

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $4 + 2 =$

(2) $1 - 1 =$

(3) $6 - 3 =$

(4) $19 - 14 =$

(5) $13 - 7 =$

(6) $1 + 1 =$

(7) $12 + 4 =$

(8) $11 + 3 =$

(9) $8 - 3 =$

(10) $3 - 1 =$

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(12) $15 + 5 =$

(13) $14 - 7 =$

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(15) $16 - 15 =$

(16) $9 - 8 =$

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(28) $15 + 4 =$

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(32) $3 + 7 =$

(33) $7 + 4 =$

(34) $14 - 1 =$

(35) $12 + 4 =$

(36) $19 + 1 =$

(37) $1 - 1 =$

(38) $9 - 6 =$

(39) $16 + 4 =$

(40) $15 - 4 =$

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(43) $10 - 5 =$

(44) $15 + 4 =$

(45) $5 - 3 =$

(46) $12 + 1 =$

(47) $12 + 7 =$

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(51) $17 + 2 =$

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(56) $3 - 1 =$

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(65) $9 + 8 =$

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(69) $9 + 3 =$

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(74) $3 - 3 =$

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(76) $1 + 7 =$

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(79) $14 - 14 =$

(80) $7 - 2 =$

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(85) $8 + 8 =$

(86) $5 - 4 =$

(87) $13 + 1 =$

(88) $4 - 3 =$

(89) $6 - 6 =$

(90) $19 - 10 =$

(91) $1 + 9 =$

(92) $6 - 6 =$

(93) $10 - 9 =$

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(96) $18 - 10 =$

(97) $18 - 6 =$

(98) $13 - 2 =$

(99) $6 - 3 =$

(100) $14 + 4 =$

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(1) $13 - 6 =$

(2) $1 + 3 =$

(3) $7 + 3 =$

(4) $12 + 2 =$

(5) $7 + 12 =$

(6) $13 + 4 =$

(7) $14 - 2 =$

(8) $15 - 2 =$

(9) $9 - 2 =$

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(29) $17 + 3 =$

(30) $16 - 5 =$

(31) $7 + 6 =$

(32) $1 + 13 =$

(33) $5 + 13 =$

(34) $5 + 1 =$

(35) $3 - 1 =$

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(38) $9 - 8 =$

(39) $2 - 1 =$

(40) $5 - 5 =$

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(42) $17 + 3 =$

(43) $10 - 10 =$

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(86) $16 - 3 =$

(87) $17 + 3 =$

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(89) $7 - 2 =$

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(91) $17 + 3 =$

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(93) $8 + 3 =$

(94) $9 + 1 =$

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(96) $11 - 6 =$

(97) $19 + 1 =$

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(99) $5 + 4 =$

(100) $15 + 3 =$

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(1) $13 + 5 =$

(2) $4 - 3 =$

(3) $9 - 8 =$

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(96) $3 + 8 =$

(97) $10 + 6 =$

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(99) $18 - 6 =$

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姓名 _____

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(1) $6 + 13 =$

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(96) $19 - 18 =$

(97) $8 + 9 =$

(98) $3 - 3 =$

(99) $14 + 1 =$

(100) $15 - 11 =$

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姓名 _____

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(96) $17 - 10 =$

(97) $10 - 9 =$

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(99) $15 - 1 =$

(100) $1 + 1 =$

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(34) $14 + 2 =$

(35) $5 - 1 =$

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(93) $7 + 6 =$

(94) $18 - 13 =$

(95) $8 + 5 =$

(96) $10 - 5 =$

(97) $3 + 10 =$

(98) $1 + 15 =$

(99) $18 - 13 =$

(100) $16 + 1 =$

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|------------------|------------------|------------------|------------------|
| (1) $5 - 2 =$ | (2) $16 - 4 =$ | (3) $1 - 1 =$ | (4) $19 + 1 =$ |
| (5) $16 - 2 =$ | (6) $2 + 15 =$ | (7) $17 - 11 =$ | (8) $6 - 6 =$ |
| (9) $6 - 4 =$ | (10) $6 + 12 =$ | (11) $10 + 5 =$ | (12) $10 + 10 =$ |
| (13) $17 - 6 =$ | (14) $11 - 10 =$ | (15) $12 - 3 =$ | (16) $5 + 5 =$ |
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| (29) $7 - 2 =$ | (30) $13 + 5 =$ | (31) $9 - 8 =$ | (32) $16 + 2 =$ |
| (33) $9 - 1 =$ | (34) $2 + 2 =$ | (35) $13 - 12 =$ | (36) $10 - 8 =$ |
| (37) $10 + 7 =$ | (38) $4 - 1 =$ | (39) $10 + 10 =$ | (40) $5 + 14 =$ |
| (41) $12 + 5 =$ | (42) $2 + 7 =$ | (43) $11 - 4 =$ | (44) $15 - 4 =$ |
| (45) $14 - 10 =$ | (46) $13 - 1 =$ | (47) $13 + 4 =$ | (48) $3 - 1 =$ |
| (49) $5 + 4 =$ | (50) $17 + 2 =$ | (51) $18 + 1 =$ | (52) $17 + 1 =$ |
| (53) $11 + 9 =$ | (54) $3 - 1 =$ | (55) $17 + 3 =$ | (56) $17 - 10 =$ |
| (57) $14 + 3 =$ | (58) $4 - 2 =$ | (59) $8 + 12 =$ | (60) $15 - 4 =$ |
| (61) $10 - 8 =$ | (62) $11 + 8 =$ | (63) $5 + 2 =$ | (64) $17 - 2 =$ |
| (65) $6 - 2 =$ | (66) $2 - 2 =$ | (67) $2 - 1 =$ | (68) $3 + 7 =$ |
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| (73) $1 - 1 =$ | (74) $15 + 4 =$ | (75) $2 - 1 =$ | (76) $3 - 1 =$ |
| (77) $12 - 3 =$ | (78) $7 + 6 =$ | (79) $1 - 1 =$ | (80) $12 + 1 =$ |
| (81) $13 - 8 =$ | (82) $1 - 1 =$ | (83) $13 - 3 =$ | (84) $14 + 5 =$ |
| (85) $12 - 3 =$ | (86) $10 + 6 =$ | (87) $11 + 6 =$ | (88) $18 + 1 =$ |
| (89) $13 + 3 =$ | (90) $19 - 7 =$ | (91) $19 - 14 =$ | (92) $19 - 12 =$ |
| (93) $12 + 1 =$ | (94) $17 + 2 =$ | (95) $7 - 4 =$ | (96) $14 - 8 =$ |
| (97) $4 - 4 =$ | (98) $17 - 3 =$ | (99) $1 - 1 =$ | (100) $1 + 6 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 6	(2) 0	(3) 3	(4) 5	(5) 6	(6) 2	(7) 16	(8) 14
(9) 5	(10) 2	(11) 17	(12) 20	(13) 7	(14) 6	(15) 1	(16) 1
(17) 16	(18) 20	(19) 11	(20) 15	(21) 4	(22) 11	(23) 17	(24) 0
(25) 1	(26) 19	(27) 15	(28) 19	(29) 18	(30) 19	(31) 10	(32) 10
(33) 11	(34) 13	(35) 16	(36) 20	(37) 0	(38) 3	(39) 20	(40) 11
(41) 8	(42) 20	(43) 5	(44) 19	(45) 2	(46) 13	(47) 19	(48) 0
(49) 16	(50) 1	(51) 19	(52) 13	(53) 1	(54) 7	(55) 20	(56) 2
(57) 5	(58) 0	(59) 5	(60) 13	(61) 6	(62) 15	(63) 9	(64) 0
(65) 17	(66) 10	(67) 20	(68) 0	(69) 12	(70) 15	(71) 14	(72) 20
(73) 1	(74) 0	(75) 18	(76) 8	(77) 0	(78) 7	(79) 0	(80) 5
(81) 3	(82) 4	(83) 1	(84) 11	(85) 16	(86) 1	(87) 14	(88) 1
(89) 0	(90) 9	(91) 10	(92) 0	(93) 1	(94) 15	(95) 19	(96) 8
(97) 12	(98) 11	(99) 3	(100) 18				

第2页答案

(1) 7	(2) 4	(3) 10	(4) 14	(5) 19	(6) 17	(7) 12	(8) 13
(9) 7	(10) 13	(11) 19	(12) 0	(13) 18	(14) 4	(15) 13	(16) 5
(17) 11	(18) 1	(19) 20	(20) 9	(21) 20	(22) 2	(23) 4	(24) 20
(25) 3	(26) 11	(27) 17	(28) 0	(29) 20	(30) 11	(31) 13	(32) 14
(33) 18	(34) 6	(35) 2	(36) 6	(37) 10	(38) 1	(39) 1	(40) 0
(41) 0	(42) 20	(43) 0	(44) 0	(45) 20	(46) 9	(47) 19	(48) 18
(49) 0	(50) 3	(51) 13	(52) 3	(53) 16	(54) 10	(55) 18	(56) 0
(57) 1	(58) 20	(59) 0	(60) 10	(61) 6	(62) 16	(63) 20	(64) 14
(65) 14	(66) 3	(67) 20	(68) 9	(69) 14	(70) 2	(71) 1	(72) 6
(73) 16	(74) 0	(75) 2	(76) 12	(77) 1	(78) 19	(79) 0	(80) 9
(81) 2	(82) 0	(83) 17	(84) 0	(85) 17	(86) 13	(87) 20	(88) 9
(89) 5	(90) 2	(91) 20	(92) 16	(93) 11	(94) 10	(95) 0	(96) 5
(97) 20	(98) 10	(99) 9	(100) 18				

二十以内加减法计算练习题答案

第3页答案

(1) 18	(2) 1	(3) 1	(4) 18	(5) 5	(6) 3	(7) 17	(8) 13
(9) 0	(10) 1	(11) 6	(12) 10	(13) 19	(14) 4	(15) 16	(16) 10
(17) 8	(18) 5	(19) 0	(20) 6	(21) 9	(22) 18	(23) 0	(24) 20
(25) 6	(26) 15	(27) 7	(28) 14	(29) 0	(30) 9	(31) 12	(32) 10
(33) 14	(34) 0	(35) 20	(36) 6	(37) 0	(38) 8	(39) 4	(40) 3
(41) 16	(42) 13	(43) 15	(44) 3	(45) 1	(46) 1	(47) 12	(48) 11
(49) 9	(50) 12	(51) 1	(52) 20	(53) 10	(54) 16	(55) 11	(56) 5
(57) 17	(58) 15	(59) 2	(60) 1	(61) 1	(62) 6	(63) 20	(64) 9
(65) 10	(66) 8	(67) 3	(68) 11	(69) 4	(70) 2	(71) 0	(72) 12
(73) 0	(74) 17	(75) 0	(76) 7	(77) 1	(78) 15	(79) 3	(80) 10
(81) 4	(82) 8	(83) 11	(84) 3	(85) 7	(86) 15	(87) 5	(88) 20
(89) 16	(90) 0	(91) 1	(92) 20	(93) 6	(94) 8	(95) 2	(96) 11
(97) 16	(98) 9	(99) 12	(100) 6				

第4页答案

(1) 19	(2) 15	(3) 7	(4) 7	(5) 0	(6) 6	(7) 9	(8) 18
(9) 5	(10) 14	(11) 12	(12) 7	(13) 12	(14) 1	(15) 14	(16) 16
(17) 1	(18) 8	(19) 0	(20) 13	(21) 11	(22) 19	(23) 1	(24) 8
(25) 3	(26) 0	(27) 15	(28) 3	(29) 19	(30) 20	(31) 15	(32) 18
(33) 5	(34) 1	(35) 4	(36) 9	(37) 12	(38) 4	(39) 11	(40) 3
(41) 1	(42) 17	(43) 20	(44) 18	(45) 0	(46) 4	(47) 9	(48) 17
(49) 3	(50) 2	(51) 7	(52) 1	(53) 20	(54) 1	(55) 10	(56) 18
(57) 2	(58) 17	(59) 15	(60) 9	(61) 3	(62) 17	(63) 19	(64) 1
(65) 7	(66) 4	(67) 9	(68) 4	(69) 20	(70) 7	(71) 1	(72) 8
(73) 6	(74) 20	(75) 11	(76) 3	(77) 1	(78) 7	(79) 17	(80) 16
(81) 2	(82) 15	(83) 19	(84) 4	(85) 0	(86) 6	(87) 9	(88) 5
(89) 5	(90) 2	(91) 6	(92) 20	(93) 12	(94) 2	(95) 4	(96) 1
(97) 17	(98) 0	(99) 15	(100) 4				

二十以内加减法计算练习题答案

第5页答案

(1) 0	(2) 9	(3) 0	(4) 11	(5) 8	(6) 11	(7) 5	(8) 7
(9) 17	(10) 8	(11) 1	(12) 0	(13) 5	(14) 13	(15) 17	(16) 13
(17) 7	(18) 4	(19) 20	(20) 0	(21) 18	(22) 12	(23) 15	(24) 3
(25) 19	(26) 2	(27) 20	(28) 7	(29) 0	(30) 6	(31) 20	(32) 3
(33) 0	(34) 17	(35) 0	(36) 2	(37) 4	(38) 9	(39) 18	(40) 1
(41) 20	(42) 12	(43) 6	(44) 7	(45) 11	(46) 1	(47) 5	(48) 20
(49) 18	(50) 14	(51) 15	(52) 17	(53) 4	(54) 18	(55) 14	(56) 2
(57) 16	(58) 5	(59) 19	(60) 18	(61) 1	(62) 5	(63) 11	(64) 20
(65) 13	(66) 13	(67) 8	(68) 0	(69) 1	(70) 14	(71) 20	(72) 17
(73) 20	(74) 19	(75) 6	(76) 1	(77) 14	(78) 0	(79) 15	(80) 7
(81) 7	(82) 17	(83) 11	(84) 6	(85) 18	(86) 0	(87) 18	(88) 18
(89) 3	(90) 0	(91) 20	(92) 5	(93) 17	(94) 12	(95) 20	(96) 7
(97) 1	(98) 1	(99) 14	(100) 2				

第6页答案

(1) 5	(2) 9	(3) 0	(4) 16	(5) 4	(6) 9	(7) 15	(8) 11
(9) 18	(10) 15	(11) 4	(12) 20	(13) 4	(14) 17	(15) 1	(16) 17
(17) 20	(18) 20	(19) 17	(20) 13	(21) 1	(22) 16	(23) 7	(24) 11
(25) 1	(26) 4	(27) 20	(28) 5	(29) 7	(30) 6	(31) 12	(32) 20
(33) 2	(34) 16	(35) 4	(36) 11	(37) 17	(38) 2	(39) 10	(40) 0
(41) 3	(42) 4	(43) 20	(44) 0	(45) 8	(46) 0	(47) 14	(48) 17
(49) 15	(50) 0	(51) 10	(52) 20	(53) 1	(54) 16	(55) 11	(56) 1
(57) 15	(58) 20	(59) 20	(60) 0	(61) 0	(62) 16	(63) 0	(64) 0
(65) 19	(66) 0	(67) 1	(68) 1	(69) 0	(70) 9	(71) 20	(72) 10
(73) 5	(74) 5	(75) 14	(76) 9	(77) 0	(78) 9	(79) 3	(80) 0
(81) 10	(82) 2	(83) 20	(84) 7	(85) 5	(86) 10	(87) 11	(88) 6
(89) 4	(90) 3	(91) 20	(92) 4	(93) 13	(94) 5	(95) 13	(96) 5
(97) 13	(98) 16	(99) 5	(100) 17				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 3 | (2) 12 | (3) 0 | (4) 20 | (5) 14 | (6) 17 | (7) 6 | (8) 0 |
| (9) 2 | (10) 18 | (11) 15 | (12) 20 | (13) 11 | (14) 1 | (15) 9 | (16) 10 |
| (17) 1 | (18) 20 | (19) 19 | (20) 10 | (21) 16 | (22) 16 | (23) 14 | (24) 20 |
| (25) 11 | (26) 18 | (27) 19 | (28) 9 | (29) 5 | (30) 18 | (31) 1 | (32) 18 |
| (33) 8 | (34) 4 | (35) 1 | (36) 2 | (37) 17 | (38) 3 | (39) 20 | (40) 19 |
| (41) 17 | (42) 9 | (43) 7 | (44) 11 | (45) 4 | (46) 12 | (47) 17 | (48) 2 |
| (49) 9 | (50) 19 | (51) 19 | (52) 18 | (53) 20 | (54) 2 | (55) 20 | (56) 7 |
| (57) 17 | (58) 2 | (59) 20 | (60) 11 | (61) 2 | (62) 19 | (63) 7 | (64) 15 |
| (65) 4 | (66) 0 | (67) 1 | (68) 10 | (69) 19 | (70) 0 | (71) 10 | (72) 1 |
| (73) 0 | (74) 19 | (75) 1 | (76) 2 | (77) 9 | (78) 13 | (79) 0 | (80) 13 |
| (81) 5 | (82) 0 | (83) 10 | (84) 19 | (85) 9 | (86) 16 | (87) 17 | (88) 19 |
| (89) 16 | (90) 12 | (91) 5 | (92) 7 | (93) 13 | (94) 19 | (95) 3 | (96) 6 |
| (97) 0 | (98) 14 | (99) 0 | (100) 7 | | | | |