

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $3 - 1 =$    | (2) $3 + 9 =$    | (3) $11 + 8 =$   | (4) $14 - 12 =$  |
| (5) $1 + 18 =$   | (6) $2 - 1 =$    | (7) $12 + 4 =$   | (8) $8 + 7 =$    |
| (9) $3 + 2 =$    | (10) $10 + 10 =$ | (11) $14 + 3 =$  | (12) $1 + 14 =$  |
| (13) $18 + 2 =$  | (14) $4 + 8 =$   | (15) $10 - 9 =$  | (16) $10 + 7 =$  |
| (17) $16 + 1 =$  | (18) $13 + 5 =$  | (19) $11 - 1 =$  | (20) $17 + 2 =$  |
| (21) $9 + 5 =$   | (22) $3 + 3 =$   | (23) $10 + 6 =$  | (24) $19 + 1 =$  |
| (25) $11 - 3 =$  | (26) $1 - 1 =$   | (27) $2 - 2 =$   | (28) $12 - 12 =$ |
| (29) $14 - 14 =$ | (30) $11 - 6 =$  | (31) $8 - 1 =$   | (32) $2 - 1 =$   |
| (33) $7 + 1 =$   | (34) $15 - 3 =$  | (35) $8 + 6 =$   | (36) $1 + 19 =$  |
| (37) $2 - 2 =$   | (38) $16 - 12 =$ | (39) $19 + 1 =$  | (40) $17 + 3 =$  |
| (41) $18 - 18 =$ | (42) $8 + 7 =$   | (43) $18 - 15 =$ | (44) $17 + 2 =$  |
| (45) $14 - 1 =$  | (46) $15 - 14 =$ | (47) $12 + 5 =$  | (48) $14 + 4 =$  |
| (49) $19 - 5 =$  | (50) $12 - 11 =$ | (51) $13 - 8 =$  | (52) $3 + 11 =$  |
| (53) $19 + 1 =$  | (54) $9 + 7 =$   | (55) $14 + 3 =$  | (56) $12 - 3 =$  |
| (57) $7 - 3 =$   | (58) $9 - 3 =$   | (59) $13 - 2 =$  | (60) $9 + 5 =$   |
| (61) $16 - 8 =$  | (62) $7 + 9 =$   | (63) $9 + 5 =$   | (64) $4 - 1 =$   |
| (65) $18 - 14 =$ | (66) $7 + 10 =$  | (67) $7 + 13 =$  | (68) $12 - 6 =$  |
| (69) $2 - 2 =$   | (70) $11 - 11 =$ | (71) $10 - 7 =$  | (72) $13 - 9 =$  |
| (73) $1 - 1 =$   | (74) $19 - 8 =$  | (75) $18 - 2 =$  | (76) $18 + 1 =$  |
| (77) $7 - 3 =$   | (78) $18 + 1 =$  | (79) $15 - 13 =$ | (80) $7 + 13 =$  |
| (81) $18 - 4 =$  | (82) $3 - 2 =$   | (83) $5 - 4 =$   | (84) $3 - 2 =$   |
| (85) $2 + 4 =$   | (86) $11 + 4 =$  | (87) $3 + 16 =$  | (88) $5 + 10 =$  |
| (89) $14 - 2 =$  | (90) $7 + 9 =$   | (91) $16 + 4 =$  | (92) $9 - 7 =$   |
| (93) $12 + 1 =$  | (94) $19 - 11 =$ | (95) $7 + 6 =$   | (96) $18 - 18 =$ |
| (97) $5 - 2 =$   | (98) $14 + 3 =$  | (99) $18 - 1 =$  | (100) $17 + 3 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $2 + 9 =$    | (2) $12 - 10 =$  | (3) $2 + 13 =$   | (4) $14 + 5 =$   |
| (5) $4 + 13 =$   | (6) $3 - 3 =$    | (7) $17 - 10 =$  | (8) $6 + 5 =$    |
| (9) $10 - 8 =$   | (10) $3 + 5 =$   | (11) $5 + 12 =$  | (12) $18 - 13 =$ |
| (13) $8 - 1 =$   | (14) $6 - 6 =$   | (15) $11 - 4 =$  | (16) $1 - 1 =$   |
| (17) $11 - 8 =$  | (18) $13 - 2 =$  | (19) $10 + 8 =$  | (20) $5 - 3 =$   |
| (21) $7 + 9 =$   | (22) $8 + 12 =$  | (23) $5 - 2 =$   | (24) $6 - 1 =$   |
| (25) $17 - 15 =$ | (26) $3 + 7 =$   | (27) $8 + 3 =$   | (28) $19 - 17 =$ |
| (29) $9 + 2 =$   | (30) $2 + 13 =$  | (31) $7 + 13 =$  | (32) $11 + 8 =$  |
| (33) $9 - 2 =$   | (34) $16 - 11 =$ | (35) $10 - 3 =$  | (36) $13 + 3 =$  |
| (37) $15 + 1 =$  | (38) $17 + 1 =$  | (39) $19 - 5 =$  | (40) $5 - 5 =$   |
| (41) $14 - 14 =$ | (42) $19 + 1 =$  | (43) $15 + 2 =$  | (44) $8 - 4 =$   |
| (45) $10 - 4 =$  | (46) $8 - 8 =$   | (47) $3 + 13 =$  | (48) $13 - 7 =$  |
| (49) $9 + 8 =$   | (50) $3 - 3 =$   | (51) $2 + 2 =$   | (52) $4 + 15 =$  |
| (53) $11 + 6 =$  | (54) $2 + 4 =$   | (55) $14 - 11 =$ | (56) $13 - 5 =$  |
| (57) $15 - 12 =$ | (58) $3 + 2 =$   | (59) $3 + 16 =$  | (60) $18 - 10 =$ |
| (61) $8 + 9 =$   | (62) $12 - 4 =$  | (63) $8 - 4 =$   | (64) $19 + 1 =$  |
| (65) $14 + 2 =$  | (66) $12 - 6 =$  | (67) $17 - 3 =$  | (68) $12 + 2 =$  |
| (69) $12 + 1 =$  | (70) $5 - 4 =$   | (71) $4 - 1 =$   | (72) $14 - 9 =$  |
| (73) $17 - 15 =$ | (74) $15 - 15 =$ | (75) $7 + 8 =$   | (76) $4 - 3 =$   |
| (77) $18 - 9 =$  | (78) $18 + 1 =$  | (79) $9 + 11 =$  | (80) $10 - 8 =$  |
| (81) $6 + 13 =$  | (82) $8 - 6 =$   | (83) $2 + 13 =$  | (84) $7 - 6 =$   |
| (85) $11 + 4 =$  | (86) $16 + 3 =$  | (87) $19 + 1 =$  | (88) $13 - 6 =$  |
| (89) $4 + 16 =$  | (90) $13 - 7 =$  | (91) $4 + 7 =$   | (92) $15 - 15 =$ |
| (93) $8 - 7 =$   | (94) $14 + 2 =$  | (95) $18 - 18 =$ | (96) $19 - 7 =$  |
| (97) $12 + 2 =$  | (98) $7 + 9 =$   | (99) $6 + 3 =$   | (100) $13 + 7 =$ |

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|-----------------|------------------|------------------|-------------------|
| (1) $2 + 11 =$  | (2) $16 + 2 =$   | (3) $1 + 8 =$    | (4) $14 - 7 =$    |
| (5) $3 - 1 =$   | (6) $7 - 3 =$    | (7) $11 + 7 =$   | (8) $10 + 9 =$    |
| (9) $5 + 4 =$   | (10) $19 + 1 =$  | (11) $10 + 3 =$  | (12) $5 - 2 =$    |
| (13) $5 + 11 =$ | (14) $14 - 4 =$  | (15) $15 - 5 =$  | (16) $9 - 3 =$    |
| (17) $15 - 2 =$ | (18) $2 - 2 =$   | (19) $6 + 14 =$  | (20) $14 - 5 =$   |
| (21) $16 - 9 =$ | (22) $9 - 7 =$   | (23) $4 - 3 =$   | (24) $10 + 6 =$   |
| (25) $1 + 5 =$  | (26) $13 + 4 =$  | (27) $6 + 1 =$   | (28) $6 - 5 =$    |
| (29) $18 - 8 =$ | (30) $13 + 7 =$  | (31) $14 + 2 =$  | (32) $2 - 2 =$    |
| (33) $5 - 3 =$  | (34) $12 - 6 =$  | (35) $1 + 9 =$   | (36) $19 - 4 =$   |
| (37) $5 + 7 =$  | (38) $8 + 12 =$  | (39) $11 - 3 =$  | (40) $9 + 2 =$    |
| (41) $12 + 1 =$ | (42) $19 - 5 =$  | (43) $16 + 3 =$  | (44) $7 + 2 =$    |
| (45) $19 + 1 =$ | (46) $8 + 2 =$   | (47) $9 + 9 =$   | (48) $12 - 5 =$   |
| (49) $11 + 5 =$ | (50) $1 - 1 =$   | (51) $19 - 7 =$  | (52) $14 + 5 =$   |
| (53) $1 - 1 =$  | (54) $8 - 5 =$   | (55) $10 + 10 =$ | (56) $17 - 16 =$  |
| (57) $19 - 1 =$ | (58) $19 - 16 =$ | (59) $18 + 2 =$  | (60) $11 - 1 =$   |
| (61) $19 - 3 =$ | (62) $10 - 2 =$  | (63) $1 - 1 =$   | (64) $11 - 11 =$  |
| (65) $11 + 6 =$ | (66) $5 - 2 =$   | (67) $10 + 10 =$ | (68) $10 + 4 =$   |
| (69) $1 + 16 =$ | (70) $12 - 4 =$  | (71) $16 + 1 =$  | (72) $6 - 1 =$    |
| (73) $2 + 12 =$ | (74) $12 - 2 =$  | (75) $13 + 5 =$  | (76) $6 - 1 =$    |
| (77) $9 - 5 =$  | (78) $10 + 3 =$  | (79) $14 + 1 =$  | (80) $6 - 2 =$    |
| (81) $18 - 9 =$ | (82) $8 - 4 =$   | (83) $1 - 1 =$   | (84) $8 - 4 =$    |
| (85) $15 + 1 =$ | (86) $3 + 6 =$   | (87) $12 - 1 =$  | (88) $6 + 11 =$   |
| (89) $8 + 7 =$  | (90) $16 + 3 =$  | (91) $7 - 6 =$   | (92) $16 + 2 =$   |
| (93) $7 + 5 =$  | (94) $9 + 1 =$   | (95) $16 + 1 =$  | (96) $6 + 13 =$   |
| (97) $10 + 8 =$ | (98) $6 + 13 =$  | (99) $8 - 5 =$   | (100) $16 - 14 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $17 - 9 =$   | (2) $6 + 11 =$   | (3) $8 + 4 =$    | (4) $13 - 7 =$   |
| (5) $6 - 2 =$    | (6) $12 + 4 =$   | (7) $6 - 5 =$    | (8) $18 + 2 =$   |
| (9) $19 - 4 =$   | (10) $3 - 2 =$   | (11) $8 - 3 =$   | (12) $9 + 10 =$  |
| (13) $18 - 18 =$ | (14) $16 - 1 =$  | (15) $10 - 1 =$  | (16) $18 + 1 =$  |
| (17) $9 - 3 =$   | (18) $15 - 1 =$  | (19) $3 - 3 =$   | (20) $10 - 7 =$  |
| (21) $13 - 4 =$  | (22) $16 + 3 =$  | (23) $15 - 6 =$  | (24) $10 + 2 =$  |
| (25) $9 + 3 =$   | (26) $8 + 8 =$   | (27) $6 + 1 =$   | (28) $4 + 2 =$   |
| (29) $14 - 13 =$ | (30) $2 + 7 =$   | (31) $13 + 6 =$  | (32) $19 - 10 =$ |
| (33) $19 + 1 =$  | (34) $12 + 1 =$  | (35) $11 - 9 =$  | (36) $4 + 15 =$  |
| (37) $10 - 3 =$  | (38) $8 + 11 =$  | (39) $19 - 3 =$  | (40) $4 + 13 =$  |
| (41) $18 - 12 =$ | (42) $5 - 1 =$   | (43) $19 - 2 =$  | (44) $16 + 2 =$  |
| (45) $14 - 14 =$ | (46) $4 + 7 =$   | (47) $4 - 3 =$   | (48) $2 - 2 =$   |
| (49) $3 + 16 =$  | (50) $2 - 2 =$   | (51) $12 + 5 =$  | (52) $9 - 2 =$   |
| (53) $7 + 13 =$  | (54) $7 - 5 =$   | (55) $2 - 1 =$   | (56) $13 - 1 =$  |
| (57) $2 - 1 =$   | (58) $18 - 18 =$ | (59) $4 + 6 =$   | (60) $4 + 10 =$  |
| (61) $16 + 3 =$  | (62) $8 - 2 =$   | (63) $9 + 5 =$   | (64) $15 - 10 =$ |
| (65) $13 + 7 =$  | (66) $10 - 8 =$  | (67) $18 + 2 =$  | (68) $1 - 1 =$   |
| (69) $16 + 1 =$  | (70) $11 + 7 =$  | (71) $9 - 5 =$   | (72) $16 + 2 =$  |
| (73) $16 + 1 =$  | (74) $17 - 13 =$ | (75) $5 + 6 =$   | (76) $13 - 8 =$  |
| (77) $12 + 5 =$  | (78) $9 - 6 =$   | (79) $18 - 14 =$ | (80) $1 - 1 =$   |
| (81) $7 + 11 =$  | (82) $18 + 1 =$  | (83) $17 + 2 =$  | (84) $7 + 11 =$  |
| (85) $3 - 2 =$   | (86) $13 + 7 =$  | (87) $15 + 4 =$  | (88) $2 + 13 =$  |
| (89) $3 + 12 =$  | (90) $18 + 2 =$  | (91) $9 + 3 =$   | (92) $19 + 1 =$  |
| (93) $5 + 14 =$  | (94) $2 - 1 =$   | (95) $14 - 3 =$  | (96) $15 - 11 =$ |
| (97) $15 - 3 =$  | (98) $7 - 1 =$   | (99) $11 - 4 =$  | (100) $8 - 4 =$  |

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|------------------|------------------|------------------|------------------|
| (1) $13 + 6 =$   | (2) $3 + 6 =$    | (3) $14 + 5 =$   | (4) $3 + 11 =$   |
| (5) $17 - 11 =$  | (6) $5 - 4 =$    | (7) $16 + 3 =$   | (8) $5 - 2 =$    |
| (9) $16 + 4 =$   | (10) $12 - 11 =$ | (11) $1 - 1 =$   | (12) $3 + 15 =$  |
| (13) $6 + 13 =$  | (14) $2 + 18 =$  | (15) $8 - 7 =$   | (16) $14 + 4 =$  |
| (17) $6 + 6 =$   | (18) $3 + 6 =$   | (19) $5 - 1 =$   | (20) $4 - 1 =$   |
| (21) $10 - 8 =$  | (22) $6 + 14 =$  | (23) $1 - 1 =$   | (24) $5 + 9 =$   |
| (25) $10 + 1 =$  | (26) $16 - 8 =$  | (27) $16 - 7 =$  | (28) $16 + 3 =$  |
| (29) $15 - 8 =$  | (30) $19 - 14 =$ | (31) $16 - 12 =$ | (32) $3 + 11 =$  |
| (33) $18 - 17 =$ | (34) $16 - 6 =$  | (35) $11 - 1 =$  | (36) $19 - 6 =$  |
| (37) $16 - 16 =$ | (38) $18 - 12 =$ | (39) $7 + 1 =$   | (40) $19 + 1 =$  |
| (41) $7 + 9 =$   | (42) $16 - 4 =$  | (43) $8 + 11 =$  | (44) $7 - 1 =$   |
| (45) $7 + 11 =$  | (46) $10 - 10 =$ | (47) $5 - 5 =$   | (48) $3 - 3 =$   |
| (49) $3 + 1 =$   | (50) $18 - 6 =$  | (51) $14 - 12 =$ | (52) $10 + 3 =$  |
| (53) $14 + 4 =$  | (54) $15 - 10 =$ | (55) $5 - 4 =$   | (56) $1 + 2 =$   |
| (57) $17 + 3 =$  | (58) $12 + 1 =$  | (59) $11 + 7 =$  | (60) $9 + 11 =$  |
| (61) $19 - 12 =$ | (62) $16 + 1 =$  | (63) $9 + 11 =$  | (64) $16 + 2 =$  |
| (65) $12 + 8 =$  | (66) $9 + 4 =$   | (67) $18 - 10 =$ | (68) $1 - 1 =$   |
| (69) $19 + 1 =$  | (70) $4 + 6 =$   | (71) $2 + 12 =$  | (72) $19 + 1 =$  |
| (73) $10 - 2 =$  | (74) $9 + 8 =$   | (75) $4 + 13 =$  | (76) $12 + 8 =$  |
| (77) $19 - 18 =$ | (78) $6 + 2 =$   | (79) $14 - 7 =$  | (80) $10 - 3 =$  |
| (81) $12 + 3 =$  | (82) $6 + 14 =$  | (83) $4 - 2 =$   | (84) $18 - 12 =$ |
| (85) $14 - 1 =$  | (86) $11 - 8 =$  | (87) $15 - 12 =$ | (88) $5 - 3 =$   |
| (89) $2 + 17 =$  | (90) $14 + 2 =$  | (91) $15 + 2 =$  | (92) $13 - 1 =$  |
| (93) $17 + 1 =$  | (94) $1 - 1 =$   | (95) $15 + 4 =$  | (96) $18 - 1 =$  |
| (97) $15 - 8 =$  | (98) $19 - 11 =$ | (99) $2 - 1 =$   | (100) $13 + 2 =$ |

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| (1) $7 + 7 =$    | (2) $13 - 7 =$   | (3) $17 + 2 =$   | (4) $12 + 7 =$    |
| (5) $19 - 12 =$  | (6) $18 - 15 =$  | (7) $2 - 1 =$    | (8) $12 + 7 =$    |
| (9) $10 - 8 =$   | (10) $15 - 11 =$ | (11) $8 + 4 =$   | (12) $18 - 3 =$   |
| (13) $14 + 3 =$  | (14) $5 + 7 =$   | (15) $14 + 5 =$  | (16) $10 + 1 =$   |
| (17) $3 + 1 =$   | (18) $16 - 6 =$  | (19) $6 + 6 =$   | (20) $16 + 4 =$   |
| (21) $10 - 4 =$  | (22) $10 + 3 =$  | (23) $11 + 7 =$  | (24) $2 - 1 =$    |
| (25) $12 - 2 =$  | (26) $11 + 5 =$  | (27) $15 - 4 =$  | (28) $3 - 1 =$    |
| (29) $17 - 14 =$ | (30) $1 + 7 =$   | (31) $9 + 5 =$   | (32) $3 + 4 =$    |
| (33) $13 - 10 =$ | (34) $12 - 12 =$ | (35) $7 + 11 =$  | (36) $14 - 3 =$   |
| (37) $16 - 2 =$  | (38) $8 - 5 =$   | (39) $16 + 3 =$  | (40) $9 + 2 =$    |
| (41) $15 - 6 =$  | (42) $5 - 4 =$   | (43) $14 - 8 =$  | (44) $2 - 2 =$    |
| (45) $14 + 5 =$  | (46) $14 - 4 =$  | (47) $10 + 7 =$  | (48) $3 + 9 =$    |
| (49) $14 - 7 =$  | (50) $10 + 10 =$ | (51) $12 - 12 =$ | (52) $17 + 1 =$   |
| (53) $4 - 1 =$   | (54) $9 - 2 =$   | (55) $11 - 3 =$  | (56) $6 - 5 =$    |
| (57) $12 + 2 =$  | (58) $9 + 7 =$   | (59) $18 + 2 =$  | (60) $15 - 1 =$   |
| (61) $1 + 7 =$   | (62) $18 - 1 =$  | (63) $6 - 1 =$   | (64) $19 - 19 =$  |
| (65) $4 - 2 =$   | (66) $14 - 2 =$  | (67) $10 + 2 =$  | (68) $2 + 17 =$   |
| (69) $1 + 13 =$  | (70) $6 - 1 =$   | (71) $11 - 2 =$  | (72) $14 + 3 =$   |
| (73) $16 + 3 =$  | (74) $15 + 5 =$  | (75) $5 - 3 =$   | (76) $5 + 3 =$    |
| (77) $14 + 1 =$  | (78) $13 + 7 =$  | (79) $5 - 5 =$   | (80) $18 + 2 =$   |
| (81) $12 + 5 =$  | (82) $14 + 3 =$  | (83) $11 - 7 =$  | (84) $18 + 2 =$   |
| (85) $2 - 1 =$   | (86) $2 + 9 =$   | (87) $16 + 3 =$  | (88) $8 + 1 =$    |
| (89) $3 + 14 =$  | (90) $17 - 17 =$ | (91) $14 + 3 =$  | (92) $16 - 9 =$   |
| (93) $2 - 1 =$   | (94) $11 + 6 =$  | (95) $10 + 4 =$  | (96) $4 + 15 =$   |
| (97) $6 - 1 =$   | (98) $13 - 4 =$  | (99) $8 + 11 =$  | (100) $11 - 11 =$ |

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| (1) $12 - 4 =$   | (2) $19 - 18 =$  | (3) $4 + 2 =$    | (4) $8 + 11 =$  |
| (5) $1 + 19 =$   | (6) $3 - 1 =$    | (7) $5 + 8 =$    | (8) $10 + 7 =$  |
| (9) $6 - 3 =$    | (10) $11 + 9 =$  | (11) $4 + 13 =$  | (12) $13 + 5 =$ |
| (13) $19 - 8 =$  | (14) $19 + 1 =$  | (15) $16 - 2 =$  | (16) $10 + 8 =$ |
| (17) $13 + 3 =$  | (18) $17 - 12 =$ | (19) $6 - 4 =$   | (20) $9 + 3 =$  |
| (21) $18 + 2 =$  | (22) $1 - 1 =$   | (23) $10 - 8 =$  | (24) $6 + 8 =$  |
| (25) $1 - 1 =$   | (26) $13 + 3 =$  | (27) $8 - 3 =$   | (28) $14 + 6 =$ |
| (29) $19 + 1 =$  | (30) $11 + 1 =$  | (31) $16 + 2 =$  | (32) $11 - 1 =$ |
| (33) $15 + 4 =$  | (34) $11 - 9 =$  | (35) $4 - 3 =$   | (36) $17 - 1 =$ |
| (37) $4 - 3 =$   | (38) $4 - 1 =$   | (39) $14 - 10 =$ | (40) $11 + 6 =$ |
| (41) $6 - 2 =$   | (42) $12 + 5 =$  | (43) $17 + 1 =$  | (44) $1 - 1 =$  |
| (45) $11 - 4 =$  | (46) $4 - 4 =$   | (47) $5 + 14 =$  | (48) $14 - 8 =$ |
| (49) $11 - 7 =$  | (50) $17 + 1 =$  | (51) $9 + 10 =$  | (52) $11 + 8 =$ |
| (53) $1 + 11 =$  | (54) $19 - 11 =$ | (55) $11 - 8 =$  | (56) $4 + 2 =$  |
| (57) $7 + 11 =$  | (58) $10 + 8 =$  | (59) $17 + 3 =$  | (60) $14 + 3 =$ |
| (61) $17 - 14 =$ | (62) $16 - 11 =$ | (63) $17 + 3 =$  | (64) $6 + 12 =$ |
| (65) $14 + 3 =$  | (66) $5 + 10 =$  | (67) $18 - 1 =$  | (68) $16 - 5 =$ |
| (69) $18 - 12 =$ | (70) $18 - 4 =$  | (71) $12 + 7 =$  | (72) $10 - 5 =$ |
| (73) $12 - 7 =$  | (74) $6 + 9 =$   | (75) $5 - 3 =$   | (76) $9 - 2 =$  |
| (77) $8 + 9 =$   | (78) $5 - 4 =$   | (79) $16 + 4 =$  | (80) $5 - 5 =$  |
| (81) $13 - 7 =$  | (82) $2 + 5 =$   | (83) $15 + 4 =$  | (84) $7 + 4 =$  |
| (85) $9 - 7 =$   | (86) $7 + 6 =$   | (87) $8 - 3 =$   | (88) $6 + 1 =$  |
| (89) $1 - 1 =$   | (90) $3 + 15 =$  | (91) $11 + 1 =$  | (92) $11 - 8 =$ |
| (93) $16 + 1 =$  | (94) $2 + 18 =$  | (95) $4 + 4 =$   | (96) $4 - 3 =$  |
| (97) $3 - 2 =$   | (98) $2 - 2 =$   | (99) $9 - 9 =$   | (100) $8 + 6 =$ |

# 二十以内加减法计算练习题答案

## 第1页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 2   | (2) 12  | (3) 19  | (4) 2    |
| (5) 19  | (6) 1   | (7) 16  | (8) 15   |
| (9) 5   | (10) 20 | (11) 17 | (12) 15  |
| (13) 20 | (14) 12 | (15) 1  | (16) 17  |
| (17) 17 | (18) 18 | (19) 10 | (20) 19  |
| (21) 14 | (22) 6  | (23) 16 | (24) 20  |
| (25) 8  | (26) 0  | (27) 0  | (28) 0   |
| (29) 0  | (30) 5  | (31) 7  | (32) 1   |
| (33) 8  | (34) 12 | (35) 14 | (36) 20  |
| (37) 0  | (38) 4  | (39) 20 | (40) 20  |
| (41) 0  | (42) 15 | (43) 3  | (44) 19  |
| (45) 13 | (46) 1  | (47) 17 | (48) 18  |
| (49) 14 | (50) 1  | (51) 5  | (52) 14  |
| (53) 20 | (54) 16 | (55) 17 | (56) 9   |
| (57) 4  | (58) 6  | (59) 11 | (60) 14  |
| (61) 8  | (62) 16 | (63) 14 | (64) 3   |
| (65) 4  | (66) 17 | (67) 20 | (68) 6   |
| (69) 0  | (70) 0  | (71) 3  | (72) 4   |
| (73) 0  | (74) 11 | (75) 16 | (76) 19  |
| (77) 4  | (78) 19 | (79) 2  | (80) 20  |
| (81) 14 | (82) 1  | (83) 1  | (84) 1   |
| (85) 6  | (86) 15 | (87) 19 | (88) 15  |
| (89) 12 | (90) 16 | (91) 20 | (92) 2   |
| (93) 13 | (94) 8  | (95) 13 | (96) 0   |
| (97) 3  | (98) 17 | (99) 17 | (100) 20 |

## 二十以内加减法计算练习题答案

### 第2页答案

(1) 11	(2) 2	(3) 15	(4) 19
(5) 17	(6) 0	(7) 7	(8) 11
(9) 2	(10) 8	(11) 17	(12) 5
(13) 7	(14) 0	(15) 7	(16) 0
(17) 3	(18) 11	(19) 18	(20) 2
(21) 16	(22) 20	(23) 3	(24) 5
(25) 2	(26) 10	(27) 11	(28) 2
(29) 11	(30) 15	(31) 20	(32) 19
(33) 7	(34) 5	(35) 7	(36) 16
(37) 16	(38) 18	(39) 14	(40) 0
(41) 0	(42) 20	(43) 17	(44) 4
(45) 6	(46) 0	(47) 16	(48) 6
(49) 17	(50) 0	(51) 4	(52) 19
(53) 17	(54) 6	(55) 3	(56) 8
(57) 3	(58) 5	(59) 19	(60) 8
(61) 17	(62) 8	(63) 4	(64) 20
(65) 16	(66) 6	(67) 14	(68) 14
(69) 13	(70) 1	(71) 3	(72) 5
(73) 2	(74) 0	(75) 15	(76) 1
(77) 9	(78) 19	(79) 20	(80) 2
(81) 19	(82) 2	(83) 15	(84) 1
(85) 15	(86) 19	(87) 20	(88) 7
(89) 20	(90) 6	(91) 11	(92) 0
(93) 1	(94) 16	(95) 0	(96) 12
(97) 14	(98) 16	(99) 9	(100) 20

# 二十以内加减法计算练习题答案

## 第3页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 13  | (2) 18  | (3) 9   | (4) 7   |
| (5) 2   | (6) 4   | (7) 18  | (8) 19  |
| (9) 9   | (10) 20 | (11) 13 | (12) 3  |
| (13) 16 | (14) 10 | (15) 10 | (16) 6  |
| (17) 13 | (18) 0  | (19) 20 | (20) 9  |
| (21) 7  | (22) 2  | (23) 1  | (24) 16 |
| (25) 6  | (26) 17 | (27) 7  | (28) 1  |
| (29) 10 | (30) 20 | (31) 16 | (32) 0  |
| (33) 2  | (34) 6  | (35) 10 | (36) 15 |
| (37) 12 | (38) 20 | (39) 8  | (40) 11 |
| (41) 13 | (42) 14 | (43) 19 | (44) 9  |
| (45) 20 | (46) 10 | (47) 18 | (48) 7  |
| (49) 16 | (50) 0  | (51) 12 | (52) 19 |
| (53) 0  | (54) 3  | (55) 20 | (56) 1  |
| (57) 18 | (58) 3  | (59) 20 | (60) 10 |
| (61) 16 | (62) 8  | (63) 0  | (64) 0  |
| (65) 17 | (66) 3  | (67) 20 | (68) 14 |
| (69) 17 | (70) 8  | (71) 17 | (72) 5  |
| (73) 14 | (74) 10 | (75) 18 | (76) 5  |
| (77) 4  | (78) 13 | (79) 15 | (80) 4  |
| (81) 9  | (82) 4  | (83) 0  | (84) 4  |
| (85) 16 | (86) 9  | (87) 11 | (88) 17 |
| (89) 15 | (90) 19 | (91) 1  | (92) 18 |
| (93) 12 | (94) 10 | (95) 17 | (96) 19 |
| (97) 18 | (98) 19 | (99) 3  | (100) 2 |

# 二十以内加减法计算练习题答案

## 第4页答案

(1) 8	(2) 17	(3) 12	(4) 6
(5) 4	(6) 16	(7) 1	(8) 20
(9) 15	(10) 1	(11) 5	(12) 19
(13) 0	(14) 15	(15) 9	(16) 19
(17) 6	(18) 14	(19) 0	(20) 3
(21) 9	(22) 19	(23) 9	(24) 12
(25) 12	(26) 16	(27) 7	(28) 6
(29) 1	(30) 9	(31) 19	(32) 9
(33) 20	(34) 13	(35) 2	(36) 19
(37) 7	(38) 19	(39) 16	(40) 17
(41) 6	(42) 4	(43) 17	(44) 18
(45) 0	(46) 11	(47) 1	(48) 0
(49) 19	(50) 0	(51) 17	(52) 7
(53) 20	(54) 2	(55) 1	(56) 12
(57) 1	(58) 0	(59) 10	(60) 14
(61) 19	(62) 6	(63) 14	(64) 5
(65) 20	(66) 2	(67) 20	(68) 0
(69) 17	(70) 18	(71) 4	(72) 18
(73) 17	(74) 4	(75) 11	(76) 5
(77) 17	(78) 3	(79) 4	(80) 0
(81) 18	(82) 19	(83) 19	(84) 18
(85) 1	(86) 20	(87) 19	(88) 15
(89) 15	(90) 20	(91) 12	(92) 20
(93) 19	(94) 1	(95) 11	(96) 4
(97) 12	(98) 6	(99) 7	(100) 4

## 二十以内加减法计算练习题答案

### 第5页答案

(1) 19	(2) 9	(3) 19	(4) 14
(5) 6	(6) 1	(7) 19	(8) 3
(9) 20	(10) 1	(11) 0	(12) 18
(13) 19	(14) 20	(15) 1	(16) 18
(17) 12	(18) 9	(19) 4	(20) 3
(21) 2	(22) 20	(23) 0	(24) 14
(25) 11	(26) 8	(27) 9	(28) 19
(29) 7	(30) 5	(31) 4	(32) 14
(33) 1	(34) 10	(35) 10	(36) 13
(37) 0	(38) 6	(39) 8	(40) 20
(41) 16	(42) 12	(43) 19	(44) 6
(45) 18	(46) 0	(47) 0	(48) 0
(49) 4	(50) 12	(51) 2	(52) 13
(53) 18	(54) 5	(55) 1	(56) 3
(57) 20	(58) 13	(59) 18	(60) 20
(61) 7	(62) 17	(63) 20	(64) 18
(65) 20	(66) 13	(67) 8	(68) 0
(69) 20	(70) 10	(71) 14	(72) 20
(73) 8	(74) 17	(75) 17	(76) 20
(77) 1	(78) 8	(79) 7	(80) 7
(81) 15	(82) 20	(83) 2	(84) 6
(85) 13	(86) 3	(87) 3	(88) 2
(89) 19	(90) 16	(91) 17	(92) 12
(93) 18	(94) 0	(95) 19	(96) 17
(97) 7	(98) 8	(99) 1	(100) 15

# 二十以内加减法计算练习题答案

## 第6页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 14  | (2) 6   | (3) 19  | (4) 19  |
| (5) 7   | (6) 3   | (7) 1   | (8) 19  |
| (9) 2   | (10) 4  | (11) 12 | (12) 15 |
| (13) 17 | (14) 12 | (15) 19 | (16) 11 |
| (17) 4  | (18) 10 | (19) 12 | (20) 20 |
| (21) 6  | (22) 13 | (23) 18 | (24) 1  |
| (25) 10 | (26) 16 | (27) 11 | (28) 2  |
| (29) 3  | (30) 8  | (31) 14 | (32) 7  |
| (33) 3  | (34) 0  | (35) 18 | (36) 11 |
| (37) 14 | (38) 3  | (39) 19 | (40) 11 |
| (41) 9  | (42) 1  | (43) 6  | (44) 0  |
| (45) 19 | (46) 10 | (47) 17 | (48) 12 |
| (49) 7  | (50) 20 | (51) 0  | (52) 18 |
| (53) 3  | (54) 7  | (55) 8  | (56) 1  |
| (57) 14 | (58) 16 | (59) 20 | (60) 14 |
| (61) 8  | (62) 17 | (63) 5  | (64) 0  |
| (65) 2  | (66) 12 | (67) 12 | (68) 19 |
| (69) 14 | (70) 5  | (71) 9  | (72) 17 |
| (73) 19 | (74) 20 | (75) 2  | (76) 8  |
| (77) 15 | (78) 20 | (79) 0  | (80) 20 |
| (81) 17 | (82) 17 | (83) 4  | (84) 20 |
| (85) 1  | (86) 11 | (87) 19 | (88) 9  |
| (89) 17 | (90) 0  | (91) 17 | (92) 7  |
| (93) 1  | (94) 17 | (95) 14 | (96) 19 |
| (97) 5  | (98) 9  | (99) 19 | (100) 0 |

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 8   | (2) 1   | (3) 6   | (4) 19   |
| (5) 20  | (6) 2   | (7) 13  | (8) 17   |
| (9) 3   | (10) 20 | (11) 17 | (12) 18  |
| (13) 11 | (14) 20 | (15) 14 | (16) 18  |
| (17) 16 | (18) 5  | (19) 2  | (20) 12  |
| (21) 20 | (22) 0  | (23) 2  | (24) 14  |
| (25) 0  | (26) 16 | (27) 5  | (28) 20  |
| (29) 20 | (30) 12 | (31) 18 | (32) 10  |
| (33) 19 | (34) 2  | (35) 1  | (36) 16  |
| (37) 1  | (38) 3  | (39) 4  | (40) 17  |
| (41) 4  | (42) 17 | (43) 18 | (44) 0   |
| (45) 7  | (46) 0  | (47) 19 | (48) 6   |
| (49) 4  | (50) 18 | (51) 19 | (52) 19  |
| (53) 12 | (54) 8  | (55) 3  | (56) 6   |
| (57) 18 | (58) 18 | (59) 20 | (60) 17  |
| (61) 3  | (62) 5  | (63) 20 | (64) 18  |
| (65) 17 | (66) 15 | (67) 17 | (68) 11  |
| (69) 6  | (70) 14 | (71) 19 | (72) 5   |
| (73) 5  | (74) 15 | (75) 2  | (76) 7   |
| (77) 17 | (78) 1  | (79) 20 | (80) 0   |
| (81) 6  | (82) 7  | (83) 19 | (84) 11  |
| (85) 2  | (86) 13 | (87) 5  | (88) 7   |
| (89) 0  | (90) 18 | (91) 12 | (92) 3   |
| (93) 17 | (94) 20 | (95) 8  | (96) 1   |
| (97) 1  | (98) 0  | (99) 0  | (100) 14 |