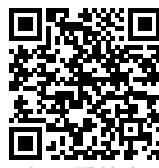


二十以内加减法计算练习题



扫码看答案

姓名 _____

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用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $15 - 12 =$ | (2) $14 + 4 =$ | (3) $4 - 4 =$ | (4) $15 - 3 =$ |
| (5) $14 + 1 =$ | (6) $12 + 2 =$ | (7) $19 + 1 =$ | (8) $2 + 13 =$ |
| (9) $5 + 7 =$ | (10) $9 + 10 =$ | (11) $5 + 13 =$ | (12) $1 + 6 =$ |
| (13) $7 + 6 =$ | (14) $4 + 3 =$ | (15) $14 + 5 =$ | (16) $14 - 10 =$ |
| (17) $3 + 6 =$ | (18) $15 + 1 =$ | (19) $18 - 15 =$ | (20) $1 - 1 =$ |
| (21) $6 + 6 =$ | (22) $4 + 1 =$ | (23) $13 + 5 =$ | (24) $12 + 6 =$ |
| (25) $15 + 3 =$ | (26) $11 + 3 =$ | (27) $8 - 5 =$ | (28) $13 + 6 =$ |
| (29) $8 - 3 =$ | (30) $14 - 2 =$ | (31) $4 - 2 =$ | (32) $13 - 7 =$ |
| (33) $10 - 8 =$ | (34) $19 + 1 =$ | (35) $5 + 1 =$ | (36) $9 + 11 =$ |
| (37) $13 + 7 =$ | (38) $5 + 12 =$ | (39) $6 - 2 =$ | (40) $2 - 1 =$ |
| (41) $1 - 1 =$ | (42) $16 + 2 =$ | (43) $19 + 1 =$ | (44) $3 + 4 =$ |
| (45) $2 + 1 =$ | (46) $13 + 6 =$ | (47) $14 - 13 =$ | (48) $7 - 6 =$ |
| (49) $12 + 6 =$ | (50) $7 - 4 =$ | (51) $13 + 4 =$ | (52) $5 + 5 =$ |
| (53) $19 - 5 =$ | (54) $6 + 8 =$ | (55) $10 - 4 =$ | (56) $12 + 4 =$ |
| (57) $6 - 1 =$ | (58) $10 - 1 =$ | (59) $2 + 2 =$ | (60) $4 + 5 =$ |
| (61) $13 - 10 =$ | (62) $3 - 2 =$ | (63) $6 + 13 =$ | (64) $9 - 3 =$ |
| (65) $19 - 19 =$ | (66) $9 - 6 =$ | (67) $10 - 1 =$ | (68) $2 - 1 =$ |
| (69) $10 + 8 =$ | (70) $13 - 11 =$ | (71) $10 - 7 =$ | (72) $1 + 13 =$ |
| (73) $15 - 13 =$ | (74) $13 - 6 =$ | (75) $6 + 3 =$ | (76) $17 + 3 =$ |
| (77) $18 + 2 =$ | (78) $7 - 7 =$ | (79) $19 - 2 =$ | (80) $11 - 2 =$ |
| (81) $3 - 1 =$ | (82) $11 - 3 =$ | (83) $3 - 2 =$ | (84) $10 - 7 =$ |
| (85) $11 + 9 =$ | (86) $5 - 2 =$ | (87) $2 + 10 =$ | (88) $5 - 2 =$ |
| (89) $19 + 1 =$ | (90) $14 + 6 =$ | (91) $3 + 3 =$ | (92) $17 + 2 =$ |
| (93) $13 + 5 =$ | (94) $9 + 11 =$ | (95) $1 - 1 =$ | (96) $10 + 6 =$ |
| (97) $18 - 3 =$ | (98) $4 + 2 =$ | (99) $6 - 6 =$ | (100) $13 - 7 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $16 + 2 =$ | (2) $4 + 10 =$ | (3) $14 - 2 =$ | (4) $4 + 12 =$ |
| (5) $5 - 5 =$ | (6) $4 - 2 =$ | (7) $12 + 4 =$ | (8) $13 - 7 =$ |
| (9) $4 + 6 =$ | (10) $3 + 2 =$ | (11) $18 + 1 =$ | (12) $9 - 7 =$ |
| (13) $18 + 1 =$ | (14) $2 + 7 =$ | (15) $4 - 1 =$ | (16) $9 + 6 =$ |
| (17) $3 + 9 =$ | (18) $4 - 3 =$ | (19) $6 - 6 =$ | (20) $4 - 4 =$ |
| (21) $4 - 2 =$ | (22) $5 + 6 =$ | (23) $18 + 1 =$ | (24) $3 + 11 =$ |
| (25) $18 - 3 =$ | (26) $14 + 6 =$ | (27) $10 + 9 =$ | (28) $9 + 2 =$ |
| (29) $18 + 2 =$ | (30) $17 + 3 =$ | (31) $1 - 1 =$ | (32) $4 - 2 =$ |
| (33) $19 - 10 =$ | (34) $2 + 10 =$ | (35) $6 - 6 =$ | (36) $13 - 1 =$ |
| (37) $12 + 8 =$ | (38) $19 - 4 =$ | (39) $9 - 1 =$ | (40) $19 + 1 =$ |
| (41) $8 + 7 =$ | (42) $15 - 6 =$ | (43) $12 + 7 =$ | (44) $9 + 9 =$ |
| (45) $19 - 13 =$ | (46) $11 - 5 =$ | (47) $5 - 2 =$ | (48) $19 - 9 =$ |
| (49) $14 - 6 =$ | (50) $19 - 2 =$ | (51) $9 - 4 =$ | (52) $6 - 6 =$ |
| (53) $1 - 1 =$ | (54) $13 - 3 =$ | (55) $13 - 10 =$ | (56) $16 - 14 =$ |
| (57) $12 - 9 =$ | (58) $8 - 5 =$ | (59) $8 + 5 =$ | (60) $14 + 4 =$ |
| (61) $19 - 16 =$ | (62) $10 - 4 =$ | (63) $6 + 10 =$ | (64) $5 + 1 =$ |
| (65) $17 - 6 =$ | (66) $6 - 1 =$ | (67) $7 + 11 =$ | (68) $9 - 3 =$ |
| (69) $4 + 3 =$ | (70) $1 + 1 =$ | (71) $16 - 5 =$ | (72) $7 + 1 =$ |
| (73) $19 + 1 =$ | (74) $18 - 13 =$ | (75) $15 - 8 =$ | (76) $13 + 6 =$ |
| (77) $11 - 2 =$ | (78) $17 + 2 =$ | (79) $11 + 9 =$ | (80) $16 + 1 =$ |
| (81) $4 + 15 =$ | (82) $12 + 2 =$ | (83) $14 + 3 =$ | (84) $2 + 8 =$ |
| (85) $13 + 1 =$ | (86) $15 - 7 =$ | (87) $7 + 11 =$ | (88) $5 + 10 =$ |
| (89) $4 + 12 =$ | (90) $4 - 4 =$ | (91) $6 - 1 =$ | (92) $4 - 4 =$ |
| (93) $16 - 16 =$ | (94) $7 + 1 =$ | (95) $10 + 7 =$ | (96) $3 + 14 =$ |
| (97) $14 + 1 =$ | (98) $16 + 3 =$ | (99) $4 - 4 =$ | (100) $6 - 1 =$ |

二十以内加减法计算练习题



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- | | | | |
|------------------|------------------|-----------------|------------------|
| (1) $12 - 8 =$ | (2) $18 + 2 =$ | (3) $3 + 13 =$ | (4) $2 + 9 =$ |
| (5) $11 - 6 =$ | (6) $7 + 8 =$ | (7) $8 - 6 =$ | (8) $16 + 4 =$ |
| (9) $4 + 11 =$ | (10) $5 - 4 =$ | (11) $11 + 3 =$ | (12) $9 - 4 =$ |
| (13) $13 - 10 =$ | (14) $18 + 2 =$ | (15) $11 + 8 =$ | (16) $11 + 5 =$ |
| (17) $15 - 3 =$ | (18) $12 + 2 =$ | (19) $4 + 8 =$ | (20) $11 + 4 =$ |
| (21) $13 + 4 =$ | (22) $3 - 1 =$ | (23) $3 - 2 =$ | (24) $14 + 1 =$ |
| (25) $7 + 11 =$ | (26) $10 + 10 =$ | (27) $9 - 1 =$ | (28) $5 + 15 =$ |
| (29) $11 + 5 =$ | (30) $4 + 12 =$ | (31) $1 + 16 =$ | (32) $10 + 8 =$ |
| (33) $19 + 1 =$ | (34) $2 + 7 =$ | (35) $3 - 2 =$ | (36) $2 + 14 =$ |
| (37) $6 - 2 =$ | (38) $15 - 15 =$ | (39) $1 - 1 =$ | (40) $15 - 1 =$ |
| (41) $7 + 6 =$ | (42) $6 - 4 =$ | (43) $7 - 6 =$ | (44) $7 - 7 =$ |
| (45) $3 + 2 =$ | (46) $16 + 1 =$ | (47) $2 + 1 =$ | (48) $14 - 12 =$ |
| (49) $14 + 4 =$ | (50) $4 - 3 =$ | (51) $5 + 1 =$ | (52) $10 + 10 =$ |
| (53) $18 - 17 =$ | (54) $5 - 1 =$ | (55) $2 + 10 =$ | (56) $15 + 1 =$ |
| (57) $5 - 4 =$ | (58) $12 + 4 =$ | (59) $14 - 2 =$ | (60) $8 - 6 =$ |
| (61) $3 - 3 =$ | (62) $8 + 8 =$ | (63) $13 + 7 =$ | (64) $1 + 9 =$ |
| (65) $10 - 7 =$ | (66) $1 - 1 =$ | (67) $8 - 1 =$ | (68) $18 - 17 =$ |
| (69) $5 - 4 =$ | (70) $11 - 1 =$ | (71) $13 - 9 =$ | (72) $4 - 2 =$ |
| (73) $14 + 3 =$ | (74) $11 - 11 =$ | (75) $1 - 1 =$ | (76) $12 - 6 =$ |
| (77) $10 + 1 =$ | (78) $12 + 6 =$ | (79) $19 + 1 =$ | (80) $2 + 2 =$ |
| (81) $13 - 13 =$ | (82) $12 - 6 =$ | (83) $11 - 6 =$ | (84) $5 - 3 =$ |
| (85) $5 - 5 =$ | (86) $14 - 8 =$ | (87) $9 + 1 =$ | (88) $11 + 9 =$ |
| (89) $1 - 1 =$ | (90) $10 - 6 =$ | (91) $8 + 8 =$ | (92) $7 + 12 =$ |
| (93) $5 + 5 =$ | (94) $6 - 3 =$ | (95) $14 - 2 =$ | (96) $10 - 5 =$ |
| (97) $9 - 8 =$ | (98) $7 + 7 =$ | (99) $3 + 10 =$ | (100) $8 + 7 =$ |

二十以内加减法计算练习题



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|------------------|------------------|------------------|------------------|
| (1) $1 + 8 =$ | (2) $3 + 2 =$ | (3) $4 - 4 =$ | (4) $16 - 5 =$ |
| (5) $8 + 8 =$ | (6) $15 + 4 =$ | (7) $5 - 2 =$ | (8) $17 + 1 =$ |
| (9) $10 - 9 =$ | (10) $4 - 3 =$ | (11) $7 - 6 =$ | (12) $15 - 1 =$ |
| (13) $2 + 16 =$ | (14) $15 + 2 =$ | (15) $18 - 5 =$ | (16) $7 - 3 =$ |
| (17) $17 - 15 =$ | (18) $2 - 2 =$ | (19) $3 - 2 =$ | (20) $14 + 6 =$ |
| (21) $2 - 2 =$ | (22) $16 + 4 =$ | (23) $10 - 3 =$ | (24) $10 + 3 =$ |
| (25) $6 + 10 =$ | (26) $5 - 1 =$ | (27) $3 + 8 =$ | (28) $19 + 1 =$ |
| (29) $15 - 14 =$ | (30) $13 + 5 =$ | (31) $13 - 6 =$ | (32) $1 + 3 =$ |
| (33) $18 - 13 =$ | (34) $19 - 5 =$ | (35) $14 + 4 =$ | (36) $7 - 1 =$ |
| (37) $16 - 3 =$ | (38) $2 - 2 =$ | (39) $5 - 3 =$ | (40) $9 - 6 =$ |
| (41) $17 - 7 =$ | (42) $16 - 15 =$ | (43) $8 - 7 =$ | (44) $9 - 2 =$ |
| (45) $6 + 12 =$ | (46) $2 + 10 =$ | (47) $14 + 3 =$ | (48) $17 - 5 =$ |
| (49) $15 + 2 =$ | (50) $4 + 8 =$ | (51) $14 + 6 =$ | (52) $7 - 1 =$ |
| (53) $1 - 1 =$ | (54) $3 + 7 =$ | (55) $13 + 4 =$ | (56) $5 - 5 =$ |
| (57) $7 - 4 =$ | (58) $17 + 1 =$ | (59) $12 - 3 =$ | (60) $15 - 15 =$ |
| (61) $5 + 15 =$ | (62) $12 - 8 =$ | (63) $10 + 8 =$ | (64) $5 + 4 =$ |
| (65) $3 + 10 =$ | (66) $3 - 3 =$ | (67) $16 - 14 =$ | (68) $18 + 2 =$ |
| (69) $4 - 2 =$ | (70) $14 + 6 =$ | (71) $15 - 4 =$ | (72) $17 + 2 =$ |
| (73) $3 - 1 =$ | (74) $17 + 3 =$ | (75) $18 + 1 =$ | (76) $12 - 2 =$ |
| (77) $9 - 3 =$ | (78) $4 - 3 =$ | (79) $14 + 5 =$ | (80) $8 + 6 =$ |
| (81) $3 - 1 =$ | (82) $18 - 8 =$ | (83) $2 + 1 =$ | (84) $19 - 6 =$ |
| (85) $7 + 4 =$ | (86) $12 - 4 =$ | (87) $14 - 5 =$ | (88) $11 + 1 =$ |
| (89) $3 - 3 =$ | (90) $11 + 4 =$ | (91) $16 - 2 =$ | (92) $10 + 7 =$ |
| (93) $11 + 2 =$ | (94) $5 - 5 =$ | (95) $16 + 4 =$ | (96) $5 + 4 =$ |
| (97) $4 + 2 =$ | (98) $17 + 1 =$ | (99) $7 - 6 =$ | (100) $6 - 3 =$ |

二十以内加减法计算练习题



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|------------------|------------------|------------------|------------------|
| (1) $3 - 3 =$ | (2) $17 - 5 =$ | (3) $11 + 4 =$ | (4) $12 - 11 =$ |
| (5) $17 + 2 =$ | (6) $18 - 18 =$ | (7) $5 - 3 =$ | (8) $18 + 1 =$ |
| (9) $2 + 4 =$ | (10) $1 - 1 =$ | (11) $14 - 8 =$ | (12) $1 + 1 =$ |
| (13) $11 - 10 =$ | (14) $17 + 3 =$ | (15) $2 - 1 =$ | (16) $1 - 1 =$ |
| (17) $9 - 3 =$ | (18) $14 + 3 =$ | (19) $14 + 5 =$ | (20) $19 + 1 =$ |
| (21) $4 + 11 =$ | (22) $12 - 10 =$ | (23) $6 + 10 =$ | (24) $1 + 3 =$ |
| (25) $11 + 6 =$ | (26) $15 - 10 =$ | (27) $7 - 3 =$ | (28) $15 + 5 =$ |
| (29) $17 - 6 =$ | (30) $7 - 5 =$ | (31) $4 - 4 =$ | (32) $4 + 13 =$ |
| (33) $9 - 7 =$ | (34) $9 - 3 =$ | (35) $1 - 1 =$ | (36) $19 + 1 =$ |
| (37) $9 + 2 =$ | (38) $9 + 7 =$ | (39) $2 - 1 =$ | (40) $5 - 2 =$ |
| (41) $18 + 2 =$ | (42) $13 + 3 =$ | (43) $1 - 1 =$ | (44) $13 - 8 =$ |
| (45) $11 + 4 =$ | (46) $9 - 5 =$ | (47) $18 + 2 =$ | (48) $3 + 14 =$ |
| (49) $15 + 1 =$ | (50) $9 + 9 =$ | (51) $14 - 2 =$ | (52) $5 + 1 =$ |
| (53) $7 + 8 =$ | (54) $9 - 6 =$ | (55) $13 + 2 =$ | (56) $15 + 5 =$ |
| (57) $2 + 11 =$ | (58) $13 - 9 =$ | (59) $18 + 1 =$ | (60) $17 + 3 =$ |
| (61) $3 - 2 =$ | (62) $6 - 1 =$ | (63) $11 + 6 =$ | (64) $13 + 4 =$ |
| (65) $6 + 12 =$ | (66) $19 + 1 =$ | (67) $14 - 8 =$ | (68) $19 - 11 =$ |
| (69) $16 + 3 =$ | (70) $1 - 1 =$ | (71) $16 - 10 =$ | (72) $14 + 1 =$ |
| (73) $9 + 5 =$ | (74) $9 + 9 =$ | (75) $10 + 8 =$ | (76) $14 + 4 =$ |
| (77) $19 + 1 =$ | (78) $1 + 12 =$ | (79) $9 - 3 =$ | (80) $18 - 17 =$ |
| (81) $4 - 4 =$ | (82) $19 - 6 =$ | (83) $12 + 5 =$ | (84) $2 + 6 =$ |
| (85) $3 + 13 =$ | (86) $3 - 3 =$ | (87) $4 - 1 =$ | (88) $18 - 9 =$ |
| (89) $8 - 7 =$ | (90) $7 - 5 =$ | (91) $2 + 1 =$ | (92) $19 - 9 =$ |
| (93) $6 + 14 =$ | (94) $3 - 2 =$ | (95) $14 - 6 =$ | (96) $1 - 1 =$ |
| (97) $14 + 1 =$ | (98) $17 - 14 =$ | (99) $10 + 5 =$ | (100) $3 + 16 =$ |

二十以内加减法计算练习题



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|-----------------|------------------|------------------|------------------|
| (1) $13 + 5 =$ | (2) $17 + 3 =$ | (3) $4 - 3 =$ | (4) $5 + 12 =$ |
| (5) $9 - 6 =$ | (6) $1 - 1 =$ | (7) $16 - 11 =$ | (8) $8 - 3 =$ |
| (9) $16 + 4 =$ | (10) $18 + 1 =$ | (11) $13 - 5 =$ | (12) $1 - 1 =$ |
| (13) $15 + 2 =$ | (14) $11 - 4 =$ | (15) $5 - 5 =$ | (16) $16 + 1 =$ |
| (17) $18 + 1 =$ | (18) $6 - 3 =$ | (19) $17 - 4 =$ | (20) $13 + 1 =$ |
| (21) $11 + 7 =$ | (22) $3 - 1 =$ | (23) $5 - 2 =$ | (24) $6 + 8 =$ |
| (25) $3 - 1 =$ | (26) $12 + 7 =$ | (27) $3 + 3 =$ | (28) $15 - 11 =$ |
| (29) $12 + 7 =$ | (30) $13 + 7 =$ | (31) $14 + 6 =$ | (32) $16 - 11 =$ |
| (33) $7 + 3 =$ | (34) $1 - 1 =$ | (35) $12 - 1 =$ | (36) $14 + 4 =$ |
| (37) $12 - 2 =$ | (38) $11 - 1 =$ | (39) $17 + 1 =$ | (40) $5 - 4 =$ |
| (41) $1 - 1 =$ | (42) $16 + 3 =$ | (43) $17 + 1 =$ | (44) $3 - 2 =$ |
| (45) $8 - 4 =$ | (46) $4 - 2 =$ | (47) $18 + 1 =$ | (48) $1 - 1 =$ |
| (49) $10 - 5 =$ | (50) $10 + 9 =$ | (51) $16 - 6 =$ | (52) $4 - 3 =$ |
| (53) $16 - 5 =$ | (54) $13 - 1 =$ | (55) $11 - 7 =$ | (56) $7 + 2 =$ |
| (57) $3 + 17 =$ | (58) $14 - 1 =$ | (59) $9 - 8 =$ | (60) $7 - 5 =$ |
| (61) $5 - 3 =$ | (62) $16 - 16 =$ | (63) $12 - 12 =$ | (64) $15 + 2 =$ |
| (65) $11 - 5 =$ | (66) $18 + 2 =$ | (67) $18 + 1 =$ | (68) $8 - 7 =$ |
| (69) $18 - 4 =$ | (70) $13 - 2 =$ | (71) $18 + 2 =$ | (72) $6 + 3 =$ |
| (73) $4 + 16 =$ | (74) $18 + 2 =$ | (75) $13 + 4 =$ | (76) $15 - 10 =$ |
| (77) $9 + 4 =$ | (78) $5 + 12 =$ | (79) $14 + 1 =$ | (80) $6 + 13 =$ |
| (81) $7 + 8 =$ | (82) $5 + 5 =$ | (83) $10 - 10 =$ | (84) $4 + 12 =$ |
| (85) $15 - 1 =$ | (86) $1 + 10 =$ | (87) $4 - 4 =$ | (88) $1 + 3 =$ |
| (89) $18 + 2 =$ | (90) $12 + 2 =$ | (91) $16 + 1 =$ | (92) $8 - 4 =$ |
| (93) $4 - 3 =$ | (94) $6 + 9 =$ | (95) $17 - 2 =$ | (96) $8 + 12 =$ |
| (97) $11 + 9 =$ | (98) $2 + 8 =$ | (99) $7 + 13 =$ | (100) $12 + 6 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $16 - 7 =$ | (2) $6 + 7 =$ | (3) $19 - 15 =$ | (4) $11 - 7 =$ |
| (5) $7 + 2 =$ | (6) $8 - 3 =$ | (7) $16 - 3 =$ | (8) $17 - 6 =$ |
| (9) $3 - 3 =$ | (10) $16 + 1 =$ | (11) $14 - 4 =$ | (12) $14 - 5 =$ |
| (13) $1 + 13 =$ | (14) $14 - 5 =$ | (15) $18 + 2 =$ | (16) $16 + 2 =$ |
| (17) $18 - 10 =$ | (18) $6 - 1 =$ | (19) $4 + 16 =$ | (20) $10 + 5 =$ |
| (21) $7 + 10 =$ | (22) $9 - 3 =$ | (23) $16 + 2 =$ | (24) $13 - 8 =$ |
| (25) $1 + 8 =$ | (26) $8 - 1 =$ | (27) $11 - 11 =$ | (28) $9 - 1 =$ |
| (29) $15 + 2 =$ | (30) $15 - 2 =$ | (31) $19 - 5 =$ | (32) $17 - 1 =$ |
| (33) $5 + 12 =$ | (34) $7 - 7 =$ | (35) $18 - 2 =$ | (36) $13 - 6 =$ |
| (37) $8 + 5 =$ | (38) $7 - 6 =$ | (39) $2 + 16 =$ | (40) $9 - 5 =$ |
| (41) $3 + 13 =$ | (42) $2 + 3 =$ | (43) $17 + 1 =$ | (44) $12 + 5 =$ |
| (45) $15 + 3 =$ | (46) $9 + 7 =$ | (47) $8 - 6 =$ | (48) $17 - 7 =$ |
| (49) $6 - 5 =$ | (50) $17 - 13 =$ | (51) $9 - 9 =$ | (52) $14 - 13 =$ |
| (53) $14 - 10 =$ | (54) $9 + 11 =$ | (55) $18 + 1 =$ | (56) $1 - 1 =$ |
| (57) $19 - 2 =$ | (58) $1 + 4 =$ | (59) $16 + 4 =$ | (60) $3 + 6 =$ |
| (61) $13 - 6 =$ | (62) $3 + 14 =$ | (63) $19 - 7 =$ | (64) $4 + 1 =$ |
| (65) $13 - 11 =$ | (66) $5 - 2 =$ | (67) $7 - 6 =$ | (68) $7 + 11 =$ |
| (69) $1 + 19 =$ | (70) $8 + 3 =$ | (71) $13 + 7 =$ | (72) $7 - 1 =$ |
| (73) $6 + 2 =$ | (74) $4 - 4 =$ | (75) $13 - 12 =$ | (76) $1 + 16 =$ |
| (77) $1 + 6 =$ | (78) $13 - 1 =$ | (79) $14 - 10 =$ | (80) $11 + 2 =$ |
| (81) $16 - 4 =$ | (82) $3 - 2 =$ | (83) $17 - 14 =$ | (84) $17 + 3 =$ |
| (85) $11 + 2 =$ | (86) $12 + 5 =$ | (87) $11 - 9 =$ | (88) $12 - 11 =$ |
| (89) $15 + 3 =$ | (90) $6 + 9 =$ | (91) $2 - 2 =$ | (92) $6 - 2 =$ |
| (93) $3 + 12 =$ | (94) $5 - 1 =$ | (95) $6 + 4 =$ | (96) $11 - 6 =$ |
| (97) $8 - 1 =$ | (98) $4 + 10 =$ | (99) $12 + 6 =$ | (100) $16 - 5 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 3 (2) 18 (3) 0 (4) 12 (5) 15 (6) 14 (7) 20 (8) 15
(9) 12 (10) 19 (11) 18 (12) 7 (13) 13 (14) 7 (15) 19 (16) 4
(17) 9 (18) 16 (19) 3 (20) 0 (21) 12 (22) 5 (23) 18 (24) 18
(25) 18 (26) 14 (27) 3 (28) 19 (29) 5 (30) 12 (31) 2 (32) 6
(33) 2 (34) 20 (35) 6 (36) 20 (37) 20 (38) 17 (39) 4 (40) 1
(41) 0 (42) 18 (43) 20 (44) 7 (45) 3 (46) 19 (47) 1 (48) 1
(49) 18 (50) 3 (51) 17 (52) 10 (53) 14 (54) 14 (55) 6 (56) 16
(57) 5 (58) 9 (59) 4 (60) 9 (61) 3 (62) 1 (63) 19 (64) 6
(65) 0 (66) 3 (67) 9 (68) 1 (69) 18 (70) 2 (71) 3 (72) 14
(73) 2 (74) 7 (75) 9 (76) 20 (77) 20 (78) 0 (79) 17 (80) 9
(81) 2 (82) 8 (83) 1 (84) 3 (85) 20 (86) 3 (87) 12 (88) 3
(89) 20 (90) 20 (91) 6 (92) 19 (93) 18 (94) 20 (95) 0 (96) 16
(97) 15 (98) 6 (99) 0 (100) 6

第2页答案

(1) 18 (2) 14 (3) 12 (4) 16 (5) 0 (6) 2 (7) 16 (8) 6
(9) 10 (10) 5 (11) 19 (12) 2 (13) 19 (14) 9 (15) 3 (16) 15
(17) 12 (18) 1 (19) 0 (20) 0 (21) 2 (22) 11 (23) 19 (24) 14
(25) 15 (26) 20 (27) 19 (28) 11 (29) 20 (30) 20 (31) 0 (32) 2
(33) 9 (34) 12 (35) 0 (36) 12 (37) 20 (38) 15 (39) 8 (40) 20
(41) 15 (42) 9 (43) 19 (44) 18 (45) 6 (46) 6 (47) 3 (48) 10
(49) 8 (50) 17 (51) 5 (52) 0 (53) 0 (54) 10 (55) 3 (56) 2
(57) 3 (58) 3 (59) 13 (60) 18 (61) 3 (62) 6 (63) 16 (64) 6
(65) 11 (66) 5 (67) 18 (68) 6 (69) 7 (70) 2 (71) 11 (72) 8
(73) 20 (74) 5 (75) 7 (76) 19 (77) 9 (78) 19 (79) 20 (80) 17
(81) 19 (82) 14 (83) 17 (84) 10 (85) 14 (86) 8 (87) 18 (88) 15
(89) 16 (90) 0 (91) 5 (92) 0 (93) 0 (94) 8 (95) 17 (96) 17
(97) 15 (98) 19 (99) 0 (100) 5

二十以内加减法计算练习题答案

第3页答案

(1) 4	(2) 20	(3) 16	(4) 11	(5) 5	(6) 15	(7) 2	(8) 20
(9) 15	(10) 1	(11) 14	(12) 5	(13) 3	(14) 20	(15) 19	(16) 16
(17) 12	(18) 14	(19) 12	(20) 15	(21) 17	(22) 2	(23) 1	(24) 15
(25) 18	(26) 20	(27) 8	(28) 20	(29) 16	(30) 16	(31) 17	(32) 18
(33) 20	(34) 9	(35) 1	(36) 16	(37) 4	(38) 0	(39) 0	(40) 14
(41) 13	(42) 2	(43) 1	(44) 0	(45) 5	(46) 17	(47) 3	(48) 2
(49) 18	(50) 1	(51) 6	(52) 20	(53) 1	(54) 4	(55) 12	(56) 16
(57) 1	(58) 16	(59) 12	(60) 2	(61) 0	(62) 16	(63) 20	(64) 10
(65) 3	(66) 0	(67) 7	(68) 1	(69) 1	(70) 10	(71) 4	(72) 2
(73) 17	(74) 0	(75) 0	(76) 6	(77) 11	(78) 18	(79) 20	(80) 4
(81) 0	(82) 6	(83) 5	(84) 2	(85) 0	(86) 6	(87) 10	(88) 20
(89) 0	(90) 4	(91) 16	(92) 19	(93) 10	(94) 3	(95) 12	(96) 5
(97) 1	(98) 14	(99) 13	(100) 15				

第4页答案

(1) 9	(2) 5	(3) 0	(4) 11	(5) 16	(6) 19	(7) 3	(8) 18
(9) 1	(10) 1	(11) 1	(12) 14	(13) 18	(14) 17	(15) 13	(16) 4
(17) 2	(18) 0	(19) 1	(20) 20	(21) 0	(22) 20	(23) 7	(24) 13
(25) 16	(26) 4	(27) 11	(28) 20	(29) 1	(30) 18	(31) 7	(32) 4
(33) 5	(34) 14	(35) 18	(36) 6	(37) 13	(38) 0	(39) 2	(40) 3
(41) 10	(42) 1	(43) 1	(44) 7	(45) 18	(46) 12	(47) 17	(48) 12
(49) 17	(50) 12	(51) 20	(52) 6	(53) 0	(54) 10	(55) 17	(56) 0
(57) 3	(58) 18	(59) 9	(60) 0	(61) 20	(62) 4	(63) 18	(64) 9
(65) 13	(66) 0	(67) 2	(68) 20	(69) 2	(70) 20	(71) 11	(72) 19
(73) 2	(74) 20	(75) 19	(76) 10	(77) 6	(78) 1	(79) 19	(80) 14
(81) 2	(82) 10	(83) 3	(84) 13	(85) 11	(86) 8	(87) 9	(88) 12
(89) 0	(90) 15	(91) 14	(92) 17	(93) 13	(94) 0	(95) 20	(96) 9
(97) 6	(98) 18	(99) 1	(100) 3				

二十以内加减法计算练习题答案

第5页答案

(1) 0 (2) 12 (3) 15 (4) 1 (5) 19 (6) 0 (7) 2 (8) 19
(9) 6 (10) 0 (11) 6 (12) 2 (13) 1 (14) 20 (15) 1 (16) 0
(17) 6 (18) 17 (19) 19 (20) 20 (21) 15 (22) 2 (23) 16 (24) 4
(25) 17 (26) 5 (27) 4 (28) 20 (29) 11 (30) 2 (31) 0 (32) 17
(33) 2 (34) 6 (35) 0 (36) 20 (37) 11 (38) 16 (39) 1 (40) 3
(41) 20 (42) 16 (43) 0 (44) 5 (45) 15 (46) 4 (47) 20 (48) 17
(49) 16 (50) 18 (51) 12 (52) 6 (53) 15 (54) 3 (55) 15 (56) 20
(57) 13 (58) 4 (59) 19 (60) 20 (61) 1 (62) 5 (63) 17 (64) 17
(65) 18 (66) 20 (67) 6 (68) 8 (69) 19 (70) 0 (71) 6 (72) 15
(73) 14 (74) 18 (75) 18 (76) 18 (77) 20 (78) 13 (79) 6 (80) 1
(81) 0 (82) 13 (83) 17 (84) 8 (85) 16 (86) 0 (87) 3 (88) 9
(89) 1 (90) 2 (91) 3 (92) 10 (93) 20 (94) 1 (95) 8 (96) 0
(97) 15 (98) 3 (99) 15 (100) 19

第6页答案

(1) 18 (2) 20 (3) 1 (4) 17 (5) 3 (6) 0 (7) 5 (8) 5
(9) 20 (10) 19 (11) 8 (12) 0 (13) 17 (14) 7 (15) 0 (16) 17
(17) 19 (18) 3 (19) 13 (20) 14 (21) 18 (22) 2 (23) 3 (24) 14
(25) 2 (26) 19 (27) 6 (28) 4 (29) 19 (30) 20 (31) 20 (32) 5
(33) 10 (34) 0 (35) 11 (36) 18 (37) 10 (38) 10 (39) 18 (40) 1
(41) 0 (42) 19 (43) 18 (44) 1 (45) 4 (46) 2 (47) 19 (48) 0
(49) 5 (50) 19 (51) 10 (52) 1 (53) 11 (54) 12 (55) 4 (56) 9
(57) 20 (58) 13 (59) 1 (60) 2 (61) 2 (62) 0 (63) 0 (64) 17
(65) 6 (66) 20 (67) 19 (68) 1 (69) 14 (70) 11 (71) 20 (72) 9
(73) 20 (74) 20 (75) 17 (76) 5 (77) 13 (78) 17 (79) 15 (80) 19
(81) 15 (82) 10 (83) 0 (84) 16 (85) 14 (86) 11 (87) 0 (88) 4
(89) 20 (90) 14 (91) 17 (92) 4 (93) 1 (94) 15 (95) 15 (96) 20
(97) 20 (98) 10 (99) 20 (100) 18

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 9 | (2) 13 | (3) 4 | (4) 4 | (5) 9 | (6) 5 | (7) 13 | (8) 11 |
| (9) 0 | (10) 17 | (11) 10 | (12) 9 | (13) 14 | (14) 9 | (15) 20 | (16) 18 |
| (17) 8 | (18) 5 | (19) 20 | (20) 15 | (21) 17 | (22) 6 | (23) 18 | (24) 5 |
| (25) 9 | (26) 7 | (27) 0 | (28) 8 | (29) 17 | (30) 13 | (31) 14 | (32) 16 |
| (33) 17 | (34) 0 | (35) 16 | (36) 7 | (37) 13 | (38) 1 | (39) 18 | (40) 4 |
| (41) 16 | (42) 5 | (43) 18 | (44) 17 | (45) 18 | (46) 16 | (47) 2 | (48) 10 |
| (49) 1 | (50) 4 | (51) 0 | (52) 1 | (53) 4 | (54) 20 | (55) 19 | (56) 0 |
| (57) 17 | (58) 5 | (59) 20 | (60) 9 | (61) 7 | (62) 17 | (63) 12 | (64) 5 |
| (65) 2 | (66) 3 | (67) 1 | (68) 18 | (69) 20 | (70) 11 | (71) 20 | (72) 6 |
| (73) 8 | (74) 0 | (75) 1 | (76) 17 | (77) 7 | (78) 12 | (79) 4 | (80) 13 |
| (81) 12 | (82) 1 | (83) 3 | (84) 20 | (85) 13 | (86) 17 | (87) 2 | (88) 1 |
| (89) 18 | (90) 15 | (91) 0 | (92) 4 | (93) 15 | (94) 4 | (95) 10 | (96) 5 |
| (97) 7 | (98) 14 | (99) 18 | (100) 11 | | | | |