

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $11 - 2 =$   | (2) $10 + 8 =$   | (3) $8 - 4 =$    | (4) $1 + 12 =$    |
| (5) $17 + 3 =$   | (6) $2 - 2 =$    | (7) $11 - 9 =$   | (8) $18 + 1 =$    |
| (9) $17 - 7 =$   | (10) $6 - 5 =$   | (11) $18 + 1 =$  | (12) $4 - 1 =$    |
| (13) $17 + 3 =$  | (14) $2 + 6 =$   | (15) $14 - 2 =$  | (16) $3 - 2 =$    |
| (17) $1 + 8 =$   | (18) $11 - 8 =$  | (19) $5 - 3 =$   | (20) $12 + 8 =$   |
| (21) $9 - 6 =$   | (22) $5 + 2 =$   | (23) $1 - 1 =$   | (24) $7 + 8 =$    |
| (25) $8 + 8 =$   | (26) $9 + 8 =$   | (27) $15 - 9 =$  | (28) $13 - 2 =$   |
| (29) $5 + 9 =$   | (30) $1 + 9 =$   | (31) $15 + 1 =$  | (32) $17 - 11 =$  |
| (33) $19 + 1 =$  | (34) $6 + 11 =$  | (35) $6 - 3 =$   | (36) $16 + 4 =$   |
| (37) $1 + 1 =$   | (38) $8 - 3 =$   | (39) $12 - 10 =$ | (40) $16 - 6 =$   |
| (41) $15 + 5 =$  | (42) $10 - 2 =$  | (43) $6 + 2 =$   | (44) $13 + 2 =$   |
| (45) $1 - 1 =$   | (46) $11 - 7 =$  | (47) $15 + 1 =$  | (48) $4 + 1 =$    |
| (49) $17 - 14 =$ | (50) $2 - 1 =$   | (51) $19 - 17 =$ | (52) $2 - 1 =$    |
| (53) $8 - 6 =$   | (54) $15 - 11 =$ | (55) $17 + 3 =$  | (56) $3 - 2 =$    |
| (57) $1 + 5 =$   | (58) $1 - 1 =$   | (59) $4 + 6 =$   | (60) $2 + 12 =$   |
| (61) $7 + 13 =$  | (62) $15 + 1 =$  | (63) $16 + 1 =$  | (64) $8 + 12 =$   |
| (65) $9 + 10 =$  | (66) $12 + 3 =$  | (67) $3 - 1 =$   | (68) $18 - 11 =$  |
| (69) $15 + 4 =$  | (70) $5 - 4 =$   | (71) $14 + 5 =$  | (72) $10 - 2 =$   |
| (73) $3 - 1 =$   | (74) $6 - 5 =$   | (75) $13 + 2 =$  | (76) $15 + 3 =$   |
| (77) $6 + 5 =$   | (78) $6 + 10 =$  | (79) $2 + 10 =$  | (80) $4 + 15 =$   |
| (81) $12 + 2 =$  | (82) $7 + 13 =$  | (83) $2 + 18 =$  | (84) $2 - 2 =$    |
| (85) $19 - 5 =$  | (86) $16 + 2 =$  | (87) $15 - 7 =$  | (88) $6 - 2 =$    |
| (89) $6 + 13 =$  | (90) $19 - 3 =$  | (91) $7 + 2 =$   | (92) $11 - 6 =$   |
| (93) $2 + 5 =$   | (94) $1 - 1 =$   | (95) $9 - 7 =$   | (96) $16 + 1 =$   |
| (97) $12 + 7 =$  | (98) $11 - 11 =$ | (99) $17 + 2 =$  | (100) $13 - 10 =$ |

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| (1) $15 - 12 =$  | (2) $4 - 3 =$    | (3) $16 + 2 =$   | (4) $9 + 11 =$    |
| (5) $15 - 8 =$   | (6) $8 - 5 =$    | (7) $5 + 10 =$   | (8) $18 + 1 =$    |
| (9) $17 + 1 =$   | (10) $19 - 3 =$  | (11) $7 - 4 =$   | (12) $7 - 7 =$    |
| (13) $14 - 13 =$ | (14) $4 + 16 =$  | (15) $11 - 5 =$  | (16) $16 - 12 =$  |
| (17) $5 + 1 =$   | (18) $7 - 2 =$   | (19) $15 - 4 =$  | (20) $5 - 3 =$    |
| (21) $4 + 10 =$  | (22) $15 - 10 =$ | (23) $4 + 4 =$   | (24) $16 - 13 =$  |
| (25) $8 + 6 =$   | (26) $7 - 1 =$   | (27) $16 - 11 =$ | (28) $4 + 8 =$    |
| (29) $19 - 2 =$  | (30) $17 + 3 =$  | (31) $11 + 2 =$  | (32) $17 + 1 =$   |
| (33) $19 + 1 =$  | (34) $3 + 5 =$   | (35) $2 - 2 =$   | (36) $18 - 2 =$   |
| (37) $18 + 1 =$  | (38) $5 - 4 =$   | (39) $18 + 2 =$  | (40) $6 - 6 =$    |
| (41) $2 + 4 =$   | (42) $2 - 2 =$   | (43) $10 - 6 =$  | (44) $1 - 1 =$    |
| (45) $3 - 3 =$   | (46) $19 + 1 =$  | (47) $6 - 6 =$   | (48) $12 - 7 =$   |
| (49) $7 - 7 =$   | (50) $3 - 3 =$   | (51) $4 - 4 =$   | (52) $9 - 6 =$    |
| (53) $13 + 2 =$  | (54) $9 + 4 =$   | (55) $11 + 2 =$  | (56) $5 + 2 =$    |
| (57) $5 + 5 =$   | (58) $18 + 1 =$  | (59) $18 - 16 =$ | (60) $12 + 6 =$   |
| (61) $18 - 5 =$  | (62) $15 - 11 =$ | (63) $1 + 3 =$   | (64) $7 - 5 =$    |
| (65) $9 + 9 =$   | (66) $14 - 1 =$  | (67) $6 - 1 =$   | (68) $11 - 2 =$   |
| (69) $8 + 12 =$  | (70) $1 - 1 =$   | (71) $10 + 1 =$  | (72) $4 + 15 =$   |
| (73) $15 + 3 =$  | (74) $4 + 15 =$  | (75) $4 - 4 =$   | (76) $15 + 4 =$   |
| (77) $12 - 5 =$  | (78) $13 + 4 =$  | (79) $14 + 2 =$  | (80) $2 - 1 =$    |
| (81) $13 - 3 =$  | (82) $19 - 8 =$  | (83) $11 + 9 =$  | (84) $14 + 3 =$   |
| (85) $5 + 8 =$   | (86) $4 - 3 =$   | (87) $5 + 8 =$   | (88) $2 + 12 =$   |
| (89) $5 - 3 =$   | (90) $8 - 1 =$   | (91) $3 - 2 =$   | (92) $1 - 1 =$    |
| (93) $19 - 5 =$  | (94) $5 + 14 =$  | (95) $14 - 8 =$  | (96) $16 + 3 =$   |
| (97) $4 - 4 =$   | (98) $17 + 3 =$  | (99) $3 - 1 =$   | (100) $15 - 11 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $12 - 10 =$  | (2) $9 - 5 =$    | (3) $11 - 4 =$   | (4) $12 - 11 =$  |
| (5) $13 - 9 =$   | (6) $5 + 12 =$   | (7) $9 + 8 =$    | (8) $9 + 11 =$   |
| (9) $15 + 2 =$   | (10) $9 + 7 =$   | (11) $12 + 7 =$  | (12) $12 + 8 =$  |
| (13) $9 - 5 =$   | (14) $6 + 5 =$   | (15) $1 - 1 =$   | (16) $6 + 2 =$   |
| (17) $15 + 2 =$  | (18) $5 - 1 =$   | (19) $8 + 1 =$   | (20) $19 + 1 =$  |
| (21) $13 + 1 =$  | (22) $18 - 18 =$ | (23) $14 + 6 =$  | (24) $5 - 4 =$   |
| (25) $9 + 7 =$   | (26) $11 - 1 =$  | (27) $8 + 12 =$  | (28) $18 + 1 =$  |
| (29) $5 - 2 =$   | (30) $5 - 1 =$   | (31) $18 - 17 =$ | (32) $14 + 1 =$  |
| (33) $15 + 3 =$  | (34) $8 + 9 =$   | (35) $12 + 1 =$  | (36) $17 - 7 =$  |
| (37) $15 + 2 =$  | (38) $4 + 12 =$  | (39) $3 + 2 =$   | (40) $12 + 1 =$  |
| (41) $12 - 12 =$ | (42) $2 - 1 =$   | (43) $15 - 6 =$  | (44) $18 + 2 =$  |
| (45) $5 + 4 =$   | (46) $2 - 1 =$   | (47) $5 - 4 =$   | (48) $17 + 1 =$  |
| (49) $3 - 3 =$   | (50) $17 - 4 =$  | (51) $12 - 3 =$  | (52) $11 - 7 =$  |
| (53) $7 - 7 =$   | (54) $11 + 2 =$  | (55) $16 + 3 =$  | (56) $2 + 1 =$   |
| (57) $2 + 7 =$   | (58) $6 + 8 =$   | (59) $12 - 3 =$  | (60) $12 + 2 =$  |
| (61) $17 - 4 =$  | (62) $6 + 3 =$   | (63) $14 + 4 =$  | (64) $17 + 2 =$  |
| (65) $7 - 2 =$   | (66) $16 - 7 =$  | (67) $15 - 1 =$  | (68) $13 + 4 =$  |
| (69) $18 + 2 =$  | (70) $12 + 3 =$  | (71) $8 + 10 =$  | (72) $17 - 11 =$ |
| (73) $9 + 11 =$  | (74) $9 - 6 =$   | (75) $3 + 11 =$  | (76) $4 + 3 =$   |
| (77) $4 - 2 =$   | (78) $9 - 8 =$   | (79) $13 - 1 =$  | (80) $15 - 1 =$  |
| (81) $6 + 7 =$   | (82) $11 - 4 =$  | (83) $9 - 8 =$   | (84) $3 + 16 =$  |
| (85) $3 + 13 =$  | (86) $10 - 8 =$  | (87) $10 - 1 =$  | (88) $17 - 12 =$ |
| (89) $3 - 2 =$   | (90) $2 - 1 =$   | (91) $19 - 11 =$ | (92) $7 + 3 =$   |
| (93) $2 + 18 =$  | (94) $15 + 4 =$  | (95) $1 + 3 =$   | (96) $12 - 9 =$  |
| (97) $14 - 4 =$  | (98) $16 + 3 =$  | (99) $6 - 4 =$   | (100) $10 - 8 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $6 - 6 =$    | (2) $14 + 1 =$   | (3) $7 + 11 =$   | (4) $11 + 1 =$   |
| (5) $19 + 1 =$   | (6) $12 - 12 =$  | (7) $1 + 19 =$   | (8) $18 - 3 =$   |
| (9) $18 + 2 =$   | (10) $5 - 5 =$   | (11) $11 + 4 =$  | (12) $17 + 1 =$  |
| (13) $11 + 3 =$  | (14) $16 + 1 =$  | (15) $15 - 9 =$  | (16) $11 - 3 =$  |
| (17) $19 - 18 =$ | (18) $6 + 5 =$   | (19) $6 + 3 =$   | (20) $3 - 2 =$   |
| (21) $1 - 1 =$   | (22) $19 - 5 =$  | (23) $13 - 13 =$ | (24) $16 + 4 =$  |
| (25) $6 + 4 =$   | (26) $1 + 13 =$  | (27) $15 + 2 =$  | (28) $11 - 1 =$  |
| (29) $14 + 6 =$  | (30) $15 - 3 =$  | (31) $10 + 2 =$  | (32) $10 + 7 =$  |
| (33) $15 + 1 =$  | (34) $4 - 3 =$   | (35) $12 + 7 =$  | (36) $11 - 4 =$  |
| (37) $11 + 4 =$  | (38) $10 + 5 =$  | (39) $2 + 9 =$   | (40) $7 + 12 =$  |
| (41) $7 - 5 =$   | (42) $10 - 6 =$  | (43) $2 - 1 =$   | (44) $13 + 1 =$  |
| (45) $10 - 7 =$  | (46) $2 + 15 =$  | (47) $19 - 9 =$  | (48) $4 + 4 =$   |
| (49) $7 + 13 =$  | (50) $15 - 13 =$ | (51) $8 + 8 =$   | (52) $15 - 9 =$  |
| (53) $11 - 8 =$  | (54) $10 - 5 =$  | (55) $12 + 7 =$  | (56) $15 + 1 =$  |
| (57) $8 - 8 =$   | (58) $17 + 1 =$  | (59) $8 - 6 =$   | (60) $2 - 1 =$   |
| (61) $8 + 9 =$   | (62) $12 + 3 =$  | (63) $1 + 14 =$  | (64) $18 + 1 =$  |
| (65) $10 - 4 =$  | (66) $11 - 1 =$  | (67) $10 + 9 =$  | (68) $3 - 3 =$   |
| (69) $16 + 3 =$  | (70) $13 + 3 =$  | (71) $4 - 4 =$   | (72) $19 - 13 =$ |
| (73) $18 + 1 =$  | (74) $14 - 2 =$  | (75) $8 - 2 =$   | (76) $18 - 15 =$ |
| (77) $7 - 1 =$   | (78) $13 + 7 =$  | (79) $9 - 7 =$   | (80) $1 + 5 =$   |
| (81) $8 - 3 =$   | (82) $14 + 3 =$  | (83) $13 + 1 =$  | (84) $15 - 9 =$  |
| (85) $1 - 1 =$   | (86) $6 - 5 =$   | (87) $4 - 1 =$   | (88) $13 + 7 =$  |
| (89) $12 - 3 =$  | (90) $1 - 1 =$   | (91) $1 + 19 =$  | (92) $2 + 10 =$  |
| (93) $19 + 1 =$  | (94) $18 - 7 =$  | (95) $1 - 1 =$   | (96) $6 + 12 =$  |
| (97) $6 - 2 =$   | (98) $15 - 6 =$  | (99) $6 - 3 =$   | (100) $6 - 2 =$  |

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|------------------|------------------|------------------|------------------|
| (1) $19 - 12 =$  | (2) $3 - 2 =$    | (3) $10 + 6 =$   | (4) $14 - 3 =$   |
| (5) $13 + 2 =$   | (6) $18 + 1 =$   | (7) $9 + 10 =$   | (8) $16 + 1 =$   |
| (9) $9 - 7 =$    | (10) $12 + 6 =$  | (11) $2 - 2 =$   | (12) $14 - 4 =$  |
| (13) $10 - 10 =$ | (14) $12 - 1 =$  | (15) $14 + 6 =$  | (16) $1 - 1 =$   |
| (17) $6 - 6 =$   | (18) $11 - 6 =$  | (19) $7 + 13 =$  | (20) $10 - 7 =$  |
| (21) $14 + 5 =$  | (22) $16 + 1 =$  | (23) $5 - 4 =$   | (24) $12 + 3 =$  |
| (25) $17 - 14 =$ | (26) $13 - 3 =$  | (27) $5 - 5 =$   | (28) $2 - 1 =$   |
| (29) $19 + 1 =$  | (30) $19 - 6 =$  | (31) $10 + 8 =$  | (32) $18 - 8 =$  |
| (33) $18 + 1 =$  | (34) $4 + 6 =$   | (35) $16 + 1 =$  | (36) $19 + 1 =$  |
| (37) $8 - 7 =$   | (38) $8 + 1 =$   | (39) $5 + 2 =$   | (40) $7 - 3 =$   |
| (41) $9 + 2 =$   | (42) $5 - 1 =$   | (43) $18 + 2 =$  | (44) $5 - 2 =$   |
| (45) $4 - 1 =$   | (46) $15 + 1 =$  | (47) $14 + 6 =$  | (48) $5 - 1 =$   |
| (49) $14 - 11 =$ | (50) $11 + 9 =$  | (51) $8 + 5 =$   | (52) $11 - 8 =$  |
| (53) $13 - 9 =$  | (54) $17 - 10 =$ | (55) $10 - 5 =$  | (56) $10 - 6 =$  |
| (57) $4 - 4 =$   | (58) $2 - 2 =$   | (59) $5 + 15 =$  | (60) $15 + 1 =$  |
| (61) $7 + 4 =$   | (62) $4 - 1 =$   | (63) $18 - 10 =$ | (64) $10 + 5 =$  |
| (65) $7 + 11 =$  | (66) $2 + 12 =$  | (67) $6 - 2 =$   | (68) $12 - 8 =$  |
| (69) $18 + 1 =$  | (70) $4 + 11 =$  | (71) $6 - 1 =$   | (72) $16 + 1 =$  |
| (73) $3 + 9 =$   | (74) $15 - 2 =$  | (75) $19 - 4 =$  | (76) $18 - 14 =$ |
| (77) $7 - 7 =$   | (78) $13 + 5 =$  | (79) $10 + 5 =$  | (80) $18 - 9 =$  |
| (81) $3 + 12 =$  | (82) $18 + 2 =$  | (83) $9 - 6 =$   | (84) $4 + 8 =$   |
| (85) $18 - 8 =$  | (86) $17 + 2 =$  | (87) $3 + 4 =$   | (88) $15 + 4 =$  |
| (89) $16 + 1 =$  | (90) $5 - 5 =$   | (91) $9 - 5 =$   | (92) $12 - 6 =$  |
| (93) $7 + 3 =$   | (94) $11 + 7 =$  | (95) $18 + 2 =$  | (96) $3 - 2 =$   |
| (97) $1 - 1 =$   | (98) $4 + 12 =$  | (99) $17 - 17 =$ | (100) $1 - 1 =$  |

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| (1) $1 + 7 =$    | (2) $6 - 1 =$    | (3) $18 - 11 =$  | (4) $10 - 2 =$   |
| (5) $4 + 5 =$    | (6) $13 + 4 =$   | (7) $6 - 2 =$    | (8) $4 - 2 =$    |
| (9) $2 + 12 =$   | (10) $2 - 1 =$   | (11) $19 - 5 =$  | (12) $17 + 1 =$  |
| (13) $14 + 6 =$  | (14) $2 - 1 =$   | (15) $2 + 4 =$   | (16) $19 + 1 =$  |
| (17) $13 + 3 =$  | (18) $7 + 4 =$   | (19) $18 + 1 =$  | (20) $14 + 5 =$  |
| (21) $5 + 7 =$   | (22) $19 - 6 =$  | (23) $10 + 2 =$  | (24) $15 - 1 =$  |
| (25) $19 - 11 =$ | (26) $13 - 7 =$  | (27) $4 - 1 =$   | (28) $12 + 3 =$  |
| (29) $17 - 2 =$  | (30) $5 + 11 =$  | (31) $18 - 3 =$  | (32) $13 - 9 =$  |
| (33) $2 + 1 =$   | (34) $19 + 1 =$  | (35) $11 + 7 =$  | (36) $18 + 2 =$  |
| (37) $16 + 2 =$  | (38) $7 + 4 =$   | (39) $11 + 4 =$  | (40) $15 + 4 =$  |
| (41) $14 + 1 =$  | (42) $11 - 4 =$  | (43) $8 - 7 =$   | (44) $14 + 1 =$  |
| (45) $2 + 14 =$  | (46) $17 + 2 =$  | (47) $18 + 2 =$  | (48) $7 + 6 =$   |
| (49) $4 - 3 =$   | (50) $5 + 7 =$   | (51) $4 - 1 =$   | (52) $11 - 11 =$ |
| (53) $7 - 7 =$   | (54) $5 - 4 =$   | (55) $10 + 4 =$  | (56) $16 + 3 =$  |
| (57) $3 - 3 =$   | (58) $14 + 6 =$  | (59) $2 - 2 =$   | (60) $17 + 3 =$  |
| (61) $3 - 1 =$   | (62) $1 + 18 =$  | (63) $19 - 15 =$ | (64) $19 + 1 =$  |
| (65) $11 - 3 =$  | (66) $2 - 2 =$   | (67) $10 + 7 =$  | (68) $8 - 1 =$   |
| (69) $13 + 4 =$  | (70) $17 + 2 =$  | (71) $9 + 7 =$   | (72) $1 - 1 =$   |
| (73) $12 + 2 =$  | (74) $5 + 14 =$  | (75) $15 + 2 =$  | (76) $7 - 3 =$   |
| (77) $9 + 3 =$   | (78) $16 - 15 =$ | (79) $15 - 5 =$  | (80) $19 + 1 =$  |
| (81) $12 + 7 =$  | (82) $19 - 14 =$ | (83) $6 + 5 =$   | (84) $1 - 1 =$   |
| (85) $15 + 5 =$  | (86) $4 - 2 =$   | (87) $18 - 17 =$ | (88) $8 - 8 =$   |
| (89) $12 - 10 =$ | (90) $17 + 3 =$  | (91) $8 - 6 =$   | (92) $15 + 1 =$  |
| (93) $15 + 2 =$  | (94) $16 + 2 =$  | (95) $17 + 1 =$  | (96) $19 - 11 =$ |
| (97) $14 + 1 =$  | (98) $16 + 1 =$  | (99) $9 - 6 =$   | (100) $10 + 1 =$ |

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|-----------------|------------------|------------------|------------------|
| (1) $9 + 9 =$   | (2) $1 - 1 =$    | (3) $5 + 8 =$    | (4) $16 + 2 =$   |
| (5) $17 - 5 =$  | (6) $18 - 13 =$  | (7) $5 - 2 =$    | (8) $16 - 4 =$   |
| (9) $18 + 2 =$  | (10) $19 - 14 =$ | (11) $14 - 1 =$  | (12) $1 + 15 =$  |
| (13) $7 + 4 =$  | (14) $1 - 1 =$   | (15) $14 - 8 =$  | (16) $7 - 5 =$   |
| (17) $9 - 1 =$  | (18) $17 - 11 =$ | (19) $9 - 9 =$   | (20) $19 - 15 =$ |
| (21) $6 + 10 =$ | (22) $16 - 11 =$ | (23) $9 + 6 =$   | (24) $8 + 2 =$   |
| (25) $4 + 10 =$ | (26) $8 - 4 =$   | (27) $7 + 2 =$   | (28) $15 - 5 =$  |
| (29) $6 - 1 =$  | (30) $13 - 13 =$ | (31) $8 + 1 =$   | (32) $17 + 2 =$  |
| (33) $15 - 7 =$ | (34) $10 + 4 =$  | (35) $17 - 3 =$  | (36) $1 + 10 =$  |
| (37) $13 - 7 =$ | (38) $14 - 12 =$ | (39) $18 + 1 =$  | (40) $6 - 4 =$   |
| (41) $10 + 9 =$ | (42) $17 + 2 =$  | (43) $18 + 1 =$  | (44) $3 + 12 =$  |
| (45) $5 - 1 =$  | (46) $1 + 8 =$   | (47) $18 - 14 =$ | (48) $17 - 8 =$  |
| (49) $1 + 16 =$ | (50) $7 - 1 =$   | (51) $4 - 3 =$   | (52) $16 - 6 =$  |
| (53) $15 - 6 =$ | (54) $1 + 18 =$  | (55) $8 + 11 =$  | (56) $14 - 8 =$  |
| (57) $10 + 9 =$ | (58) $4 + 2 =$   | (59) $12 + 3 =$  | (60) $18 - 6 =$  |
| (61) $7 + 13 =$ | (62) $12 - 11 =$ | (63) $13 - 2 =$  | (64) $5 - 4 =$   |
| (65) $9 + 7 =$  | (66) $2 + 10 =$  | (67) $13 - 10 =$ | (68) $12 + 5 =$  |
| (69) $5 + 5 =$  | (70) $8 - 7 =$   | (71) $16 + 3 =$  | (72) $6 - 3 =$   |
| (73) $17 + 3 =$ | (74) $19 + 1 =$  | (75) $7 - 1 =$   | (76) $9 + 4 =$   |
| (77) $11 - 8 =$ | (78) $8 + 1 =$   | (79) $7 - 2 =$   | (80) $2 - 2 =$   |
| (81) $1 + 17 =$ | (82) $19 + 1 =$  | (83) $4 + 5 =$   | (84) $4 + 12 =$  |
| (85) $15 - 8 =$ | (86) $4 + 3 =$   | (87) $9 + 7 =$   | (88) $15 + 1 =$  |
| (89) $1 - 1 =$  | (90) $10 + 10 =$ | (91) $17 - 7 =$  | (92) $9 - 6 =$   |
| (93) $19 + 1 =$ | (94) $16 + 2 =$  | (95) $9 + 2 =$   | (96) $2 + 16 =$  |
| (97) $19 - 6 =$ | (98) $15 + 2 =$  | (99) $9 - 1 =$   | (100) $13 + 1 =$ |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 9	(2) 18	(3) 4	(4) 13	(5) 20	(6) 0	(7) 2	(8) 19
(9) 10	(10) 1	(11) 19	(12) 3	(13) 20	(14) 8	(15) 12	(16) 1
(17) 9	(18) 3	(19) 2	(20) 20	(21) 3	(22) 7	(23) 0	(24) 15
(25) 16	(26) 17	(27) 6	(28) 11	(29) 14	(30) 10	(31) 16	(32) 6
(33) 20	(34) 17	(35) 3	(36) 20	(37) 2	(38) 5	(39) 2	(40) 10
(41) 20	(42) 8	(43) 8	(44) 15	(45) 0	(46) 4	(47) 16	(48) 5
(49) 3	(50) 1	(51) 2	(52) 1	(53) 2	(54) 4	(55) 20	(56) 1
(57) 6	(58) 0	(59) 10	(60) 14	(61) 20	(62) 16	(63) 17	(64) 20
(65) 19	(66) 15	(67) 2	(68) 7	(69) 19	(70) 1	(71) 19	(72) 8
(73) 2	(74) 1	(75) 15	(76) 18	(77) 11	(78) 16	(79) 12	(80) 19
(81) 14	(82) 20	(83) 20	(84) 0	(85) 14	(86) 18	(87) 8	(88) 4
(89) 19	(90) 16	(91) 9	(92) 5	(93) 7	(94) 0	(95) 2	(96) 17
(97) 19	(98) 0	(99) 19	(100) 3				

## 第2页答案

(1) 3	(2) 1	(3) 18	(4) 20	(5) 7	(6) 3	(7) 15	(8) 19
(9) 18	(10) 16	(11) 3	(12) 0	(13) 1	(14) 20	(15) 6	(16) 4
(17) 6	(18) 5	(19) 11	(20) 2	(21) 14	(22) 5	(23) 8	(24) 3
(25) 14	(26) 6	(27) 5	(28) 12	(29) 17	(30) 20	(31) 13	(32) 18
(33) 20	(34) 8	(35) 0	(36) 16	(37) 19	(38) 1	(39) 20	(40) 0
(41) 6	(42) 0	(43) 4	(44) 0	(45) 0	(46) 20	(47) 0	(48) 5
(49) 0	(50) 0	(51) 0	(52) 3	(53) 15	(54) 13	(55) 13	(56) 7
(57) 10	(58) 19	(59) 2	(60) 18	(61) 13	(62) 4	(63) 4	(64) 2
(65) 18	(66) 13	(67) 5	(68) 9	(69) 20	(70) 0	(71) 11	(72) 19
(73) 18	(74) 19	(75) 0	(76) 19	(77) 7	(78) 17	(79) 16	(80) 1
(81) 10	(82) 11	(83) 20	(84) 17	(85) 13	(86) 1	(87) 13	(88) 14
(89) 2	(90) 7	(91) 1	(92) 0	(93) 14	(94) 19	(95) 6	(96) 19
(97) 0	(98) 20	(99) 2	(100) 4				

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 2	(2) 4	(3) 7	(4) 1	(5) 4	(6) 17	(7) 17	(8) 20
(9) 17	(10) 16	(11) 19	(12) 20	(13) 4	(14) 11	(15) 0	(16) 8
(17) 17	(18) 4	(19) 9	(20) 20	(21) 14	(22) 0	(23) 20	(24) 1
(25) 16	(26) 10	(27) 20	(28) 19	(29) 3	(30) 4	(31) 1	(32) 15
(33) 18	(34) 17	(35) 13	(36) 10	(37) 17	(38) 16	(39) 5	(40) 13
(41) 0	(42) 1	(43) 9	(44) 20	(45) 9	(46) 1	(47) 1	(48) 18
(49) 0	(50) 13	(51) 9	(52) 4	(53) 0	(54) 13	(55) 19	(56) 3
(57) 9	(58) 14	(59) 9	(60) 14	(61) 13	(62) 9	(63) 18	(64) 19
(65) 5	(66) 9	(67) 14	(68) 17	(69) 20	(70) 15	(71) 18	(72) 6
(73) 20	(74) 3	(75) 14	(76) 7	(77) 2	(78) 1	(79) 12	(80) 14
(81) 13	(82) 7	(83) 1	(84) 19	(85) 16	(86) 2	(87) 9	(88) 5
(89) 1	(90) 1	(91) 8	(92) 10	(93) 20	(94) 19	(95) 4	(96) 3
(97) 10	(98) 19	(99) 2	(100) 2				

## 第4页答案

(1) 0	(2) 15	(3) 18	(4) 12	(5) 20	(6) 0	(7) 20	(8) 15
(9) 20	(10) 0	(11) 15	(12) 18	(13) 14	(14) 17	(15) 6	(16) 8
(17) 1	(18) 11	(19) 9	(20) 1	(21) 0	(22) 14	(23) 0	(24) 20
(25) 10	(26) 14	(27) 17	(28) 10	(29) 20	(30) 12	(31) 12	(32) 17
(33) 16	(34) 1	(35) 19	(36) 7	(37) 15	(38) 15	(39) 11	(40) 19
(41) 2	(42) 4	(43) 1	(44) 14	(45) 3	(46) 17	(47) 10	(48) 8
(49) 20	(50) 2	(51) 16	(52) 6	(53) 3	(54) 5	(55) 19	(56) 16
(57) 0	(58) 18	(59) 2	(60) 1	(61) 17	(62) 15	(63) 15	(64) 19
(65) 6	(66) 10	(67) 19	(68) 0	(69) 19	(70) 16	(71) 0	(72) 6
(73) 19	(74) 12	(75) 6	(76) 3	(77) 6	(78) 20	(79) 2	(80) 6
(81) 5	(82) 17	(83) 14	(84) 6	(85) 0	(86) 1	(87) 3	(88) 20
(89) 9	(90) 0	(91) 20	(92) 12	(93) 20	(94) 11	(95) 0	(96) 18
(97) 4	(98) 9	(99) 3	(100) 4				

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 7	(2) 1	(3) 16	(4) 11	(5) 15	(6) 19	(7) 19	(8) 17
(9) 2	(10) 18	(11) 0	(12) 10	(13) 0	(14) 11	(15) 20	(16) 0
(17) 0	(18) 5	(19) 20	(20) 3	(21) 19	(22) 17	(23) 1	(24) 15
(25) 3	(26) 10	(27) 0	(28) 1	(29) 20	(30) 13	(31) 18	(32) 10
(33) 19	(34) 10	(35) 17	(36) 20	(37) 1	(38) 9	(39) 7	(40) 4
(41) 11	(42) 4	(43) 20	(44) 3	(45) 3	(46) 16	(47) 20	(48) 4
(49) 3	(50) 20	(51) 13	(52) 3	(53) 4	(54) 7	(55) 5	(56) 4
(57) 0	(58) 0	(59) 20	(60) 16	(61) 11	(62) 3	(63) 8	(64) 15
(65) 18	(66) 14	(67) 4	(68) 4	(69) 19	(70) 15	(71) 5	(72) 17
(73) 12	(74) 13	(75) 15	(76) 4	(77) 0	(78) 18	(79) 15	(80) 9
(81) 15	(82) 20	(83) 3	(84) 12	(85) 10	(86) 19	(87) 7	(88) 19
(89) 17	(90) 0	(91) 4	(92) 6	(93) 10	(94) 18	(95) 20	(96) 1
(97) 0	(98) 16	(99) 0	(100) 0				

## 第6页答案

(1) 8	(2) 5	(3) 7	(4) 8	(5) 9	(6) 17	(7) 4	(8) 2
(9) 14	(10) 1	(11) 14	(12) 18	(13) 20	(14) 1	(15) 6	(16) 20
(17) 16	(18) 11	(19) 19	(20) 19	(21) 12	(22) 13	(23) 12	(24) 14
(25) 8	(26) 6	(27) 3	(28) 15	(29) 15	(30) 16	(31) 15	(32) 4
(33) 3	(34) 20	(35) 18	(36) 20	(37) 18	(38) 11	(39) 15	(40) 19
(41) 15	(42) 7	(43) 1	(44) 15	(45) 16	(46) 19	(47) 20	(48) 13
(49) 1	(50) 12	(51) 3	(52) 0	(53) 0	(54) 1	(55) 14	(56) 19
(57) 0	(58) 20	(59) 0	(60) 20	(61) 2	(62) 19	(63) 4	(64) 20
(65) 8	(66) 0	(67) 17	(68) 7	(69) 17	(70) 19	(71) 16	(72) 0
(73) 14	(74) 19	(75) 17	(76) 4	(77) 12	(78) 1	(79) 10	(80) 20
(81) 19	(82) 5	(83) 11	(84) 0	(85) 20	(86) 2	(87) 1	(88) 0
(89) 2	(90) 20	(91) 2	(92) 16	(93) 17	(94) 18	(95) 18	(96) 8
(97) 15	(98) 17	(99) 3	(100) 11				

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 18  | (2) 0   | (3) 13  | (4) 18   | (5) 12  | (6) 5   | (7) 3   | (8) 12  |
| (9) 20  | (10) 5  | (11) 13 | (12) 16  | (13) 11 | (14) 0  | (15) 6  | (16) 2  |
| (17) 8  | (18) 6  | (19) 0  | (20) 4   | (21) 16 | (22) 5  | (23) 15 | (24) 10 |
| (25) 14 | (26) 4  | (27) 9  | (28) 10  | (29) 5  | (30) 0  | (31) 9  | (32) 19 |
| (33) 8  | (34) 14 | (35) 14 | (36) 11  | (37) 6  | (38) 2  | (39) 19 | (40) 2  |
| (41) 19 | (42) 19 | (43) 19 | (44) 15  | (45) 4  | (46) 9  | (47) 4  | (48) 9  |
| (49) 17 | (50) 6  | (51) 1  | (52) 10  | (53) 9  | (54) 19 | (55) 19 | (56) 6  |
| (57) 19 | (58) 6  | (59) 15 | (60) 12  | (61) 20 | (62) 1  | (63) 11 | (64) 1  |
| (65) 16 | (66) 12 | (67) 3  | (68) 17  | (69) 10 | (70) 1  | (71) 19 | (72) 3  |
| (73) 20 | (74) 20 | (75) 6  | (76) 13  | (77) 3  | (78) 9  | (79) 5  | (80) 0  |
| (81) 18 | (82) 20 | (83) 9  | (84) 16  | (85) 7  | (86) 7  | (87) 16 | (88) 16 |
| (89) 0  | (90) 20 | (91) 10 | (92) 3   | (93) 20 | (94) 18 | (95) 11 | (96) 18 |
| (97) 13 | (98) 17 | (99) 8  | (100) 14 |         |         |         |         |