 9 |
| (73) 10 | (74) 19 | (75) 19 | (76) 17 |
| (77) 15 | (78) 15 | (79) 20 | (80) 15 |
| (81) 18 | (82) 10 | (83) 15 | (84) 19 |
| (85) 16 | (86) 19 | (87) 16 | (88) 12 |
| (89) 19 | (90) 14 | (91) 15 | (92) 19 |
| (93) 18 | (94) 17 | (95) 19 | (96) 12 |
| (97) 16 | (98) 17 | (99) 19 | (100) 20 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 8 | (2) 15 | (3) 20 | (4) 8 |
| (5) 18 | (6) 16 | (7) 9 | (8) 19 |
| (9) 17 | (10) 20 | (11) 18 | (12) 17 |
| (13) 19 | (14) 17 | (15) 20 | (16) 13 |
| (17) 19 | (18) 13 | (19) 18 | (20) 9 |
| (21) 16 | (22) 18 | (23) 14 | (24) 16 |
| (25) 19 | (26) 17 | (27) 19 | (28) 13 |
| (29) 13 | (30) 12 | (31) 6 | (32) 20 |
| (33) 15 | (34) 18 | (35) 8 | (36) 2 |
| (37) 16 | (38) 16 | (39) 7 | (40) 19 |
| (41) 14 | (42) 13 | (43) 19 | (44) 14 |
| (45) 18 | (46) 19 | (47) 16 | (48) 13 |
| (49) 12 | (50) 20 | (51) 17 | (52) 20 |
| (53) 15 | (54) 16 | (55) 14 | (56) 18 |
| (57) 14 | (58) 15 | (59) 17 | (60) 8 |
| (61) 18 | (62) 20 | (63) 14 | (64) 19 |
| (65) 18 | (66) 19 | (67) 17 | (68) 9 |
| (69) 15 | (70) 15 | (71) 19 | (72) 12 |
| (73) 16 | (74) 20 | (75) 15 | (76) 17 |
| (77) 13 | (78) 11 | (79) 16 | (80) 10 |
| (81) 15 | (82) 12 | (83) 15 | (84) 11 |
| (85) 13 | (86) 12 | (87) 20 | (88) 17 |
| (89) 8 | (90) 20 | (91) 19 | (92) 14 |
| (93) 14 | (94) 19 | (95) 4 | (96) 17 |
| (97) 9 | (98) 16 | (99) 20 | (100) 15 |