

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $4 + 2 =$ | (2) $1 - 1 =$ | (3) $6 - 3 =$ | (4) $19 - 14 =$ |
| (5) $13 - 7 =$ | (6) $1 + 1 =$ | (7) $12 + 4 =$ | (8) $11 + 3 =$ |
| (9) $8 - 3 =$ | (10) $3 - 1 =$ | (11) $12 + 5 =$ | (12) $15 + 5 =$ |
| (13) $14 - 7 =$ | (14) $4 + 2 =$ | (15) $16 - 15 =$ | (16) $9 - 8 =$ |
| (17) $15 + 1 =$ | (18) $4 + 16 =$ | (19) $4 + 7 =$ | (20) $13 + 2 =$ |
| (21) $6 - 2 =$ | (22) $6 + 5 =$ | (23) $15 + 2 =$ | (24) $1 - 1 =$ |
| (25) $5 - 4 =$ | (26) $15 + 4 =$ | (27) $13 + 2 =$ | (28) $15 + 4 =$ |
| (29) $12 + 6 =$ | (30) $10 + 9 =$ | (31) $17 - 7 =$ | (32) $3 + 7 =$ |
| (33) $7 + 4 =$ | (34) $14 - 1 =$ | (35) $12 + 4 =$ | (36) $19 + 1 =$ |
| (37) $1 - 1 =$ | (38) $9 - 6 =$ | (39) $16 + 4 =$ | (40) $15 - 4 =$ |
| (41) $2 + 6 =$ | (42) $19 + 1 =$ | (43) $10 - 5 =$ | (44) $15 + 4 =$ |
| (45) $5 - 3 =$ | (46) $12 + 1 =$ | (47) $12 + 7 =$ | (48) $9 - 9 =$ |
| (49) $12 + 4 =$ | (50) $6 - 5 =$ | (51) $17 + 2 =$ | (52) $14 - 1 =$ |
| (53) $3 - 2 =$ | (54) $12 - 5 =$ | (55) $19 + 1 =$ | (56) $3 - 1 =$ |
| (57) $13 - 8 =$ | (58) $14 - 14 =$ | (59) $9 - 4 =$ | (60) $10 + 3 =$ |
| (61) $11 - 5 =$ | (62) $9 + 6 =$ | (63) $14 - 5 =$ | (64) $2 - 2 =$ |
| (65) $9 + 8 =$ | (66) $12 - 2 =$ | (67) $7 + 13 =$ | (68) $1 - 1 =$ |
| (69) $9 + 3 =$ | (70) $4 + 11 =$ | (71) $7 + 7 =$ | (72) $17 + 3 =$ |
| (73) $12 - 11 =$ | (74) $3 - 3 =$ | (75) $17 + 1 =$ | (76) $1 + 7 =$ |
| (77) $1 - 1 =$ | (78) $19 - 12 =$ | (79) $14 - 14 =$ | (80) $7 - 2 =$ |
| (81) $4 - 1 =$ | (82) $5 - 1 =$ | (83) $9 - 8 =$ | (84) $8 + 3 =$ |
| (85) $8 + 8 =$ | (86) $5 - 4 =$ | (87) $13 + 1 =$ | (88) $4 - 3 =$ |
| (89) $6 - 6 =$ | (90) $19 - 10 =$ | (91) $1 + 9 =$ | (92) $6 - 6 =$ |
| (93) $10 - 9 =$ | (94) $16 - 1 =$ | (95) $15 + 4 =$ | (96) $18 - 10 =$ |
| (97) $18 - 6 =$ | (98) $13 - 2 =$ | (99) $6 - 3 =$ | (100) $14 + 4 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|------------------|------------------|------------------|
| (1) $13 - 6 =$ | (2) $1 + 3 =$ | (3) $7 + 3 =$ | (4) $12 + 2 =$ |
| (5) $7 + 12 =$ | (6) $13 + 4 =$ | (7) $14 - 2 =$ | (8) $15 - 2 =$ |
| (9) $9 - 2 =$ | (10) $10 + 3 =$ | (11) $18 + 1 =$ | (12) $11 - 11 =$ |
| (13) $16 + 2 =$ | (14) $13 - 9 =$ | (15) $8 + 5 =$ | (16) $4 + 1 =$ |
| (17) $10 + 1 =$ | (18) $11 - 10 =$ | (19) $3 + 17 =$ | (20) $10 - 1 =$ |
| (21) $19 + 1 =$ | (22) $7 - 5 =$ | (23) $19 - 15 =$ | (24) $3 + 17 =$ |
| (25) $4 - 1 =$ | (26) $5 + 6 =$ | (27) $10 + 7 =$ | (28) $1 - 1 =$ |
| (29) $17 + 3 =$ | (30) $16 - 5 =$ | (31) $7 + 6 =$ | (32) $1 + 13 =$ |
| (33) $5 + 13 =$ | (34) $5 + 1 =$ | (35) $3 - 1 =$ | (36) $15 - 9 =$ |
| (37) $16 - 6 =$ | (38) $9 - 8 =$ | (39) $2 - 1 =$ | (40) $5 - 5 =$ |
| (41) $3 - 3 =$ | (42) $17 + 3 =$ | (43) $10 - 10 =$ | (44) $16 - 16 =$ |
| (45) $15 + 5 =$ | (46) $1 + 8 =$ | (47) $15 + 4 =$ | (48) $17 + 1 =$ |
| (49) $1 - 1 =$ | (50) $5 - 2 =$ | (51) $12 + 1 =$ | (52) $15 - 12 =$ |
| (53) $8 + 8 =$ | (54) $13 - 3 =$ | (55) $8 + 10 =$ | (56) $4 - 4 =$ |
| (57) $9 - 8 =$ | (58) $6 + 14 =$ | (59) $8 - 8 =$ | (60) $7 + 3 =$ |
| (61) $12 - 6 =$ | (62) $15 + 1 =$ | (63) $19 + 1 =$ | (64) $16 - 2 =$ |
| (65) $7 + 7 =$ | (66) $4 - 1 =$ | (67) $8 + 12 =$ | (68) $13 - 4 =$ |
| (69) $1 + 13 =$ | (70) $13 - 11 =$ | (71) $3 - 2 =$ | (72) $3 + 3 =$ |
| (73) $6 + 10 =$ | (74) $9 - 9 =$ | (75) $11 - 9 =$ | (76) $15 - 3 =$ |
| (77) $4 - 3 =$ | (78) $17 + 2 =$ | (79) $1 - 1 =$ | (80) $12 - 3 =$ |
| (81) $6 - 4 =$ | (82) $1 - 1 =$ | (83) $5 + 12 =$ | (84) $3 - 3 =$ |
| (85) $18 - 1 =$ | (86) $16 - 3 =$ | (87) $17 + 3 =$ | (88) $7 + 2 =$ |
| (89) $7 - 2 =$ | (90) $18 - 16 =$ | (91) $17 + 3 =$ | (92) $14 + 2 =$ |
| (93) $8 + 3 =$ | (94) $9 + 1 =$ | (95) $5 - 5 =$ | (96) $11 - 6 =$ |
| (97) $19 + 1 =$ | (98) $13 - 3 =$ | (99) $5 + 4 =$ | (100) $15 + 3 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $13 + 5 =$ | (2) $4 - 3 =$ | (3) $9 - 8 =$ | (4) $15 + 3 =$ |
| (5) $13 - 8 =$ | (6) $6 - 3 =$ | (7) $8 + 9 =$ | (8) $9 + 4 =$ |
| (9) $1 - 1 =$ | (10) $16 - 15 =$ | (11) $12 - 6 =$ | (12) $4 + 6 =$ |
| (13) $8 + 11 =$ | (14) $7 - 3 =$ | (15) $15 + 1 =$ | (16) $11 - 1 =$ |
| (17) $17 - 9 =$ | (18) $10 - 5 =$ | (19) $1 - 1 =$ | (20) $16 - 10 =$ |
| (21) $2 + 7 =$ | (22) $14 + 4 =$ | (23) $1 - 1 =$ | (24) $19 + 1 =$ |
| (25) $7 - 1 =$ | (26) $5 + 10 =$ | (27) $6 + 1 =$ | (28) $2 + 12 =$ |
| (29) $1 - 1 =$ | (30) $17 - 8 =$ | (31) $8 + 4 =$ | (32) $17 - 7 =$ |
| (33) $11 + 3 =$ | (34) $3 - 3 =$ | (35) $18 + 2 =$ | (36) $15 - 9 =$ |
| (37) $19 - 19 =$ | (38) $9 - 1 =$ | (39) $5 - 1 =$ | (40) $7 - 4 =$ |
| (41) $3 + 13 =$ | (42) $14 - 1 =$ | (43) $7 + 8 =$ | (44) $14 - 11 =$ |
| (45) $5 - 4 =$ | (46) $3 - 2 =$ | (47) $8 + 4 =$ | (48) $9 + 2 =$ |
| (49) $4 + 5 =$ | (50) $11 + 1 =$ | (51) $6 - 5 =$ | (52) $19 + 1 =$ |
| (53) $14 - 4 =$ | (54) $14 + 2 =$ | (55) $6 + 5 =$ | (56) $2 + 3 =$ |
| (57) $3 + 14 =$ | (58) $11 + 4 =$ | (59) $17 - 15 =$ | (60) $5 - 4 =$ |
| (61) $6 - 5 =$ | (62) $9 - 3 =$ | (63) $16 + 4 =$ | (64) $13 - 4 =$ |
| (65) $6 + 4 =$ | (66) $12 - 4 =$ | (67) $5 - 2 =$ | (68) $5 + 6 =$ |
| (69) $7 - 3 =$ | (70) $11 - 9 =$ | (71) $2 - 2 =$ | (72) $10 + 2 =$ |
| (73) $6 - 6 =$ | (74) $6 + 11 =$ | (75) $10 - 10 =$ | (76) $3 + 4 =$ |
| (77) $18 - 17 =$ | (78) $19 - 4 =$ | (79) $7 - 4 =$ | (80) $17 - 7 =$ |
| (81) $5 - 1 =$ | (82) $19 - 11 =$ | (83) $8 + 3 =$ | (84) $4 - 1 =$ |
| (85) $4 + 3 =$ | (86) $7 + 8 =$ | (87) $6 - 1 =$ | (88) $19 + 1 =$ |
| (89) $6 + 10 =$ | (90) $1 - 1 =$ | (91) $15 - 14 =$ | (92) $17 + 3 =$ |
| (93) $5 + 1 =$ | (94) $1 + 7 =$ | (95) $3 - 1 =$ | (96) $3 + 8 =$ |
| (97) $10 + 6 =$ | (98) $14 - 5 =$ | (99) $18 - 6 =$ | (100) $11 - 5 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|-------------------|
| (1) $6 + 13 =$ | (2) $16 - 1 =$ | (3) $14 - 7 =$ | (4) $1 + 6 =$ |
| (5) $2 - 2 =$ | (6) $13 - 7 =$ | (7) $13 - 4 =$ | (8) $17 + 1 =$ |
| (9) $6 - 1 =$ | (10) $13 + 1 =$ | (11) $13 - 1 =$ | (12) $2 + 5 =$ |
| (13) $17 - 5 =$ | (14) $4 - 3 =$ | (15) $12 + 2 =$ | (16) $9 + 7 =$ |
| (17) $17 - 16 =$ | (18) $5 + 3 =$ | (19) $6 - 6 =$ | (20) $9 + 4 =$ |
| (21) $6 + 5 =$ | (22) $14 + 5 =$ | (23) $10 - 9 =$ | (24) $7 + 1 =$ |
| (25) $11 - 8 =$ | (26) $1 - 1 =$ | (27) $8 + 7 =$ | (28) $17 - 14 =$ |
| (29) $5 + 14 =$ | (30) $19 + 1 =$ | (31) $11 + 4 =$ | (32) $15 + 3 =$ |
| (33) $12 - 7 =$ | (34) $2 - 1 =$ | (35) $10 - 6 =$ | (36) $15 - 6 =$ |
| (37) $7 + 5 =$ | (38) $6 - 2 =$ | (39) $10 + 1 =$ | (40) $6 - 3 =$ |
| (41) $2 - 1 =$ | (42) $4 + 13 =$ | (43) $19 + 1 =$ | (44) $8 + 10 =$ |
| (45) $18 - 18 =$ | (46) $17 - 13 =$ | (47) $1 + 8 =$ | (48) $13 + 4 =$ |
| (49) $12 - 9 =$ | (50) $5 - 3 =$ | (51) $12 - 5 =$ | (52) $18 - 17 =$ |
| (53) $19 + 1 =$ | (54) $3 - 2 =$ | (55) $11 - 1 =$ | (56) $14 + 4 =$ |
| (57) $9 - 7 =$ | (58) $12 + 5 =$ | (59) $11 + 4 =$ | (60) $11 - 2 =$ |
| (61) $8 - 5 =$ | (62) $15 + 2 =$ | (63) $17 + 2 =$ | (64) $4 - 3 =$ |
| (65) $9 - 2 =$ | (66) $10 - 6 =$ | (67) $10 - 1 =$ | (68) $11 - 7 =$ |
| (69) $4 + 16 =$ | (70) $11 - 4 =$ | (71) $12 - 11 =$ | (72) $5 + 3 =$ |
| (73) $13 - 7 =$ | (74) $18 + 2 =$ | (75) $5 + 6 =$ | (76) $2 + 1 =$ |
| (77) $6 - 5 =$ | (78) $13 - 6 =$ | (79) $14 + 3 =$ | (80) $7 + 9 =$ |
| (81) $10 - 8 =$ | (82) $9 + 6 =$ | (83) $18 + 1 =$ | (84) $19 - 15 =$ |
| (85) $5 - 5 =$ | (86) $7 - 1 =$ | (87) $5 + 4 =$ | (88) $1 + 4 =$ |
| (89) $6 - 1 =$ | (90) $8 - 6 =$ | (91) $10 - 4 =$ | (92) $19 + 1 =$ |
| (93) $14 - 2 =$ | (94) $14 - 12 =$ | (95) $5 - 1 =$ | (96) $19 - 18 =$ |
| (97) $8 + 9 =$ | (98) $3 - 3 =$ | (99) $14 + 1 =$ | (100) $15 - 11 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|-----------------|------------------|
| (1) $1 - 1 =$ | (2) $11 - 2 =$ | (3) $10 - 10 =$ | (4) $18 - 7 =$ |
| (5) $4 + 4 =$ | (6) $13 - 2 =$ | (7) $6 - 1 =$ | (8) $5 + 2 =$ |
| (9) $7 + 10 =$ | (10) $4 + 4 =$ | (11) $7 - 6 =$ | (12) $9 - 9 =$ |
| (13) $6 - 1 =$ | (14) $7 + 6 =$ | (15) $4 + 13 =$ | (16) $5 + 8 =$ |
| (17) $10 - 3 =$ | (18) $16 - 12 =$ | (19) $18 + 2 =$ | (20) $2 - 2 =$ |
| (21) $17 + 1 =$ | (22) $9 + 3 =$ | (23) $19 - 4 =$ | (24) $15 - 12 =$ |
| (25) $17 + 2 =$ | (26) $15 - 13 =$ | (27) $1 + 19 =$ | (28) $13 - 6 =$ |
| (29) $1 - 1 =$ | (30) $7 - 1 =$ | (31) $19 + 1 =$ | (32) $4 - 1 =$ |
| (33) $1 - 1 =$ | (34) $2 + 15 =$ | (35) $8 - 8 =$ | (36) $5 - 3 =$ |
| (37) $6 - 2 =$ | (38) $12 - 3 =$ | (39) $13 + 5 =$ | (40) $2 - 1 =$ |
| (41) $16 + 4 =$ | (42) $17 - 5 =$ | (43) $8 - 2 =$ | (44) $9 - 2 =$ |
| (45) $16 - 5 =$ | (46) $9 - 8 =$ | (47) $6 - 1 =$ | (48) $17 + 3 =$ |
| (49) $19 - 1 =$ | (50) $11 + 3 =$ | (51) $13 + 2 =$ | (52) $9 + 8 =$ |
| (53) $3 + 1 =$ | (54) $13 + 5 =$ | (55) $19 - 5 =$ | (56) $12 - 10 =$ |
| (57) $6 + 10 =$ | (58) $2 + 3 =$ | (59) $12 + 7 =$ | (60) $16 + 2 =$ |
| (61) $15 - 14 =$ | (62) $2 + 3 =$ | (63) $1 + 10 =$ | (64) $19 + 1 =$ |
| (65) $1 + 12 =$ | (66) $5 + 8 =$ | (67) $10 - 2 =$ | (68) $11 - 11 =$ |
| (69) $14 - 13 =$ | (70) $7 + 7 =$ | (71) $19 + 1 =$ | (72) $16 + 1 =$ |
| (73) $15 + 5 =$ | (74) $12 + 7 =$ | (75) $11 - 5 =$ | (76) $19 - 18 =$ |
| (77) $4 + 10 =$ | (78) $4 - 4 =$ | (79) $4 + 11 =$ | (80) $13 - 6 =$ |
| (81) $11 - 4 =$ | (82) $3 + 14 =$ | (83) $19 - 8 =$ | (84) $10 - 4 =$ |
| (85) $15 + 3 =$ | (86) $2 - 2 =$ | (87) $4 + 14 =$ | (88) $17 + 1 =$ |
| (89) $7 - 4 =$ | (90) $14 - 14 =$ | (91) $19 + 1 =$ | (92) $2 + 3 =$ |
| (93) $8 + 9 =$ | (94) $11 + 1 =$ | (95) $19 + 1 =$ | (96) $17 - 10 =$ |
| (97) $10 - 9 =$ | (98) $14 - 13 =$ | (99) $15 - 1 =$ | (100) $1 + 1 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $2 + 3 =$ | (2) $13 - 4 =$ | (3) $1 - 1 =$ | (4) $19 - 3 =$ |
| (5) $7 - 3 =$ | (6) $17 - 8 =$ | (7) $14 + 1 =$ | (8) $10 + 1 =$ |
| (9) $16 + 2 =$ | (10) $3 + 12 =$ | (11) $10 - 6 =$ | (12) $19 + 1 =$ |
| (13) $2 + 2 =$ | (14) $11 + 6 =$ | (15) $4 - 3 =$ | (16) $13 + 4 =$ |
| (17) $14 + 6 =$ | (18) $10 + 10 =$ | (19) $9 + 8 =$ | (20) $12 + 1 =$ |
| (21) $5 - 4 =$ | (22) $14 + 2 =$ | (23) $13 - 6 =$ | (24) $17 - 6 =$ |
| (25) $6 - 5 =$ | (26) $18 - 14 =$ | (27) $4 + 16 =$ | (28) $8 - 3 =$ |
| (29) $5 + 2 =$ | (30) $18 - 12 =$ | (31) $16 - 4 =$ | (32) $17 + 3 =$ |
| (33) $7 - 5 =$ | (34) $14 + 2 =$ | (35) $5 - 1 =$ | (36) $2 + 9 =$ |
| (37) $8 + 9 =$ | (38) $12 - 10 =$ | (39) $17 - 7 =$ | (40) $1 - 1 =$ |
| (41) $6 - 3 =$ | (42) $13 - 9 =$ | (43) $19 + 1 =$ | (44) $18 - 18 =$ |
| (45) $4 + 4 =$ | (46) $11 - 11 =$ | (47) $11 + 3 =$ | (48) $14 + 3 =$ |
| (49) $11 + 4 =$ | (50) $4 - 4 =$ | (51) $9 + 1 =$ | (52) $15 + 5 =$ |
| (53) $19 - 18 =$ | (54) $10 + 6 =$ | (55) $12 - 1 =$ | (56) $6 - 5 =$ |
| (57) $5 + 10 =$ | (58) $19 + 1 =$ | (59) $14 + 6 =$ | (60) $16 - 16 =$ |
| (61) $1 - 1 =$ | (62) $14 + 2 =$ | (63) $18 - 18 =$ | (64) $5 - 5 =$ |
| (65) $2 + 17 =$ | (66) $6 - 6 =$ | (67) $13 - 12 =$ | (68) $16 - 15 =$ |
| (69) $1 - 1 =$ | (70) $11 - 2 =$ | (71) $11 + 9 =$ | (72) $14 - 4 =$ |
| (73) $14 - 9 =$ | (74) $16 - 11 =$ | (75) $16 - 2 =$ | (76) $8 + 1 =$ |
| (77) $3 - 3 =$ | (78) $5 + 4 =$ | (79) $13 - 10 =$ | (80) $17 - 17 =$ |
| (81) $6 + 4 =$ | (82) $6 - 4 =$ | (83) $16 + 4 =$ | (84) $1 + 6 =$ |
| (85) $10 - 5 =$ | (86) $3 + 7 =$ | (87) $8 + 3 =$ | (88) $15 - 9 =$ |
| (89) $8 - 4 =$ | (90) $7 - 4 =$ | (91) $18 + 2 =$ | (92) $10 - 6 =$ |
| (93) $7 + 6 =$ | (94) $18 - 13 =$ | (95) $8 + 5 =$ | (96) $10 - 5 =$ |
| (97) $3 + 10 =$ | (98) $1 + 15 =$ | (99) $18 - 13 =$ | (100) $16 + 1 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $5 - 2 =$ | (2) $16 - 4 =$ | (3) $1 - 1 =$ | (4) $19 + 1 =$ |
| (5) $16 - 2 =$ | (6) $2 + 15 =$ | (7) $17 - 11 =$ | (8) $6 - 6 =$ |
| (9) $6 - 4 =$ | (10) $6 + 12 =$ | (11) $10 + 5 =$ | (12) $10 + 10 =$ |
| (13) $17 - 6 =$ | (14) $11 - 10 =$ | (15) $12 - 3 =$ | (16) $5 + 5 =$ |
| (17) $4 - 3 =$ | (18) $3 + 17 =$ | (19) $13 + 6 =$ | (20) $13 - 3 =$ |
| (21) $6 + 10 =$ | (22) $7 + 9 =$ | (23) $4 + 10 =$ | (24) $18 + 2 =$ |
| (25) $9 + 2 =$ | (26) $8 + 10 =$ | (27) $13 + 6 =$ | (28) $16 - 7 =$ |
| (29) $7 - 2 =$ | (30) $13 + 5 =$ | (31) $9 - 8 =$ | (32) $16 + 2 =$ |
| (33) $9 - 1 =$ | (34) $2 + 2 =$ | (35) $13 - 12 =$ | (36) $10 - 8 =$ |
| (37) $10 + 7 =$ | (38) $4 - 1 =$ | (39) $10 + 10 =$ | (40) $5 + 14 =$ |
| (41) $12 + 5 =$ | (42) $2 + 7 =$ | (43) $11 - 4 =$ | (44) $15 - 4 =$ |
| (45) $14 - 10 =$ | (46) $13 - 1 =$ | (47) $13 + 4 =$ | (48) $3 - 1 =$ |
| (49) $5 + 4 =$ | (50) $17 + 2 =$ | (51) $18 + 1 =$ | (52) $17 + 1 =$ |
| (53) $11 + 9 =$ | (54) $3 - 1 =$ | (55) $17 + 3 =$ | (56) $17 - 10 =$ |
| (57) $14 + 3 =$ | (58) $4 - 2 =$ | (59) $8 + 12 =$ | (60) $15 - 4 =$ |
| (61) $10 - 8 =$ | (62) $11 + 8 =$ | (63) $5 + 2 =$ | (64) $17 - 2 =$ |
| (65) $6 - 2 =$ | (66) $2 - 2 =$ | (67) $2 - 1 =$ | (68) $3 + 7 =$ |
| (69) $8 + 11 =$ | (70) $8 - 8 =$ | (71) $3 + 7 =$ | (72) $2 - 1 =$ |
| (73) $1 - 1 =$ | (74) $15 + 4 =$ | (75) $2 - 1 =$ | (76) $3 - 1 =$ |
| (77) $12 - 3 =$ | (78) $7 + 6 =$ | (79) $1 - 1 =$ | (80) $12 + 1 =$ |
| (81) $13 - 8 =$ | (82) $1 - 1 =$ | (83) $13 - 3 =$ | (84) $14 + 5 =$ |
| (85) $12 - 3 =$ | (86) $10 + 6 =$ | (87) $11 + 6 =$ | (88) $18 + 1 =$ |
| (89) $13 + 3 =$ | (90) $19 - 7 =$ | (91) $19 - 14 =$ | (92) $19 - 12 =$ |
| (93) $12 + 1 =$ | (94) $17 + 2 =$ | (95) $7 - 4 =$ | (96) $14 - 8 =$ |
| (97) $4 - 4 =$ | (98) $17 - 3 =$ | (99) $1 - 1 =$ | (100) $1 + 6 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 6	(2) 0	(3) 3	(4) 5
(5) 6	(6) 2	(7) 16	(8) 14
(9) 5	(10) 2	(11) 17	(12) 20
(13) 7	(14) 6	(15) 1	(16) 1
(17) 16	(18) 20	(19) 11	(20) 15
(21) 4	(22) 11	(23) 17	(24) 0
(25) 1	(26) 19	(27) 15	(28) 19
(29) 18	(30) 19	(31) 10	(32) 10
(33) 11	(34) 13	(35) 16	(36) 20
(37) 0	(38) 3	(39) 20	(40) 11
(41) 8	(42) 20	(43) 5	(44) 19
(45) 2	(46) 13	(47) 19	(48) 0
(49) 16	(50) 1	(51) 19	(52) 13
(53) 1	(54) 7	(55) 20	(56) 2
(57) 5	(58) 0	(59) 5	(60) 13
(61) 6	(62) 15	(63) 9	(64) 0
(65) 17	(66) 10	(67) 20	(68) 0
(69) 12	(70) 15	(71) 14	(72) 20
(73) 1	(74) 0	(75) 18	(76) 8
(77) 0	(78) 7	(79) 0	(80) 5
(81) 3	(82) 4	(83) 1	(84) 11
(85) 16	(86) 1	(87) 14	(88) 1
(89) 0	(90) 9	(91) 10	(92) 0
(93) 1	(94) 15	(95) 19	(96) 8
(97) 12	(98) 11	(99) 3	(100) 18

二十以内加减法计算练习题答案

第2页答案

(1) 7	(2) 4	(3) 10	(4) 14
(5) 19	(6) 17	(7) 12	(8) 13
(9) 7	(10) 13	(11) 19	(12) 0
(13) 18	(14) 4	(15) 13	(16) 5
(17) 11	(18) 1	(19) 20	(20) 9
(21) 20	(22) 2	(23) 4	(24) 20
(25) 3	(26) 11	(27) 17	(28) 0
(29) 20	(30) 11	(31) 13	(32) 14
(33) 18	(34) 6	(35) 2	(36) 6
(37) 10	(38) 1	(39) 1	(40) 0
(41) 0	(42) 20	(43) 0	(44) 0
(45) 20	(46) 9	(47) 19	(48) 18
(49) 0	(50) 3	(51) 13	(52) 3
(53) 16	(54) 10	(55) 18	(56) 0
(57) 1	(58) 20	(59) 0	(60) 10
(61) 6	(62) 16	(63) 20	(64) 14
(65) 14	(66) 3	(67) 20	(68) 9
(69) 14	(70) 2	(71) 1	(72) 6
(73) 16	(74) 0	(75) 2	(76) 12
(77) 1	(78) 19	(79) 0	(80) 9
(81) 2	(82) 0	(83) 17	(84) 0
(85) 17	(86) 13	(87) 20	(88) 9
(89) 5	(90) 2	(91) 20	(92) 16
(93) 11	(94) 10	(95) 0	(96) 5
(97) 20	(98) 10	(99) 9	(100) 18

二十以内加减法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 18 | (2) 1 | (3) 1 | (4) 18 |
| (5) 5 | (6) 3 | (7) 17 | (8) 13 |
| (9) 0 | (10) 1 | (11) 6 | (12) 10 |
| (13) 19 | (14) 4 | (15) 16 | (16) 10 |
| (17) 8 | (18) 5 | (19) 0 | (20) 6 |
| (21) 9 | (22) 18 | (23) 0 | (24) 20 |
| (25) 6 | (26) 15 | (27) 7 | (28) 14 |
| (29) 0 | (30) 9 | (31) 12 | (32) 10 |
| (33) 14 | (34) 0 | (35) 20 | (36) 6 |
| (37) 0 | (38) 8 | (39) 4 | (40) 3 |
| (41) 16 | (42) 13 | (43) 15 | (44) 3 |
| (45) 1 | (46) 1 | (47) 12 | (48) 11 |
| (49) 9 | (50) 12 | (51) 1 | (52) 20 |
| (53) 10 | (54) 16 | (55) 11 | (56) 5 |
| (57) 17 | (58) 15 | (59) 2 | (60) 1 |
| (61) 1 | (62) 6 | (63) 20 | (64) 9 |
| (65) 10 | (66) 8 | (67) 3 | (68) 11 |
| (69) 4 | (70) 2 | (71) 0 | (72) 12 |
| (73) 0 | (74) 17 | (75) 0 | (76) 7 |
| (77) 1 | (78) 15 | (79) 3 | (80) 10 |
| (81) 4 | (82) 8 | (83) 11 | (84) 3 |
| (85) 7 | (86) 15 | (87) 5 | (88) 20 |
| (89) 16 | (90) 0 | (91) 1 | (92) 20 |
| (93) 6 | (94) 8 | (95) 2 | (96) 11 |
| (97) 16 | (98) 9 | (99) 12 | (100) 6 |

二十以内加减法计算练习题答案

第4页答案

(1) 19	(2) 15	(3) 7	(4) 7
(5) 0	(6) 6	(7) 9	(8) 18
(9) 5	(10) 14	(11) 12	(12) 7
(13) 12	(14) 1	(15) 14	(16) 16
(17) 1	(18) 8	(19) 0	(20) 13
(21) 11	(22) 19	(23) 1	(24) 8
(25) 3	(26) 0	(27) 15	(28) 3
(29) 19	(30) 20	(31) 15	(32) 18
(33) 5	(34) 1	(35) 4	(36) 9
(37) 12	(38) 4	(39) 11	(40) 3
(41) 1	(42) 17	(43) 20	(44) 18
(45) 0	(46) 4	(47) 9	(48) 17
(49) 3	(50) 2	(51) 7	(52) 1
(53) 20	(54) 1	(55) 10	(56) 18
(57) 2	(58) 17	(59) 15	(60) 9
(61) 3	(62) 17	(63) 19	(64) 1
(65) 7	(66) 4	(67) 9	(68) 4
(69) 20	(70) 7	(71) 1	(72) 8
(73) 6	(74) 20	(75) 11	(76) 3
(77) 1	(78) 7	(79) 17	(80) 16
(81) 2	(82) 15	(83) 19	(84) 4
(85) 0	(86) 6	(87) 9	(88) 5
(89) 5	(90) 2	(91) 6	(92) 20
(93) 12	(94) 2	(95) 4	(96) 1
(97) 17	(98) 0	(99) 15	(100) 4

二十以内加减法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 0 | (2) 9 | (3) 0 | (4) 11 |
| (5) 8 | (6) 11 | (7) 5 | (8) 7 |
| (9) 17 | (10) 8 | (11) 1 | (12) 0 |
| (13) 5 | (14) 13 | (15) 17 | (16) 13 |
| (17) 7 | (18) 4 | (19) 20 | (20) 0 |
| (21) 18 | (22) 12 | (23) 15 | (24) 3 |
| (25) 19 | (26) 2 | (27) 20 | (28) 7 |
| (29) 0 | (30) 6 | (31) 20 | (32) 3 |
| (33) 0 | (34) 17 | (35) 0 | (36) 2 |
| (37) 4 | (38) 9 | (39) 18 | (40) 1 |
| (41) 20 | (42) 12 | (43) 6 | (44) 7 |
| (45) 11 | (46) 1 | (47) 5 | (48) 20 |
| (49) 18 | (50) 14 | (51) 15 | (52) 17 |
| (53) 4 | (54) 18 | (55) 14 | (56) 2 |
| (57) 16 | (58) 5 | (59) 19 | (60) 18 |
| (61) 1 | (62) 5 | (63) 11 | (64) 20 |
| (65) 13 | (66) 13 | (67) 8 | (68) 0 |
| (69) 1 | (70) 14 | (71) 20 | (72) 17 |
| (73) 20 | (74) 19 | (75) 6 | (76) 1 |
| (77) 14 | (78) 0 | (79) 15 | (80) 7 |
| (81) 7 | (82) 17 | (83) 11 | (84) 6 |
| (85) 18 | (86) 0 | (87) 18 | (88) 18 |
| (89) 3 | (90) 0 | (91) 20 | (92) 5 |
| (93) 17 | (94) 12 | (95) 20 | (96) 7 |
| (97) 1 | (98) 1 | (99) 14 | (100) 2 |

二十以内加减法计算练习题答案

第6页答案

(1) 5	(2) 9	(3) 0	(4) 16
(5) 4	(6) 9	(7) 15	(8) 11
(9) 18	(10) 15	(11) 4	(12) 20
(13) 4	(14) 17	(15) 1	(16) 17
(17) 20	(18) 20	(19) 17	(20) 13
(21) 1	(22) 16	(23) 7	(24) 11
(25) 1	(26) 4	(27) 20	(28) 5
(29) 7	(30) 6	(31) 12	(32) 20
(33) 2	(34) 16	(35) 4	(36) 11
(37) 17	(38) 2	(39) 10	(40) 0
(41) 3	(42) 4	(43) 20	(44) 0
(45) 8	(46) 0	(47) 14	(48) 17
(49) 15	(50) 0	(51) 10	(52) 20
(53) 1	(54) 16	(55) 11	(56) 1
(57) 15	(58) 20	(59) 20	(60) 0
(61) 0	(62) 16	(63) 0	(64) 0
(65) 19	(66) 0	(67) 1	(68) 1
(69) 0	(70) 9	(71) 20	(72) 10
(73) 5	(74) 5	(75) 14	(76) 9
(77) 0	(78) 9	(79) 3	(80) 0
(81) 10	(82) 2	(83) 20	(84) 7
(85) 5	(86) 10	(87) 11	(88) 6
(89) 4	(90) 3	(91) 20	(92) 4
(93) 13	(94) 5	(95) 13	(96) 5
(97) 13	(98) 16	(99) 5	(100) 17

二十以内加减法计算练习题答案

第7页答案

(1) 3	(2) 12	(3) 0	(4) 20
(5) 14	(6) 17	(7) 6	(8) 0
(9) 2	(10) 18	(11) 15	(12) 20
(13) 11	(14) 1	(15) 9	(16) 10
(17) 1	(18) 20	(19) 19	(20) 10
(21) 16	(22) 16	(23) 14	(24) 20
(25) 11	(26) 18	(27) 19	(28) 9
(29) 5	(30) 18	(31) 1	(32) 18
(33) 8	(34) 4	(35) 1	(36) 2
(37) 17	(38) 3	(39) 20	(40) 19
(41) 17	(42) 9	(43) 7	(44) 11
(45) 4	(46) 12	(47) 17	(48) 2
(49) 9	(50) 19	(51) 19	(52) 18
(53) 20	(54) 2	(55) 20	(56) 7
(57) 17	(58) 2	(59) 20	(60) 11
(61) 2	(62) 19	(63) 7	(64) 15
(65) 4	(66) 0	(67) 1	(68) 10
(69) 19	(70) 0	(71) 10	(72) 1
(73) 0	(74) 19	(75) 1	(76) 2
(77) 9	(78) 13	(79) 0	(80) 13
(81) 5	(82) 0	(83) 10	(84) 19
(85) 9	(86) 16	(87) 17	(88) 19
(89) 16	(90) 12	(91) 5	(92) 7
(93) 13	(94) 19	(95) 3	(96) 6
(97) 0	(98) 14	(99) 0	(100) 7