

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $15 + 4 =$ | (2) $2 + 1 =$ | (3) $13 + 7 =$ | (4) $2 + 6 =$ |
| (5) $12 + 7 =$ | (6) $13 + 5 =$ | (7) $7 + 6 =$ | (8) $14 + 1 =$ |
| (9) $7 + 2 =$ | (10) $18 + 1 =$ | (11) $12 + 3 =$ | (12) $16 + 4 =$ |
| (13) $2 + 2 =$ | (14) $10 + 1 =$ | (15) $1 + 12 =$ | (16) $12 + 4 =$ |
| (17) $5 + 15 =$ | (18) $15 + 1 =$ | (19) $7 + 13 =$ | (20) $19 + 1 =$ |
| (21) $5 + 9 =$ | (22) $3 + 3 =$ | (23) $3 + 14 =$ | (24) $11 + 1 =$ |
| (25) $18 + 1 =$ | (26) $10 + 9 =$ | (27) $5 + 8 =$ | (28) $16 + 2 =$ |
| (29) $14 + 5 =$ | (30) $4 + 13 =$ | (31) $18 + 1 =$ | (32) $19 + 1 =$ |
| (33) $3 + 2 =$ | (34) $19 + 1 =$ | (35) $1 + 3 =$ | (36) $17 + 3 =$ |
| (37) $19 + 1 =$ | (38) $5 + 15 =$ | (39) $8 + 1 =$ | (40) $15 + 4 =$ |
| (41) $19 + 1 =$ | (42) $1 + 15 =$ | (43) $9 + 11 =$ | (44) $6 + 14 =$ |
| (45) $12 + 1 =$ | (46) $10 + 9 =$ | (47) $12 + 8 =$ | (48) $4 + 8 =$ |
| (49) $4 + 1 =$ | (50) $12 + 3 =$ | (51) $1 + 4 =$ | (52) $9 + 9 =$ |
| (53) $16 + 2 =$ | (54) $12 + 5 =$ | (55) $3 + 2 =$ | (56) $1 + 17 =$ |
| (57) $8 + 5 =$ | (58) $12 + 4 =$ | (59) $16 + 2 =$ | (60) $1 + 15 =$ |
| (61) $18 + 2 =$ | (62) $11 + 5 =$ | (63) $18 + 1 =$ | (64) $4 + 9 =$ |
| (65) $8 + 5 =$ | (66) $2 + 3 =$ | (67) $2 + 14 =$ | (68) $12 + 2 =$ |
| (69) $2 + 3 =$ | (70) $18 + 1 =$ | (71) $5 + 15 =$ | (72) $2 + 12 =$ |
| (73) $17 + 3 =$ | (74) $10 + 5 =$ | (75) $2 + 5 =$ | (76) $3 + 6 =$ |
| (77) $10 + 6 =$ | (78) $5 + 6 =$ | (79) $7 + 3 =$ | (80) $18 + 2 =$ |
| (81) $9 + 2 =$ | (82) $11 + 9 =$ | (83) $5 + 12 =$ | (84) $16 + 1 =$ |
| (85) $19 + 1 =$ | (86) $15 + 2 =$ | (87) $3 + 16 =$ | (88) $19 + 1 =$ |
| (89) $16 + 2 =$ | (90) $13 + 5 =$ | (91) $6 + 9 =$ | (92) $4 + 12 =$ |
| (93) $12 + 1 =$ | (94) $15 + 3 =$ | (95) $19 + 1 =$ | (96) $5 + 10 =$ |
| (97) $2 + 12 =$ | (98) $18 + 1 =$ | (99) $8 + 8 =$ | (100) $18 + 2 =$ |

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $13 + 4 =$ | (2) $9 + 7 =$ | (3) $11 + 9 =$ | (4) $1 + 5 =$ |
| (5) $8 + 5 =$ | (6) $3 + 13 =$ | (7) $16 + 2 =$ | (8) $16 + 3 =$ |
| (9) $5 + 1 =$ | (10) $2 + 8 =$ | (11) $7 + 1 =$ | (12) $14 + 6 =$ |
| (13) $2 + 10 =$ | (14) $4 + 8 =$ | (15) $7 + 4 =$ | (16) $16 + 4 =$ |
| (17) $18 + 2 =$ | (18) $6 + 12 =$ | (19) $16 + 4 =$ | (20) $19 + 1 =$ |
| (21) $5 + 12 =$ | (22) $15 + 3 =$ | (23) $6 + 6 =$ | (24) $10 + 1 =$ |
| (25) $8 + 4 =$ | (26) $6 + 11 =$ | (27) $15 + 5 =$ | (28) $4 + 11 =$ |
| (29) $9 + 11 =$ | (30) $3 + 4 =$ | (31) $5 + 5 =$ | (32) $5 + 1 =$ |
| (33) $7 + 3 =$ | (34) $14 + 6 =$ | (35) $7 + 4 =$ | (36) $11 + 1 =$ |
| (37) $19 + 1 =$ | (38) $4 + 13 =$ | (39) $6 + 11 =$ | (40) $8 + 5 =$ |
| (41) $5 + 10 =$ | (42) $10 + 1 =$ | (43) $7 + 5 =$ | (44) $9 + 5 =$ |
| (45) $17 + 2 =$ | (46) $17 + 3 =$ | (47) $14 + 2 =$ | (48) $1 + 18 =$ |
| (49) $6 + 4 =$ | (50) $18 + 2 =$ | (51) $5 + 1 =$ | (52) $8 + 8 =$ |
| (53) $9 + 10 =$ | (54) $14 + 1 =$ | (55) $4 + 7 =$ | (56) $2 + 2 =$ |
| (57) $18 + 1 =$ | (58) $8 + 10 =$ | (59) $19 + 1 =$ | (60) $16 + 3 =$ |
| (61) $9 + 10 =$ | (62) $6 + 2 =$ | (63) $18 + 2 =$ | (64) $19 + 1 =$ |
| (65) $15 + 5 =$ | (66) $9 + 7 =$ | (67) $9 + 3 =$ | (68) $16 + 2 =$ |
| (69) $1 + 15 =$ | (70) $17 + 1 =$ | (71) $13 + 5 =$ | (72) $8 + 12 =$ |
| (73) $6 + 4 =$ | (74) $8 + 11 =$ | (75) $11 + 1 =$ | (76) $4 + 15 =$ |
| (77) $15 + 3 =$ | (78) $2 + 6 =$ | (79) $6 + 6 =$ | (80) $8 + 6 =$ |
| (81) $13 + 5 =$ | (82) $12 + 3 =$ | (83) $2 + 11 =$ | (84) $6 + 7 =$ |
| (85) $16 + 3 =$ | (86) $6 + 2 =$ | (87) $1 + 19 =$ | (88) $5 + 3 =$ |
| (89) $13 + 3 =$ | (90) $16 + 3 =$ | (91) $16 + 2 =$ | (92) $14 + 4 =$ |
| (93) $11 + 1 =$ | (94) $10 + 5 =$ | (95) $18 + 1 =$ | (96) $13 + 5 =$ |
| (97) $14 + 6 =$ | (98) $8 + 1 =$ | (99) $5 + 8 =$ | (100) $4 + 11 =$ |

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|------------------|-----------------|------------------|
| (1) $14 + 2 =$ | (2) $16 + 2 =$ | (3) $15 + 1 =$ | (4) $16 + 2 =$ |
| (5) $17 + 2 =$ | (6) $12 + 1 =$ | (7) $11 + 3 =$ | (8) $1 + 12 =$ |
| (9) $11 + 3 =$ | (10) $6 + 7 =$ | (11) $12 + 8 =$ | (12) $11 + 1 =$ |
| (13) $5 + 15 =$ | (14) $9 + 9 =$ | (15) $15 + 3 =$ | (16) $16 + 4 =$ |
| (17) $12 + 8 =$ | (18) $1 + 19 =$ | (19) $12 + 2 =$ | (20) $11 + 2 =$ |
| (21) $5 + 14 =$ | (22) $3 + 2 =$ | (23) $1 + 7 =$ | (24) $4 + 3 =$ |
| (25) $10 + 9 =$ | (26) $13 + 6 =$ | (27) $14 + 2 =$ | (28) $14 + 6 =$ |
| (29) $16 + 1 =$ | (30) $5 + 12 =$ | (31) $9 + 2 =$ | (32) $16 + 3 =$ |
| (33) $14 + 1 =$ | (34) $14 + 6 =$ | (35) $8 + 11 =$ | (36) $12 + 7 =$ |
| (37) $6 + 11 =$ | (38) $12 + 7 =$ | (39) $7 + 3 =$ | (40) $8 + 9 =$ |
| (41) $15 + 2 =$ | (42) $13 + 4 =$ | (43) $5 + 9 =$ | (44) $18 + 1 =$ |
| (45) $3 + 16 =$ | (46) $10 + 7 =$ | (47) $16 + 4 =$ | (48) $10 + 6 =$ |
| (49) $11 + 3 =$ | (50) $14 + 5 =$ | (51) $11 + 1 =$ | (52) $5 + 6 =$ |
| (53) $13 + 5 =$ | (54) $9 + 7 =$ | (55) $10 + 6 =$ | (56) $3 + 12 =$ |
| (57) $2 + 4 =$ | (58) $16 + 3 =$ | (59) $13 + 3 =$ | (60) $19 + 1 =$ |
| (61) $17 + 1 =$ | (62) $7 + 8 =$ | (63) $10 + 8 =$ | (64) $10 + 3 =$ |
| (65) $6 + 2 =$ | (66) $16 + 1 =$ | (67) $19 + 1 =$ | (68) $4 + 4 =$ |
| (69) $1 + 3 =$ | (70) $13 + 3 =$ | (71) $9 + 7 =$ | (72) $2 + 15 =$ |
| (73) $8 + 9 =$ | (74) $10 + 9 =$ | (75) $15 + 2 =$ | (76) $14 + 2 =$ |
| (77) $10 + 4 =$ | (78) $9 + 9 =$ | (79) $16 + 4 =$ | (80) $12 + 4 =$ |
| (81) $4 + 6 =$ | (82) $9 + 7 =$ | (83) $15 + 5 =$ | (84) $19 + 1 =$ |
| (85) $14 + 1 =$ | (86) $10 + 10 =$ | (87) $14 + 2 =$ | (88) $17 + 3 =$ |
| (89) $19 + 1 =$ | (90) $9 + 9 =$ | (91) $7 + 4 =$ | (92) $5 + 4 =$ |
| (93) $14 + 5 =$ | (94) $2 + 4 =$ | (95) $1 + 15 =$ | (96) $3 + 15 =$ |
| (97) $8 + 9 =$ | (98) $12 + 8 =$ | (99) $6 + 7 =$ | (100) $7 + 11 =$ |

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $7 + 3 =$ | (2) $12 + 7 =$ | (3) $16 + 1 =$ | (4) $17 + 1 =$ |
| (5) $9 + 8 =$ | (6) $18 + 2 =$ | (7) $9 + 7 =$ | (8) $9 + 8 =$ |
| (9) $4 + 9 =$ | (10) $15 + 1 =$ | (11) $18 + 2 =$ | (12) $19 + 1 =$ |
| (13) $10 + 8 =$ | (14) $15 + 2 =$ | (15) $4 + 12 =$ | (16) $14 + 5 =$ |
| (17) $12 + 6 =$ | (18) $9 + 4 =$ | (19) $1 + 8 =$ | (20) $18 + 2 =$ |
| (21) $17 + 2 =$ | (22) $6 + 10 =$ | (23) $4 + 11 =$ | (24) $16 + 2 =$ |
| (25) $11 + 6 =$ | (26) $10 + 4 =$ | (27) $15 + 4 =$ | (28) $15 + 5 =$ |
| (29) $1 + 4 =$ | (30) $15 + 5 =$ | (31) $2 + 6 =$ | (32) $19 + 1 =$ |
| (33) $7 + 10 =$ | (34) $16 + 3 =$ | (35) $12 + 2 =$ | (36) $19 + 1 =$ |
| (37) $1 + 3 =$ | (38) $19 + 1 =$ | (39) $13 + 1 =$ | (40) $1 + 2 =$ |
| (41) $13 + 3 =$ | (42) $3 + 2 =$ | (43) $12 + 5 =$ | (44) $15 + 4 =$ |
| (45) $4 + 6 =$ | (46) $14 + 5 =$ | (47) $13 + 3 =$ | (48) $10 + 5 =$ |
| (49) $6 + 10 =$ | (50) $17 + 2 =$ | (51) $19 + 1 =$ | (52) $7 + 12 =$ |
| (53) $18 + 2 =$ | (54) $3 + 3 =$ | (55) $14 + 6 =$ | (56) $15 + 1 =$ |
| (57) $6 + 9 =$ | (58) $8 + 9 =$ | (59) $7 + 9 =$ | (60) $14 + 4 =$ |
| (61) $18 + 1 =$ | (62) $10 + 7 =$ | (63) $14 + 1 =$ | (64) $7 + 9 =$ |
| (65) $6 + 2 =$ | (66) $17 + 2 =$ | (67) $2 + 4 =$ | (68) $14 + 1 =$ |
| (69) $8 + 2 =$ | (70) $9 + 10 =$ | (71) $11 + 3 =$ | (72) $14 + 6 =$ |
| (73) $14 + 2 =$ | (74) $15 + 5 =$ | (75) $6 + 13 =$ | (76) $18 + 2 =$ |
| (77) $13 + 2 =$ | (78) $18 + 2 =$ | (79) $9 + 5 =$ | (80) $9 + 10 =$ |
| (81) $17 + 1 =$ | (82) $8 + 5 =$ | (83) $8 + 3 =$ | (84) $5 + 8 =$ |
| (85) $13 + 3 =$ | (86) $3 + 16 =$ | (87) $4 + 5 =$ | (88) $19 + 1 =$ |
| (89) $8 + 5 =$ | (90) $15 + 5 =$ | (91) $13 + 6 =$ | (92) $4 + 5 =$ |
| (93) $1 + 19 =$ | (94) $8 + 10 =$ | (95) $14 + 5 =$ | (96) $17 + 1 =$ |
| (97) $14 + 4 =$ | (98) $6 + 11 =$ | (99) $11 + 7 =$ | (100) $12 + 1 =$ |

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|------------------|-----------------|------------------|
| (1) $15 + 1 =$ | (2) $15 + 2 =$ | (3) $12 + 6 =$ | (4) $19 + 1 =$ |
| (5) $7 + 13 =$ | (6) $7 + 12 =$ | (7) $7 + 2 =$ | (8) $16 + 3 =$ |
| (9) $18 + 1 =$ | (10) $8 + 10 =$ | (11) $16 + 2 =$ | (12) $14 + 1 =$ |
| (13) $13 + 6 =$ | (14) $1 + 8 =$ | (15) $8 + 5 =$ | (16) $7 + 12 =$ |
| (17) $13 + 5 =$ | (18) $11 + 6 =$ | (19) $8 + 2 =$ | (20) $8 + 10 =$ |
| (21) $7 + 6 =$ | (22) $14 + 4 =$ | (23) $6 + 8 =$ | (24) $5 + 11 =$ |
| (25) $13 + 3 =$ | (26) $3 + 1 =$ | (27) $14 + 3 =$ | (28) $16 + 3 =$ |
| (29) $6 + 9 =$ | (30) $8 + 7 =$ | (31) $13 + 6 =$ | (32) $12 + 6 =$ |
| (33) $15 + 5 =$ | (34) $13 + 5 =$ | (35) $6 + 5 =$ | (36) $2 + 5 =$ |
| (37) $13 + 7 =$ | (38) $5 + 8 =$ | (39) $17 + 3 =$ | (40) $14 + 2 =$ |
| (41) $9 + 3 =$ | (42) $13 + 1 =$ | (43) $12 + 5 =$ | (44) $9 + 2 =$ |
| (45) $15 + 4 =$ | (46) $2 + 2 =$ | (47) $18 + 1 =$ | (48) $10 + 7 =$ |
| (49) $7 + 11 =$ | (50) $16 + 2 =$ | (51) $9 + 10 =$ | (52) $2 + 13 =$ |
| (53) $16 + 4 =$ | (54) $6 + 13 =$ | (55) $7 + 7 =$ | (56) $8 + 8 =$ |
| (57) $9 + 1 =$ | (58) $16 + 3 =$ | (59) $7 + 6 =$ | (60) $15 + 4 =$ |
| (61) $4 + 16 =$ | (62) $10 + 5 =$ | (63) $4 + 4 =$ | (64) $7 + 6 =$ |
| (65) $16 + 1 =$ | (66) $10 + 10 =$ | (67) $10 + 8 =$ | (68) $3 + 3 =$ |
| (69) $5 + 2 =$ | (70) $12 + 4 =$ | (71) $9 + 10 =$ | (72) $17 + 1 =$ |
| (73) $4 + 15 =$ | (74) $18 + 2 =$ | (75) $7 + 7 =$ | (76) $9 + 1 =$ |
| (77) $6 + 6 =$ | (78) $9 + 10 =$ | (79) $8 + 2 =$ | (80) $1 + 10 =$ |
| (81) $11 + 2 =$ | (82) $19 + 1 =$ | (83) $15 + 2 =$ | (84) $3 + 13 =$ |
| (85) $1 + 6 =$ | (86) $13 + 4 =$ | (87) $3 + 8 =$ | (88) $12 + 1 =$ |
| (89) $16 + 3 =$ | (90) $2 + 13 =$ | (91) $4 + 3 =$ | (92) $4 + 6 =$ |
| (93) $9 + 3 =$ | (94) $18 + 1 =$ | (95) $6 + 11 =$ | (96) $15 + 5 =$ |
| (97) $8 + 10 =$ | (98) $8 + 9 =$ | (99) $2 + 4 =$ | (100) $19 + 1 =$ |

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $1 + 15 =$ | (2) $4 + 15 =$ | (3) $19 + 1 =$ | (4) $13 + 5 =$ |
| (5) $5 + 15 =$ | (6) $13 + 7 =$ | (7) $11 + 4 =$ | (8) $17 + 1 =$ |
| (9) $15 + 3 =$ | (10) $7 + 12 =$ | (11) $9 + 9 =$ | (12) $2 + 18 =$ |
| (13) $15 + 3 =$ | (14) $10 + 6 =$ | (15) $5 + 6 =$ | (16) $18 + 2 =$ |
| (17) $19 + 1 =$ | (18) $16 + 3 =$ | (19) $3 + 16 =$ | (20) $3 + 11 =$ |
| (21) $15 + 1 =$ | (22) $9 + 2 =$ | (23) $14 + 4 =$ | (24) $2 + 4 =$ |
| (25) $17 + 1 =$ | (26) $13 + 7 =$ | (27) $6 + 14 =$ | (28) $19 + 1 =$ |
| (29) $6 + 2 =$ | (30) $9 + 8 =$ | (31) $2 + 4 =$ | (32) $8 + 5 =$ |
| (33) $2 + 4 =$ | (34) $5 + 12 =$ | (35) $6 + 10 =$ | (36) $17 + 3 =$ |
| (37) $14 + 2 =$ | (38) $8 + 10 =$ | (39) $4 + 1 =$ | (40) $8 + 4 =$ |
| (41) $4 + 3 =$ | (42) $9 + 1 =$ | (43) $15 + 3 =$ | (44) $1 + 1 =$ |
| (45) $2 + 15 =$ | (46) $10 + 8 =$ | (47) $2 + 18 =$ | (48) $4 + 15 =$ |
| (49) $12 + 1 =$ | (50) $17 + 1 =$ | (51) $8 + 3 =$ | (52) $1 + 9 =$ |
| (53) $8 + 8 =$ | (54) $14 + 2 =$ | (55) $7 + 13 =$ | (56) $2 + 18 =$ |
| (57) $19 + 1 =$ | (58) $2 + 9 =$ | (59) $5 + 15 =$ | (60) $8 + 10 =$ |
| (61) $6 + 13 =$ | (62) $19 + 1 =$ | (63) $16 + 3 =$ | (64) $6 + 7 =$ |
| (65) $5 + 9 =$ | (66) $18 + 2 =$ | (67) $19 + 1 =$ | (68) $1 + 7 =$ |
| (69) $10 + 1 =$ | (70) $8 + 2 =$ | (71) $19 + 1 =$ | (72) $1 + 13 =$ |
| (73) $1 + 8 =$ | (74) $12 + 5 =$ | (75) $10 + 8 =$ | (76) $13 + 4 =$ |
| (77) $7 + 1 =$ | (78) $10 + 2 =$ | (79) $10 + 9 =$ | (80) $9 + 2 =$ |
| (81) $6 + 8 =$ | (82) $16 + 4 =$ | (83) $16 + 2 =$ | (84) $13 + 2 =$ |
| (85) $2 + 14 =$ | (86) $19 + 1 =$ | (87) $11 + 3 =$ | (88) $4 + 5 =$ |
| (89) $17 + 2 =$ | (90) $4 + 1 =$ | (91) $14 + 3 =$ | (92) $13 + 4 =$ |
| (93) $17 + 3 =$ | (94) $4 + 15 =$ | (95) $14 + 2 =$ | (96) $16 + 4 =$ |
| (97) $16 + 1 =$ | (98) $1 + 13 =$ | (99) $14 + 1 =$ | (100) $17 + 3 =$ |

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|------------------|-----------------|-----------------|
| (1) $1 + 14 =$ | (2) $16 + 3 =$ | (3) $6 + 7 =$ | (4) $13 + 2 =$ |
| (5) $9 + 8 =$ | (6) $8 + 2 =$ | (7) $4 + 10 =$ | (8) $13 + 7 =$ |
| (9) $6 + 9 =$ | (10) $5 + 2 =$ | (11) $10 + 3 =$ | (12) $10 + 5 =$ |
| (13) $14 + 1 =$ | (14) $6 + 10 =$ | (15) $11 + 1 =$ | (16) $10 + 2 =$ |
| (17) $8 + 3 =$ | (18) $3 + 1 =$ | (19) $5 + 12 =$ | (20) $16 + 2 =$ |
| (21) $9 + 6 =$ | (22) $13 + 5 =$ | (23) $15 + 3 =$ | (24) $2 + 8 =$ |
| (25) $12 + 6 =$ | (26) $15 + 3 =$ | (27) $8 + 5 =$ | (28) $12 + 6 =$ |
| (29) $14 + 3 =$ | (30) $3 + 12 =$ | (31) $5 + 13 =$ | (32) $11 + 3 =$ |
| (33) $8 + 4 =$ | (34) $1 + 14 =$ | (35) $2 + 7 =$ | (36) $6 + 3 =$ |
| (37) $13 + 6 =$ | (38) $5 + 2 =$ | (39) $13 + 2 =$ | (40) $10 + 8 =$ |
| (41) $16 + 4 =$ | (42) $5 + 3 =$ | (43) $15 + 3 =$ | (44) $19 + 1 =$ |
| (45) $6 + 6 =$ | (46) $7 + 2 =$ | (47) $3 + 16 =$ | (48) $3 + 14 =$ |
| (49) $6 + 6 =$ | (50) $10 + 10 =$ | (51) $7 + 10 =$ | (52) $4 + 13 =$ |
| (53) $16 + 1 =$ | (54) $3 + 13 =$ | (55) $17 + 1 =$ | (56) $3 + 9 =$ |
| (57) $11 + 4 =$ | (58) $3 + 16 =$ | (59) $3 + 2 =$ | (60) $1 + 7 =$ |
| (61) $11 + 8 =$ | (62) $14 + 3 =$ | (63) $13 + 5 =$ | (64) $9 + 11 =$ |
| (65) $11 + 6 =$ | (66) $12 + 1 =$ | (67) $17 + 3 =$ | (68) $16 + 3 =$ |
| (69) $3 + 7 =$ | (70) $15 + 3 =$ | (71) $17 + 1 =$ | (72) $19 + 1 =$ |
| (73) $5 + 1 =$ | (74) $5 + 11 =$ | (75) $11 + 6 =$ | (76) $16 + 4 =$ |
| (77) $14 + 3 =$ | (78) $2 + 14 =$ | (79) $12 + 2 =$ | (80) $8 + 4 =$ |
| (81) $4 + 16 =$ | (82) $16 + 3 =$ | (83) $10 + 3 =$ | (84) $17 + 3 =$ |
| (85) $4 + 13 =$ | (86) $4 + 7 =$ | (87) $12 + 8 =$ | (88) $2 + 1 =$ |
| (89) $18 + 2 =$ | (90) $15 + 3 =$ | (91) $12 + 1 =$ | (92) $8 + 1 =$ |
| (93) $4 + 1 =$ | (94) $9 + 9 =$ | (95) $17 + 1 =$ | (96) $6 + 5 =$ |
| (97) $5 + 12 =$ | (98) $15 + 4 =$ | (99) $3 + 16 =$ | (100) $9 + 1 =$ |

二十以内加法计算练习题答案

第1页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 3 | (3) 20 | (4) 8 |
| (5) 19 | (6) 18 | (7) 13 | (8) 15 |
| (9) 9 | (10) 19 | (11) 15 | (12) 20 |
| (13) 4 | (14) 11 | (15) 13 | (16) 16 |
| (17) 20 | (18) 16 | (19) 20 | (20) 20 |
| (21) 14 | (22) 6 | (23) 17 | (24) 12 |
| (25) 19 | (26) 19 | (27) 13 | (28) 18 |
| (29) 19 | (30) 17 | (31) 19 | (32) 20 |
| (33) 5 | (34) 20 | (35) 4 | (36) 20 |
| (37) 20 | (38) 20 | (39) 9 | (40) 19 |
| (41) 20 | (42) 16 | (43) 20 | (44) 20 |
| (45) 13 | (46) 19 | (47) 20 | (48) 12 |
| (49) 5 | (50) 15 | (51) 5 | (52) 18 |
| (53) 18 | (54) 17 | (55) 5 | (56) 18 |
| (57) 13 | (58) 16 | (59) 18 | (60) 16 |
| (61) 20 | (62) 16 | (63) 19 | (64) 13 |
| (65) 13 | (66) 5 | (67) 16 | (68) 14 |
| (69) 5 | (70) 19 | (71) 20 | (72) 14 |
| (73) 20 | (74) 15 | (75) 7 | (76) 9 |
| (77) 16 | (78) 11 | (79) 10 | (80) 20 |
| (81) 11 | (82) 20 | (83) 17 | (84) 17 |
| (85) 20 | (86) 17 | (87) 19 | (88) 20 |
| (89) 18 | (90) 18 | (91) 15 | (92) 16 |
| (93) 13 | (94) 18 | (95) 20 | (96) 15 |
| (97) 14 | (98) 19 | (99) 16 | (100) 20 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 17 | (2) 16 | (3) 20 | (4) 6 |
| (5) 13 | (6) 16 | (7) 18 | (8) 19 |
| (9) 6 | (10) 10 | (11) 8 | (12) 20 |
| (13) 12 | (14) 12 | (15) 11 | (16) 20 |
| (17) 20 | (18) 18 | (19) 20 | (20) 20 |
| (21) 17 | (22) 18 | (23) 12 | (24) 11 |
| (25) 12 | (26) 17 | (27) 20 | (28) 15 |
| (29) 20 | (30) 7 | (31) 10 | (32) 6 |
| (33) 10 | (34) 20 | (35) 11 | (36) 12 |
| (37) 20 | (38) 17 | (39) 17 | (40) 13 |
| (41) 15 | (42) 11 | (43) 12 | (44) 14 |
| (45) 19 | (46) 20 | (47) 16 | (48) 19 |
| (49) 10 | (50) 20 | (51) 6 | (52) 16 |
| (53) 19 | (54) 15 | (55) 11 | (56) 4 |
| (57) 19 | (58) 18 | (59) 20 | (60) 19 |
| (61) 19 | (62) 8 | (63) 20 | (64) 20 |
| (65) 20 | (66) 16 | (67) 12 | (68) 18 |
| (69) 16 | (70) 18 | (71) 18 | (72) 20 |
| (73) 10 | (74) 19 | (75) 12 | (76) 19 |
| (77) 18 | (78) 8 | (79) 12 | (80) 14 |
| (81) 18 | (82) 15 | (83) 13 | (84) 13 |
| (85) 19 | (86) 8 | (87) 20 | (88) 8 |
| (89) 16 | (90) 19 | (91) 18 | (92) 18 |
| (93) 12 | (94) 15 | (95) 19 | (96) 18 |
| (97) 20 | (98) 9 | (99) 13 | (100) 15 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 16 | (2) 18 | (3) 16 | (4) 18 |
| (5) 19 | (6) 13 | (7) 14 | (8) 13 |
| (9) 14 | (10) 13 | (11) 20 | (12) 12 |
| (13) 20 | (14) 18 | (15) 18 | (16) 20 |
| (17) 20 | (18) 20 | (19) 14 | (20) 13 |
| (21) 19 | (22) 5 | (23) 8 | (24) 7 |
| (25) 19 | (26) 19 | (27) 16 | (28) 20 |
| (29) 17 | (30) 17 | (31) 11 | (32) 19 |
| (33) 15 | (34) 20 | (35) 19 | (36) 19 |
| (37) 17 | (38) 19 | (39) 10 | (40) 17 |
| (41) 17 | (42) 17 | (43) 14 | (44) 19 |
| (45) 19 | (46) 17 | (47) 20 | (48) 16 |
| (49) 14 | (50) 19 | (51) 12 | (52) 11 |
| (53) 18 | (54) 16 | (55) 16 | (56) 15 |
| (57) 6 | (58) 19 | (59) 16 | (60) 20 |
| (61) 18 | (62) 15 | (63) 18 | (64) 13 |
| (65) 8 | (66) 17 | (67) 20 | (68) 8 |
| (69) 4 | (70) 16 | (71) 16 | (72) 17 |
| (73) 17 | (74) 19 | (75) 17 | (76) 16 |
| (77) 14 | (78) 18 | (79) 20 | (80) 16 |
| (81) 10 | (82) 16 | (83) 20 | (84) 20 |
| (85) 15 | (86) 20 | (87) 16 | (88) 20 |
| (89) 20 | (90) 18 | (91) 11 | (92) 9 |
| (93) 19 | (94) 6 | (95) 16 | (96) 18 |
| (97) 17 | (98) 20 | (99) 13 | (100) 18 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 10 | (2) 19 | (3) 17 | (4) 18 |
| (5) 17 | (6) 20 | (7) 16 | (8) 17 |
| (9) 13 | (10) 16 | (11) 20 | (12) 20 |
| (13) 18 | (14) 17 | (15) 16 | (16) 19 |
| (17) 18 | (18) 13 | (19) 9 | (20) 20 |
| (21) 19 | (22) 16 | (23) 15 | (24) 18 |
| (25) 17 | (26) 14 | (27) 19 | (28) 20 |
| (29) 5 | (30) 20 | (31) 8 | (32) 20 |
| (33) 17 | (34) 19 | (35) 14 | (36) 20 |
| (37) 4 | (38) 20 | (39) 14 | (40) 3 |
| (41) 16 | (42) 5 | (43) 17 | (44) 19 |
| (45) 10 | (46) 19 | (47) 16 | (48) 15 |
| (49) 16 | (50) 19 | (51) 20 | (52) 19 |
| (53) 20 | (54) 6 | (55) 20 | (56) 16 |
| (57) 15 | (58) 17 | (59) 16 | (60) 18 |
| (61) 19 | (62) 17 | (63) 15 | (64) 16 |
| (65) 8 | (66) 19 | (67) 6 | (68) 15 |
| (69) 10 | (70) 19 | (71) 14 | (72) 20 |
| (73) 16 | (74) 20 | (75) 19 | (76) 20 |
| (77) 15 | (78) 20 | (79) 14 | (80) 19 |
| (81) 18 | (82) 13 | (83) 11 | (84) 13 |
| (85) 16 | (86) 19 | (87) 9 | (88) 20 |
| (89) 13 | (90) 20 | (91) 19 | (92) 9 |
| (93) 20 | (94) 18 | (95) 19 | (96) 18 |
| (97) 18 | (98) 17 | (99) 18 | (100) 13 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 16 | (2) 17 | (3) 18 | (4) 20 |
| (5) 20 | (6) 19 | (7) 9 | (8) 19 |
| (9) 19 | (10) 18 | (11) 18 | (12) 15 |
| (13) 19 | (14) 9 | (15) 13 | (16) 19 |
| (17) 18 | (18) 17 | (19) 10 | (20) 18 |
| (21) 13 | (22) 18 | (23) 14 | (24) 16 |
| (25) 16 | (26) 4 | (27) 17 | (28) 19 |
| (29) 15 | (30) 15 | (31) 19 | (32) 18 |
| (33) 20 | (34) 18 | (35) 11 | (36) 7 |
| (37) 20 | (38) 13 | (39) 20 | (40) 16 |
| (41) 12 | (42) 14 | (43) 17 | (44) 11 |
| (45) 19 | (46) 4 | (47) 19 | (48) 17 |
| (49) 18 | (50) 18 | (51) 19 | (52) 15 |
| (53) 20 | (54) 19 | (55) 14 | (56) 16 |
| (57) 10 | (58) 19 | (59) 13 | (60) 19 |
| (61) 20 | (62) 15 | (63) 8 | (64) 13 |
| (65) 17 | (66) 20 | (67) 18 | (68) 6 |
| (69) 7 | (70) 16 | (71) 19 | (72) 18 |
| (73) 19 | (74) 20 | (75) 14 | (76) 10 |
| (77) 12 | (78) 19 | (79) 10 | (80) 11 |
| (81) 13 | (82) 20 | (83) 17 | (84) 16 |
| (85) 7 | (86) 17 | (87) 11 | (88) 13 |
| (89) 19 | (90) 15 | (91) 7 | (92) 10 |
| (93) 12 | (94) 19 | (95) 17 | (96) 20 |
| (97) 18 | (98) 17 | (99) 6 | (100) 20 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 16 | (2) 19 | (3) 20 | (4) 18 |
| (5) 20 | (6) 20 | (7) 15 | (8) 18 |
| (9) 18 | (10) 19 | (11) 18 | (12) 20 |
| (13) 18 | (14) 16 | (15) 11 | (16) 20 |
| (17) 20 | (18) 19 | (19) 19 | (20) 14 |
| (21) 16 | (22) 11 | (23) 18 | (24) 6 |
| (25) 18 | (26) 20 | (27) 20 | (28) 20 |
| (29) 8 | (30) 17 | (31) 6 | (32) 13 |
| (33) 6 | (34) 17 | (35) 16 | (36) 20 |
| (37) 16 | (38) 18 | (39) 5 | (40) 12 |
| (41) 7 | (42) 10 | (43) 18 | (44) 2 |
| (45) 17 | (46) 18 | (47) 20 | (48) 19 |
| (49) 13 | (50) 18 | (51) 11 | (52) 10 |
| (53) 16 | (54) 16 | (55) 20 | (56) 20 |
| (57) 20 | (58) 11 | (59) 20 | (60) 18 |
| (61) 19 | (62) 20 | (63) 19 | (64) 13 |
| (65) 14 | (66) 20 | (67) 20 | (68) 8 |
| (69) 11 | (70) 10 | (71) 20 | (72) 14 |
| (73) 9 | (74) 17 | (75) 18 | (76) 17 |
| (77) 8 | (78) 12 | (79) 19 | (80) 11 |
| (81) 14 | (82) 20 | (83) 18 | (84) 15 |
| (85) 16 | (86) 20 | (87) 14 | (88) 9 |
| (89) 19 | (90) 5 | (91) 17 | (92) 17 |
| (93) 20 | (94) 19 | (95) 16 | (96) 20 |
| (97) 17 | (98) 14 | (99) 15 | (100) 20 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 15 | (2) 19 | (3) 13 | (4) 15 |
| (5) 17 | (6) 10 | (7) 14 | (8) 20 |
| (9) 15 | (10) 7 | (11) 13 | (12) 15 |
| (13) 15 | (14) 16 | (15) 12 | (16) 12 |
| (17) 11 | (18) 4 | (19) 17 | (20) 18 |
| (21) 15 | (22) 18 | (23) 18 | (24) 10 |
| (25) 18 | (26) 18 | (27) 13 | (28) 18 |
| (29) 17 | (30) 15 | (31) 18 | (32) 14 |
| (33) 12 | (34) 15 | (35) 9 | (36) 9 |
| (37) 19 | (38) 7 | (39) 15 | (40) 18 |
| (41) 20 | (42) 8 | (43) 18 | (44) 20 |
| (45) 12 | (46) 9 | (47) 19 | (48) 17 |
| (49) 12 | (50) 20 | (51) 17 | (52) 17 |
| (53) 17 | (54) 16 | (55) 18 | (56) 12 |
| (57) 15 | (58) 19 | (59) 5 | (60) 8 |
| (61) 19 | (62) 17 | (63) 18 | (64) 20 |
| (65) 17 | (66) 13 | (67) 20 | (68) 19 |
| (69) 10 | (70) 18 | (71) 18 | (72) 20 |
| (73) 6 | (74) 16 | (75) 17 | (76) 20 |
| (77) 17 | (78) 16 | (79) 14 | (80) 12 |
| (81) 20 | (82) 19 | (83) 13 | (84) 20 |
| (85) 17 | (86) 11 | (87) 20 | (88) 3 |
| (89) 20 | (90) 18 | (91) 13 | (92) 9 |
| (93) 5 | (94) 18 | (95) 18 | (96) 11 |
| (97) 17 | (98) 19 | (99) 19 | (100) 10 |