

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $4 + 10 =$

(2) $12 + 7 =$

(3) $5 + 12 =$

(4) $12 + 6 =$

(5) $10 + 9 =$

(6) $2 + 7 =$

(7) $11 + 3 =$

(8) $19 + 1 =$

(9) $11 + 1 =$

(10) $8 + 1 =$

(11) $13 + 5 =$

(12) $9 + 6 =$

(13) $16 + 4 =$

(14) $3 + 15 =$

(15) $18 + 1 =$

(16) $14 + 4 =$

(17) $19 + 1 =$

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(19) $19 + 1 =$

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(40) $19 + 1 =$

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(85) $2 + 17 =$

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(92) $17 + 2 =$

(93) $14 + 4 =$

(94) $11 + 3 =$

(95) $14 + 6 =$

(96) $7 + 5 =$

(97) $2 + 4 =$

(98) $17 + 3 =$

(99) $12 + 1 =$

(100) $1 + 2 =$

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(1) $7 + 8 =$

(2) $6 + 3 =$

(3) $9 + 5 =$

(4) $15 + 4 =$

(5) $15 + 5 =$

(6) $5 + 2 =$

(7) $18 + 1 =$

(8) $19 + 1 =$

(9) $2 + 6 =$

(10) $3 + 1 =$

(11) $1 + 8 =$

(12) $1 + 5 =$

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(18) $15 + 4 =$

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(20) $10 + 2 =$

(21) $11 + 1 =$

(22) $4 + 15 =$

(23) $12 + 4 =$

(24) $14 + 6 =$

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(27) $14 + 4 =$

(28) $5 + 5 =$

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(37) $6 + 2 =$

(38) $19 + 1 =$

(39) $9 + 3 =$

(40) $8 + 2 =$

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(44) $12 + 3 =$

(45) $8 + 4 =$

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(47) $5 + 10 =$

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(77) $8 + 9 =$

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(85) $19 + 1 =$

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(88) $8 + 8 =$

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(92) $17 + 2 =$

(93) $19 + 1 =$

(94) $18 + 1 =$

(95) $17 + 2 =$

(96) $11 + 5 =$

(97) $5 + 6 =$

(98) $18 + 2 =$

(99) $14 + 5 =$

(100) $6 + 6 =$

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(1) $4 + 5 =$

(2) $7 + 13 =$

(3) $12 + 2 =$

(4) $7 + 6 =$

(5) $3 + 12 =$

(6) $14 + 1 =$

(7) $16 + 3 =$

(8) $15 + 5 =$

(9) $18 + 2 =$

(10) $5 + 3 =$

(11) $9 + 11 =$

(12) $15 + 4 =$

(13) $15 + 2 =$

(14) $10 + 9 =$

(15) $8 + 5 =$

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(17) $15 + 3 =$

(18) $15 + 5 =$

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(26) $2 + 14 =$

(27) $8 + 11 =$

(28) $5 + 13 =$

(29) $11 + 6 =$

(30) $13 + 4 =$

(31) $9 + 3 =$

(32) $18 + 2 =$

(33) $10 + 2 =$

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(35) $17 + 1 =$

(36) $3 + 13 =$

(37) $1 + 9 =$

(38) $10 + 6 =$

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(40) $17 + 3 =$

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(42) $6 + 9 =$

(43) $13 + 3 =$

(44) $3 + 17 =$

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(50) $2 + 15 =$

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(84) $5 + 14 =$

(85) $6 + 3 =$

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(88) $14 + 1 =$

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(91) $11 + 8 =$

(92) $19 + 1 =$

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(94) $4 + 10 =$

(95) $11 + 2 =$

(96) $13 + 2 =$

(97) $16 + 3 =$

(98) $9 + 5 =$

(99) $12 + 8 =$

(100) $16 + 4 =$

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- | | | | |
|-----------------|-----------------|------------------|------------------|
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| (5) $8 + 9 =$ | (6) $5 + 2 =$ | (7) $19 + 1 =$ | (8) $10 + 10 =$ |
| (9) $10 + 2 =$ | (10) $2 + 8 =$ | (11) $10 + 4 =$ | (12) $1 + 8 =$ |
| (13) $3 + 11 =$ | (14) $11 + 3 =$ | (15) $11 + 4 =$ | (16) $16 + 3 =$ |
| (17) $16 + 1 =$ | (18) $1 + 18 =$ | (19) $1 + 8 =$ | (20) $3 + 5 =$ |
| (21) $11 + 3 =$ | (22) $5 + 3 =$ | (23) $15 + 4 =$ | (24) $6 + 12 =$ |
| (25) $17 + 2 =$ | (26) $9 + 3 =$ | (27) $7 + 11 =$ | (28) $12 + 5 =$ |
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| (33) $19 + 1 =$ | (34) $10 + 5 =$ | (35) $2 + 14 =$ | (36) $2 + 16 =$ |
| (37) $2 + 8 =$ | (38) $5 + 11 =$ | (39) $18 + 1 =$ | (40) $8 + 5 =$ |
| (41) $17 + 3 =$ | (42) $11 + 7 =$ | (43) $4 + 8 =$ | (44) $13 + 1 =$ |
| (45) $16 + 4 =$ | (46) $3 + 17 =$ | (47) $1 + 10 =$ | (48) $7 + 6 =$ |
| (49) $6 + 12 =$ | (50) $6 + 11 =$ | (51) $14 + 3 =$ | (52) $11 + 7 =$ |
| (53) $17 + 1 =$ | (54) $14 + 5 =$ | (55) $18 + 2 =$ | (56) $16 + 4 =$ |
| (57) $1 + 3 =$ | (58) $10 + 8 =$ | (59) $1 + 13 =$ | (60) $13 + 7 =$ |
| (61) $5 + 1 =$ | (62) $2 + 1 =$ | (63) $6 + 5 =$ | (64) $15 + 1 =$ |
| (65) $7 + 12 =$ | (66) $16 + 3 =$ | (67) $11 + 9 =$ | (68) $7 + 13 =$ |
| (69) $15 + 3 =$ | (70) $11 + 1 =$ | (71) $7 + 5 =$ | (72) $13 + 1 =$ |
| (73) $15 + 1 =$ | (74) $4 + 2 =$ | (75) $5 + 7 =$ | (76) $8 + 2 =$ |
| (77) $13 + 2 =$ | (78) $17 + 2 =$ | (79) $17 + 3 =$ | (80) $11 + 6 =$ |
| (81) $9 + 6 =$ | (82) $7 + 11 =$ | (83) $19 + 1 =$ | (84) $3 + 14 =$ |
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| (93) $7 + 13 =$ | (94) $14 + 1 =$ | (95) $4 + 9 =$ | (96) $17 + 2 =$ |
| (97) $15 + 5 =$ | (98) $10 + 8 =$ | (99) $16 + 2 =$ | (100) $2 + 18 =$ |

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(1) $4 + 16 =$

(2) $9 + 3 =$

(3) $17 + 1 =$

(4) $3 + 13 =$

(5) $1 + 6 =$

(6) $15 + 3 =$

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(11) $7 + 11 =$

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(13) $12 + 4 =$

(14) $5 + 3 =$

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(16) $9 + 1 =$

(17) $11 + 6 =$

(18) $5 + 9 =$

(19) $6 + 7 =$

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(22) $3 + 6 =$

(23) $13 + 3 =$

(24) $6 + 8 =$

(25) $17 + 1 =$

(26) $18 + 2 =$

(27) $1 + 16 =$

(28) $11 + 3 =$

(29) $12 + 7 =$

(30) $7 + 12 =$

(31) $3 + 17 =$

(32) $4 + 3 =$

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(34) $3 + 10 =$

(35) $13 + 2 =$

(36) $12 + 5 =$

(37) $17 + 1 =$

(38) $3 + 15 =$

(39) $9 + 10 =$

(40) $10 + 8 =$

(41) $14 + 1 =$

(42) $2 + 4 =$

(43) $4 + 10 =$

(44) $5 + 4 =$

(45) $5 + 5 =$

(46) $4 + 6 =$

(47) $18 + 2 =$

(48) $13 + 6 =$

(49) $19 + 1 =$

(50) $9 + 3 =$

(51) $1 + 17 =$

(52) $16 + 3 =$

(53) $3 + 16 =$

(54) $14 + 2 =$

(55) $17 + 2 =$

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(57) $7 + 1 =$

(58) $6 + 5 =$

(59) $4 + 15 =$

(60) $18 + 2 =$

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(71) $5 + 9 =$

(72) $3 + 5 =$

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(78) $11 + 5 =$

(79) $3 + 15 =$

(80) $19 + 1 =$

(81) $15 + 2 =$

(82) $8 + 11 =$

(83) $17 + 3 =$

(84) $3 + 8 =$

(85) $1 + 13 =$

(86) $12 + 1 =$

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(95) $1 + 19 =$

(96) $16 + 1 =$

(97) $14 + 6 =$

(98) $2 + 1 =$

(99) $16 + 1 =$

(100) $15 + 3 =$

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|-----------------|-----------------|-----------------|------------------|
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| (9) $5 + 9 =$ | (10) $15 + 3 =$ | (11) $3 + 11 =$ | (12) $14 + 5 =$ |
| (13) $5 + 5 =$ | (14) $14 + 2 =$ | (15) $9 + 2 =$ | (16) $6 + 10 =$ |
| (17) $12 + 1 =$ | (18) $13 + 2 =$ | (19) $7 + 1 =$ | (20) $18 + 2 =$ |
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| (45) $6 + 14 =$ | (46) $5 + 6 =$ | (47) $9 + 5 =$ | (48) $7 + 3 =$ |
| (49) $4 + 5 =$ | (50) $3 + 14 =$ | (51) $15 + 2 =$ | (52) $5 + 9 =$ |
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| (61) $14 + 6 =$ | (62) $12 + 3 =$ | (63) $15 + 1 =$ | (64) $13 + 7 =$ |
| (65) $19 + 1 =$ | (66) $12 + 1 =$ | (67) $1 + 18 =$ | (68) $14 + 3 =$ |
| (69) $10 + 9 =$ | (70) $9 + 11 =$ | (71) $5 + 5 =$ | (72) $7 + 2 =$ |
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| (97) $4 + 4 =$ | (98) $11 + 5 =$ | (99) $12 + 6 =$ | (100) $19 + 1 =$ |

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(96) $2 + 16 =$

(97) $4 + 1 =$

(98) $9 + 1 =$

(99) $13 + 7 =$

(100) $14 + 5 =$

二十以内加法计算练习题答案

第1页答案

- | | | | |
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| (1) 14 | (2) 19 | (3) 17 | (4) 18 |
| (5) 19 | (6) 9 | (7) 14 | (8) 20 |
| (9) 12 | (10) 9 | (11) 18 | (12) 15 |
| (13) 20 | (14) 18 | (15) 19 | (16) 18 |
| (17) 20 | (18) 10 | (19) 20 | (20) 14 |
| (21) 18 | (22) 9 | (23) 17 | (24) 15 |
| (25) 20 | (26) 18 | (27) 9 | (28) 13 |
| (29) 8 | (30) 6 | (31) 11 | (32) 19 |
| (33) 13 | (34) 16 | (35) 14 | (36) 13 |
| (37) 20 | (38) 9 | (39) 18 | (40) 20 |
| (41) 10 | (42) 19 | (43) 20 | (44) 13 |
| (45) 9 | (46) 10 | (47) 15 | (48) 17 |
| (49) 19 | (50) 12 | (51) 20 | (52) 19 |
| (53) 14 | (54) 14 | (55) 16 | (56) 20 |
| (57) 20 | (58) 15 | (59) 19 | (60) 15 |
| (61) 8 | (62) 19 | (63) 11 | (64) 15 |
| (65) 17 | (66) 20 | (67) 9 | (68) 20 |
| (69) 19 | (70) 6 | (71) 20 | (72) 15 |
| (73) 4 | (74) 12 | (75) 17 | (76) 13 |
| (77) 12 | (78) 15 | (79) 20 | (80) 16 |
| (81) 18 | (82) 20 | (83) 15 | (84) 20 |
| (85) 19 | (86) 9 | (87) 20 | (88) 12 |
| (89) 20 | (90) 19 | (91) 18 | (92) 19 |
| (93) 18 | (94) 14 | (95) 20 | (96) 12 |
| (97) 6 | (98) 20 | (99) 13 | (100) 3 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 15 | (2) 9 | (3) 14 | (4) 19 |
| (5) 20 | (6) 7 | (7) 19 | (8) 20 |
| (9) 8 | (10) 4 | (11) 9 | (12) 6 |
| (13) 5 | (14) 9 | (15) 12 | (16) 20 |
| (17) 20 | (18) 19 | (19) 7 | (20) 12 |
| (21) 12 | (22) 19 | (23) 16 | (24) 20 |
| (25) 15 | (26) 11 | (27) 18 | (28) 10 |
| (29) 6 | (30) 17 | (31) 2 | (32) 17 |
| (33) 12 | (34) 20 | (35) 16 | (36) 10 |
| (37) 8 | (38) 20 | (39) 12 | (40) 10 |
| (41) 17 | (42) 17 | (43) 19 | (44) 15 |
| (45) 12 | (46) 7 | (47) 15 | (48) 20 |
| (49) 20 | (50) 13 | (51) 20 | (52) 14 |
| (53) 11 | (54) 20 | (55) 15 | (56) 20 |
| (57) 10 | (58) 20 | (59) 18 | (60) 3 |
| (61) 17 | (62) 20 | (63) 19 | (64) 15 |
| (65) 20 | (66) 20 | (67) 16 | (68) 18 |
| (69) 9 | (70) 12 | (71) 16 | (72) 19 |
| (73) 19 | (74) 17 | (75) 3 | (76) 13 |
| (77) 17 | (78) 8 | (79) 7 | (80) 20 |
| (81) 18 | (82) 16 | (83) 19 | (84) 20 |
| (85) 20 | (86) 20 | (87) 17 | (88) 16 |
| (89) 11 | (90) 11 | (91) 13 | (92) 19 |
| (93) 20 | (94) 19 | (95) 19 | (96) 16 |
| (97) 11 | (98) 20 | (99) 19 | (100) 12 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 9 | (2) 20 | (3) 14 | (4) 13 |
| (5) 15 | (6) 15 | (7) 19 | (8) 20 |
| (9) 20 | (10) 8 | (11) 20 | (12) 19 |
| (13) 17 | (14) 19 | (15) 13 | (16) 20 |
| (17) 18 | (18) 20 | (19) 16 | (20) 20 |
| (21) 19 | (22) 18 | (23) 14 | (24) 13 |
| (25) 11 | (26) 16 | (27) 19 | (28) 18 |
| (29) 17 | (30) 17 | (31) 12 | (32) 20 |
| (33) 12 | (34) 12 | (35) 18 | (36) 16 |
| (37) 10 | (38) 16 | (39) 10 | (40) 20 |
| (41) 10 | (42) 15 | (43) 16 | (44) 20 |
| (45) 18 | (46) 19 | (47) 11 | (48) 17 |
| (49) 20 | (50) 17 | (51) 14 | (52) 16 |
| (53) 15 | (54) 10 | (55) 20 | (56) 20 |
| (57) 13 | (58) 5 | (59) 18 | (60) 18 |
| (61) 10 | (62) 20 | (63) 12 | (64) 17 |
| (65) 17 | (66) 14 | (67) 16 | (68) 16 |
| (69) 12 | (70) 15 | (71) 17 | (72) 19 |
| (73) 19 | (74) 18 | (75) 19 | (76) 19 |
| (77) 6 | (78) 15 | (79) 8 | (80) 17 |
| (81) 20 | (82) 18 | (83) 18 | (84) 19 |
| (85) 9 | (86) 14 | (87) 18 | (88) 15 |
| (89) 12 | (90) 18 | (91) 19 | (92) 20 |
| (93) 17 | (94) 14 | (95) 13 | (96) 15 |
| (97) 19 | (98) 14 | (99) 20 | (100) 20 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 12 | (3) 15 | (4) 20 |
| (5) 17 | (6) 7 | (7) 20 | (8) 20 |
| (9) 12 | (10) 10 | (11) 14 | (12) 9 |
| (13) 14 | (14) 14 | (15) 15 | (16) 19 |
| (17) 17 | (18) 19 | (19) 9 | (20) 8 |
| (21) 14 | (22) 8 | (23) 19 | (24) 18 |
| (25) 19 | (26) 12 | (27) 18 | (28) 17 |
| (29) 14 | (30) 17 | (31) 7 | (32) 20 |
| (33) 20 | (34) 15 | (35) 16 | (36) 18 |
| (37) 10 | (38) 16 | (39) 19 | (40) 13 |
| (41) 20 | (42) 18 | (43) 12 | (44) 14 |
| (45) 20 | (46) 20 | (47) 11 | (48) 13 |
| (49) 18 | (50) 17 | (51) 17 | (52) 18 |
| (53) 18 | (54) 19 | (55) 20 | (56) 20 |
| (57) 4 | (58) 18 | (59) 14 | (60) 20 |
| (61) 6 | (62) 3 | (63) 11 | (64) 16 |
| (65) 19 | (66) 19 | (67) 20 | (68) 20 |
| (69) 18 | (70) 12 | (71) 12 | (72) 14 |
| (73) 16 | (74) 6 | (75) 12 | (76) 10 |
| (77) 15 | (78) 19 | (79) 20 | (80) 17 |
| (81) 15 | (82) 18 | (83) 20 | (84) 17 |
| (85) 17 | (86) 20 | (87) 20 | (88) 12 |
| (89) 20 | (90) 16 | (91) 9 | (92) 19 |
| (93) 20 | (94) 15 | (95) 13 | (96) 19 |
| (97) 20 | (98) 18 | (99) 18 | (100) 20 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 12 | (3) 18 | (4) 16 |
| (5) 7 | (6) 18 | (7) 20 | (8) 20 |
| (9) 17 | (10) 14 | (11) 18 | (12) 6 |
| (13) 16 | (14) 8 | (15) 7 | (16) 10 |
| (17) 17 | (18) 14 | (19) 13 | (20) 10 |
| (21) 17 | (22) 9 | (23) 16 | (24) 14 |
| (25) 18 | (26) 20 | (27) 17 | (28) 14 |
| (29) 19 | (30) 19 | (31) 20 | (32) 7 |
| (33) 19 | (34) 13 | (35) 15 | (36) 17 |
| (37) 18 | (38) 18 | (39) 19 | (40) 18 |
| (41) 15 | (42) 6 | (43) 14 | (44) 9 |
| (45) 10 | (46) 10 | (47) 20 | (48) 19 |
| (49) 20 | (50) 12 | (51) 18 | (52) 19 |
| (53) 19 | (54) 16 | (55) 19 | (56) 13 |
| (57) 8 | (58) 11 | (59) 19 | (60) 20 |
| (61) 16 | (62) 10 | (63) 18 | (64) 14 |
| (65) 19 | (66) 15 | (67) 18 | (68) 16 |
| (69) 9 | (70) 18 | (71) 14 | (72) 8 |
| (73) 20 | (74) 19 | (75) 15 | (76) 17 |
| (77) 14 | (78) 16 | (79) 18 | (80) 20 |
| (81) 17 | (82) 19 | (83) 20 | (84) 11 |
| (85) 14 | (86) 13 | (87) 20 | (88) 13 |
| (89) 18 | (90) 20 | (91) 8 | (92) 16 |
| (93) 9 | (94) 20 | (95) 20 | (96) 17 |
| (97) 20 | (98) 3 | (99) 17 | (100) 18 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 15 | (2) 10 | (3) 9 | (4) 14 |
| (5) 20 | (6) 19 | (7) 12 | (8) 17 |
| (9) 14 | (10) 18 | (11) 14 | (12) 19 |
| (13) 10 | (14) 16 | (15) 11 | (16) 16 |
| (17) 13 | (18) 15 | (19) 8 | (20) 20 |
| (21) 17 | (22) 20 | (23) 18 | (24) 11 |
| (25) 14 | (26) 10 | (27) 8 | (28) 20 |
| (29) 18 | (30) 17 | (31) 11 | (32) 15 |
| (33) 20 | (34) 15 | (35) 14 | (36) 17 |
| (37) 18 | (38) 9 | (39) 19 | (40) 18 |
| (41) 20 | (42) 19 | (43) 20 | (44) 13 |
| (45) 20 | (46) 11 | (47) 14 | (48) 10 |
| (49) 9 | (50) 17 | (51) 17 | (52) 14 |
| (53) 6 | (54) 15 | (55) 14 | (56) 16 |
| (57) 18 | (58) 17 | (59) 15 | (60) 18 |
| (61) 20 | (62) 15 | (63) 16 | (64) 20 |
| (65) 20 | (66) 13 | (67) 19 | (68) 17 |
| (69) 19 | (70) 20 | (71) 10 | (72) 9 |
| (73) 15 | (74) 6 | (75) 13 | (76) 19 |
| (77) 14 | (78) 15 | (79) 20 | (80) 18 |
| (81) 18 | (82) 19 | (83) 12 | (84) 19 |
| (85) 17 | (86) 18 | (87) 16 | (88) 12 |
| (89) 19 | (90) 19 | (91) 20 | (92) 19 |
| (93) 12 | (94) 20 | (95) 20 | (96) 16 |
| (97) 8 | (98) 16 | (99) 18 | (100) 20 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 16 | (2) 20 | (3) 13 | (4) 18 |
| (5) 6 | (6) 4 | (7) 18 | (8) 8 |
| (9) 16 | (10) 14 | (11) 4 | (12) 18 |
| (13) 16 | (14) 15 | (15) 8 | (16) 14 |
| (17) 19 | (18) 20 | (19) 13 | (20) 20 |
| (21) 19 | (22) 20 | (23) 9 | (24) 18 |
| (25) 12 | (26) 18 | (27) 19 | (28) 17 |
| (29) 17 | (30) 6 | (31) 14 | (32) 5 |
| (33) 17 | (34) 14 | (35) 11 | (36) 6 |
| (37) 13 | (38) 20 | (39) 18 | (40) 17 |
| (41) 19 | (42) 19 | (43) 19 | (44) 17 |
| (45) 12 | (46) 20 | (47) 19 | (48) 18 |
| (49) 18 | (50) 10 | (51) 5 | (52) 14 |
| (53) 16 | (54) 18 | (55) 8 | (56) 20 |
| (57) 17 | (58) 15 | (59) 11 | (60) 20 |
| (61) 15 | (62) 19 | (63) 5 | (64) 20 |
| (65) 16 | (66) 18 | (67) 13 | (68) 10 |
| (69) 8 | (70) 19 | (71) 15 | (72) 18 |
| (73) 19 | (74) 20 | (75) 13 | (76) 20 |
| (77) 16 | (78) 11 | (79) 17 | (80) 17 |
| (81) 12 | (82) 19 | (83) 9 | (84) 18 |
| (85) 15 | (86) 12 | (87) 16 | (88) 17 |
| (89) 16 | (90) 17 | (91) 19 | (92) 14 |
| (93) 13 | (94) 11 | (95) 18 | (96) 18 |
| (97) 5 | (98) 10 | (99) 20 | (100) 19 |