

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                 |                  |                 |                  |
|-----------------|------------------|-----------------|------------------|
| (1) $12 + 5 =$  | (2) $11 + 1 =$   | (3) $4 + 16 =$  | (4) $2 + 14 =$   |
| (5) $1 + 4 =$   | (6) $4 + 15 =$   | (7) $15 + 4 =$  | (8) $18 + 2 =$   |
| (9) $12 + 1 =$  | (10) $10 + 8 =$  | (11) $3 + 15 =$ | (12) $9 + 6 =$   |
| (13) $7 + 12 =$ | (14) $7 + 5 =$   | (15) $2 + 13 =$ | (16) $8 + 2 =$   |
| (17) $9 + 10 =$ | (18) $13 + 6 =$  | (19) $8 + 4 =$  | (20) $11 + 4 =$  |
| (21) $18 + 1 =$ | (22) $19 + 1 =$  | (23) $1 + 12 =$ | (24) $18 + 2 =$  |
| (25) $15 + 3 =$ | (26) $2 + 8 =$   | (27) $6 + 4 =$  | (28) $9 + 6 =$   |
| (29) $6 + 7 =$  | (30) $11 + 9 =$  | (31) $6 + 10 =$ | (32) $18 + 2 =$  |
| (33) $12 + 7 =$ | (34) $19 + 1 =$  | (35) $2 + 4 =$  | (36) $3 + 2 =$   |
| (37) $13 + 1 =$ | (38) $7 + 10 =$  | (39) $8 + 5 =$  | (40) $15 + 5 =$  |
| (41) $5 + 13 =$ | (42) $15 + 1 =$  | (43) $4 + 4 =$  | (44) $2 + 11 =$  |
| (45) $12 + 7 =$ | (46) $15 + 2 =$  | (47) $8 + 9 =$  | (48) $13 + 1 =$  |
| (49) $16 + 3 =$ | (50) $10 + 10 =$ | (51) $14 + 2 =$ | (52) $14 + 6 =$  |
| (53) $13 + 6 =$ | (54) $14 + 4 =$  | (55) $15 + 4 =$ | (56) $12 + 8 =$  |
| (57) $19 + 1 =$ | (58) $7 + 1 =$   | (59) $19 + 1 =$ | (60) $3 + 2 =$   |
| (61) $4 + 7 =$  | (62) $19 + 1 =$  | (63) $18 + 2 =$ | (64) $3 + 5 =$   |
| (65) $1 + 2 =$  | (66) $4 + 12 =$  | (67) $4 + 7 =$  | (68) $18 + 1 =$  |
| (69) $5 + 15 =$ | (70) $16 + 3 =$  | (71) $16 + 1 =$ | (72) $1 + 7 =$   |
| (73) $3 + 6 =$  | (74) $14 + 4 =$  | (75) $7 + 1 =$  | (76) $1 + 6 =$   |
| (77) $9 + 6 =$  | (78) $3 + 10 =$  | (79) $14 + 3 =$ | (80) $12 + 8 =$  |
| (81) $16 + 4 =$ | (82) $14 + 4 =$  | (83) $18 + 2 =$ | (84) $18 + 1 =$  |
| (85) $11 + 3 =$ | (86) $6 + 12 =$  | (87) $13 + 5 =$ | (88) $16 + 3 =$  |
| (89) $6 + 10 =$ | (90) $6 + 14 =$  | (91) $10 + 8 =$ | (92) $13 + 2 =$  |
| (93) $2 + 16 =$ | (94) $2 + 14 =$  | (95) $16 + 4 =$ | (96) $13 + 2 =$  |
| (97) $7 + 5 =$  | (98) $6 + 13 =$  | (99) $13 + 1 =$ | (100) $13 + 5 =$ |

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(1)  $3 + 16 =$

(2)  $3 + 12 =$

(3)  $18 + 2 =$

(4)  $12 + 8 =$

(5)  $6 + 9 =$

(6)  $16 + 2 =$

(7)  $1 + 4 =$

(8)  $3 + 4 =$

(9)  $11 + 6 =$

(10)  $6 + 14 =$

(11)  $1 + 16 =$

(12)  $6 + 12 =$

(13)  $16 + 1 =$

(14)  $19 + 1 =$

(15)  $11 + 5 =$

(16)  $1 + 4 =$

(17)  $7 + 12 =$

(18)  $12 + 3 =$

(19)  $19 + 1 =$

(20)  $5 + 14 =$

(21)  $6 + 13 =$

(22)  $4 + 2 =$

(23)  $17 + 1 =$

(24)  $2 + 8 =$

(25)  $12 + 5 =$

(26)  $14 + 4 =$

(27)  $7 + 4 =$

(28)  $8 + 3 =$

(29)  $8 + 5 =$

(30)  $17 + 1 =$

(31)  $12 + 8 =$

(32)  $9 + 3 =$

(33)  $15 + 1 =$

(34)  $19 + 1 =$

(35)  $12 + 1 =$

(36)  $19 + 1 =$

(37)  $3 + 2 =$

(38)  $17 + 3 =$

(39)  $17 + 1 =$

(40)  $16 + 4 =$

(41)  $13 + 5 =$

(42)  $15 + 3 =$

(43)  $3 + 6 =$

(44)  $3 + 12 =$

(45)  $12 + 6 =$

(46)  $18 + 2 =$

(47)  $17 + 1 =$

(48)  $5 + 5 =$

(49)  $6 + 12 =$

(50)  $3 + 5 =$

(51)  $7 + 2 =$

(52)  $18 + 2 =$

(53)  $9 + 6 =$

(54)  $2 + 18 =$

(55)  $14 + 2 =$

(56)  $12 + 6 =$

(57)  $1 + 17 =$

(58)  $18 + 2 =$

(59)  $19 + 1 =$

(60)  $11 + 1 =$

(61)  $4 + 11 =$

(62)  $9 + 10 =$

(63)  $11 + 6 =$

(64)  $15 + 5 =$

(65)  $16 + 2 =$

(66)  $8 + 7 =$

(67)  $7 + 3 =$

(68)  $3 + 1 =$

(69)  $18 + 2 =$

(70)  $14 + 3 =$

(71)  $8 + 8 =$

(72)  $15 + 5 =$

(73)  $16 + 4 =$

(74)  $7 + 4 =$

(75)  $3 + 9 =$

(76)  $11 + 7 =$

(77)  $16 + 4 =$

(78)  $12 + 3 =$

(79)  $1 + 10 =$

(80)  $3 + 11 =$

(81)  $15 + 5 =$

(82)  $19 + 1 =$

(83)  $17 + 3 =$

(84)  $2 + 16 =$

(85)  $1 + 11 =$

(86)  $5 + 6 =$

(87)  $18 + 1 =$

(88)  $8 + 9 =$

(89)  $16 + 3 =$

(90)  $11 + 5 =$

(91)  $9 + 1 =$

(92)  $6 + 3 =$

(93)  $11 + 3 =$

(94)  $18 + 1 =$

(95)  $8 + 2 =$

(96)  $10 + 1 =$

(97)  $9 + 4 =$

(98)  $9 + 5 =$

(99)  $3 + 14 =$

(100)  $2 + 13 =$

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姓名 \_\_\_\_\_

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(1)  $9 + 8 =$

(2)  $9 + 1 =$

(3)  $5 + 14 =$

(4)  $18 + 2 =$

(5)  $13 + 2 =$

(6)  $2 + 9 =$

(7)  $9 + 3 =$

(8)  $13 + 4 =$

(9)  $3 + 1 =$

(10)  $5 + 4 =$

(11)  $19 + 1 =$

(12)  $2 + 9 =$

(13)  $10 + 1 =$

(14)  $3 + 1 =$

(15)  $18 + 1 =$

(16)  $10 + 2 =$

(17)  $4 + 8 =$

(18)  $13 + 4 =$

(19)  $17 + 2 =$

(20)  $12 + 7 =$

(21)  $6 + 6 =$

(22)  $11 + 7 =$

(23)  $6 + 9 =$

(24)  $7 + 13 =$

(25)  $8 + 8 =$

(26)  $9 + 3 =$

(27)  $7 + 11 =$

(28)  $2 + 16 =$

(29)  $3 + 17 =$

(30)  $9 + 5 =$

(31)  $7 + 1 =$

(32)  $6 + 7 =$

(33)  $9 + 7 =$

(34)  $8 + 6 =$

(35)  $4 + 16 =$

(36)  $1 + 16 =$

(37)  $4 + 9 =$

(38)  $16 + 4 =$

(39)  $9 + 5 =$

(40)  $7 + 13 =$

(41)  $18 + 2 =$

(42)  $8 + 9 =$

(43)  $7 + 10 =$

(44)  $15 + 4 =$

(45)  $10 + 9 =$

(46)  $10 + 10 =$

(47)  $6 + 2 =$

(48)  $2 + 18 =$

(49)  $17 + 3 =$

(50)  $5 + 5 =$

(51)  $10 + 4 =$

(52)  $10 + 9 =$

(53)  $9 + 3 =$

(54)  $16 + 4 =$

(55)  $6 + 8 =$

(56)  $14 + 1 =$

(57)  $8 + 12 =$

(58)  $4 + 3 =$

(59)  $2 + 12 =$

(60)  $3 + 9 =$

(61)  $5 + 10 =$

(62)  $14 + 1 =$

(63)  $18 + 2 =$

(64)  $8 + 5 =$

(65)  $7 + 8 =$

(66)  $16 + 2 =$

(67)  $5 + 10 =$

(68)  $5 + 13 =$

(69)  $10 + 2 =$

(70)  $4 + 10 =$

(71)  $8 + 5 =$

(72)  $16 + 1 =$

(73)  $18 + 1 =$

(74)  $1 + 6 =$

(75)  $5 + 3 =$

(76)  $8 + 8 =$

(77)  $15 + 5 =$

(78)  $17 + 3 =$

(79)  $4 + 4 =$

(80)  $12 + 1 =$

(81)  $6 + 2 =$

(82)  $1 + 9 =$

(83)  $12 + 2 =$

(84)  $18 + 1 =$

(85)  $1 + 1 =$

(86)  $9 + 11 =$

(87)  $7 + 13 =$

(88)  $13 + 2 =$

(89)  $7 + 7 =$

(90)  $11 + 4 =$

(91)  $12 + 1 =$

(92)  $9 + 4 =$

(93)  $1 + 3 =$

(94)  $3 + 7 =$

(95)  $9 + 6 =$

(96)  $12 + 6 =$

(97)  $10 + 9 =$

(98)  $19 + 1 =$

(99)  $17 + 3 =$

(100)  $3 + 15 =$

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(1)  $3 + 14 =$

(2)  $7 + 11 =$

(3)  $5 + 13 =$

(4)  $10 + 9 =$

(5)  $18 + 1 =$

(6)  $19 + 1 =$

(7)  $1 + 13 =$

(8)  $12 + 3 =$

(9)  $18 + 2 =$

(10)  $6 + 13 =$

(11)  $8 + 2 =$

(12)  $1 + 13 =$

(13)  $6 + 12 =$

(14)  $2 + 14 =$

(15)  $5 + 15 =$

(16)  $19 + 1 =$

(17)  $4 + 9 =$

(18)  $19 + 1 =$

(19)  $11 + 8 =$

(20)  $14 + 4 =$

(21)  $2 + 14 =$

(22)  $19 + 1 =$

(23)  $13 + 2 =$

(24)  $10 + 5 =$

(25)  $17 + 3 =$

(26)  $19 + 1 =$

(27)  $3 + 10 =$

(28)  $2 + 7 =$

(29)  $6 + 10 =$

(30)  $13 + 3 =$

(31)  $4 + 16 =$

(32)  $13 + 2 =$

(33)  $11 + 5 =$

(34)  $16 + 2 =$

(35)  $12 + 5 =$

(36)  $8 + 1 =$

(37)  $14 + 2 =$

(38)  $12 + 7 =$

(39)  $14 + 5 =$

(40)  $1 + 4 =$

(41)  $1 + 12 =$

(42)  $14 + 6 =$

(43)  $3 + 3 =$

(44)  $10 + 4 =$

(45)  $8 + 7 =$

(46)  $16 + 1 =$

(47)  $14 + 6 =$

(48)  $11 + 8 =$

(49)  $11 + 5 =$

(50)  $9 + 4 =$

(51)  $17 + 3 =$

(52)  $19 + 1 =$

(53)  $12 + 1 =$

(54)  $18 + 1 =$

(55)  $4 + 16 =$

(56)  $8 + 11 =$

(57)  $13 + 7 =$

(58)  $18 + 1 =$

(59)  $3 + 12 =$

(60)  $15 + 1 =$

(61)  $17 + 3 =$

(62)  $19 + 1 =$

(63)  $18 + 1 =$

(64)  $3 + 6 =$

(65)  $16 + 3 =$

(66)  $1 + 14 =$

(67)  $18 + 1 =$

(68)  $15 + 3 =$

(69)  $6 + 2 =$

(70)  $14 + 4 =$

(71)  $10 + 5 =$

(72)  $6 + 2 =$

(73)  $11 + 2 =$

(74)  $6 + 13 =$

(75)  $15 + 5 =$

(76)  $7 + 13 =$

(77)  $6 + 7 =$

(78)  $9 + 11 =$

(79)  $14 + 3 =$

(80)  $16 + 4 =$

(81)  $18 + 2 =$

(82)  $12 + 8 =$

(83)  $10 + 1 =$

(84)  $6 + 11 =$

(85)  $2 + 13 =$

(86)  $4 + 13 =$

(87)  $8 + 12 =$

(88)  $4 + 10 =$

(89)  $14 + 6 =$

(90)  $8 + 8 =$

(91)  $3 + 15 =$

(92)  $8 + 2 =$

(93)  $12 + 5 =$

(94)  $8 + 12 =$

(95)  $18 + 1 =$

(96)  $19 + 1 =$

(97)  $7 + 12 =$

(98)  $8 + 4 =$

(99)  $4 + 13 =$

(100)  $6 + 11 =$

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姓名 \_\_\_\_\_

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得分率 \_\_\_\_\_ %

(1)  $10 + 3 =$

(2)  $6 + 10 =$

(3)  $13 + 1 =$

(4)  $8 + 12 =$

(5)  $2 + 10 =$

(6)  $14 + 2 =$

(7)  $7 + 4 =$

(8)  $7 + 1 =$

(9)  $10 + 2 =$

(10)  $19 + 1 =$

(11)  $17 + 1 =$

(12)  $1 + 12 =$

(13)  $4 + 1 =$

(14)  $17 + 1 =$

(15)  $6 + 11 =$

(16)  $6 + 13 =$

(17)  $3 + 5 =$

(18)  $19 + 1 =$

(19)  $12 + 8 =$

(20)  $11 + 9 =$

(21)  $5 + 7 =$

(22)  $9 + 2 =$

(23)  $1 + 16 =$

(24)  $6 + 10 =$

(25)  $19 + 1 =$

(26)  $3 + 2 =$

(27)  $2 + 5 =$

(28)  $1 + 5 =$

(29)  $8 + 7 =$

(30)  $18 + 1 =$

(31)  $3 + 5 =$

(32)  $17 + 1 =$

(33)  $4 + 3 =$

(34)  $3 + 17 =$

(35)  $7 + 13 =$

(36)  $6 + 14 =$

(37)  $1 + 10 =$

(38)  $8 + 10 =$

(39)  $12 + 3 =$

(40)  $9 + 5 =$

(41)  $6 + 1 =$

(42)  $8 + 10 =$

(43)  $8 + 8 =$

(44)  $7 + 8 =$

(45)  $10 + 2 =$

(46)  $6 + 2 =$

(47)  $14 + 5 =$

(48)  $4 + 6 =$

(49)  $19 + 1 =$

(50)  $12 + 4 =$

(51)  $15 + 3 =$

(52)  $6 + 14 =$

(53)  $4 + 12 =$

(54)  $11 + 3 =$

(55)  $6 + 8 =$

(56)  $8 + 8 =$

(57)  $9 + 3 =$

(58)  $2 + 13 =$

(59)  $10 + 3 =$

(60)  $10 + 1 =$

(61)  $17 + 2 =$

(62)  $12 + 4 =$

(63)  $6 + 13 =$

(64)  $13 + 4 =$

(65)  $8 + 7 =$

(66)  $4 + 6 =$

(67)  $7 + 12 =$

(68)  $13 + 6 =$

(69)  $13 + 2 =$

(70)  $2 + 13 =$

(71)  $8 + 10 =$

(72)  $14 + 2 =$

(73)  $19 + 1 =$

(74)  $17 + 2 =$

(75)  $14 + 3 =$

(76)  $2 + 8 =$

(77)  $11 + 4 =$

(78)  $19 + 1 =$

(79)  $15 + 2 =$

(80)  $12 + 5 =$

(81)  $19 + 1 =$

(82)  $10 + 9 =$

(83)  $17 + 3 =$

(84)  $2 + 12 =$

(85)  $16 + 3 =$

(86)  $5 + 14 =$

(87)  $8 + 6 =$

(88)  $18 + 2 =$

(89)  $15 + 5 =$

(90)  $8 + 7 =$

(91)  $8 + 12 =$

(92)  $18 + 2 =$

(93)  $5 + 3 =$

(94)  $17 + 1 =$

(95)  $3 + 13 =$

(96)  $15 + 2 =$

(97)  $12 + 7 =$

(98)  $6 + 14 =$

(99)  $15 + 4 =$

(100)  $16 + 3 =$

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(1)  $5 + 15 =$

(2)  $15 + 4 =$

(3)  $11 + 4 =$

(4)  $8 + 9 =$

(5)  $10 + 1 =$

(6)  $8 + 5 =$

(7)  $7 + 11 =$

(8)  $2 + 4 =$

(9)  $4 + 15 =$

(10)  $16 + 3 =$

(11)  $8 + 3 =$

(12)  $17 + 1 =$

(13)  $13 + 7 =$

(14)  $16 + 1 =$

(15)  $9 + 4 =$

(16)  $1 + 7 =$

(17)  $14 + 3 =$

(18)  $14 + 5 =$

(19)  $1 + 11 =$

(20)  $14 + 3 =$

(21)  $5 + 10 =$

(22)  $9 + 7 =$

(23)  $4 + 5 =$

(24)  $3 + 2 =$

(25)  $16 + 1 =$

(26)  $18 + 1 =$

(27)  $7 + 4 =$

(28)  $14 + 6 =$

(29)  $5 + 10 =$

(30)  $13 + 2 =$

(31)  $7 + 8 =$

(32)  $10 + 8 =$

(33)  $7 + 3 =$

(34)  $13 + 3 =$

(35)  $18 + 1 =$

(36)  $17 + 3 =$

(37)  $3 + 2 =$

(38)  $16 + 2 =$

(39)  $12 + 4 =$

(40)  $14 + 5 =$

(41)  $14 + 3 =$

(42)  $1 + 4 =$

(43)  $5 + 13 =$

(44)  $17 + 1 =$

(45)  $14 + 3 =$

(46)  $11 + 6 =$

(47)  $5 + 7 =$

(48)  $6 + 7 =$

(49)  $6 + 2 =$

(50)  $12 + 7 =$

(51)  $2 + 11 =$

(52)  $7 + 11 =$

(53)  $14 + 5 =$

(54)  $7 + 13 =$

(55)  $10 + 3 =$

(56)  $3 + 10 =$

(57)  $12 + 8 =$

(58)  $12 + 6 =$

(59)  $11 + 9 =$

(60)  $1 + 2 =$

(61)  $15 + 2 =$

(62)  $17 + 1 =$

(63)  $10 + 8 =$

(64)  $8 + 5 =$

(65)  $2 + 1 =$

(66)  $17 + 3 =$

(67)  $12 + 4 =$

(68)  $15 + 4 =$

(69)  $10 + 9 =$

(70)  $6 + 13 =$

(71)  $8 + 6 =$

(72)  $4 + 11 =$

(73)  $6 + 13 =$

(74)  $2 + 2 =$

(75)  $13 + 2 =$

(76)  $1 + 4 =$

(77)  $4 + 11 =$

(78)  $12 + 6 =$

(79)  $1 + 15 =$

(80)  $19 + 1 =$

(81)  $3 + 6 =$

(82)  $4 + 8 =$

(83)  $5 + 7 =$

(84)  $16 + 2 =$

(85)  $7 + 9 =$

(86)  $17 + 3 =$

(87)  $16 + 2 =$

(88)  $11 + 4 =$

(89)  $12 + 6 =$

(90)  $8 + 4 =$

(91)  $2 + 7 =$

(92)  $17 + 3 =$

(93)  $12 + 1 =$

(94)  $7 + 1 =$

(95)  $18 + 2 =$

(96)  $4 + 8 =$

(97)  $19 + 1 =$

(98)  $4 + 2 =$

(99)  $6 + 9 =$

(100)  $4 + 1 =$

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(1)  $1 + 10 =$

(2)  $19 + 1 =$

(3)  $18 + 1 =$

(4)  $11 + 1 =$

(5)  $10 + 1 =$

(6)  $15 + 3 =$

(7)  $10 + 9 =$

(8)  $18 + 2 =$

(9)  $5 + 5 =$

(10)  $2 + 17 =$

(11)  $3 + 11 =$

(12)  $8 + 9 =$

(13)  $16 + 2 =$

(14)  $1 + 9 =$

(15)  $4 + 3 =$

(16)  $13 + 1 =$

(17)  $7 + 13 =$

(18)  $10 + 7 =$

(19)  $4 + 16 =$

(20)  $16 + 3 =$

(21)  $17 + 3 =$

(22)  $16 + 3 =$

(23)  $18 + 2 =$

(24)  $18 + 1 =$

(25)  $16 + 3 =$

(26)  $8 + 6 =$

(27)  $15 + 5 =$

(28)  $2 + 3 =$

(29)  $2 + 16 =$

(30)  $14 + 1 =$

(31)  $9 + 5 =$

(32)  $6 + 6 =$

(33)  $11 + 2 =$

(34)  $15 + 2 =$

(35)  $5 + 13 =$

(36)  $9 + 1 =$

(37)  $1 + 9 =$

(38)  $5 + 15 =$

(39)  $11 + 9 =$

(40)  $18 + 1 =$

(41)  $12 + 4 =$

(42)  $19 + 1 =$

(43)  $4 + 14 =$

(44)  $3 + 15 =$

(45)  $15 + 2 =$

(46)  $12 + 5 =$

(47)  $4 + 3 =$

(48)  $8 + 3 =$

(49)  $18 + 1 =$

(50)  $15 + 2 =$

(51)  $7 + 13 =$

(52)  $10 + 4 =$

(53)  $4 + 13 =$

(54)  $17 + 1 =$

(55)  $6 + 3 =$

(56)  $12 + 7 =$

(57)  $17 + 2 =$

(58)  $2 + 10 =$

(59)  $8 + 8 =$

(60)  $4 + 4 =$

(61)  $5 + 14 =$

(62)  $9 + 3 =$

(63)  $5 + 3 =$

(64)  $9 + 7 =$

(65)  $6 + 12 =$

(66)  $6 + 7 =$

(67)  $2 + 4 =$

(68)  $19 + 1 =$

(69)  $6 + 10 =$

(70)  $9 + 7 =$

(71)  $4 + 1 =$

(72)  $15 + 5 =$

(73)  $18 + 2 =$

(74)  $9 + 9 =$

(75)  $5 + 4 =$

(76)  $13 + 5 =$

(77)  $17 + 2 =$

(78)  $10 + 4 =$

(79)  $6 + 12 =$

(80)  $19 + 1 =$

(81)  $7 + 11 =$

(82)  $9 + 4 =$

(83)  $12 + 6 =$

(84)  $13 + 4 =$

(85)  $16 + 2 =$

(86)  $6 + 12 =$

(87)  $18 + 1 =$

(88)  $9 + 6 =$

(89)  $13 + 3 =$

(90)  $11 + 5 =$

(91)  $9 + 11 =$

(92)  $5 + 8 =$

(93)  $19 + 1 =$

(94)  $10 + 5 =$

(95)  $10 + 8 =$

(96)  $7 + 5 =$

(97)  $8 + 2 =$

(98)  $13 + 6 =$

(99)  $11 + 1 =$

(100)  $4 + 8 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 17	(2) 12	(3) 20	(4) 16	(5) 5	(6) 19	(7) 19	(8) 20
(9) 13	(10) 18	(11) 18	(12) 15	(13) 19	(14) 12	(15) 15	(16) 10
(17) 19	(18) 19	(19) 12	(20) 15	(21) 19	(22) 20	(23) 13	(24) 20
(25) 18	(26) 10	(27) 10	(28) 15	(29) 13	(30) 20	(31) 16	(32) 20
(33) 19	(34) 20	(35) 6	(36) 5	(37) 14	(38) 17	(39) 13	(40) 20
(41) 18	(42) 16	(43) 8	(44) 13	(45) 19	(46) 17	(47) 17	(48) 14
(49) 19	(50) 20	(51) 16	(52) 20	(53) 19	(54) 18	(55) 19	(56) 20
(57) 20	(58) 8	(59) 20	(60) 5	(61) 11	(62) 20	(63) 20	(64) 8
(65) 3	(66) 16	(67) 11	(68) 19	(69) 20	(70) 19	(71) 17	(72) 8
(73) 9	(74) 18	(75) 8	(76) 7	(77) 15	(78) 13	(79) 17	(80) 20
(81) 20	(82) 18	(83) 20	(84) 19	(85) 14	(86) 18	(87) 18	(88) 19
(89) 16	(90) 20	(91) 18	(92) 15	(93) 18	(94) 16	(95) 20	(96) 15
(97) 12	(98) 19	(99) 14	(100) 18				

### 第2页答案

(1) 19	(2) 15	(3) 20	(4) 20	(5) 15	(6) 18	(7) 5	(8) 7
(9) 17	(10) 20	(11) 17	(12) 18	(13) 17	(14) 20	(15) 16	(16) 5
(17) 19	(18) 15	(19) 20	(20) 19	(21) 19	(22) 6	(23) 18	(24) 10
(25) 17	(26) 18	(27) 11	(28) 11	(29) 13	(30) 18	(31) 20	(32) 12
(33) 16	(34) 20	(35) 13	(36) 20	(37) 5	(38) 20	(39) 18	(40) 20
(41) 18	(42) 18	(43) 9	(44) 15	(45) 18	(46) 20	(47) 18	(48) 10
(49) 18	(50) 8	(51) 9	(52) 20	(53) 15	(54) 20	(55) 16	(56) 18
(57) 18	(58) 20	(59) 20	(60) 12	(61) 15	(62) 19	(63) 17	(64) 20
(65) 18	(66) 15	(67) 10	(68) 4	(69) 20	(70) 17	(71) 16	(72) 20
(73) 20	(74) 11	(75) 12	(76) 18	(77) 20	(78) 15	(79) 11	(80) 14
(81) 20	(82) 20	(83) 20	(84) 18	(85) 12	(86) 11	(87) 19	(88) 17
(89) 19	(90) 16	(91) 10	(92) 9	(93) 14	(94) 19	(95) 10	(96) 11
(97) 13	(98) 14	(99) 17	(100) 15				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 17	(2) 10	(3) 19	(4) 20	(5) 15	(6) 11	(7) 12	(8) 17
(9) 4	(10) 9	(11) 20	(12) 11	(13) 11	(14) 4	(15) 19	(16) 12
(17) 12	(18) 17	(19) 19	(20) 19	(21) 12	(22) 18	(23) 15	(24) 20
(25) 16	(26) 12	(27) 18	(28) 18	(29) 20	(30) 14	(31) 8	(32) 13
(33) 16	(34) 14	(35) 20	(36) 17	(37) 13	(38) 20	(39) 14	(40) 20
(41) 20	(42) 17	(43) 17	(44) 19	(45) 19	(46) 20	(47) 8	(48) 20
(49) 20	(50) 10	(51) 14	(52) 19	(53) 12	(54) 20	(55) 14	(56) 15
(57) 20	(58) 7	(59) 14	(60) 12	(61) 15	(62) 15	(63) 20	(64) 13
(65) 15	(66) 18	(67) 15	(68) 18	(69) 12	(70) 14	(71) 13	(72) 17
(73) 19	(74) 7	(75) 8	(76) 16	(77) 20	(78) 20	(79) 8	(80) 13
(81) 8	(82) 10	(83) 14	(84) 19	(85) 2	(86) 20	(87) 20	(88) 15
(89) 14	(90) 15	(91) 13	(92) 13	(93) 4	(94) 10	(95) 15	(96) 18
(97) 19	(98) 20	(99) 20	(100) 18				

### 第4页答案

(1) 17	(2) 18	(3) 18	(4) 19	(5) 19	(6) 20	(7) 14	(8) 15
(9) 20	(10) 19	(11) 10	(12) 14	(13) 18	(14) 16	(15) 20	(16) 20
(17) 13	(18) 20	(19) 19	(20) 18	(21) 16	(22) 20	(23) 15	(24) 15
(25) 20	(26) 20	(27) 13	(28) 9	(29) 16	(30) 16	(31) 20	(32) 15
(33) 16	(34) 18	(35) 17	(36) 9	(37) 16	(38) 19	(39) 19	(40) 5
(41) 13	(42) 20	(43) 6	(44) 14	(45) 15	(46) 17	(47) 20	(48) 19
(49) 16	(50) 13	(51) 20	(52) 20	(53) 13	(54) 19	(55) 20	(56) 19
(57) 20	(58) 19	(59) 15	(60) 16	(61) 20	(62) 20	(63) 19	(64) 9
(65) 19	(66) 15	(67) 19	(68) 18	(69) 8	(70) 18	(71) 15	(72) 8
(73) 13	(74) 19	(75) 20	(76) 20	(77) 13	(78) 20	(79) 17	(80) 20
(81) 20	(82) 20	(83) 11	(84) 17	(85) 15	(86) 17	(87) 20	(88) 14
(89) 20	(90) 16	(91) 18	(92) 10	(93) 17	(94) 20	(95) 19	(96) 20
(97) 19	(98) 12	(99) 17	(100) 17				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 13	(2) 16	(3) 14	(4) 20	(5) 12	(6) 16	(7) 11	(8) 8
(9) 12	(10) 20	(11) 18	(12) 13	(13) 5	(14) 18	(15) 17	(16) 19
(17) 8	(18) 20	(19) 20	(20) 20	(21) 12	(22) 11	(23) 17	(24) 16
(25) 20	(26) 5	(27) 7	(28) 6	(29) 15	(30) 19	(31) 8	(32) 18
(33) 7	(34) 20	(35) 20	(36) 20	(37) 11	(38) 18	(39) 15	(40) 14
(41) 7	(42) 18	(43) 16	(44) 15	(45) 12	(46) 8	(47) 19	(48) 10
(49) 20	(50) 16	(51) 18	(52) 20	(53) 16	(54) 14	(55) 14	(56) 16
(57) 12	(58) 15	(59) 13	(60) 11	(61) 19	(62) 16	(63) 19	(64) 17
(65) 15	(66) 10	(67) 19	(68) 19	(69) 15	(70) 15	(71) 18	(72) 16
(73) 20	(74) 19	(75) 17	(76) 10	(77) 15	(78) 20	(79) 17	(80) 17
(81) 20	(82) 19	(83) 20	(84) 14	(85) 19	(86) 19	(87) 14	(88) 20
(89) 20	(90) 15	(91) 20	(92) 20	(93) 8	(94) 18	(95) 16	(96) 17
(97) 19	(98) 20	(99) 19	(100) 19				

### 第6页答案

(1) 20	(2) 19	(3) 15	(4) 17	(5) 11	(6) 13	(7) 18	(8) 6
(9) 19	(10) 19	(11) 11	(12) 18	(13) 20	(14) 17	(15) 13	(16) 8
(17) 17	(18) 19	(19) 12	(20) 17	(21) 15	(22) 16	(23) 9	(24) 5
(25) 17	(26) 19	(27) 11	(28) 20	(29) 15	(30) 15	(31) 15	(32) 18
(33) 10	(34) 16	(35) 19	(36) 20	(37) 5	(38) 18	(39) 16	(40) 19
(41) 17	(42) 5	(43) 18	(44) 18	(45) 17	(46) 17	(47) 12	(48) 13
(49) 8	(50) 19	(51) 13	(52) 18	(53) 19	(54) 20	(55) 13	(56) 13
(57) 20	(58) 18	(59) 20	(60) 3	(61) 17	(62) 18	(63) 18	(64) 13
(65) 3	(66) 20	(67) 16	(68) 19	(69) 19	(70) 19	(71) 14	(72) 15
(73) 19	(74) 4	(75) 15	(76) 5	(77) 15	(78) 18	(79) 16	(80) 20
(81) 9	(82) 12	(83) 12	(84) 18	(85) 16	(86) 20	(87) 18	(88) 15
(89) 18	(90) 12	(91) 9	(92) 20	(93) 13	(94) 8	(95) 20	(96) 12
(97) 20	(98) 6	(99) 15	(100) 5				

## 二十以内加法计算练习题答案

### 第7页答案

(1) 11	(2) 20	(3) 19	(4) 12	(5) 11	(6) 18	(7) 19	(8) 20
(9) 10	(10) 19	(11) 14	(12) 17	(13) 18	(14) 10	(15) 7	(16) 14
(17) 20	(18) 17	(19) 20	(20) 19	(21) 20	(22) 19	(23) 20	(24) 19
(25) 19	(26) 14	(27) 20	(28) 5	(29) 18	(30) 15	(31) 14	(32) 12
(33) 13	(34) 17	(35) 18	(36) 10	(37) 10	(38) 20	(39) 20	(40) 19
(41) 16	(42) 20	(43) 18	(44) 18	(45) 17	(46) 17	(47) 7	(48) 11
(49) 19	(50) 17	(51) 20	(52) 14	(53) 17	(54) 18	(55) 9	(56) 19
(57) 19	(58) 12	(59) 16	(60) 8	(61) 19	(62) 12	(63) 8	(64) 16
(65) 18	(66) 13	(67) 6	(68) 20	(69) 16	(70) 16	(71) 5	(72) 20
(73) 20	(74) 18	(75) 9	(76) 18	(77) 19	(78) 14	(79) 18	(80) 20
(81) 18	(82) 13	(83) 18	(84) 17	(85) 18	(86) 18	(87) 19	(88) 15
(89) 16	(90) 16	(91) 20	(92) 13	(93) 20	(94) 15	(95) 18	(96) 12
(97) 10	(98) 19	(99) 12	(100) 12				