

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                 |                 |                  |                  |
|-----------------|-----------------|------------------|------------------|
| (1) $18 + 1 =$  | (2) $16 + 3 =$  | (3) $10 + 1 =$   | (4) $6 + 4 =$    |
| (5) $4 + 15 =$  | (6) $11 + 1 =$  | (7) $1 + 15 =$   | (8) $17 + 1 =$   |
| (9) $2 + 17 =$  | (10) $17 + 2 =$ | (11) $18 + 1 =$  | (12) $16 + 3 =$  |
| (13) $14 + 1 =$ | (14) $18 + 2 =$ | (15) $10 + 10 =$ | (16) $4 + 14 =$  |
| (17) $8 + 2 =$  | (18) $15 + 1 =$ | (19) $13 + 2 =$  | (20) $10 + 7 =$  |
| (21) $1 + 7 =$  | (22) $12 + 1 =$ | (23) $13 + 6 =$  | (24) $6 + 8 =$   |
| (25) $4 + 10 =$ | (26) $16 + 3 =$ | (27) $5 + 13 =$  | (28) $16 + 4 =$  |
| (29) $5 + 10 =$ | (30) $19 + 1 =$ | (31) $7 + 10 =$  | (32) $12 + 6 =$  |
| (33) $2 + 9 =$  | (34) $16 + 3 =$ | (35) $11 + 1 =$  | (36) $19 + 1 =$  |
| (37) $18 + 2 =$ | (38) $10 + 5 =$ | (39) $11 + 4 =$  | (40) $18 + 1 =$  |
| (41) $14 + 5 =$ | (42) $19 + 1 =$ | (43) $13 + 5 =$  | (44) $8 + 1 =$   |
| (45) $3 + 10 =$ | (46) $7 + 11 =$ | (47) $7 + 7 =$   | (48) $16 + 2 =$  |
| (49) $12 + 8 =$ | (50) $5 + 1 =$  | (51) $10 + 9 =$  | (52) $3 + 15 =$  |
| (53) $5 + 11 =$ | (54) $13 + 3 =$ | (55) $18 + 1 =$  | (56) $5 + 1 =$   |
| (57) $10 + 7 =$ | (58) $2 + 18 =$ | (59) $9 + 5 =$   | (60) $12 + 8 =$  |
| (61) $2 + 12 =$ | (62) $3 + 1 =$  | (63) $1 + 1 =$   | (64) $18 + 1 =$  |
| (65) $14 + 3 =$ | (66) $19 + 1 =$ | (67) $1 + 6 =$   | (68) $9 + 1 =$   |
| (69) $3 + 15 =$ | (70) $8 + 2 =$  | (71) $5 + 15 =$  | (72) $13 + 2 =$  |
| (73) $16 + 4 =$ | (74) $11 + 4 =$ | (75) $11 + 6 =$  | (76) $8 + 10 =$  |
| (77) $2 + 9 =$  | (78) $2 + 4 =$  | (79) $12 + 4 =$  | (80) $2 + 8 =$   |
| (81) $14 + 5 =$ | (82) $17 + 2 =$ | (83) $6 + 3 =$   | (84) $13 + 6 =$  |
| (85) $1 + 15 =$ | (86) $7 + 1 =$  | (87) $15 + 3 =$  | (88) $18 + 1 =$  |
| (89) $3 + 4 =$  | (90) $8 + 5 =$  | (91) $19 + 1 =$  | (92) $4 + 11 =$  |
| (93) $11 + 3 =$ | (94) $15 + 2 =$ | (95) $5 + 7 =$   | (96) $4 + 11 =$  |
| (97) $11 + 2 =$ | (98) $7 + 13 =$ | (99) $2 + 4 =$   | (100) $18 + 1 =$ |

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- |                 |                 |                 |                  |
|-----------------|-----------------|-----------------|------------------|
| (1) $11 + 6 =$  | (2) $15 + 2 =$  | (3) $15 + 3 =$  | (4) $17 + 1 =$   |
| (5) $2 + 1 =$   | (6) $11 + 9 =$  | (7) $10 + 2 =$  | (8) $10 + 7 =$   |
| (9) $4 + 11 =$  | (10) $6 + 3 =$  | (11) $16 + 2 =$ | (12) $18 + 1 =$  |
| (13) $6 + 5 =$  | (14) $18 + 1 =$ | (15) $14 + 1 =$ | (16) $5 + 2 =$   |
| (17) $2 + 15 =$ | (18) $8 + 4 =$  | (19) $16 + 4 =$ | (20) $9 + 2 =$   |
| (21) $13 + 4 =$ | (22) $15 + 5 =$ | (23) $13 + 1 =$ | (24) $4 + 16 =$  |
| (25) $9 + 3 =$  | (26) $9 + 5 =$  | (27) $18 + 2 =$ | (28) $5 + 11 =$  |
| (29) $7 + 1 =$  | (30) $11 + 8 =$ | (31) $14 + 6 =$ | (32) $14 + 3 =$  |
| (33) $18 + 1 =$ | (34) $8 + 9 =$  | (35) $17 + 3 =$ | (36) $12 + 2 =$  |
| (37) $8 + 9 =$  | (38) $15 + 4 =$ | (39) $6 + 8 =$  | (40) $13 + 6 =$  |
| (41) $7 + 6 =$  | (42) $2 + 18 =$ | (43) $5 + 15 =$ | (44) $2 + 2 =$   |
| (45) $17 + 3 =$ | (46) $17 + 1 =$ | (47) $8 + 4 =$  | (48) $10 + 6 =$  |
| (49) $19 + 1 =$ | (50) $15 + 5 =$ | (51) $8 + 2 =$  | (52) $16 + 1 =$  |
| (53) $10 + 6 =$ | (54) $2 + 16 =$ | (55) $2 + 1 =$  | (56) $15 + 2 =$  |
| (57) $13 + 2 =$ | (58) $1 + 15 =$ | (59) $15 + 3 =$ | (60) $6 + 12 =$  |
| (61) $2 + 8 =$  | (62) $16 + 3 =$ | (63) $15 + 3 =$ | (64) $2 + 5 =$   |
| (65) $4 + 12 =$ | (66) $15 + 1 =$ | (67) $18 + 1 =$ | (68) $7 + 8 =$   |
| (69) $12 + 5 =$ | (70) $6 + 14 =$ | (71) $17 + 1 =$ | (72) $1 + 3 =$   |
| (73) $12 + 5 =$ | (74) $6 + 9 =$  | (75) $18 + 2 =$ | (76) $4 + 6 =$   |
| (77) $3 + 9 =$  | (78) $17 + 2 =$ | (79) $7 + 8 =$  | (80) $11 + 8 =$  |
| (81) $1 + 11 =$ | (82) $13 + 7 =$ | (83) $8 + 9 =$  | (84) $1 + 16 =$  |
| (85) $16 + 2 =$ | (86) $14 + 3 =$ | (87) $6 + 7 =$  | (88) $13 + 6 =$  |
| (89) $19 + 1 =$ | (90) $16 + 3 =$ | (91) $5 + 2 =$  | (92) $1 + 19 =$  |
| (93) $12 + 8 =$ | (94) $1 + 10 =$ | (95) $16 + 1 =$ | (96) $9 + 2 =$   |
| (97) $1 + 13 =$ | (98) $11 + 5 =$ | (99) $19 + 1 =$ | (100) $13 + 1 =$ |

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- |                 |                 |                 |                  |
|-----------------|-----------------|-----------------|------------------|
| (1) $12 + 3 =$  | (2) $11 + 4 =$  | (3) $10 + 3 =$  | (4) $13 + 6 =$   |
| (5) $6 + 10 =$  | (6) $1 + 8 =$   | (7) $9 + 11 =$  | (8) $6 + 3 =$    |
| (9) $8 + 11 =$  | (10) $16 + 1 =$ | (11) $15 + 2 =$ | (12) $9 + 11 =$  |
| (13) $4 + 1 =$  | (14) $10 + 1 =$ | (15) $12 + 6 =$ | (16) $18 + 1 =$  |
| (17) $12 + 7 =$ | (18) $15 + 3 =$ | (19) $6 + 1 =$  | (20) $18 + 2 =$  |
| (21) $7 + 9 =$  | (22) $17 + 2 =$ | (23) $15 + 1 =$ | (24) $13 + 4 =$  |
| (25) $3 + 14 =$ | (26) $10 + 2 =$ | (27) $1 + 8 =$  | (28) $8 + 8 =$   |
| (29) $11 + 4 =$ | (30) $13 + 2 =$ | (31) $8 + 10 =$ | (32) $18 + 1 =$  |
| (33) $15 + 1 =$ | (34) $16 + 4 =$ | (35) $7 + 2 =$  | (36) $15 + 2 =$  |
| (37) $1 + 3 =$  | (38) $9 + 4 =$  | (39) $2 + 14 =$ | (40) $19 + 1 =$  |
| (41) $12 + 1 =$ | (42) $8 + 8 =$  | (43) $1 + 8 =$  | (44) $14 + 5 =$  |
| (45) $19 + 1 =$ | (46) $12 + 6 =$ | (47) $13 + 2 =$ | (48) $11 + 8 =$  |
| (49) $19 + 1 =$ | (50) $1 + 16 =$ | (51) $9 + 10 =$ | (52) $12 + 1 =$  |
| (53) $13 + 1 =$ | (54) $7 + 7 =$  | (55) $3 + 8 =$  | (56) $9 + 8 =$   |
| (57) $12 + 5 =$ | (58) $8 + 5 =$  | (59) $8 + 3 =$  | (60) $11 + 7 =$  |
| (61) $8 + 9 =$  | (62) $13 + 7 =$ | (63) $2 + 9 =$  | (64) $17 + 1 =$  |
| (65) $15 + 3 =$ | (66) $10 + 3 =$ | (67) $9 + 7 =$  | (68) $8 + 5 =$   |
| (69) $9 + 11 =$ | (70) $4 + 8 =$  | (71) $18 + 2 =$ | (72) $6 + 14 =$  |
| (73) $4 + 16 =$ | (74) $3 + 8 =$  | (75) $11 + 9 =$ | (76) $13 + 3 =$  |
| (77) $9 + 2 =$  | (78) $15 + 5 =$ | (79) $18 + 1 =$ | (80) $2 + 2 =$   |
| (81) $12 + 4 =$ | (82) $5 + 4 =$  | (83) $16 + 1 =$ | (84) $6 + 4 =$   |
| (85) $17 + 1 =$ | (86) $3 + 17 =$ | (87) $1 + 6 =$  | (88) $12 + 7 =$  |
| (89) $7 + 7 =$  | (90) $11 + 2 =$ | (91) $17 + 3 =$ | (92) $2 + 2 =$   |
| (93) $7 + 3 =$  | (94) $13 + 5 =$ | (95) $11 + 6 =$ | (96) $1 + 12 =$  |
| (97) $1 + 6 =$  | (98) $16 + 3 =$ | (99) $4 + 12 =$ | (100) $5 + 13 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $2 + 6 =$   | (2) $3 + 17 =$  | (3) $17 + 2 =$  | (4) $3 + 10 =$   |
| (5) $14 + 6 =$  | (6) $6 + 6 =$   | (7) $10 + 5 =$  | (8) $4 + 7 =$    |
| (9) $18 + 2 =$  | (10) $12 + 3 =$ | (11) $2 + 8 =$  | (12) $2 + 12 =$  |
| (13) $15 + 2 =$ | (14) $19 + 1 =$ | (15) $5 + 11 =$ | (16) $4 + 2 =$   |
| (17) $9 + 11 =$ | (18) $3 + 13 =$ | (19) $13 + 3 =$ | (20) $17 + 3 =$  |
| (21) $17 + 1 =$ | (22) $9 + 7 =$  | (23) $2 + 16 =$ | (24) $16 + 1 =$  |
| (25) $14 + 5 =$ | (26) $19 + 1 =$ | (27) $16 + 1 =$ | (28) $6 + 8 =$   |
| (29) $17 + 1 =$ | (30) $12 + 1 =$ | (31) $7 + 6 =$  | (32) $8 + 12 =$  |
| (33) $2 + 16 =$ | (34) $3 + 13 =$ | (35) $13 + 1 =$ | (36) $13 + 6 =$  |
| (37) $12 + 4 =$ | (38) $14 + 6 =$ | (39) $1 + 18 =$ | (40) $18 + 2 =$  |
| (41) $18 + 1 =$ | (42) $4 + 12 =$ | (43) $7 + 11 =$ | (44) $3 + 4 =$   |
| (45) $3 + 17 =$ | (46) $5 + 6 =$  | (47) $9 + 2 =$  | (48) $1 + 1 =$   |
| (49) $2 + 1 =$  | (50) $6 + 11 =$ | (51) $1 + 11 =$ | (52) $17 + 2 =$  |
| (53) $13 + 6 =$ | (54) $15 + 2 =$ | (55) $2 + 16 =$ | (56) $1 + 9 =$   |
| (57) $11 + 3 =$ | (58) $19 + 1 =$ | (59) $4 + 4 =$  | (60) $11 + 4 =$  |
| (61) $15 + 3 =$ | (62) $9 + 10 =$ | (63) $3 + 5 =$  | (64) $4 + 5 =$   |
| (65) $7 + 3 =$  | (66) $6 + 14 =$ | (67) $10 + 9 =$ | (68) $7 + 13 =$  |
| (69) $17 + 1 =$ | (70) $4 + 6 =$  | (71) $18 + 1 =$ | (72) $7 + 11 =$  |
| (73) $5 + 4 =$  | (74) $14 + 2 =$ | (75) $13 + 3 =$ | (76) $14 + 5 =$  |
| (77) $14 + 4 =$ | (78) $10 + 2 =$ | (79) $14 + 1 =$ | (80) $7 + 5 =$   |
| (81) $8 + 6 =$  | (82) $9 + 8 =$  | (83) $1 + 6 =$  | (84) $7 + 11 =$  |
| (85) $19 + 1 =$ | (86) $16 + 4 =$ | (87) $12 + 7 =$ | (88) $15 + 1 =$  |
| (89) $13 + 7 =$ | (90) $12 + 7 =$ | (91) $17 + 2 =$ | (92) $11 + 6 =$  |
| (93) $19 + 1 =$ | (94) $3 + 1 =$  | (95) $1 + 7 =$  | (96) $4 + 12 =$  |
| (97) $9 + 2 =$  | (98) $10 + 7 =$ | (99) $11 + 8 =$ | (100) $15 + 4 =$ |

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- |                  |                 |                 |                  |
|------------------|-----------------|-----------------|------------------|
| (1) $2 + 8 =$    | (2) $14 + 6 =$  | (3) $11 + 2 =$  | (4) $18 + 1 =$   |
| (5) $1 + 18 =$   | (6) $9 + 6 =$   | (7) $8 + 7 =$   | (8) $3 + 17 =$   |
| (9) $15 + 1 =$   | (10) $7 + 4 =$  | (11) $18 + 1 =$ | (12) $15 + 5 =$  |
| (13) $5 + 11 =$  | (14) $15 + 3 =$ | (15) $9 + 3 =$  | (16) $14 + 4 =$  |
| (17) $8 + 3 =$   | (18) $2 + 7 =$  | (19) $3 + 11 =$ | (20) $10 + 6 =$  |
| (21) $6 + 1 =$   | (22) $10 + 2 =$ | (23) $10 + 3 =$ | (24) $4 + 15 =$  |
| (25) $12 + 2 =$  | (26) $15 + 4 =$ | (27) $14 + 2 =$ | (28) $12 + 3 =$  |
| (29) $19 + 1 =$  | (30) $15 + 2 =$ | (31) $3 + 11 =$ | (32) $17 + 3 =$  |
| (33) $10 + 10 =$ | (34) $13 + 4 =$ | (35) $13 + 2 =$ | (36) $13 + 1 =$  |
| (37) $2 + 11 =$  | (38) $2 + 10 =$ | (39) $19 + 1 =$ | (40) $8 + 9 =$   |
| (41) $7 + 5 =$   | (42) $7 + 3 =$  | (43) $3 + 17 =$ | (44) $15 + 3 =$  |
| (45) $10 + 6 =$  | (46) $3 + 13 =$ | (47) $1 + 5 =$  | (48) $14 + 3 =$  |
| (49) $10 + 3 =$  | (50) $15 + 4 =$ | (51) $15 + 1 =$ | (52) $16 + 2 =$  |
| (53) $5 + 14 =$  | (54) $4 + 4 =$  | (55) $11 + 6 =$ | (56) $2 + 5 =$   |
| (57) $16 + 1 =$  | (58) $12 + 2 =$ | (59) $7 + 5 =$  | (60) $17 + 2 =$  |
| (61) $6 + 9 =$   | (62) $1 + 3 =$  | (63) $6 + 11 =$ | (64) $2 + 15 =$  |
| (65) $12 + 6 =$  | (66) $10 + 2 =$ | (67) $14 + 3 =$ | (68) $15 + 2 =$  |
| (69) $4 + 12 =$  | (70) $4 + 16 =$ | (71) $16 + 4 =$ | (72) $11 + 4 =$  |
| (73) $2 + 17 =$  | (74) $7 + 9 =$  | (75) $13 + 2 =$ | (76) $6 + 12 =$  |
| (77) $1 + 8 =$   | (78) $14 + 3 =$ | (79) $1 + 4 =$  | (80) $18 + 2 =$  |
| (81) $1 + 16 =$  | (82) $2 + 10 =$ | (83) $16 + 2 =$ | (84) $4 + 11 =$  |
| (85) $5 + 10 =$  | (86) $1 + 3 =$  | (87) $11 + 2 =$ | (88) $15 + 5 =$  |
| (89) $3 + 11 =$  | (90) $15 + 4 =$ | (91) $15 + 3 =$ | (92) $8 + 2 =$   |
| (93) $14 + 2 =$  | (94) $13 + 1 =$ | (95) $15 + 3 =$ | (96) $12 + 6 =$  |
| (97) $19 + 1 =$  | (98) $13 + 4 =$ | (99) $3 + 9 =$  | (100) $16 + 2 =$ |

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|-----------------|------------------|------------------|-----------------|
| (1) $10 + 4 =$  | (2) $14 + 4 =$   | (3) $13 + 5 =$   | (4) $3 + 2 =$   |
| (5) $13 + 3 =$  | (6) $12 + 8 =$   | (7) $19 + 1 =$   | (8) $9 + 2 =$   |
| (9) $14 + 3 =$  | (10) $5 + 12 =$  | (11) $15 + 3 =$  | (12) $6 + 13 =$ |
| (13) $17 + 3 =$ | (14) $13 + 3 =$  | (15) $8 + 12 =$  | (16) $1 + 15 =$ |
| (17) $14 + 4 =$ | (18) $2 + 10 =$  | (19) $18 + 1 =$  | (20) $16 + 3 =$ |
| (21) $19 + 1 =$ | (22) $12 + 3 =$  | (23) $14 + 6 =$  | (24) $11 + 5 =$ |
| (25) $5 + 3 =$  | (26) $15 + 3 =$  | (27) $18 + 2 =$  | (28) $12 + 2 =$ |
| (29) $13 + 6 =$ | (30) $12 + 5 =$  | (31) $12 + 8 =$  | (32) $18 + 1 =$ |
| (33) $8 + 4 =$  | (34) $13 + 1 =$  | (35) $9 + 7 =$   | (36) $14 + 6 =$ |
| (37) $7 + 11 =$ | (38) $9 + 3 =$   | (39) $19 + 1 =$  | (40) $5 + 8 =$  |
| (41) $8 + 11 =$ | (42) $2 + 11 =$  | (43) $1 + 4 =$   | (44) $19 + 1 =$ |
| (45) $13 + 7 =$ | (46) $13 + 3 =$  | (47) $8 + 11 =$  | (48) $2 + 1 =$  |
| (49) $13 + 1 =$ | (50) $10 + 3 =$  | (51) $7 + 13 =$  | (52) $10 + 8 =$ |
| (53) $11 + 7 =$ | (54) $16 + 1 =$  | (55) $1 + 4 =$   | (56) $5 + 7 =$  |
| (57) $14 + 3 =$ | (58) $16 + 4 =$  | (59) $1 + 7 =$   | (60) $3 + 11 =$ |
| (61) $14 + 1 =$ | (62) $10 + 10 =$ | (63) $9 + 1 =$   | (64) $19 + 1 =$ |
| (65) $2 + 12 =$ | (66) $13 + 6 =$  | (67) $16 + 3 =$  | (68) $19 + 1 =$ |
| (69) $6 + 9 =$  | (70) $7 + 8 =$   | (71) $1 + 13 =$  | (72) $18 + 2 =$ |
| (73) $12 + 1 =$ | (74) $9 + 6 =$   | (75) $18 + 2 =$  | (76) $13 + 5 =$ |
| (77) $16 + 4 =$ | (78) $17 + 3 =$  | (79) $14 + 3 =$  | (80) $12 + 1 =$ |
| (81) $11 + 4 =$ | (82) $13 + 3 =$  | (83) $8 + 2 =$   | (84) $19 + 1 =$ |
| (85) $2 + 5 =$  | (86) $4 + 2 =$   | (87) $15 + 4 =$  | (88) $7 + 9 =$  |
| (89) $7 + 13 =$ | (90) $2 + 3 =$   | (91) $10 + 10 =$ | (92) $17 + 1 =$ |
| (93) $10 + 9 =$ | (94) $3 + 8 =$   | (95) $9 + 7 =$   | (96) $19 + 1 =$ |
| (97) $4 + 12 =$ | (98) $12 + 2 =$  | (99) $13 + 6 =$  | (100) $8 + 7 =$ |

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- |                 |                 |                 |                 |
|-----------------|-----------------|-----------------|-----------------|
| (1) $15 + 1 =$  | (2) $11 + 7 =$  | (3) $18 + 1 =$  | (4) $12 + 2 =$  |
| (5) $14 + 2 =$  | (6) $5 + 11 =$  | (7) $19 + 1 =$  | (8) $1 + 7 =$   |
| (9) $15 + 2 =$  | (10) $6 + 9 =$  | (11) $17 + 3 =$ | (12) $10 + 5 =$ |
| (13) $5 + 9 =$  | (14) $18 + 2 =$ | (15) $2 + 2 =$  | (16) $3 + 16 =$ |
| (17) $2 + 8 =$  | (18) $16 + 2 =$ | (19) $4 + 14 =$ | (20) $7 + 11 =$ |
| (21) $12 + 2 =$ | (22) $8 + 2 =$  | (23) $12 + 4 =$ | (24) $3 + 16 =$ |
| (25) $18 + 1 =$ | (26) $7 + 2 =$  | (27) $1 + 17 =$ | (28) $9 + 8 =$  |
| (29) $4 + 5 =$  | (30) $18 + 1 =$ | (31) $3 + 10 =$ | (32) $15 + 3 =$ |
| (33) $11 + 8 =$ | (34) $18 + 1 =$ | (35) $15 + 5 =$ | (36) $18 + 1 =$ |
| (37) $17 + 3 =$ | (38) $11 + 7 =$ | (39) $14 + 1 =$ | (40) $18 + 2 =$ |
| (41) $18 + 1 =$ | (42) $15 + 1 =$ | (43) $19 + 1 =$ | (44) $7 + 1 =$  |
| (45) $1 + 10 =$ | (46) $3 + 10 =$ | (47) $19 + 1 =$ | (48) $3 + 6 =$  |
| (49) $6 + 10 =$ | (50) $3 + 11 =$ | (51) $17 + 1 =$ | (52) $10 + 6 =$ |
| (53) $18 + 2 =$ | (54) $12 + 6 =$ | (55) $16 + 2 =$ | (56) $14 + 3 =$ |
| (57) $3 + 16 =$ | (58) $15 + 5 =$ | (59) $7 + 9 =$  | (60) $18 + 2 =$ |
| (61) $9 + 4 =$  | (62) $18 + 1 =$ | (63) $13 + 1 =$ | (64) $15 + 4 =$ |
| (65) $15 + 5 =$ | (66) $10 + 9 =$ | (67) $16 + 3 =$ | (68) $17 + 1 =$ |
| (69) $3 + 3 =$  | (70) $19 + 1 =$ | (71) $18 + 1 =$ | (72) $4 + 15 =$ |
| (73) $4 + 16 =$ | (74) $9 + 10 =$ | (75) $14 + 2 =$ | (76) $19 + 1 =$ |
| (77) $7 + 1 =$  | (78) $17 + 2 =$ | (79) $1 + 15 =$ | (80) $14 + 1 =$ |
| (81) $16 + 1 =$ | (82) $5 + 7 =$  | (83) $13 + 6 =$ | (84) $1 + 10 =$ |
| (85) $17 + 3 =$ | (86) $7 + 6 =$  | (87) $15 + 5 =$ | (88) $19 + 1 =$ |
| (89) $7 + 7 =$  | (90) $15 + 4 =$ | (91) $13 + 1 =$ | (92) $12 + 7 =$ |
| (93) $15 + 1 =$ | (94) $11 + 2 =$ | (95) $18 + 2 =$ | (96) $9 + 4 =$  |
| (97) $14 + 5 =$ | (98) $3 + 12 =$ | (99) $11 + 1 =$ | (100) $5 + 1 =$ |

## 二十以内加法计算练习题答案

### 第1页答案

(1) 19	(2) 19	(3) 11	(4) 10
(5) 19	(6) 12	(7) 16	(8) 18
(9) 19	(10) 19	(11) 19	(12) 19
(13) 15	(14) 20	(15) 20	(16) 18
(17) 10	(18) 16	(19) 15	(20) 17
(21) 8	(22) 13	(23) 19	(24) 14
(25) 14	(26) 19	(27) 18	(28) 20
(29) 15	(30) 20	(31) 17	(32) 18
(33) 11	(34) 19	(35) 12	(36) 20
(37) 20	(38) 15	(39) 15	(40) 19
(41) 19	(42) 20	(43) 18	(44) 9
(45) 13	(46) 18	(47) 14	(48) 18
(49) 20	(50) 6	(51) 19	(52) 18
(53) 16	(54) 16	(55) 19	(56) 6
(57) 17	(58) 20	(59) 14	(60) 20
(61) 14	(62) 4	(63) 2	(64) 19
(65) 17	(66) 20	(67) 7	(68) 10
(69) 18	(70) 10	(71) 20	(72) 15
(73) 20	(74) 15	(75) 17	(76) 18
(77) 11	(78) 6	(79) 16	(80) 10
(81) 19	(82) 19	(83) 9	(84) 19
(85) 16	(86) 8	(87) 18	(88) 19
(89) 7	(90) 13	(91) 20	(92) 15
(93) 14	(94) 17	(95) 12	(96) 15
(97) 13	(98) 20	(99) 6	(100) 19

## 二十以内加法计算练习题答案

### 第2页答案

(1) 17	(2) 17	(3) 18	(4) 18
(5) 3	(6) 20	(7) 12	(8) 17
(9) 15	(10) 9	(11) 18	(12) 19
(13) 11	(14) 19	(15) 15	(16) 7
(17) 17	(18) 12	(19) 20	(20) 11
(21) 17	(22) 20	(23) 14	(24) 20
(25) 12	(26) 14	(27) 20	(28) 16
(29) 8	(30) 19	(31) 20	(32) 17
(33) 19	(34) 17	(35) 20	(36) 14
(37) 17	(38) 19	(39) 14	(40) 19
(41) 13	(42) 20	(43) 20	(44) 4
(45) 20	(46) 18	(47) 12	(48) 16
(49) 20	(50) 20	(51) 10	(52) 17
(53) 16	(54) 18	(55) 3	(56) 17
(57) 15	(58) 16	(59) 18	(60) 18
(61) 10	(62) 19	(63) 18	(64) 7
(65) 16	(66) 16	(67) 19	(68) 15
(69) 17	(70) 20	(71) 18	(72) 4
(73) 17	(74) 15	(75) 20	(76) 10
(77) 12	(78) 19	(79) 15	(80) 19
(81) 12	(82) 20	(83) 17	(84) 17
(85) 18	(86) 17	(87) 13	(88) 19
(89) 20	(90) 19	(91) 7	(92) 20
(93) 20	(94) 11	(95) 17	(96) 11
(97) 14	(98) 16	(99) 20	(100) 14

## 二十以内加法计算练习题答案

### 第3页答案

(1) 15	(2) 15	(3) 13	(4) 19
(5) 16	(6) 9	(7) 20	(8) 9
(9) 19	(10) 17	(11) 17	(12) 20
(13) 5	(14) 11	(15) 18	(16) 19
(17) 19	(18) 18	(19) 7	(20) 20
(21) 16	(22) 19	(23) 16	(24) 17
(25) 17	(26) 12	(27) 9	(28) 16
(29) 15	(30) 15	(31) 18	(32) 19
(33) 16	(34) 20	(35) 9	(36) 17
(37) 4	(38) 13	(39) 16	(40) 20
(41) 13	(42) 16	(43) 9	(44) 19
(45) 20	(46) 18	(47) 15	(48) 19
(49) 20	(50) 17	(51) 19	(52) 13
(53) 14	(54) 14	(55) 11	(56) 17
(57) 17	(58) 13	(59) 11	(60) 18
(61) 17	(62) 20	(63) 11	(64) 18
(65) 18	(66) 13	(67) 16	(68) 13
(69) 20	(70) 12	(71) 20	(72) 20
(73) 20	(74) 11	(75) 20	(76) 16
(77) 11	(78) 20	(79) 19	(80) 4
(81) 16	(82) 9	(83) 17	(84) 10
(85) 18	(86) 20	(87) 7	(88) 19
(89) 14	(90) 13	(91) 20	(92) 4
(93) 10	(94) 18	(95) 17	(96) 13
(97) 7	(98) 19	(99) 16	(100) 18

## 二十以内加法计算练习题答案

### 第4页答案

(1) 8	(2) 20	(3) 19	(4) 13
(5) 20	(6) 12	(7) 15	(8) 11
(9) 20	(10) 15	(11) 10	(12) 14
(13) 17	(14) 20	(15) 16	(16) 6
(17) 20	(18) 16	(19) 16	(20) 20
(21) 18	(22) 16	(23) 18	(24) 17
(25) 19	(26) 20	(27) 17	(28) 14
(29) 18	(30) 13	(31) 13	(32) 20
(33) 18	(34) 16	(35) 14	(36) 19
(37) 16	(38) 20	(39) 19	(40) 20
(41) 19	(42) 16	(43) 18	(44) 7
(45) 20	(46) 11	(47) 11	(48) 2
(49) 3	(50) 17	(51) 12	(52) 19
(53) 19	(54) 17	(55) 18	(56) 10
(57) 14	(58) 20	(59) 8	(60) 15
(61) 18	(62) 19	(63) 8	(64) 9
(65) 10	(66) 20	(67) 19	(68) 20
(69) 18	(70) 10	(71) 19	(72) 18
(73) 9	(74) 16	(75) 16	(76) 19
(77) 18	(78) 12	(79) 15	(80) 12
(81) 14	(82) 17	(83) 7	(84) 18
(85) 20	(86) 20	(87) 19	(88) 16
(89) 20	(90) 19	(91) 19	(92) 17
(93) 20	(94) 4	(95) 8	(96) 16
(97) 11	(98) 17	(99) 19	(100) 19

## 二十以内加法计算练习题答案

### 第5页答案

(1) 10	(2) 20	(3) 13	(4) 19
(5) 19	(6) 15	(7) 15	(8) 20
(9) 16	(10) 11	(11) 19	(12) 20
(13) 16	(14) 18	(15) 12	(16) 18
(17) 11	(18) 9	(19) 14	(20) 16
(21) 7	(22) 12	(23) 13	(24) 19
(25) 14	(26) 19	(27) 16	(28) 15
(29) 20	(30) 17	(31) 14	(32) 20
(33) 20	(34) 17	(35) 15	(36) 14
(37) 13	(38) 12	(39) 20	(40) 17
(41) 12	(42) 10	(43) 20	(44) 18
(45) 16	(46) 16	(47) 6	(48) 17
(49) 13	(50) 19	(51) 16	(52) 18
(53) 19	(54) 8	(55) 17	(56) 7
(57) 17	(58) 14	(59) 12	(60) 19
(61) 15	(62) 4	(63) 17	(64) 17
(65) 18	(66) 12	(67) 17	(68) 17
(69) 16	(70) 20	(71) 20	(72) 15
(73) 19	(74) 16	(75) 15	(76) 18
(77) 9	(78) 17	(79) 5	(80) 20
(81) 17	(82) 12	(83) 18	(84) 15
(85) 15	(86) 4	(87) 13	(88) 20
(89) 14	(90) 19	(91) 18	(92) 10
(93) 16	(94) 14	(95) 18	(96) 18
(97) 20	(98) 17	(99) 12	(100) 18

## 二十以内加法计算练习题答案

### 第6页答案

(1) 14	(2) 18	(3) 18	(4) 5
(5) 16	(6) 20	(7) 20	(8) 11
(9) 17	(10) 17	(11) 18	(12) 19
(13) 20	(14) 16	(15) 20	(16) 16
(17) 18	(18) 12	(19) 19	(20) 19
(21) 20	(22) 15	(23) 20	(24) 16
(25) 8	(26) 18	(27) 20	(28) 14
(29) 19	(30) 17	(31) 20	(32) 19
(33) 12	(34) 14	(35) 16	(36) 20
(37) 18	(38) 12	(39) 20	(40) 13
(41) 19	(42) 13	(43) 5	(44) 20
(45) 20	(46) 16	(47) 19	(48) 3
(49) 14	(50) 13	(51) 20	(52) 18
(53) 18	(54) 17	(55) 5	(56) 12
(57) 17	(58) 20	(59) 8	(60) 14
(61) 15	(62) 20	(63) 10	(64) 20
(65) 14	(66) 19	(67) 19	(68) 20
(69) 15	(70) 15	(71) 14	(72) 20
(73) 13	(74) 15	(75) 20	(76) 18
(77) 20	(78) 20	(79) 17	(80) 13
(81) 15	(82) 16	(83) 10	(84) 20
(85) 7	(86) 6	(87) 19	(88) 16
(89) 20	(90) 5	(91) 20	(92) 18
(93) 19	(94) 11	(95) 16	(96) 20
(97) 16	(98) 14	(99) 19	(100) 15

## 二十以内加法计算练习题答案

### 第7页答案

(1) 16	(2) 18	(3) 19	(4) 14
(5) 16	(6) 16	(7) 20	(8) 8
(9) 17	(10) 15	(11) 20	(12) 15
(13) 14	(14) 20	(15) 4	(16) 19
(17) 10	(18) 18	(19) 18	(20) 18
(21) 14	(22) 10	(23) 16	(24) 19
(25) 19	(26) 9	(27) 18	(28) 17
(29) 9	(30) 19	(31) 13	(32) 18
(33) 19	(34) 19	(35) 20	(36) 19
(37) 20	(38) 18	(39) 15	(40) 20
(41) 19	(42) 16	(43) 20	(44) 8
(45) 11	(46) 13	(47) 20	(48) 9
(49) 16	(50) 14	(51) 18	(52) 16
(53) 20	(54) 18	(55) 18	(56) 17
(57) 19	(58) 20	(59) 16	(60) 20
(61) 13	(62) 19	(63) 14	(64) 19
(65) 20	(66) 19	(67) 19	(68) 18
(69) 6	(70) 20	(71) 19	(72) 19
(73) 20	(74) 19	(75) 16	(76) 20
(77) 8	(78) 19	(79) 16	(80) 15
(81) 17	(82) 12	(83) 19	(84) 11
(85) 20	(86) 13	(87) 20	(88) 20
(89) 14	(90) 19	(91) 14	(92) 19
(93) 16	(94) 13	(95) 20	(96) 13
(97) 19	(98) 15	(99) 12	(100) 6