二十以内加法计算练习题

姓名 _____　　　日期 _____　　　用时 _____　　　正确率 _____ %

(1) $8 + 7 =$　　　　(2) $14 + 2 =$　　　　(3) $6 + 6 =$　　　　(4) $2 + 15 =$

(5) $15 + 4 =$　　　(6) $1 + 10 =$　　　(7) $16 + 3 =$　　　(8) $19 + 1 =$

(9) $3 + 1 =$　　　(10) $1 + 1 =$　　　(11) $3 + 12 =$　　　(12) $2 + 7 =$

(13) $9 + 8 =$　　　(14) $4 + 14 =$　　　(15) $4 + 13 =$　　　(16) $5 + 3 =$

(17) $9 + 6 =$　　　(18) $14 + 5 =$　　　(19) $5 + 9 =$　　　(20) $14 + 4 =$

(21) $16 + 2 =$　　　(22) $11 + 4 =$　　　(23) $19 + 1 =$　　　(24) $16 + 4 =$

(25) $12 + 7 =$　　　(26) $8 + 5 =$　　　(27) $4 + 7 =$　　　(28) $17 + 2 =$

(29) $9 + 6 =$　　　(30) $12 + 5 =$　　　(31) $3 + 8 =$　　　(32) $15 + 1 =$

(33) $14 + 3 =$　　　(34) $15 + 1 =$　　　(35) $6 + 8 =$　　　(36) $9 + 9 =$

(37) $13 + 1 =$　　　(38) $7 + 13 =$　　　(39) $5 + 3 =$　　　(40) $13 + 6 =$

(41) $4 + 5 =$　　　(42) $5 + 4 =$　　　(43) $4 + 3 =$　　　(44) $10 + 3 =$

(45) $15 + 3 =$　　　(46) $16 + 3 =$　　　(47) $18 + 2 =$　　　(48) $11 + 2 =$

(49) $5 + 6 =$　　　(50) $6 + 3 =$　　　(51) $10 + 2 =$　　　(52) $6 + 10 =$

(53) $11 + 3 =$　　　(54) $2 + 13 =$　　　(55) $17 + 2 =$　　　(56) $19 + 1 =$

(57) $7 + 9 =$　　　(58) $13 + 3 =$　　　(59) $8 + 8 =$　　　(60) $16 + 1 =$

(61) $9 + 6 =$　　　(62) $7 + 2 =$　　　(63) $11 + 5 =$　　　(64) $2 + 16 =$

(65) $18 + 2 =$　　　(66) $3 + 14 =$　　　(67) $5 + 11 =$　　　(68) $10 + 2 =$

(69) $7 + 5 =$　　　(70) $6 + 10 =$　　　(71) $7 + 12 =$　　　(72) $7 + 1 =$

(73) $16 + 2 =$　　　(74) $15 + 2 =$　　　(75) $8 + 5 =$　　　(76) $6 + 7 =$

(77) $11 + 4 =$　　　(78) $11 + 1 =$　　　(79) $9 + 6 =$　　　(80) $4 + 1 =$

(81) $4 + 2 =$　　　(82) $3 + 1 =$　　　(83) $15 + 5 =$　　　(84) $11 + 5 =$

(85) $9 + 4 =$　　　(86) $1 + 7 =$　　　(87) $3 + 16 =$　　　(88) $14 + 1 =$

(89) $16 + 4 =$　　　(90) $11 + 7 =$　　　(91) $6 + 1 =$　　　(92) $17 + 1 =$

(93) $17 + 2 =$　　　(94) $11 + 2 =$　　　(95) $1 + 3 =$　　　(96) $4 + 15 =$

(97) $1 + 15 =$　　　(98) $1 + 9 =$　　　(99) $3 + 17 =$　　　(100) $10 + 8 =$

二十以内加法计算练习题

扫码看答案

(1) 10 + 4 =   (2) 12 + 4 =   (3) 16 + 4 =   (4) 18 + 2 =

(5) 16 + 4 =   (6) 15 + 4 =   (7) 11 + 2 =   (8) 5 + 14 =

(9) 17 + 3 =   (10) 17 + 1 =   (11) 19 + 1 =   (12) 5 + 15 =

(13) 10 + 2 =   (14) 18 + 1 =   (15) 4 + 3 =   (16) 2 + 2 =

(17) 18 + 1 =   (18) 9 + 11 =   (19) 17 + 1 =   (20) 9 + 10 =

(21) 7 + 12 =   (22) 6 + 8 =   (23) 15 + 4 =   (24) 3 + 12 =

(25) 12 + 3 =   (26) 2 + 1 =   (27) 19 + 1 =   (28) 14 + 6 =

(29) 16 + 4 =   (30) 2 + 2 =   (31) 2 + 14 =   (32) 19 + 1 =

(33) 9 + 11 =   (34) 12 + 7 =   (35) 17 + 1 =   (36) 13 + 7 =

(37) 10 + 5 =   (38) 17 + 1 =   (39) 6 + 3 =   (40) 10 + 10 =

(41) 12 + 7 =   (42) 11 + 4 =   (43) 10 + 6 =   (44) 10 + 4 =

(45) 6 + 10 =   (46) 5 + 12 =   (47) 6 + 9 =   (48) 8 + 4 =

(49) 9 + 11 =   (50) 18 + 2 =   (51) 15 + 3 =   (52) 11 + 2 =

(53) 12 + 1 =   (54) 19 + 1 =   (55) 13 + 1 =   (56) 7 + 3 =

(57) 14 + 5 =   (58) 14 + 1 =   (59) 18 + 1 =   (60) 13 + 2 =

(61) 12 + 5 =   (62) 16 + 3 =   (63) 13 + 5 =   (64) 12 + 5 =

(65) 1 + 19 =   (66) 19 + 1 =   (67) 6 + 8 =   (68) 10 + 8 =

(69) 8 + 2 =   (70) 11 + 8 =   (71) 8 + 9 =   (72) 7 + 6 =

(73) 6 + 10 =   (74) 11 + 5 =   (75) 5 + 3 =   (76) 5 + 8 =

(77) 9 + 10 =   (78) 3 + 13 =   (79) 12 + 3 =   (80) 12 + 6 =

(81) 4 + 14 =   (82) 1 + 9 =   (83) 12 + 3 =   (84) 18 + 1 =

(85) 5 + 8 =   (86) 3 + 12 =   (87) 10 + 10 =   (88) 5 + 8 =

(89) 14 + 1 =   (90) 13 + 7 =   (91) 1 + 5 =   (92) 7 + 7 =

(93) 17 + 2 =   (94) 5 + 2 =   (95) 9 + 5 =   (96) 7 + 6 =

(97) 10 + 9 =   (98) 18 + 2 =   (99) 11 + 9 =   (100) 9 + 8 =

二十以内加法计算练习题

(1)　13 + 2 =

(2)　1 + 1 =

(3)　5 + 10 =

(4)　19 + 1 =

(5)　18 + 1 =

(6)　11 + 3 =

(7)　15 + 1 =

(8)　4 + 3 =

(9)　13 + 6 =

(10)　16 + 3 =

(11)　6 + 10 =

(12)　8 + 8 =

(13)　1 + 5 =

(14)　11 + 6 =

(15)　19 + 1 =

(16)　9 + 9 =

(17)　11 + 1 =

(18)　16 + 3 =

(19)　2 + 9 =

(20)　3 + 1 =

(21)　1 + 3 =

(22)　19 + 1 =

(23)　18 + 2 =

(24)　19 + 1 =

(25)　7 + 11 =

(26)　11 + 7 =

(27)　3 + 17 =

(28)　10 + 1 =

(29)　2 + 9 =

(30)　13 + 7 =

(31)　15 + 3 =

(32)　10 + 8 =

(33)　7 + 5 =

(34)　8 + 9 =

(35)　4 + 4 =

(36)　17 + 1 =

(37)　6 + 9 =

(38)　2 + 12 =

(39)　18 + 2 =

(40)　8 + 3 =

(41)　3 + 7 =

(42)　9 + 11 =

(43)　2 + 11 =

(44)　6 + 3 =

(45)　9 + 10 =

(46)　10 + 2 =

(47)　1 + 11 =

(48)　19 + 1 =

(49)　11 + 9 =

(50)　2 + 9 =

(51)　4 + 11 =

(52)　15 + 1 =

(53)　15 + 2 =

(54)　15 + 1 =

(55)　4 + 6 =

(56)　15 + 1 =

(57)　10 + 1 =

(58)　11 + 7 =

(59)　10 + 8 =

(60)　12 + 4 =

(61)　10 + 6 =

(62)　16 + 3 =

(63)　4 + 2 =

(64)　1 + 11 =

(65)　5 + 1 =

(66)　8 + 2 =

(67)　7 + 4 =

(68)　19 + 1 =

(69)　14 + 6 =

(70)　17 + 2 =

(71)　13 + 7 =

(72)　7 + 2 =

(73)　15 + 1 =

(74)　4 + 1 =

(75)　19 + 1 =

(76)　7 + 10 =

(77)　13 + 2 =

(78)　8 + 5 =

(79)　18 + 2 =

(80)　5 + 14 =

(81)　10 + 1 =

(82)　16 + 3 =

(83)　1 + 12 =

(84)　3 + 13 =

(85)　9 + 8 =

(86)　12 + 7 =

(87)　11 + 7 =

(88)　12 + 8 =

(89)　6 + 11 =

(90)　9 + 3 =

(91)　16 + 2 =

(92)　16 + 4 =

(93)　4 + 16 =

(94)　8 + 8 =

(95)　19 + 1 =

(96)　11 + 3 =

(97)　15 + 5 =

(98)　2 + 14 =

(99)　10 + 8 =

(100)　18 + 2 =

二十以内加法计算练习题

姓名 _____　　　日期 _____　　　用时 _____　　　正确率 _____ %

(1) 16 + 1 =　　(2) 4 + 6 =　　(3) 6 + 1 =　　(4) 12 + 7 =

(5) 1 + 4 =　　(6) 16 + 4 =　　(7) 3 + 10 =　　(8) 15 + 5 =

(9) 9 + 7 =　　(10) 12 + 7 =　　(11) 1 + 10 =　　(12) 16 + 2 =

(13) 9 + 4 =　　(14) 18 + 1 =　　(15) 8 + 3 =　　(16) 10 + 1 =

(17) 13 + 6 =　　(18) 5 + 7 =　　(19) 9 + 8 =　　(20) 3 + 12 =

(21) 17 + 1 =　　(22) 18 + 2 =　　(23) 9 + 5 =　　(24) 6 + 7 =

(25) 3 + 17 =　　(26) 3 + 10 =　　(27) 3 + 7 =　　(28) 4 + 10 =

(29) 12 + 1 =　　(30) 17 + 1 =　　(31) 10 + 4 =　　(32) 3 + 12 =

(33) 11 + 2 =　　(34) 19 + 1 =　　(35) 11 + 6 =　　(36) 19 + 1 =

(37) 17 + 1 =　　(38) 14 + 1 =　　(39) 11 + 6 =　　(40) 1 + 8 =

(41) 9 + 4 =　　(42) 16 + 2 =　　(43) 12 + 5 =　　(44) 8 + 12 =

(45) 17 + 3 =　　(46) 12 + 8 =　　(47) 19 + 1 =　　(48) 6 + 8 =

(49) 14 + 4 =　　(50) 12 + 8 =　　(51) 4 + 4 =　　(52) 12 + 3 =

(53) 6 + 4 =　　(54) 18 + 2 =　　(55) 1 + 8 =　　(56) 6 + 4 =

(57) 17 + 3 =　　(58) 6 + 11 =　　(59) 14 + 5 =　　(60) 6 + 3 =

(61) 1 + 8 =　　(62) 12 + 7 =　　(63) 18 + 1 =　　(64) 6 + 6 =

(65) 1 + 19 =　　(66) 13 + 5 =　　(67) 5 + 5 =　　(68) 2 + 15 =

(69) 17 + 3 =　　(70) 15 + 1 =　　(71) 16 + 4 =　　(72) 14 + 3 =

(73) 4 + 15 =　　(74) 7 + 9 =　　(75) 5 + 15 =　　(76) 8 + 1 =

(77) 6 + 4 =　　(78) 15 + 2 =　　(79) 13 + 7 =　　(80) 1 + 10 =

(81) 8 + 2 =　　(82) 5 + 13 =　　(83) 13 + 6 =　　(84) 1 + 8 =

(85) 12 + 2 =　　(86) 13 + 1 =　　(87) 3 + 2 =　　(88) 19 + 1 =

(89) 9 + 1 =　　(90) 9 + 4 =　　(91) 17 + 3 =　　(92) 17 + 2 =

(93) 18 + 2 =　　(94) 15 + 5 =　　(95) 19 + 1 =　　(96) 15 + 2 =

(97) 17 + 2 =　　(98) 19 + 1 =　　(99) 8 + 10 =　　(100) 6 + 6 =

二十以内加法计算练习题

(1)　8 + 8 =

(2)　6 + 9 =

(3)　10 + 3 =

(4)　9 + 8 =

(5)　11 + 3 =

(6)　16 + 4 =

(7)　3 + 5 =

(8)　7 + 7 =

(9)　15 + 4 =

(10)　5 + 12 =

(11)　5 + 2 =

(12)　16 + 2 =

(13)　4 + 12 =

(14)　10 + 9 =

(15)　19 + 1 =

(16)　9 + 8 =

(17)　3 + 10 =

(18)　18 + 1 =

(19)　14 + 2 =

(20)　14 + 6 =

(21)　2 + 12 =

(22)　6 + 8 =

(23)　4 + 16 =

(24)　10 + 2 =

(25)　17 + 1 =

(26)　12 + 3 =

(27)　10 + 8 =

(28)　7 + 8 =

(29)　4 + 5 =

(30)　10 + 10 =

(31)　3 + 6 =

(32)　15 + 4 =

(33)　16 + 4 =

(34)　10 + 2 =

(35)　11 + 2 =

(36)　8 + 12 =

(37)　19 + 1 =

(38)　11 + 9 =

(39)　10 + 5 =

(40)　6 + 6 =

(41)　9 + 8 =

(42)　14 + 1 =

(43)　9 + 5 =

(44)　17 + 1 =

(45)　19 + 1 =

(46)　8 + 4 =

(47)　6 + 14 =

(48)　18 + 1 =

(49)　8 + 10 =

(50)　6 + 4 =

(51)　1 + 10 =

(52)　8 + 5 =

(53)　13 + 2 =

(54)　14 + 3 =

(55)　10 + 4 =

(56)　10 + 1 =

(57)　9 + 9 =

(58)　6 + 8 =

(59)　14 + 4 =

(60)　8 + 8 =

(61)　2 + 10 =

(62)　13 + 5 =

(63)　6 + 5 =

(64)　14 + 5 =

(65)　14 + 1 =

(66)　13 + 5 =

(67)　18 + 1 =

(68)　2 + 17 =

(69)　8 + 4 =

(70)　6 + 10 =

(71)　17 + 1 =

(72)　8 + 3 =

(73)　19 + 1 =

(74)　1 + 2 =

(75)　13 + 5 =

(76)　9 + 10 =

(77)　19 + 1 =

(78)　2 + 7 =

(79)　4 + 5 =

(80)　16 + 2 =

(81)　10 + 2 =

(82)　9 + 8 =

(83)　17 + 2 =

(84)　19 + 1 =

(85)　7 + 7 =

(86)　4 + 6 =

(87)　8 + 9 =

(88)　3 + 6 =

(89)　7 + 8 =

(90)　17 + 2 =

(91)　2 + 4 =

(92)　7 + 3 =

(93)　6 + 7 =

(94)　8 + 6 =

(95)　19 + 1 =

(96)　15 + 4 =

(97)　14 + 1 =

(98)　6 + 13 =

(99)　9 + 4 =

(100)　5 + 12 =

二十以内加法计算练习题

姓名 _____   日期 _____   用时 _____   正确率 _____ %

(1) 6 + 3 =   (2) 6 + 4 =   (3) 18 + 2 =   (4) 14 + 5 =

(5) 8 + 6 =   (6) 9 + 11 =   (7) 5 + 4 =   (8) 3 + 2 =

(9) 9 + 6 =   (10) 12 + 7 =   (11) 5 + 11 =   (12) 9 + 9 =

(13) 6 + 5 =   (14) 7 + 10 =   (15) 3 + 8 =   (16) 5 + 7 =

(17) 11 + 7 =   (18) 5 + 10 =   (19) 12 + 1 =   (20) 7 + 5 =

(21) 18 + 1 =   (22) 11 + 9 =   (23) 12 + 2 =   (24) 19 + 1 =

(25) 4 + 7 =   (26) 4 + 4 =   (27) 12 + 4 =   (28) 4 + 9 =

(29) 7 + 5 =   (30) 7 + 9 =   (31) 17 + 2 =   (32) 6 + 2 =

(33) 18 + 1 =   (34) 18 + 2 =   (35) 12 + 8 =   (36) 4 + 5 =

(37) 1 + 11 =   (38) 6 + 3 =   (39) 14 + 5 =   (40) 6 + 12 =

(41) 5 + 4 =   (42) 10 + 10 =   (43) 7 + 10 =   (44) 12 + 5 =

(45) 13 + 5 =   (46) 12 + 3 =   (47) 15 + 4 =   (48) 8 + 6 =

(49) 10 + 8 =   (50) 14 + 5 =   (51) 4 + 13 =   (52) 12 + 5 =

(53) 6 + 9 =   (54) 12 + 8 =   (55) 9 + 7 =   (56) 2 + 2 =

(57) 19 + 1 =   (58) 6 + 9 =   (59) 14 + 2 =   (60) 18 + 1 =

(61) 7 + 13 =   (62) 13 + 1 =   (63) 2 + 11 =   (64) 5 + 3 =

(65) 8 + 2 =   (66) 4 + 13 =   (67) 18 + 2 =   (68) 5 + 14 =

(69) 12 + 5 =   (70) 18 + 2 =   (71) 9 + 7 =   (72) 12 + 1 =

(73) 8 + 7 =   (74) 14 + 5 =   (75) 19 + 1 =   (76) 16 + 1 =

(77) 9 + 5 =   (78) 9 + 7 =   (79) 19 + 1 =   (80) 18 + 2 =

(81) 15 + 4 =   (82) 1 + 17 =   (83) 14 + 3 =   (84) 1 + 13 =

(85) 9 + 10 =   (86) 17 + 2 =   (87) 5 + 14 =   (88) 16 + 4 =

(89) 15 + 1 =   (90) 17 + 3 =   (91) 7 + 8 =   (92) 5 + 12 =

(93) 3 + 10 =   (94) 13 + 6 =   (95) 5 + 8 =   (96) 14 + 2 =

(97) 17 + 2 =   (98) 19 + 1 =   (99) 8 + 6 =   (100) 11 + 4 =

二十以内加法计算练习题

(1) 6 + 10 =

(2) 16 + 2 =

(3) 2 + 14 =

(4) 5 + 8 =

(5) 16 + 3 =

(6) 2 + 17 =

(7) 14 + 5 =

(8) 18 + 1 =

(9) 14 + 2 =

(10) 5 + 4 =

(11) 9 + 4 =

(12) 4 + 10 =

(13) 18 + 1 =

(14) 2 + 18 =

(15) 15 + 3 =

(16) 11 + 8 =

(17) 2 + 2 =

(18) 15 + 2 =

(19) 9 + 3 =

(20) 6 + 3 =

(21) 5 + 11 =

(22) 12 + 6 =

(23) 18 + 2 =

(24) 8 + 12 =

(25) 12 + 1 =

(26) 10 + 4 =

(27) 8 + 6 =

(28) 12 + 1 =

(29) 17 + 2 =

(30) 18 + 2 =

(31) 19 + 1 =

(32) 6 + 2 =

(33) 11 + 6 =

(34) 14 + 4 =

(35) 12 + 6 =

(36) 19 + 1 =

(37) 7 + 7 =

(38) 3 + 4 =

(39) 3 + 11 =

(40) 2 + 15 =

(41) 16 + 2 =

(42) 1 + 6 =

(43) 7 + 5 =

(44) 1 + 11 =

(45) 6 + 13 =

(46) 5 + 2 =

(47) 19 + 1 =

(48) 3 + 7 =

(49) 6 + 5 =

(50) 8 + 11 =

(51) 18 + 2 =

(52) 10 + 4 =

(53) 8 + 8 =

(54) 2 + 18 =

(55) 5 + 15 =

(56) 4 + 1 =

(57) 16 + 4 =

(58) 19 + 1 =

(59) 7 + 1 =

(60) 13 + 5 =

(61) 1 + 1 =

(62) 9 + 6 =

(63) 7 + 8 =

(64) 15 + 4 =

(65) 17 + 1 =

(66) 10 + 9 =

(67) 11 + 6 =

(68) 4 + 2 =

(69) 18 + 2 =

(70) 4 + 7 =

(71) 14 + 2 =

(72) 15 + 5 =

(73) 13 + 1 =

(74) 18 + 2 =

(75) 12 + 1 =

(76) 1 + 6 =

(77) 5 + 2 =

(78) 2 + 14 =

(79) 1 + 11 =

(80) 12 + 3 =

(81) 19 + 1 =

(82) 13 + 5 =

(83) 11 + 1 =

(84) 8 + 7 =

(85) 15 + 5 =

(86) 8 + 8 =

(87) 4 + 1 =

(88) 12 + 2 =

(89) 1 + 3 =

(90) 18 + 2 =

(91) 8 + 12 =

(92) 2 + 18 =

(93) 16 + 2 =

(94) 14 + 6 =

(95) 4 + 6 =

(96) 18 + 1 =

(97) 9 + 7 =

(98) 4 + 14 =

(99) 3 + 5 =

(100) 4 + 7 =

二十以内加法计算练习题答案

第1页答案

(1) 15	(2) 16	(3) 12	(4) 17
(5) 19	(6) 11	(7) 19	(8) 20
(9) 4	(10) 2	(11) 15	(12) 9
(13) 17	(14) 18	(15) 17	(16) 8
(17) 15	(18) 19	(19) 14	(20) 18
(21) 18	(22) 15	(23) 20	(24) 20
(25) 19	(26) 13	(27) 11	(28) 19
(29) 15	(30) 17	(31) 11	(32) 16
(33) 17	(34) 16	(35) 14	(36) 18
(37) 14	(38) 20	(39) 8	(40) 19
(41) 9	(42) 9	(43) 7	(44) 13
(45) 18	(46) 19	(47) 20	(48) 13
(49) 11	(50) 9	(51) 12	(52) 16
(53) 14	(54) 15	(55) 19	(56) 20
(57) 16	(58) 16	(59) 16	(60) 17
(61) 15	(62) 9	(63) 16	(64) 18
(65) 20	(66) 17	(67) 16	(68) 12
(69) 12	(70) 16	(71) 19	(72) 8
(73) 18	(74) 17	(75) 13	(76) 13
(77) 15	(78) 12	(79) 15	(80) 5
(81) 6	(82) 4	(83) 20	(84) 16
(85) 13	(86) 8	(87) 19	(88) 15
(89) 20	(90) 18	(91) 7	(92) 18
(93) 19	(94) 13	(95) 4	(96) 19
(97) 16	(98) 10	(99) 20	(100) 18

二十以内加法计算练习题答案

第2页答案

(1) 14	(2) 16	(3) 20	(4) 20
(5) 20	(6) 19	(7) 13	(8) 19
(9) 20	(10) 18	(11) 20	(12) 20
(13) 12	(14) 19	(15) 7	(16) 4
(17) 19	(18) 20	(19) 18	(20) 19
(21) 19	(22) 14	(23) 19	(24) 15
(25) 15	(26) 3	(27) 20	(28) 20
(29) 20	(30) 4	(31) 16	(32) 20
(33) 20	(34) 19	(35) 18	(36) 20
(37) 15	(38) 18	(39) 9	(40) 20
(41) 19	(42) 15	(43) 16	(44) 14
(45) 16	(46) 17	(47) 15	(48) 12
(49) 20	(50) 20	(51) 18	(52) 13
(53) 13	(54) 20	(55) 14	(56) 10
(57) 19	(58) 15	(59) 19	(60) 15
(61) 17	(62) 19	(63) 18	(64) 17
(65) 20	(66) 20	(67) 14	(68) 18
(69) 10	(70) 19	(71) 17	(72) 13
(73) 16	(74) 16	(75) 8	(76) 13
(77) 19	(78) 16	(79) 15	(80) 18
(81) 18	(82) 10	(83) 15	(84) 19
(85) 13	(86) 15	(87) 20	(88) 13
(89) 15	(90) 20	(91) 6	(92) 14
(93) 19	(94) 7	(95) 14	(96) 13
(97) 19	(98) 20	(99) 20	(100) 17

二十以内加法计算练习题答案

第3页答案

(1) 15	(2) 2	(3) 15	(4) 20
(5) 19	(6) 14	(7) 16	(8) 7
(9) 19	(10) 19	(11) 16	(12) 16
(13) 6	(14) 17	(15) 20	(16) 18
(17) 12	(18) 19	(19) 11	(20) 4
(21) 4	(22) 20	(23) 20	(24) 20
(25) 18	(26) 18	(27) 20	(28) 11
(29) 11	(30) 20	(31) 18	(32) 18
(33) 12	(34) 17	(35) 8	(36) 18
(37) 15	(38) 14	(39) 20	(40) 11
(41) 10	(42) 20	(43) 13	(44) 9
(45) 19	(46) 12	(47) 12	(48) 20
(49) 20	(50) 11	(51) 15	(52) 16
(53) 17	(54) 16	(55) 10	(56) 16
(57) 11	(58) 18	(59) 18	(60) 16
(61) 16	(62) 19	(63) 6	(64) 12
(65) 6	(66) 10	(67) 11	(68) 20
(69) 20	(70) 19	(71) 20	(72) 9
(73) 16	(74) 5	(75) 20	(76) 17
(77) 15	(78) 13	(79) 20	(80) 19
(81) 11	(82) 19	(83) 13	(84) 16
(85) 17	(86) 19	(87) 18	(88) 20
(89) 17	(90) 12	(91) 18	(92) 20
(93) 20	(94) 16	(95) 20	(96) 14
(97) 20	(98) 16	(99) 18	(100) 20

二十以内加法计算练习题答案

第4页答案

(1) 17	(2) 10	(3) 7	(4) 19
(5) 5	(6) 20	(7) 13	(8) 20
(9) 16	(10) 19	(11) 11	(12) 18
(13) 13	(14) 19	(15) 11	(16) 11
(17) 19	(18) 12	(19) 17	(20) 15
(21) 18	(22) 20	(23) 14	(24) 13
(25) 20	(26) 13	(27) 10	(28) 14
(29) 13	(30) 18	(31) 14	(32) 15
(33) 13	(34) 20	(35) 17	(36) 20
(37) 18	(38) 15	(39) 17	(40) 9
(41) 13	(42) 18	(43) 17	(44) 20
(45) 20	(46) 20	(47) 20	(48) 14
(49) 18	(50) 20	(51) 8	(52) 15
(53) 10	(54) 20	(55) 9	(56) 10
(57) 20	(58) 17	(59) 19	(60) 9
(61) 9	(62) 19	(63) 19	(64) 12
(65) 20	(66) 18	(67) 10	(68) 17
(69) 20	(70) 16	(71) 20	(72) 17
(73) 19	(74) 16	(75) 20	(76) 9
(77) 10	(78) 17	(79) 20	(80) 11
(81) 10	(82) 18	(83) 19	(84) 9
(85) 14	(86) 14	(87) 5	(88) 20
(89) 10	(90) 13	(91) 20	(92) 19
(93) 20	(94) 20	(95) 20	(96) 17
(97) 19	(98) 20	(99) 18	(100) 12

二十以内加法计算练习题答案

第5页答案

(1) 16	(2) 15	(3) 13	(4) 17
(5) 14	(6) 20	(7) 8	(8) 14
(9) 19	(10) 17	(11) 7	(12) 18
(13) 16	(14) 19	(15) 20	(16) 17
(17) 13	(18) 19	(19) 16	(20) 20
(21) 14	(22) 14	(23) 20	(24) 12
(25) 18	(26) 15	(27) 18	(28) 15
(29) 9	(30) 20	(31) 9	(32) 19
(33) 20	(34) 12	(35) 13	(36) 20
(37) 20	(38) 20	(39) 15	(40) 12
(41) 17	(42) 15	(43) 14	(44) 18
(45) 20	(46) 12	(47) 20	(48) 19
(49) 18	(50) 10	(51) 11	(52) 13
(53) 15	(54) 17	(55) 14	(56) 11
(57) 18	(58) 14	(59) 18	(60) 16
(61) 12	(62) 18	(63) 11	(64) 19
(65) 15	(66) 18	(67) 19	(68) 19
(69) 12	(70) 16	(71) 18	(72) 11
(73) 20	(74) 3	(75) 18	(76) 19
(77) 20	(78) 9	(79) 9	(80) 18
(81) 12	(82) 17	(83) 19	(84) 20
(85) 14	(86) 10	(87) 17	(88) 9
(89) 15	(90) 19	(91) 6	(92) 10
(93) 13	(94) 14	(95) 20	(96) 19
(97) 15	(98) 19	(99) 13	(100) 17

二十以内加法计算练习题答案

第6页答案

(1) 9   (2) 10   (3) 20   (4) 19

(5) 14   (6) 20   (7) 9   (8) 5

(9) 15   (10) 19   (11) 16   (12) 18

(13) 11   (14) 17   (15) 11   (16) 12

(17) 18   (18) 15   (19) 13   (20) 12

(21) 19   (22) 20   (23) 14   (24) 20

(25) 11   (26) 8   (27) 16   (28) 13

(29) 12   (30) 16   (31) 19   (32) 8

(33) 19   (34) 20   (35) 20   (36) 9

(37) 12   (38) 9   (39) 19   (40) 18

(41) 9   (42) 20   (43) 17   (44) 17

(45) 18   (46) 15   (47) 19   (48) 14

(49) 18   (50) 19   (51) 17   (52) 17

(53) 15   (54) 20   (55) 16   (56) 4

(57) 20   (58) 15   (59) 16   (60) 19

(61) 20   (62) 14   (63) 13   (64) 8

(65) 10   (66) 17   (67) 20   (68) 19

(69) 17   (70) 20   (71) 16   (72) 13

(73) 15   (74) 19   (75) 20   (76) 17

(77) 14   (78) 16   (79) 20   (80) 20

(81) 19   (82) 18   (83) 17   (84) 14

(85) 19   (86) 19   (87) 19   (88) 20

(89) 16   (90) 20   (91) 15   (92) 17

(93) 13   (94) 19   (95) 13   (96) 16

(97) 19   (98) 20   (99) 14   (100) 15

二十以内加法计算练习题答案

第7页答案

(1) 16	(2) 18	(3) 16	(4) 13
(5) 19	(6) 19	(7) 19	(8) 19
(9) 16	(10) 9	(11) 13	(12) 14
(13) 19	(14) 20	(15) 18	(16) 19
(17) 4	(18) 17	(19) 12	(20) 9
(21) 16	(22) 18	(23) 20	(24) 20
(25) 13	(26) 14	(27) 14	(28) 13
(29) 19	(30) 20	(31) 20	(32) 8
(33) 17	(34) 18	(35) 18	(36) 20
(37) 14	(38) 7	(39) 14	(40) 17
(41) 18	(42) 7	(43) 12	(44) 12
(45) 19	(46) 7	(47) 20	(48) 10
(49) 11	(50) 19	(51) 20	(52) 14
(53) 16	(54) 20	(55) 20	(56) 5
(57) 20	(58) 20	(59) 8	(60) 18
(61) 2	(62) 15	(63) 15	(64) 19
(65) 18	(66) 19	(67) 17	(68) 6
(69) 20	(70) 11	(71) 16	(72) 20
(73) 14	(74) 20	(75) 13	(76) 7
(77) 7	(78) 16	(79) 12	(80) 15
(81) 20	(82) 18	(83) 12	(84) 15
(85) 20	(86) 16	(87) 5	(88) 14
(89) 4	(90) 20	(91) 20	(92) 20
(93) 18	(94) 20	(95) 10	(96) 19
(97) 16	(98) 18	(99) 8	(100) 11