

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $16 + 2 =$ | (2) $3 - 1 =$ | (3) $7 - 5 =$ | (4) $1 - 1 =$ |
| (5) $15 - 8 =$ | (6) $2 - 2 =$ | (7) $16 - 11 =$ | (8) $7 - 2 =$ |
| (9) $19 - 19 =$ | (10) $9 + 6 =$ | (11) $3 - 2 =$ | (12) $17 - 7 =$ |
| (13) $1 + 3 =$ | (14) $3 + 2 =$ | (15) $12 + 2 =$ | (16) $1 + 7 =$ |
| (17) $4 + 3 =$ | (18) $16 + 1 =$ | (19) $18 + 2 =$ | (20) $15 + 4 =$ |
| (21) $11 + 3 =$ | (22) $17 - 5 =$ | (23) $13 - 1 =$ | (24) $12 + 5 =$ |
| (25) $1 + 7 =$ | (26) $5 - 3 =$ | (27) $12 + 8 =$ | (28) $14 + 5 =$ |
| (29) $18 - 16 =$ | (30) $2 + 14 =$ | (31) $13 + 6 =$ | (32) $2 - 2 =$ |
| (33) $14 + 4 =$ | (34) $10 + 1 =$ | (35) $14 - 13 =$ | (36) $15 - 7 =$ |
| (37) $12 - 7 =$ | (38) $5 + 10 =$ | (39) $13 - 3 =$ | (40) $5 + 8 =$ |
| (41) $8 - 7 =$ | (42) $13 - 12 =$ | (43) $14 - 13 =$ | (44) $16 + 1 =$ |
| (45) $7 + 11 =$ | (46) $19 - 8 =$ | (47) $11 + 6 =$ | (48) $10 - 9 =$ |
| (49) $5 + 1 =$ | (50) $10 - 8 =$ | (51) $15 + 4 =$ | (52) $18 + 1 =$ |
| (53) $9 + 8 =$ | (54) $4 - 4 =$ | (55) $9 - 2 =$ | (56) $12 - 3 =$ |
| (57) $19 - 13 =$ | (58) $1 + 3 =$ | (59) $3 + 4 =$ | (60) $19 - 16 =$ |
| (61) $4 + 11 =$ | (62) $8 - 8 =$ | (63) $16 + 2 =$ | (64) $14 - 7 =$ |
| (65) $14 - 9 =$ | (66) $14 + 3 =$ | (67) $5 - 4 =$ | (68) $9 + 9 =$ |
| (69) $9 + 11 =$ | (70) $13 - 12 =$ | (71) $18 - 18 =$ | (72) $16 - 14 =$ |
| (73) $4 + 13 =$ | (74) $12 - 10 =$ | (75) $6 + 5 =$ | (76) $12 + 3 =$ |
| (77) $11 + 4 =$ | (78) $12 - 5 =$ | (79) $15 + 3 =$ | (80) $12 + 3 =$ |
| (81) $14 - 12 =$ | (82) $7 + 5 =$ | (83) $6 + 7 =$ | (84) $7 - 4 =$ |
| (85) $3 - 1 =$ | (86) $2 - 1 =$ | (87) $3 - 1 =$ | (88) $2 - 1 =$ |
| (89) $18 - 11 =$ | (90) $2 + 9 =$ | (91) $18 - 8 =$ | (92) $7 + 1 =$ |
| (93) $17 - 12 =$ | (94) $13 - 5 =$ | (95) $7 - 6 =$ | (96) $5 - 2 =$ |
| (97) $14 + 2 =$ | (98) $13 + 2 =$ | (99) $18 - 6 =$ | (100) $10 - 4 =$ |

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|----------------|---------------|----------------|----------------|
| (1) 13 - 6 = | (2) 8 - 6 = | (3) 5 - 4 = | (4) 5 - 5 = |
| (5) 2 + 3 = | (6) 17 - 1 = | (7) 12 + 3 = | (8) 14 - 6 = |
| (9) 15 - 14 = | (10) 4 - 3 = | (11) 7 + 5 = | (12) 15 - 9 = |
| (13) 10 - 5 = | (14) 18 - 2 = | (15) 15 + 1 = | (16) 14 - 13 = |
| (17) 8 - 3 = | (18) 9 + 6 = | (19) 3 - 1 = | (20) 12 + 2 = |
| (21) 19 - 10 = | (22) 1 + 8 = | (23) 6 + 12 = | (24) 15 + 5 = |
| (25) 7 + 9 = | (26) 17 + 2 = | (27) 12 + 5 = | (28) 8 - 4 = |
| (29) 18 + 1 = | (30) 18 - 1 = | (31) 4 + 9 = | (32) 9 - 3 = |
| (33) 6 + 3 = | (34) 7 - 6 = | (35) 12 - 8 = | (36) 16 - 7 = |
| (37) 9 + 7 = | (38) 9 - 1 = | (39) 17 - 16 = | (40) 10 + 6 = |
| (41) 19 + 1 = | (42) 6 - 2 = | (43) 2 + 7 = | (44) 15 - 6 = |
| (45) 1 - 1 = | (46) 19 + 1 = | (47) 17 - 7 = | (48) 5 + 9 = |
| (49) 5 - 5 = | (50) 11 - 5 = | (51) 18 - 5 = | (52) 7 + 11 = |
| (53) 5 + 5 = | (54) 2 + 11 = | (55) 15 + 1 = | (56) 18 - 15 = |
| (57) 19 + 1 = | (58) 16 + 3 = | (59) 1 - 1 = | (60) 11 - 1 = |
| (61) 14 + 5 = | (62) 1 + 16 = | (63) 14 + 3 = | (64) 10 + 3 = |
| (65) 19 + 1 = | (66) 1 - 1 = | (67) 8 - 8 = | (68) 16 - 15 = |
| (69) 4 - 2 = | (70) 4 + 2 = | (71) 13 - 2 = | (72) 6 - 6 = |
| (73) 14 + 1 = | (74) 15 - 3 = | (75) 16 + 3 = | (76) 14 - 8 = |
| (77) 7 - 6 = | (78) 1 - 1 = | (79) 10 + 7 = | (80) 14 - 13 = |
| (81) 10 - 6 = | (82) 3 + 15 = | (83) 8 - 2 = | (84) 14 - 6 = |
| (85) 14 + 3 = | (86) 7 + 13 = | (87) 12 + 7 = | (88) 6 + 12 = |
| (89) 3 - 3 = | (90) 18 + 2 = | (91) 8 - 8 = | (92) 10 + 7 = |
| (93) 9 - 1 = | (94) 7 + 4 = | (95) 2 + 18 = | (96) 15 - 11 = |
| (97) 18 - 5 = | (98) 11 + 3 = | (99) 2 - 2 = | (100) 13 + 1 = |

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|------------------|------------------|-----------------|-----------------|
| (1) $5 + 3 =$ | (2) $16 - 9 =$ | (3) $9 + 2 =$ | (4) $1 + 2 =$ |
| (5) $16 - 9 =$ | (6) $2 - 1 =$ | (7) $18 + 1 =$ | (8) $15 - 13 =$ |
| (9) $4 + 3 =$ | (10) $11 + 7 =$ | (11) $12 - 4 =$ | (12) $13 - 1 =$ |
| (13) $15 - 6 =$ | (14) $8 - 2 =$ | (15) $14 - 6 =$ | (16) $11 - 6 =$ |
| (17) $5 - 5 =$ | (18) $3 - 3 =$ | (19) $2 - 2 =$ | (20) $8 + 5 =$ |
| (21) $11 + 2 =$ | (22) $12 - 6 =$ | (23) $19 + 1 =$ | (24) $13 + 7 =$ |
| (25) $11 + 6 =$ | (26) $3 - 1 =$ | (27) $3 + 7 =$ | (28) $13 + 6 =$ |
| (29) $6 - 6 =$ | (30) $8 - 3 =$ | (31) $7 - 5 =$ | (32) $7 + 6 =$ |
| (33) $18 + 1 =$ | (34) $8 - 7 =$ | (35) $10 + 4 =$ | (36) $5 - 3 =$ |
| (37) $8 + 2 =$ | (38) $1 - 1 =$ | (39) $2 - 2 =$ | (40) $8 + 12 =$ |
| (41) $3 + 5 =$ | (42) $12 + 3 =$ | (43) $16 + 3 =$ | (44) $6 + 14 =$ |
| (45) $3 - 1 =$ | (46) $15 - 12 =$ | (47) $10 + 3 =$ | (48) $14 - 8 =$ |
| (49) $17 - 12 =$ | (50) $6 + 10 =$ | (51) $18 + 1 =$ | (52) $17 + 3 =$ |
| (53) $3 + 8 =$ | (54) $18 + 1 =$ | (55) $12 + 1 =$ | (56) $6 + 13 =$ |
| (57) $10 + 1 =$ | (58) $13 - 11 =$ | (59) $2 - 2 =$ | (60) $1 + 7 =$ |
| (61) $3 - 3 =$ | (62) $11 - 4 =$ | (63) $12 - 5 =$ | (64) $8 + 9 =$ |
| (65) $9 + 6 =$ | (66) $14 - 2 =$ | (67) $17 + 1 =$ | (68) $3 + 14 =$ |
| (69) $9 + 5 =$ | (70) $5 - 1 =$ | (71) $6 + 3 =$ | (72) $3 - 3 =$ |
| (73) $7 - 3 =$ | (74) $11 - 8 =$ | (75) $11 + 6 =$ | (76) $14 - 3 =$ |
| (77) $13 + 7 =$ | (78) $13 - 2 =$ | (79) $1 - 1 =$ | (80) $10 + 9 =$ |
| (81) $6 + 5 =$ | (82) $17 - 3 =$ | (83) $17 - 7 =$ | (84) $7 - 1 =$ |
| (85) $1 - 1 =$ | (86) $14 + 4 =$ | (87) $7 - 6 =$ | (88) $17 + 1 =$ |
| (89) $7 - 3 =$ | (90) $7 - 2 =$ | (91) $16 - 2 =$ | (92) $19 + 1 =$ |
| (93) $8 - 5 =$ | (94) $16 + 4 =$ | (95) $16 + 1 =$ | (96) $15 + 3 =$ |
| (97) $18 + 1 =$ | (98) $8 - 2 =$ | (99) $3 - 1 =$ | (100) $7 - 4 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $14 - 11 =$ | (2) $14 - 7 =$ | (3) $12 - 4 =$ | (4) $9 + 5 =$ |
| (5) $15 + 2 =$ | (6) $11 - 2 =$ | (7) $14 + 5 =$ | (8) $13 - 12 =$ |
| (9) $8 + 6 =$ | (10) $5 - 2 =$ | (11) $5 + 6 =$ | (12) $7 + 9 =$ |
| (13) $12 - 2 =$ | (14) $7 + 8 =$ | (15) $2 - 1 =$ | (16) $5 - 2 =$ |
| (17) $5 + 8 =$ | (18) $18 + 2 =$ | (19) $8 + 3 =$ | (20) $12 + 3 =$ |
| (21) $6 - 2 =$ | (22) $1 + 7 =$ | (23) $13 + 3 =$ | (24) $5 - 2 =$ |
| (25) $19 - 13 =$ | (26) $13 - 9 =$ | (27) $14 - 11 =$ | (28) $7 + 6 =$ |
| (29) $14 - 6 =$ | (30) $13 + 6 =$ | (31) $13 - 2 =$ | (32) $12 - 4 =$ |
| (33) $3 + 13 =$ | (34) $7 - 5 =$ | (35) $15 - 2 =$ | (36) $8 - 4 =$ |
| (37) $12 - 5 =$ | (38) $9 - 4 =$ | (39) $14 + 2 =$ | (40) $11 + 4 =$ |
| (41) $19 - 4 =$ | (42) $5 + 15 =$ | (43) $3 + 2 =$ | (44) $15 - 11 =$ |
| (45) $5 - 4 =$ | (46) $6 - 1 =$ | (47) $6 + 11 =$ | (48) $9 - 2 =$ |
| (49) $15 + 2 =$ | (50) $7 - 2 =$ | (51) $12 - 12 =$ | (52) $7 - 4 =$ |
| (53) $6 + 10 =$ | (54) $18 + 2 =$ | (55) $6 - 4 =$ | (56) $5 - 3 =$ |
| (57) $2 + 12 =$ | (58) $5 - 2 =$ | (59) $16 - 5 =$ | (60) $5 - 3 =$ |
| (61) $9 - 6 =$ | (62) $4 + 5 =$ | (63) $18 + 1 =$ | (64) $15 - 5 =$ |
| (65) $13 + 7 =$ | (66) $10 + 9 =$ | (67) $10 - 9 =$ | (68) $16 - 9 =$ |
| (69) $6 + 1 =$ | (70) $17 - 16 =$ | (71) $18 + 1 =$ | (72) $13 - 7 =$ |
| (73) $16 + 4 =$ | (74) $14 + 5 =$ | (75) $14 + 3 =$ | (76) $10 - 10 =$ |
| (77) $13 - 8 =$ | (78) $3 - 1 =$ | (79) $4 - 1 =$ | (80) $10 - 5 =$ |
| (81) $9 - 6 =$ | (82) $12 - 4 =$ | (83) $17 - 2 =$ | (84) $16 + 3 =$ |
| (85) $15 - 4 =$ | (86) $6 - 4 =$ | (87) $4 + 14 =$ | (88) $12 - 4 =$ |
| (89) $4 + 8 =$ | (90) $17 - 2 =$ | (91) $6 + 11 =$ | (92) $3 + 6 =$ |
| (93) $5 - 1 =$ | (94) $16 + 1 =$ | (95) $12 - 11 =$ | (96) $2 - 1 =$ |
| (97) $15 + 3 =$ | (98) $6 - 5 =$ | (99) $1 + 19 =$ | (100) $9 - 1 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $16 - 3 =$ | (2) $6 - 6 =$ | (3) $19 + 1 =$ | (4) $13 - 6 =$ |
| (5) $9 + 7 =$ | (6) $1 - 1 =$ | (7) $7 - 7 =$ | (8) $9 + 7 =$ |
| (9) $11 - 11 =$ | (10) $5 - 1 =$ | (11) $16 + 2 =$ | (12) $1 - 1 =$ |
| (13) $14 - 4 =$ | (14) $12 - 11 =$ | (15) $17 - 7 =$ | (16) $3 + 10 =$ |
| (17) $6 + 7 =$ | (18) $7 - 5 =$ | (19) $9 + 10 =$ | (20) $11 + 6 =$ |
| (21) $12 + 5 =$ | (22) $4 - 1 =$ | (23) $8 - 1 =$ | (24) $14 - 10 =$ |
| (25) $9 + 8 =$ | (26) $1 - 1 =$ | (27) $4 + 16 =$ | (28) $2 + 2 =$ |
| (29) $10 + 5 =$ | (30) $17 + 1 =$ | (31) $8 - 6 =$ | (32) $7 + 2 =$ |
| (33) $9 - 7 =$ | (34) $6 + 4 =$ | (35) $4 - 4 =$ | (36) $1 - 1 =$ |
| (37) $18 - 16 =$ | (38) $3 - 2 =$ | (39) $5 - 3 =$ | (40) $10 - 1 =$ |
| (41) $15 - 1 =$ | (42) $15 + 3 =$ | (43) $8 - 5 =$ | (44) $9 - 5 =$ |
| (45) $18 - 16 =$ | (46) $5 + 4 =$ | (47) $8 - 5 =$ | (48) $17 - 10 =$ |
| (49) $15 + 5 =$ | (50) $5 - 3 =$ | (51) $19 + 1 =$ | (52) $8 - 6 =$ |
| (53) $1 - 1 =$ | (54) $3 + 7 =$ | (55) $15 - 13 =$ | (56) $11 + 2 =$ |
| (57) $1 - 1 =$ | (58) $19 - 13 =$ | (59) $11 - 10 =$ | (60) $14 - 10 =$ |
| (61) $2 + 7 =$ | (62) $5 + 3 =$ | (63) $8 - 3 =$ | (64) $1 + 17 =$ |
| (65) $3 + 9 =$ | (66) $6 + 2 =$ | (67) $12 - 9 =$ | (68) $4 + 3 =$ |
| (69) $10 + 5 =$ | (70) $8 - 4 =$ | (71) $18 - 17 =$ | (72) $1 - 1 =$ |
| (73) $8 + 7 =$ | (74) $1 + 5 =$ | (75) $4 - 1 =$ | (76) $6 + 3 =$ |
| (77) $13 - 5 =$ | (78) $12 - 9 =$ | (79) $6 - 5 =$ | (80) $18 + 1 =$ |
| (81) $9 - 2 =$ | (82) $10 - 9 =$ | (83) $12 + 1 =$ | (84) $17 + 1 =$ |
| (85) $2 - 1 =$ | (86) $19 - 16 =$ | (87) $12 + 8 =$ | (88) $7 + 4 =$ |
| (89) $2 - 1 =$ | (90) $12 + 2 =$ | (91) $6 + 1 =$ | (92) $3 + 13 =$ |
| (93) $3 + 2 =$ | (94) $19 - 15 =$ | (95) $8 - 6 =$ | (96) $14 + 2 =$ |
| (97) $2 + 15 =$ | (98) $13 - 1 =$ | (99) $16 - 12 =$ | (100) $11 - 10 =$ |

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| (1) $19 - 13 =$ | (2) $17 + 3 =$ | (3) $13 - 2 =$ | (4) $6 - 6 =$ |
| (5) $3 - 1 =$ | (6) $6 - 1 =$ | (7) $4 - 3 =$ | (8) $19 - 13 =$ |
| (9) $14 + 4 =$ | (10) $3 - 3 =$ | (11) $2 - 1 =$ | (12) $11 + 6 =$ |
| (13) $18 - 16 =$ | (14) $6 - 1 =$ | (15) $3 - 3 =$ | (16) $16 + 1 =$ |
| (17) $15 - 12 =$ | (18) $17 - 17 =$ | (19) $11 + 6 =$ | (20) $4 - 1 =$ |
| (21) $2 - 2 =$ | (22) $6 - 5 =$ | (23) $16 + 1 =$ | (24) $7 - 7 =$ |
| (25) $9 + 10 =$ | (26) $19 + 1 =$ | (27) $14 - 3 =$ | (28) $1 - 1 =$ |
| (29) $19 + 1 =$ | (30) $8 - 5 =$ | (31) $6 - 1 =$ | (32) $17 + 2 =$ |
| (33) $6 + 4 =$ | (34) $5 - 5 =$ | (35) $10 + 6 =$ | (36) $7 - 7 =$ |
| (37) $13 + 3 =$ | (38) $11 + 3 =$ | (39) $15 - 11 =$ | (40) $17 + 3 =$ |
| (41) $11 + 6 =$ | (42) $15 + 4 =$ | (43) $12 + 3 =$ | (44) $3 + 9 =$ |
| (45) $4 - 2 =$ | (46) $9 - 4 =$ | (47) $18 + 1 =$ | (48) $17 + 2 =$ |
| (49) $3 + 7 =$ | (50) $12 - 12 =$ | (51) $10 + 10 =$ | (52) $10 + 4 =$ |
| (53) $3 + 15 =$ | (54) $4 - 3 =$ | (55) $4 + 2 =$ | (56) $17 - 17 =$ |
| (57) $2 + 4 =$ | (58) $15 - 6 =$ | (59) $10 - 7 =$ | (60) $3 - 3 =$ |
| (61) $6 - 3 =$ | (62) $3 - 3 =$ | (63) $6 + 9 =$ | (64) $4 - 1 =$ |
| (65) $13 - 9 =$ | (66) $7 - 2 =$ | (67) $5 - 1 =$ | (68) $17 - 7 =$ |
| (69) $2 - 2 =$ | (70) $14 + 3 =$ | (71) $2 - 1 =$ | (72) $3 + 2 =$ |
| (73) $14 + 4 =$ | (74) $4 + 16 =$ | (75) $9 + 3 =$ | (76) $13 + 4 =$ |
| (77) $7 + 1 =$ | (78) $9 - 2 =$ | (79) $4 - 2 =$ | (80) $17 + 1 =$ |
| (81) $14 - 11 =$ | (82) $16 + 3 =$ | (83) $16 + 2 =$ | (84) $3 - 3 =$ |
| (85) $9 + 1 =$ | (86) $15 + 4 =$ | (87) $9 - 4 =$ | (88) $8 + 8 =$ |
| (89) $6 - 3 =$ | (90) $17 - 6 =$ | (91) $5 - 2 =$ | (92) $4 + 1 =$ |
| (93) $18 + 2 =$ | (94) $6 + 14 =$ | (95) $13 + 1 =$ | (96) $2 - 2 =$ |
| (97) $12 - 2 =$ | (98) $4 + 10 =$ | (99) $5 - 2 =$ | (100) $4 - 3 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $7 - 6 =$ | (2) $5 + 14 =$ | (3) $18 - 16 =$ | (4) $3 - 3 =$ |
| (5) $4 - 3 =$ | (6) $15 - 7 =$ | (7) $13 + 2 =$ | (8) $10 + 4 =$ |
| (9) $17 + 1 =$ | (10) $6 + 1 =$ | (11) $3 + 5 =$ | (12) $18 + 2 =$ |
| (13) $4 - 1 =$ | (14) $11 + 1 =$ | (15) $9 - 5 =$ | (16) $16 - 4 =$ |
| (17) $18 - 11 =$ | (18) $18 + 1 =$ | (19) $4 + 12 =$ | (20) $5 + 9 =$ |
| (21) $3 - 2 =$ | (22) $7 - 2 =$ | (23) $18 + 1 =$ | (24) $12 + 7 =$ |
| (25) $1 + 13 =$ | (26) $16 - 4 =$ | (27) $11 + 7 =$ | (28) $16 + 3 =$ |
| (29) $11 + 4 =$ | (30) $12 - 7 =$ | (31) $15 - 2 =$ | (32) $4 - 4 =$ |
| (33) $9 + 8 =$ | (34) $12 + 2 =$ | (35) $9 - 9 =$ | (36) $9 - 5 =$ |
| (37) $14 + 3 =$ | (38) $13 + 1 =$ | (39) $4 - 2 =$ | (40) $7 + 12 =$ |
| (41) $13 - 2 =$ | (42) $2 + 13 =$ | (43) $4 + 3 =$ | (44) $7 - 5 =$ |
| (45) $3 - 2 =$ | (46) $18 + 1 =$ | (47) $17 + 2 =$ | (48) $19 + 1 =$ |
| (49) $13 - 12 =$ | (50) $1 - 1 =$ | (51) $14 + 2 =$ | (52) $15 - 15 =$ |
| (53) $18 - 11 =$ | (54) $19 - 10 =$ | (55) $7 + 6 =$ | (56) $13 - 11 =$ |
| (57) $3 - 3 =$ | (58) $2 - 1 =$ | (59) $18 - 18 =$ | (60) $5 + 6 =$ |
| (61) $8 - 4 =$ | (62) $12 + 3 =$ | (63) $11 - 5 =$ | (64) $2 + 7 =$ |
| (65) $13 + 1 =$ | (66) $11 + 8 =$ | (67) $1 + 1 =$ | (68) $12 - 11 =$ |
| (69) $17 + 1 =$ | (70) $10 - 6 =$ | (71) $6 - 5 =$ | (72) $4 + 3 =$ |
| (73) $6 + 2 =$ | (74) $17 + 2 =$ | (75) $13 + 5 =$ | (76) $4 - 4 =$ |
| (77) $7 - 3 =$ | (78) $9 - 2 =$ | (79) $7 - 5 =$ | (80) $5 + 7 =$ |
| (81) $3 - 1 =$ | (82) $15 + 3 =$ | (83) $19 + 1 =$ | (84) $9 + 1 =$ |
| (85) $12 + 4 =$ | (86) $5 - 2 =$ | (87) $4 + 8 =$ | (88) $5 - 4 =$ |
| (89) $17 - 13 =$ | (90) $18 - 14 =$ | (91) $1 - 1 =$ | (92) $17 + 3 =$ |
| (93) $3 - 2 =$ | (94) $10 - 7 =$ | (95) $10 + 2 =$ | (96) $1 - 1 =$ |
| (97) $19 - 18 =$ | (98) $18 + 1 =$ | (99) $13 + 4 =$ | (100) $3 + 7 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 18	(2) 2	(3) 2	(4) 0	(5) 7	(6) 0	(7) 5	(8) 5
(9) 0	(10) 15	(11) 1	(12) 10	(13) 4	(14) 5	(15) 14	(16) 8
(17) 7	(18) 17	(19) 20	(20) 19	(21) 14	(22) 12	(23) 12	(24) 17
(25) 8	(26) 2	(27) 20	(28) 19	(29) 2	(30) 16	(31) 19	(32) 0
(33) 18	(34) 11	(35) 1	(36) 8	(37) 5	(38) 15	(39) 10	(40) 13
(41) 1	(42) 1	(43) 1	(44) 17	(45) 18	(46) 11	(47) 17	(48) 1
(49) 6	(50) 2	(51) 19	(52) 19	(53) 17	(54) 0	(55) 7	(56) 9
(57) 6	(58) 4	(59) 7	(60) 3	(61) 15	(62) 0	(63) 18	(64) 7
(65) 5	(66) 17	(67) 1	(68) 18	(69) 20	(70) 1	(71) 0	(72) 2
(73) 17	(74) 2	(75) 11	(76) 15	(77) 15	(78) 7	(79) 18	(80) 15
(81) 2	(82) 12	(83) 13	(84) 3	(85) 2	(86) 1	(87) 2	(88) 1
(89) 7	(90) 11	(91) 10	(92) 8	(93) 5	(94) 8	(95) 1	(96) 3
(97) 16	(98) 15	(99) 12	(100) 6				

第2页答案

(1) 7	(2) 2	(3) 1	(4) 0	(5) 5	(6) 16	(7) 15	(8) 8
(9) 1	(10) 1	(11) 12	(12) 6	(13) 5	(14) 16	(15) 16	(16) 1
(17) 5	(18) 15	(19) 2	(20) 14	(21) 9	(22) 9	(23) 18	(24) 20
(25) 16	(26) 19	(27) 17	(28) 4	(29) 19	(30) 17	(31) 13	(32) 6
(33) 9	(34) 1	(35) 4	(36) 9	(37) 16	(38) 8	(39) 1	(40) 16
(41) 20	(42) 4	(43) 9	(44) 9	(45) 0	(46) 20	(47) 10	(48) 14
(49) 0	(50) 6	(51) 13	(52) 18	(53) 10	(54) 13	(55) 16	(56) 3
(57) 20	(58) 19	(59) 0	(60) 10	(61) 19	(62) 17	(63) 17	(64) 13
(65) 20	(66) 0	(67) 0	(68) 1	(69) 2	(70) 6	(71) 11	(72) 0
(73) 15	(74) 12	(75) 19	(76) 6	(77) 1	(78) 0	(79) 17	(80) 1
(81) 4	(82) 18	(83) 6	(84) 8	(85) 17	(86) 20	(87) 19	(88) 18
(89) 0	(90) 20	(91) 0	(92) 17	(93) 8	(94) 11	(95) 20	(96) 4
(97) 13	(98) 14	(99) 0	(100) 14				

二十以内加减法计算练习题答案

第3页答案

(1) 8 (2) 7 (3) 11 (4) 3 (5) 7 (6) 1 (7) 19 (8) 2
(9) 7 (10) 18 (11) 8 (12) 12 (13) 9 (14) 6 (15) 8 (16) 5
(17) 0 (18) 0 (19) 0 (20) 13 (21) 13 (22) 6 (23) 20 (24) 20
(25) 17 (26) 2 (27) 10 (28) 19 (29) 0 (30) 5 (31) 2 (32) 13
(33) 19 (34) 1 (35) 14 (36) 2 (37) 10 (38) 0 (39) 0 (40) 20
(41) 8 (42) 15 (43) 19 (44) 20 (45) 2 (46) 3 (47) 13 (48) 6
(49) 5 (50) 16 (51) 19 (52) 20 (53) 11 (54) 19 (55) 13 (56) 19
(57) 11 (58) 2 (59) 0 (60) 8 (61) 0 (62) 7 (63) 7 (64) 17
(65) 15 (66) 12 (67) 18 (68) 17 (69) 14 (70) 4 (71) 9 (72) 0
(73) 4 (74) 3 (75) 17 (76) 11 (77) 20 (78) 11 (79) 0 (80) 19
(81) 11 (82) 14 (83) 10 (84) 6 (85) 0 (86) 18 (87) 1 (88) 18
(89) 4 (90) 5 (91) 14 (92) 20 (93) 3 (94) 20 (95) 17 (96) 18
(97) 19 (98) 6 (99) 2 (100) 3

第4页答案

(1) 3 (2) 7 (3) 8 (4) 14 (5) 17 (6) 9 (7) 19 (8) 1
(9) 14 (10) 3 (11) 11 (12) 16 (13) 10 (14) 15 (15) 1 (16) 3
(17) 13 (18) 20 (19) 11 (20) 15 (21) 4 (22) 8 (23) 16 (24) 3
(25) 6 (26) 4 (27) 3 (28) 13 (29) 8 (30) 19 (31) 11 (32) 8
(33) 16 (34) 2 (35) 13 (36) 4 (37) 7 (38) 5 (39) 16 (40) 15
(41) 15 (42) 20 (43) 5 (44) 4 (45) 1 (46) 5 (47) 17 (48) 7
(49) 17 (50) 5 (51) 0 (52) 3 (53) 16 (54) 20 (55) 2 (56) 2
(57) 14 (58) 3 (59) 11 (60) 2 (61) 3 (62) 9 (63) 19 (64) 10
(65) 20 (66) 19 (67) 1 (68) 7 (69) 7 (70) 1 (71) 19 (72) 6
(73) 20 (74) 19 (75) 17 (76) 0 (77) 5 (78) 2 (79) 3 (80) 5
(81) 3 (82) 8 (83) 15 (84) 19 (85) 11 (86) 2 (87) 18 (88) 8
(89) 12 (90) 15 (91) 17 (92) 9 (93) 4 (94) 17 (95) 1 (96) 1
(97) 18 (98) 1 (99) 20 (100) 8

二十以内加减法计算练习题答案

第5页答案

(1) 13	(2) 0	(3) 20	(4) 7	(5) 16	(6) 0	(7) 0	(8) 16
(9) 0	(10) 4	(11) 18	(12) 0	(13) 10	(14) 1	(15) 10	(16) 13
(17) 13	(18) 2	(19) 19	(20) 17	(21) 17	(22) 3	(23) 7	(24) 4
(25) 17	(26) 0	(27) 20	(28) 4	(29) 15	(30) 18	(31) 2	(32) 9
(33) 2	(34) 10	(35) 0	(36) 0	(37) 2	(38) 1	(39) 2	(40) 9
(41) 14	(42) 18	(43) 3	(44) 4	(45) 2	(46) 9	(47) 3	(48) 7
(49) 20	(50) 2	(51) 20	(52) 2	(53) 0	(54) 10	(55) 2	(56) 13
(57) 0	(58) 6	(59) 1	(60) 4	(61) 9	(62) 8	(63) 5	(64) 18
(65) 12	(66) 8	(67) 3	(68) 7	(69) 15	(70) 4	(71) 1	(72) 0
(73) 15	(74) 6	(75) 3	(76) 9	(77) 8	(78) 3	(79) 1	(80) 19
(81) 7	(82) 1	(83) 13	(84) 18	(85) 1	(86) 3	(87) 20	(88) 11
(89) 1	(90) 14	(91) 7	(92) 16	(93) 5	(94) 4	(95) 2	(96) 16
(97) 17	(98) 12	(99) 4	(100) 1				

第6页答案

(1) 6	(2) 20	(3) 11	(4) 0	(5) 2	(6) 5	(7) 1	(8) 6
(9) 18	(10) 0	(11) 1	(12) 17	(13) 2	(14) 5	(15) 0	(16) 17
(17) 3	(18) 0	(19) 17	(20) 3	(21) 0	(22) 1	(23) 17	(24) 0
(25) 19	(26) 20	(27) 11	(28) 0	(29) 20	(30) 3	(31) 5	(32) 19
(33) 10	(34) 0	(35) 16	(36) 0	(37) 16	(38) 14	(39) 4	(40) 20
(41) 17	(42) 19	(43) 15	(44) 12	(45) 2	(46) 5	(47) 19	(48) 19
(49) 10	(50) 0	(51) 20	(52) 14	(53) 18	(54) 1	(55) 6	(56) 0
(57) 6	(58) 9	(59) 3	(60) 0	(61) 3	(62) 0	(63) 15	(64) 3
(65) 4	(66) 5	(67) 4	(68) 10	(69) 0	(70) 17	(71) 1	(72) 5
(73) 18	(74) 20	(75) 12	(76) 17	(77) 8	(78) 7	(79) 2	(80) 18
(81) 3	(82) 19	(83) 18	(84) 0	(85) 10	(86) 19	(87) 5	(88) 16
(89) 3	(90) 11	(91) 3	(92) 5	(93) 20	(94) 20	(95) 14	(96) 0
(97) 10	(98) 14	(99) 3	(100) 1				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 1 | (2) 19 | (3) 2 | (4) 0 | (5) 1 | (6) 8 | (7) 15 | (8) 14 |
| (9) 18 | (10) 7 | (11) 8 | (12) 20 | (13) 3 | (14) 12 | (15) 4 | (16) 12 |
| (17) 7 | (18) 19 | (19) 16 | (20) 14 | (21) 1 | (22) 5 | (23) 19 | (24) 19 |
| (25) 14 | (26) 12 | (27) 18 | (28) 19 | (29) 15 | (30) 5 | (31) 13 | (32) 0 |
| (33) 17 | (34) 14 | (35) 0 | (36) 4 | (37) 17 | (38) 14 | (39) 2 | (40) 19 |
| (41) 11 | (42) 15 | (43) 7 | (44) 2 | (45) 1 | (46) 19 | (47) 19 | (48) 20 |
| (49) 1 | (50) 0 | (51) 16 | (52) 0 | (53) 7 | (54) 9 | (55) 13 | (56) 2 |
| (57) 0 | (58) 1 | (59) 0 | (60) 11 | (61) 4 | (62) 15 | (63) 6 | (64) 9 |
| (65) 14 | (66) 19 | (67) 2 | (68) 1 | (69) 18 | (70) 4 | (71) 1 | (72) 7 |
| (73) 8 | (74) 19 | (75) 18 | (76) 0 | (77) 4 | (78) 7 | (79) 2 | (80) 12 |
| (81) 2 | (82) 18 | (83) 20 | (84) 10 | (85) 16 | (86) 3 | (87) 12 | (88) 1 |
| (89) 4 | (90) 4 | (91) 0 | (92) 20 | (93) 1 | (94) 3 | (95) 12 | (96) 0 |
| (97) 1 | (98) 19 | (99) 17 | (100) 10 | | | | |