

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                 |                 |                 |                 |
|-----------------|-----------------|-----------------|-----------------|
| (1) $15 + 4 =$  | (2) $10 + 4 =$  | (3) $16 + 2 =$  | (4) $4 + 4 =$   |
| (5) $7 + 2 =$   | (6) $16 + 4 =$  | (7) $11 + 8 =$  | (8) $19 + 1 =$  |
| (9) $16 + 2 =$  | (10) $17 + 2 =$ | (11) $2 + 6 =$  | (12) $13 + 6 =$ |
| (13) $14 + 3 =$ | (14) $1 + 12 =$ | (15) $2 + 5 =$  | (16) $14 + 5 =$ |
| (17) $1 + 13 =$ | (18) $17 + 1 =$ | (19) $7 + 12 =$ | (20) $16 + 1 =$ |
| (21) $8 + 10 =$ | (22) $19 + 1 =$ | (23) $7 + 10 =$ | (24) $8 + 7 =$  |
| (25) $1 + 1 =$  | (26) $8 + 3 =$  | (27) $1 + 12 =$ | (28) $12 + 8 =$ |
| (29) $16 + 2 =$ | (30) $12 + 1 =$ | (31) $19 + 1 =$ | (32) $12 + 1 =$ |
| (33) $5 + 3 =$  | (34) $4 + 8 =$  | (35) $12 + 7 =$ | (36) $5 + 13 =$ |
| (37) $7 + 1 =$  | (38) $5 + 4 =$  | (39) $6 + 14 =$ | (40) $16 + 2 =$ |
| (41) $17 + 2 =$ | (42) $16 + 3 =$ | (43) $7 + 10 =$ | (44) $6 + 10 =$ |
| (45) $19 + 1 =$ | (46) $9 + 7 =$  | (47) $10 + 4 =$ | (48) $6 + 9 =$  |
| (49) $15 + 4 =$ | (50) $5 + 8 =$  | (51) $14 + 5 =$ | (52) $19 + 1 =$ |
| (53) $4 + 11 =$ | (54) $1 + 15 =$ | (55) $10 + 1 =$ | (56) $8 + 12 =$ |
| (57) $14 + 5 =$ | (58) $19 + 1 =$ | (59) $2 + 10 =$ | (60) $10 + 9 =$ |
| (61) $2 + 15 =$ | (62) $18 + 1 =$ | (63) $9 + 10 =$ | (64) $4 + 3 =$  |
| (65) $3 + 12 =$ | (66) $19 + 1 =$ | (67) $18 + 2 =$ | (68) $12 + 6 =$ |
| (69) $14 + 3 =$ | (70) $17 + 2 =$ | (71) $2 + 6 =$  | (72) $15 + 2 =$ |
| (73) $2 + 7 =$  | (74) $10 + 2 =$ | (75) $12 + 3 =$ | (76) $10 + 3 =$ |
| (77) $13 + 6 =$ | (78) $5 + 14 =$ | (79) $14 + 2 =$ | (80) $5 + 10 =$ |
| (81) $14 + 5 =$ | (82) $10 + 8 =$ | (83) $1 + 3 =$  | (84) $5 + 14 =$ |
| (85) $8 + 7 =$  | (86) $11 + 4 =$ | (87) $11 + 7 =$ | (88) $18 + 2 =$ |
| (89) $16 + 3 =$ | (90) $12 + 8 =$ | (91) $18 + 2 =$ | (92) $6 + 14 =$ |
| (93) $12 + 5 =$ | (94) $17 + 3 =$ | (95) $6 + 5 =$  | (96) $15 + 5 =$ |
| (97) $10 + 5 =$ | (98) $12 + 2 =$ | (99) $5 + 2 =$  | (100) $3 + 7 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $2 + 17 =$  | (2) $2 + 5 =$   | (3) $19 + 1 =$  | (4) $10 + 3 =$   |
| (5) $2 + 9 =$   | (6) $16 + 1 =$  | (7) $7 + 2 =$   | (8) $3 + 16 =$   |
| (9) $11 + 6 =$  | (10) $15 + 4 =$ | (11) $9 + 1 =$  | (12) $17 + 1 =$  |
| (13) $16 + 3 =$ | (14) $11 + 8 =$ | (15) $6 + 9 =$  | (16) $3 + 10 =$  |
| (17) $2 + 16 =$ | (18) $9 + 2 =$  | (19) $2 + 5 =$  | (20) $3 + 9 =$   |
| (21) $15 + 3 =$ | (22) $5 + 13 =$ | (23) $6 + 9 =$  | (24) $10 + 7 =$  |
| (25) $3 + 14 =$ | (26) $1 + 1 =$  | (27) $4 + 12 =$ | (28) $8 + 9 =$   |
| (29) $15 + 2 =$ | (30) $13 + 7 =$ | (31) $11 + 5 =$ | (32) $4 + 7 =$   |
| (33) $12 + 3 =$ | (34) $16 + 4 =$ | (35) $2 + 12 =$ | (36) $11 + 9 =$  |
| (37) $17 + 1 =$ | (38) $3 + 11 =$ | (39) $9 + 10 =$ | (40) $13 + 3 =$  |
| (41) $15 + 1 =$ | (42) $3 + 14 =$ | (43) $3 + 11 =$ | (44) $7 + 11 =$  |
| (45) $10 + 4 =$ | (46) $17 + 1 =$ | (47) $2 + 5 =$  | (48) $17 + 1 =$  |
| (49) $11 + 3 =$ | (50) $11 + 9 =$ | (51) $18 + 1 =$ | (52) $17 + 1 =$  |
| (53) $1 + 5 =$  | (54) $16 + 3 =$ | (55) $11 + 8 =$ | (56) $1 + 9 =$   |
| (57) $6 + 5 =$  | (58) $18 + 2 =$ | (59) $6 + 14 =$ | (60) $18 + 1 =$  |
| (61) $8 + 5 =$  | (62) $16 + 4 =$ | (63) $17 + 2 =$ | (64) $9 + 5 =$   |
| (65) $8 + 11 =$ | (66) $8 + 3 =$  | (67) $18 + 1 =$ | (68) $13 + 4 =$  |
| (69) $18 + 1 =$ | (70) $10 + 2 =$ | (71) $9 + 4 =$  | (72) $18 + 1 =$  |
| (73) $17 + 2 =$ | (74) $10 + 6 =$ | (75) $14 + 1 =$ | (76) $2 + 9 =$   |
| (77) $1 + 16 =$ | (78) $11 + 2 =$ | (79) $10 + 8 =$ | (80) $11 + 2 =$  |
| (81) $16 + 1 =$ | (82) $3 + 1 =$  | (83) $19 + 1 =$ | (84) $9 + 10 =$  |
| (85) $17 + 3 =$ | (86) $2 + 11 =$ | (87) $18 + 2 =$ | (88) $5 + 2 =$   |
| (89) $8 + 5 =$  | (90) $14 + 2 =$ | (91) $5 + 1 =$  | (92) $3 + 10 =$  |
| (93) $15 + 4 =$ | (94) $14 + 4 =$ | (95) $13 + 1 =$ | (96) $10 + 7 =$  |
| (97) $10 + 1 =$ | (98) $10 + 9 =$ | (99) $7 + 3 =$  | (100) $16 + 1 =$ |

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- |                 |                 |                 |                  |
|-----------------|-----------------|-----------------|------------------|
| (1) $9 + 3 =$   | (2) $8 + 1 =$   | (3) $5 + 13 =$  | (4) $5 + 3 =$    |
| (5) $11 + 1 =$  | (6) $16 + 3 =$  | (7) $5 + 12 =$  | (8) $9 + 8 =$    |
| (9) $6 + 14 =$  | (10) $13 + 4 =$ | (11) $8 + 5 =$  | (12) $8 + 1 =$   |
| (13) $6 + 2 =$  | (14) $14 + 5 =$ | (15) $12 + 1 =$ | (16) $3 + 6 =$   |
| (17) $12 + 4 =$ | (18) $11 + 7 =$ | (19) $13 + 2 =$ | (20) $16 + 2 =$  |
| (21) $18 + 2 =$ | (22) $16 + 3 =$ | (23) $15 + 3 =$ | (24) $12 + 2 =$  |
| (25) $8 + 4 =$  | (26) $15 + 5 =$ | (27) $11 + 3 =$ | (28) $14 + 3 =$  |
| (29) $9 + 4 =$  | (30) $19 + 1 =$ | (31) $1 + 19 =$ | (32) $1 + 10 =$  |
| (33) $10 + 4 =$ | (34) $3 + 11 =$ | (35) $19 + 1 =$ | (36) $11 + 2 =$  |
| (37) $12 + 3 =$ | (38) $19 + 1 =$ | (39) $13 + 2 =$ | (40) $17 + 1 =$  |
| (41) $7 + 3 =$  | (42) $19 + 1 =$ | (43) $6 + 7 =$  | (44) $8 + 7 =$   |
| (45) $19 + 1 =$ | (46) $14 + 4 =$ | (47) $10 + 9 =$ | (48) $2 + 10 =$  |
| (49) $7 + 6 =$  | (50) $15 + 2 =$ | (51) $18 + 1 =$ | (52) $12 + 8 =$  |
| (53) $15 + 5 =$ | (54) $17 + 1 =$ | (55) $13 + 2 =$ | (56) $8 + 9 =$   |
| (57) $18 + 2 =$ | (58) $19 + 1 =$ | (59) $9 + 5 =$  | (60) $19 + 1 =$  |
| (61) $2 + 16 =$ | (62) $8 + 4 =$  | (63) $1 + 18 =$ | (64) $17 + 3 =$  |
| (65) $19 + 1 =$ | (66) $5 + 13 =$ | (67) $10 + 3 =$ | (68) $12 + 8 =$  |
| (69) $2 + 5 =$  | (70) $11 + 1 =$ | (71) $12 + 1 =$ | (72) $19 + 1 =$  |
| (73) $7 + 2 =$  | (74) $15 + 5 =$ | (75) $10 + 6 =$ | (76) $1 + 17 =$  |
| (77) $10 + 7 =$ | (78) $2 + 1 =$  | (79) $5 + 11 =$ | (80) $1 + 3 =$   |
| (81) $2 + 9 =$  | (82) $6 + 13 =$ | (83) $1 + 16 =$ | (84) $7 + 1 =$   |
| (85) $9 + 9 =$  | (86) $17 + 3 =$ | (87) $19 + 1 =$ | (88) $10 + 1 =$  |
| (89) $12 + 7 =$ | (90) $2 + 18 =$ | (91) $15 + 5 =$ | (92) $2 + 8 =$   |
| (93) $3 + 7 =$  | (94) $2 + 18 =$ | (95) $18 + 1 =$ | (96) $11 + 7 =$  |
| (97) $9 + 6 =$  | (98) $15 + 3 =$ | (99) $13 + 7 =$ | (100) $2 + 10 =$ |

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- |                 |                 |                 |                  |
|-----------------|-----------------|-----------------|------------------|
| (1) $15 + 4 =$  | (2) $14 + 3 =$  | (3) $7 + 11 =$  | (4) $7 + 10 =$   |
| (5) $16 + 1 =$  | (6) $5 + 2 =$   | (7) $14 + 1 =$  | (8) $3 + 14 =$   |
| (9) $13 + 5 =$  | (10) $9 + 6 =$  | (11) $6 + 5 =$  | (12) $7 + 5 =$   |
| (13) $18 + 1 =$ | (14) $3 + 16 =$ | (15) $9 + 5 =$  | (16) $16 + 1 =$  |
| (17) $14 + 2 =$ | (18) $17 + 1 =$ | (19) $18 + 2 =$ | (20) $15 + 3 =$  |
| (21) $3 + 3 =$  | (22) $16 + 3 =$ | (23) $7 + 6 =$  | (24) $10 + 3 =$  |
| (25) $10 + 4 =$ | (26) $9 + 4 =$  | (27) $4 + 1 =$  | (28) $6 + 3 =$   |
| (29) $7 + 9 =$  | (30) $1 + 16 =$ | (31) $13 + 6 =$ | (32) $7 + 12 =$  |
| (33) $8 + 1 =$  | (34) $12 + 5 =$ | (35) $9 + 4 =$  | (36) $13 + 4 =$  |
| (37) $2 + 7 =$  | (38) $19 + 1 =$ | (39) $18 + 1 =$ | (40) $10 + 7 =$  |
| (41) $15 + 3 =$ | (42) $9 + 2 =$  | (43) $1 + 3 =$  | (44) $17 + 3 =$  |
| (45) $5 + 3 =$  | (46) $14 + 6 =$ | (47) $16 + 2 =$ | (48) $14 + 1 =$  |
| (49) $18 + 1 =$ | (50) $17 + 2 =$ | (51) $17 + 1 =$ | (52) $1 + 8 =$   |
| (53) $12 + 3 =$ | (54) $16 + 2 =$ | (55) $10 + 2 =$ | (56) $8 + 9 =$   |
| (57) $5 + 12 =$ | (58) $3 + 14 =$ | (59) $11 + 7 =$ | (60) $19 + 1 =$  |
| (61) $17 + 1 =$ | (62) $4 + 11 =$ | (63) $19 + 1 =$ | (64) $1 + 9 =$   |
| (65) $5 + 5 =$  | (66) $18 + 2 =$ | (67) $16 + 2 =$ | (68) $13 + 2 =$  |
| (69) $7 + 6 =$  | (70) $13 + 2 =$ | (71) $6 + 14 =$ | (72) $19 + 1 =$  |
| (73) $7 + 12 =$ | (74) $3 + 8 =$  | (75) $12 + 8 =$ | (76) $13 + 7 =$  |
| (77) $17 + 3 =$ | (78) $15 + 1 =$ | (79) $18 + 1 =$ | (80) $16 + 1 =$  |
| (81) $17 + 1 =$ | (82) $17 + 3 =$ | (83) $5 + 15 =$ | (84) $7 + 13 =$  |
| (85) $1 + 10 =$ | (86) $8 + 8 =$  | (87) $15 + 1 =$ | (88) $7 + 4 =$   |
| (89) $10 + 5 =$ | (90) $3 + 7 =$  | (91) $13 + 7 =$ | (92) $5 + 11 =$  |
| (93) $2 + 2 =$  | (94) $3 + 12 =$ | (95) $13 + 6 =$ | (96) $10 + 6 =$  |
| (97) $6 + 10 =$ | (98) $6 + 1 =$  | (99) $15 + 4 =$ | (100) $4 + 16 =$ |

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- |                 |                 |                 |                 |
|-----------------|-----------------|-----------------|-----------------|
| (1) $9 + 10 =$  | (2) $7 + 9 =$   | (3) $4 + 12 =$  | (4) $17 + 1 =$  |
| (5) $13 + 4 =$  | (6) $3 + 12 =$  | (7) $12 + 1 =$  | (8) $2 + 6 =$   |
| (9) $3 + 12 =$  | (10) $11 + 3 =$ | (11) $10 + 5 =$ | (12) $5 + 3 =$  |
| (13) $3 + 12 =$ | (14) $19 + 1 =$ | (15) $16 + 2 =$ | (16) $3 + 4 =$  |
| (17) $13 + 4 =$ | (18) $2 + 11 =$ | (19) $19 + 1 =$ | (20) $12 + 8 =$ |
| (21) $6 + 14 =$ | (22) $13 + 1 =$ | (23) $14 + 2 =$ | (24) $3 + 17 =$ |
| (25) $17 + 1 =$ | (26) $2 + 7 =$  | (27) $16 + 2 =$ | (28) $7 + 8 =$  |
| (29) $1 + 11 =$ | (30) $18 + 2 =$ | (31) $11 + 3 =$ | (32) $8 + 9 =$  |
| (33) $13 + 7 =$ | (34) $2 + 16 =$ | (35) $3 + 17 =$ | (36) $16 + 1 =$ |
| (37) $9 + 9 =$  | (38) $2 + 10 =$ | (39) $14 + 5 =$ | (40) $6 + 5 =$  |
| (41) $8 + 8 =$  | (42) $14 + 2 =$ | (43) $1 + 10 =$ | (44) $11 + 8 =$ |
| (45) $15 + 2 =$ | (46) $11 + 2 =$ | (47) $10 + 3 =$ | (48) $17 + 3 =$ |
| (49) $4 + 11 =$ | (50) $19 + 1 =$ | (51) $15 + 1 =$ | (52) $2 + 18 =$ |
| (53) $10 + 4 =$ | (54) $14 + 3 =$ | (55) $10 + 6 =$ | (56) $19 + 1 =$ |
| (57) $9 + 4 =$  | (58) $16 + 4 =$ | (59) $11 + 3 =$ | (60) $2 + 2 =$  |
| (61) $7 + 3 =$  | (62) $4 + 2 =$  | (63) $16 + 3 =$ | (64) $6 + 8 =$  |
| (65) $19 + 1 =$ | (66) $15 + 3 =$ | (67) $8 + 1 =$  | (68) $3 + 3 =$  |
| (69) $6 + 12 =$ | (70) $15 + 4 =$ | (71) $9 + 11 =$ | (72) $17 + 2 =$ |
| (73) $16 + 1 =$ | (74) $19 + 1 =$ | (75) $13 + 4 =$ | (76) $15 + 2 =$ |
| (77) $3 + 12 =$ | (78) $6 + 8 =$  | (79) $3 + 17 =$ | (80) $3 + 13 =$ |
| (81) $1 + 8 =$  | (82) $15 + 5 =$ | (83) $18 + 2 =$ | (84) $13 + 4 =$ |
| (85) $17 + 1 =$ | (86) $1 + 15 =$ | (87) $13 + 3 =$ | (88) $6 + 14 =$ |
| (89) $10 + 8 =$ | (90) $6 + 10 =$ | (91) $18 + 1 =$ | (92) $12 + 7 =$ |
| (93) $3 + 12 =$ | (94) $6 + 2 =$  | (95) $8 + 6 =$  | (96) $18 + 2 =$ |
| (97) $1 + 7 =$  | (98) $5 + 13 =$ | (99) $15 + 5 =$ | (100) $5 + 9 =$ |

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- |                 |                 |                 |                  |
|-----------------|-----------------|-----------------|------------------|
| (1) $2 + 11 =$  | (2) $11 + 4 =$  | (3) $1 + 16 =$  | (4) $14 + 2 =$   |
| (5) $14 + 6 =$  | (6) $1 + 17 =$  | (7) $8 + 5 =$   | (8) $11 + 7 =$   |
| (9) $14 + 4 =$  | (10) $18 + 2 =$ | (11) $6 + 8 =$  | (12) $2 + 14 =$  |
| (13) $3 + 14 =$ | (14) $5 + 11 =$ | (15) $19 + 1 =$ | (16) $10 + 10 =$ |
| (17) $1 + 14 =$ | (18) $1 + 4 =$  | (19) $5 + 7 =$  | (20) $8 + 10 =$  |
| (21) $2 + 9 =$  | (22) $6 + 12 =$ | (23) $10 + 3 =$ | (24) $2 + 3 =$   |
| (25) $4 + 16 =$ | (26) $12 + 2 =$ | (27) $11 + 7 =$ | (28) $5 + 3 =$   |
| (29) $6 + 2 =$  | (30) $1 + 6 =$  | (31) $18 + 2 =$ | (32) $12 + 8 =$  |
| (33) $15 + 5 =$ | (34) $13 + 4 =$ | (35) $15 + 5 =$ | (36) $14 + 6 =$  |
| (37) $15 + 1 =$ | (38) $12 + 7 =$ | (39) $10 + 2 =$ | (40) $6 + 4 =$   |
| (41) $19 + 1 =$ | (42) $10 + 4 =$ | (43) $13 + 7 =$ | (44) $16 + 1 =$  |
| (45) $14 + 5 =$ | (46) $7 + 4 =$  | (47) $14 + 1 =$ | (48) $5 + 8 =$   |
| (49) $10 + 2 =$ | (50) $8 + 2 =$  | (51) $15 + 1 =$ | (52) $13 + 4 =$  |
| (53) $8 + 10 =$ | (54) $15 + 4 =$ | (55) $14 + 3 =$ | (56) $3 + 11 =$  |
| (57) $14 + 3 =$ | (58) $11 + 7 =$ | (59) $7 + 2 =$  | (60) $16 + 1 =$  |
| (61) $15 + 1 =$ | (62) $4 + 9 =$  | (63) $17 + 2 =$ | (64) $7 + 7 =$   |
| (65) $3 + 1 =$  | (66) $17 + 1 =$ | (67) $11 + 1 =$ | (68) $18 + 1 =$  |
| (69) $4 + 7 =$  | (70) $8 + 5 =$  | (71) $1 + 18 =$ | (72) $16 + 3 =$  |
| (73) $15 + 4 =$ | (74) $13 + 2 =$ | (75) $17 + 1 =$ | (76) $3 + 5 =$   |
| (77) $7 + 10 =$ | (78) $14 + 2 =$ | (79) $12 + 6 =$ | (80) $2 + 17 =$  |
| (81) $19 + 1 =$ | (82) $1 + 12 =$ | (83) $6 + 10 =$ | (84) $4 + 10 =$  |
| (85) $5 + 11 =$ | (86) $13 + 7 =$ | (87) $1 + 8 =$  | (88) $12 + 8 =$  |
| (89) $2 + 12 =$ | (90) $17 + 2 =$ | (91) $9 + 7 =$  | (92) $6 + 2 =$   |
| (93) $16 + 3 =$ | (94) $9 + 6 =$  | (95) $1 + 14 =$ | (96) $14 + 2 =$  |
| (97) $19 + 1 =$ | (98) $1 + 10 =$ | (99) $4 + 9 =$  | (100) $1 + 10 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $1 + 4 =$   | (2) $15 + 1 =$  | (3) $8 + 3 =$   | (4) $18 + 1 =$   |
| (5) $4 + 9 =$   | (6) $2 + 10 =$  | (7) $15 + 4 =$  | (8) $15 + 2 =$   |
| (9) $6 + 11 =$  | (10) $17 + 1 =$ | (11) $3 + 8 =$  | (12) $11 + 2 =$  |
| (13) $3 + 5 =$  | (14) $19 + 1 =$ | (15) $14 + 4 =$ | (16) $15 + 3 =$  |
| (17) $3 + 2 =$  | (18) $6 + 3 =$  | (19) $5 + 11 =$ | (20) $8 + 2 =$   |
| (21) $16 + 1 =$ | (22) $2 + 15 =$ | (23) $6 + 1 =$  | (24) $8 + 2 =$   |
| (25) $4 + 12 =$ | (26) $16 + 4 =$ | (27) $13 + 3 =$ | (28) $19 + 1 =$  |
| (29) $10 + 2 =$ | (30) $2 + 18 =$ | (31) $10 + 9 =$ | (32) $18 + 1 =$  |
| (33) $11 + 8 =$ | (34) $15 + 2 =$ | (35) $1 + 7 =$  | (36) $6 + 9 =$   |
| (37) $12 + 6 =$ | (38) $7 + 7 =$  | (39) $6 + 11 =$ | (40) $11 + 6 =$  |
| (41) $15 + 4 =$ | (42) $11 + 5 =$ | (43) $7 + 13 =$ | (44) $19 + 1 =$  |
| (45) $4 + 9 =$  | (46) $19 + 1 =$ | (47) $2 + 1 =$  | (48) $6 + 5 =$   |
| (49) $3 + 14 =$ | (50) $2 + 12 =$ | (51) $13 + 3 =$ | (52) $1 + 13 =$  |
| (53) $4 + 7 =$  | (54) $16 + 4 =$ | (55) $9 + 7 =$  | (56) $2 + 4 =$   |
| (57) $2 + 9 =$  | (58) $15 + 4 =$ | (59) $6 + 2 =$  | (60) $17 + 1 =$  |
| (61) $19 + 1 =$ | (62) $9 + 6 =$  | (63) $2 + 16 =$ | (64) $8 + 2 =$   |
| (65) $15 + 3 =$ | (66) $7 + 13 =$ | (67) $10 + 2 =$ | (68) $18 + 2 =$  |
| (69) $14 + 4 =$ | (70) $19 + 1 =$ | (71) $4 + 11 =$ | (72) $18 + 2 =$  |
| (73) $3 + 4 =$  | (74) $14 + 2 =$ | (75) $9 + 6 =$  | (76) $13 + 7 =$  |
| (77) $16 + 2 =$ | (78) $13 + 4 =$ | (79) $4 + 8 =$  | (80) $14 + 4 =$  |
| (81) $8 + 4 =$  | (82) $16 + 3 =$ | (83) $18 + 1 =$ | (84) $13 + 1 =$  |
| (85) $7 + 3 =$  | (86) $3 + 13 =$ | (87) $8 + 5 =$  | (88) $3 + 2 =$   |
| (89) $17 + 1 =$ | (90) $19 + 1 =$ | (91) $2 + 18 =$ | (92) $13 + 3 =$  |
| (93) $3 + 8 =$  | (94) $7 + 8 =$  | (95) $5 + 14 =$ | (96) $19 + 1 =$  |
| (97) $7 + 4 =$  | (98) $4 + 13 =$ | (99) $17 + 3 =$ | (100) $11 + 3 =$ |

## 二十以内加法计算练习题答案

### 第1页答案

|         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 19  | (2) 14  | (3) 18  | (4) 8    | (5) 9   | (6) 20  | (7) 19  | (8) 20  |
| (9) 18  | (10) 19 | (11) 8  | (12) 19  | (13) 17 | (14) 13 | (15) 7  | (16) 19 |
| (17) 14 | (18) 18 | (19) 19 | (20) 17  | (21) 18 | (22) 20 | (23) 17 | (24) 15 |
| (25) 2  | (26) 11 | (27) 13 | (28) 20  | (29) 18 | (30) 13 | (31) 20 | (32) 13 |
| (33) 8  | (34) 12 | (35) 19 | (36) 18  | (37) 8  | (38) 9  | (39) 20 | (40) 18 |
| (41) 19 | (42) 19 | (43) 17 | (44) 16  | (45) 20 | (46) 16 | (47) 14 | (48) 15 |
| (49) 19 | (50) 13 | (51) 19 | (52) 20  | (53) 15 | (54) 16 | (55) 11 | (56) 20 |
| (57) 19 | (58) 20 | (59) 12 | (60) 19  | (61) 17 | (62) 19 | (63) 19 | (64) 7  |
| (65) 15 | (66) 20 | (67) 20 | (68) 18  | (69) 17 | (70) 19 | (71) 8  | (72) 17 |
| (73) 9  | (74) 12 | (75) 15 | (76) 13  | (77) 19 | (78) 19 | (79) 16 | (80) 15 |
| (81) 19 | (82) 18 | (83) 4  | (84) 19  | (85) 15 | (86) 15 | (87) 18 | (88) 20 |
| (89) 19 | (90) 20 | (91) 20 | (92) 20  | (93) 17 | (94) 20 | (95) 11 | (96) 20 |
| (97) 15 | (98) 14 | (99) 7  | (100) 10 |         |         |         |         |

### 第2页答案

|         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 19  | (2) 7   | (3) 20  | (4) 13   | (5) 11  | (6) 17  | (7) 9   | (8) 19  |
| (9) 17  | (10) 19 | (11) 10 | (12) 18  | (13) 19 | (14) 19 | (15) 15 | (16) 13 |
| (17) 18 | (18) 11 | (19) 7  | (20) 12  | (21) 18 | (22) 18 | (23) 15 | (24) 17 |
| (25) 17 | (26) 2  | (27) 16 | (28) 17  | (29) 17 | (30) 20 | (31) 16 | (32) 11 |
| (33) 15 | (34) 20 | (35) 14 | (36) 20  | (37) 18 | (38) 14 | (39) 19 | (40) 16 |
| (41) 16 | (42) 17 | (43) 14 | (44) 18  | (45) 14 | (46) 18 | (47) 7  | (48) 18 |
| (49) 14 | (50) 20 | (51) 19 | (52) 18  | (53) 6  | (54) 19 | (55) 19 | (56) 10 |
| (57) 11 | (58) 20 | (59) 20 | (60) 19  | (61) 13 | (62) 20 | (63) 19 | (64) 14 |
| (65) 19 | (66) 11 | (67) 19 | (68) 17  | (69) 19 | (70) 12 | (71) 13 | (72) 19 |
| (73) 19 | (74) 16 | (75) 15 | (76) 11  | (77) 17 | (78) 13 | (79) 18 | (80) 13 |
| (81) 17 | (82) 4  | (83) 20 | (84) 19  | (85) 20 | (86) 13 | (87) 20 | (88) 7  |
| (89) 13 | (90) 16 | (91) 6  | (92) 13  | (93) 19 | (94) 18 | (95) 14 | (96) 17 |
| (97) 11 | (98) 19 | (99) 10 | (100) 17 |         |         |         |         |



## 二十以内加法计算练习题答案

### 第3页答案

|         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 12  | (2) 9   | (3) 18  | (4) 8    | (5) 12  | (6) 19  | (7) 17  | (8) 17  |
| (9) 20  | (10) 17 | (11) 13 | (12) 9   | (13) 8  | (14) 19 | (15) 13 | (16) 9  |
| (17) 16 | (18) 18 | (19) 15 | (20) 18  | (21) 20 | (22) 19 | (23) 18 | (24) 14 |
| (25) 12 | (26) 20 | (27) 14 | (28) 17  | (29) 13 | (30) 20 | (31) 20 | (32) 11 |
| (33) 14 | (34) 14 | (35) 20 | (36) 13  | (37) 15 | (38) 20 | (39) 15 | (40) 18 |
| (41) 10 | (42) 20 | (43) 13 | (44) 15  | (45) 20 | (46) 18 | (47) 19 | (48) 12 |
| (49) 13 | (50) 17 | (51) 19 | (52) 20  | (53) 20 | (54) 18 | (55) 15 | (56) 17 |
| (57) 20 | (58) 20 | (59) 14 | (60) 20  | (61) 18 | (62) 12 | (63) 19 | (64) 20 |
| (65) 20 | (66) 18 | (67) 13 | (68) 20  | (69) 7  | (70) 12 | (71) 13 | (72) 20 |
| (73) 9  | (74) 20 | (75) 16 | (76) 18  | (77) 17 | (78) 3  | (79) 16 | (80) 4  |
| (81) 11 | (82) 19 | (83) 17 | (84) 8   | (85) 18 | (86) 20 | (87) 20 | (88) 11 |
| (89) 19 | (90) 20 | (91) 20 | (92) 10  | (93) 10 | (94) 20 | (95) 19 | (96) 18 |
| (97) 15 | (98) 18 | (99) 20 | (100) 12 |         |         |         |         |

### 第4页答案

|         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 19  | (2) 17  | (3) 18  | (4) 17   | (5) 17  | (6) 7   | (7) 15  | (8) 17  |
| (9) 18  | (10) 15 | (11) 11 | (12) 12  | (13) 19 | (14) 19 | (15) 14 | (16) 17 |
| (17) 16 | (18) 18 | (19) 20 | (20) 18  | (21) 6  | (22) 19 | (23) 13 | (24) 13 |
| (25) 14 | (26) 13 | (27) 5  | (28) 9   | (29) 16 | (30) 17 | (31) 19 | (32) 19 |
| (33) 9  | (34) 17 | (35) 13 | (36) 17  | (37) 9  | (38) 20 | (39) 19 | (40) 17 |
| (41) 18 | (42) 11 | (43) 4  | (44) 20  | (45) 8  | (46) 20 | (47) 18 | (48) 15 |
| (49) 19 | (50) 19 | (51) 18 | (52) 9   | (53) 15 | (54) 18 | (55) 12 | (56) 17 |
| (57) 17 | (58) 17 | (59) 18 | (60) 20  | (61) 18 | (62) 15 | (63) 20 | (64) 10 |
| (65) 10 | (66) 20 | (67) 18 | (68) 15  | (69) 13 | (70) 15 | (71) 20 | (72) 20 |
| (73) 19 | (74) 11 | (75) 20 | (76) 20  | (77) 20 | (78) 16 | (79) 19 | (80) 17 |
| (81) 18 | (82) 20 | (83) 20 | (84) 20  | (85) 11 | (86) 16 | (87) 16 | (88) 11 |
| (89) 15 | (90) 10 | (91) 20 | (92) 16  | (93) 4  | (94) 15 | (95) 19 | (96) 16 |
| (97) 16 | (98) 7  | (99) 19 | (100) 20 |         |         |         |         |

## 二十以内加法计算练习题答案

### 第5页答案

|         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 19  | (2) 16  | (3) 16  | (4) 18   | (5) 17  | (6) 15  | (7) 13  | (8) 8   |
| (9) 15  | (10) 14 | (11) 15 | (12) 8   | (13) 15 | (14) 20 | (15) 18 | (16) 7  |
| (17) 17 | (18) 13 | (19) 20 | (20) 20  | (21) 20 | (22) 14 | (23) 16 | (24) 20 |
| (25) 18 | (26) 9  | (27) 18 | (28) 15  | (29) 12 | (30) 20 | (31) 14 | (32) 17 |
| (33) 20 | (34) 18 | (35) 20 | (36) 17  | (37) 18 | (38) 12 | (39) 19 | (40) 11 |
| (41) 16 | (42) 16 | (43) 11 | (44) 19  | (45) 17 | (46) 13 | (47) 13 | (48) 20 |
| (49) 15 | (50) 20 | (51) 16 | (52) 20  | (53) 14 | (54) 17 | (55) 16 | (56) 20 |
| (57) 13 | (58) 20 | (59) 14 | (60) 4   | (61) 10 | (62) 6  | (63) 19 | (64) 14 |
| (65) 20 | (66) 18 | (67) 9  | (68) 6   | (69) 18 | (70) 19 | (71) 20 | (72) 19 |
| (73) 17 | (74) 20 | (75) 17 | (76) 17  | (77) 15 | (78) 14 | (79) 20 | (80) 16 |
| (81) 9  | (82) 20 | (83) 20 | (84) 17  | (85) 18 | (86) 16 | (87) 16 | (88) 20 |
| (89) 18 | (90) 16 | (91) 19 | (92) 19  | (93) 15 | (94) 8  | (95) 14 | (96) 20 |
| (97) 8  | (98) 18 | (99) 20 | (100) 14 |         |         |         |         |

### 第6页答案

|         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 13  | (2) 15  | (3) 17  | (4) 16   | (5) 20  | (6) 18  | (7) 13  | (8) 18  |
| (9) 18  | (10) 20 | (11) 14 | (12) 16  | (13) 17 | (14) 16 | (15) 20 | (16) 20 |
| (17) 15 | (18) 5  | (19) 12 | (20) 18  | (21) 11 | (22) 18 | (23) 13 | (24) 5  |
| (25) 20 | (26) 14 | (27) 18 | (28) 8   | (29) 8  | (30) 7  | (31) 20 | (32) 20 |
| (33) 20 | (34) 17 | (35) 20 | (36) 20  | (37) 16 | (38) 19 | (39) 12 | (40) 10 |
| (41) 20 | (42) 14 | (43) 20 | (44) 17  | (45) 19 | (46) 11 | (47) 15 | (48) 13 |
| (49) 12 | (50) 10 | (51) 16 | (52) 17  | (53) 18 | (54) 19 | (55) 17 | (56) 14 |
| (57) 17 | (58) 18 | (59) 9  | (60) 17  | (61) 16 | (62) 13 | (63) 19 | (64) 14 |
| (65) 4  | (66) 18 | (67) 12 | (68) 19  | (69) 11 | (70) 13 | (71) 19 | (72) 19 |
| (73) 19 | (74) 15 | (75) 18 | (76) 8   | (77) 17 | (78) 16 | (79) 18 | (80) 19 |
| (81) 20 | (82) 13 | (83) 16 | (84) 14  | (85) 16 | (86) 20 | (87) 9  | (88) 20 |
| (89) 14 | (90) 19 | (91) 16 | (92) 8   | (93) 19 | (94) 15 | (95) 15 | (96) 16 |
| (97) 20 | (98) 11 | (99) 13 | (100) 11 |         |         |         |         |

## 二十以内加法计算练习题答案

### 第7页答案

|         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 5   | (2) 16  | (3) 11  | (4) 19   | (5) 13  | (6) 12  | (7) 19  | (8) 17  |
| (9) 17  | (10) 18 | (11) 11 | (12) 13  | (13) 8  | (14) 20 | (15) 18 | (16) 18 |
| (17) 5  | (18) 9  | (19) 16 | (20) 10  | (21) 17 | (22) 17 | (23) 7  | (24) 10 |
| (25) 16 | (26) 20 | (27) 16 | (28) 20  | (29) 12 | (30) 20 | (31) 19 | (32) 19 |
| (33) 19 | (34) 17 | (35) 8  | (36) 15  | (37) 18 | (38) 14 | (39) 17 | (40) 17 |
| (41) 19 | (42) 16 | (43) 20 | (44) 20  | (45) 13 | (46) 20 | (47) 3  | (48) 11 |
| (49) 17 | (50) 14 | (51) 16 | (52) 14  | (53) 11 | (54) 20 | (55) 16 | (56) 6  |
| (57) 11 | (58) 19 | (59) 8  | (60) 18  | (61) 20 | (62) 15 | (63) 18 | (64) 10 |
| (65) 18 | (66) 20 | (67) 12 | (68) 20  | (69) 18 | (70) 20 | (71) 15 | (72) 20 |
| (73) 7  | (74) 16 | (75) 15 | (76) 20  | (77) 18 | (78) 17 | (79) 12 | (80) 18 |
| (81) 12 | (82) 19 | (83) 19 | (84) 14  | (85) 10 | (86) 16 | (87) 13 | (88) 5  |
| (89) 18 | (90) 20 | (91) 20 | (92) 16  | (93) 11 | (94) 15 | (95) 19 | (96) 20 |
| (97) 11 | (98) 17 | (99) 20 | (100) 14 |         |         |         |         |