

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $15 - 13 =$ | (2) $15 + 4 =$ | (3) $19 - 6 =$ | (4) $16 + 3 =$ |
| (5) $1 - 1 =$ | (6) $15 + 1 =$ | (7) $6 - 5 =$ | (8) $9 + 6 =$ |
| (9) $7 - 4 =$ | (10) $5 - 3 =$ | (11) $3 - 3 =$ | (12) $16 + 1 =$ |
| (13) $5 + 2 =$ | (14) $7 + 8 =$ | (15) $6 + 9 =$ | (16) $6 + 3 =$ |
| (17) $11 + 2 =$ | (18) $17 + 2 =$ | (19) $18 - 12 =$ | (20) $3 - 2 =$ |
| (21) $13 + 7 =$ | (22) $3 + 12 =$ | (23) $14 - 5 =$ | (24) $5 + 11 =$ |
| (25) $19 - 3 =$ | (26) $2 - 2 =$ | (27) $9 - 6 =$ | (28) $12 - 8 =$ |
| (29) $15 + 3 =$ | (30) $1 + 18 =$ | (31) $5 + 15 =$ | (32) $13 + 3 =$ |
| (33) $1 - 1 =$ | (34) $9 + 7 =$ | (35) $12 - 7 =$ | (36) $19 - 12 =$ |
| (37) $14 + 1 =$ | (38) $14 - 9 =$ | (39) $19 + 1 =$ | (40) $10 + 8 =$ |
| (41) $15 - 13 =$ | (42) $17 - 12 =$ | (43) $5 + 1 =$ | (44) $16 - 4 =$ |
| (45) $7 + 10 =$ | (46) $19 + 1 =$ | (47) $15 - 4 =$ | (48) $14 - 1 =$ |
| (49) $7 - 5 =$ | (50) $6 - 3 =$ | (51) $10 - 4 =$ | (52) $18 - 3 =$ |
| (53) $6 + 8 =$ | (54) $1 - 1 =$ | (55) $19 - 9 =$ | (56) $8 - 3 =$ |
| (57) $2 - 1 =$ | (58) $16 - 16 =$ | (59) $13 - 11 =$ | (60) $14 + 2 =$ |
| (61) $19 + 1 =$ | (62) $10 - 3 =$ | (63) $2 + 7 =$ | (64) $7 - 6 =$ |
| (65) $8 + 8 =$ | (66) $6 + 7 =$ | (67) $16 - 6 =$ | (68) $2 + 16 =$ |
| (69) $4 + 6 =$ | (70) $19 + 1 =$ | (71) $19 - 1 =$ | (72) $11 - 5 =$ |
| (73) $1 + 6 =$ | (74) $3 + 6 =$ | (75) $10 + 3 =$ | (76) $18 - 3 =$ |
| (77) $17 + 3 =$ | (78) $14 - 1 =$ | (79) $14 - 4 =$ | (80) $12 - 11 =$ |
| (81) $3 - 1 =$ | (82) $5 - 1 =$ | (83) $8 + 8 =$ | (84) $6 + 11 =$ |
| (85) $12 + 3 =$ | (86) $13 - 6 =$ | (87) $13 - 7 =$ | (88) $12 + 1 =$ |
| (89) $19 - 13 =$ | (90) $12 + 6 =$ | (91) $3 - 1 =$ | (92) $2 - 1 =$ |
| (93) $2 + 14 =$ | (94) $1 - 1 =$ | (95) $17 - 9 =$ | (96) $16 - 6 =$ |
| (97) $8 - 6 =$ | (98) $5 - 1 =$ | (99) $10 - 8 =$ | (100) $10 + 7 =$ |

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|------------------|-----------------|------------------|------------------|
| (1) $2 - 1 =$ | (2) $16 + 3 =$ | (3) $12 + 1 =$ | (4) $8 + 12 =$ |
| (5) $2 + 11 =$ | (6) $16 + 2 =$ | (7) $12 - 6 =$ | (8) $13 + 6 =$ |
| (9) $8 - 8 =$ | (10) $1 - 1 =$ | (11) $11 + 5 =$ | (12) $17 + 2 =$ |
| (13) $4 - 2 =$ | (14) $5 - 2 =$ | (15) $6 - 4 =$ | (16) $4 + 2 =$ |
| (17) $13 + 5 =$ | (18) $19 + 1 =$ | (19) $2 + 12 =$ | (20) $1 + 16 =$ |
| (21) $15 - 3 =$ | (22) $16 + 4 =$ | (23) $2 + 7 =$ | (24) $6 - 1 =$ |
| (25) $1 + 18 =$ | (26) $2 - 2 =$ | (27) $10 - 4 =$ | (28) $10 + 10 =$ |
| (29) $13 + 7 =$ | (30) $19 + 1 =$ | (31) $3 - 1 =$ | (32) $15 - 8 =$ |
| (33) $7 + 2 =$ | (34) $15 + 1 =$ | (35) $2 - 1 =$ | (36) $6 - 5 =$ |
| (37) $11 + 2 =$ | (38) $5 - 3 =$ | (39) $8 - 2 =$ | (40) $9 - 9 =$ |
| (41) $9 - 7 =$ | (42) $6 - 6 =$ | (43) $15 - 4 =$ | (44) $10 + 6 =$ |
| (45) $6 + 3 =$ | (46) $1 - 1 =$ | (47) $8 - 6 =$ | (48) $9 + 10 =$ |
| (49) $14 + 2 =$ | (50) $5 + 3 =$ | (51) $16 - 3 =$ | (52) $5 + 13 =$ |
| (53) $16 + 3 =$ | (54) $15 + 3 =$ | (55) $13 - 8 =$ | (56) $14 + 2 =$ |
| (57) $17 + 2 =$ | (58) $6 - 5 =$ | (59) $13 - 11 =$ | (60) $16 - 15 =$ |
| (61) $10 - 3 =$ | (62) $7 + 1 =$ | (63) $3 - 1 =$ | (64) $13 + 5 =$ |
| (65) $16 - 16 =$ | (66) $8 + 9 =$ | (67) $15 + 4 =$ | (68) $3 + 2 =$ |
| (69) $19 + 1 =$ | (70) $12 + 8 =$ | (71) $10 + 9 =$ | (72) $7 - 1 =$ |
| (73) $13 - 7 =$ | (74) $7 + 2 =$ | (75) $17 + 2 =$ | (76) $16 + 4 =$ |
| (77) $3 + 10 =$ | (78) $17 - 7 =$ | (79) $9 + 7 =$ | (80) $3 + 7 =$ |
| (81) $1 + 5 =$ | (82) $6 + 10 =$ | (83) $1 + 3 =$ | (84) $8 - 7 =$ |
| (85) $5 - 2 =$ | (86) $10 - 7 =$ | (87) $2 + 2 =$ | (88) $6 + 1 =$ |
| (89) $7 + 6 =$ | (90) $16 + 2 =$ | (91) $18 - 13 =$ | (92) $14 - 8 =$ |
| (93) $4 - 4 =$ | (94) $10 - 8 =$ | (95) $14 + 2 =$ | (96) $4 + 14 =$ |
| (97) $8 + 7 =$ | (98) $6 + 3 =$ | (99) $15 + 3 =$ | (100) $4 - 1 =$ |

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $9 + 8 =$ | (2) $6 + 14 =$ | (3) $13 + 4 =$ | (4) $9 + 4 =$ |
| (5) $3 + 17 =$ | (6) $5 + 12 =$ | (7) $15 + 3 =$ | (8) $14 - 14 =$ |
| (9) $10 + 3 =$ | (10) $11 - 2 =$ | (11) $5 - 3 =$ | (12) $11 - 9 =$ |
| (13) $9 - 7 =$ | (14) $5 - 1 =$ | (15) $13 - 9 =$ | (16) $13 - 5 =$ |
| (17) $10 + 7 =$ | (18) $5 - 3 =$ | (19) $14 - 10 =$ | (20) $16 - 1 =$ |
| (21) $11 + 8 =$ | (22) $9 + 10 =$ | (23) $17 - 9 =$ | (24) $2 + 1 =$ |
| (25) $2 - 1 =$ | (26) $18 + 2 =$ | (27) $16 + 3 =$ | (28) $7 - 5 =$ |
| (29) $18 + 2 =$ | (30) $17 - 3 =$ | (31) $17 - 7 =$ | (32) $7 - 6 =$ |
| (33) $5 + 14 =$ | (34) $19 - 10 =$ | (35) $2 - 1 =$ | (36) $13 + 2 =$ |
| (37) $8 + 8 =$ | (38) $11 + 1 =$ | (39) $2 + 4 =$ | (40) $9 + 2 =$ |
| (41) $4 - 2 =$ | (42) $3 - 2 =$ | (43) $6 + 3 =$ | (44) $12 - 2 =$ |
| (45) $5 - 3 =$ | (46) $6 + 4 =$ | (47) $9 - 4 =$ | (48) $8 + 5 =$ |
| (49) $19 + 1 =$ | (50) $8 + 5 =$ | (51) $10 - 6 =$ | (52) $7 + 5 =$ |
| (53) $19 - 5 =$ | (54) $3 + 5 =$ | (55) $19 + 1 =$ | (56) $17 + 1 =$ |
| (57) $17 + 2 =$ | (58) $12 - 1 =$ | (59) $18 + 1 =$ | (60) $18 - 7 =$ |
| (61) $3 - 3 =$ | (62) $8 - 3 =$ | (63) $17 + 3 =$ | (64) $6 + 14 =$ |
| (65) $19 - 3 =$ | (66) $2 + 14 =$ | (67) $10 - 3 =$ | (68) $17 + 3 =$ |
| (69) $18 - 14 =$ | (70) $4 - 1 =$ | (71) $9 + 6 =$ | (72) $17 + 3 =$ |
| (73) $13 - 9 =$ | (74) $3 + 8 =$ | (75) $4 - 1 =$ | (76) $18 + 1 =$ |
| (77) $4 - 2 =$ | (78) $9 + 11 =$ | (79) $4 + 1 =$ | (80) $10 - 3 =$ |
| (81) $9 - 3 =$ | (82) $4 + 1 =$ | (83) $12 - 10 =$ | (84) $11 + 9 =$ |
| (85) $8 - 6 =$ | (86) $13 + 2 =$ | (87) $18 - 16 =$ | (88) $15 - 8 =$ |
| (89) $18 - 18 =$ | (90) $13 - 9 =$ | (91) $13 + 1 =$ | (92) $4 - 4 =$ |
| (93) $5 + 13 =$ | (94) $11 + 7 =$ | (95) $8 - 2 =$ | (96) $13 + 3 =$ |
| (97) $2 - 2 =$ | (98) $18 - 5 =$ | (99) $15 - 7 =$ | (100) $1 + 11 =$ |



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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $2 - 2 =$ | (2) $4 + 13 =$ | (3) $11 + 7 =$ | (4) $3 - 1 =$ |
| (5) $14 + 4 =$ | (6) $1 + 19 =$ | (7) $19 - 5 =$ | (8) $5 + 7 =$ |
| (9) $18 + 2 =$ | (10) $15 - 14 =$ | (11) $3 - 3 =$ | (12) $10 + 2 =$ |
| (13) $9 - 5 =$ | (14) $6 + 9 =$ | (15) $5 - 2 =$ | (16) $2 - 2 =$ |
| (17) $11 + 3 =$ | (18) $13 + 3 =$ | (19) $15 + 2 =$ | (20) $14 - 3 =$ |
| (21) $1 - 1 =$ | (22) $6 - 3 =$ | (23) $12 - 5 =$ | (24) $3 + 1 =$ |
| (25) $12 - 9 =$ | (26) $14 + 6 =$ | (27) $8 - 3 =$ | (28) $13 - 8 =$ |
| (29) $19 + 1 =$ | (30) $3 - 1 =$ | (31) $13 + 6 =$ | (32) $15 - 12 =$ |
| (33) $1 + 16 =$ | (34) $17 + 1 =$ | (35) $1 - 1 =$ | (36) $4 - 4 =$ |
| (37) $8 + 3 =$ | (38) $2 - 2 =$ | (39) $9 + 7 =$ | (40) $2 + 7 =$ |
| (41) $10 - 3 =$ | (42) $18 - 7 =$ | (43) $12 + 2 =$ | (44) $3 + 7 =$ |
| (45) $18 + 2 =$ | (46) $6 - 3 =$ | (47) $1 + 13 =$ | (48) $10 + 7 =$ |
| (49) $17 - 8 =$ | (50) $10 - 6 =$ | (51) $6 + 6 =$ | (52) $18 - 4 =$ |
| (53) $17 - 1 =$ | (54) $15 + 3 =$ | (55) $10 - 5 =$ | (56) $18 - 6 =$ |
| (57) $18 + 1 =$ | (58) $6 - 6 =$ | (59) $11 + 3 =$ | (60) $5 - 1 =$ |
| (61) $8 - 6 =$ | (62) $17 - 13 =$ | (63) $4 - 2 =$ | (64) $11 - 11 =$ |
| (65) $16 + 4 =$ | (66) $10 - 9 =$ | (67) $1 + 11 =$ | (68) $2 + 16 =$ |
| (69) $7 - 2 =$ | (70) $7 + 1 =$ | (71) $11 + 6 =$ | (72) $15 + 2 =$ |
| (73) $4 - 4 =$ | (74) $15 + 2 =$ | (75) $19 - 15 =$ | (76) $9 + 4 =$ |
| (77) $17 + 3 =$ | (78) $18 - 8 =$ | (79) $2 + 13 =$ | (80) $9 - 6 =$ |
| (81) $7 + 12 =$ | (82) $1 - 1 =$ | (83) $6 - 2 =$ | (84) $16 - 7 =$ |
| (85) $7 + 11 =$ | (86) $11 - 5 =$ | (87) $12 + 5 =$ | (88) $14 - 11 =$ |
| (89) $11 - 11 =$ | (90) $11 - 6 =$ | (91) $18 + 1 =$ | (92) $3 + 4 =$ |
| (93) $8 - 3 =$ | (94) $19 - 11 =$ | (95) $4 - 1 =$ | (96) $19 + 1 =$ |
| (97) $5 - 5 =$ | (98) $8 - 6 =$ | (99) $18 + 2 =$ | (100) $1 + 16 =$ |

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- | | | | |
|-----------------|------------------|------------------|------------------|
| (1) $17 + 3 =$ | (2) $3 - 2 =$ | (3) $17 + 2 =$ | (4) $12 - 11 =$ |
| (5) $17 + 3 =$ | (6) $12 + 8 =$ | (7) $15 - 6 =$ | (8) $7 - 2 =$ |
| (9) $11 + 8 =$ | (10) $4 + 1 =$ | (11) $16 - 13 =$ | (12) $12 - 12 =$ |
| (13) $6 - 3 =$ | (14) $9 - 5 =$ | (15) $17 + 2 =$ | (16) $10 + 7 =$ |
| (17) $2 - 2 =$ | (18) $12 + 3 =$ | (19) $16 + 3 =$ | (20) $3 - 1 =$ |
| (21) $3 - 2 =$ | (22) $5 - 1 =$ | (23) $10 + 2 =$ | (24) $1 + 3 =$ |
| (25) $17 + 2 =$ | (26) $11 - 7 =$ | (27) $14 - 4 =$ | (28) $2 - 2 =$ |
| (29) $7 + 13 =$ | (30) $10 - 4 =$ | (31) $1 - 1 =$ | (32) $12 - 3 =$ |
| (33) $18 + 1 =$ | (34) $13 + 5 =$ | (35) $7 + 3 =$ | (36) $10 - 9 =$ |
| (37) $6 - 2 =$ | (38) $1 - 1 =$ | (39) $10 + 9 =$ | (40) $2 - 2 =$ |
| (41) $10 - 6 =$ | (42) $11 + 3 =$ | (43) $18 - 4 =$ | (44) $18 - 10 =$ |
| (45) $2 - 1 =$ | (46) $7 - 2 =$ | (47) $14 + 2 =$ | (48) $11 - 11 =$ |
| (49) $11 - 9 =$ | (50) $8 - 3 =$ | (51) $11 - 10 =$ | (52) $15 + 2 =$ |
| (53) $19 + 1 =$ | (54) $12 - 11 =$ | (55) $4 - 2 =$ | (56) $9 - 7 =$ |
| (57) $7 - 5 =$ | (58) $14 + 6 =$ | (59) $12 + 5 =$ | (60) $12 + 8 =$ |
| (61) $14 - 7 =$ | (62) $11 + 3 =$ | (63) $9 + 1 =$ | (64) $12 + 8 =$ |
| (65) $8 + 6 =$ | (66) $2 + 7 =$ | (67) $15 + 4 =$ | (68) $16 - 4 =$ |
| (69) $16 - 5 =$ | (70) $17 - 13 =$ | (71) $10 + 1 =$ | (72) $10 + 6 =$ |
| (73) $11 - 9 =$ | (74) $2 + 8 =$ | (75) $19 + 1 =$ | (76) $1 - 1 =$ |
| (77) $4 + 9 =$ | (78) $15 + 3 =$ | (79) $11 - 11 =$ | (80) $1 + 2 =$ |
| (81) $16 + 1 =$ | (82) $2 - 2 =$ | (83) $9 - 7 =$ | (84) $6 + 2 =$ |
| (85) $6 + 11 =$ | (86) $11 - 1 =$ | (87) $13 - 11 =$ | (88) $16 - 9 =$ |
| (89) $5 + 9 =$ | (90) $5 + 3 =$ | (91) $7 - 4 =$ | (92) $11 - 6 =$ |
| (93) $11 + 3 =$ | (94) $18 - 18 =$ | (95) $18 + 2 =$ | (96) $16 - 3 =$ |
| (97) $6 - 4 =$ | (98) $1 - 1 =$ | (99) $13 + 1 =$ | (100) $15 + 1 =$ |



二十以内加减法计算练习题

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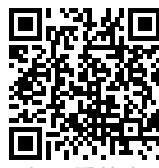
用时 _____

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|----------------|----------------|----------------|----------------|
| (1) 7 + 3 = | (2) 5 - 4 = | (3) 16 + 1 = | (4) 13 - 3 = |
| (5) 14 - 6 = | (6) 7 + 8 = | (7) 13 - 5 = | (8) 14 - 8 = |
| (9) 3 + 5 = | (10) 11 - 2 = | (11) 10 - 4 = | (12) 15 - 5 = |
| (13) 16 + 2 = | (14) 12 - 10 = | (15) 11 - 8 = | (16) 9 + 3 = |
| (17) 9 + 1 = | (18) 5 + 11 = | (19) 14 + 6 = | (20) 18 + 1 = |
| (21) 3 + 10 = | (22) 13 - 9 = | (23) 9 + 1 = | (24) 18 + 2 = |
| (25) 6 - 2 = | (26) 17 - 12 = | (27) 2 - 1 = | (28) 19 + 1 = |
| (29) 2 - 2 = | (30) 9 + 7 = | (31) 1 + 7 = | (32) 7 + 2 = |
| (33) 4 - 1 = | (34) 4 - 3 = | (35) 8 - 3 = | (36) 11 - 11 = |
| (37) 8 + 9 = | (38) 7 + 9 = | (39) 7 + 2 = | (40) 2 + 6 = |
| (41) 13 - 13 = | (42) 8 - 5 = | (43) 3 - 1 = | (44) 17 - 7 = |
| (45) 4 + 12 = | (46) 1 + 12 = | (47) 13 - 9 = | (48) 2 - 1 = |
| (49) 11 + 1 = | (50) 16 - 9 = | (51) 18 + 2 = | (52) 11 + 9 = |
| (53) 10 - 1 = | (54) 12 - 5 = | (55) 7 - 3 = | (56) 13 + 7 = |
| (57) 3 - 1 = | (58) 18 + 2 = | (59) 16 - 15 = | (60) 12 - 9 = |
| (61) 14 - 1 = | (62) 3 - 1 = | (63) 7 + 3 = | (64) 19 + 1 = |
| (65) 10 - 4 = | (66) 6 - 2 = | (67) 3 - 3 = | (68) 10 - 4 = |
| (69) 5 - 3 = | (70) 5 - 4 = | (71) 3 + 14 = | (72) 3 + 5 = |
| (73) 16 - 7 = | (74) 2 + 10 = | (75) 9 + 3 = | (76) 3 + 12 = |
| (77) 9 - 3 = | (78) 3 + 9 = | (79) 15 + 5 = | (80) 5 + 9 = |
| (81) 16 + 4 = | (82) 4 + 14 = | (83) 14 + 1 = | (84) 4 - 1 = |
| (85) 19 + 1 = | (86) 13 - 10 = | (87) 12 - 5 = | (88) 13 - 7 = |
| (89) 14 - 4 = | (90) 1 + 10 = | (91) 9 - 2 = | (92) 16 + 3 = |
| (93) 7 - 5 = | (94) 1 - 1 = | (95) 19 - 19 = | (96) 6 - 1 = |
| (97) 19 + 1 = | (98) 7 + 7 = | (99) 14 - 1 = | (100) 10 - 1 = |

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|------------------|------------------|------------------|------------------|
| (1) $14 - 3 =$ | (2) $14 + 6 =$ | (3) $8 - 5 =$ | (4) $9 - 4 =$ |
| (5) $14 + 3 =$ | (6) $2 + 1 =$ | (7) $3 + 3 =$ | (8) $19 + 1 =$ |
| (9) $13 + 7 =$ | (10) $11 - 10 =$ | (11) $17 - 6 =$ | (12) $8 + 5 =$ |
| (13) $16 + 2 =$ | (14) $7 - 2 =$ | (15) $13 + 2 =$ | (16) $1 + 3 =$ |
| (17) $17 + 3 =$ | (18) $9 + 9 =$ | (19) $19 + 1 =$ | (20) $17 + 1 =$ |
| (21) $3 + 7 =$ | (22) $10 + 4 =$ | (23) $17 - 16 =$ | (24) $17 - 3 =$ |
| (25) $2 + 2 =$ | (26) $13 - 1 =$ | (27) $10 - 4 =$ | (28) $15 - 13 =$ |
| (29) $13 - 6 =$ | (30) $15 + 4 =$ | (31) $17 - 17 =$ | (32) $10 + 5 =$ |
| (33) $2 + 6 =$ | (34) $18 + 2 =$ | (35) $14 - 9 =$ | (36) $5 - 4 =$ |
| (37) $16 + 1 =$ | (38) $13 - 13 =$ | (39) $3 - 3 =$ | (40) $5 - 2 =$ |
| (41) $19 + 1 =$ | (42) $19 - 3 =$ | (43) $17 - 7 =$ | (44) $5 + 4 =$ |
| (45) $16 + 4 =$ | (46) $15 + 4 =$ | (47) $7 + 9 =$ | (48) $9 + 1 =$ |
| (49) $10 + 7 =$ | (50) $13 - 7 =$ | (51) $15 - 10 =$ | (52) $11 + 6 =$ |
| (53) $1 + 9 =$ | (54) $10 - 8 =$ | (55) $4 + 2 =$ | (56) $11 + 8 =$ |
| (57) $5 + 14 =$ | (58) $16 - 2 =$ | (59) $12 + 7 =$ | (60) $2 + 14 =$ |
| (61) $7 + 7 =$ | (62) $18 - 1 =$ | (63) $6 - 5 =$ | (64) $4 - 1 =$ |
| (65) $2 - 1 =$ | (66) $7 - 7 =$ | (67) $7 + 7 =$ | (68) $6 - 2 =$ |
| (69) $17 + 3 =$ | (70) $1 - 1 =$ | (71) $10 - 9 =$ | (72) $5 + 15 =$ |
| (73) $8 + 6 =$ | (74) $18 + 1 =$ | (75) $13 - 10 =$ | (76) $4 + 12 =$ |
| (77) $6 - 3 =$ | (78) $3 + 17 =$ | (79) $18 - 3 =$ | (80) $2 + 13 =$ |
| (81) $19 - 19 =$ | (82) $6 + 7 =$ | (83) $19 + 1 =$ | (84) $3 - 3 =$ |
| (85) $13 + 5 =$ | (86) $16 + 1 =$ | (87) $9 - 2 =$ | (88) $7 + 8 =$ |
| (89) $9 - 5 =$ | (90) $16 + 4 =$ | (91) $15 + 1 =$ | (92) $10 - 2 =$ |
| (93) $11 + 2 =$ | (94) $13 - 13 =$ | (95) $3 + 12 =$ | (96) $1 - 1 =$ |
| (97) $17 + 2 =$ | (98) $3 + 3 =$ | (99) $10 + 6 =$ | (100) $13 + 6 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 2	(2) 19	(3) 13	(4) 19	(5) 0	(6) 16	(7) 1	(8) 15
(9) 3	(10) 2	(11) 0	(12) 17	(13) 7	(14) 15	(15) 15	(16) 9
(17) 13	(18) 19	(19) 6	(20) 1	(21) 20	(22) 15	(23) 9	(24) 16
(25) 16	(26) 0	(27) 3	(28) 4	(29) 18	(30) 19	(31) 20	(32) 16
(33) 0	(34) 16	(35) 5	(36) 7	(37) 15	(38) 5	(39) 20	(40) 18
(41) 2	(42) 5	(43) 6	(44) 12	(45) 17	(46) 20	(47) 11	(48) 13
(49) 2	(50) 3	(51) 6	(52) 15	(53) 14	(54) 0	(55) 10	(56) 5
(57) 1	(58) 0	(59) 2	(60) 16	(61) 20	(62) 7	(63) 9	(64) 1
(65) 16	(66) 13	(67) 10	(68) 18	(69) 10	(70) 20	(71) 18	(72) 6
(73) 7	(74) 9	(75) 13	(76) 15	(77) 20	(78) 13	(79) 10	(80) 1
(81) 2	(82) 4	(83) 16	(84) 17	(85) 15	(86) 7	(87) 6	(88) 13
(89) 6	(90) 18	(91) 2	(92) 1	(93) 16	(94) 0	(95) 8	(96) 10
(97) 2	(98) 4	(99) 2	(100) 17				

第2页答案

(1) 1	(2) 19	(3) 13	(4) 20	(5) 13	(6) 18	(7) 6	(8) 19
(9) 0	(10) 0	(11) 16	(12) 19	(13) 2	(14) 3	(15) 2	(16) 6
(17) 18	(18) 20	(19) 14	(20) 17	(21) 12	(22) 20	(23) 9	(24) 5
(25) 19	(26) 0	(27) 6	(28) 20	(29) 20	(30) 20	(31) 2	(32) 7
(33) 9	(34) 16	(35) 1	(36) 1	(37) 13	(38) 2	(39) 6	(40) 0
(41) 2	(42) 0	(43) 11	(44) 16	(45) 9	(46) 0	(47) 2	(48) 19
(49) 16	(50) 8	(51) 13	(52) 18	(53) 19	(54) 18	(55) 5	(56) 16
(57) 19	(58) 1	(59) 2	(60) 1	(61) 7	(62) 8	(63) 2	(64) 18
(65) 0	(66) 17	(67) 19	(68) 5	(69) 20	(70) 20	(71) 19	(72) 6
(73) 6	(74) 9	(75) 19	(76) 20	(77) 13	(78) 10	(79) 16	(80) 10
(81) 6	(82) 16	(83) 4	(84) 1	(85) 3	(86) 3	(87) 4	(88) 7
(89) 13	(90) 18	(91) 5	(92) 6	(93) 0	(94) 2	(95) 16	(96) 18
(97) 15	(98) 9	(99) 18	(100) 3				

二十以内加减法计算练习题答案

第3页答案

(1) 17	(2) 20	(3) 17	(4) 13	(5) 20	(6) 17	(7) 18	(8) 0
(9) 13	(10) 9	(11) 2	(12) 2	(13) 2	(14) 4	(15) 4	(16) 8
(17) 17	(18) 2	(19) 4	(20) 15	(21) 19	(22) 19	(23) 8	(24) 3
(25) 1	(26) 20	(27) 19	(28) 2	(29) 20	(30) 14	(31) 10	(32) 1
(33) 19	(34) 9	(35) 1	(36) 15	(37) 16	(38) 12	(39) 6	(40) 11
(41) 2	(42) 1	(43) 9	(44) 10	(45) 2	(46) 10	(47) 5	(48) 13
(49) 20	(50) 13	(51) 4	(52) 12	(53) 14	(54) 8	(55) 20	(56) 18
(57) 19	(58) 11	(59) 19	(60) 11	(61) 0	(62) 5	(63) 20	(64) 20
(65) 16	(66) 16	(67) 7	(68) 20	(69) 4	(70) 3	(71) 15	(72) 20
(73) 4	(74) 11	(75) 3	(76) 19	(77) 2	(78) 20	(79) 5	(80) 7
(81) 6	(82) 5	(83) 2	(84) 20	(85) 2	(86) 15	(87) 2	(88) 7
(89) 0	(90) 4	(91) 14	(92) 0	(93) 18	(94) 18	(95) 6	(96) 16
(97) 0	(98) 13	(99) 8	(100) 12				

第4页答案

(1) 0	(2) 17	(3) 18	(4) 2	(5) 18	(6) 20	(7) 14	(8) 12
(9) 20	(10) 1	(11) 0	(12) 12	(13) 4	(14) 15	(15) 3	(16) 0
(17) 14	(18) 16	(19) 17	(20) 11	(21) 0	(22) 3	(23) 7	(24) 4
(25) 3	(26) 20	(27) 5	(28) 5	(29) 20	(30) 2	(31) 19	(32) 3
(33) 17	(34) 18	(35) 0	(36) 0	(37) 11	(38) 0	(39) 16	(40) 9
(41) 7	(42) 11	(43) 14	(44) 10	(45) 20	(46) 3	(47) 14	(48) 17
(49) 9	(50) 4	(51) 12	(52) 14	(53) 16	(54) 18	(55) 5	(56) 12
(57) 19	(58) 0	(59) 14	(60) 4	(61) 2	(62) 4	(63) 2	(64) 0
(65) 20	(66) 1	(67) 12	(68) 18	(69) 5	(70) 8	(71) 17	(72) 17
(73) 0	(74) 17	(75) 4	(76) 13	(77) 20	(78) 10	(79) 15	(80) 3
(81) 19	(82) 0	(83) 4	(84) 9	(85) 18	(86) 6	(87) 17	(88) 3
(89) 0	(90) 5	(91) 19	(92) 7	(93) 5	(94) 8	(95) 3	(96) 20
(97) 0	(98) 2	(99) 20	(100) 17				

二十以内加减法计算练习题答案

第5页答案

(1) 20 (2) 1 (3) 19 (4) 1 (5) 20 (6) 20 (7) 9 (8) 5
(9) 19 (10) 5 (11) 3 (12) 0 (13) 3 (14) 4 (15) 19 (16) 17
(17) 0 (18) 15 (19) 19 (20) 2 (21) 1 (22) 4 (23) 12 (24) 4
(25) 19 (26) 4 (27) 10 (28) 0 (29) 20 (30) 6 (31) 0 (32) 9
(33) 19 (34) 18 (35) 10 (36) 1 (37) 4 (38) 0 (39) 19 (40) 0
(41) 4 (42) 14 (43) 14 (44) 8 (45) 1 (46) 5 (47) 16 (48) 0
(49) 2 (50) 5 (51) 1 (52) 17 (53) 20 (54) 1 (55) 2 (56) 2
(57) 2 (58) 20 (59) 17 (60) 20 (61) 7 (62) 14 (63) 10 (64) 20
(65) 14 (66) 9 (67) 19 (68) 12 (69) 11 (70) 4 (71) 11 (72) 16
(73) 2 (74) 10 (75) 20 (76) 0 (77) 13 (78) 18 (79) 0 (80) 3
(81) 17 (82) 0 (83) 2 (84) 8 (85) 17 (86) 10 (87) 2 (88) 7
(89) 14 (90) 8 (91) 3 (92) 5 (93) 14 (94) 0 (95) 20 (96) 13
(97) 2 (98) 0 (99) 14 (100) 16

第6页答案

(1) 10 (2) 1 (3) 17 (4) 10 (5) 8 (6) 15 (7) 8 (8) 6
(9) 8 (10) 9 (11) 6 (12) 10 (13) 18 (14) 2 (15) 3 (16) 12
(17) 10 (18) 16 (19) 20 (20) 19 (21) 13 (22) 4 (23) 10 (24) 20
(25) 4 (26) 5 (27) 1 (28) 20 (29) 0 (30) 16 (31) 8 (32) 9
(33) 3 (34) 1 (35) 5 (36) 0 (37) 17 (38) 16 (39) 9 (40) 8
(41) 0 (42) 3 (43) 2 (44) 10 (45) 16 (46) 13 (47) 4 (48) 1
(49) 12 (50) 7 (51) 20 (52) 20 (53) 9 (54) 7 (55) 4 (56) 20
(57) 2 (58) 20 (59) 1 (60) 3 (61) 13 (62) 2 (63) 10 (64) 20
(65) 6 (66) 4 (67) 0 (68) 6 (69) 2 (70) 1 (71) 17 (72) 8
(73) 9 (74) 12 (75) 12 (76) 15 (77) 6 (78) 12 (79) 20 (80) 14
(81) 20 (82) 18 (83) 15 (84) 3 (85) 20 (86) 3 (87) 7 (88) 6
(89) 10 (90) 11 (91) 7 (92) 19 (93) 2 (94) 0 (95) 0 (96) 5
(97) 20 (98) 14 (99) 13 (100) 9

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 11 | (2) 20 | (3) 3 | (4) 5 | (5) 17 | (6) 3 | (7) 6 | (8) 20 |
| (9) 20 | (10) 1 | (11) 11 | (12) 13 | (13) 18 | (14) 5 | (15) 15 | (16) 4 |
| (17) 20 | (18) 18 | (19) 20 | (20) 18 | (21) 10 | (22) 14 | (23) 1 | (24) 14 |
| (25) 4 | (26) 12 | (27) 6 | (28) 2 | (29) 7 | (30) 19 | (31) 0 | (32) 15 |
| (33) 8 | (34) 20 | (35) 5 | (36) 1 | (37) 17 | (38) 0 | (39) 0 | (40) 3 |
| (41) 20 | (42) 16 | (43) 10 | (44) 9 | (45) 20 | (46) 19 | (47) 16 | (48) 10 |
| (49) 17 | (50) 6 | (51) 5 | (52) 17 | (53) 10 | (54) 2 | (55) 6 | (56) 19 |
| (57) 19 | (58) 14 | (59) 19 | (60) 16 | (61) 14 | (62) 17 | (63) 1 | (64) 3 |
| (65) 1 | (66) 0 | (67) 14 | (68) 4 | (69) 20 | (70) 0 | (71) 1 | (72) 20 |
| (73) 14 | (74) 19 | (75) 3 | (76) 16 | (77) 3 | (78) 20 | (79) 15 | (80) 15 |
| (81) 0 | (82) 13 | (83) 20 | (84) 0 | (85) 18 | (86) 17 | (87) 7 | (88) 15 |
| (89) 4 | (90) 20 | (91) 16 | (92) 8 | (93) 13 | (94) 0 | (95) 15 | (96) 0 |
| (97) 19 | (98) 6 | (99) 16 | (100) 19 | | | | |