



二十以内加减法计算练习题

姓名 _____

日期 _____

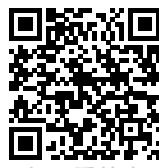
用时 _____

得分率 _____ %

扫码看答案

- | | | | |
|----------------|----------------|----------------|----------------|
| (1) 7 + 12 = | (2) 8 - 4 = | (3) 10 - 9 = | (4) 2 + 4 = |
| (5) 12 - 9 = | (6) 6 - 2 = | (7) 3 - 1 = | (8) 6 + 2 = |
| (9) 13 + 3 = | (10) 6 - 1 = | (11) 17 - 8 = | (12) 13 + 4 = |
| (13) 7 + 2 = | (14) 17 - 11 = | (15) 8 + 6 = | (16) 10 - 4 = |
| (17) 2 - 2 = | (18) 6 + 7 = | (19) 3 - 3 = | (20) 16 + 1 = |
| (21) 3 + 15 = | (22) 5 + 13 = | (23) 15 + 2 = | (24) 9 - 4 = |
| (25) 9 + 4 = | (26) 9 - 4 = | (27) 11 - 11 = | (28) 6 + 5 = |
| (29) 14 + 6 = | (30) 1 + 5 = | (31) 17 - 16 = | (32) 4 - 2 = |
| (33) 3 + 1 = | (34) 4 - 1 = | (35) 2 + 4 = | (36) 14 - 13 = |
| (37) 16 - 5 = | (38) 6 + 14 = | (39) 13 - 3 = | (40) 13 + 7 = |
| (41) 9 + 7 = | (42) 12 - 7 = | (43) 19 - 8 = | (44) 15 - 10 = |
| (45) 18 - 1 = | (46) 13 + 5 = | (47) 3 + 5 = | (48) 12 + 2 = |
| (49) 11 - 10 = | (50) 2 + 4 = | (51) 16 - 13 = | (52) 12 + 1 = |
| (53) 3 + 13 = | (54) 7 + 5 = | (55) 19 + 1 = | (56) 2 + 8 = |
| (57) 11 - 3 = | (58) 11 + 5 = | (59) 2 + 17 = | (60) 7 - 3 = |
| (61) 7 - 6 = | (62) 16 + 3 = | (63) 3 + 5 = | (64) 2 + 6 = |
| (65) 2 + 2 = | (66) 9 + 10 = | (67) 15 - 1 = | (68) 11 + 7 = |
| (69) 1 - 1 = | (70) 18 + 1 = | (71) 12 - 2 = | (72) 15 + 5 = |
| (73) 2 + 15 = | (74) 7 - 5 = | (75) 8 - 5 = | (76) 18 - 11 = |
| (77) 17 + 2 = | (78) 9 + 2 = | (79) 16 - 4 = | (80) 1 - 1 = |
| (81) 19 - 19 = | (82) 6 - 6 = | (83) 17 + 2 = | (84) 18 - 17 = |
| (85) 9 + 4 = | (86) 2 + 13 = | (87) 18 + 1 = | (88) 18 - 9 = |
| (89) 8 - 4 = | (90) 5 - 5 = | (91) 9 + 4 = | (92) 13 + 1 = |
| (93) 19 - 15 = | (94) 16 + 2 = | (95) 16 + 1 = | (96) 5 + 7 = |
| (97) 4 + 1 = | (98) 12 - 1 = | (99) 2 + 5 = | (100) 16 - 9 = |

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- | | | | |
|----------------|----------------|----------------|----------------|
| (1) 9 + 8 = | (2) 4 + 14 = | (3) 8 - 3 = | (4) 7 + 9 = |
| (5) 4 - 4 = | (6) 14 - 2 = | (7) 14 - 10 = | (8) 3 + 6 = |
| (9) 17 - 5 = | (10) 11 - 8 = | (11) 19 + 1 = | (12) 2 + 13 = |
| (13) 18 + 2 = | (14) 10 - 6 = | (15) 3 + 1 = | (16) 14 - 13 = |
| (17) 12 + 3 = | (18) 10 - 7 = | (19) 15 + 5 = | (20) 13 + 6 = |
| (21) 4 + 6 = | (22) 16 + 4 = | (23) 5 + 3 = | (24) 8 - 5 = |
| (25) 4 - 2 = | (26) 11 - 10 = | (27) 2 + 12 = | (28) 9 + 10 = |
| (29) 17 + 1 = | (30) 14 + 2 = | (31) 7 + 6 = | (32) 1 + 10 = |
| (33) 4 - 4 = | (34) 15 - 14 = | (35) 7 - 1 = | (36) 8 - 1 = |
| (37) 2 - 2 = | (38) 2 - 1 = | (39) 18 + 2 = | (40) 2 - 2 = |
| (41) 1 - 1 = | (42) 13 - 1 = | (43) 6 - 2 = | (44) 11 - 4 = |
| (45) 5 - 5 = | (46) 11 + 2 = | (47) 10 + 4 = | (48) 9 - 1 = |
| (49) 3 - 2 = | (50) 9 - 2 = | (51) 15 + 1 = | (52) 16 + 1 = |
| (53) 1 - 1 = | (54) 14 - 8 = | (55) 19 - 8 = | (56) 15 + 1 = |
| (57) 8 - 4 = | (58) 8 - 5 = | (59) 4 - 3 = | (60) 17 + 3 = |
| (61) 2 - 2 = | (62) 3 + 5 = | (63) 11 + 4 = | (64) 3 - 2 = |
| (65) 17 + 1 = | (66) 16 + 4 = | (67) 10 - 10 = | (68) 19 + 1 = |
| (69) 2 - 2 = | (70) 8 + 4 = | (71) 17 - 6 = | (72) 10 + 6 = |
| (73) 1 - 1 = | (74) 6 + 6 = | (75) 8 + 3 = | (76) 12 - 1 = |
| (77) 1 - 1 = | (78) 5 + 4 = | (79) 7 - 7 = | (80) 2 + 12 = |
| (81) 14 + 1 = | (82) 13 - 4 = | (83) 13 - 13 = | (84) 4 - 3 = |
| (85) 16 - 13 = | (86) 6 - 2 = | (87) 16 - 7 = | (88) 16 + 1 = |
| (89) 9 - 5 = | (90) 19 - 10 = | (91) 15 + 2 = | (92) 14 - 13 = |
| (93) 14 - 1 = | (94) 7 + 9 = | (95) 16 + 2 = | (96) 12 + 4 = |
| (97) 19 - 14 = | (98) 3 - 3 = | (99) 11 + 3 = | (100) 3 - 1 = |

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $11 + 7 =$ | (2) $4 + 8 =$ | (3) $16 + 4 =$ | (4) $1 + 8 =$ |
| (5) $8 - 2 =$ | (6) $13 + 7 =$ | (7) $13 + 1 =$ | (8) $2 - 1 =$ |
| (9) $8 - 7 =$ | (10) $4 - 3 =$ | (11) $7 + 13 =$ | (12) $1 + 12 =$ |
| (13) $6 - 4 =$ | (14) $9 - 1 =$ | (15) $19 + 1 =$ | (16) $8 + 11 =$ |
| (17) $18 + 2 =$ | (18) $5 - 1 =$ | (19) $17 - 13 =$ | (20) $10 - 9 =$ |
| (21) $8 + 10 =$ | (22) $14 - 8 =$ | (23) $12 - 5 =$ | (24) $5 - 3 =$ |
| (25) $10 + 6 =$ | (26) $7 + 8 =$ | (27) $15 - 13 =$ | (28) $15 - 10 =$ |
| (29) $16 - 13 =$ | (30) $13 + 2 =$ | (31) $14 - 8 =$ | (32) $4 - 4 =$ |
| (33) $10 + 10 =$ | (34) $18 - 16 =$ | (35) $1 + 4 =$ | (36) $9 - 5 =$ |
| (37) $1 - 1 =$ | (38) $19 + 1 =$ | (39) $13 + 6 =$ | (40) $19 + 1 =$ |
| (41) $4 + 15 =$ | (42) $17 + 1 =$ | (43) $7 + 12 =$ | (44) $11 - 4 =$ |
| (45) $6 + 5 =$ | (46) $19 - 1 =$ | (47) $7 + 12 =$ | (48) $3 + 15 =$ |
| (49) $13 - 11 =$ | (50) $11 + 2 =$ | (51) $3 - 2 =$ | (52) $18 + 2 =$ |
| (53) $1 - 1 =$ | (54) $7 - 3 =$ | (55) $16 + 1 =$ | (56) $15 + 3 =$ |
| (57) $19 - 12 =$ | (58) $15 - 4 =$ | (59) $1 - 1 =$ | (60) $5 - 1 =$ |
| (61) $1 - 1 =$ | (62) $12 - 7 =$ | (63) $2 - 1 =$ | (64) $7 + 10 =$ |
| (65) $12 - 1 =$ | (66) $3 + 13 =$ | (67) $8 - 5 =$ | (68) $14 + 6 =$ |
| (69) $9 + 8 =$ | (70) $4 - 2 =$ | (71) $19 - 14 =$ | (72) $4 + 7 =$ |
| (73) $12 + 4 =$ | (74) $6 - 2 =$ | (75) $9 - 2 =$ | (76) $8 + 1 =$ |
| (77) $7 - 6 =$ | (78) $4 - 1 =$ | (79) $17 - 9 =$ | (80) $9 - 8 =$ |
| (81) $17 + 2 =$ | (82) $18 - 12 =$ | (83) $10 - 8 =$ | (84) $3 - 1 =$ |
| (85) $15 + 3 =$ | (86) $13 - 2 =$ | (87) $12 - 7 =$ | (88) $19 - 18 =$ |
| (89) $3 - 2 =$ | (90) $19 + 1 =$ | (91) $18 + 2 =$ | (92) $3 - 2 =$ |
| (93) $18 - 9 =$ | (94) $13 - 4 =$ | (95) $7 - 6 =$ | (96) $16 - 5 =$ |
| (97) $9 - 5 =$ | (98) $13 - 2 =$ | (99) $12 - 11 =$ | (100) $14 + 1 =$ |

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $18 + 1 =$ | (2) $12 + 7 =$ | (3) $16 + 1 =$ | (4) $5 - 2 =$ |
| (5) $15 + 2 =$ | (6) $13 - 7 =$ | (7) $10 - 1 =$ | (8) $17 + 2 =$ |
| (9) $17 + 3 =$ | (10) $8 - 5 =$ | (11) $5 + 7 =$ | (12) $15 - 15 =$ |
| (13) $3 + 3 =$ | (14) $10 - 4 =$ | (15) $16 - 1 =$ | (16) $7 - 6 =$ |
| (17) $11 - 4 =$ | (18) $19 - 15 =$ | (19) $18 - 7 =$ | (20) $11 - 1 =$ |
| (21) $1 - 1 =$ | (22) $14 - 14 =$ | (23) $15 + 5 =$ | (24) $6 - 5 =$ |
| (25) $9 - 7 =$ | (26) $9 - 8 =$ | (27) $8 - 6 =$ | (28) $2 + 18 =$ |
| (29) $18 - 16 =$ | (30) $19 - 8 =$ | (31) $5 - 1 =$ | (32) $2 + 4 =$ |
| (33) $14 + 5 =$ | (34) $7 - 7 =$ | (35) $3 + 3 =$ | (36) $7 + 11 =$ |
| (37) $1 - 1 =$ | (38) $10 - 3 =$ | (39) $16 + 1 =$ | (40) $6 + 9 =$ |
| (41) $3 + 16 =$ | (42) $5 - 2 =$ | (43) $6 + 10 =$ | (44) $16 + 1 =$ |
| (45) $17 + 1 =$ | (46) $3 + 7 =$ | (47) $18 - 3 =$ | (48) $19 + 1 =$ |
| (49) $4 - 4 =$ | (50) $14 + 2 =$ | (51) $19 + 1 =$ | (52) $10 - 3 =$ |
| (53) $3 + 17 =$ | (54) $9 + 8 =$ | (55) $11 - 11 =$ | (56) $1 + 6 =$ |
| (57) $18 + 2 =$ | (58) $1 + 14 =$ | (59) $2 + 14 =$ | (60) $4 + 3 =$ |
| (61) $4 - 1 =$ | (62) $7 - 2 =$ | (63) $11 - 6 =$ | (64) $7 + 5 =$ |
| (65) $8 + 7 =$ | (66) $17 + 1 =$ | (67) $2 + 15 =$ | (68) $11 + 8 =$ |
| (69) $2 - 2 =$ | (70) $12 - 6 =$ | (71) $3 - 3 =$ | (72) $13 - 5 =$ |
| (73) $2 + 2 =$ | (74) $5 - 2 =$ | (75) $1 - 1 =$ | (76) $13 + 6 =$ |
| (77) $2 - 2 =$ | (78) $18 + 2 =$ | (79) $1 - 1 =$ | (80) $3 + 2 =$ |
| (81) $4 - 1 =$ | (82) $17 - 14 =$ | (83) $18 + 1 =$ | (84) $16 - 10 =$ |
| (85) $12 - 1 =$ | (86) $8 - 3 =$ | (87) $19 - 3 =$ | (88) $17 - 3 =$ |
| (89) $19 - 19 =$ | (90) $5 + 2 =$ | (91) $18 - 3 =$ | (92) $11 + 8 =$ |
| (93) $4 - 1 =$ | (94) $2 + 18 =$ | (95) $7 + 5 =$ | (96) $2 - 2 =$ |
| (97) $2 + 2 =$ | (98) $9 - 2 =$ | (99) $5 + 1 =$ | (100) $14 + 3 =$ |

二十以内加减法计算练习题



扫码看答案

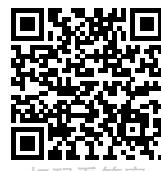
姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|----------------|----------------|----------------|----------------|
| (1) 5 + 1 = | (2) 10 + 9 = | (3) 7 - 4 = | (4) 8 + 6 = |
| (5) 10 + 2 = | (6) 5 + 5 = | (7) 8 - 7 = | (8) 15 - 8 = |
| (9) 18 - 6 = | (10) 1 - 1 = | (11) 16 - 3 = | (12) 3 - 2 = |
| (13) 4 + 5 = | (14) 15 - 1 = | (15) 10 + 6 = | (16) 18 - 18 = |
| (17) 4 + 8 = | (18) 15 - 1 = | (19) 6 - 4 = | (20) 1 - 1 = |
| (21) 14 - 4 = | (22) 14 + 1 = | (23) 11 - 11 = | (24) 4 - 3 = |
| (25) 17 + 2 = | (26) 1 + 15 = | (27) 19 - 8 = | (28) 13 + 7 = |
| (29) 18 + 1 = | (30) 15 - 13 = | (31) 4 + 14 = | (32) 10 + 2 = |
| (33) 12 - 10 = | (34) 16 - 7 = | (35) 11 + 1 = | (36) 11 - 7 = |
| (37) 17 + 2 = | (38) 9 + 5 = | (39) 9 + 8 = | (40) 7 - 3 = |
| (41) 15 + 1 = | (42) 4 + 5 = | (43) 7 + 9 = | (44) 16 - 12 = |
| (45) 7 + 12 = | (46) 14 + 5 = | (47) 5 - 2 = | (48) 3 + 9 = |
| (49) 5 + 6 = | (50) 1 + 11 = | (51) 4 - 2 = | (52) 3 + 17 = |
| (53) 17 - 4 = | (54) 19 + 1 = | (55) 12 + 2 = | (56) 2 - 2 = |
| (57) 14 - 11 = | (58) 6 - 1 = | (59) 3 + 7 = | (60) 1 - 1 = |
| (61) 14 - 13 = | (62) 12 - 11 = | (63) 13 + 7 = | (64) 7 - 5 = |
| (65) 5 + 10 = | (66) 8 + 10 = | (67) 15 + 2 = | (68) 9 + 2 = |
| (69) 11 + 1 = | (70) 14 + 6 = | (71) 10 - 6 = | (72) 3 + 13 = |
| (73) 19 + 1 = | (74) 13 + 3 = | (75) 8 + 10 = | (76) 13 + 6 = |
| (77) 19 + 1 = | (78) 7 + 1 = | (79) 3 + 14 = | (80) 12 + 7 = |
| (81) 13 + 1 = | (82) 4 + 14 = | (83) 18 - 8 = | (84) 7 - 7 = |
| (85) 6 - 2 = | (86) 2 - 2 = | (87) 15 - 8 = | (88) 3 + 1 = |
| (89) 19 - 14 = | (90) 12 - 10 = | (91) 18 + 1 = | (92) 6 - 6 = |
| (93) 8 + 10 = | (94) 11 + 7 = | (95) 12 + 5 = | (96) 2 - 2 = |
| (97) 19 + 1 = | (98) 13 + 4 = | (99) 3 - 3 = | (100) 16 - 4 = |



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扫码看答案

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $16 + 1 =$ | (2) $11 + 9 =$ | (3) $13 + 3 =$ | (4) $6 - 1 =$ |
| (5) $6 + 4 =$ | (6) $17 + 3 =$ | (7) $3 + 15 =$ | (8) $12 - 3 =$ |
| (9) $13 - 6 =$ | (10) $4 - 1 =$ | (11) $4 + 16 =$ | (12) $19 + 1 =$ |
| (13) $18 + 2 =$ | (14) $16 + 2 =$ | (15) $9 - 5 =$ | (16) $1 + 9 =$ |
| (17) $13 + 3 =$ | (18) $3 - 2 =$ | (19) $8 - 6 =$ | (20) $1 + 12 =$ |
| (21) $6 - 2 =$ | (22) $16 + 4 =$ | (23) $3 + 7 =$ | (24) $6 - 1 =$ |
| (25) $10 - 5 =$ | (26) $14 + 6 =$ | (27) $18 - 15 =$ | (28) $12 - 1 =$ |
| (29) $6 + 3 =$ | (30) $10 - 5 =$ | (31) $3 + 8 =$ | (32) $10 - 2 =$ |
| (33) $14 + 1 =$ | (34) $17 - 11 =$ | (35) $11 - 6 =$ | (36) $12 - 1 =$ |
| (37) $4 - 1 =$ | (38) $19 - 2 =$ | (39) $6 + 1 =$ | (40) $3 + 5 =$ |
| (41) $16 - 10 =$ | (42) $6 - 2 =$ | (43) $9 - 6 =$ | (44) $18 - 16 =$ |
| (45) $14 + 6 =$ | (46) $9 - 7 =$ | (47) $18 + 1 =$ | (48) $13 - 8 =$ |
| (49) $12 - 11 =$ | (50) $4 + 8 =$ | (51) $1 + 3 =$ | (52) $14 - 13 =$ |
| (53) $15 + 4 =$ | (54) $14 + 2 =$ | (55) $14 + 5 =$ | (56) $9 + 1 =$ |
| (57) $9 - 4 =$ | (58) $7 + 6 =$ | (59) $8 - 3 =$ | (60) $2 + 5 =$ |
| (61) $6 - 6 =$ | (62) $15 + 5 =$ | (63) $10 - 3 =$ | (64) $1 + 13 =$ |
| (65) $10 + 8 =$ | (66) $19 - 10 =$ | (67) $6 + 10 =$ | (68) $15 + 3 =$ |
| (69) $19 + 1 =$ | (70) $18 + 2 =$ | (71) $13 + 3 =$ | (72) $17 + 1 =$ |
| (73) $5 - 2 =$ | (74) $5 + 12 =$ | (75) $7 - 4 =$ | (76) $3 - 3 =$ |
| (77) $15 + 1 =$ | (78) $9 + 8 =$ | (79) $17 + 2 =$ | (80) $1 + 1 =$ |
| (81) $8 + 1 =$ | (82) $15 + 4 =$ | (83) $4 - 1 =$ | (84) $4 + 15 =$ |
| (85) $16 - 13 =$ | (86) $8 + 9 =$ | (87) $10 - 1 =$ | (88) $17 + 1 =$ |
| (89) $11 + 4 =$ | (90) $12 + 8 =$ | (91) $15 + 3 =$ | (92) $15 - 15 =$ |
| (93) $6 - 1 =$ | (94) $12 + 4 =$ | (95) $16 - 8 =$ | (96) $2 + 17 =$ |
| (97) $13 + 1 =$ | (98) $9 - 3 =$ | (99) $5 - 4 =$ | (100) $1 + 9 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $19 - 3 =$ | (2) $15 - 3 =$ | (3) $2 + 1 =$ | (4) $14 - 8 =$ |
| (5) $11 - 2 =$ | (6) $1 - 1 =$ | (7) $15 + 5 =$ | (8) $8 - 2 =$ |
| (9) $11 + 4 =$ | (10) $15 - 6 =$ | (11) $4 + 15 =$ | (12) $1 - 1 =$ |
| (13) $18 - 10 =$ | (14) $19 - 13 =$ | (15) $6 + 7 =$ | (16) $2 + 9 =$ |
| (17) $15 + 4 =$ | (18) $6 + 13 =$ | (19) $12 + 3 =$ | (20) $19 - 10 =$ |
| (21) $18 - 6 =$ | (22) $10 + 3 =$ | (23) $10 + 7 =$ | (24) $13 - 6 =$ |
| (25) $9 - 5 =$ | (26) $19 - 13 =$ | (27) $19 + 1 =$ | (28) $12 - 5 =$ |
| (29) $9 + 9 =$ | (30) $11 - 1 =$ | (31) $4 - 4 =$ | (32) $5 + 12 =$ |
| (33) $10 - 9 =$ | (34) $15 - 3 =$ | (35) $11 + 1 =$ | (36) $3 - 1 =$ |
| (37) $5 - 4 =$ | (38) $9 + 11 =$ | (39) $7 - 6 =$ | (40) $2 - 1 =$ |
| (41) $11 - 3 =$ | (42) $16 + 1 =$ | (43) $15 - 13 =$ | (44) $11 + 6 =$ |
| (45) $12 - 3 =$ | (46) $19 - 14 =$ | (47) $12 + 4 =$ | (48) $7 - 1 =$ |
| (49) $11 + 1 =$ | (50) $17 - 4 =$ | (51) $11 - 8 =$ | (52) $8 - 7 =$ |
| (53) $8 + 7 =$ | (54) $6 - 3 =$ | (55) $19 + 1 =$ | (56) $13 - 8 =$ |
| (57) $13 + 6 =$ | (58) $11 + 6 =$ | (59) $13 - 5 =$ | (60) $16 - 8 =$ |
| (61) $17 + 2 =$ | (62) $2 + 8 =$ | (63) $11 - 6 =$ | (64) $9 + 5 =$ |
| (65) $19 + 1 =$ | (66) $11 - 3 =$ | (67) $7 + 11 =$ | (68) $10 + 6 =$ |
| (69) $18 - 13 =$ | (70) $17 - 4 =$ | (71) $10 - 10 =$ | (72) $10 - 1 =$ |
| (73) $3 + 17 =$ | (74) $3 - 3 =$ | (75) $18 - 9 =$ | (76) $16 + 3 =$ |
| (77) $18 + 1 =$ | (78) $1 - 1 =$ | (79) $1 + 15 =$ | (80) $7 - 4 =$ |
| (81) $9 + 7 =$ | (82) $14 + 2 =$ | (83) $2 + 18 =$ | (84) $13 - 7 =$ |
| (85) $12 + 7 =$ | (86) $17 - 16 =$ | (87) $1 + 19 =$ | (88) $14 - 5 =$ |
| (89) $3 - 3 =$ | (90) $17 + 3 =$ | (91) $14 + 4 =$ | (92) $14 - 9 =$ |
| (93) $19 + 1 =$ | (94) $12 + 7 =$ | (95) $16 + 1 =$ | (96) $5 - 1 =$ |
| (97) $14 - 6 =$ | (98) $6 - 3 =$ | (99) $1 + 15 =$ | (100) $3 - 1 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 19	(2) 4	(3) 1	(4) 6	(5) 3	(6) 4	(7) 2	(8) 8
(9) 16	(10) 5	(11) 9	(12) 17	(13) 9	(14) 6	(15) 14	(16) 6
(17) 0	(18) 13	(19) 0	(20) 17	(21) 18	(22) 18	(23) 17	(24) 5
(25) 13	(26) 5	(27) 0	(28) 11	(29) 20	(30) 6	(31) 1	(32) 2
(33) 4	(34) 3	(35) 6	(36) 1	(37) 11	(38) 20	(39) 10	(40) 20
(41) 16	(42) 5	(43) 11	(44) 5	(45) 17	(46) 18	(47) 8	(48) 14
(49) 1	(50) 6	(51) 3	(52) 13	(53) 16	(54) 12	(55) 20	(56) 10
(57) 8	(58) 16	(59) 19	(60) 4	(61) 1	(62) 19	(63) 8	(64) 8
(65) 4	(66) 19	(67) 14	(68) 18	(69) 0	(70) 19	(71) 10	(72) 20
(73) 17	(74) 2	(75) 3	(76) 7	(77) 19	(78) 11	(79) 12	(80) 0
(81) 0	(82) 0	(83) 19	(84) 1	(85) 13	(86) 15	(87) 19	(88) 9
(89) 4	(90) 0	(91) 13	(92) 14	(93) 4	(94) 18	(95) 17	(96) 12
(97) 5	(98) 11	(99) 7	(100) 7				

第2页答案

(1) 17	(2) 18	(3) 5	(4) 16	(5) 0	(6) 12	(7) 4	(8) 9
(9) 12	(10) 3	(11) 20	(12) 15	(13) 20	(14) 4	(15) 4	(16) 1
(17) 15	(18) 3	(19) 20	(20) 19	(21) 10	(22) 20	(23) 8	(24) 3
(25) 2	(26) 1	(27) 14	(28) 19	(29) 18	(30) 16	(31) 13	(32) 11
(33) 0	(34) 1	(35) 6	(36) 7	(37) 0	(38) 1	(39) 20	(40) 0
(41) 0	(42) 12	(43) 4	(44) 7	(45) 0	(46) 13	(47) 14	(48) 8
(49) 1	(50) 7	(51) 16	(52) 17	(53) 0	(54) 6	(55) 11	(56) 16
(57) 4	(58) 3	(59) 1	(60) 20	(61) 0	(62) 8	(63) 15	(64) 1
(65) 18	(66) 20	(67) 0	(68) 20	(69) 0	(70) 12	(71) 11	(72) 16
(73) 0	(74) 12	(75) 11	(76) 11	(77) 0	(78) 9	(79) 0	(80) 14
(81) 15	(82) 9	(83) 0	(84) 1	(85) 3	(86) 4	(87) 9	(88) 17
(89) 4	(90) 9	(91) 17	(92) 1	(93) 13	(94) 16	(95) 18	(96) 16
(97) 5	(98) 0	(99) 14	(100) 2				

二十以内加减法计算练习题答案

第3页答案

(1) 18 (2) 12 (3) 20 (4) 9 (5) 6 (6) 20 (7) 14 (8) 1
(9) 1 (10) 1 (11) 20 (12) 13 (13) 2 (14) 8 (15) 20 (16) 19
(17) 20 (18) 4 (19) 4 (20) 1 (21) 18 (22) 6 (23) 7 (24) 2
(25) 16 (26) 15 (27) 2 (28) 5 (29) 3 (30) 15 (31) 6 (32) 0
(33) 20 (34) 2 (35) 5 (36) 4 (37) 0 (38) 20 (39) 19 (40) 20
(41) 19 (42) 18 (43) 19 (44) 7 (45) 11 (46) 18 (47) 19 (48) 18
(49) 2 (50) 13 (51) 1 (52) 20 (53) 0 (54) 4 (55) 17 (56) 18
(57) 7 (58) 11 (59) 0 (60) 4 (61) 0 (62) 5 (63) 1 (64) 17
(65) 11 (66) 16 (67) 3 (68) 20 (69) 17 (70) 2 (71) 5 (72) 11
(73) 16 (74) 4 (75) 7 (76) 9 (77) 1 (78) 3 (79) 8 (80) 1
(81) 19 (82) 6 (83) 2 (84) 2 (85) 18 (86) 11 (87) 5 (88) 1
(89) 1 (90) 20 (91) 20 (92) 1 (93) 9 (94) 9 (95) 1 (96) 11
(97) 4 (98) 11 (99) 1 (100) 15

第4页答案

(1) 19 (2) 19 (3) 17 (4) 3 (5) 17 (6) 6 (7) 9 (8) 19
(9) 20 (10) 3 (11) 12 (12) 0 (13) 6 (14) 6 (15) 15 (16) 1
(17) 7 (18) 4 (19) 11 (20) 10 (21) 0 (22) 0 (23) 20 (24) 1
(25) 2 (26) 1 (27) 2 (28) 20 (29) 2 (30) 11 (31) 4 (32) 6
(33) 19 (34) 0 (35) 6 (36) 18 (37) 0 (38) 7 (39) 17 (40) 15
(41) 19 (42) 3 (43) 16 (44) 17 (45) 18 (46) 10 (47) 15 (48) 20
(49) 0 (50) 16 (51) 20 (52) 7 (53) 20 (54) 17 (55) 0 (56) 7
(57) 20 (58) 15 (59) 16 (60) 7 (61) 3 (62) 5 (63) 5 (64) 12
(65) 15 (66) 18 (67) 17 (68) 19 (69) 0 (70) 6 (71) 0 (72) 8
(73) 4 (74) 3 (75) 0 (76) 19 (77) 0 (78) 20 (79) 0 (80) 5
(81) 3 (82) 3 (83) 19 (84) 6 (85) 11 (86) 5 (87) 16 (88) 14
(89) 0 (90) 7 (91) 15 (92) 19 (93) 3 (94) 20 (95) 12 (96) 0
(97) 4 (98) 7 (99) 6 (100) 17

二十以内加减法计算练习题答案

第5页答案

(1) 6 (2) 19 (3) 3 (4) 14 (5) 12 (6) 10 (7) 1 (8) 7
(9) 12 (10) 0 (11) 13 (12) 1 (13) 9 (14) 14 (15) 16 (16) 0
(17) 12 (18) 14 (19) 2 (20) 0 (21) 10 (22) 15 (23) 0 (24) 1
(25) 19 (26) 16 (27) 11 (28) 20 (29) 19 (30) 2 (31) 18 (32) 12
(33) 2 (34) 9 (35) 12 (36) 4 (37) 19 (38) 14 (39) 17 (40) 4
(41) 16 (42) 9 (43) 16 (44) 4 (45) 19 (46) 19 (47) 3 (48) 12
(49) 11 (50) 12 (51) 2 (52) 20 (53) 13 (54) 20 (55) 14 (56) 0
(57) 3 (58) 5 (59) 10 (60) 0 (61) 1 (62) 1 (63) 20 (64) 2
(65) 15 (66) 18 (67) 17 (68) 11 (69) 12 (70) 20 (71) 4 (72) 16
(73) 20 (74) 16 (75) 18 (76) 19 (77) 20 (78) 8 (79) 17 (80) 19
(81) 14 (82) 18 (83) 10 (84) 0 (85) 4 (86) 0 (87) 7 (88) 4
(89) 5 (90) 2 (91) 19 (92) 0 (93) 18 (94) 18 (95) 17 (96) 0
(97) 20 (98) 17 (99) 0 (100) 12

第6页答案

(1) 17 (2) 20 (3) 16 (4) 5 (5) 10 (6) 20 (7) 18 (8) 9
(9) 7 (10) 3 (11) 20 (12) 20 (13) 20 (14) 18 (15) 4 (16) 10
(17) 16 (18) 1 (19) 2 (20) 13 (21) 4 (22) 20 (23) 10 (24) 5
(25) 5 (26) 20 (27) 3 (28) 11 (29) 9 (30) 5 (31) 11 (32) 8
(33) 15 (34) 6 (35) 5 (36) 11 (37) 3 (38) 17 (39) 7 (40) 8
(41) 6 (42) 4 (43) 3 (44) 2 (45) 20 (46) 2 (47) 19 (48) 5
(49) 1 (50) 12 (51) 4 (52) 1 (53) 19 (54) 16 (55) 19 (56) 10
(57) 5 (58) 13 (59) 5 (60) 7 (61) 0 (62) 20 (63) 7 (64) 14
(65) 18 (66) 9 (67) 16 (68) 18 (69) 20 (70) 20 (71) 16 (72) 18
(73) 3 (74) 17 (75) 3 (76) 0 (77) 16 (78) 17 (79) 19 (80) 2
(81) 9 (82) 19 (83) 3 (84) 19 (85) 3 (86) 17 (87) 9 (88) 18
(89) 15 (90) 20 (91) 18 (92) 0 (93) 5 (94) 16 (95) 8 (96) 19
(97) 14 (98) 6 (99) 1 (100) 10

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 16 | (2) 12 | (3) 3 | (4) 6 | (5) 9 | (6) 0 | (7) 20 | (8) 6 |
| (9) 15 | (10) 9 | (11) 19 | (12) 0 | (13) 8 | (14) 6 | (15) 13 | (16) 11 |
| (17) 19 | (18) 19 | (19) 15 | (20) 9 | (21) 12 | (22) 13 | (23) 17 | (24) 7 |
| (25) 4 | (26) 6 | (27) 20 | (28) 7 | (29) 18 | (30) 10 | (31) 0 | (32) 17 |
| (33) 1 | (34) 12 | (35) 12 | (36) 2 | (37) 1 | (38) 20 | (39) 1 | (40) 1 |
| (41) 8 | (42) 17 | (43) 2 | (44) 17 | (45) 9 | (46) 5 | (47) 16 | (48) 6 |
| (49) 12 | (50) 13 | (51) 3 | (52) 1 | (53) 15 | (54) 3 | (55) 20 | (56) 5 |
| (57) 19 | (58) 17 | (59) 8 | (60) 8 | (61) 19 | (62) 10 | (63) 5 | (64) 14 |
| (65) 20 | (66) 8 | (67) 18 | (68) 16 | (69) 5 | (70) 13 | (71) 0 | (72) 9 |
| (73) 20 | (74) 0 | (75) 9 | (76) 19 | (77) 19 | (78) 0 | (79) 16 | (80) 3 |
| (81) 16 | (82) 16 | (83) 20 | (84) 6 | (85) 19 | (86) 1 | (87) 20 | (88) 9 |
| (89) 0 | (90) 20 | (91) 18 | (92) 5 | (93) 20 | (94) 19 | (95) 17 | (96) 4 |
| (97) 8 | (98) 3 | (99) 16 | (100) 2 | | | | |