

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $39 + 51 =$  | (2) $90 + 10 =$  | (3) $25 + 26 =$  | (4) $24 + 58 =$   |
| (5) $84 + 12 =$  | (6) $15 + 50 =$  | (7) $67 + 12 =$  | (8) $43 + 40 =$   |
| (9) $74 + 15 =$  | (10) $27 + 66 =$ | (11) $74 + 18 =$ | (12) $75 + 25 =$  |
| (13) $19 + 15 =$ | (14) $26 + 22 =$ | (15) $18 + 45 =$ | (16) $64 + 27 =$  |
| (17) $56 + 32 =$ | (18) $89 + 11 =$ | (19) $14 + 54 =$ | (20) $74 + 10 =$  |
| (21) $19 + 36 =$ | (22) $79 + 18 =$ | (23) $49 + 47 =$ | (24) $22 + 15 =$  |
| (25) $28 + 67 =$ | (26) $12 + 80 =$ | (27) $70 + 26 =$ | (28) $84 + 12 =$  |
| (29) $12 + 44 =$ | (30) $22 + 49 =$ | (31) $75 + 22 =$ | (32) $43 + 27 =$  |
| (33) $17 + 70 =$ | (34) $21 + 48 =$ | (35) $13 + 57 =$ | (36) $33 + 16 =$  |
| (37) $45 + 50 =$ | (38) $15 + 42 =$ | (39) $32 + 39 =$ | (40) $70 + 19 =$  |
| (41) $45 + 49 =$ | (42) $10 + 87 =$ | (43) $57 + 15 =$ | (44) $82 + 17 =$  |
| (45) $51 + 33 =$ | (46) $84 + 15 =$ | (47) $57 + 20 =$ | (48) $80 + 10 =$  |
| (49) $50 + 50 =$ | (50) $44 + 24 =$ | (51) $58 + 25 =$ | (52) $31 + 13 =$  |
| (53) $88 + 11 =$ | (54) $71 + 25 =$ | (55) $83 + 10 =$ | (56) $56 + 15 =$  |
| (57) $89 + 10 =$ | (58) $36 + 60 =$ | (59) $79 + 21 =$ | (60) $41 + 27 =$  |
| (61) $57 + 22 =$ | (62) $43 + 25 =$ | (63) $57 + 30 =$ | (64) $82 + 14 =$  |
| (65) $90 + 10 =$ | (66) $59 + 25 =$ | (67) $24 + 71 =$ | (68) $62 + 22 =$  |
| (69) $16 + 59 =$ | (70) $37 + 56 =$ | (71) $29 + 47 =$ | (72) $34 + 57 =$  |
| (73) $42 + 48 =$ | (74) $88 + 10 =$ | (75) $46 + 28 =$ | (76) $89 + 11 =$  |
| (77) $83 + 14 =$ | (78) $22 + 67 =$ | (79) $49 + 25 =$ | (80) $75 + 14 =$  |
| (81) $76 + 15 =$ | (82) $34 + 55 =$ | (83) $80 + 20 =$ | (84) $18 + 19 =$  |
| (85) $22 + 61 =$ | (86) $36 + 31 =$ | (87) $53 + 32 =$ | (88) $56 + 38 =$  |
| (89) $56 + 41 =$ | (90) $71 + 16 =$ | (91) $40 + 39 =$ | (92) $38 + 56 =$  |
| (93) $23 + 25 =$ | (94) $11 + 77 =$ | (95) $56 + 34 =$ | (96) $13 + 34 =$  |
| (97) $66 + 24 =$ | (98) $19 + 23 =$ | (99) $37 + 19 =$ | (100) $13 + 43 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $71 + 20 =$  | (2) $65 + 13 =$  | (3) $66 + 22 =$  | (4) $71 + 28 =$   |
| (5) $12 + 17 =$  | (6) $26 + 38 =$  | (7) $13 + 38 =$  | (8) $29 + 32 =$   |
| (9) $42 + 13 =$  | (10) $77 + 16 =$ | (11) $86 + 13 =$ | (12) $42 + 35 =$  |
| (13) $73 + 13 =$ | (14) $10 + 28 =$ | (15) $10 + 42 =$ | (16) $31 + 54 =$  |
| (17) $35 + 30 =$ | (18) $60 + 16 =$ | (19) $29 + 37 =$ | (20) $34 + 54 =$  |
| (21) $67 + 15 =$ | (22) $72 + 20 =$ | (23) $24 + 24 =$ | (24) $82 + 10 =$  |
| (25) $89 + 10 =$ | (26) $80 + 11 =$ | (27) $61 + 27 =$ | (28) $66 + 19 =$  |
| (29) $31 + 32 =$ | (30) $34 + 64 =$ | (31) $78 + 20 =$ | (32) $80 + 16 =$  |
| (33) $21 + 77 =$ | (34) $71 + 17 =$ | (35) $77 + 11 =$ | (36) $35 + 15 =$  |
| (37) $56 + 18 =$ | (38) $88 + 11 =$ | (39) $34 + 28 =$ | (40) $81 + 19 =$  |
| (41) $40 + 58 =$ | (42) $87 + 12 =$ | (43) $47 + 48 =$ | (44) $72 + 17 =$  |
| (45) $32 + 46 =$ | (46) $85 + 14 =$ | (47) $25 + 55 =$ | (48) $48 + 14 =$  |
| (49) $65 + 26 =$ | (50) $82 + 17 =$ | (51) $28 + 22 =$ | (52) $44 + 54 =$  |
| (53) $73 + 22 =$ | (54) $41 + 45 =$ | (55) $28 + 31 =$ | (56) $89 + 10 =$  |
| (57) $49 + 18 =$ | (58) $17 + 20 =$ | (59) $85 + 10 =$ | (60) $56 + 42 =$  |
| (61) $50 + 30 =$ | (62) $66 + 26 =$ | (63) $74 + 21 =$ | (64) $52 + 42 =$  |
| (65) $39 + 14 =$ | (66) $11 + 52 =$ | (67) $73 + 27 =$ | (68) $33 + 51 =$  |
| (69) $60 + 10 =$ | (70) $52 + 14 =$ | (71) $36 + 56 =$ | (72) $61 + 24 =$  |
| (73) $39 + 60 =$ | (74) $67 + 22 =$ | (75) $64 + 20 =$ | (76) $52 + 21 =$  |
| (77) $36 + 56 =$ | (78) $59 + 22 =$ | (79) $52 + 37 =$ | (80) $36 + 63 =$  |
| (81) $84 + 14 =$ | (82) $87 + 13 =$ | (83) $22 + 40 =$ | (84) $51 + 47 =$  |
| (85) $59 + 27 =$ | (86) $18 + 74 =$ | (87) $26 + 16 =$ | (88) $86 + 12 =$  |
| (89) $78 + 15 =$ | (90) $27 + 69 =$ | (91) $26 + 64 =$ | (92) $46 + 23 =$  |
| (93) $81 + 10 =$ | (94) $40 + 12 =$ | (95) $68 + 19 =$ | (96) $76 + 21 =$  |
| (97) $61 + 32 =$ | (98) $50 + 22 =$ | (99) $64 + 35 =$ | (100) $76 + 17 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $80 + 18 =$  | (2) $83 + 17 =$  | (3) $55 + 26 =$  | (4) $39 + 53 =$   |
| (5) $29 + 15 =$  | (6) $34 + 31 =$  | (7) $15 + 85 =$  | (8) $53 + 25 =$   |
| (9) $23 + 57 =$  | (10) $38 + 60 =$ | (11) $33 + 64 =$ | (12) $37 + 30 =$  |
| (13) $10 + 42 =$ | (14) $32 + 61 =$ | (15) $70 + 30 =$ | (16) $47 + 22 =$  |
| (17) $25 + 69 =$ | (18) $75 + 15 =$ | (19) $30 + 31 =$ | (20) $73 + 18 =$  |
| (21) $84 + 15 =$ | (22) $53 + 28 =$ | (23) $62 + 34 =$ | (24) $41 + 48 =$  |
| (25) $53 + 11 =$ | (26) $36 + 59 =$ | (27) $35 + 18 =$ | (28) $18 + 78 =$  |
| (29) $19 + 40 =$ | (30) $35 + 45 =$ | (31) $41 + 18 =$ | (32) $23 + 51 =$  |
| (33) $61 + 28 =$ | (34) $68 + 28 =$ | (35) $38 + 40 =$ | (36) $72 + 20 =$  |
| (37) $61 + 13 =$ | (38) $41 + 40 =$ | (39) $70 + 10 =$ | (40) $22 + 72 =$  |
| (41) $52 + 48 =$ | (42) $72 + 16 =$ | (43) $57 + 40 =$ | (44) $64 + 20 =$  |
| (45) $30 + 62 =$ | (46) $25 + 37 =$ | (47) $84 + 16 =$ | (48) $58 + 14 =$  |
| (49) $24 + 12 =$ | (50) $89 + 10 =$ | (51) $53 + 23 =$ | (52) $44 + 16 =$  |
| (53) $85 + 10 =$ | (54) $58 + 12 =$ | (55) $33 + 14 =$ | (56) $25 + 52 =$  |
| (57) $39 + 46 =$ | (58) $12 + 40 =$ | (59) $75 + 17 =$ | (60) $39 + 19 =$  |
| (61) $30 + 10 =$ | (62) $66 + 28 =$ | (63) $12 + 42 =$ | (64) $22 + 13 =$  |
| (65) $24 + 66 =$ | (66) $49 + 12 =$ | (67) $81 + 14 =$ | (68) $41 + 32 =$  |
| (69) $53 + 47 =$ | (70) $68 + 16 =$ | (71) $69 + 16 =$ | (72) $35 + 28 =$  |
| (73) $82 + 15 =$ | (74) $49 + 16 =$ | (75) $28 + 19 =$ | (76) $28 + 43 =$  |
| (77) $45 + 15 =$ | (78) $40 + 51 =$ | (79) $61 + 14 =$ | (80) $81 + 13 =$  |
| (81) $56 + 14 =$ | (82) $80 + 19 =$ | (83) $65 + 31 =$ | (84) $28 + 20 =$  |
| (85) $13 + 61 =$ | (86) $55 + 24 =$ | (87) $38 + 41 =$ | (88) $46 + 51 =$  |
| (89) $59 + 11 =$ | (90) $26 + 51 =$ | (91) $77 + 12 =$ | (92) $42 + 44 =$  |
| (93) $25 + 52 =$ | (94) $24 + 35 =$ | (95) $17 + 73 =$ | (96) $50 + 50 =$  |
| (97) $68 + 18 =$ | (98) $87 + 11 =$ | (99) $79 + 10 =$ | (100) $45 + 20 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $35 + 65 =$  | (2) $37 + 53 =$  | (3) $64 + 17 =$  | (4) $88 + 12 =$   |
| (5) $20 + 72 =$  | (6) $16 + 72 =$  | (7) $10 + 80 =$  | (8) $74 + 14 =$   |
| (9) $23 + 31 =$  | (10) $47 + 39 =$ | (11) $22 + 43 =$ | (12) $43 + 14 =$  |
| (13) $34 + 64 =$ | (14) $57 + 30 =$ | (15) $25 + 49 =$ | (16) $24 + 47 =$  |
| (17) $10 + 42 =$ | (18) $78 + 18 =$ | (19) $35 + 47 =$ | (20) $77 + 10 =$  |
| (21) $12 + 25 =$ | (22) $60 + 32 =$ | (23) $49 + 26 =$ | (24) $60 + 39 =$  |
| (25) $12 + 30 =$ | (26) $55 + 29 =$ | (27) $36 + 13 =$ | (28) $50 + 41 =$  |
| (29) $32 + 59 =$ | (30) $31 + 58 =$ | (31) $66 + 17 =$ | (32) $55 + 40 =$  |
| (33) $83 + 14 =$ | (34) $26 + 44 =$ | (35) $18 + 63 =$ | (36) $83 + 16 =$  |
| (37) $48 + 17 =$ | (38) $69 + 28 =$ | (39) $79 + 12 =$ | (40) $45 + 18 =$  |
| (41) $84 + 10 =$ | (42) $77 + 17 =$ | (43) $34 + 66 =$ | (44) $38 + 42 =$  |
| (45) $34 + 18 =$ | (46) $39 + 26 =$ | (47) $60 + 22 =$ | (48) $46 + 53 =$  |
| (49) $90 + 10 =$ | (50) $18 + 74 =$ | (51) $28 + 71 =$ | (52) $90 + 10 =$  |
| (53) $49 + 42 =$ | (54) $10 + 26 =$ | (55) $48 + 52 =$ | (56) $50 + 34 =$  |
| (57) $78 + 19 =$ | (58) $19 + 52 =$ | (59) $63 + 24 =$ | (60) $57 + 42 =$  |
| (61) $78 + 22 =$ | (62) $19 + 13 =$ | (63) $63 + 22 =$ | (64) $42 + 27 =$  |
| (65) $66 + 30 =$ | (66) $39 + 48 =$ | (67) $64 + 14 =$ | (68) $72 + 26 =$  |
| (69) $36 + 50 =$ | (70) $79 + 20 =$ | (71) $81 + 13 =$ | (72) $68 + 17 =$  |
| (73) $38 + 42 =$ | (74) $80 + 13 =$ | (75) $14 + 32 =$ | (76) $81 + 15 =$  |
| (77) $27 + 11 =$ | (78) $33 + 35 =$ | (79) $41 + 28 =$ | (80) $77 + 22 =$  |
| (81) $23 + 72 =$ | (82) $14 + 35 =$ | (83) $72 + 21 =$ | (84) $87 + 12 =$  |
| (85) $90 + 10 =$ | (86) $77 + 14 =$ | (87) $44 + 45 =$ | (88) $15 + 39 =$  |
| (89) $33 + 49 =$ | (90) $81 + 16 =$ | (91) $68 + 32 =$ | (92) $20 + 45 =$  |
| (93) $15 + 66 =$ | (94) $44 + 28 =$ | (95) $47 + 32 =$ | (96) $81 + 16 =$  |
| (97) $82 + 13 =$ | (98) $59 + 16 =$ | (99) $73 + 17 =$ | (100) $68 + 29 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $35 + 47 =$  | (2) $56 + 29 =$  | (3) $69 + 15 =$  | (4) $87 + 13 =$   |
| (5) $48 + 49 =$  | (6) $69 + 18 =$  | (7) $59 + 31 =$  | (8) $15 + 26 =$   |
| (9) $77 + 15 =$  | (10) $13 + 87 =$ | (11) $41 + 41 =$ | (12) $55 + 33 =$  |
| (13) $67 + 24 =$ | (14) $15 + 22 =$ | (15) $88 + 12 =$ | (16) $13 + 12 =$  |
| (17) $11 + 84 =$ | (18) $11 + 10 =$ | (19) $59 + 11 =$ | (20) $21 + 25 =$  |
| (21) $20 + 43 =$ | (22) $72 + 18 =$ | (23) $50 + 35 =$ | (24) $35 + 60 =$  |
| (25) $71 + 22 =$ | (26) $74 + 22 =$ | (27) $65 + 13 =$ | (28) $77 + 19 =$  |
| (29) $88 + 12 =$ | (30) $66 + 21 =$ | (31) $42 + 14 =$ | (32) $86 + 12 =$  |
| (33) $80 + 14 =$ | (34) $22 + 50 =$ | (35) $41 + 45 =$ | (36) $56 + 32 =$  |
| (37) $38 + 56 =$ | (38) $77 + 23 =$ | (39) $16 + 84 =$ | (40) $12 + 33 =$  |
| (41) $37 + 11 =$ | (42) $75 + 22 =$ | (43) $82 + 10 =$ | (44) $75 + 20 =$  |
| (45) $48 + 36 =$ | (46) $19 + 20 =$ | (47) $85 + 13 =$ | (48) $41 + 17 =$  |
| (49) $87 + 13 =$ | (50) $39 + 30 =$ | (51) $84 + 10 =$ | (52) $73 + 10 =$  |
| (53) $51 + 46 =$ | (54) $71 + 15 =$ | (55) $61 + 36 =$ | (56) $11 + 22 =$  |
| (57) $88 + 11 =$ | (58) $11 + 80 =$ | (59) $32 + 11 =$ | (60) $34 + 62 =$  |
| (61) $57 + 21 =$ | (62) $48 + 30 =$ | (63) $42 + 43 =$ | (64) $15 + 19 =$  |
| (65) $16 + 67 =$ | (66) $17 + 51 =$ | (67) $10 + 44 =$ | (68) $22 + 74 =$  |
| (69) $60 + 35 =$ | (70) $69 + 29 =$ | (71) $12 + 56 =$ | (72) $82 + 13 =$  |
| (73) $72 + 19 =$ | (74) $10 + 70 =$ | (75) $29 + 40 =$ | (76) $62 + 12 =$  |
| (77) $56 + 10 =$ | (78) $45 + 13 =$ | (79) $19 + 26 =$ | (80) $50 + 38 =$  |
| (81) $62 + 29 =$ | (82) $90 + 10 =$ | (83) $17 + 11 =$ | (84) $41 + 25 =$  |
| (85) $53 + 12 =$ | (86) $90 + 10 =$ | (87) $53 + 25 =$ | (88) $25 + 68 =$  |
| (89) $37 + 50 =$ | (90) $80 + 14 =$ | (91) $41 + 19 =$ | (92) $20 + 36 =$  |
| (93) $16 + 82 =$ | (94) $82 + 13 =$ | (95) $77 + 14 =$ | (96) $20 + 31 =$  |
| (97) $14 + 26 =$ | (98) $77 + 17 =$ | (99) $73 + 18 =$ | (100) $61 + 15 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $23 + 21 =$  | (2) $72 + 24 =$  | (3) $86 + 11 =$  | (4) $48 + 39 =$   |
| (5) $13 + 37 =$  | (6) $54 + 29 =$  | (7) $10 + 26 =$  | (8) $39 + 26 =$   |
| (9) $28 + 12 =$  | (10) $32 + 46 =$ | (11) $65 + 29 =$ | (12) $66 + 21 =$  |
| (13) $83 + 16 =$ | (14) $34 + 11 =$ | (15) $89 + 10 =$ | (16) $49 + 47 =$  |
| (17) $63 + 24 =$ | (18) $41 + 30 =$ | (19) $31 + 69 =$ | (20) $42 + 17 =$  |
| (21) $50 + 40 =$ | (22) $23 + 50 =$ | (23) $58 + 11 =$ | (24) $80 + 13 =$  |
| (25) $45 + 37 =$ | (26) $66 + 19 =$ | (27) $46 + 21 =$ | (28) $28 + 30 =$  |
| (29) $54 + 39 =$ | (30) $19 + 40 =$ | (31) $64 + 21 =$ | (32) $86 + 12 =$  |
| (33) $75 + 22 =$ | (34) $37 + 27 =$ | (35) $89 + 10 =$ | (36) $35 + 34 =$  |
| (37) $56 + 43 =$ | (38) $50 + 37 =$ | (39) $48 + 12 =$ | (40) $88 + 10 =$  |
| (41) $52 + 47 =$ | (42) $80 + 18 =$ | (43) $63 + 12 =$ | (44) $11 + 34 =$  |
| (45) $82 + 17 =$ | (46) $36 + 51 =$ | (47) $37 + 16 =$ | (48) $17 + 57 =$  |
| (49) $73 + 13 =$ | (50) $41 + 28 =$ | (51) $32 + 61 =$ | (52) $32 + 66 =$  |
| (53) $41 + 47 =$ | (54) $45 + 36 =$ | (55) $80 + 18 =$ | (56) $57 + 14 =$  |
| (57) $82 + 18 =$ | (58) $38 + 29 =$ | (59) $14 + 52 =$ | (60) $56 + 20 =$  |
| (61) $66 + 27 =$ | (62) $75 + 21 =$ | (63) $25 + 63 =$ | (64) $17 + 29 =$  |
| (65) $62 + 30 =$ | (66) $82 + 11 =$ | (67) $50 + 20 =$ | (68) $79 + 12 =$  |
| (69) $75 + 15 =$ | (70) $11 + 62 =$ | (71) $33 + 17 =$ | (72) $76 + 15 =$  |
| (73) $15 + 34 =$ | (74) $51 + 17 =$ | (75) $35 + 15 =$ | (76) $60 + 18 =$  |
| (77) $69 + 15 =$ | (78) $41 + 25 =$ | (79) $68 + 11 =$ | (80) $34 + 44 =$  |
| (81) $31 + 46 =$ | (82) $31 + 42 =$ | (83) $42 + 55 =$ | (84) $61 + 15 =$  |
| (85) $36 + 62 =$ | (86) $60 + 13 =$ | (87) $73 + 12 =$ | (88) $84 + 12 =$  |
| (89) $28 + 24 =$ | (90) $26 + 56 =$ | (91) $64 + 16 =$ | (92) $71 + 27 =$  |
| (93) $73 + 26 =$ | (94) $49 + 31 =$ | (95) $14 + 24 =$ | (96) $53 + 35 =$  |
| (97) $11 + 18 =$ | (98) $24 + 71 =$ | (99) $47 + 41 =$ | (100) $64 + 29 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $39 + 38 =$  | (2) $19 + 61 =$  | (3) $53 + 18 =$  | (4) $84 + 15 =$   |
| (5) $31 + 20 =$  | (6) $44 + 15 =$  | (7) $35 + 31 =$  | (8) $45 + 41 =$   |
| (9) $66 + 34 =$  | (10) $51 + 26 =$ | (11) $75 + 22 =$ | (12) $70 + 30 =$  |
| (13) $48 + 23 =$ | (14) $44 + 13 =$ | (15) $64 + 17 =$ | (16) $12 + 56 =$  |
| (17) $84 + 10 =$ | (18) $63 + 22 =$ | (19) $50 + 14 =$ | (20) $20 + 17 =$  |
| (21) $85 + 13 =$ | (22) $33 + 46 =$ | (23) $55 + 17 =$ | (24) $39 + 21 =$  |
| (25) $78 + 22 =$ | (26) $16 + 60 =$ | (27) $26 + 71 =$ | (28) $60 + 40 =$  |
| (29) $69 + 23 =$ | (30) $83 + 13 =$ | (31) $40 + 52 =$ | (32) $12 + 45 =$  |
| (33) $11 + 78 =$ | (34) $31 + 24 =$ | (35) $53 + 44 =$ | (36) $64 + 24 =$  |
| (37) $25 + 12 =$ | (38) $33 + 47 =$ | (39) $23 + 63 =$ | (40) $49 + 45 =$  |
| (41) $11 + 87 =$ | (42) $44 + 17 =$ | (43) $14 + 72 =$ | (44) $40 + 31 =$  |
| (45) $21 + 70 =$ | (46) $88 + 12 =$ | (47) $90 + 10 =$ | (48) $66 + 12 =$  |
| (49) $57 + 30 =$ | (50) $59 + 12 =$ | (51) $78 + 19 =$ | (52) $32 + 42 =$  |
| (53) $25 + 38 =$ | (54) $27 + 71 =$ | (55) $68 + 22 =$ | (56) $26 + 26 =$  |
| (57) $22 + 16 =$ | (58) $68 + 26 =$ | (59) $61 + 23 =$ | (60) $81 + 15 =$  |
| (61) $49 + 25 =$ | (62) $65 + 31 =$ | (63) $40 + 50 =$ | (64) $79 + 19 =$  |
| (65) $89 + 10 =$ | (66) $16 + 19 =$ | (67) $12 + 48 =$ | (68) $26 + 53 =$  |
| (69) $51 + 18 =$ | (70) $12 + 39 =$ | (71) $21 + 32 =$ | (72) $30 + 12 =$  |
| (73) $75 + 14 =$ | (74) $60 + 19 =$ | (75) $29 + 10 =$ | (76) $31 + 14 =$  |
| (77) $28 + 45 =$ | (78) $19 + 34 =$ | (79) $62 + 35 =$ | (80) $87 + 11 =$  |
| (81) $79 + 12 =$ | (82) $26 + 64 =$ | (83) $74 + 13 =$ | (84) $56 + 17 =$  |
| (85) $38 + 12 =$ | (86) $65 + 21 =$ | (87) $79 + 18 =$ | (88) $50 + 27 =$  |
| (89) $20 + 71 =$ | (90) $69 + 27 =$ | (91) $86 + 13 =$ | (92) $63 + 18 =$  |
| (93) $84 + 12 =$ | (94) $24 + 68 =$ | (95) $34 + 48 =$ | (96) $11 + 49 =$  |
| (97) $68 + 14 =$ | (98) $41 + 16 =$ | (99) $10 + 80 =$ | (100) $28 + 49 =$ |

## 两位数加法计算练习题答案

### 第1页答案

- (1) 90 (2) 100 (3) 51 (4) 82 (5) 96 (6) 65 (7) 79 (8) 83  
(9) 89 (10) 93 (11) 92 (12) 100 (13) 34 (14) 48 (15) 63 (16) 91  
(17) 88 (18) 100 (19) 68 (20) 84 (21) 55 (22) 97 (23) 96 (24) 37  
(25) 95 (26) 92 (27) 96 (28) 96 (29) 56 (30) 71 (31) 97 (32) 70  
(33) 87 (34) 69 (35) 70 (36) 49 (37) 95 (38) 57 (39) 71 (40) 89  
(41) 94 (42) 97 (43) 72 (44) 99 (45) 84 (46) 99 (47) 77 (48) 90  
(49) 100 (50) 68 (51) 83 (52) 44 (53) 99 (54) 96 (55) 93 (56) 71  
(57) 99 (58) 96 (59) 100 (60) 68 (61) 79 (62) 68 (63) 87 (64) 96  
(65) 100 (66) 84 (67) 95 (68) 84 (69) 75 (70) 93 (71) 76 (72) 91  
(73) 90 (74) 98 (75) 74 (76) 100 (77) 97 (78) 89 (79) 74 (80) 89  
(81) 91 (82) 89 (83) 100 (84) 37 (85) 83 (86) 67 (87) 85 (88) 94  
(89) 97 (90) 87 (91) 79 (92) 94 (93) 48 (94) 88 (95) 90 (96) 47  
(97) 90 (98) 42 (99) 56 (100) 56

### 第2页答案

- (1) 91 (2) 78 (3) 88 (4) 99 (5) 29 (6) 64 (7) 51 (8) 61  
(9) 55 (10) 93 (11) 99 (12) 77 (13) 86 (14) 38 (15) 52 (16) 85  
(17) 65 (18) 76 (19) 66 (20) 88 (21) 82 (22) 92 (23) 48 (24) 92  
(25) 99 (26) 91 (27) 88 (28) 85 (29) 63 (30) 98 (31) 98 (32) 96  
(33) 98 (34) 88 (35) 88 (36) 50 (37) 74 (38) 99 (39) 62 (40) 100  
(41) 98 (42) 99 (43) 95 (44) 89 (45) 78 (46) 99 (47) 80 (48) 62  
(49) 91 (50) 99 (51) 50 (52) 98 (53) 95 (54) 86 (55) 59 (56) 99  
(57) 67 (58) 37 (59) 95 (60) 98 (61) 80 (62) 92 (63) 95 (64) 94  
(65) 53 (66) 63 (67) 100 (68) 84 (69) 70 (70) 66 (71) 92 (72) 85  
(73) 99 (74) 89 (75) 84 (76) 73 (77) 92 (78) 81 (79) 89 (80) 99  
(81) 98 (82) 100 (83) 62 (84) 98 (85) 86 (86) 92 (87) 42 (88) 98  
(89) 93 (90) 96 (91) 90 (92) 69 (93) 91 (94) 52 (95) 87 (96) 97  
(97) 93 (98) 72 (99) 99 (100) 93



## 两位数加法计算练习题答案

### 第3页答案

- (1) 98 (2) 100 (3) 81 (4) 92 (5) 44 (6) 65 (7) 100 (8) 78  
(9) 80 (10) 98 (11) 97 (12) 67 (13) 52 (14) 93 (15) 100 (16) 69  
(17) 94 (18) 90 (19) 61 (20) 91 (21) 99 (22) 81 (23) 96 (24) 89  
(25) 64 (26) 95 (27) 53 (28) 96 (29) 59 (30) 80 (31) 59 (32) 74  
(33) 89 (34) 96 (35) 78 (36) 92 (37) 74 (38) 81 (39) 80 (40) 94  
(41) 100 (42) 88 (43) 97 (44) 84 (45) 92 (46) 62 (47) 100 (48) 72  
(49) 36 (50) 99 (51) 76 (52) 60 (53) 95 (54) 70 (55) 47 (56) 77  
(57) 85 (58) 52 (59) 92 (60) 58 (61) 40 (62) 94 (63) 54 (64) 35  
(65) 90 (66) 61 (67) 95 (68) 73 (69) 100 (70) 84 (71) 85 (72) 63  
(73) 97 (74) 65 (75) 47 (76) 71 (77) 60 (78) 91 (79) 75 (80) 94  
(81) 70 (82) 99 (83) 96 (84) 48 (85) 74 (86) 79 (87) 79 (88) 97  
(89) 70 (90) 77 (91) 89 (92) 86 (93) 77 (94) 59 (95) 90 (96) 100  
(97) 86 (98) 98 (99) 89 (100) 65

### 第4页答案

- (1) 100 (2) 90 (3) 81 (4) 100 (5) 92 (6) 88 (7) 90 (8) 88  
(9) 54 (10) 86 (11) 65 (12) 57 (13) 98 (14) 87 (15) 74 (16) 71  
(17) 52 (18) 96 (19) 82 (20) 87 (21) 37 (22) 92 (23) 75 (24) 99  
(25) 42 (26) 84 (27) 49 (28) 91 (29) 91 (30) 89 (31) 83 (32) 95  
(33) 97 (34) 70 (35) 81 (36) 99 (37) 65 (38) 97 (39) 91 (40) 63  
(41) 94 (42) 94 (43) 100 (44) 80 (45) 52 (46) 65 (47) 82 (48) 99  
(49) 100 (50) 92 (51) 99 (52) 100 (53) 91 (54) 36 (55) 100 (56) 84  
(57) 97 (58) 71 (59) 87 (60) 99 (61) 100 (62) 32 (63) 85 (64) 69  
(65) 96 (66) 87 (67) 78 (68) 98 (69) 86 (70) 99 (71) 94 (72) 85  
(73) 80 (74) 93 (75) 46 (76) 96 (77) 38 (78) 68 (79) 69 (80) 99  
(81) 95 (82) 49 (83) 93 (84) 99 (85) 100 (86) 91 (87) 89 (88) 54  
(89) 82 (90) 97 (91) 100 (92) 65 (93) 81 (94) 72 (95) 79 (96) 97  
(97) 95 (98) 75 (99) 90 (100) 97

## 两位数加法计算练习题答案

### 第5页答案

- (1) 82    (2) 85    (3) 84    (4) 100    (5) 97    (6) 87    (7) 90    (8) 41  
(9) 92    (10) 100    (11) 82    (12) 88    (13) 91    (14) 37    (15) 100    (16) 25  
(17) 95    (18) 21    (19) 70    (20) 46    (21) 63    (22) 90    (23) 85    (24) 95  
(25) 93    (26) 96    (27) 78    (28) 96    (29) 100    (30) 87    (31) 56    (32) 98  
(33) 94    (34) 72    (35) 86    (36) 88    (37) 94    (38) 100    (39) 100    (40) 45  
(41) 48    (42) 97    (43) 92    (44) 95    (45) 84    (46) 39    (47) 98    (48) 58  
(49) 100    (50) 69    (51) 94    (52) 83    (53) 97    (54) 86    (55) 97    (56) 33  
(57) 99    (58) 91    (59) 43    (60) 96    (61) 78    (62) 78    (63) 85    (64) 34  
(65) 83    (66) 68    (67) 54    (68) 96    (69) 95    (70) 98    (71) 68    (72) 95  
(73) 91    (74) 80    (75) 69    (76) 74    (77) 66    (78) 58    (79) 45    (80) 88  
(81) 91    (82) 100    (83) 28    (84) 66    (85) 65    (86) 100    (87) 78    (88) 93  
(89) 87    (90) 94    (91) 60    (92) 56    (93) 98    (94) 95    (95) 91    (96) 51  
(97) 40    (98) 94    (99) 91    (100) 76

### 第6页答案

- (1) 44    (2) 96    (3) 97    (4) 87    (5) 50    (6) 83    (7) 36    (8) 65  
(9) 40    (10) 78    (11) 94    (12) 87    (13) 99    (14) 45    (15) 99    (16) 96  
(17) 87    (18) 71    (19) 100    (20) 59    (21) 90    (22) 73    (23) 69    (24) 93  
(25) 82    (26) 85    (27) 67    (28) 58    (29) 93    (30) 59    (31) 85    (32) 98  
(33) 97    (34) 64    (35) 99    (36) 69    (37) 99    (38) 87    (39) 60    (40) 98  
(41) 99    (42) 98    (43) 75    (44) 45    (45) 99    (46) 87    (47) 53    (48) 74  
(49) 86    (50) 69    (51) 93    (52) 98    (53) 88    (54) 81    (55) 98    (56) 71  
(57) 100    (58) 67    (59) 66    (60) 76    (61) 93    (62) 96    (63) 88    (64) 46  
(65) 92    (66) 93    (67) 70    (68) 91    (69) 90    (70) 73    (71) 50    (72) 91  
(73) 49    (74) 68    (75) 50    (76) 78    (77) 84    (78) 66    (79) 79    (80) 78  
(81) 77    (82) 73    (83) 97    (84) 76    (85) 98    (86) 73    (87) 85    (88) 96  
(89) 52    (90) 82    (91) 80    (92) 98    (93) 99    (94) 80    (95) 38    (96) 88  
(97) 29    (98) 95    (99) 88    (100) 93

## 两位数加法计算练习题答案

### 第7页答案

- (1) 77    (2) 80    (3) 71    (4) 99    (5) 51    (6) 59    (7) 66    (8) 86  
(9) 100    (10) 77    (11) 97    (12) 100    (13) 71    (14) 57    (15) 81    (16) 68  
(17) 94    (18) 85    (19) 64    (20) 37    (21) 98    (22) 79    (23) 72    (24) 60  
(25) 100    (26) 76    (27) 97    (28) 100    (29) 92    (30) 96    (31) 92    (32) 57  
(33) 89    (34) 55    (35) 97    (36) 88    (37) 37    (38) 80    (39) 86    (40) 94  
(41) 98    (42) 61    (43) 86    (44) 71    (45) 91    (46) 100    (47) 100    (48) 78  
(49) 87    (50) 71    (51) 97    (52) 74    (53) 63    (54) 98    (55) 90    (56) 52  
(57) 38    (58) 94    (59) 84    (60) 96    (61) 74    (62) 96    (63) 90    (64) 98  
(65) 99    (66) 35    (67) 60    (68) 79    (69) 69    (70) 51    (71) 53    (72) 42  
(73) 89    (74) 79    (75) 39    (76) 45    (77) 73    (78) 53    (79) 97    (80) 98  
(81) 91    (82) 90    (83) 87    (84) 73    (85) 50    (86) 86    (87) 97    (88) 77  
(89) 91    (90) 96    (91) 99    (92) 81    (93) 96    (94) 92    (95) 82    (96) 60  
(97) 82    (98) 57    (99) 90    (100) 77