

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $19 + 1 =$

(2)  $3 + 8 =$

(3)  $10 - 1 =$

(4)  $19 + 1 =$

(5)  $19 - 18 =$

(6)  $16 - 4 =$

(7)  $12 + 4 =$

(8)  $7 - 3 =$

(9)  $3 - 2 =$

(10)  $2 - 2 =$

(11)  $14 + 3 =$

(12)  $17 - 4 =$

(13)  $2 - 2 =$

(14)  $9 - 2 =$

(15)  $13 + 7 =$

(16)  $1 + 11 =$

(17)  $9 + 2 =$

(18)  $15 - 8 =$

(19)  $7 - 4 =$

(20)  $8 - 2 =$

(21)  $5 - 3 =$

(22)  $19 - 15 =$

(23)  $7 - 2 =$

(24)  $19 - 2 =$

(25)  $12 + 8 =$

(26)  $17 - 10 =$

(27)  $14 + 3 =$

(28)  $2 + 8 =$

(29)  $12 - 5 =$

(30)  $5 + 15 =$

(31)  $9 - 4 =$

(32)  $16 - 11 =$

(33)  $5 - 1 =$

(34)  $17 - 10 =$

(35)  $7 - 4 =$

(36)  $8 + 7 =$

(37)  $9 + 6 =$

(38)  $2 + 16 =$

(39)  $7 - 7 =$

(40)  $8 + 10 =$

(41)  $17 + 2 =$

(42)  $14 + 2 =$

(43)  $16 + 2 =$

(44)  $2 + 14 =$

(45)  $1 - 1 =$

(46)  $17 + 2 =$

(47)  $9 - 3 =$

(48)  $19 - 2 =$

(49)  $3 - 1 =$

(50)  $18 - 7 =$

(51)  $16 + 3 =$

(52)  $7 - 7 =$

(53)  $10 - 3 =$

(54)  $14 + 1 =$

(55)  $6 - 3 =$

(56)  $8 - 5 =$

(57)  $13 + 1 =$

(58)  $5 - 5 =$

(59)  $8 - 3 =$

(60)  $12 + 3 =$

(61)  $17 + 3 =$

(62)  $4 + 15 =$

(63)  $11 + 1 =$

(64)  $2 + 1 =$

(65)  $18 + 2 =$

(66)  $16 - 10 =$

(67)  $11 + 1 =$

(68)  $1 + 17 =$

(69)  $7 - 7 =$

(70)  $5 + 9 =$

(71)  $2 - 2 =$

(72)  $3 - 1 =$

(73)  $4 + 15 =$

(74)  $18 - 17 =$

(75)  $12 + 2 =$

(76)  $9 + 10 =$

(77)  $12 - 8 =$

(78)  $1 - 1 =$

(79)  $4 - 2 =$

(80)  $13 + 4 =$

(81)  $8 - 7 =$

(82)  $16 + 4 =$

(83)  $8 - 8 =$

(84)  $16 + 1 =$

(85)  $19 + 1 =$

(86)  $15 + 4 =$

(87)  $12 - 6 =$

(88)  $5 - 5 =$

(89)  $5 - 3 =$

(90)  $14 + 1 =$

(91)  $4 - 4 =$

(92)  $2 - 1 =$

(93)  $4 + 13 =$

(94)  $2 - 2 =$

(95)  $8 + 6 =$

(96)  $9 + 1 =$

(97)  $3 - 1 =$

(98)  $17 - 11 =$

(99)  $5 + 15 =$

(100)  $10 + 5 =$

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $14 + 3 =$

(2)  $18 - 15 =$

(3)  $13 + 5 =$

(4)  $8 + 2 =$

(5)  $6 - 3 =$

(6)  $17 - 5 =$

(7)  $11 - 6 =$

(8)  $1 - 1 =$

(9)  $15 - 12 =$

(10)  $11 - 4 =$

(11)  $18 + 1 =$

(12)  $15 + 5 =$

(13)  $1 - 1 =$

(14)  $5 + 9 =$

(15)  $11 - 6 =$

(16)  $18 - 3 =$

(17)  $16 - 9 =$

(18)  $10 - 1 =$

(19)  $8 - 8 =$

(20)  $2 + 5 =$

(21)  $7 - 3 =$

(22)  $10 + 6 =$

(23)  $17 + 1 =$

(24)  $16 + 3 =$

(25)  $11 - 5 =$

(26)  $13 - 2 =$

(27)  $14 + 4 =$

(28)  $6 + 14 =$

(29)  $19 + 1 =$

(30)  $12 - 7 =$

(31)  $14 + 4 =$

(32)  $8 - 2 =$

(33)  $12 - 5 =$

(34)  $4 + 9 =$

(35)  $15 + 1 =$

(36)  $16 + 4 =$

(37)  $18 + 2 =$

(38)  $6 - 4 =$

(39)  $3 - 1 =$

(40)  $11 - 5 =$

(41)  $7 - 4 =$

(42)  $2 + 7 =$

(43)  $2 + 13 =$

(44)  $11 - 9 =$

(45)  $15 + 1 =$

(46)  $3 - 2 =$

(47)  $15 - 8 =$

(48)  $17 + 2 =$

(49)  $9 - 7 =$

(50)  $13 - 9 =$

(51)  $8 - 1 =$

(52)  $3 - 2 =$

(53)  $5 - 2 =$

(54)  $16 - 7 =$

(55)  $19 - 3 =$

(56)  $5 - 2 =$

(57)  $9 - 7 =$

(58)  $15 + 4 =$

(59)  $15 - 10 =$

(60)  $5 - 5 =$

(61)  $8 - 5 =$

(62)  $3 - 2 =$

(63)  $19 - 6 =$

(64)  $14 + 6 =$

(65)  $10 + 9 =$

(66)  $8 - 5 =$

(67)  $10 + 8 =$

(68)  $7 - 4 =$

(69)  $4 - 1 =$

(70)  $11 + 5 =$

(71)  $8 - 4 =$

(72)  $8 - 3 =$

(73)  $5 - 4 =$

(74)  $10 - 4 =$

(75)  $2 + 16 =$

(76)  $8 - 2 =$

(77)  $3 + 1 =$

(78)  $9 - 9 =$

(79)  $9 - 4 =$

(80)  $8 - 8 =$

(81)  $15 - 9 =$

(82)  $15 - 7 =$

(83)  $13 + 4 =$

(84)  $18 - 7 =$

(85)  $4 + 1 =$

(86)  $8 - 7 =$

(87)  $8 - 5 =$

(88)  $1 - 1 =$

(89)  $8 - 5 =$

(90)  $14 - 10 =$

(91)  $4 + 11 =$

(92)  $18 - 17 =$

(93)  $14 + 4 =$

(94)  $13 + 5 =$

(95)  $6 - 5 =$

(96)  $17 + 2 =$

(97)  $15 + 2 =$

(98)  $14 + 2 =$

(99)  $3 + 6 =$

(100)  $2 - 2 =$

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $9 + 9 =$

(2)  $7 + 7 =$

(3)  $7 - 3 =$

(4)  $4 - 3 =$

(5)  $17 - 12 =$

(6)  $13 + 4 =$

(7)  $2 + 8 =$

(8)  $14 - 9 =$

(9)  $13 - 12 =$

(10)  $18 - 6 =$

(11)  $12 - 6 =$

(12)  $5 + 2 =$

(13)  $15 + 4 =$

(14)  $15 - 15 =$

(15)  $17 - 2 =$

(16)  $13 - 13 =$

(17)  $8 - 7 =$

(18)  $4 + 15 =$

(19)  $3 - 3 =$

(20)  $19 - 6 =$

(21)  $6 + 12 =$

(22)  $1 - 1 =$

(23)  $3 + 9 =$

(24)  $7 - 3 =$

(25)  $16 - 2 =$

(26)  $4 + 2 =$

(27)  $8 - 8 =$

(28)  $14 - 8 =$

(29)  $8 + 11 =$

(30)  $3 - 3 =$

(31)  $8 - 6 =$

(32)  $6 - 3 =$

(33)  $7 + 7 =$

(34)  $10 + 10 =$

(35)  $14 - 11 =$

(36)  $15 - 7 =$

(37)  $15 + 2 =$

(38)  $9 - 8 =$

(39)  $5 + 1 =$

(40)  $10 + 6 =$

(41)  $9 + 10 =$

(42)  $17 - 17 =$

(43)  $1 + 12 =$

(44)  $13 - 13 =$

(45)  $1 - 1 =$

(46)  $3 - 1 =$

(47)  $15 - 11 =$

(48)  $7 + 3 =$

(49)  $2 + 18 =$

(50)  $15 + 4 =$

(51)  $15 + 1 =$

(52)  $12 - 7 =$

(53)  $18 + 2 =$

(54)  $18 + 1 =$

(55)  $18 + 2 =$

(56)  $12 - 11 =$

(57)  $1 - 1 =$

(58)  $9 - 9 =$

(59)  $4 + 4 =$

(60)  $9 - 7 =$

(61)  $8 - 5 =$

(62)  $15 - 12 =$

(63)  $3 + 6 =$

(64)  $18 - 6 =$

(65)  $1 + 19 =$

(66)  $8 + 11 =$

(67)  $10 - 1 =$

(68)  $18 - 9 =$

(69)  $8 + 2 =$

(70)  $2 + 13 =$

(71)  $6 - 6 =$

(72)  $17 - 15 =$

(73)  $5 + 3 =$

(74)  $14 + 4 =$

(75)  $12 + 2 =$

(76)  $6 - 2 =$

(77)  $11 + 4 =$

(78)  $15 + 4 =$

(79)  $12 + 6 =$

(80)  $15 + 5 =$

(81)  $14 - 5 =$

(82)  $7 + 9 =$

(83)  $15 + 1 =$

(84)  $11 - 2 =$

(85)  $7 - 5 =$

(86)  $3 - 1 =$

(87)  $2 - 2 =$

(88)  $15 + 3 =$

(89)  $14 + 5 =$

(90)  $7 + 12 =$

(91)  $10 + 6 =$

(92)  $12 + 1 =$

(93)  $15 - 13 =$

(94)  $17 + 1 =$

(95)  $11 - 8 =$

(96)  $17 - 4 =$

(97)  $4 - 4 =$

(98)  $4 - 2 =$

(99)  $2 + 15 =$

(100)  $18 + 2 =$

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $1 + 14 =$

(2)  $1 - 1 =$

(3)  $7 + 9 =$

(4)  $7 - 2 =$

(5)  $16 - 3 =$

(6)  $5 - 1 =$

(7)  $8 - 7 =$

(8)  $5 - 5 =$

(9)  $4 + 11 =$

(10)  $15 + 1 =$

(11)  $2 + 2 =$

(12)  $9 - 1 =$

(13)  $8 - 3 =$

(14)  $19 + 1 =$

(15)  $7 + 11 =$

(16)  $6 - 6 =$

(17)  $13 + 3 =$

(18)  $4 + 14 =$

(19)  $4 - 3 =$

(20)  $4 - 2 =$

(21)  $14 - 1 =$

(22)  $14 - 3 =$

(23)  $11 + 3 =$

(24)  $4 + 12 =$

(25)  $16 + 4 =$

(26)  $9 - 1 =$

(27)  $14 + 3 =$

(28)  $9 - 1 =$

(29)  $10 + 2 =$

(30)  $16 + 3 =$

(31)  $1 - 1 =$

(32)  $6 - 3 =$

(33)  $14 + 4 =$

(34)  $16 + 3 =$

(35)  $19 - 8 =$

(36)  $7 + 4 =$

(37)  $4 - 4 =$

(38)  $13 - 4 =$

(39)  $4 + 12 =$

(40)  $3 + 10 =$

(41)  $14 + 3 =$

(42)  $5 + 10 =$

(43)  $6 - 1 =$

(44)  $19 + 1 =$

(45)  $11 + 2 =$

(46)  $11 - 3 =$

(47)  $1 - 1 =$

(48)  $13 - 3 =$

(49)  $18 + 2 =$

(50)  $13 - 3 =$

(51)  $7 - 3 =$

(52)  $17 + 2 =$

(53)  $12 + 4 =$

(54)  $13 - 12 =$

(55)  $11 - 4 =$

(56)  $10 + 1 =$

(57)  $9 + 9 =$

(58)  $8 + 1 =$

(59)  $7 - 7 =$

(60)  $4 + 8 =$

(61)  $13 + 3 =$

(62)  $7 - 3 =$

(63)  $6 + 2 =$

(64)  $17 + 1 =$

(65)  $1 + 14 =$

(66)  $2 + 6 =$

(67)  $10 + 7 =$

(68)  $10 + 5 =$

(69)  $9 - 1 =$

(70)  $19 - 4 =$

(71)  $13 + 5 =$

(72)  $10 + 1 =$

(73)  $13 + 3 =$

(74)  $3 + 4 =$

(75)  $19 - 6 =$

(76)  $13 - 4 =$

(77)  $2 + 12 =$

(78)  $13 - 2 =$

(79)  $15 - 1 =$

(80)  $18 + 1 =$

(81)  $9 + 7 =$

(82)  $9 - 7 =$

(83)  $3 - 1 =$

(84)  $14 - 7 =$

(85)  $14 + 2 =$

(86)  $10 + 1 =$

(87)  $6 + 9 =$

(88)  $15 + 2 =$

(89)  $8 + 10 =$

(90)  $9 + 7 =$

(91)  $9 - 7 =$

(92)  $11 + 9 =$

(93)  $6 + 10 =$

(94)  $15 + 3 =$

(95)  $18 + 1 =$

(96)  $14 - 4 =$

(97)  $19 - 5 =$

(98)  $18 + 2 =$

(99)  $5 + 9 =$

(100)  $1 - 1 =$

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $13 + 1 =$

(2)  $14 + 1 =$

(3)  $6 + 7 =$

(4)  $2 + 12 =$

(5)  $16 + 4 =$

(6)  $3 + 9 =$

(7)  $18 - 4 =$

(8)  $3 + 13 =$

(9)  $3 + 11 =$

(10)  $4 - 3 =$

(11)  $4 - 1 =$

(12)  $8 + 8 =$

(13)  $2 - 2 =$

(14)  $18 - 13 =$

(15)  $11 - 5 =$

(16)  $2 + 14 =$

(17)  $3 + 10 =$

(18)  $6 - 5 =$

(19)  $14 - 12 =$

(20)  $12 + 2 =$

(21)  $15 + 4 =$

(22)  $17 + 2 =$

(23)  $16 - 9 =$

(24)  $15 + 2 =$

(25)  $9 - 9 =$

(26)  $8 + 4 =$

(27)  $15 - 6 =$

(28)  $1 - 1 =$

(29)  $19 + 1 =$

(30)  $13 + 3 =$

(31)  $19 + 1 =$

(32)  $7 + 13 =$

(33)  $11 - 7 =$

(34)  $1 + 18 =$

(35)  $6 - 6 =$

(36)  $1 + 6 =$

(37)  $14 - 10 =$

(38)  $13 - 3 =$

(39)  $10 + 6 =$

(40)  $18 + 1 =$

(41)  $9 - 5 =$

(42)  $5 - 5 =$

(43)  $2 - 1 =$

(44)  $15 + 1 =$

(45)  $11 - 10 =$

(46)  $6 + 8 =$

(47)  $8 - 1 =$

(48)  $12 - 12 =$

(49)  $3 - 3 =$

(50)  $2 + 16 =$

(51)  $5 - 2 =$

(52)  $10 - 1 =$

(53)  $2 + 5 =$

(54)  $7 - 7 =$

(55)  $7 - 2 =$

(56)  $17 + 3 =$

(57)  $12 - 3 =$

(58)  $15 - 14 =$

(59)  $14 + 3 =$

(60)  $8 + 6 =$

(61)  $7 + 10 =$

(62)  $2 + 17 =$

(63)  $8 - 2 =$

(64)  $1 + 7 =$

(65)  $15 + 2 =$

(66)  $11 + 9 =$

(67)  $16 - 10 =$

(68)  $16 + 2 =$

(69)  $19 - 17 =$

(70)  $13 + 6 =$

(71)  $12 + 4 =$

(72)  $2 - 1 =$

(73)  $18 - 6 =$

(74)  $2 + 9 =$

(75)  $13 + 5 =$

(76)  $13 - 12 =$

(77)  $10 + 7 =$

(78)  $14 + 3 =$

(79)  $3 - 2 =$

(80)  $11 - 7 =$

(81)  $12 - 12 =$

(82)  $5 - 1 =$

(83)  $10 - 9 =$

(84)  $17 + 3 =$

(85)  $11 - 5 =$

(86)  $3 - 2 =$

(87)  $11 - 7 =$

(88)  $1 + 9 =$

(89)  $5 - 5 =$

(90)  $6 - 2 =$

(91)  $18 + 1 =$

(92)  $4 + 15 =$

(93)  $12 - 3 =$

(94)  $18 - 10 =$

(95)  $19 - 16 =$

(96)  $8 + 10 =$

(97)  $5 + 12 =$

(98)  $5 + 7 =$

(99)  $12 + 7 =$

(100)  $9 + 2 =$

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $2 - 1 =$    | (2) $8 - 1 =$    | (3) $1 + 17 =$   | (4) $11 - 4 =$   |
| (5) $15 - 1 =$   | (6) $1 - 1 =$    | (7) $4 + 1 =$    | (8) $12 + 3 =$   |
| (9) $8 + 2 =$    | (10) $1 - 1 =$   | (11) $5 - 2 =$   | (12) $10 + 1 =$  |
| (13) $7 + 3 =$   | (14) $19 + 1 =$  | (15) $3 - 1 =$   | (16) $9 - 3 =$   |
| (17) $9 + 8 =$   | (18) $13 + 5 =$  | (19) $13 + 7 =$  | (20) $17 - 6 =$  |
| (21) $18 + 1 =$  | (22) $12 - 8 =$  | (23) $1 - 1 =$   | (24) $14 + 3 =$  |
| (25) $6 - 3 =$   | (26) $17 + 3 =$  | (27) $16 + 2 =$  | (28) $9 - 4 =$   |
| (29) $18 + 1 =$  | (30) $11 - 9 =$  | (31) $2 + 18 =$  | (32) $12 - 7 =$  |
| (33) $13 + 7 =$  | (34) $15 + 4 =$  | (35) $12 - 2 =$  | (36) $4 + 6 =$   |
| (37) $15 + 1 =$  | (38) $13 + 2 =$  | (39) $16 + 3 =$  | (40) $2 + 13 =$  |
| (41) $17 + 2 =$  | (42) $10 - 5 =$  | (43) $19 - 19 =$ | (44) $3 + 13 =$  |
| (45) $13 - 13 =$ | (46) $19 + 1 =$  | (47) $2 + 2 =$   | (48) $15 + 5 =$  |
| (49) $3 + 2 =$   | (50) $9 + 7 =$   | (51) $3 - 1 =$   | (52) $8 + 7 =$   |
| (53) $4 - 4 =$   | (54) $19 - 16 =$ | (55) $9 - 5 =$   | (56) $8 - 8 =$   |
| (57) $7 + 13 =$  | (58) $14 + 1 =$  | (59) $16 + 4 =$  | (60) $18 - 15 =$ |
| (61) $12 - 12 =$ | (62) $12 + 5 =$  | (63) $13 + 7 =$  | (64) $8 - 7 =$   |
| (65) $1 + 11 =$  | (66) $12 - 12 =$ | (67) $3 + 5 =$   | (68) $4 + 15 =$  |
| (69) $6 + 8 =$   | (70) $9 + 10 =$  | (71) $17 + 3 =$  | (72) $18 + 2 =$  |
| (73) $16 - 10 =$ | (74) $2 - 2 =$   | (75) $14 - 10 =$ | (76) $8 + 6 =$   |
| (77) $3 + 12 =$  | (78) $19 + 1 =$  | (79) $4 + 10 =$  | (80) $17 + 1 =$  |
| (81) $10 - 3 =$  | (82) $1 - 1 =$   | (83) $7 - 2 =$   | (84) $6 - 6 =$   |
| (85) $6 + 13 =$  | (86) $10 - 1 =$  | (87) $12 - 11 =$ | (88) $7 - 7 =$   |
| (89) $12 + 7 =$  | (90) $8 + 3 =$   | (91) $12 + 1 =$  | (92) $15 + 4 =$  |
| (93) $3 + 12 =$  | (94) $5 - 4 =$   | (95) $17 + 1 =$  | (96) $6 + 5 =$   |
| (97) $4 + 12 =$  | (98) $10 - 4 =$  | (99) $11 - 7 =$  | (100) $11 - 3 =$ |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $12 - 8 =$

(2)  $4 + 9 =$

(3)  $5 + 3 =$

(4)  $14 + 4 =$

(5)  $19 + 1 =$

(6)  $10 + 10 =$

(7)  $12 + 4 =$

(8)  $5 + 8 =$

(9)  $9 - 1 =$

(10)  $9 - 8 =$

(11)  $5 + 4 =$

(12)  $13 - 4 =$

(13)  $16 + 3 =$

(14)  $7 + 4 =$

(15)  $18 + 1 =$

(16)  $8 + 6 =$

(17)  $18 + 2 =$

(18)  $12 - 12 =$

(19)  $12 + 2 =$

(20)  $16 + 1 =$

(21)  $12 - 3 =$

(22)  $13 - 12 =$

(23)  $2 + 7 =$

(24)  $3 - 3 =$

(25)  $17 - 8 =$

(26)  $15 - 10 =$

(27)  $1 + 12 =$

(28)  $13 - 11 =$

(29)  $1 + 6 =$

(30)  $13 - 11 =$

(31)  $17 + 1 =$

(32)  $19 - 5 =$

(33)  $17 - 4 =$

(34)  $19 - 17 =$

(35)  $7 + 3 =$

(36)  $2 - 1 =$

(37)  $8 + 12 =$

(38)  $19 - 10 =$

(39)  $12 + 1 =$

(40)  $5 + 12 =$

(41)  $9 + 6 =$

(42)  $10 - 7 =$

(43)  $12 - 9 =$

(44)  $10 + 8 =$

(45)  $13 - 7 =$

(46)  $1 - 1 =$

(47)  $6 + 12 =$

(48)  $7 + 3 =$

(49)  $19 + 1 =$

(50)  $13 + 7 =$

(51)  $14 - 8 =$

(52)  $4 + 9 =$

(53)  $18 - 3 =$

(54)  $5 - 3 =$

(55)  $2 + 3 =$

(56)  $6 - 2 =$

(57)  $1 - 1 =$

(58)  $3 - 1 =$

(59)  $17 + 2 =$

(60)  $1 + 2 =$

(61)  $4 + 12 =$

(62)  $1 - 1 =$

(63)  $14 + 1 =$

(64)  $12 + 3 =$

(65)  $3 + 5 =$

(66)  $6 - 2 =$

(67)  $19 - 17 =$

(68)  $16 + 3 =$

(69)  $1 - 1 =$

(70)  $12 - 7 =$

(71)  $15 - 13 =$

(72)  $9 + 2 =$

(73)  $16 + 4 =$

(74)  $3 - 2 =$

(75)  $18 + 2 =$

(76)  $10 + 5 =$

(77)  $16 + 3 =$

(78)  $9 - 9 =$

(79)  $15 - 4 =$

(80)  $11 - 9 =$

(81)  $1 + 13 =$

(82)  $13 - 10 =$

(83)  $13 - 1 =$

(84)  $10 + 7 =$

(85)  $5 - 3 =$

(86)  $15 + 3 =$

(87)  $11 + 5 =$

(88)  $17 - 15 =$

(89)  $11 - 11 =$

(90)  $6 + 12 =$

(91)  $10 - 1 =$

(92)  $12 - 9 =$

(93)  $12 - 6 =$

(94)  $11 + 7 =$

(95)  $13 - 4 =$

(96)  $18 + 1 =$

(97)  $3 + 14 =$

(98)  $8 - 7 =$

(99)  $10 - 5 =$

(100)  $13 - 13 =$

## 二十以内加减法计算练习题答案

### 第1页答案

(1) 20	(2) 11	(3) 9	(4) 20	(5) 1	(6) 12	(7) 16	(8) 4
(9) 1	(10) 0	(11) 17	(12) 13	(13) 0	(14) 7	(15) 20	(16) 12
(17) 11	(18) 7	(19) 3	(20) 6	(21) 2	(22) 4	(23) 5	(24) 17
(25) 20	(26) 7	(27) 17	(28) 10	(29) 7	(30) 20	(31) 5	(32) 5
(33) 4	(34) 7	(35) 3	(36) 15	(37) 15	(38) 18	(39) 0	(40) 18
(41) 19	(42) 16	(43) 18	(44) 16	(45) 0	(46) 19	(47) 6	(48) 17
(49) 2	(50) 11	(51) 19	(52) 0	(53) 7	(54) 15	(55) 3	(56) 3
(57) 14	(58) 0	(59) 5	(60) 15	(61) 20	(62) 19	(63) 12	(64) 3
(65) 20	(66) 6	(67) 12	(68) 18	(69) 0	(70) 14	(71) 0	(72) 2
(73) 19	(74) 1	(75) 14	(76) 19	(77) 4	(78) 0	(79) 2	(80) 17
(81) 1	(82) 20	(83) 0	(84) 17	(85) 20	(86) 19	(87) 6	(88) 0
(89) 2	(90) 15	(91) 0	(92) 1	(93) 17	(94) 0	(95) 14	(96) 10
(97) 2	(98) 6	(99) 20	(100) 15				

### 第2页答案

(1) 17	(2) 3	(3) 18	(4) 10	(5) 3	(6) 12	(7) 5	(8) 0
(9) 3	(10) 7	(11) 19	(12) 20	(13) 0	(14) 14	(15) 5	(16) 15
(17) 7	(18) 9	(19) 0	(20) 7	(21) 4	(22) 16	(23) 18	(24) 19
(25) 6	(26) 11	(27) 18	(28) 20	(29) 20	(30) 5	(31) 18	(32) 6
(33) 7	(34) 13	(35) 16	(36) 20	(37) 20	(38) 2	(39) 2	(40) 6
(41) 3	(42) 9	(43) 15	(44) 2	(45) 16	(46) 1	(47) 7	(48) 19
(49) 2	(50) 4	(51) 7	(52) 1	(53) 3	(54) 9	(55) 16	(56) 3
(57) 2	(58) 19	(59) 5	(60) 0	(61) 3	(62) 1	(63) 13	(64) 20
(65) 19	(66) 3	(67) 18	(68) 3	(69) 3	(70) 16	(71) 4	(72) 5
(73) 1	(74) 6	(75) 18	(76) 6	(77) 4	(78) 0	(79) 5	(80) 0
(81) 6	(82) 8	(83) 17	(84) 11	(85) 5	(86) 1	(87) 3	(88) 0
(89) 3	(90) 4	(91) 15	(92) 1	(93) 18	(94) 18	(95) 1	(96) 19
(97) 17	(98) 16	(99) 9	(100) 0				



## 二十以内加减法计算练习题答案

### 第3页答案

(1) 18	(2) 14	(3) 4	(4) 1	(5) 5	(6) 17	(7) 10	(8) 5
(9) 1	(10) 12	(11) 6	(12) 7	(13) 19	(14) 0	(15) 15	(16) 0
(17) 1	(18) 19	(19) 0	(20) 13	(21) 18	(22) 0	(23) 12	(24) 4
(25) 14	(26) 6	(27) 0	(28) 6	(29) 19	(30) 0	(31) 2	(32) 3
(33) 14	(34) 20	(35) 3	(36) 8	(37) 17	(38) 1	(39) 6	(40) 16
(41) 19	(42) 0	(43) 13	(44) 0	(45) 0	(46) 2	(47) 4	(48) 10
(49) 20	(50) 19	(51) 16	(52) 5	(53) 20	(54) 19	(55) 20	(56) 1
(57) 0	(58) 0	(59) 8	(60) 2	(61) 3	(62) 3	(63) 9	(64) 12
(65) 20	(66) 19	(67) 9	(68) 9	(69) 10	(70) 15	(71) 0	(72) 2
(73) 8	(74) 18	(75) 14	(76) 4	(77) 15	(78) 19	(79) 18	(80) 20
(81) 9	(82) 16	(83) 16	(84) 9	(85) 2	(86) 2	(87) 0	(88) 18
(89) 19	(90) 19	(91) 16	(92) 13	(93) 2	(94) 18	(95) 3	(96) 13
(97) 0	(98) 2	(99) 17	(100) 20				

### 第4页答案

(1) 15	(2) 0	(3) 16	(4) 5	(5) 13	(6) 4	(7) 1	(8) 0
(9) 15	(10) 16	(11) 4	(12) 8	(13) 5	(14) 20	(15) 18	(16) 0
(17) 16	(18) 18	(19) 1	(20) 2	(21) 13	(22) 11	(23) 14	(24) 16
(25) 20	(26) 8	(27) 17	(28) 8	(29) 12	(30) 19	(31) 0	(32) 3
(33) 18	(34) 19	(35) 11	(36) 11	(37) 0	(38) 9	(39) 16	(40) 13
(41) 17	(42) 15	(43) 5	(44) 20	(45) 13	(46) 8	(47) 0	(48) 10
(49) 20	(50) 10	(51) 4	(52) 19	(53) 16	(54) 1	(55) 7	(56) 11
(57) 18	(58) 9	(59) 0	(60) 12	(61) 16	(62) 4	(63) 8	(64) 18
(65) 15	(66) 8	(67) 17	(68) 15	(69) 8	(70) 15	(71) 18	(72) 11
(73) 16	(74) 7	(75) 13	(76) 9	(77) 14	(78) 11	(79) 14	(80) 19
(81) 16	(82) 2	(83) 2	(84) 7	(85) 16	(86) 11	(87) 15	(88) 17
(89) 18	(90) 16	(91) 2	(92) 20	(93) 16	(94) 18	(95) 19	(96) 10
(97) 14	(98) 20	(99) 14	(100) 0				

## 二十以内加减法计算练习题答案

### 第5页答案

(1) 14	(2) 15	(3) 13	(4) 14	(5) 20	(6) 12	(7) 14	(8) 16
(9) 14	(10) 1	(11) 3	(12) 16	(13) 0	(14) 5	(15) 6	(16) 16
(17) 13	(18) 1	(19) 2	(20) 14	(21) 19	(22) 19	(23) 7	(24) 17
(25) 0	(26) 12	(27) 9	(28) 0	(29) 20	(30) 16	(31) 20	(32) 20
(33) 4	(34) 19	(35) 0	(36) 7	(37) 4	(38) 10	(39) 16	(40) 19
(41) 4	(42) 0	(43) 1	(44) 16	(45) 1	(46) 14	(47) 7	(48) 0
(49) 0	(50) 18	(51) 3	(52) 9	(53) 7	(54) 0	(55) 5	(56) 20
(57) 9	(58) 1	(59) 17	(60) 14	(61) 17	(62) 19	(63) 6	(64) 8
(65) 17	(66) 20	(67) 6	(68) 18	(69) 2	(70) 19	(71) 16	(72) 1
(73) 12	(74) 11	(75) 18	(76) 1	(77) 17	(78) 17	(79) 1	(80) 4
(81) 0	(82) 4	(83) 1	(84) 20	(85) 6	(86) 1	(87) 4	(88) 10
(89) 0	(90) 4	(91) 19	(92) 19	(93) 9	(94) 8	(95) 3	(96) 18
(97) 17	(98) 12	(99) 19	(100) 11				

### 第6页答案

(1) 1	(2) 7	(3) 18	(4) 7	(5) 14	(6) 0	(7) 5	(8) 15
(9) 10	(10) 0	(11) 3	(12) 11	(13) 10	(14) 20	(15) 2	(16) 6
(17) 17	(18) 18	(19) 20	(20) 11	(21) 19	(22) 4	(23) 0	(24) 17
(25) 3	(26) 20	(27) 18	(28) 5	(29) 19	(30) 2	(31) 20	(32) 5
(33) 20	(34) 19	(35) 10	(36) 10	(37) 16	(38) 15	(39) 19	(40) 15
(41) 19	(42) 5	(43) 0	(44) 16	(45) 0	(46) 20	(47) 4	(48) 20
(49) 5	(50) 16	(51) 2	(52) 15	(53) 0	(54) 3	(55) 4	(56) 0
(57) 20	(58) 15	(59) 20	(60) 3	(61) 0	(62) 17	(63) 20	(64) 1
(65) 12	(66) 0	(67) 8	(68) 19	(69) 14	(70) 19	(71) 20	(72) 20
(73) 6	(74) 0	(75) 4	(76) 14	(77) 15	(78) 20	(79) 14	(80) 18
(81) 7	(82) 0	(83) 5	(84) 0	(85) 19	(86) 9	(87) 1	(88) 0
(89) 19	(90) 11	(91) 13	(92) 19	(93) 15	(94) 1	(95) 18	(96) 11
(97) 16	(98) 6	(99) 4	(100) 8				

## 二十以内加减法计算练习题答案

### 第7页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 4   | (2) 13  | (3) 8   | (4) 18  | (5) 20  | (6) 20  | (7) 16  | (8) 13  |
| (9) 8   | (10) 1  | (11) 9  | (12) 9  | (13) 19 | (14) 11 | (15) 19 | (16) 14 |
| (17) 20 | (18) 0  | (19) 14 | (20) 17 | (21) 9  | (22) 1  | (23) 9  | (24) 0  |
| (25) 9  | (26) 5  | (27) 13 | (28) 2  | (29) 7  | (30) 2  | (31) 18 | (32) 14 |
| (33) 13 | (34) 2  | (35) 10 | (36) 1  | (37) 20 | (38) 9  | (39) 13 | (40) 17 |
| (41) 15 | (42) 3  | (43) 3  | (44) 18 | (45) 6  | (46) 0  | (47) 18 | (48) 10 |
| (49) 20 | (50) 20 | (51) 6  | (52) 13 | (53) 15 | (54) 2  | (55) 5  | (56) 4  |
| (57) 0  | (58) 2  | (59) 19 | (60) 3  | (61) 16 | (62) 0  | (63) 15 | (64) 15 |
| (65) 8  | (66) 4  | (67) 2  | (68) 19 | (69) 0  | (70) 5  | (71) 2  | (72) 11 |
| (73) 20 | (74) 1  | (75) 20 | (76) 15 | (77) 19 | (78) 0  | (79) 11 | (80) 2  |
| (81) 14 | (82) 3  | (83) 12 | (84) 17 | (85) 2  | (86) 18 | (87) 16 | (88) 2  |
| (89) 0  | (90) 18 | (91) 9  | (92) 3  | (93) 6  | (94) 18 | (95) 9  | (96) 19 |
| (97) 17 | (98) 1  | (99) 5  | (100) 0 |         |         |         |         |