

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $7 - 4 =$ | (2) $2 - 2 =$ | (3) $18 + 2 =$ | (4) $1 + 19 =$ |
| (5) $13 + 1 =$ | (6) $8 + 7 =$ | (7) $1 - 1 =$ | (8) $6 - 2 =$ |
| (9) $19 + 1 =$ | (10) $12 - 8 =$ | (11) $2 + 6 =$ | (12) $5 - 4 =$ |
| (13) $3 - 1 =$ | (14) $11 - 7 =$ | (15) $4 + 5 =$ | (16) $4 + 11 =$ |
| (17) $16 - 4 =$ | (18) $12 + 1 =$ | (19) $6 - 4 =$ | (20) $7 - 2 =$ |
| (21) $6 - 3 =$ | (22) $11 + 8 =$ | (23) $15 - 3 =$ | (24) $17 - 3 =$ |
| (25) $18 - 2 =$ | (26) $9 - 1 =$ | (27) $18 + 2 =$ | (28) $17 + 2 =$ |
| (29) $7 + 10 =$ | (30) $12 - 2 =$ | (31) $10 + 6 =$ | (32) $14 + 5 =$ |
| (33) $14 + 1 =$ | (34) $2 - 1 =$ | (35) $12 + 2 =$ | (36) $1 - 1 =$ |
| (37) $6 - 6 =$ | (38) $14 - 3 =$ | (39) $3 + 5 =$ | (40) $14 - 3 =$ |
| (41) $18 - 14 =$ | (42) $19 + 1 =$ | (43) $1 - 1 =$ | (44) $11 + 8 =$ |
| (45) $2 - 1 =$ | (46) $15 - 11 =$ | (47) $17 + 1 =$ | (48) $17 - 5 =$ |
| (49) $12 + 4 =$ | (50) $1 + 10 =$ | (51) $3 - 2 =$ | (52) $17 + 1 =$ |
| (53) $12 + 2 =$ | (54) $6 - 4 =$ | (55) $4 - 1 =$ | (56) $10 + 2 =$ |
| (57) $3 - 1 =$ | (58) $18 + 1 =$ | (59) $16 + 4 =$ | (60) $1 - 1 =$ |
| (61) $11 + 8 =$ | (62) $12 - 2 =$ | (63) $16 - 15 =$ | (64) $7 + 9 =$ |
| (65) $14 + 4 =$ | (66) $6 + 10 =$ | (67) $18 - 18 =$ | (68) $18 - 15 =$ |
| (69) $17 + 3 =$ | (70) $2 - 1 =$ | (71) $8 - 4 =$ | (72) $17 - 2 =$ |
| (73) $17 + 1 =$ | (74) $4 - 2 =$ | (75) $1 - 1 =$ | (76) $4 + 13 =$ |
| (77) $7 + 2 =$ | (78) $3 - 2 =$ | (79) $19 - 16 =$ | (80) $16 + 1 =$ |
| (81) $17 - 3 =$ | (82) $16 - 8 =$ | (83) $3 + 4 =$ | (84) $8 + 12 =$ |
| (85) $12 - 3 =$ | (86) $15 - 4 =$ | (87) $18 + 2 =$ | (88) $3 + 3 =$ |
| (89) $1 + 5 =$ | (90) $10 + 10 =$ | (91) $5 + 3 =$ | (92) $7 - 2 =$ |
| (93) $3 + 6 =$ | (94) $3 - 3 =$ | (95) $2 - 2 =$ | (96) $9 + 1 =$ |
| (97) $1 - 1 =$ | (98) $9 + 9 =$ | (99) $3 - 3 =$ | (100) $19 - 6 =$ |

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(1) $9 + 10 =$

(2) $3 - 2 =$

(3) $17 - 10 =$

(4) $3 + 5 =$

(5) $18 + 2 =$

(6) $18 - 9 =$

(7) $14 + 4 =$

(8) $7 - 6 =$

(9) $8 - 3 =$

(10) $18 - 15 =$

(11) $7 + 2 =$

(12) $6 + 1 =$

(13) $13 - 6 =$

(14) $2 - 1 =$

(15) $12 - 11 =$

(16) $13 + 4 =$

(17) $10 + 9 =$

(18) $10 + 3 =$

(19) $12 - 7 =$

(20) $5 - 4 =$

(21) $8 - 8 =$

(22) $12 - 10 =$

(23) $4 - 4 =$

(24) $17 - 3 =$

(25) $3 - 1 =$

(26) $16 - 13 =$

(27) $12 + 8 =$

(28) $19 + 1 =$

(29) $3 - 1 =$

(30) $11 + 7 =$

(31) $11 + 3 =$

(32) $2 + 13 =$

(33) $12 + 1 =$

(34) $12 - 9 =$

(35) $17 - 14 =$

(36) $7 - 1 =$

(37) $9 - 4 =$

(38) $13 - 3 =$

(39) $10 - 4 =$

(40) $17 - 17 =$

(41) $10 - 4 =$

(42) $18 - 18 =$

(43) $13 + 7 =$

(44) $6 + 7 =$

(45) $8 - 5 =$

(46) $9 + 6 =$

(47) $15 + 2 =$

(48) $6 + 8 =$

(49) $14 + 1 =$

(50) $2 + 6 =$

(51) $18 - 12 =$

(52) $14 - 2 =$

(53) $6 - 2 =$

(54) $16 + 3 =$

(55) $1 + 14 =$

(56) $11 + 1 =$

(57) $6 - 5 =$

(58) $13 + 3 =$

(59) $11 - 5 =$

(60) $16 + 3 =$

(61) $7 + 8 =$

(62) $14 + 1 =$

(63) $7 + 9 =$

(64) $18 - 8 =$

(65) $1 - 1 =$

(66) $15 + 2 =$

(67) $5 + 11 =$

(68) $9 + 8 =$

(69) $10 - 4 =$

(70) $8 + 12 =$

(71) $8 + 5 =$

(72) $9 - 3 =$

(73) $18 + 2 =$

(74) $6 + 13 =$

(75) $17 + 3 =$

(76) $7 - 4 =$

(77) $7 - 7 =$

(78) $5 - 5 =$

(79) $16 + 1 =$

(80) $4 - 2 =$

(81) $16 + 1 =$

(82) $2 + 13 =$

(83) $9 + 3 =$

(84) $11 - 7 =$

(85) $7 + 4 =$

(86) $14 + 3 =$

(87) $6 + 7 =$

(88) $10 + 3 =$

(89) $12 - 1 =$

(90) $16 - 15 =$

(91) $16 + 4 =$

(92) $10 + 4 =$

(93) $4 + 9 =$

(94) $18 + 2 =$

(95) $14 - 4 =$

(96) $6 - 3 =$

(97) $10 + 6 =$

(98) $14 - 11 =$

(99) $19 - 3 =$

(100) $15 - 9 =$

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $18 + 1 =$ | (2) $7 - 6 =$ | (3) $8 - 3 =$ | (4) $7 + 7 =$ |
| (5) $16 - 6 =$ | (6) $10 - 5 =$ | (7) $16 + 3 =$ | (8) $17 + 3 =$ |
| (9) $10 + 5 =$ | (10) $7 + 2 =$ | (11) $10 - 7 =$ | (12) $11 + 8 =$ |
| (13) $7 + 10 =$ | (14) $19 + 1 =$ | (15) $5 - 4 =$ | (16) $19 + 1 =$ |
| (17) $10 + 8 =$ | (18) $14 - 6 =$ | (19) $10 + 3 =$ | (20) $9 - 8 =$ |
| (21) $15 - 11 =$ | (22) $9 - 1 =$ | (23) $16 + 1 =$ | (24) $16 + 3 =$ |
| (25) $2 + 8 =$ | (26) $15 + 4 =$ | (27) $2 - 1 =$ | (28) $19 - 10 =$ |
| (29) $4 - 3 =$ | (30) $11 - 9 =$ | (31) $13 + 5 =$ | (32) $6 - 2 =$ |
| (33) $18 - 13 =$ | (34) $5 + 2 =$ | (35) $2 + 17 =$ | (36) $5 + 12 =$ |
| (37) $13 - 1 =$ | (38) $7 + 1 =$ | (39) $9 + 8 =$ | (40) $19 - 10 =$ |
| (41) $13 + 6 =$ | (42) $3 - 1 =$ | (43) $18 - 6 =$ | (44) $8 + 12 =$ |
| (45) $4 - 4 =$ | (46) $19 - 10 =$ | (47) $14 - 11 =$ | (48) $8 + 12 =$ |
| (49) $11 - 11 =$ | (50) $17 + 3 =$ | (51) $11 - 5 =$ | (52) $6 + 3 =$ |
| (53) $8 - 6 =$ | (54) $13 + 5 =$ | (55) $2 + 16 =$ | (56) $5 + 6 =$ |
| (57) $6 - 3 =$ | (58) $7 + 5 =$ | (59) $7 - 6 =$ | (60) $1 - 1 =$ |
| (61) $2 + 14 =$ | (62) $18 - 15 =$ | (63) $6 - 4 =$ | (64) $16 - 5 =$ |
| (65) $14 + 3 =$ | (66) $7 + 1 =$ | (67) $12 + 6 =$ | (68) $19 + 1 =$ |
| (69) $5 + 13 =$ | (70) $1 - 1 =$ | (71) $5 + 8 =$ | (72) $3 - 3 =$ |
| (73) $9 + 6 =$ | (74) $9 + 7 =$ | (75) $12 - 5 =$ | (76) $9 + 10 =$ |
| (77) $2 + 10 =$ | (78) $19 + 1 =$ | (79) $9 + 5 =$ | (80) $16 + 1 =$ |
| (81) $10 + 7 =$ | (82) $12 - 2 =$ | (83) $3 - 1 =$ | (84) $11 - 2 =$ |
| (85) $19 - 15 =$ | (86) $13 - 1 =$ | (87) $2 - 2 =$ | (88) $4 + 4 =$ |
| (89) $6 + 1 =$ | (90) $15 - 2 =$ | (91) $13 - 6 =$ | (92) $10 - 8 =$ |
| (93) $8 + 1 =$ | (94) $10 - 10 =$ | (95) $5 + 1 =$ | (96) $10 - 2 =$ |
| (97) $14 - 10 =$ | (98) $7 + 10 =$ | (99) $10 - 9 =$ | (100) $7 - 3 =$ |

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- | | | | |
|------------------|------------------|------------------|-------------------|
| (1) $2 + 6 =$ | (2) $17 + 2 =$ | (3) $16 + 1 =$ | (4) $12 + 2 =$ |
| (5) $15 - 10 =$ | (6) $18 + 1 =$ | (7) $15 + 4 =$ | (8) $1 - 1 =$ |
| (9) $9 - 5 =$ | (10) $9 - 9 =$ | (11) $18 + 1 =$ | (12) $6 + 3 =$ |
| (13) $1 + 4 =$ | (14) $12 + 3 =$ | (15) $4 - 1 =$ | (16) $8 - 1 =$ |
| (17) $10 - 8 =$ | (18) $18 - 8 =$ | (19) $12 - 1 =$ | (20) $3 - 3 =$ |
| (21) $13 + 6 =$ | (22) $14 - 13 =$ | (23) $12 + 3 =$ | (24) $3 + 1 =$ |
| (25) $12 - 4 =$ | (26) $16 + 3 =$ | (27) $16 + 4 =$ | (28) $1 + 10 =$ |
| (29) $13 - 8 =$ | (30) $4 - 2 =$ | (31) $9 + 2 =$ | (32) $5 - 3 =$ |
| (33) $18 + 2 =$ | (34) $4 + 12 =$ | (35) $2 - 1 =$ | (36) $15 - 15 =$ |
| (37) $12 - 9 =$ | (38) $5 + 4 =$ | (39) $10 + 7 =$ | (40) $1 - 1 =$ |
| (41) $11 - 2 =$ | (42) $15 + 4 =$ | (43) $4 - 1 =$ | (44) $2 - 1 =$ |
| (45) $18 + 2 =$ | (46) $15 - 1 =$ | (47) $17 + 2 =$ | (48) $6 - 1 =$ |
| (49) $16 - 9 =$ | (50) $8 + 6 =$ | (51) $14 + 1 =$ | (52) $13 - 1 =$ |
| (53) $13 - 4 =$ | (54) $18 - 15 =$ | (55) $13 + 7 =$ | (56) $2 - 1 =$ |
| (57) $18 - 7 =$ | (58) $10 - 2 =$ | (59) $2 - 1 =$ | (60) $9 - 3 =$ |
| (61) $7 - 1 =$ | (62) $4 - 4 =$ | (63) $4 + 16 =$ | (64) $10 + 8 =$ |
| (65) $18 - 1 =$ | (66) $10 + 9 =$ | (67) $1 + 5 =$ | (68) $10 - 9 =$ |
| (69) $12 + 1 =$ | (70) $4 - 4 =$ | (71) $19 - 11 =$ | (72) $6 + 12 =$ |
| (73) $4 + 5 =$ | (74) $11 - 10 =$ | (75) $6 - 2 =$ | (76) $1 + 12 =$ |
| (77) $17 + 3 =$ | (78) $1 + 15 =$ | (79) $2 - 1 =$ | (80) $11 + 2 =$ |
| (81) $10 + 3 =$ | (82) $5 - 5 =$ | (83) $10 - 8 =$ | (84) $6 - 6 =$ |
| (85) $11 + 2 =$ | (86) $3 - 1 =$ | (87) $5 + 7 =$ | (88) $18 + 1 =$ |
| (89) $4 - 2 =$ | (90) $1 - 1 =$ | (91) $9 - 3 =$ | (92) $14 + 4 =$ |
| (93) $4 - 2 =$ | (94) $8 + 3 =$ | (95) $14 - 11 =$ | (96) $16 + 2 =$ |
| (97) $16 - 12 =$ | (98) $2 - 2 =$ | (99) $14 - 3 =$ | (100) $15 - 10 =$ |

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(1) $15 + 2 =$

(2) $16 - 3 =$

(3) $4 + 15 =$

(4) $17 - 17 =$

(5) $1 + 8 =$

(6) $15 - 14 =$

(7) $10 + 7 =$

(8) $18 + 1 =$

(9) $14 + 2 =$

(10) $10 + 2 =$

(11) $10 + 5 =$

(12) $6 + 6 =$

(13) $2 - 2 =$

(14) $13 - 12 =$

(15) $5 - 1 =$

(16) $18 - 16 =$

(17) $8 + 5 =$

(18) $12 + 8 =$

(19) $14 + 6 =$

(20) $7 - 7 =$

(21) $11 - 11 =$

(22) $4 - 4 =$

(23) $1 + 10 =$

(24) $3 - 1 =$

(25) $14 - 7 =$

(26) $7 - 4 =$

(27) $17 + 2 =$

(28) $3 - 2 =$

(29) $16 + 1 =$

(30) $4 - 1 =$

(31) $4 - 4 =$

(32) $9 + 2 =$

(33) $7 + 5 =$

(34) $11 + 2 =$

(35) $1 - 1 =$

(36) $11 + 2 =$

(37) $6 + 9 =$

(38) $13 + 4 =$

(39) $1 + 9 =$

(40) $3 + 14 =$

(41) $8 + 4 =$

(42) $10 + 5 =$

(43) $2 - 1 =$

(44) $17 + 2 =$

(45) $9 - 5 =$

(46) $6 + 6 =$

(47) $6 + 4 =$

(48) $1 + 19 =$

(49) $13 + 2 =$

(50) $17 + 1 =$

(51) $7 - 4 =$

(52) $16 + 1 =$

(53) $8 - 3 =$

(54) $5 + 5 =$

(55) $1 + 12 =$

(56) $12 - 1 =$

(57) $18 - 12 =$

(58) $13 + 6 =$

(59) $13 + 4 =$

(60) $11 + 5 =$

(61) $9 - 3 =$

(62) $4 - 2 =$

(63) $4 - 4 =$

(64) $17 - 15 =$

(65) $14 - 4 =$

(66) $12 - 9 =$

(67) $15 + 3 =$

(68) $7 - 4 =$

(69) $8 + 11 =$

(70) $19 - 1 =$

(71) $6 - 4 =$

(72) $17 + 2 =$

(73) $13 + 2 =$

(74) $15 - 15 =$

(75) $13 - 9 =$

(76) $7 - 5 =$

(77) $5 + 10 =$

(78) $4 - 4 =$

(79) $7 + 3 =$

(80) $18 + 2 =$

(81) $4 - 2 =$

(82) $19 + 1 =$

(83) $17 + 3 =$

(84) $16 - 6 =$

(85) $3 - 2 =$

(86) $16 + 3 =$

(87) $8 + 9 =$

(88) $12 - 1 =$

(89) $17 - 11 =$

(90) $1 - 1 =$

(91) $12 - 8 =$

(92) $15 - 5 =$

(93) $15 + 3 =$

(94) $14 + 6 =$

(95) $7 + 4 =$

(96) $17 + 2 =$

(97) $14 + 1 =$

(98) $3 - 3 =$

(99) $16 + 4 =$

(100) $18 - 5 =$

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $10 - 8 =$ | (2) $10 + 8 =$ | (3) $14 - 9 =$ | (4) $2 - 1 =$ |
| (5) $18 - 1 =$ | (6) $15 + 3 =$ | (7) $11 + 4 =$ | (8) $18 - 4 =$ |
| (9) $13 + 7 =$ | (10) $17 - 1 =$ | (11) $3 - 3 =$ | (12) $1 + 19 =$ |
| (13) $4 + 4 =$ | (14) $10 + 4 =$ | (15) $4 - 2 =$ | (16) $7 - 6 =$ |
| (17) $12 + 8 =$ | (18) $10 + 10 =$ | (19) $19 - 10 =$ | (20) $12 + 1 =$ |
| (21) $5 - 4 =$ | (22) $4 - 1 =$ | (23) $3 + 16 =$ | (24) $12 + 5 =$ |
| (25) $14 + 1 =$ | (26) $16 - 10 =$ | (27) $8 + 7 =$ | (28) $3 + 2 =$ |
| (29) $19 - 11 =$ | (30) $17 + 3 =$ | (31) $2 - 1 =$ | (32) $3 + 2 =$ |
| (33) $17 + 2 =$ | (34) $15 - 8 =$ | (35) $1 + 2 =$ | (36) $7 - 5 =$ |
| (37) $11 + 3 =$ | (38) $13 - 5 =$ | (39) $10 - 8 =$ | (40) $11 + 8 =$ |
| (41) $4 - 2 =$ | (42) $19 + 1 =$ | (43) $14 - 11 =$ | (44) $9 + 2 =$ |
| (45) $12 - 12 =$ | (46) $1 - 1 =$ | (47) $8 + 1 =$ | (48) $4 + 12 =$ |
| (49) $8 + 3 =$ | (50) $5 + 6 =$ | (51) $17 + 3 =$ | (52) $3 + 7 =$ |
| (53) $9 + 11 =$ | (54) $5 + 11 =$ | (55) $7 - 4 =$ | (56) $15 + 5 =$ |
| (57) $10 + 1 =$ | (58) $6 + 9 =$ | (59) $9 - 2 =$ | (60) $5 - 1 =$ |
| (61) $3 - 2 =$ | (62) $5 + 10 =$ | (63) $18 - 2 =$ | (64) $1 + 13 =$ |
| (65) $19 - 12 =$ | (66) $19 - 15 =$ | (67) $1 + 6 =$ | (68) $8 - 1 =$ |
| (69) $1 + 10 =$ | (70) $6 - 5 =$ | (71) $14 + 5 =$ | (72) $14 + 1 =$ |
| (73) $2 + 12 =$ | (74) $3 + 5 =$ | (75) $15 - 11 =$ | (76) $13 - 11 =$ |
| (77) $16 + 4 =$ | (78) $11 + 6 =$ | (79) $3 - 2 =$ | (80) $16 + 1 =$ |
| (81) $13 - 7 =$ | (82) $6 - 2 =$ | (83) $6 + 8 =$ | (84) $19 + 1 =$ |
| (85) $18 + 1 =$ | (86) $2 + 8 =$ | (87) $16 - 14 =$ | (88) $19 - 8 =$ |
| (89) $14 - 5 =$ | (90) $1 + 17 =$ | (91) $14 - 7 =$ | (92) $5 + 15 =$ |
| (93) $3 + 12 =$ | (94) $13 + 3 =$ | (95) $13 + 1 =$ | (96) $13 + 7 =$ |
| (97) $17 - 2 =$ | (98) $12 + 7 =$ | (99) $19 + 1 =$ | (100) $13 - 8 =$ |

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(1) $12 + 3 =$

(2) $5 + 1 =$

(3) $10 - 8 =$

(4) $12 + 6 =$

(5) $19 - 2 =$

(6) $4 + 8 =$

(7) $4 + 6 =$

(8) $5 - 4 =$

(9) $10 - 2 =$

(10) $3 - 2 =$

(11) $17 + 2 =$

(12) $9 + 8 =$

(13) $12 + 2 =$

(14) $12 - 3 =$

(15) $1 - 1 =$

(16) $2 - 2 =$

(17) $9 - 8 =$

(18) $9 + 7 =$

(19) $1 + 6 =$

(20) $18 + 2 =$

(21) $1 + 11 =$

(22) $12 - 10 =$

(23) $18 - 3 =$

(24) $13 - 10 =$

(25) $11 - 11 =$

(26) $9 + 3 =$

(27) $13 + 3 =$

(28) $4 + 2 =$

(29) $13 - 1 =$

(30) $11 - 7 =$

(31) $14 - 2 =$

(32) $17 + 2 =$

(33) $1 + 13 =$

(34) $17 + 1 =$

(35) $1 - 1 =$

(36) $2 + 1 =$

(37) $15 - 15 =$

(38) $15 - 13 =$

(39) $6 - 1 =$

(40) $12 - 9 =$

(41) $6 + 14 =$

(42) $3 - 2 =$

(43) $19 - 7 =$

(44) $7 - 6 =$

(45) $15 - 3 =$

(46) $4 + 2 =$

(47) $9 + 2 =$

(48) $17 - 3 =$

(49) $8 + 5 =$

(50) $5 - 5 =$

(51) $12 + 3 =$

(52) $6 - 1 =$

(53) $2 - 2 =$

(54) $10 - 4 =$

(55) $5 - 1 =$

(56) $17 + 2 =$

(57) $7 + 12 =$

(58) $14 + 2 =$

(59) $3 + 16 =$

(60) $1 - 1 =$

(61) $13 + 4 =$

(62) $10 - 9 =$

(63) $15 - 7 =$

(64) $16 + 1 =$

(65) $3 + 6 =$

(66) $2 - 2 =$

(67) $11 + 7 =$

(68) $6 - 4 =$

(69) $16 + 1 =$

(70) $9 - 8 =$

(71) $19 - 1 =$

(72) $4 - 3 =$

(73) $2 + 12 =$

(74) $19 + 1 =$

(75) $18 - 16 =$

(76) $18 + 1 =$

(77) $8 - 2 =$

(78) $18 - 8 =$

(79) $1 + 8 =$

(80) $10 - 9 =$

(81) $6 + 4 =$

(82) $12 - 11 =$

(83) $19 - 18 =$

(84) $5 + 12 =$

(85) $14 + 3 =$

(86) $11 - 1 =$

(87) $14 - 11 =$

(88) $11 + 8 =$

(89) $10 + 7 =$

(90) $11 - 8 =$

(91) $11 - 11 =$

(92) $17 + 1 =$

(93) $3 - 2 =$

(94) $8 - 3 =$

(95) $7 - 3 =$

(96) $15 + 2 =$

(97) $8 + 4 =$

(98) $13 + 4 =$

(99) $12 - 7 =$

(100) $4 - 3 =$

二十以内加减法计算练习题答案

第1页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 3 | (2) 0 | (3) 20 | (4) 20 | (5) 14 | (6) 15 | (7) 0 | (8) 4 |
| (9) 20 | (10) 4 | (11) 8 | (12) 1 | (13) 2 | (14) 4 | (15) 9 | (16) 15 |
| (17) 12 | (18) 13 | (19) 2 | (20) 5 | (21) 3 | (22) 19 | (23) 12 | (24) 14 |
| (25) 16 | (26) 8 | (27) 20 | (28) 19 | (29) 17 | (30) 10 | (31) 16 | (32) 19 |
| (33) 15 | (34) 1 | (35) 14 | (36) 0 | (37) 0 | (38) 11 | (39) 8 | (40) 11 |
| (41) 4 | (42) 20 | (43) 0 | (44) 19 | (45) 1 | (46) 4 | (47) 18 | (48) 12 |
| (49) 16 | (50) 11 | (51) 1 | (52) 18 | (53) 14 | (54) 2 | (55) 3 | (56) 12 |
| (57) 2 | (58) 19 | (59) 20 | (60) 0 | (61) 19 | (62) 10 | (63) 1 | (64) 16 |
| (65) 18 | (66) 16 | (67) 0 | (68) 3 | (69) 20 | (70) 1 | (71) 4 | (72) 15 |
| (73) 18 | (74) 2 | (75) 0 | (76) 17 | (77) 9 | (78) 1 | (79) 3 | (80) 17 |
| (81) 14 | (82) 8 | (83) 7 | (84) 20 | (85) 9 | (86) 11 | (87) 20 | (88) 6 |
| (89) 6 | (90) 20 | (91) 8 | (92) 5 | (93) 9 | (94) 0 | (95) 0 | (96) 10 |
| (97) 0 | (98) 18 | (99) 0 | (100) 13 | | | | |

第2页答案

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|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 19 | (2) 1 | (3) 7 | (4) 8 | (5) 20 | (6) 9 | (7) 18 | (8) 1 |
| (9) 5 | (10) 3 | (11) 9 | (12) 7 | (13) 7 | (14) 1 | (15) 1 | (16) 17 |
| (17) 19 | (18) 13 | (19) 5 | (20) 1 | (21) 0 | (22) 2 | (23) 0 | (24) 14 |
| (25) 2 | (26) 3 | (27) 20 | (28) 20 | (29) 2 | (30) 18 | (31) 14 | (32) 15 |
| (33) 13 | (34) 3 | (35) 3 | (36) 6 | (37) 5 | (38) 10 | (39) 6 | (40) 0 |
| (41) 6 | (42) 0 | (43) 20 | (44) 13 | (45) 3 | (46) 15 | (47) 17 | (48) 14 |
| (49) 15 | (50) 8 | (51) 6 | (52) 12 | (53) 4 | (54) 19 | (55) 15 | (56) 12 |
| (57) 1 | (58) 16 | (59) 6 | (60) 19 | (61) 15 | (62) 15 | (63) 16 | (64) 10 |
| (65) 0 | (66) 17 | (67) 16 | (68) 17 | (69) 6 | (70) 20 | (71) 13 | (72) 6 |
| (73) 20 | (74) 19 | (75) 20 | (76) 3 | (77) 0 | (78) 0 | (79) 17 | (80) 2 |
| (81) 17 | (82) 15 | (83) 12 | (84) 4 | (85) 11 | (86) 17 | (87) 13 | (88) 13 |
| (89) 11 | (90) 1 | (91) 20 | (92) 14 | (93) 13 | (94) 20 | (95) 10 | (96) 3 |
| (97) 16 | (98) 3 | (99) 16 | (100) 6 | | | | |

二十以内加减法计算练习题答案

第3页答案

(1) 19	(2) 1	(3) 5	(4) 14	(5) 10	(6) 5	(7) 19	(8) 20
(9) 15	(10) 9	(11) 3	(12) 19	(13) 17	(14) 20	(15) 1	(16) 20
(17) 18	(18) 8	(19) 13	(20) 1	(21) 4	(22) 8	(23) 17	(24) 19
(25) 10	(26) 19	(27) 1	(28) 9	(29) 1	(30) 2	(31) 18	(32) 4
(33) 5	(34) 7	(35) 19	(36) 17	(37) 12	(38) 8	(39) 17	(40) 9
(41) 19	(42) 2	(43) 12	(44) 20	(45) 0	(46) 9	(47) 3	(48) 20
(49) 0	(50) 20	(51) 6	(52) 9	(53) 2	(54) 18	(55) 18	(56) 11
(57) 3	(58) 12	(59) 1	(60) 0	(61) 16	(62) 3	(63) 2	(64) 11
(65) 17	(66) 8	(67) 18	(68) 20	(69) 18	(70) 0	(71) 13	(72) 0
(73) 15	(74) 16	(75) 7	(76) 19	(77) 12	(78) 20	(79) 14	(80) 17
(81) 17	(82) 10	(83) 2	(84) 9	(85) 4	(86) 12	(87) 0	(88) 8
(89) 7	(90) 13	(91) 7	(92) 2	(93) 9	(94) 0	(95) 6	(96) 8
(97) 4	(98) 17	(99) 1	(100) 4				

第4页答案

(1) 8	(2) 19	(3) 17	(4) 14	(5) 5	(6) 19	(7) 19	(8) 0
(9) 4	(10) 0	(11) 19	(12) 9	(13) 5	(14) 15	(15) 3	(16) 7
(17) 2	(18) 10	(19) 11	(20) 0	(21) 19	(22) 1	(23) 15	(24) 4
(25) 8	(26) 19	(27) 20	(28) 11	(29) 5	(30) 2	(31) 11	(32) 2
(33) 20	(34) 16	(35) 1	(36) 0	(37) 3	(38) 9	(39) 17	(40) 0
(41) 9	(42) 19	(43) 3	(44) 1	(45) 20	(46) 14	(47) 19	(48) 5
(49) 7	(50) 14	(51) 15	(52) 12	(53) 9	(54) 3	(55) 20	(56) 1
(57) 11	(58) 8	(59) 1	(60) 6	(61) 6	(62) 0	(63) 20	(64) 18
(65) 17	(66) 19	(67) 6	(68) 1	(69) 13	(70) 0	(71) 8	(72) 18
(73) 9	(74) 1	(75) 4	(76) 13	(77) 20	(78) 16	(79) 1	(80) 13
(81) 13	(82) 0	(83) 2	(84) 0	(85) 13	(86) 2	(87) 12	(88) 19
(89) 2	(90) 0	(91) 6	(92) 18	(93) 2	(94) 11	(95) 3	(96) 18
(97) 4	(98) 0	(99) 11	(100) 5				

二十以内加减法计算练习题答案

第5页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 17 | (2) 13 | (3) 19 | (4) 0 | (5) 9 | (6) 1 | (7) 17 | (8) 19 |
| (9) 16 | (10) 12 | (11) 15 | (12) 12 | (13) 0 | (14) 1 | (15) 4 | (16) 2 |
| (17) 13 | (18) 20 | (19) 20 | (20) 0 | (21) 0 | (22) 0 | (23) 11 | (24) 2 |
| (25) 7 | (26) 3 | (27) 19 | (28) 1 | (29) 17 | (30) 3 | (31) 0 | (32) 11 |
| (33) 12 | (34) 13 | (35) 0 | (36) 13 | (37) 15 | (38) 17 | (39) 10 | (40) 17 |
| (41) 12 | (42) 15 | (43) 1 | (44) 19 | (45) 4 | (46) 12 | (47) 10 | (48) 20 |
| (49) 15 | (50) 18 | (51) 3 | (52) 17 | (53) 5 | (54) 10 | (55) 13 | (56) 11 |
| (57) 6 | (58) 19 | (59) 17 | (60) 16 | (61) 6 | (62) 2 | (63) 0 | (64) 2 |
| (65) 10 | (66) 3 | (67) 18 | (68) 3 | (69) 19 | (70) 18 | (71) 2 | (72) 19 |
| (73) 15 | (74) 0 | (75) 4 | (76) 2 | (77) 15 | (78) 0 | (79) 10 | (80) 20 |
| (81) 2 | (82) 20 | (83) 20 | (84) 10 | (85) 1 | (86) 19 | (87) 17 | (88) 11 |
| (89) 6 | (90) 0 | (91) 4 | (92) 10 | (93) 18 | (94) 20 | (95) 11 | (96) 19 |
| (97) 15 | (98) 0 | (99) 20 | (100) 13 | | | | |

第6页答案

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|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 2 | (2) 18 | (3) 5 | (4) 1 | (5) 17 | (6) 18 | (7) 15 | (8) 14 |
| (9) 20 | (10) 16 | (11) 0 | (12) 20 | (13) 8 | (14) 14 | (15) 2 | (16) 1 |
| (17) 20 | (18) 20 | (19) 9 | (20) 13 | (21) 1 | (22) 3 | (23) 19 | (24) 17 |
| (25) 15 | (26) 6 | (27) 15 | (28) 5 | (29) 8 | (30) 20 | (31) 1 | (32) 5 |
| (33) 19 | (34) 7 | (35) 3 | (36) 2 | (37) 14 | (38) 8 | (39) 2 | (40) 19 |
| (41) 2 | (42) 20 | (43) 3 | (44) 11 | (45) 0 | (46) 0 | (47) 9 | (48) 16 |
| (49) 11 | (50) 11 | (51) 20 | (52) 10 | (53) 20 | (54) 16 | (55) 3 | (56) 20 |
| (57) 11 | (58) 15 | (59) 7 | (60) 4 | (61) 1 | (62) 15 | (63) 16 | (64) 14 |
| (65) 7 | (66) 4 | (67) 7 | (68) 7 | (69) 11 | (70) 1 | (71) 19 | (72) 15 |
| (73) 14 | (74) 8 | (75) 4 | (76) 2 | (77) 20 | (78) 17 | (79) 1 | (80) 17 |
| (81) 6 | (82) 4 | (83) 14 | (84) 20 | (85) 19 | (86) 10 | (87) 2 | (88) 11 |
| (89) 9 | (90) 18 | (91) 7 | (92) 20 | (93) 15 | (94) 16 | (95) 14 | (96) 20 |
| (97) 15 | (98) 19 | (99) 20 | (100) 5 | | | | |

二十以内加减法计算练习题答案

第7页答案

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|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 15 | (2) 6 | (3) 2 | (4) 18 | (5) 17 | (6) 12 | (7) 10 | (8) 1 |
| (9) 8 | (10) 1 | (11) 19 | (12) 17 | (13) 14 | (14) 9 | (15) 0 | (16) 0 |
| (17) 1 | (18) 16 | (19) 7 | (20) 20 | (21) 12 | (22) 2 | (23) 15 | (24) 3 |
| (25) 0 | (26) 12 | (27) 16 | (28) 6 | (29) 12 | (30) 4 | (31) 12 | (32) 19 |
| (33) 14 | (34) 18 | (35) 0 | (36) 3 | (37) 0 | (38) 2 | (39) 5 | (40) 3 |
| (41) 20 | (42) 1 | (43) 12 | (44) 1 | (45) 12 | (46) 6 | (47) 11 | (48) 14 |
| (49) 13 | (50) 0 | (51) 15 | (52) 5 | (53) 0 | (54) 6 | (55) 4 | (56) 19 |
| (57) 19 | (58) 16 | (59) 19 | (60) 0 | (61) 17 | (62) 1 | (63) 8 | (64) 17 |
| (65) 9 | (66) 0 | (67) 18 | (68) 2 | (69) 17 | (70) 1 | (71) 18 | (72) 1 |
| (73) 14 | (74) 20 | (75) 2 | (76) 19 | (77) 6 | (78) 10 | (79) 9 | (80) 1 |
| (81) 10 | (82) 1 | (83) 1 | (84) 17 | (85) 17 | (86) 10 | (87) 3 | (88) 19 |
| (89) 17 | (90) 3 | (91) 0 | (92) 18 | (93) 1 | (94) 5 | (95) 4 | (96) 17 |
| (97) 12 | (98) 17 | (99) 5 | (100) 1 | | | | |