

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $86 + 14 =$  | (2) $41 + 20 =$  | (3) $59 + 16 =$  | (4) $23 + 15 =$   |
| (5) $61 + 18 =$  | (6) $16 + 72 =$  | (7) $78 + 11 =$  | (8) $11 + 30 =$   |
| (9) $89 + 11 =$  | (10) $61 + 35 =$ | (11) $48 + 12 =$ | (12) $40 + 50 =$  |
| (13) $42 + 36 =$ | (14) $10 + 49 =$ | (15) $46 + 44 =$ | (16) $78 + 16 =$  |
| (17) $57 + 31 =$ | (18) $25 + 16 =$ | (19) $72 + 18 =$ | (20) $59 + 19 =$  |
| (21) $24 + 40 =$ | (22) $56 + 13 =$ | (23) $21 + 25 =$ | (24) $18 + 46 =$  |
| (25) $67 + 24 =$ | (26) $66 + 32 =$ | (27) $48 + 30 =$ | (28) $55 + 24 =$  |
| (29) $80 + 12 =$ | (30) $35 + 38 =$ | (31) $30 + 70 =$ | (32) $90 + 10 =$  |
| (33) $28 + 57 =$ | (34) $63 + 21 =$ | (35) $87 + 10 =$ | (36) $88 + 11 =$  |
| (37) $14 + 56 =$ | (38) $71 + 18 =$ | (39) $65 + 20 =$ | (40) $10 + 41 =$  |
| (41) $19 + 80 =$ | (42) $63 + 22 =$ | (43) $67 + 24 =$ | (44) $74 + 14 =$  |
| (45) $21 + 49 =$ | (46) $37 + 30 =$ | (47) $53 + 16 =$ | (48) $25 + 68 =$  |
| (49) $40 + 53 =$ | (50) $58 + 13 =$ | (51) $37 + 52 =$ | (52) $50 + 21 =$  |
| (53) $38 + 51 =$ | (54) $38 + 26 =$ | (55) $10 + 46 =$ | (56) $14 + 38 =$  |
| (57) $19 + 39 =$ | (58) $47 + 22 =$ | (59) $46 + 40 =$ | (60) $38 + 44 =$  |
| (61) $90 + 10 =$ | (62) $83 + 16 =$ | (63) $58 + 21 =$ | (64) $53 + 20 =$  |
| (65) $20 + 19 =$ | (66) $44 + 45 =$ | (67) $48 + 34 =$ | (68) $32 + 40 =$  |
| (69) $87 + 10 =$ | (70) $25 + 19 =$ | (71) $87 + 12 =$ | (72) $34 + 45 =$  |
| (73) $10 + 20 =$ | (74) $17 + 72 =$ | (75) $41 + 31 =$ | (76) $82 + 16 =$  |
| (77) $89 + 10 =$ | (78) $23 + 30 =$ | (79) $32 + 16 =$ | (80) $47 + 36 =$  |
| (81) $41 + 38 =$ | (82) $30 + 45 =$ | (83) $75 + 18 =$ | (84) $17 + 25 =$  |
| (85) $73 + 20 =$ | (86) $25 + 70 =$ | (87) $44 + 12 =$ | (88) $46 + 17 =$  |
| (89) $10 + 20 =$ | (90) $81 + 10 =$ | (91) $72 + 23 =$ | (92) $71 + 12 =$  |
| (93) $14 + 17 =$ | (94) $72 + 16 =$ | (95) $86 + 11 =$ | (96) $89 + 11 =$  |
| (97) $85 + 13 =$ | (98) $40 + 18 =$ | (99) $50 + 36 =$ | (100) $51 + 19 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $70 + 28 =$  | (2) $16 + 45 =$  | (3) $76 + 14 =$  | (4) $57 + 21 =$   |
| (5) $55 + 12 =$  | (6) $46 + 36 =$  | (7) $20 + 35 =$  | (8) $11 + 45 =$   |
| (9) $76 + 20 =$  | (10) $49 + 51 =$ | (11) $56 + 34 =$ | (12) $29 + 10 =$  |
| (13) $56 + 40 =$ | (14) $24 + 26 =$ | (15) $28 + 67 =$ | (16) $34 + 60 =$  |
| (17) $28 + 50 =$ | (18) $76 + 23 =$ | (19) $27 + 59 =$ | (20) $75 + 17 =$  |
| (21) $41 + 46 =$ | (22) $32 + 35 =$ | (23) $32 + 52 =$ | (24) $24 + 59 =$  |
| (25) $56 + 21 =$ | (26) $46 + 35 =$ | (27) $73 + 19 =$ | (28) $16 + 69 =$  |
| (29) $50 + 36 =$ | (30) $24 + 50 =$ | (31) $79 + 17 =$ | (32) $16 + 51 =$  |
| (33) $25 + 45 =$ | (34) $68 + 13 =$ | (35) $14 + 71 =$ | (36) $11 + 39 =$  |
| (37) $81 + 18 =$ | (38) $35 + 44 =$ | (39) $47 + 50 =$ | (40) $38 + 46 =$  |
| (41) $25 + 32 =$ | (42) $51 + 14 =$ | (43) $83 + 17 =$ | (44) $55 + 21 =$  |
| (45) $78 + 11 =$ | (46) $40 + 36 =$ | (47) $12 + 38 =$ | (48) $43 + 32 =$  |
| (49) $78 + 22 =$ | (50) $75 + 14 =$ | (51) $86 + 11 =$ | (52) $75 + 23 =$  |
| (53) $47 + 18 =$ | (54) $50 + 20 =$ | (55) $25 + 45 =$ | (56) $89 + 10 =$  |
| (57) $40 + 55 =$ | (58) $27 + 32 =$ | (59) $51 + 25 =$ | (60) $33 + 25 =$  |
| (61) $28 + 40 =$ | (62) $76 + 15 =$ | (63) $21 + 40 =$ | (64) $60 + 13 =$  |
| (65) $76 + 19 =$ | (66) $63 + 27 =$ | (67) $73 + 16 =$ | (68) $70 + 13 =$  |
| (69) $10 + 23 =$ | (70) $37 + 15 =$ | (71) $73 + 20 =$ | (72) $27 + 31 =$  |
| (73) $37 + 23 =$ | (74) $23 + 60 =$ | (75) $31 + 33 =$ | (76) $27 + 45 =$  |
| (77) $15 + 53 =$ | (78) $79 + 17 =$ | (79) $76 + 17 =$ | (80) $59 + 16 =$  |
| (81) $55 + 41 =$ | (82) $84 + 15 =$ | (83) $67 + 33 =$ | (84) $77 + 18 =$  |
| (85) $66 + 22 =$ | (86) $48 + 23 =$ | (87) $88 + 12 =$ | (88) $83 + 14 =$  |
| (89) $20 + 13 =$ | (90) $40 + 46 =$ | (91) $73 + 23 =$ | (92) $53 + 15 =$  |
| (93) $29 + 58 =$ | (94) $31 + 34 =$ | (95) $30 + 62 =$ | (96) $10 + 81 =$  |
| (97) $79 + 13 =$ | (98) $57 + 17 =$ | (99) $63 + 25 =$ | (100) $84 + 13 =$ |

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姓名 \_\_\_\_\_

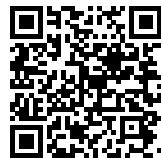
日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $67 + 25 =$  | (2) $22 + 19 =$  | (3) $58 + 34 =$  | (4) $49 + 19 =$   |
| (5) $41 + 55 =$  | (6) $76 + 18 =$  | (7) $57 + 32 =$  | (8) $18 + 75 =$   |
| (9) $57 + 31 =$  | (10) $10 + 45 =$ | (11) $64 + 22 =$ | (12) $26 + 15 =$  |
| (13) $43 + 35 =$ | (14) $82 + 17 =$ | (15) $16 + 52 =$ | (16) $42 + 57 =$  |
| (17) $37 + 40 =$ | (18) $64 + 18 =$ | (19) $65 + 15 =$ | (20) $87 + 12 =$  |
| (21) $59 + 11 =$ | (22) $30 + 38 =$ | (23) $81 + 17 =$ | (24) $20 + 26 =$  |
| (25) $83 + 13 =$ | (26) $70 + 25 =$ | (27) $31 + 11 =$ | (28) $40 + 56 =$  |
| (29) $74 + 20 =$ | (30) $38 + 23 =$ | (31) $88 + 12 =$ | (32) $88 + 11 =$  |
| (33) $41 + 23 =$ | (34) $36 + 63 =$ | (35) $15 + 10 =$ | (36) $20 + 78 =$  |
| (37) $57 + 19 =$ | (38) $77 + 10 =$ | (39) $42 + 11 =$ | (40) $76 + 16 =$  |
| (41) $77 + 16 =$ | (42) $22 + 36 =$ | (43) $11 + 85 =$ | (44) $65 + 34 =$  |
| (45) $31 + 61 =$ | (46) $43 + 57 =$ | (47) $61 + 28 =$ | (48) $89 + 10 =$  |
| (49) $60 + 20 =$ | (50) $87 + 10 =$ | (51) $79 + 19 =$ | (52) $50 + 24 =$  |
| (53) $38 + 11 =$ | (54) $39 + 51 =$ | (55) $59 + 37 =$ | (56) $13 + 55 =$  |
| (57) $88 + 10 =$ | (58) $47 + 42 =$ | (59) $30 + 55 =$ | (60) $50 + 34 =$  |
| (61) $86 + 10 =$ | (62) $66 + 33 =$ | (63) $41 + 43 =$ | (64) $72 + 18 =$  |
| (65) $86 + 12 =$ | (66) $19 + 31 =$ | (67) $69 + 25 =$ | (68) $34 + 61 =$  |
| (69) $55 + 25 =$ | (70) $61 + 11 =$ | (71) $30 + 69 =$ | (72) $87 + 12 =$  |
| (73) $77 + 23 =$ | (74) $45 + 43 =$ | (75) $45 + 16 =$ | (76) $26 + 24 =$  |
| (77) $42 + 57 =$ | (78) $17 + 26 =$ | (79) $37 + 33 =$ | (80) $42 + 27 =$  |
| (81) $50 + 28 =$ | (82) $40 + 36 =$ | (83) $50 + 41 =$ | (84) $25 + 45 =$  |
| (85) $90 + 10 =$ | (86) $86 + 13 =$ | (87) $73 + 22 =$ | (88) $70 + 25 =$  |
| (89) $36 + 27 =$ | (90) $75 + 24 =$ | (91) $72 + 24 =$ | (92) $18 + 13 =$  |
| (93) $31 + 52 =$ | (94) $75 + 24 =$ | (95) $39 + 48 =$ | (96) $75 + 18 =$  |
| (97) $88 + 11 =$ | (98) $67 + 24 =$ | (99) $87 + 10 =$ | (100) $46 + 11 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $34 + 15 =$  | (2) $55 + 33 =$  | (3) $62 + 21 =$  | (4) $29 + 16 =$   |
| (5) $30 + 23 =$  | (6) $46 + 52 =$  | (7) $33 + 39 =$  | (8) $78 + 20 =$   |
| (9) $70 + 23 =$  | (10) $65 + 32 =$ | (11) $78 + 21 =$ | (12) $61 + 23 =$  |
| (13) $65 + 30 =$ | (14) $75 + 15 =$ | (15) $14 + 84 =$ | (16) $33 + 60 =$  |
| (17) $70 + 21 =$ | (18) $52 + 47 =$ | (19) $36 + 57 =$ | (20) $85 + 15 =$  |
| (21) $59 + 26 =$ | (22) $72 + 24 =$ | (23) $50 + 40 =$ | (24) $47 + 48 =$  |
| (25) $48 + 37 =$ | (26) $52 + 19 =$ | (27) $86 + 11 =$ | (28) $59 + 24 =$  |
| (29) $33 + 24 =$ | (30) $29 + 39 =$ | (31) $84 + 13 =$ | (32) $19 + 52 =$  |
| (33) $44 + 24 =$ | (34) $40 + 25 =$ | (35) $58 + 14 =$ | (36) $54 + 26 =$  |
| (37) $14 + 51 =$ | (38) $82 + 16 =$ | (39) $31 + 57 =$ | (40) $41 + 41 =$  |
| (41) $37 + 41 =$ | (42) $71 + 16 =$ | (43) $68 + 21 =$ | (44) $53 + 21 =$  |
| (45) $32 + 49 =$ | (46) $35 + 45 =$ | (47) $52 + 28 =$ | (48) $50 + 41 =$  |
| (49) $31 + 67 =$ | (50) $84 + 12 =$ | (51) $72 + 23 =$ | (52) $12 + 63 =$  |
| (53) $36 + 36 =$ | (54) $13 + 32 =$ | (55) $44 + 46 =$ | (56) $39 + 32 =$  |
| (57) $86 + 11 =$ | (58) $19 + 76 =$ | (59) $34 + 21 =$ | (60) $15 + 52 =$  |
| (61) $67 + 20 =$ | (62) $68 + 21 =$ | (63) $24 + 72 =$ | (64) $38 + 46 =$  |
| (65) $88 + 11 =$ | (66) $42 + 42 =$ | (67) $23 + 20 =$ | (68) $12 + 50 =$  |
| (69) $41 + 56 =$ | (70) $74 + 13 =$ | (71) $86 + 12 =$ | (72) $41 + 38 =$  |
| (73) $41 + 47 =$ | (74) $72 + 27 =$ | (75) $46 + 31 =$ | (76) $44 + 40 =$  |
| (77) $68 + 10 =$ | (78) $47 + 32 =$ | (79) $88 + 10 =$ | (80) $57 + 23 =$  |
| (81) $68 + 18 =$ | (82) $59 + 28 =$ | (83) $71 + 28 =$ | (84) $38 + 59 =$  |
| (85) $47 + 32 =$ | (86) $28 + 37 =$ | (87) $23 + 75 =$ | (88) $34 + 49 =$  |
| (89) $32 + 11 =$ | (90) $61 + 27 =$ | (91) $69 + 26 =$ | (92) $54 + 12 =$  |
| (93) $83 + 11 =$ | (94) $36 + 11 =$ | (95) $27 + 18 =$ | (96) $80 + 14 =$  |
| (97) $75 + 19 =$ | (98) $87 + 12 =$ | (99) $67 + 32 =$ | (100) $23 + 35 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $27 + 53 =$  | (2) $64 + 35 =$  | (3) $39 + 12 =$  | (4) $37 + 27 =$   |
| (5) $67 + 19 =$  | (6) $21 + 77 =$  | (7) $41 + 32 =$  | (8) $23 + 16 =$   |
| (9) $63 + 18 =$  | (10) $19 + 29 =$ | (11) $56 + 19 =$ | (12) $58 + 35 =$  |
| (13) $75 + 14 =$ | (14) $66 + 10 =$ | (15) $37 + 42 =$ | (16) $21 + 44 =$  |
| (17) $37 + 52 =$ | (18) $62 + 15 =$ | (19) $70 + 29 =$ | (20) $10 + 47 =$  |
| (21) $85 + 13 =$ | (22) $50 + 48 =$ | (23) $58 + 30 =$ | (24) $88 + 11 =$  |
| (25) $82 + 10 =$ | (26) $38 + 39 =$ | (27) $68 + 19 =$ | (28) $40 + 54 =$  |
| (29) $38 + 29 =$ | (30) $62 + 13 =$ | (31) $28 + 59 =$ | (32) $34 + 65 =$  |
| (33) $30 + 37 =$ | (34) $39 + 20 =$ | (35) $25 + 28 =$ | (36) $20 + 25 =$  |
| (37) $73 + 23 =$ | (38) $52 + 44 =$ | (39) $68 + 32 =$ | (40) $45 + 18 =$  |
| (41) $60 + 14 =$ | (42) $51 + 36 =$ | (43) $39 + 43 =$ | (44) $37 + 27 =$  |
| (45) $59 + 18 =$ | (46) $11 + 20 =$ | (47) $41 + 52 =$ | (48) $56 + 34 =$  |
| (49) $40 + 21 =$ | (50) $40 + 31 =$ | (51) $35 + 36 =$ | (52) $75 + 17 =$  |
| (53) $57 + 21 =$ | (54) $51 + 41 =$ | (55) $78 + 17 =$ | (56) $42 + 54 =$  |
| (57) $16 + 45 =$ | (58) $21 + 59 =$ | (59) $68 + 26 =$ | (60) $14 + 60 =$  |
| (61) $88 + 12 =$ | (62) $79 + 21 =$ | (63) $89 + 10 =$ | (64) $67 + 22 =$  |
| (65) $30 + 52 =$ | (66) $46 + 51 =$ | (67) $78 + 16 =$ | (68) $61 + 35 =$  |
| (69) $58 + 36 =$ | (70) $66 + 24 =$ | (71) $63 + 13 =$ | (72) $30 + 53 =$  |
| (73) $67 + 16 =$ | (74) $45 + 31 =$ | (75) $78 + 11 =$ | (76) $40 + 21 =$  |
| (77) $10 + 89 =$ | (78) $17 + 58 =$ | (79) $84 + 13 =$ | (80) $44 + 51 =$  |
| (81) $14 + 77 =$ | (82) $87 + 13 =$ | (83) $52 + 26 =$ | (84) $37 + 59 =$  |
| (85) $52 + 22 =$ | (86) $66 + 18 =$ | (87) $24 + 52 =$ | (88) $56 + 36 =$  |
| (89) $59 + 26 =$ | (90) $47 + 26 =$ | (91) $46 + 23 =$ | (92) $50 + 32 =$  |
| (93) $51 + 13 =$ | (94) $15 + 12 =$ | (95) $33 + 57 =$ | (96) $52 + 44 =$  |
| (97) $48 + 40 =$ | (98) $80 + 10 =$ | (99) $76 + 16 =$ | (100) $16 + 64 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $72 + 22 =$  | (2) $74 + 20 =$  | (3) $30 + 29 =$  | (4) $41 + 30 =$   |
| (5) $90 + 10 =$  | (6) $19 + 18 =$  | (7) $17 + 29 =$  | (8) $41 + 13 =$   |
| (9) $49 + 13 =$  | (10) $20 + 10 =$ | (11) $86 + 12 =$ | (12) $14 + 58 =$  |
| (13) $62 + 15 =$ | (14) $27 + 18 =$ | (15) $61 + 24 =$ | (16) $60 + 26 =$  |
| (17) $78 + 11 =$ | (18) $80 + 10 =$ | (19) $79 + 12 =$ | (20) $43 + 34 =$  |
| (21) $58 + 12 =$ | (22) $44 + 47 =$ | (23) $36 + 15 =$ | (24) $18 + 37 =$  |
| (25) $19 + 81 =$ | (26) $64 + 17 =$ | (27) $74 + 11 =$ | (28) $23 + 48 =$  |
| (29) $16 + 78 =$ | (30) $39 + 61 =$ | (31) $83 + 13 =$ | (32) $31 + 60 =$  |
| (33) $55 + 13 =$ | (34) $11 + 25 =$ | (35) $72 + 22 =$ | (36) $86 + 12 =$  |
| (37) $88 + 12 =$ | (38) $35 + 42 =$ | (39) $29 + 52 =$ | (40) $68 + 27 =$  |
| (41) $16 + 52 =$ | (42) $81 + 15 =$ | (43) $46 + 54 =$ | (44) $64 + 23 =$  |
| (45) $14 + 86 =$ | (46) $13 + 85 =$ | (47) $52 + 12 =$ | (48) $62 + 32 =$  |
| (49) $23 + 73 =$ | (50) $30 + 68 =$ | (51) $61 + 29 =$ | (52) $70 + 27 =$  |
| (53) $12 + 75 =$ | (54) $51 + 47 =$ | (55) $63 + 16 =$ | (56) $46 + 52 =$  |
| (57) $82 + 13 =$ | (58) $43 + 45 =$ | (59) $37 + 35 =$ | (60) $88 + 10 =$  |
| (61) $33 + 16 =$ | (62) $86 + 13 =$ | (63) $83 + 15 =$ | (64) $31 + 40 =$  |
| (65) $77 + 10 =$ | (66) $11 + 50 =$ | (67) $16 + 59 =$ | (68) $40 + 55 =$  |
| (69) $25 + 17 =$ | (70) $61 + 32 =$ | (71) $25 + 18 =$ | (72) $83 + 13 =$  |
| (73) $44 + 30 =$ | (74) $10 + 58 =$ | (75) $69 + 23 =$ | (76) $86 + 13 =$  |
| (77) $82 + 10 =$ | (78) $75 + 16 =$ | (79) $19 + 53 =$ | (80) $19 + 67 =$  |
| (81) $79 + 20 =$ | (82) $74 + 19 =$ | (83) $11 + 42 =$ | (84) $13 + 43 =$  |
| (85) $63 + 30 =$ | (86) $71 + 12 =$ | (87) $77 + 20 =$ | (88) $83 + 12 =$  |
| (89) $66 + 11 =$ | (90) $12 + 70 =$ | (91) $24 + 67 =$ | (92) $64 + 19 =$  |
| (93) $85 + 14 =$ | (94) $68 + 22 =$ | (95) $33 + 39 =$ | (96) $54 + 16 =$  |
| (97) $72 + 22 =$ | (98) $81 + 17 =$ | (99) $57 + 21 =$ | (100) $11 + 21 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $67 + 26 =$  | (2) $52 + 23 =$  | (3) $68 + 10 =$  | (4) $69 + 25 =$   |
| (5) $42 + 30 =$  | (6) $62 + 23 =$  | (7) $35 + 51 =$  | (8) $50 + 41 =$   |
| (9) $35 + 36 =$  | (10) $69 + 12 =$ | (11) $12 + 83 =$ | (12) $44 + 24 =$  |
| (13) $39 + 40 =$ | (14) $86 + 10 =$ | (15) $54 + 20 =$ | (16) $74 + 15 =$  |
| (17) $38 + 51 =$ | (18) $22 + 49 =$ | (19) $85 + 13 =$ | (20) $10 + 85 =$  |
| (21) $76 + 18 =$ | (22) $13 + 39 =$ | (23) $72 + 18 =$ | (24) $88 + 10 =$  |
| (25) $81 + 10 =$ | (26) $42 + 19 =$ | (27) $25 + 10 =$ | (28) $54 + 22 =$  |
| (29) $53 + 39 =$ | (30) $62 + 11 =$ | (31) $62 + 20 =$ | (32) $88 + 11 =$  |
| (33) $53 + 38 =$ | (34) $53 + 22 =$ | (35) $57 + 32 =$ | (36) $20 + 77 =$  |
| (37) $50 + 26 =$ | (38) $67 + 14 =$ | (39) $32 + 62 =$ | (40) $76 + 24 =$  |
| (41) $24 + 25 =$ | (42) $74 + 17 =$ | (43) $18 + 40 =$ | (44) $48 + 25 =$  |
| (45) $33 + 37 =$ | (46) $72 + 28 =$ | (47) $77 + 20 =$ | (48) $82 + 10 =$  |
| (49) $36 + 14 =$ | (50) $11 + 71 =$ | (51) $78 + 12 =$ | (52) $81 + 10 =$  |
| (53) $73 + 22 =$ | (54) $53 + 10 =$ | (55) $69 + 15 =$ | (56) $47 + 16 =$  |
| (57) $46 + 48 =$ | (58) $86 + 14 =$ | (59) $90 + 10 =$ | (60) $26 + 43 =$  |
| (61) $15 + 23 =$ | (62) $71 + 29 =$ | (63) $54 + 44 =$ | (64) $46 + 25 =$  |
| (65) $61 + 39 =$ | (66) $28 + 49 =$ | (67) $45 + 19 =$ | (68) $90 + 10 =$  |
| (69) $60 + 36 =$ | (70) $83 + 11 =$ | (71) $45 + 37 =$ | (72) $79 + 21 =$  |
| (73) $12 + 22 =$ | (74) $27 + 54 =$ | (75) $52 + 10 =$ | (76) $75 + 11 =$  |
| (77) $46 + 22 =$ | (78) $14 + 67 =$ | (79) $71 + 22 =$ | (80) $64 + 23 =$  |
| (81) $31 + 18 =$ | (82) $79 + 16 =$ | (83) $58 + 30 =$ | (84) $84 + 12 =$  |
| (85) $36 + 26 =$ | (86) $67 + 27 =$ | (87) $73 + 13 =$ | (88) $56 + 10 =$  |
| (89) $87 + 13 =$ | (90) $23 + 24 =$ | (91) $73 + 12 =$ | (92) $78 + 13 =$  |
| (93) $42 + 45 =$ | (94) $55 + 23 =$ | (95) $75 + 21 =$ | (96) $20 + 72 =$  |
| (97) $49 + 41 =$ | (98) $64 + 19 =$ | (99) $27 + 14 =$ | (100) $32 + 67 =$ |

## 两位数加法计算练习题答案

### 第1页答案

- (1) 100 (2) 61 (3) 75 (4) 38 (5) 79 (6) 88 (7) 89 (8) 41  
(9) 100 (10) 96 (11) 60 (12) 90 (13) 78 (14) 59 (15) 90 (16) 94  
(17) 88 (18) 41 (19) 90 (20) 78 (21) 64 (22) 69 (23) 46 (24) 64  
(25) 91 (26) 98 (27) 78 (28) 79 (29) 92 (30) 73 (31) 100 (32) 100  
(33) 85 (34) 84 (35) 97 (36) 99 (37) 70 (38) 89 (39) 85 (40) 51  
(41) 99 (42) 85 (43) 91 (44) 88 (45) 70 (46) 67 (47) 69 (48) 93  
(49) 93 (50) 71 (51) 89 (52) 71 (53) 89 (54) 64 (55) 56 (56) 52  
(57) 58 (58) 69 (59) 86 (60) 82 (61) 100 (62) 99 (63) 79 (64) 73  
(65) 39 (66) 89 (67) 82 (68) 72 (69) 97 (70) 44 (71) 99 (72) 79  
(73) 30 (74) 89 (75) 72 (76) 98 (77) 99 (78) 53 (79) 48 (80) 83  
(81) 79 (82) 75 (83) 93 (84) 42 (85) 93 (86) 95 (87) 56 (88) 63  
(89) 30 (90) 91 (91) 95 (92) 83 (93) 31 (94) 88 (95) 97 (96) 100  
(97) 98 (98) 58 (99) 86 (100) 70

### 第2页答案

- (1) 98 (2) 61 (3) 90 (4) 78 (5) 67 (6) 82 (7) 55 (8) 56  
(9) 96 (10) 100 (11) 90 (12) 39 (13) 96 (14) 50 (15) 95 (16) 94  
(17) 78 (18) 99 (19) 86 (20) 92 (21) 87 (22) 67 (23) 84 (24) 83  
(25) 77 (26) 81 (27) 92 (28) 85 (29) 86 (30) 74 (31) 96 (32) 67  
(33) 70 (34) 81 (35) 85 (36) 50 (37) 99 (38) 79 (39) 97 (40) 84  
(41) 57 (42) 65 (43) 100 (44) 76 (45) 89 (46) 76 (47) 50 (48) 75  
(49) 100 (50) 89 (51) 97 (52) 98 (53) 65 (54) 70 (55) 70 (56) 99  
(57) 95 (58) 59 (59) 76 (60) 58 (61) 68 (62) 91 (63) 61 (64) 73  
(65) 95 (66) 90 (67) 89 (68) 83 (69) 33 (70) 52 (71) 93 (72) 58  
(73) 60 (74) 83 (75) 64 (76) 72 (77) 68 (78) 96 (79) 93 (80) 75  
(81) 96 (82) 99 (83) 100 (84) 95 (85) 88 (86) 71 (87) 100 (88) 97  
(89) 33 (90) 86 (91) 96 (92) 68 (93) 87 (94) 65 (95) 92 (96) 91  
(97) 92 (98) 74 (99) 88 (100) 97



## 两位数加法计算练习题答案

### 第3页答案

- (1) 92 (2) 41 (3) 92 (4) 68 (5) 96 (6) 94 (7) 89 (8) 93  
(9) 88 (10) 55 (11) 86 (12) 41 (13) 78 (14) 99 (15) 68 (16) 99  
(17) 77 (18) 82 (19) 80 (20) 99 (21) 70 (22) 68 (23) 98 (24) 46  
(25) 96 (26) 95 (27) 42 (28) 96 (29) 94 (30) 61 (31) 100 (32) 99  
(33) 64 (34) 99 (35) 25 (36) 98 (37) 76 (38) 87 (39) 53 (40) 92  
(41) 93 (42) 58 (43) 96 (44) 99 (45) 92 (46) 100 (47) 89 (48) 99  
(49) 80 (50) 97 (51) 98 (52) 74 (53) 49 (54) 90 (55) 96 (56) 68  
(57) 98 (58) 89 (59) 85 (60) 84 (61) 96 (62) 99 (63) 84 (64) 90  
(65) 98 (66) 50 (67) 94 (68) 95 (69) 80 (70) 72 (71) 99 (72) 99  
(73) 100 (74) 88 (75) 61 (76) 50 (77) 99 (78) 43 (79) 70 (80) 69  
(81) 78 (82) 76 (83) 91 (84) 70 (85) 100 (86) 99 (87) 95 (88) 95  
(89) 63 (90) 99 (91) 96 (92) 31 (93) 83 (94) 99 (95) 87 (96) 93  
(97) 99 (98) 91 (99) 97 (100) 57

### 第4页答案

- (1) 49 (2) 88 (3) 83 (4) 45 (5) 53 (6) 98 (7) 72 (8) 98  
(9) 93 (10) 97 (11) 99 (12) 84 (13) 95 (14) 90 (15) 98 (16) 93  
(17) 91 (18) 99 (19) 93 (20) 100 (21) 85 (22) 96 (23) 90 (24) 95  
(25) 85 (26) 71 (27) 97 (28) 83 (29) 57 (30) 68 (31) 97 (32) 71  
(33) 68 (34) 65 (35) 72 (36) 80 (37) 65 (38) 98 (39) 88 (40) 82  
(41) 78 (42) 87 (43) 89 (44) 74 (45) 81 (46) 80 (47) 80 (48) 91  
(49) 98 (50) 96 (51) 95 (52) 75 (53) 72 (54) 45 (55) 90 (56) 71  
(57) 97 (58) 95 (59) 55 (60) 67 (61) 87 (62) 89 (63) 96 (64) 84  
(65) 99 (66) 84 (67) 43 (68) 62 (69) 97 (70) 87 (71) 98 (72) 79  
(73) 88 (74) 99 (75) 77 (76) 84 (77) 78 (78) 79 (79) 98 (80) 80  
(81) 86 (82) 87 (83) 99 (84) 97 (85) 79 (86) 65 (87) 98 (88) 83  
(89) 43 (90) 88 (91) 95 (92) 66 (93) 94 (94) 47 (95) 45 (96) 94  
(97) 94 (98) 99 (99) 99 (100) 58

## 两位数加法计算练习题答案

### 第5页答案

- (1) 80 (2) 99 (3) 51 (4) 64 (5) 86 (6) 98 (7) 73 (8) 39  
(9) 81 (10) 48 (11) 75 (12) 93 (13) 89 (14) 76 (15) 79 (16) 65  
(17) 89 (18) 77 (19) 99 (20) 57 (21) 98 (22) 98 (23) 88 (24) 99  
(25) 92 (26) 77 (27) 87 (28) 94 (29) 67 (30) 75 (31) 87 (32) 99  
(33) 67 (34) 59 (35) 53 (36) 45 (37) 96 (38) 96 (39) 100 (40) 63  
(41) 74 (42) 87 (43) 82 (44) 64 (45) 77 (46) 31 (47) 93 (48) 90  
(49) 61 (50) 71 (51) 71 (52) 92 (53) 78 (54) 92 (55) 95 (56) 96  
(57) 61 (58) 80 (59) 94 (60) 74 (61) 100 (62) 100 (63) 99 (64) 89  
(65) 82 (66) 97 (67) 94 (68) 96 (69) 94 (70) 90 (71) 76 (72) 83  
(73) 83 (74) 76 (75) 89 (76) 61 (77) 99 (78) 75 (79) 97 (80) 95  
(81) 91 (82) 100 (83) 78 (84) 96 (85) 74 (86) 84 (87) 76 (88) 92  
(89) 85 (90) 73 (91) 69 (92) 82 (93) 64 (94) 27 (95) 90 (96) 96  
(97) 88 (98) 90 (99) 92 (100) 80

### 第6页答案

- (1) 94 (2) 94 (3) 59 (4) 71 (5) 100 (6) 37 (7) 46 (8) 54  
(9) 62 (10) 30 (11) 98 (12) 72 (13) 77 (14) 45 (15) 85 (16) 86  
(17) 89 (18) 90 (19) 91 (20) 77 (21) 70 (22) 91 (23) 51 (24) 55  
(25) 100 (26) 81 (27) 85 (28) 71 (29) 94 (30) 100 (31) 96 (32) 91  
(33) 68 (34) 36 (35) 94 (36) 98 (37) 100 (38) 77 (39) 81 (40) 95  
(41) 68 (42) 96 (43) 100 (44) 87 (45) 100 (46) 98 (47) 64 (48) 94  
(49) 96 (50) 98 (51) 90 (52) 97 (53) 87 (54) 98 (55) 79 (56) 98  
(57) 95 (58) 88 (59) 72 (60) 98 (61) 49 (62) 99 (63) 98 (64) 71  
(65) 87 (66) 61 (67) 75 (68) 95 (69) 42 (70) 93 (71) 43 (72) 96  
(73) 74 (74) 68 (75) 92 (76) 99 (77) 92 (78) 91 (79) 72 (80) 86  
(81) 99 (82) 93 (83) 53 (84) 56 (85) 93 (86) 83 (87) 97 (88) 95  
(89) 77 (90) 82 (91) 91 (92) 83 (93) 99 (94) 90 (95) 72 (96) 70  
(97) 94 (98) 98 (99) 78 (100) 32

## 两位数加法计算练习题答案

### 第7页答案

- (1) 93      (2) 75      (3) 78      (4) 94      (5) 72      (6) 85      (7) 86      (8) 91  
(9) 71      (10) 81      (11) 95      (12) 68      (13) 79      (14) 96      (15) 74      (16) 89  
(17) 89      (18) 71      (19) 98      (20) 95      (21) 94      (22) 52      (23) 90      (24) 98  
(25) 91      (26) 61      (27) 35      (28) 76      (29) 92      (30) 73      (31) 82      (32) 99  
(33) 91      (34) 75      (35) 89      (36) 97      (37) 76      (38) 81      (39) 94      (40) 100  
(41) 49      (42) 91      (43) 58      (44) 73      (45) 70      (46) 100      (47) 97      (48) 92  
(49) 50      (50) 82      (51) 90      (52) 91      (53) 95      (54) 63      (55) 84      (56) 63  
(57) 94      (58) 100      (59) 100      (60) 69      (61) 38      (62) 100      (63) 98      (64) 71  
(65) 100      (66) 77      (67) 64      (68) 100      (69) 96      (70) 94      (71) 82      (72) 100  
(73) 34      (74) 81      (75) 62      (76) 86      (77) 68      (78) 81      (79) 93      (80) 87  
(81) 49      (82) 95      (83) 88      (84) 96      (85) 62      (86) 94      (87) 86      (88) 66  
(89) 100      (90) 47      (91) 85      (92) 91      (93) 87      (94) 78      (95) 96      (96) 92  
(97) 90      (98) 83      (99) 41      (100) 99