

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                 |                  |                  |
|------------------|-----------------|------------------|------------------|
| (1) $12 - 12 =$  | (2) $11 + 7 =$  | (3) $1 - 1 =$    | (4) $12 + 6 =$   |
| (5) $5 + 15 =$   | (6) $17 + 1 =$  | (7) $18 - 12 =$  | (8) $5 + 12 =$   |
| (9) $5 - 1 =$    | (10) $2 + 5 =$  | (11) $6 - 6 =$   | (12) $11 + 5 =$  |
| (13) $1 - 1 =$   | (14) $9 + 3 =$  | (15) $2 + 2 =$   | (16) $19 + 1 =$  |
| (17) $2 + 13 =$  | (18) $14 + 6 =$ | (19) $16 - 16 =$ | (20) $2 - 1 =$   |
| (21) $11 - 11 =$ | (22) $14 - 8 =$ | (23) $14 - 7 =$  | (24) $14 + 6 =$  |
| (25) $2 - 2 =$   | (26) $5 - 3 =$  | (27) $8 + 1 =$   | (28) $1 + 15 =$  |
| (29) $19 - 6 =$  | (30) $14 + 1 =$ | (31) $13 - 10 =$ | (32) $13 + 4 =$  |
| (33) $2 - 2 =$   | (34) $13 + 5 =$ | (35) $16 - 1 =$  | (36) $6 + 4 =$   |
| (37) $11 - 9 =$  | (38) $7 + 5 =$  | (39) $14 - 11 =$ | (40) $9 - 6 =$   |
| (41) $13 + 2 =$  | (42) $11 - 5 =$ | (43) $9 + 1 =$   | (44) $2 + 9 =$   |
| (45) $2 + 5 =$   | (46) $13 + 4 =$ | (47) $14 - 3 =$  | (48) $13 + 2 =$  |
| (49) $14 + 1 =$  | (50) $11 - 6 =$ | (51) $4 + 3 =$   | (52) $18 + 1 =$  |
| (53) $2 - 2 =$   | (54) $8 - 6 =$  | (55) $5 - 3 =$   | (56) $16 - 16 =$ |
| (57) $1 + 6 =$   | (58) $10 - 7 =$ | (59) $11 + 4 =$  | (60) $5 - 4 =$   |
| (61) $19 - 14 =$ | (62) $11 + 2 =$ | (63) $11 - 4 =$  | (64) $18 + 2 =$  |
| (65) $11 + 4 =$  | (66) $15 - 2 =$ | (67) $10 - 2 =$  | (68) $14 - 1 =$  |
| (69) $11 + 4 =$  | (70) $1 - 1 =$  | (71) $14 - 1 =$  | (72) $7 - 2 =$   |
| (73) $18 + 1 =$  | (74) $12 + 8 =$ | (75) $18 + 1 =$  | (76) $19 + 1 =$  |
| (77) $8 + 1 =$   | (78) $17 - 9 =$ | (79) $14 - 7 =$  | (80) $7 - 1 =$   |
| (81) $3 + 15 =$  | (82) $10 - 8 =$ | (83) $15 + 3 =$  | (84) $14 - 3 =$  |
| (85) $6 - 1 =$   | (86) $6 + 11 =$ | (87) $2 + 2 =$   | (88) $3 + 1 =$   |
| (89) $10 + 3 =$  | (90) $16 + 1 =$ | (91) $5 - 2 =$   | (92) $2 + 17 =$  |
| (93) $1 - 1 =$   | (94) $11 + 6 =$ | (95) $16 - 3 =$  | (96) $2 - 2 =$   |
| (97) $6 - 6 =$   | (98) $17 - 7 =$ | (99) $15 - 1 =$  | (100) $3 - 3 =$  |

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(1)  $15 - 4 =$

(2)  $5 + 10 =$

(3)  $16 - 14 =$

(4)  $2 - 2 =$

(5)  $13 - 4 =$

(6)  $7 - 3 =$

(7)  $10 + 2 =$

(8)  $4 + 10 =$

(9)  $8 - 1 =$

(10)  $10 - 3 =$

(11)  $5 + 11 =$

(12)  $8 - 4 =$

(13)  $19 - 16 =$

(14)  $17 + 1 =$

(15)  $17 + 3 =$

(16)  $1 + 16 =$

(17)  $5 + 13 =$

(18)  $10 - 9 =$

(19)  $9 + 4 =$

(20)  $4 + 5 =$

(21)  $18 - 5 =$

(22)  $5 - 2 =$

(23)  $3 - 2 =$

(24)  $16 + 3 =$

(25)  $17 - 17 =$

(26)  $8 + 1 =$

(27)  $4 + 14 =$

(28)  $9 - 3 =$

(29)  $3 + 16 =$

(30)  $5 + 2 =$

(31)  $17 + 3 =$

(32)  $10 - 8 =$

(33)  $1 + 8 =$

(34)  $1 + 5 =$

(35)  $12 + 8 =$

(36)  $14 - 4 =$

(37)  $7 - 6 =$

(38)  $4 + 11 =$

(39)  $7 + 12 =$

(40)  $17 - 11 =$

(41)  $5 - 2 =$

(42)  $10 - 2 =$

(43)  $14 - 3 =$

(44)  $11 - 8 =$

(45)  $3 - 2 =$

(46)  $14 - 14 =$

(47)  $1 + 16 =$

(48)  $2 - 1 =$

(49)  $6 - 6 =$

(50)  $1 - 1 =$

(51)  $16 + 4 =$

(52)  $17 + 2 =$

(53)  $19 + 1 =$

(54)  $2 + 10 =$

(55)  $1 + 3 =$

(56)  $11 + 4 =$

(57)  $15 + 5 =$

(58)  $15 - 2 =$

(59)  $3 + 5 =$

(60)  $12 - 3 =$

(61)  $5 - 5 =$

(62)  $8 + 5 =$

(63)  $14 + 5 =$

(64)  $15 - 6 =$

(65)  $4 + 16 =$

(66)  $5 - 4 =$

(67)  $6 + 8 =$

(68)  $11 + 7 =$

(69)  $1 - 1 =$

(70)  $3 - 3 =$

(71)  $3 + 3 =$

(72)  $1 + 11 =$

(73)  $12 - 11 =$

(74)  $11 + 1 =$

(75)  $15 + 3 =$

(76)  $4 - 2 =$

(77)  $12 - 11 =$

(78)  $1 - 1 =$

(79)  $2 - 2 =$

(80)  $8 - 1 =$

(81)  $15 + 5 =$

(82)  $13 - 9 =$

(83)  $17 - 17 =$

(84)  $17 + 2 =$

(85)  $9 + 3 =$

(86)  $14 - 3 =$

(87)  $10 + 5 =$

(88)  $16 - 7 =$

(89)  $11 - 9 =$

(90)  $7 + 1 =$

(91)  $3 - 3 =$

(92)  $19 + 1 =$

(93)  $18 - 9 =$

(94)  $5 - 1 =$

(95)  $18 + 2 =$

(96)  $19 + 1 =$

(97)  $5 + 15 =$

(98)  $9 + 2 =$

(99)  $16 + 1 =$

(100)  $18 - 4 =$

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姓名 \_\_\_\_\_

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(1)  $18 + 2 =$

(2)  $9 + 11 =$

(3)  $14 - 12 =$

(4)  $15 - 8 =$

(5)  $17 - 3 =$

(6)  $4 - 1 =$

(7)  $15 - 3 =$

(8)  $18 + 1 =$

(9)  $2 - 2 =$

(10)  $6 + 3 =$

(11)  $2 + 10 =$

(12)  $9 - 1 =$

(13)  $5 + 4 =$

(14)  $8 - 1 =$

(15)  $12 - 3 =$

(16)  $1 + 1 =$

(17)  $14 - 5 =$

(18)  $12 - 5 =$

(19)  $16 + 4 =$

(20)  $12 - 3 =$

(21)  $16 + 2 =$

(22)  $16 - 9 =$

(23)  $16 - 16 =$

(24)  $7 + 9 =$

(25)  $13 + 3 =$

(26)  $13 + 1 =$

(27)  $11 + 1 =$

(28)  $19 + 1 =$

(29)  $15 - 11 =$

(30)  $5 - 4 =$

(31)  $1 - 1 =$

(32)  $4 - 1 =$

(33)  $9 - 7 =$

(34)  $13 + 1 =$

(35)  $4 + 3 =$

(36)  $11 + 6 =$

(37)  $12 + 3 =$

(38)  $4 + 7 =$

(39)  $15 + 3 =$

(40)  $10 - 8 =$

(41)  $14 + 6 =$

(42)  $12 + 1 =$

(43)  $19 - 17 =$

(44)  $18 - 3 =$

(45)  $15 - 9 =$

(46)  $16 - 9 =$

(47)  $13 - 13 =$

(48)  $10 - 1 =$

(49)  $18 + 1 =$

(50)  $14 + 6 =$

(51)  $3 - 2 =$

(52)  $17 + 2 =$

(53)  $15 - 8 =$

(54)  $12 - 8 =$

(55)  $2 - 2 =$

(56)  $11 + 9 =$

(57)  $2 - 2 =$

(58)  $5 - 1 =$

(59)  $19 + 1 =$

(60)  $2 - 2 =$

(61)  $18 - 17 =$

(62)  $2 - 1 =$

(63)  $15 + 4 =$

(64)  $14 - 1 =$

(65)  $9 - 1 =$

(66)  $9 - 8 =$

(67)  $13 + 4 =$

(68)  $13 + 5 =$

(69)  $15 - 1 =$

(70)  $8 - 4 =$

(71)  $3 - 2 =$

(72)  $10 - 1 =$

(73)  $14 - 12 =$

(74)  $4 - 1 =$

(75)  $7 + 2 =$

(76)  $1 - 1 =$

(77)  $14 + 2 =$

(78)  $13 + 1 =$

(79)  $6 + 8 =$

(80)  $3 + 12 =$

(81)  $13 - 7 =$

(82)  $5 + 15 =$

(83)  $19 + 1 =$

(84)  $3 - 2 =$

(85)  $15 - 4 =$

(86)  $13 - 2 =$

(87)  $8 - 8 =$

(88)  $3 + 8 =$

(89)  $8 + 2 =$

(90)  $11 + 3 =$

(91)  $9 - 7 =$

(92)  $7 + 9 =$

(93)  $11 + 8 =$

(94)  $3 + 2 =$

(95)  $14 - 9 =$

(96)  $12 - 11 =$

(97)  $2 - 1 =$

(98)  $16 - 12 =$

(99)  $18 + 1 =$

(100)  $13 + 5 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

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(1)  $14 - 1 =$

(2)  $13 - 12 =$

(3)  $15 - 9 =$

(4)  $16 + 2 =$

(5)  $8 + 6 =$

(6)  $12 + 3 =$

(7)  $1 - 1 =$

(8)  $3 + 14 =$

(9)  $2 - 2 =$

(10)  $8 + 3 =$

(11)  $11 - 1 =$

(12)  $17 - 16 =$

(13)  $14 - 9 =$

(14)  $13 - 5 =$

(15)  $8 + 12 =$

(16)  $1 + 14 =$

(17)  $18 - 3 =$

(18)  $8 + 8 =$

(19)  $15 + 3 =$

(20)  $7 - 6 =$

(21)  $6 - 6 =$

(22)  $3 + 14 =$

(23)  $6 + 9 =$

(24)  $19 + 1 =$

(25)  $5 + 13 =$

(26)  $1 + 15 =$

(27)  $10 + 3 =$

(28)  $13 + 7 =$

(29)  $11 + 9 =$

(30)  $12 + 2 =$

(31)  $13 + 7 =$

(32)  $2 - 1 =$

(33)  $2 - 2 =$

(34)  $11 - 10 =$

(35)  $17 + 3 =$

(36)  $16 - 13 =$

(37)  $17 - 15 =$

(38)  $19 - 9 =$

(39)  $16 + 3 =$

(40)  $7 + 3 =$

(41)  $12 + 1 =$

(42)  $11 + 6 =$

(43)  $15 - 1 =$

(44)  $11 - 4 =$

(45)  $6 - 6 =$

(46)  $18 + 2 =$

(47)  $5 + 1 =$

(48)  $7 + 11 =$

(49)  $10 - 3 =$

(50)  $8 - 2 =$

(51)  $9 - 8 =$

(52)  $17 + 2 =$

(53)  $2 + 15 =$

(54)  $3 - 2 =$

(55)  $11 - 9 =$

(56)  $16 - 10 =$

(57)  $12 - 1 =$

(58)  $2 - 1 =$

(59)  $13 - 7 =$

(60)  $6 + 13 =$

(61)  $3 + 6 =$

(62)  $16 + 4 =$

(63)  $14 - 5 =$

(64)  $8 - 4 =$

(65)  $12 - 2 =$

(66)  $6 - 6 =$

(67)  $7 - 6 =$

(68)  $12 - 3 =$

(69)  $18 - 7 =$

(70)  $7 - 4 =$

(71)  $13 + 4 =$

(72)  $2 + 11 =$

(73)  $19 - 19 =$

(74)  $19 + 1 =$

(75)  $6 - 4 =$

(76)  $6 + 1 =$

(77)  $15 - 14 =$

(78)  $19 + 1 =$

(79)  $12 - 5 =$

(80)  $5 - 2 =$

(81)  $12 - 6 =$

(82)  $2 - 2 =$

(83)  $17 + 3 =$

(84)  $11 + 1 =$

(85)  $11 - 4 =$

(86)  $5 + 6 =$

(87)  $11 - 8 =$

(88)  $3 + 3 =$

(89)  $11 + 4 =$

(90)  $16 + 3 =$

(91)  $18 + 2 =$

(92)  $16 - 7 =$

(93)  $4 - 1 =$

(94)  $11 + 6 =$

(95)  $8 + 7 =$

(96)  $5 + 13 =$

(97)  $11 - 4 =$

(98)  $18 - 15 =$

(99)  $2 + 18 =$

(100)  $12 + 3 =$

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用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $16 - 6 =$   | (2) $6 - 4 =$    | (3) $12 + 7 =$   | (4) $2 + 8 =$    |
| (5) $14 - 4 =$   | (6) $3 + 12 =$   | (7) $19 + 1 =$   | (8) $12 - 5 =$   |
| (9) $18 + 1 =$   | (10) $16 + 1 =$  | (11) $8 + 10 =$  | (12) $1 + 7 =$   |
| (13) $1 + 12 =$  | (14) $9 - 8 =$   | (15) $3 + 1 =$   | (16) $18 + 1 =$  |
| (17) $7 - 4 =$   | (18) $3 + 9 =$   | (19) $4 - 2 =$   | (20) $8 + 12 =$  |
| (21) $9 + 2 =$   | (22) $13 - 7 =$  | (23) $4 + 11 =$  | (24) $14 - 6 =$  |
| (25) $4 - 1 =$   | (26) $9 + 5 =$   | (27) $11 + 7 =$  | (28) $14 - 9 =$  |
| (29) $16 + 1 =$  | (30) $6 - 4 =$   | (31) $17 - 9 =$  | (32) $5 + 5 =$   |
| (33) $19 - 19 =$ | (34) $1 - 1 =$   | (35) $14 + 4 =$  | (36) $9 - 9 =$   |
| (37) $9 - 6 =$   | (38) $13 + 1 =$  | (39) $3 + 14 =$  | (40) $16 + 3 =$  |
| (41) $17 + 1 =$  | (42) $15 - 14 =$ | (43) $7 - 6 =$   | (44) $3 - 1 =$   |
| (45) $15 + 4 =$  | (46) $9 - 7 =$   | (47) $10 + 3 =$  | (48) $6 - 2 =$   |
| (49) $2 + 18 =$  | (50) $14 + 2 =$  | (51) $15 - 14 =$ | (52) $11 - 7 =$  |
| (53) $8 + 3 =$   | (54) $17 - 10 =$ | (55) $6 - 4 =$   | (56) $9 + 7 =$   |
| (57) $17 - 16 =$ | (58) $4 + 3 =$   | (59) $12 + 1 =$  | (60) $15 - 14 =$ |
| (61) $7 - 5 =$   | (62) $14 - 8 =$  | (63) $4 - 2 =$   | (64) $18 - 18 =$ |
| (65) $10 - 5 =$  | (66) $18 - 1 =$  | (67) $15 - 11 =$ | (68) $18 + 1 =$  |
| (69) $6 + 4 =$   | (70) $10 - 6 =$  | (71) $18 - 13 =$ | (72) $17 - 6 =$  |
| (73) $10 + 4 =$  | (74) $16 - 14 =$ | (75) $2 + 10 =$  | (76) $6 + 6 =$   |
| (77) $14 + 2 =$  | (78) $1 + 2 =$   | (79) $14 - 3 =$  | (80) $17 - 6 =$  |
| (81) $7 - 7 =$   | (82) $9 - 4 =$   | (83) $14 - 9 =$  | (84) $15 - 4 =$  |
| (85) $2 + 4 =$   | (86) $17 + 3 =$  | (87) $5 - 4 =$   | (88) $8 - 7 =$   |
| (89) $1 - 1 =$   | (90) $1 + 4 =$   | (91) $14 + 6 =$  | (92) $15 - 14 =$ |
| (93) $10 + 7 =$  | (94) $1 + 16 =$  | (95) $18 - 15 =$ | (96) $15 + 1 =$  |
| (97) $9 + 5 =$   | (98) $3 + 4 =$   | (99) $7 - 2 =$   | (100) $7 + 12 =$ |

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(1)  $6 - 3 =$

(2)  $14 + 5 =$

(3)  $18 + 2 =$

(4)  $15 + 3 =$

(5)  $15 - 11 =$

(6)  $16 + 4 =$

(7)  $1 - 1 =$

(8)  $18 - 11 =$

(9)  $16 + 2 =$

(10)  $2 + 3 =$

(11)  $6 + 3 =$

(12)  $9 - 6 =$

(13)  $2 + 4 =$

(14)  $8 - 5 =$

(15)  $1 - 1 =$

(16)  $8 - 3 =$

(17)  $17 + 1 =$

(18)  $6 - 4 =$

(19)  $10 + 6 =$

(20)  $15 - 12 =$

(21)  $18 + 1 =$

(22)  $9 + 11 =$

(23)  $15 - 2 =$

(24)  $6 - 3 =$

(25)  $15 + 3 =$

(26)  $17 - 17 =$

(27)  $15 - 3 =$

(28)  $19 - 4 =$

(29)  $13 - 3 =$

(30)  $17 + 1 =$

(31)  $8 - 6 =$

(32)  $13 + 2 =$

(33)  $11 - 4 =$

(34)  $6 + 12 =$

(35)  $18 - 2 =$

(36)  $10 + 10 =$

(37)  $18 + 2 =$

(38)  $10 + 4 =$

(39)  $7 + 10 =$

(40)  $5 - 4 =$

(41)  $19 - 3 =$

(42)  $11 + 1 =$

(43)  $10 + 8 =$

(44)  $14 + 2 =$

(45)  $13 - 10 =$

(46)  $5 - 5 =$

(47)  $15 + 4 =$

(48)  $11 - 6 =$

(49)  $1 - 1 =$

(50)  $15 + 5 =$

(51)  $13 + 7 =$

(52)  $7 + 12 =$

(53)  $14 + 4 =$

(54)  $16 + 4 =$

(55)  $14 + 4 =$

(56)  $14 - 2 =$

(57)  $6 - 5 =$

(58)  $12 - 8 =$

(59)  $11 - 8 =$

(60)  $10 - 5 =$

(61)  $18 - 2 =$

(62)  $18 - 13 =$

(63)  $8 - 1 =$

(64)  $16 + 1 =$

(65)  $18 + 1 =$

(66)  $6 + 7 =$

(67)  $19 + 1 =$

(68)  $10 - 2 =$

(69)  $9 + 11 =$

(70)  $17 - 9 =$

(71)  $1 - 1 =$

(72)  $1 + 13 =$

(73)  $14 + 5 =$

(74)  $5 - 1 =$

(75)  $13 - 8 =$

(76)  $14 - 3 =$

(77)  $9 - 7 =$

(78)  $7 + 6 =$

(79)  $16 - 3 =$

(80)  $10 + 5 =$

(81)  $9 + 1 =$

(82)  $2 - 1 =$

(83)  $17 + 1 =$

(84)  $15 + 4 =$

(85)  $4 - 3 =$

(86)  $11 - 4 =$

(87)  $11 + 9 =$

(88)  $14 + 1 =$

(89)  $17 + 1 =$

(90)  $12 + 1 =$

(91)  $14 - 1 =$

(92)  $3 + 8 =$

(93)  $16 + 1 =$

(94)  $10 + 2 =$

(95)  $19 + 1 =$

(96)  $3 - 3 =$

(97)  $8 + 4 =$

(98)  $16 + 1 =$

(99)  $13 + 3 =$

(100)  $6 - 5 =$

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(1)  $3 + 14 =$

(2)  $10 + 1 =$

(3)  $6 - 6 =$

(4)  $4 - 1 =$

(5)  $3 - 2 =$

(6)  $14 - 7 =$

(7)  $13 + 6 =$

(8)  $2 - 1 =$

(9)  $11 - 9 =$

(10)  $4 + 8 =$

(11)  $13 + 6 =$

(12)  $7 - 6 =$

(13)  $19 - 14 =$

(14)  $1 + 14 =$

(15)  $16 - 11 =$

(16)  $10 + 1 =$

(17)  $17 - 6 =$

(18)  $19 - 6 =$

(19)  $15 - 11 =$

(20)  $2 - 1 =$

(21)  $7 + 8 =$

(22)  $5 + 10 =$

(23)  $13 + 7 =$

(24)  $13 + 2 =$

(25)  $15 - 14 =$

(26)  $16 + 4 =$

(27)  $3 + 9 =$

(28)  $4 + 13 =$

(29)  $12 + 2 =$

(30)  $18 + 2 =$

(31)  $19 - 11 =$

(32)  $15 - 14 =$

(33)  $7 - 4 =$

(34)  $5 - 5 =$

(35)  $1 - 1 =$

(36)  $16 - 1 =$

(37)  $1 - 1 =$

(38)  $16 - 10 =$

(39)  $15 - 12 =$

(40)  $6 - 1 =$

(41)  $12 - 7 =$

(42)  $19 + 1 =$

(43)  $3 + 1 =$

(44)  $8 - 6 =$

(45)  $10 - 8 =$

(46)  $15 + 1 =$

(47)  $6 + 8 =$

(48)  $8 + 6 =$

(49)  $6 + 14 =$

(50)  $16 - 6 =$

(51)  $11 + 8 =$

(52)  $18 - 9 =$

(53)  $9 - 5 =$

(54)  $11 - 3 =$

(55)  $4 + 4 =$

(56)  $8 + 6 =$

(57)  $15 - 14 =$

(58)  $4 + 12 =$

(59)  $16 + 3 =$

(60)  $16 - 4 =$

(61)  $12 - 8 =$

(62)  $7 - 6 =$

(63)  $13 - 9 =$

(64)  $19 + 1 =$

(65)  $1 - 1 =$

(66)  $4 + 11 =$

(67)  $3 - 1 =$

(68)  $1 + 4 =$

(69)  $17 + 3 =$

(70)  $10 + 6 =$

(71)  $18 + 1 =$

(72)  $10 - 3 =$

(73)  $1 - 1 =$

(74)  $5 + 14 =$

(75)  $5 + 2 =$

(76)  $15 - 8 =$

(77)  $10 - 3 =$

(78)  $2 - 2 =$

(79)  $13 - 5 =$

(80)  $1 - 1 =$

(81)  $14 + 5 =$

(82)  $13 - 3 =$

(83)  $7 - 3 =$

(84)  $13 + 2 =$

(85)  $6 - 4 =$

(86)  $12 - 10 =$

(87)  $6 - 2 =$

(88)  $19 - 12 =$

(89)  $9 + 4 =$

(90)  $10 + 8 =$

(91)  $19 + 1 =$

(92)  $11 + 4 =$

(93)  $3 - 1 =$

(94)  $19 + 1 =$

(95)  $7 - 1 =$

(96)  $19 + 1 =$

(97)  $15 - 8 =$

(98)  $9 - 1 =$

(99)  $3 + 17 =$

(100)  $5 - 4 =$

## 二十以内加减法计算练习题答案

### 第1页答案

(1) 0	(2) 18	(3) 0	(4) 18	(5) 20	(6) 18	(7) 6	(8) 17
(9) 4	(10) 7	(11) 0	(12) 16	(13) 0	(14) 12	(15) 4	(16) 20
(17) 15	(18) 20	(19) 0	(20) 1	(21) 0	(22) 6	(23) 7	(24) 20
(25) 0	(26) 2	(27) 9	(28) 16	(29) 13	(30) 15	(31) 3	(32) 17
(33) 0	(34) 18	(35) 15	(36) 10	(37) 2	(38) 12	(39) 3	(40) 3
(41) 15	(42) 6	(43) 10	(44) 11	(45) 7	(46) 17	(47) 11	(48) 15
(49) 15	(50) 5	(51) 7	(52) 19	(53) 0	(54) 2	(55) 2	(56) 0
(57) 7	(58) 3	(59) 15	(60) 1	(61) 5	(62) 13	(63) 7	(64) 20
(65) 15	(66) 13	(67) 8	(68) 13	(69) 15	(70) 0	(71) 13	(72) 5
(73) 19	(74) 20	(75) 19	(76) 20	(77) 9	(78) 8	(79) 7	(80) 6
(81) 18	(82) 2	(83) 18	(84) 11	(85) 5	(86) 17	(87) 4	(88) 4
(89) 13	(90) 17	(91) 3	(92) 19	(93) 0	(94) 17	(95) 13	(96) 0
(97) 0	(98) 10	(99) 14	(100) 0				

### 第2页答案

(1) 11	(2) 15	(3) 2	(4) 0	(5) 9	(6) 4	(7) 12	(8) 14
(9) 7	(10) 7	(11) 16	(12) 4	(13) 3	(14) 18	(15) 20	(16) 17
(17) 18	(18) 1	(19) 13	(20) 9	(21) 13	(22) 3	(23) 1	(24) 19
(25) 0	(26) 9	(27) 18	(28) 6	(29) 19	(30) 7	(31) 20	(32) 2
(33) 9	(34) 6	(35) 20	(36) 10	(37) 1	(38) 15	(39) 19	(40) 6
(41) 3	(42) 8	(43) 11	(44) 3	(45) 1	(46) 0	(47) 17	(48) 1
(49) 0	(50) 0	(51) 20	(52) 19	(53) 20	(54) 12	(55) 4	(56) 15
(57) 20	(58) 13	(59) 8	(60) 9	(61) 0	(62) 13	(63) 19	(64) 9
(65) 20	(66) 1	(67) 14	(68) 18	(69) 0	(70) 0	(71) 6	(72) 12
(73) 1	(74) 12	(75) 18	(76) 2	(77) 1	(78) 0	(79) 0	(80) 7
(81) 20	(82) 4	(83) 0	(84) 19	(85) 12	(86) 11	(87) 15	(88) 9
(89) 2	(90) 8	(91) 0	(92) 20	(93) 9	(94) 4	(95) 20	(96) 20
(97) 20	(98) 11	(99) 17	(100) 14				



## 二十以内加减法计算练习题答案

### 第3页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 20  | (2) 20  | (3) 2   | (4) 7    | (5) 14  | (6) 3   | (7) 12  | (8) 19  |
| (9) 0   | (10) 9  | (11) 12 | (12) 8   | (13) 9  | (14) 7  | (15) 9  | (16) 2  |
| (17) 9  | (18) 7  | (19) 20 | (20) 9   | (21) 18 | (22) 7  | (23) 0  | (24) 16 |
| (25) 16 | (26) 14 | (27) 12 | (28) 20  | (29) 4  | (30) 1  | (31) 0  | (32) 3  |
| (33) 2  | (34) 14 | (35) 7  | (36) 17  | (37) 15 | (38) 11 | (39) 18 | (40) 2  |
| (41) 20 | (42) 13 | (43) 2  | (44) 15  | (45) 6  | (46) 7  | (47) 0  | (48) 9  |
| (49) 19 | (50) 20 | (51) 1  | (52) 19  | (53) 7  | (54) 4  | (55) 0  | (56) 20 |
| (57) 0  | (58) 4  | (59) 20 | (60) 0   | (61) 1  | (62) 1  | (63) 19 | (64) 13 |
| (65) 8  | (66) 1  | (67) 17 | (68) 18  | (69) 14 | (70) 4  | (71) 1  | (72) 9  |
| (73) 2  | (74) 3  | (75) 9  | (76) 0   | (77) 16 | (78) 14 | (79) 14 | (80) 15 |
| (81) 6  | (82) 20 | (83) 20 | (84) 1   | (85) 11 | (86) 11 | (87) 0  | (88) 11 |
| (89) 10 | (90) 14 | (91) 2  | (92) 16  | (93) 19 | (94) 5  | (95) 5  | (96) 1  |
| (97) 1  | (98) 4  | (99) 19 | (100) 18 |         |         |         |         |

### 第4页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 13  | (2) 1   | (3) 6   | (4) 18   | (5) 14  | (6) 15  | (7) 0   | (8) 17  |
| (9) 0   | (10) 11 | (11) 10 | (12) 1   | (13) 5  | (14) 8  | (15) 20 | (16) 15 |
| (17) 15 | (18) 16 | (19) 18 | (20) 1   | (21) 0  | (22) 17 | (23) 15 | (24) 20 |
| (25) 18 | (26) 16 | (27) 13 | (28) 20  | (29) 20 | (30) 14 | (31) 20 | (32) 1  |
| (33) 0  | (34) 1  | (35) 20 | (36) 3   | (37) 2  | (38) 10 | (39) 19 | (40) 10 |
| (41) 13 | (42) 17 | (43) 14 | (44) 7   | (45) 0  | (46) 20 | (47) 6  | (48) 18 |
| (49) 7  | (50) 6  | (51) 1  | (52) 19  | (53) 17 | (54) 1  | (55) 2  | (56) 6  |
| (57) 11 | (58) 1  | (59) 6  | (60) 19  | (61) 9  | (62) 20 | (63) 9  | (64) 4  |
| (65) 10 | (66) 0  | (67) 1  | (68) 9   | (69) 11 | (70) 3  | (71) 17 | (72) 13 |
| (73) 0  | (74) 20 | (75) 2  | (76) 7   | (77) 1  | (78) 20 | (79) 7  | (80) 3  |
| (81) 6  | (82) 0  | (83) 20 | (84) 12  | (85) 7  | (86) 11 | (87) 3  | (88) 6  |
| (89) 15 | (90) 19 | (91) 20 | (92) 9   | (93) 3  | (94) 17 | (95) 15 | (96) 18 |
| (97) 7  | (98) 3  | (99) 20 | (100) 15 |         |         |         |         |

## 二十以内加减法计算练习题答案

### 第5页答案

(1) 10	(2) 2	(3) 19	(4) 10	(5) 10	(6) 15	(7) 20	(8) 7
(9) 19	(10) 17	(11) 18	(12) 8	(13) 13	(14) 1	(15) 4	(16) 19
(17) 3	(18) 12	(19) 2	(20) 20	(21) 11	(22) 6	(23) 15	(24) 8
(25) 3	(26) 14	(27) 18	(28) 5	(29) 17	(30) 2	(31) 8	(32) 10
(33) 0	(34) 0	(35) 18	(36) 0	(37) 3	(38) 14	(39) 17	(40) 19
(41) 18	(42) 1	(43) 1	(44) 2	(45) 19	(46) 2	(47) 13	(48) 4
(49) 20	(50) 16	(51) 1	(52) 4	(53) 11	(54) 7	(55) 2	(56) 16
(57) 1	(58) 7	(59) 13	(60) 1	(61) 2	(62) 6	(63) 2	(64) 0
(65) 5	(66) 17	(67) 4	(68) 19	(69) 10	(70) 4	(71) 5	(72) 11
(73) 14	(74) 2	(75) 12	(76) 12	(77) 16	(78) 3	(79) 11	(80) 11
(81) 0	(82) 5	(83) 5	(84) 11	(85) 6	(86) 20	(87) 1	(88) 1
(89) 0	(90) 5	(91) 20	(92) 1	(93) 17	(94) 17	(95) 3	(96) 16
(97) 14	(98) 7	(99) 5	(100) 19				

### 第6页答案

(1) 3	(2) 19	(3) 20	(4) 18	(5) 4	(6) 20	(7) 0	(8) 7
(9) 18	(10) 5	(11) 9	(12) 3	(13) 6	(14) 3	(15) 0	(16) 5
(17) 18	(18) 2	(19) 16	(20) 3	(21) 19	(22) 20	(23) 13	(24) 3
(25) 18	(26) 0	(27) 12	(28) 15	(29) 10	(30) 18	(31) 2	(32) 15
(33) 7	(34) 18	(35) 16	(36) 20	(37) 20	(38) 14	(39) 17	(40) 1
(41) 16	(42) 12	(43) 18	(44) 16	(45) 3	(46) 0	(47) 19	(48) 5
(49) 0	(50) 20	(51) 20	(52) 19	(53) 18	(54) 20	(55) 18	(56) 12
(57) 1	(58) 4	(59) 3	(60) 5	(61) 16	(62) 5	(63) 7	(64) 17
(65) 19	(66) 13	(67) 20	(68) 8	(69) 20	(70) 8	(71) 0	(72) 14
(73) 19	(74) 4	(75) 5	(76) 11	(77) 2	(78) 13	(79) 13	(80) 15
(81) 10	(82) 1	(83) 18	(84) 19	(85) 1	(86) 7	(87) 20	(88) 15
(89) 18	(90) 13	(91) 13	(92) 11	(93) 17	(94) 12	(95) 20	(96) 0
(97) 12	(98) 17	(99) 16	(100) 1				

## 二十以内加减法计算练习题答案

### 第7页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 17  | (2) 11  | (3) 0   | (4) 3   | (5) 1   | (6) 7   | (7) 19  | (8) 1   |
| (9) 2   | (10) 12 | (11) 19 | (12) 1  | (13) 5  | (14) 15 | (15) 5  | (16) 11 |
| (17) 11 | (18) 13 | (19) 4  | (20) 1  | (21) 15 | (22) 15 | (23) 20 | (24) 15 |
| (25) 1  | (26) 20 | (27) 12 | (28) 17 | (29) 14 | (30) 20 | (31) 8  | (32) 1  |
| (33) 3  | (34) 0  | (35) 0  | (36) 15 | (37) 0  | (38) 6  | (39) 3  | (40) 5  |
| (41) 5  | (42) 20 | (43) 4  | (44) 2  | (45) 2  | (46) 16 | (47) 14 | (48) 14 |
| (49) 20 | (50) 10 | (51) 19 | (52) 9  | (53) 4  | (54) 8  | (55) 8  | (56) 14 |
| (57) 1  | (58) 16 | (59) 19 | (60) 12 | (61) 4  | (62) 1  | (63) 4  | (64) 20 |
| (65) 0  | (66) 15 | (67) 2  | (68) 5  | (69) 20 | (70) 16 | (71) 19 | (72) 7  |
| (73) 0  | (74) 19 | (75) 7  | (76) 7  | (77) 7  | (78) 0  | (79) 8  | (80) 0  |
| (81) 19 | (82) 10 | (83) 4  | (84) 15 | (85) 2  | (86) 2  | (87) 4  | (88) 7  |
| (89) 13 | (90) 18 | (91) 20 | (92) 15 | (93) 2  | (94) 20 | (95) 6  | (96) 20 |
| (97) 7  | (98) 8  | (99) 20 | (100) 1 |         |         |         |         |