

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $13 + 5 =$

(2)  $2 + 7 =$

(3)  $6 + 1 =$

(4)  $7 + 6 =$

(5)  $19 + 1 =$

(6)  $16 + 4 =$

(7)  $6 + 14 =$

(8)  $6 + 1 =$

(9)  $17 + 1 =$

(10)  $6 + 5 =$

(11)  $8 + 1 =$

(12)  $12 + 1 =$

(13)  $8 + 11 =$

(14)  $14 + 3 =$

(15)  $1 + 3 =$

(16)  $7 + 7 =$

(17)  $5 + 13 =$

(18)  $18 + 1 =$

(19)  $8 + 8 =$

(20)  $7 + 7 =$

(21)  $4 + 4 =$

(22)  $15 + 3 =$

(23)  $6 + 5 =$

(24)  $15 + 4 =$

(25)  $5 + 10 =$

(26)  $14 + 4 =$

(27)  $1 + 3 =$

(28)  $12 + 1 =$

(29)  $19 + 1 =$

(30)  $5 + 14 =$

(31)  $6 + 10 =$

(32)  $17 + 2 =$

(33)  $10 + 7 =$

(34)  $7 + 10 =$

(35)  $11 + 3 =$

(36)  $9 + 5 =$

(37)  $4 + 9 =$

(38)  $14 + 4 =$

(39)  $17 + 2 =$

(40)  $7 + 9 =$

(41)  $11 + 1 =$

(42)  $15 + 1 =$

(43)  $6 + 6 =$

(44)  $13 + 1 =$

(45)  $17 + 1 =$

(46)  $6 + 11 =$

(47)  $18 + 2 =$

(48)  $6 + 11 =$

(49)  $15 + 2 =$

(50)  $17 + 3 =$

(51)  $1 + 9 =$

(52)  $1 + 7 =$

(53)  $13 + 1 =$

(54)  $10 + 9 =$

(55)  $16 + 3 =$

(56)  $18 + 2 =$

(57)  $11 + 1 =$

(58)  $13 + 4 =$

(59)  $5 + 2 =$

(60)  $8 + 3 =$

(61)  $11 + 8 =$

(62)  $19 + 1 =$

(63)  $9 + 3 =$

(64)  $8 + 1 =$

(65)  $1 + 8 =$

(66)  $13 + 1 =$

(67)  $8 + 7 =$

(68)  $8 + 12 =$

(69)  $18 + 2 =$

(70)  $3 + 17 =$

(71)  $6 + 4 =$

(72)  $11 + 8 =$

(73)  $11 + 6 =$

(74)  $19 + 1 =$

(75)  $3 + 11 =$

(76)  $4 + 1 =$

(77)  $8 + 5 =$

(78)  $18 + 1 =$

(79)  $8 + 10 =$

(80)  $11 + 4 =$

(81)  $1 + 16 =$

(82)  $8 + 1 =$

(83)  $1 + 17 =$

(84)  $15 + 4 =$

(85)  $18 + 1 =$

(86)  $2 + 10 =$

(87)  $12 + 8 =$

(88)  $13 + 3 =$

(89)  $7 + 2 =$

(90)  $4 + 1 =$

(91)  $11 + 9 =$

(92)  $2 + 4 =$

(93)  $16 + 2 =$

(94)  $17 + 1 =$

(95)  $11 + 8 =$

(96)  $17 + 1 =$

(97)  $16 + 3 =$

(98)  $8 + 5 =$

(99)  $3 + 16 =$

(100)  $13 + 2 =$

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(1)  $7 + 8 =$

(2)  $16 + 2 =$

(3)  $13 + 6 =$

(4)  $6 + 5 =$

(5)  $13 + 6 =$

(6)  $18 + 2 =$

(7)  $11 + 2 =$

(8)  $9 + 5 =$

(9)  $7 + 11 =$

(10)  $15 + 5 =$

(11)  $3 + 7 =$

(12)  $13 + 3 =$

(13)  $10 + 10 =$

(14)  $1 + 6 =$

(15)  $14 + 4 =$

(16)  $12 + 3 =$

(17)  $11 + 5 =$

(18)  $6 + 6 =$

(19)  $4 + 11 =$

(20)  $3 + 2 =$

(21)  $9 + 10 =$

(22)  $8 + 10 =$

(23)  $12 + 5 =$

(24)  $11 + 6 =$

(25)  $2 + 12 =$

(26)  $6 + 4 =$

(27)  $1 + 12 =$

(28)  $19 + 1 =$

(29)  $6 + 6 =$

(30)  $10 + 10 =$

(31)  $1 + 6 =$

(32)  $2 + 18 =$

(33)  $10 + 6 =$

(34)  $5 + 9 =$

(35)  $12 + 6 =$

(36)  $16 + 2 =$

(37)  $7 + 7 =$

(38)  $13 + 2 =$

(39)  $11 + 5 =$

(40)  $5 + 5 =$

(41)  $17 + 1 =$

(42)  $14 + 2 =$

(43)  $11 + 6 =$

(44)  $12 + 5 =$

(45)  $9 + 11 =$

(46)  $16 + 3 =$

(47)  $8 + 12 =$

(48)  $11 + 5 =$

(49)  $1 + 11 =$

(50)  $3 + 2 =$

(51)  $5 + 10 =$

(52)  $17 + 1 =$

(53)  $19 + 1 =$

(54)  $3 + 5 =$

(55)  $6 + 7 =$

(56)  $13 + 4 =$

(57)  $9 + 3 =$

(58)  $8 + 6 =$

(59)  $12 + 5 =$

(60)  $5 + 12 =$

(61)  $6 + 4 =$

(62)  $12 + 1 =$

(63)  $5 + 6 =$

(64)  $7 + 9 =$

(65)  $14 + 1 =$

(66)  $2 + 12 =$

(67)  $3 + 11 =$

(68)  $12 + 7 =$

(69)  $17 + 3 =$

(70)  $3 + 14 =$

(71)  $2 + 2 =$

(72)  $14 + 6 =$

(73)  $12 + 2 =$

(74)  $10 + 7 =$

(75)  $14 + 2 =$

(76)  $3 + 5 =$

(77)  $4 + 10 =$

(78)  $19 + 1 =$

(79)  $4 + 6 =$

(80)  $19 + 1 =$

(81)  $2 + 16 =$

(82)  $5 + 12 =$

(83)  $13 + 3 =$

(84)  $12 + 3 =$

(85)  $11 + 9 =$

(86)  $19 + 1 =$

(87)  $8 + 10 =$

(88)  $17 + 3 =$

(89)  $18 + 2 =$

(90)  $16 + 1 =$

(91)  $15 + 1 =$

(92)  $16 + 3 =$

(93)  $16 + 4 =$

(94)  $11 + 2 =$

(95)  $16 + 3 =$

(96)  $2 + 7 =$

(97)  $18 + 1 =$

(98)  $3 + 12 =$

(99)  $12 + 3 =$

(100)  $14 + 1 =$

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(1)  $1 + 5 =$

(2)  $3 + 15 =$

(3)  $13 + 4 =$

(4)  $5 + 10 =$

(5)  $8 + 7 =$

(6)  $17 + 3 =$

(7)  $6 + 14 =$

(8)  $13 + 4 =$

(9)  $11 + 8 =$

(10)  $3 + 12 =$

(11)  $3 + 10 =$

(12)  $9 + 4 =$

(13)  $4 + 12 =$

(14)  $19 + 1 =$

(15)  $8 + 7 =$

(16)  $18 + 1 =$

(17)  $14 + 4 =$

(18)  $11 + 3 =$

(19)  $1 + 3 =$

(20)  $17 + 2 =$

(21)  $16 + 2 =$

(22)  $10 + 6 =$

(23)  $8 + 11 =$

(24)  $17 + 1 =$

(25)  $15 + 4 =$

(26)  $6 + 4 =$

(27)  $4 + 11 =$

(28)  $7 + 10 =$

(29)  $14 + 1 =$

(30)  $3 + 5 =$

(31)  $7 + 4 =$

(32)  $12 + 1 =$

(33)  $11 + 8 =$

(34)  $7 + 9 =$

(35)  $4 + 12 =$

(36)  $5 + 12 =$

(37)  $11 + 1 =$

(38)  $18 + 1 =$

(39)  $6 + 10 =$

(40)  $10 + 9 =$

(41)  $19 + 1 =$

(42)  $2 + 4 =$

(43)  $12 + 1 =$

(44)  $8 + 11 =$

(45)  $9 + 7 =$

(46)  $16 + 4 =$

(47)  $9 + 4 =$

(48)  $12 + 8 =$

(49)  $19 + 1 =$

(50)  $11 + 9 =$

(51)  $2 + 14 =$

(52)  $14 + 5 =$

(53)  $10 + 8 =$

(54)  $11 + 1 =$

(55)  $5 + 6 =$

(56)  $16 + 1 =$

(57)  $19 + 1 =$

(58)  $11 + 1 =$

(59)  $6 + 10 =$

(60)  $13 + 1 =$

(61)  $3 + 7 =$

(62)  $4 + 12 =$

(63)  $13 + 3 =$

(64)  $19 + 1 =$

(65)  $2 + 13 =$

(66)  $7 + 10 =$

(67)  $2 + 1 =$

(68)  $8 + 1 =$

(69)  $10 + 8 =$

(70)  $9 + 6 =$

(71)  $13 + 2 =$

(72)  $13 + 7 =$

(73)  $7 + 2 =$

(74)  $15 + 1 =$

(75)  $10 + 10 =$

(76)  $16 + 3 =$

(77)  $16 + 4 =$

(78)  $11 + 1 =$

(79)  $6 + 10 =$

(80)  $14 + 4 =$

(81)  $10 + 6 =$

(82)  $7 + 11 =$

(83)  $1 + 12 =$

(84)  $1 + 8 =$

(85)  $11 + 9 =$

(86)  $10 + 8 =$

(87)  $14 + 2 =$

(88)  $10 + 2 =$

(89)  $1 + 15 =$

(90)  $8 + 9 =$

(91)  $8 + 3 =$

(92)  $4 + 10 =$

(93)  $19 + 1 =$

(94)  $17 + 2 =$

(95)  $9 + 4 =$

(96)  $18 + 1 =$

(97)  $5 + 7 =$

(98)  $9 + 3 =$

(99)  $6 + 14 =$

(100)  $18 + 1 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                 |                 |                 |                  |
|-----------------|-----------------|-----------------|------------------|
| (1) $1 + 6 =$   | (2) $18 + 1 =$  | (3) $13 + 4 =$  | (4) $7 + 2 =$    |
| (5) $12 + 4 =$  | (6) $2 + 9 =$   | (7) $10 + 7 =$  | (8) $17 + 2 =$   |
| (9) $5 + 10 =$  | (10) $9 + 9 =$  | (11) $17 + 3 =$ | (12) $12 + 8 =$  |
| (13) $9 + 8 =$  | (14) $5 + 9 =$  | (15) $4 + 11 =$ | (16) $11 + 5 =$  |
| (17) $9 + 9 =$  | (18) $17 + 2 =$ | (19) $10 + 7 =$ | (20) $2 + 5 =$   |
| (21) $5 + 9 =$  | (22) $14 + 4 =$ | (23) $5 + 10 =$ | (24) $19 + 1 =$  |
| (25) $7 + 8 =$  | (26) $2 + 6 =$  | (27) $7 + 1 =$  | (28) $15 + 4 =$  |
| (29) $10 + 6 =$ | (30) $16 + 2 =$ | (31) $1 + 5 =$  | (32) $3 + 3 =$   |
| (33) $2 + 10 =$ | (34) $17 + 1 =$ | (35) $12 + 2 =$ | (36) $14 + 1 =$  |
| (37) $7 + 6 =$  | (38) $16 + 4 =$ | (39) $13 + 5 =$ | (40) $13 + 7 =$  |
| (41) $18 + 2 =$ | (42) $9 + 2 =$  | (43) $7 + 4 =$  | (44) $8 + 10 =$  |
| (45) $2 + 5 =$  | (46) $14 + 5 =$ | (47) $8 + 8 =$  | (48) $8 + 3 =$   |
| (49) $12 + 3 =$ | (50) $2 + 1 =$  | (51) $3 + 8 =$  | (52) $7 + 12 =$  |
| (53) $9 + 4 =$  | (54) $15 + 1 =$ | (55) $19 + 1 =$ | (56) $8 + 9 =$   |
| (57) $16 + 1 =$ | (58) $17 + 1 =$ | (59) $18 + 1 =$ | (60) $16 + 3 =$  |
| (61) $5 + 7 =$  | (62) $1 + 6 =$  | (63) $11 + 8 =$ | (64) $10 + 9 =$  |
| (65) $6 + 6 =$  | (66) $9 + 1 =$  | (67) $4 + 3 =$  | (68) $11 + 4 =$  |
| (69) $15 + 2 =$ | (70) $1 + 10 =$ | (71) $13 + 3 =$ | (72) $10 + 4 =$  |
| (73) $2 + 11 =$ | (74) $11 + 3 =$ | (75) $5 + 15 =$ | (76) $8 + 3 =$   |
| (77) $4 + 7 =$  | (78) $8 + 12 =$ | (79) $14 + 5 =$ | (80) $7 + 13 =$  |
| (81) $15 + 2 =$ | (82) $6 + 7 =$  | (83) $12 + 2 =$ | (84) $19 + 1 =$  |
| (85) $14 + 6 =$ | (86) $12 + 4 =$ | (87) $13 + 3 =$ | (88) $13 + 1 =$  |
| (89) $12 + 1 =$ | (90) $5 + 9 =$  | (91) $3 + 14 =$ | (92) $19 + 1 =$  |
| (93) $1 + 15 =$ | (94) $13 + 7 =$ | (95) $6 + 1 =$  | (96) $7 + 10 =$  |
| (97) $17 + 1 =$ | (98) $8 + 11 =$ | (99) $2 + 18 =$ | (100) $15 + 5 =$ |

# 二十以内加法计算练习题



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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $6 + 4 =$

(2)  $13 + 4 =$

(3)  $5 + 3 =$

(4)  $7 + 5 =$

(5)  $8 + 9 =$

(6)  $17 + 2 =$

(7)  $7 + 5 =$

(8)  $7 + 9 =$

(9)  $9 + 3 =$

(10)  $3 + 3 =$

(11)  $1 + 5 =$

(12)  $7 + 10 =$

(13)  $10 + 6 =$

(14)  $2 + 2 =$

(15)  $10 + 5 =$

(16)  $7 + 3 =$

(17)  $3 + 12 =$

(18)  $13 + 3 =$

(19)  $19 + 1 =$

(20)  $9 + 4 =$

(21)  $18 + 2 =$

(22)  $9 + 1 =$

(23)  $18 + 2 =$

(24)  $11 + 5 =$

(25)  $7 + 5 =$

(26)  $13 + 4 =$

(27)  $5 + 3 =$

(28)  $13 + 5 =$

(29)  $6 + 12 =$

(30)  $15 + 4 =$

(31)  $6 + 8 =$

(32)  $2 + 2 =$

(33)  $6 + 1 =$

(34)  $19 + 1 =$

(35)  $6 + 4 =$

(36)  $10 + 5 =$

(37)  $16 + 3 =$

(38)  $8 + 6 =$

(39)  $17 + 1 =$

(40)  $3 + 5 =$

(41)  $14 + 2 =$

(42)  $5 + 14 =$

(43)  $10 + 8 =$

(44)  $18 + 2 =$

(45)  $1 + 6 =$

(46)  $6 + 4 =$

(47)  $19 + 1 =$

(48)  $3 + 10 =$

(49)  $2 + 15 =$

(50)  $2 + 2 =$

(51)  $5 + 12 =$

(52)  $2 + 18 =$

(53)  $15 + 5 =$

(54)  $15 + 2 =$

(55)  $3 + 8 =$

(56)  $12 + 8 =$

(57)  $3 + 1 =$

(58)  $4 + 5 =$

(59)  $6 + 9 =$

(60)  $18 + 1 =$

(61)  $6 + 1 =$

(62)  $13 + 1 =$

(63)  $17 + 1 =$

(64)  $15 + 1 =$

(65)  $10 + 1 =$

(66)  $2 + 2 =$

(67)  $10 + 8 =$

(68)  $9 + 11 =$

(69)  $2 + 3 =$

(70)  $14 + 5 =$

(71)  $15 + 2 =$

(72)  $18 + 1 =$

(73)  $10 + 1 =$

(74)  $5 + 4 =$

(75)  $2 + 15 =$

(76)  $18 + 1 =$

(77)  $12 + 7 =$

(78)  $1 + 4 =$

(79)  $12 + 8 =$

(80)  $7 + 1 =$

(81)  $18 + 2 =$

(82)  $6 + 7 =$

(83)  $14 + 2 =$

(84)  $5 + 1 =$

(85)  $17 + 1 =$

(86)  $13 + 3 =$

(87)  $12 + 3 =$

(88)  $8 + 8 =$

(89)  $18 + 2 =$

(90)  $19 + 1 =$

(91)  $1 + 13 =$

(92)  $18 + 1 =$

(93)  $16 + 1 =$

(94)  $5 + 12 =$

(95)  $1 + 2 =$

(96)  $18 + 1 =$

(97)  $4 + 9 =$

(98)  $2 + 12 =$

(99)  $4 + 2 =$

(100)  $15 + 1 =$

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(1)  $19 + 1 =$

(2)  $17 + 2 =$

(3)  $8 + 8 =$

(4)  $13 + 3 =$

(5)  $11 + 3 =$

(6)  $9 + 3 =$

(7)  $9 + 4 =$

(8)  $3 + 16 =$

(9)  $3 + 15 =$

(10)  $18 + 1 =$

(11)  $18 + 2 =$

(12)  $2 + 4 =$

(13)  $17 + 1 =$

(14)  $11 + 5 =$

(15)  $9 + 2 =$

(16)  $5 + 15 =$

(17)  $5 + 5 =$

(18)  $3 + 6 =$

(19)  $15 + 5 =$

(20)  $13 + 7 =$

(21)  $16 + 3 =$

(22)  $9 + 6 =$

(23)  $6 + 3 =$

(24)  $13 + 2 =$

(25)  $5 + 14 =$

(26)  $2 + 8 =$

(27)  $9 + 6 =$

(28)  $14 + 3 =$

(29)  $15 + 2 =$

(30)  $4 + 12 =$

(31)  $3 + 11 =$

(32)  $16 + 3 =$

(33)  $8 + 8 =$

(34)  $15 + 4 =$

(35)  $15 + 2 =$

(36)  $7 + 9 =$

(37)  $12 + 7 =$

(38)  $12 + 5 =$

(39)  $11 + 6 =$

(40)  $17 + 2 =$

(41)  $11 + 5 =$

(42)  $1 + 14 =$

(43)  $9 + 3 =$

(44)  $10 + 7 =$

(45)  $2 + 6 =$

(46)  $7 + 11 =$

(47)  $15 + 2 =$

(48)  $18 + 1 =$

(49)  $13 + 1 =$

(50)  $8 + 12 =$

(51)  $8 + 1 =$

(52)  $1 + 12 =$

(53)  $16 + 3 =$

(54)  $6 + 12 =$

(55)  $3 + 7 =$

(56)  $7 + 4 =$

(57)  $2 + 8 =$

(58)  $19 + 1 =$

(59)  $4 + 11 =$

(60)  $3 + 12 =$

(61)  $9 + 11 =$

(62)  $14 + 1 =$

(63)  $3 + 14 =$

(64)  $8 + 5 =$

(65)  $15 + 5 =$

(66)  $7 + 13 =$

(67)  $1 + 1 =$

(68)  $7 + 7 =$

(69)  $3 + 8 =$

(70)  $13 + 6 =$

(71)  $11 + 3 =$

(72)  $10 + 9 =$

(73)  $9 + 8 =$

(74)  $5 + 12 =$

(75)  $18 + 1 =$

(76)  $15 + 5 =$

(77)  $15 + 2 =$

(78)  $2 + 6 =$

(79)  $18 + 1 =$

(80)  $8 + 2 =$

(81)  $10 + 7 =$

(82)  $14 + 2 =$

(83)  $11 + 4 =$

(84)  $13 + 5 =$

(85)  $14 + 5 =$

(86)  $6 + 10 =$

(87)  $9 + 4 =$

(88)  $3 + 10 =$

(89)  $15 + 2 =$

(90)  $17 + 2 =$

(91)  $17 + 1 =$

(92)  $4 + 2 =$

(93)  $3 + 1 =$

(94)  $2 + 7 =$

(95)  $16 + 2 =$

(96)  $2 + 14 =$

(97)  $2 + 8 =$

(98)  $16 + 2 =$

(99)  $1 + 12 =$

(100)  $12 + 8 =$

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日期 \_\_\_\_\_

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正确率 \_\_\_\_\_ %

- |                 |                  |                  |                  |
|-----------------|------------------|------------------|------------------|
| (1) $19 + 1 =$  | (2) $12 + 3 =$   | (3) $6 + 11 =$   | (4) $11 + 7 =$   |
| (5) $9 + 7 =$   | (6) $5 + 10 =$   | (7) $15 + 3 =$   | (8) $2 + 7 =$    |
| (9) $12 + 4 =$  | (10) $4 + 5 =$   | (11) $17 + 2 =$  | (12) $4 + 4 =$   |
| (13) $8 + 7 =$  | (14) $15 + 2 =$  | (15) $14 + 1 =$  | (16) $6 + 3 =$   |
| (17) $12 + 7 =$ | (18) $5 + 14 =$  | (19) $10 + 10 =$ | (20) $3 + 10 =$  |
| (21) $17 + 1 =$ | (22) $4 + 14 =$  | (23) $9 + 11 =$  | (24) $8 + 1 =$   |
| (25) $13 + 1 =$ | (26) $3 + 16 =$  | (27) $9 + 8 =$   | (28) $10 + 9 =$  |
| (29) $19 + 1 =$ | (30) $2 + 16 =$  | (31) $13 + 5 =$  | (32) $9 + 2 =$   |
| (33) $13 + 7 =$ | (34) $15 + 5 =$  | (35) $18 + 2 =$  | (36) $12 + 7 =$  |
| (37) $10 + 1 =$ | (38) $7 + 13 =$  | (39) $17 + 3 =$  | (40) $10 + 8 =$  |
| (41) $11 + 6 =$ | (42) $10 + 5 =$  | (43) $2 + 7 =$   | (44) $12 + 3 =$  |
| (45) $17 + 3 =$ | (46) $8 + 2 =$   | (47) $12 + 2 =$  | (48) $19 + 1 =$  |
| (49) $10 + 7 =$ | (50) $6 + 1 =$   | (51) $7 + 1 =$   | (52) $19 + 1 =$  |
| (53) $11 + 3 =$ | (54) $19 + 1 =$  | (55) $15 + 4 =$  | (56) $15 + 1 =$  |
| (57) $11 + 2 =$ | (58) $13 + 7 =$  | (59) $19 + 1 =$  | (60) $8 + 11 =$  |
| (61) $18 + 2 =$ | (62) $4 + 8 =$   | (63) $15 + 1 =$  | (64) $1 + 19 =$  |
| (65) $19 + 1 =$ | (66) $13 + 6 =$  | (67) $12 + 3 =$  | (68) $8 + 9 =$   |
| (69) $12 + 8 =$ | (70) $10 + 3 =$  | (71) $2 + 13 =$  | (72) $12 + 2 =$  |
| (73) $18 + 1 =$ | (74) $9 + 9 =$   | (75) $7 + 10 =$  | (76) $8 + 1 =$   |
| (77) $8 + 3 =$  | (78) $3 + 14 =$  | (79) $9 + 1 =$   | (80) $10 + 3 =$  |
| (81) $7 + 1 =$  | (82) $4 + 7 =$   | (83) $10 + 9 =$  | (84) $1 + 9 =$   |
| (85) $14 + 2 =$ | (86) $7 + 9 =$   | (87) $19 + 1 =$  | (88) $13 + 5 =$  |
| (89) $13 + 2 =$ | (90) $10 + 10 =$ | (91) $16 + 1 =$  | (92) $18 + 1 =$  |
| (93) $3 + 3 =$  | (94) $2 + 1 =$   | (95) $11 + 7 =$  | (96) $14 + 1 =$  |
| (97) $1 + 18 =$ | (98) $10 + 2 =$  | (99) $12 + 5 =$  | (100) $14 + 4 =$ |

## 二十以内加法计算练习题答案

### 第1页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 18  | (2) 9   | (3) 7   | (4) 13   |
| (5) 20  | (6) 20  | (7) 20  | (8) 7    |
| (9) 18  | (10) 11 | (11) 9  | (12) 13  |
| (13) 19 | (14) 17 | (15) 4  | (16) 14  |
| (17) 18 | (18) 19 | (19) 16 | (20) 14  |
| (21) 8  | (22) 18 | (23) 11 | (24) 19  |
| (25) 15 | (26) 18 | (27) 4  | (28) 13  |
| (29) 20 | (30) 19 | (31) 16 | (32) 19  |
| (33) 17 | (34) 17 | (35) 14 | (36) 14  |
| (37) 13 | (38) 18 | (39) 19 | (40) 16  |
| (41) 12 | (42) 16 | (43) 12 | (44) 14  |
| (45) 18 | (46) 17 | (47) 20 | (48) 17  |
| (49) 17 | (50) 20 | (51) 10 | (52) 8   |
| (53) 14 | (54) 19 | (55) 19 | (56) 20  |
| (57) 12 | (58) 17 | (59) 7  | (60) 11  |
| (61) 19 | (62) 20 | (63) 12 | (64) 9   |
| (65) 9  | (66) 14 | (67) 15 | (68) 20  |
| (69) 20 | (70) 20 | (71) 10 | (72) 19  |
| (73) 17 | (74) 20 | (75) 14 | (76) 5   |
| (77) 13 | (78) 19 | (79) 18 | (80) 15  |
| (81) 17 | (82) 9  | (83) 18 | (84) 19  |
| (85) 19 | (86) 12 | (87) 20 | (88) 16  |
| (89) 9  | (90) 5  | (91) 20 | (92) 6   |
| (93) 18 | (94) 18 | (95) 19 | (96) 18  |
| (97) 19 | (98) 13 | (99) 19 | (100) 15 |



## 二十以内加法计算练习题答案

### 第2页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 15  | (2) 18  | (3) 19  | (4) 11   |
| (5) 19  | (6) 20  | (7) 13  | (8) 14   |
| (9) 18  | (10) 20 | (11) 10 | (12) 16  |
| (13) 20 | (14) 7  | (15) 18 | (16) 15  |
| (17) 16 | (18) 12 | (19) 15 | (20) 5   |
| (21) 19 | (22) 18 | (23) 17 | (24) 17  |
| (25) 14 | (26) 10 | (27) 13 | (28) 20  |
| (29) 12 | (30) 20 | (31) 7  | (32) 20  |
| (33) 16 | (34) 14 | (35) 18 | (36) 18  |
| (37) 14 | (38) 15 | (39) 16 | (40) 10  |
| (41) 18 | (42) 16 | (43) 17 | (44) 17  |
| (45) 20 | (46) 19 | (47) 20 | (48) 16  |
| (49) 12 | (50) 5  | (51) 15 | (52) 18  |
| (53) 20 | (54) 8  | (55) 13 | (56) 17  |
| (57) 12 | (58) 14 | (59) 17 | (60) 17  |
| (61) 10 | (62) 13 | (63) 11 | (64) 16  |
| (65) 15 | (66) 14 | (67) 14 | (68) 19  |
| (69) 20 | (70) 17 | (71) 4  | (72) 20  |
| (73) 14 | (74) 17 | (75) 16 | (76) 8   |
| (77) 14 | (78) 20 | (79) 10 | (80) 20  |
| (81) 18 | (82) 17 | (83) 16 | (84) 15  |
| (85) 20 | (86) 20 | (87) 18 | (88) 20  |
| (89) 20 | (90) 17 | (91) 16 | (92) 19  |
| (93) 20 | (94) 13 | (95) 19 | (96) 9   |
| (97) 19 | (98) 15 | (99) 15 | (100) 15 |

## 二十以内加法计算练习题答案

### 第3页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 6   | (2) 18  | (3) 17  | (4) 15   |
| (5) 15  | (6) 20  | (7) 20  | (8) 17   |
| (9) 19  | (10) 15 | (11) 13 | (12) 13  |
| (13) 16 | (14) 20 | (15) 15 | (16) 19  |
| (17) 18 | (18) 14 | (19) 4  | (20) 19  |
| (21) 18 | (22) 16 | (23) 19 | (24) 18  |
| (25) 19 | (26) 10 | (27) 15 | (28) 17  |
| (29) 15 | (30) 8  | (31) 11 | (32) 13  |
| (33) 19 | (34) 16 | (35) 16 | (36) 17  |
| (37) 12 | (38) 19 | (39) 16 | (40) 19  |
| (41) 20 | (42) 6  | (43) 13 | (44) 19  |
| (45) 16 | (46) 20 | (47) 13 | (48) 20  |
| (49) 20 | (50) 20 | (51) 16 | (52) 19  |
| (53) 18 | (54) 12 | (55) 11 | (56) 17  |
| (57) 20 | (58) 12 | (59) 16 | (60) 14  |
| (61) 10 | (62) 16 | (63) 16 | (64) 20  |
| (65) 15 | (66) 17 | (67) 3  | (68) 9   |
| (69) 18 | (70) 15 | (71) 15 | (72) 20  |
| (73) 9  | (74) 16 | (75) 20 | (76) 19  |
| (77) 20 | (78) 12 | (79) 16 | (80) 18  |
| (81) 16 | (82) 18 | (83) 13 | (84) 9   |
| (85) 20 | (86) 18 | (87) 16 | (88) 12  |
| (89) 16 | (90) 17 | (91) 11 | (92) 14  |
| (93) 20 | (94) 19 | (95) 13 | (96) 19  |
| (97) 12 | (98) 12 | (99) 20 | (100) 19 |

## 二十以内加法计算练习题答案

### 第4页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 7   | (2) 19  | (3) 17  | (4) 9    |
| (5) 16  | (6) 11  | (7) 17  | (8) 19   |
| (9) 15  | (10) 18 | (11) 20 | (12) 20  |
| (13) 17 | (14) 14 | (15) 15 | (16) 16  |
| (17) 18 | (18) 19 | (19) 17 | (20) 7   |
| (21) 14 | (22) 18 | (23) 15 | (24) 20  |
| (25) 15 | (26) 8  | (27) 8  | (28) 19  |
| (29) 16 | (30) 18 | (31) 6  | (32) 6   |
| (33) 12 | (34) 18 | (35) 14 | (36) 15  |
| (37) 13 | (38) 20 | (39) 18 | (40) 20  |
| (41) 20 | (42) 11 | (43) 11 | (44) 18  |
| (45) 7  | (46) 19 | (47) 16 | (48) 11  |
| (49) 15 | (50) 3  | (51) 11 | (52) 19  |
| (53) 13 | (54) 16 | (55) 20 | (56) 17  |
| (57) 17 | (58) 18 | (59) 19 | (60) 19  |
| (61) 12 | (62) 7  | (63) 19 | (64) 19  |
| (65) 12 | (66) 10 | (67) 7  | (68) 15  |
| (69) 17 | (70) 11 | (71) 16 | (72) 14  |
| (73) 13 | (74) 14 | (75) 20 | (76) 11  |
| (77) 11 | (78) 20 | (79) 19 | (80) 20  |
| (81) 17 | (82) 13 | (83) 14 | (84) 20  |
| (85) 20 | (86) 16 | (87) 16 | (88) 14  |
| (89) 13 | (90) 14 | (91) 17 | (92) 20  |
| (93) 16 | (94) 20 | (95) 7  | (96) 17  |
| (97) 18 | (98) 19 | (99) 20 | (100) 20 |

## 二十以内加法计算练习题答案

### 第5页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 10  | (2) 17  | (3) 8   | (4) 12   |
| (5) 17  | (6) 19  | (7) 12  | (8) 16   |
| (9) 12  | (10) 6  | (11) 6  | (12) 17  |
| (13) 16 | (14) 4  | (15) 15 | (16) 10  |
| (17) 15 | (18) 16 | (19) 20 | (20) 13  |
| (21) 20 | (22) 10 | (23) 20 | (24) 16  |
| (25) 12 | (26) 17 | (27) 8  | (28) 18  |
| (29) 18 | (30) 19 | (31) 14 | (32) 4   |
| (33) 7  | (34) 20 | (35) 10 | (36) 15  |
| (37) 19 | (38) 14 | (39) 18 | (40) 8   |
| (41) 16 | (42) 19 | (43) 18 | (44) 20  |
| (45) 7  | (46) 10 | (47) 20 | (48) 13  |
| (49) 17 | (50) 4  | (51) 17 | (52) 20  |
| (53) 20 | (54) 17 | (55) 11 | (56) 20  |
| (57) 4  | (58) 9  | (59) 15 | (60) 19  |
| (61) 7  | (62) 14 | (63) 18 | (64) 16  |
| (65) 11 | (66) 4  | (67) 18 | (68) 20  |
| (69) 5  | (70) 19 | (71) 17 | (72) 19  |
| (73) 11 | (74) 9  | (75) 17 | (76) 19  |
| (77) 19 | (78) 5  | (79) 20 | (80) 8   |
| (81) 20 | (82) 13 | (83) 16 | (84) 6   |
| (85) 18 | (86) 16 | (87) 15 | (88) 16  |
| (89) 20 | (90) 20 | (91) 14 | (92) 19  |
| (93) 17 | (94) 17 | (95) 3  | (96) 19  |
| (97) 13 | (98) 14 | (99) 6  | (100) 16 |

## 二十以内加法计算练习题答案

### 第6页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 20  | (2) 19  | (3) 16  | (4) 16   |
| (5) 14  | (6) 12  | (7) 13  | (8) 19   |
| (9) 18  | (10) 19 | (11) 20 | (12) 6   |
| (13) 18 | (14) 16 | (15) 11 | (16) 20  |
| (17) 10 | (18) 9  | (19) 20 | (20) 20  |
| (21) 19 | (22) 15 | (23) 9  | (24) 15  |
| (25) 19 | (26) 10 | (27) 15 | (28) 17  |
| (29) 17 | (30) 16 | (31) 14 | (32) 19  |
| (33) 16 | (34) 19 | (35) 17 | (36) 16  |
| (37) 19 | (38) 17 | (39) 17 | (40) 19  |
| (41) 16 | (42) 15 | (43) 12 | (44) 17  |
| (45) 8  | (46) 18 | (47) 17 | (48) 19  |
| (49) 14 | (50) 20 | (51) 9  | (52) 13  |
| (53) 19 | (54) 18 | (55) 10 | (56) 11  |
| (57) 10 | (58) 20 | (59) 15 | (60) 15  |
| (61) 20 | (62) 15 | (63) 17 | (64) 13  |
| (65) 20 | (66) 20 | (67) 2  | (68) 14  |
| (69) 11 | (70) 19 | (71) 14 | (72) 19  |
| (73) 17 | (74) 17 | (75) 19 | (76) 20  |
| (77) 17 | (78) 8  | (79) 19 | (80) 10  |
| (81) 17 | (82) 16 | (83) 15 | (84) 18  |
| (85) 19 | (86) 16 | (87) 13 | (88) 13  |
| (89) 17 | (90) 19 | (91) 18 | (92) 6   |
| (93) 4  | (94) 9  | (95) 18 | (96) 16  |
| (97) 10 | (98) 18 | (99) 13 | (100) 20 |

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 20  | (2) 15  | (3) 17  | (4) 18   |
| (5) 16  | (6) 15  | (7) 18  | (8) 9    |
| (9) 16  | (10) 9  | (11) 19 | (12) 8   |
| (13) 15 | (14) 17 | (15) 15 | (16) 9   |
| (17) 19 | (18) 19 | (19) 20 | (20) 13  |
| (21) 18 | (22) 18 | (23) 20 | (24) 9   |
| (25) 14 | (26) 19 | (27) 17 | (28) 19  |
| (29) 20 | (30) 18 | (31) 18 | (32) 11  |
| (33) 20 | (34) 20 | (35) 20 | (36) 19  |
| (37) 11 | (38) 20 | (39) 20 | (40) 18  |
| (41) 17 | (42) 15 | (43) 9  | (44) 15  |
| (45) 20 | (46) 10 | (47) 14 | (48) 20  |
| (49) 17 | (50) 7  | (51) 8  | (52) 20  |
| (53) 14 | (54) 20 | (55) 19 | (56) 16  |
| (57) 13 | (58) 20 | (59) 20 | (60) 19  |
| (61) 20 | (62) 12 | (63) 16 | (64) 20  |
| (65) 20 | (66) 19 | (67) 15 | (68) 17  |
| (69) 20 | (70) 13 | (71) 15 | (72) 14  |
| (73) 19 | (74) 18 | (75) 17 | (76) 9   |
| (77) 11 | (78) 17 | (79) 10 | (80) 13  |
| (81) 8  | (82) 11 | (83) 19 | (84) 10  |
| (85) 16 | (86) 16 | (87) 20 | (88) 18  |
| (89) 15 | (90) 20 | (91) 17 | (92) 19  |
| (93) 6  | (94) 3  | (95) 18 | (96) 15  |
| (97) 19 | (98) 12 | (99) 17 | (100) 18 |