

# 二十以内加减法计算练习题



姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

扫码看答案

- |                  |                  |                 |                  |
|------------------|------------------|-----------------|------------------|
| (1) $18 - 9 =$   | (2) $9 - 9 =$    | (3) $16 - 3 =$  | (4) $5 + 4 =$    |
| (5) $5 + 15 =$   | (6) $2 - 1 =$    | (7) $19 + 1 =$  | (8) $13 + 4 =$   |
| (9) $1 - 1 =$    | (10) $11 + 2 =$  | (11) $7 - 4 =$  | (12) $19 + 1 =$  |
| (13) $1 + 18 =$  | (14) $1 - 1 =$   | (15) $7 + 9 =$  | (16) $3 + 4 =$   |
| (17) $7 + 3 =$   | (18) $7 - 3 =$   | (19) $7 - 2 =$  | (20) $12 + 7 =$  |
| (21) $8 + 8 =$   | (22) $16 + 4 =$  | (23) $6 + 4 =$  | (24) $5 - 4 =$   |
| (25) $18 - 15 =$ | (26) $5 - 2 =$   | (27) $1 + 18 =$ | (28) $5 - 4 =$   |
| (29) $3 - 2 =$   | (30) $1 + 14 =$  | (31) $5 + 6 =$  | (32) $12 - 11 =$ |
| (33) $13 + 1 =$  | (34) $16 - 13 =$ | (35) $2 + 17 =$ | (36) $2 + 9 =$   |
| (37) $4 - 4 =$   | (38) $4 + 13 =$  | (39) $15 + 5 =$ | (40) $19 - 12 =$ |
| (41) $14 + 4 =$  | (42) $2 - 2 =$   | (43) $3 + 12 =$ | (44) $4 + 6 =$   |
| (45) $17 - 13 =$ | (46) $13 + 6 =$  | (47) $8 + 4 =$  | (48) $15 - 10 =$ |
| (49) $4 + 5 =$   | (50) $16 + 3 =$  | (51) $16 - 9 =$ | (52) $17 + 1 =$  |
| (53) $3 - 1 =$   | (54) $16 - 2 =$  | (55) $1 - 1 =$  | (56) $4 - 3 =$   |
| (57) $12 - 1 =$  | (58) $17 + 2 =$  | (59) $8 - 4 =$  | (60) $10 - 7 =$  |
| (61) $4 + 4 =$   | (62) $18 - 11 =$ | (63) $14 - 2 =$ | (64) $14 + 1 =$  |
| (65) $12 + 5 =$  | (66) $18 - 14 =$ | (67) $7 + 2 =$  | (68) $1 + 7 =$   |
| (69) $9 - 5 =$   | (70) $10 - 3 =$  | (71) $3 + 9 =$  | (72) $4 + 15 =$  |
| (73) $13 - 13 =$ | (74) $12 + 2 =$  | (75) $10 - 6 =$ | (76) $17 + 3 =$  |
| (77) $6 + 7 =$   | (78) $8 + 4 =$   | (79) $7 + 1 =$  | (80) $14 - 13 =$ |
| (81) $13 + 6 =$  | (82) $8 - 8 =$   | (83) $7 - 4 =$  | (84) $16 - 8 =$  |
| (85) $1 + 7 =$   | (86) $19 + 1 =$  | (87) $3 - 2 =$  | (88) $1 - 1 =$   |
| (89) $12 - 3 =$  | (90) $6 + 12 =$  | (91) $7 + 2 =$  | (92) $10 - 6 =$  |
| (93) $19 - 17 =$ | (94) $8 - 4 =$   | (95) $10 - 6 =$ | (96) $7 + 10 =$  |
| (97) $8 - 5 =$   | (98) $17 + 1 =$  | (99) $12 - 1 =$ | (100) $17 + 1 =$ |



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- (1)  $18 - 9 =$     (2)  $15 + 2 =$     (3)  $6 + 5 =$     (4)  $11 + 7 =$   
(5)  $16 - 5 =$     (6)  $5 + 6 =$     (7)  $9 - 6 =$     (8)  $8 + 8 =$   
(9)  $4 + 16 =$     (10)  $9 + 4 =$     (11)  $18 + 1 =$     (12)  $6 - 4 =$   
(13)  $19 - 9 =$     (14)  $2 - 1 =$     (15)  $19 - 16 =$     (16)  $19 + 1 =$   
(17)  $7 - 3 =$     (18)  $2 - 2 =$     (19)  $18 - 11 =$     (20)  $8 - 1 =$   
(21)  $14 + 5 =$     (22)  $1 + 9 =$     (23)  $19 + 1 =$     (24)  $8 - 3 =$   
(25)  $11 - 8 =$     (26)  $12 - 7 =$     (27)  $12 + 2 =$     (28)  $16 + 4 =$   
(29)  $8 - 8 =$     (30)  $9 + 4 =$     (31)  $17 - 11 =$     (32)  $11 - 6 =$   
(33)  $17 + 1 =$     (34)  $7 - 5 =$     (35)  $12 - 10 =$     (36)  $17 - 15 =$   
(37)  $17 - 17 =$     (38)  $2 + 8 =$     (39)  $16 + 4 =$     (40)  $1 - 1 =$   
(41)  $3 - 1 =$     (42)  $7 + 13 =$     (43)  $13 - 9 =$     (44)  $3 - 1 =$   
(45)  $11 - 11 =$     (46)  $18 + 2 =$     (47)  $18 + 1 =$     (48)  $3 + 4 =$   
(49)  $11 + 5 =$     (50)  $7 + 10 =$     (51)  $6 - 2 =$     (52)  $2 - 2 =$   
(53)  $9 + 5 =$     (54)  $3 - 3 =$     (55)  $5 + 15 =$     (56)  $19 - 12 =$   
(57)  $14 + 5 =$     (58)  $1 - 1 =$     (59)  $7 - 3 =$     (60)  $6 - 5 =$   
(61)  $12 - 5 =$     (62)  $10 + 4 =$     (63)  $8 - 2 =$     (64)  $15 + 2 =$   
(65)  $7 - 6 =$     (66)  $14 - 5 =$     (67)  $11 + 4 =$     (68)  $16 - 6 =$   
(69)  $9 + 2 =$     (70)  $13 - 3 =$     (71)  $1 + 14 =$     (72)  $16 - 2 =$   
(73)  $14 + 3 =$     (74)  $7 + 10 =$     (75)  $3 - 3 =$     (76)  $12 - 6 =$   
(77)  $14 + 2 =$     (78)  $1 - 1 =$     (79)  $16 - 5 =$     (80)  $6 - 5 =$   
(81)  $2 - 2 =$     (82)  $8 - 5 =$     (83)  $8 - 3 =$     (84)  $17 - 12 =$   
(85)  $7 - 7 =$     (86)  $16 - 3 =$     (87)  $3 - 2 =$     (88)  $13 - 7 =$   
(89)  $6 - 1 =$     (90)  $5 + 4 =$     (91)  $17 + 3 =$     (92)  $4 + 7 =$   
(93)  $18 + 2 =$     (94)  $17 - 3 =$     (95)  $16 - 2 =$     (96)  $5 + 15 =$   
(97)  $14 - 5 =$     (98)  $3 + 16 =$     (99)  $1 + 16 =$     (100)  $11 + 4 =$

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|-----------------|------------------|------------------|------------------|
| (1) $11 + 1 =$  | (2) $14 + 4 =$   | (3) $5 - 3 =$    | (4) $12 - 9 =$   |
| (5) $2 + 6 =$   | (6) $10 - 2 =$   | (7) $10 - 4 =$   | (8) $5 - 1 =$    |
| (9) $16 - 7 =$  | (10) $7 - 1 =$   | (11) $16 + 4 =$  | (12) $18 + 1 =$  |
| (13) $3 + 5 =$  | (14) $4 - 1 =$   | (15) $12 - 8 =$  | (16) $10 + 8 =$  |
| (17) $14 - 5 =$ | (18) $14 + 1 =$  | (19) $1 - 1 =$   | (20) $3 - 1 =$   |
| (21) $1 + 14 =$ | (22) $17 + 2 =$  | (23) $14 - 7 =$  | (24) $15 + 3 =$  |
| (25) $9 + 10 =$ | (26) $8 + 4 =$   | (27) $1 - 1 =$   | (28) $11 - 6 =$  |
| (29) $5 + 7 =$  | (30) $16 - 11 =$ | (31) $8 + 1 =$   | (32) $9 + 3 =$   |
| (33) $11 + 5 =$ | (34) $13 - 13 =$ | (35) $18 - 6 =$  | (36) $14 + 6 =$  |
| (37) $6 - 6 =$  | (38) $18 - 17 =$ | (39) $1 + 16 =$  | (40) $10 - 8 =$  |
| (41) $5 - 5 =$  | (42) $5 - 4 =$   | (43) $4 + 10 =$  | (44) $14 + 5 =$  |
| (45) $3 - 2 =$  | (46) $1 - 1 =$   | (47) $13 - 13 =$ | (48) $5 + 5 =$   |
| (49) $16 + 1 =$ | (50) $7 - 6 =$   | (51) $9 + 1 =$   | (52) $10 + 6 =$  |
| (53) $2 - 1 =$  | (54) $9 - 3 =$   | (55) $6 + 12 =$  | (56) $6 - 4 =$   |
| (57) $4 - 1 =$  | (58) $9 + 2 =$   | (59) $9 + 5 =$   | (60) $17 - 3 =$  |
| (61) $10 - 9 =$ | (62) $9 - 9 =$   | (63) $17 + 2 =$  | (64) $17 - 11 =$ |
| (65) $15 + 5 =$ | (66) $9 + 8 =$   | (67) $16 + 2 =$  | (68) $3 - 1 =$   |
| (69) $15 - 2 =$ | (70) $3 - 1 =$   | (71) $4 + 9 =$   | (72) $1 + 18 =$  |
| (73) $3 - 3 =$  | (74) $8 - 3 =$   | (75) $15 + 5 =$  | (76) $19 - 19 =$ |
| (77) $10 - 5 =$ | (78) $7 + 12 =$  | (79) $14 + 6 =$  | (80) $7 + 12 =$  |
| (81) $1 - 1 =$  | (82) $4 - 1 =$   | (83) $13 - 11 =$ | (84) $3 + 16 =$  |
| (85) $17 - 2 =$ | (86) $3 + 3 =$   | (87) $5 + 5 =$   | (88) $10 + 2 =$  |
| (89) $18 + 2 =$ | (90) $9 + 3 =$   | (91) $9 + 6 =$   | (92) $5 - 4 =$   |
| (93) $6 + 11 =$ | (94) $11 - 2 =$  | (95) $16 + 1 =$  | (96) $18 - 1 =$  |
| (97) $10 - 5 =$ | (98) $17 + 2 =$  | (99) $7 + 5 =$   | (100) $9 + 5 =$  |

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|------------------|------------------|------------------|------------------|
| (1) $7 - 5 =$    | (2) $12 - 4 =$   | (3) $5 - 4 =$    | (4) $18 - 3 =$   |
| (5) $15 + 5 =$   | (6) $10 + 4 =$   | (7) $13 - 13 =$  | (8) $15 - 10 =$  |
| (9) $14 + 6 =$   | (10) $10 - 2 =$  | (11) $14 + 2 =$  | (12) $13 - 3 =$  |
| (13) $3 - 2 =$   | (14) $16 - 13 =$ | (15) $9 + 11 =$  | (16) $16 + 2 =$  |
| (17) $5 - 2 =$   | (18) $13 - 3 =$  | (19) $13 - 6 =$  | (20) $8 - 5 =$   |
| (21) $12 + 1 =$  | (22) $18 - 2 =$  | (23) $14 - 2 =$  | (24) $4 + 10 =$  |
| (25) $12 - 4 =$  | (26) $8 + 7 =$   | (27) $1 + 16 =$  | (28) $1 - 1 =$   |
| (29) $13 + 1 =$  | (30) $18 + 2 =$  | (31) $9 - 3 =$   | (32) $9 + 8 =$   |
| (33) $12 + 4 =$  | (34) $13 - 5 =$  | (35) $16 - 11 =$ | (36) $9 + 10 =$  |
| (37) $2 + 15 =$  | (38) $1 - 1 =$   | (39) $16 + 4 =$  | (40) $17 - 2 =$  |
| (41) $13 - 10 =$ | (42) $13 + 7 =$  | (43) $19 - 5 =$  | (44) $4 - 3 =$   |
| (45) $3 - 1 =$   | (46) $8 + 6 =$   | (47) $3 - 2 =$   | (48) $15 + 1 =$  |
| (49) $13 + 1 =$  | (50) $6 + 2 =$   | (51) $5 + 7 =$   | (52) $3 + 13 =$  |
| (53) $2 + 2 =$   | (54) $17 + 3 =$  | (55) $15 + 1 =$  | (56) $12 + 8 =$  |
| (57) $19 - 6 =$  | (58) $8 - 7 =$   | (59) $11 - 1 =$  | (60) $10 + 3 =$  |
| (61) $4 + 9 =$   | (62) $9 + 10 =$  | (63) $7 - 7 =$   | (64) $12 + 1 =$  |
| (65) $8 - 7 =$   | (66) $13 - 11 =$ | (67) $6 + 7 =$   | (68) $10 - 8 =$  |
| (69) $9 + 10 =$  | (70) $16 + 1 =$  | (71) $12 + 5 =$  | (72) $13 + 1 =$  |
| (73) $9 - 4 =$   | (74) $17 - 7 =$  | (75) $12 - 1 =$  | (76) $6 + 8 =$   |
| (77) $7 + 1 =$   | (78) $12 - 8 =$  | (79) $12 - 11 =$ | (80) $17 - 4 =$  |
| (81) $2 + 1 =$   | (82) $13 - 6 =$  | (83) $11 - 4 =$  | (84) $7 + 12 =$  |
| (85) $14 + 2 =$  | (86) $2 + 6 =$   | (87) $11 + 7 =$  | (88) $8 - 5 =$   |
| (89) $16 + 3 =$  | (90) $6 - 5 =$   | (91) $6 + 11 =$  | (92) $14 + 5 =$  |
| (93) $12 - 1 =$  | (94) $13 + 3 =$  | (95) $14 + 3 =$  | (96) $4 - 3 =$   |
| (97) $2 - 2 =$   | (98) $5 + 4 =$   | (99) $13 + 6 =$  | (100) $11 + 5 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $7 - 4 =$    | (2) $3 + 10 =$   | (3) $12 - 7 =$   | (4) $4 + 4 =$    |
| (5) $10 - 10 =$  | (6) $6 + 13 =$   | (7) $13 - 4 =$   | (8) $4 - 4 =$    |
| (9) $3 + 2 =$    | (10) $7 - 2 =$   | (11) $19 + 1 =$  | (12) $14 - 10 =$ |
| (13) $6 + 14 =$  | (14) $12 + 8 =$  | (15) $2 + 3 =$   | (16) $17 - 6 =$  |
| (17) $3 - 1 =$   | (18) $11 - 10 =$ | (19) $12 - 6 =$  | (20) $12 - 9 =$  |
| (21) $13 + 4 =$  | (22) $7 + 12 =$  | (23) $16 + 4 =$  | (24) $3 + 3 =$   |
| (25) $11 - 4 =$  | (26) $15 + 3 =$  | (27) $6 + 7 =$   | (28) $4 - 1 =$   |
| (29) $8 + 6 =$   | (30) $18 + 2 =$  | (31) $3 - 3 =$   | (32) $6 + 11 =$  |
| (33) $12 + 3 =$  | (34) $10 - 2 =$  | (35) $11 + 1 =$  | (36) $15 - 7 =$  |
| (37) $2 + 16 =$  | (38) $7 - 7 =$   | (39) $4 + 14 =$  | (40) $4 + 9 =$   |
| (41) $7 - 7 =$   | (42) $6 - 3 =$   | (43) $5 + 12 =$  | (44) $17 + 1 =$  |
| (45) $15 - 11 =$ | (46) $11 - 1 =$  | (47) $7 - 7 =$   | (48) $5 - 5 =$   |
| (49) $5 - 1 =$   | (50) $13 - 9 =$  | (51) $8 - 8 =$   | (52) $17 + 2 =$  |
| (53) $1 - 1 =$   | (54) $3 - 3 =$   | (55) $3 - 1 =$   | (56) $11 + 2 =$  |
| (57) $3 - 3 =$   | (58) $1 + 2 =$   | (59) $18 + 2 =$  | (60) $16 + 1 =$  |
| (61) $3 + 6 =$   | (62) $19 + 1 =$  | (63) $4 + 8 =$   | (64) $7 + 9 =$   |
| (65) $1 + 14 =$  | (66) $3 + 2 =$   | (67) $16 - 16 =$ | (68) $16 + 3 =$  |
| (69) $11 - 7 =$  | (70) $15 - 13 =$ | (71) $17 - 6 =$  | (72) $13 + 3 =$  |
| (73) $10 - 8 =$  | (74) $2 + 7 =$   | (75) $10 + 6 =$  | (76) $16 + 4 =$  |
| (77) $17 + 3 =$  | (78) $6 + 13 =$  | (79) $1 + 12 =$  | (80) $11 - 5 =$  |
| (81) $18 - 13 =$ | (82) $3 + 9 =$   | (83) $4 + 11 =$  | (84) $17 + 3 =$  |
| (85) $10 + 6 =$  | (86) $14 + 5 =$  | (87) $19 + 1 =$  | (88) $2 + 4 =$   |
| (89) $1 - 1 =$   | (90) $11 + 5 =$  | (91) $10 - 8 =$  | (92) $14 - 1 =$  |
| (93) $4 - 4 =$   | (94) $4 + 6 =$   | (95) $15 - 2 =$  | (96) $11 + 2 =$  |
| (97) $8 - 3 =$   | (98) $6 - 5 =$   | (99) $5 + 12 =$  | (100) $10 + 9 =$ |

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|-----------------|------------------|------------------|-------------------|
| (1) $11 - 7 =$  | (2) $3 + 4 =$    | (3) $2 + 9 =$    | (4) $1 + 6 =$     |
| (5) $9 + 3 =$   | (6) $3 - 2 =$    | (7) $7 + 5 =$    | (8) $15 + 4 =$    |
| (9) $2 + 4 =$   | (10) $18 - 12 =$ | (11) $3 + 17 =$  | (12) $3 + 10 =$   |
| (13) $2 - 1 =$  | (14) $12 - 6 =$  | (15) $12 + 3 =$  | (16) $15 + 4 =$   |
| (17) $17 + 1 =$ | (18) $6 + 3 =$   | (19) $17 + 2 =$  | (20) $3 - 2 =$    |
| (21) $13 + 2 =$ | (22) $8 + 3 =$   | (23) $4 + 16 =$  | (24) $6 - 1 =$    |
| (25) $4 - 1 =$  | (26) $3 + 3 =$   | (27) $16 - 13 =$ | (28) $10 - 2 =$   |
| (29) $4 + 4 =$  | (30) $13 + 5 =$  | (31) $6 + 9 =$   | (32) $12 - 3 =$   |
| (33) $12 - 9 =$ | (34) $4 - 2 =$   | (35) $18 - 13 =$ | (36) $15 - 4 =$   |
| (37) $3 + 11 =$ | (38) $10 - 6 =$  | (39) $17 + 3 =$  | (40) $17 + 1 =$   |
| (41) $2 - 2 =$  | (42) $6 + 9 =$   | (43) $7 + 7 =$   | (44) $8 - 7 =$    |
| (45) $16 + 1 =$ | (46) $5 - 2 =$   | (47) $12 - 2 =$  | (48) $16 - 15 =$  |
| (49) $15 + 3 =$ | (50) $17 - 12 =$ | (51) $18 - 12 =$ | (52) $8 - 5 =$    |
| (53) $13 + 3 =$ | (54) $4 - 1 =$   | (55) $10 + 5 =$  | (56) $18 + 2 =$   |
| (57) $1 + 9 =$  | (58) $9 - 8 =$   | (59) $14 - 3 =$  | (60) $1 - 1 =$    |
| (61) $3 - 3 =$  | (62) $19 - 17 =$ | (63) $9 + 2 =$   | (64) $10 + 1 =$   |
| (65) $4 - 3 =$  | (66) $18 + 2 =$  | (67) $17 - 8 =$  | (68) $16 + 4 =$   |
| (69) $4 + 5 =$  | (70) $7 + 12 =$  | (71) $19 - 11 =$ | (72) $16 - 14 =$  |
| (73) $15 - 8 =$ | (74) $17 - 14 =$ | (75) $10 - 6 =$  | (76) $12 - 8 =$   |
| (77) $5 - 5 =$  | (78) $8 + 2 =$   | (79) $6 - 1 =$   | (80) $6 + 12 =$   |
| (81) $10 - 1 =$ | (82) $6 + 5 =$   | (83) $2 - 2 =$   | (84) $17 - 2 =$   |
| (85) $10 - 6 =$ | (86) $11 + 3 =$  | (87) $10 + 7 =$  | (88) $8 - 6 =$    |
| (89) $9 + 4 =$  | (90) $7 - 5 =$   | (91) $4 + 7 =$   | (92) $18 + 2 =$   |
| (93) $17 + 3 =$ | (94) $3 + 1 =$   | (95) $12 + 5 =$  | (96) $8 + 8 =$    |
| (97) $2 - 2 =$  | (98) $7 - 3 =$   | (99) $2 + 10 =$  | (100) $15 - 11 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $2 - 1 =$    | (2) $12 + 6 =$   | (3) $19 + 1 =$   | (4) $10 - 10 =$  |
| (5) $4 + 9 =$    | (6) $3 + 3 =$    | (7) $17 + 2 =$   | (8) $14 - 2 =$   |
| (9) $13 - 8 =$   | (10) $18 + 1 =$  | (11) $4 - 1 =$   | (12) $12 + 4 =$  |
| (13) $17 - 16 =$ | (14) $16 - 4 =$  | (15) $11 + 2 =$  | (16) $12 - 9 =$  |
| (17) $12 + 3 =$  | (18) $7 - 1 =$   | (19) $10 - 8 =$  | (20) $17 - 7 =$  |
| (21) $1 + 19 =$  | (22) $10 + 4 =$  | (23) $3 + 3 =$   | (24) $7 - 1 =$   |
| (25) $4 - 2 =$   | (26) $2 - 2 =$   | (27) $9 + 8 =$   | (28) $4 - 2 =$   |
| (29) $19 - 13 =$ | (30) $13 + 1 =$  | (31) $2 + 1 =$   | (32) $6 - 6 =$   |
| (33) $5 - 3 =$   | (34) $11 - 11 =$ | (35) $3 - 3 =$   | (36) $8 + 7 =$   |
| (37) $9 + 2 =$   | (38) $17 - 13 =$ | (39) $3 - 1 =$   | (40) $17 - 7 =$  |
| (41) $12 + 1 =$  | (42) $18 - 11 =$ | (43) $4 + 9 =$   | (44) $19 + 1 =$  |
| (45) $9 - 3 =$   | (46) $2 - 1 =$   | (47) $4 + 2 =$   | (48) $5 + 13 =$  |
| (49) $18 - 12 =$ | (50) $15 - 1 =$  | (51) $17 - 17 =$ | (52) $5 + 7 =$   |
| (53) $4 + 3 =$   | (54) $7 + 9 =$   | (55) $15 + 2 =$  | (56) $2 - 2 =$   |
| (57) $6 + 11 =$  | (58) $18 - 15 =$ | (59) $2 + 16 =$  | (60) $18 - 17 =$ |
| (61) $8 + 12 =$  | (62) $9 - 6 =$   | (63) $1 + 18 =$  | (64) $9 - 4 =$   |
| (65) $9 - 9 =$   | (66) $6 - 4 =$   | (67) $6 + 14 =$  | (68) $1 + 3 =$   |
| (69) $18 - 8 =$  | (70) $11 + 6 =$  | (71) $10 - 6 =$  | (72) $5 - 1 =$   |
| (73) $12 + 5 =$  | (74) $3 + 8 =$   | (75) $15 - 9 =$  | (76) $13 + 5 =$  |
| (77) $8 + 12 =$  | (78) $16 + 2 =$  | (79) $11 - 7 =$  | (80) $17 + 2 =$  |
| (81) $1 + 14 =$  | (82) $4 + 1 =$   | (83) $12 - 12 =$ | (84) $3 - 1 =$   |
| (85) $17 - 8 =$  | (86) $10 - 10 =$ | (87) $9 + 10 =$  | (88) $7 - 6 =$   |
| (89) $18 + 2 =$  | (90) $14 + 5 =$  | (91) $7 - 4 =$   | (92) $10 - 5 =$  |
| (93) $19 - 15 =$ | (94) $8 - 2 =$   | (95) $10 - 8 =$  | (96) $1 + 3 =$   |
| (97) $6 + 2 =$   | (98) $16 + 2 =$  | (99) $15 - 13 =$ | (100) $10 - 8 =$ |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 9	(2) 0	(3) 13	(4) 9	(5) 20	(6) 1	(7) 20	(8) 17
(9) 0	(10) 13	(11) 3	(12) 20	(13) 19	(14) 0	(15) 16	(16) 7
(17) 10	(18) 4	(19) 5	(20) 19	(21) 16	(22) 20	(23) 10	(24) 1
(25) 3	(26) 3	(27) 19	(28) 1	(29) 1	(30) 15	(31) 11	(32) 1
(33) 14	(34) 3	(35) 19	(36) 11	(37) 0	(38) 17	(39) 20	(40) 7
(41) 18	(42) 0	(43) 15	(44) 10	(45) 4	(46) 19	(47) 12	(48) 5
(49) 9	(50) 19	(51) 7	(52) 18	(53) 2	(54) 14	(55) 0	(56) 1
(57) 11	(58) 19	(59) 4	(60) 3	(61) 8	(62) 7	(63) 12	(64) 15
(65) 17	(66) 4	(67) 9	(68) 8	(69) 4	(70) 7	(71) 12	(72) 19
(73) 0	(74) 14	(75) 4	(76) 20	(77) 13	(78) 12	(79) 8	(80) 1
(81) 19	(82) 0	(83) 3	(84) 8	(85) 8	(86) 20	(87) 1	(88) 0
(89) 9	(90) 18	(91) 9	(92) 4	(93) 2	(94) 4	(95) 4	(96) 17
(97) 3	(98) 18	(99) 11	(100) 18				

## 第2页答案

(1) 9	(2) 17	(3) 11	(4) 18	(5) 11	(6) 11	(7) 3	(8) 16
(9) 20	(10) 13	(11) 19	(12) 2	(13) 10	(14) 1	(15) 3	(16) 20
(17) 4	(18) 0	(19) 7	(20) 7	(21) 19	(22) 10	(23) 20	(24) 5
(25) 3	(26) 5	(27) 14	(28) 20	(29) 0	(30) 13	(31) 6	(32) 5
(33) 18	(34) 2	(35) 2	(36) 2	(37) 0	(38) 10	(39) 20	(40) 0
(41) 2	(42) 20	(43) 4	(44) 2	(45) 0	(46) 20	(47) 19	(48) 7
(49) 16	(50) 17	(51) 4	(52) 0	(53) 14	(54) 0	(55) 20	(56) 7
(57) 19	(58) 0	(59) 4	(60) 1	(61) 7	(62) 14	(63) 6	(64) 17
(65) 1	(66) 9	(67) 15	(68) 10	(69) 11	(70) 10	(71) 15	(72) 14
(73) 17	(74) 17	(75) 0	(76) 6	(77) 16	(78) 0	(79) 11	(80) 1
(81) 0	(82) 3	(83) 5	(84) 5	(85) 0	(86) 13	(87) 1	(88) 6
(89) 5	(90) 9	(91) 20	(92) 11	(93) 20	(94) 14	(95) 14	(96) 20
(97) 9	(98) 19	(99) 17	(100) 15				

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 12	(2) 18	(3) 2	(4) 3	(5) 8	(6) 8	(7) 6	(8) 4
(9) 9	(10) 6	(11) 20	(12) 19	(13) 8	(14) 3	(15) 4	(16) 18
(17) 9	(18) 15	(19) 0	(20) 2	(21) 15	(22) 19	(23) 7	(24) 18
(25) 19	(26) 12	(27) 0	(28) 5	(29) 12	(30) 5	(31) 9	(32) 12
(33) 16	(34) 0	(35) 12	(36) 20	(37) 0	(38) 1	(39) 17	(40) 2
(41) 0	(42) 1	(43) 14	(44) 19	(45) 1	(46) 0	(47) 0	(48) 10
(49) 17	(50) 1	(51) 10	(52) 16	(53) 1	(54) 6	(55) 18	(56) 2
(57) 3	(58) 11	(59) 14	(60) 14	(61) 1	(62) 0	(63) 19	(64) 6
(65) 20	(66) 17	(67) 18	(68) 2	(69) 13	(70) 2	(71) 13	(72) 19
(73) 0	(74) 5	(75) 20	(76) 0	(77) 5	(78) 19	(79) 20	(80) 19
(81) 0	(82) 3	(83) 2	(84) 19	(85) 15	(86) 6	(87) 10	(88) 12
(89) 20	(90) 12	(91) 15	(92) 1	(93) 17	(94) 9	(95) 17	(96) 17
(97) 5	(98) 19	(99) 12	(100) 14				

## 第4页答案

(1) 2	(2) 8	(3) 1	(4) 15	(5) 20	(6) 14	(7) 0	(8) 5
(9) 20	(10) 8	(11) 16	(12) 10	(13) 1	(14) 3	(15) 20	(16) 18
(17) 3	(18) 10	(19) 7	(20) 3	(21) 13	(22) 16	(23) 12	(24) 14
(25) 8	(26) 15	(27) 17	(28) 0	(29) 14	(30) 20	(31) 6	(32) 17
(33) 16	(34) 8	(35) 5	(36) 19	(37) 17	(38) 0	(39) 20	(40) 15
(41) 3	(42) 20	(43) 14	(44) 1	(45) 2	(46) 14	(47) 1	(48) 16
(49) 14	(50) 8	(51) 12	(52) 16	(53) 4	(54) 20	(55) 16	(56) 20
(57) 13	(58) 1	(59) 10	(60) 13	(61) 13	(62) 19	(63) 0	(64) 13
(65) 1	(66) 2	(67) 13	(68) 2	(69) 19	(70) 17	(71) 17	(72) 14
(73) 5	(74) 10	(75) 11	(76) 14	(77) 8	(78) 4	(79) 1	(80) 13
(81) 3	(82) 7	(83) 7	(84) 19	(85) 16	(86) 8	(87) 18	(88) 3
(89) 19	(90) 1	(91) 17	(92) 19	(93) 11	(94) 16	(95) 17	(96) 1
(97) 0	(98) 9	(99) 19	(100) 16				

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 3	(2) 13	(3) 5	(4) 8	(5) 0	(6) 19	(7) 9	(8) 0
(9) 5	(10) 5	(11) 20	(12) 4	(13) 20	(14) 20	(15) 5	(16) 11
(17) 2	(18) 1	(19) 6	(20) 3	(21) 17	(22) 19	(23) 20	(24) 6
(25) 7	(26) 18	(27) 13	(28) 3	(29) 14	(30) 20	(31) 0	(32) 17
(33) 15	(34) 8	(35) 12	(36) 8	(37) 18	(38) 0	(39) 18	(40) 13
(41) 0	(42) 3	(43) 17	(44) 18	(45) 4	(46) 10	(47) 0	(48) 0
(49) 4	(50) 4	(51) 0	(52) 19	(53) 0	(54) 0	(55) 2	(56) 13
(57) 0	(58) 3	(59) 20	(60) 17	(61) 9	(62) 20	(63) 12	(64) 16
(65) 15	(66) 5	(67) 0	(68) 19	(69) 4	(70) 2	(71) 11	(72) 16
(73) 2	(74) 9	(75) 16	(76) 20	(77) 20	(78) 19	(79) 13	(80) 6
(81) 5	(82) 12	(83) 15	(84) 20	(85) 16	(86) 19	(87) 20	(88) 6
(89) 0	(90) 16	(91) 2	(92) 13	(93) 0	(94) 10	(95) 13	(96) 13
(97) 5	(98) 1	(99) 17	(100) 19				

## 第6页答案

(1) 4	(2) 7	(3) 11	(4) 7	(5) 12	(6) 1	(7) 12	(8) 19
(9) 6	(10) 6	(11) 20	(12) 13	(13) 1	(14) 6	(15) 15	(16) 19
(17) 18	(18) 9	(19) 19	(20) 1	(21) 15	(22) 11	(23) 20	(24) 5
(25) 3	(26) 6	(27) 3	(28) 8	(29) 8	(30) 18	(31) 15	(32) 9
(33) 3	(34) 2	(35) 5	(36) 11	(37) 14	(38) 4	(39) 20	(40) 18
(41) 0	(42) 15	(43) 14	(44) 1	(45) 17	(46) 3	(47) 10	(48) 1
(49) 18	(50) 5	(51) 6	(52) 3	(53) 16	(54) 3	(55) 15	(56) 20
(57) 10	(58) 1	(59) 11	(60) 0	(61) 0	(62) 2	(63) 11	(64) 11
(65) 1	(66) 20	(67) 9	(68) 20	(69) 9	(70) 19	(71) 8	(72) 2
(73) 7	(74) 3	(75) 4	(76) 4	(77) 0	(78) 10	(79) 5	(80) 18
(81) 9	(82) 11	(83) 0	(84) 15	(85) 4	(86) 14	(87) 17	(88) 2
(89) 13	(90) 2	(91) 11	(92) 20	(93) 20	(94) 4	(95) 17	(96) 16
(97) 0	(98) 4	(99) 12	(100) 4				

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 1   | (2) 18  | (3) 20  | (4) 0   | (5) 13  | (6) 6   | (7) 19  | (8) 12  |
| (9) 5   | (10) 19 | (11) 3  | (12) 16 | (13) 1  | (14) 12 | (15) 13 | (16) 3  |
| (17) 15 | (18) 6  | (19) 2  | (20) 10 | (21) 20 | (22) 14 | (23) 6  | (24) 6  |
| (25) 2  | (26) 0  | (27) 17 | (28) 2  | (29) 6  | (30) 14 | (31) 3  | (32) 0  |
| (33) 2  | (34) 0  | (35) 0  | (36) 15 | (37) 11 | (38) 4  | (39) 2  | (40) 10 |
| (41) 13 | (42) 7  | (43) 13 | (44) 20 | (45) 6  | (46) 1  | (47) 6  | (48) 18 |
| (49) 6  | (50) 14 | (51) 0  | (52) 12 | (53) 7  | (54) 16 | (55) 17 | (56) 0  |
| (57) 17 | (58) 3  | (59) 18 | (60) 1  | (61) 20 | (62) 3  | (63) 19 | (64) 5  |
| (65) 0  | (66) 2  | (67) 20 | (68) 4  | (69) 10 | (70) 17 | (71) 4  | (72) 4  |
| (73) 17 | (74) 11 | (75) 6  | (76) 18 | (77) 20 | (78) 18 | (79) 4  | (80) 19 |
| (81) 15 | (82) 5  | (83) 0  | (84) 2  | (85) 9  | (86) 0  | (87) 19 | (88) 1  |
| (89) 20 | (90) 19 | (91) 3  | (92) 5  | (93) 4  | (94) 6  | (95) 2  | (96) 4  |
| (97) 8  | (98) 18 | (99) 2  | (100) 2 |         |         |         |         |