



二十以内加减法计算练习题

姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- (1) $17 - 3 =$ (2) $8 + 11 =$ (3) $9 + 7 =$ (4) $11 - 11 =$
(5) $18 - 11 =$ (6) $18 - 18 =$ (7) $7 - 5 =$ (8) $18 + 2 =$
(9) $18 - 6 =$ (10) $8 - 4 =$ (11) $19 - 9 =$ (12) $8 + 10 =$
(13) $19 - 11 =$ (14) $4 - 1 =$ (15) $5 + 10 =$ (16) $7 + 9 =$
(17) $11 + 6 =$ (18) $11 - 10 =$ (19) $12 - 4 =$ (20) $17 + 2 =$
(21) $2 - 2 =$ (22) $10 - 10 =$ (23) $13 + 5 =$ (24) $1 + 2 =$
(25) $9 + 11 =$ (26) $16 + 3 =$ (27) $11 - 2 =$ (28) $11 - 11 =$
(29) $14 - 13 =$ (30) $14 - 5 =$ (31) $5 - 1 =$ (32) $10 + 9 =$
(33) $19 - 6 =$ (34) $9 + 9 =$ (35) $6 + 5 =$ (36) $4 + 6 =$
(37) $10 - 6 =$ (38) $14 + 3 =$ (39) $1 + 10 =$ (40) $11 - 3 =$
(41) $6 + 9 =$ (42) $14 - 8 =$ (43) $13 + 3 =$ (44) $8 + 12 =$
(45) $12 + 8 =$ (46) $10 - 7 =$ (47) $4 - 3 =$ (48) $16 + 1 =$
(49) $6 + 7 =$ (50) $15 - 7 =$ (51) $7 + 11 =$ (52) $19 + 1 =$
(53) $12 + 4 =$ (54) $14 - 14 =$ (55) $6 - 5 =$ (56) $12 - 1 =$
(57) $9 - 4 =$ (58) $13 + 5 =$ (59) $3 + 17 =$ (60) $5 + 15 =$
(61) $5 + 14 =$ (62) $13 - 2 =$ (63) $18 + 2 =$ (64) $12 - 3 =$
(65) $12 + 5 =$ (66) $14 - 8 =$ (67) $9 - 2 =$ (68) $13 - 8 =$
(69) $7 - 2 =$ (70) $6 - 3 =$ (71) $2 - 1 =$ (72) $16 - 2 =$
(73) $13 + 2 =$ (74) $12 - 10 =$ (75) $15 - 7 =$ (76) $5 - 1 =$
(77) $2 + 11 =$ (78) $19 - 12 =$ (79) $9 - 1 =$ (80) $16 + 1 =$
(81) $3 + 3 =$ (82) $16 - 9 =$ (83) $5 + 12 =$ (84) $7 - 2 =$
(85) $6 - 1 =$ (86) $3 + 11 =$ (87) $14 - 13 =$ (88) $18 - 15 =$
(89) $19 - 3 =$ (90) $10 - 6 =$ (91) $2 + 12 =$ (92) $8 - 4 =$
(93) $10 + 2 =$ (94) $14 + 2 =$ (95) $16 + 4 =$ (96) $14 + 2 =$
(97) $14 + 1 =$ (98) $11 - 1 =$ (99) $19 - 8 =$ (100) $9 + 11 =$

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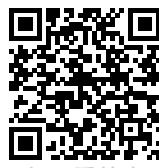
日期 _____

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $5 - 2 =$ | (2) $9 - 1 =$ | (3) $16 + 3 =$ | (4) $5 + 12 =$ |
| (5) $16 + 1 =$ | (6) $6 + 14 =$ | (7) $4 + 2 =$ | (8) $1 + 19 =$ |
| (9) $4 + 4 =$ | (10) $1 - 1 =$ | (11) $7 - 6 =$ | (12) $11 - 4 =$ |
| (13) $17 + 2 =$ | (14) $2 - 2 =$ | (15) $11 - 2 =$ | (16) $11 - 11 =$ |
| (17) $2 + 18 =$ | (18) $6 - 3 =$ | (19) $18 + 2 =$ | (20) $12 + 6 =$ |
| (21) $12 - 1 =$ | (22) $18 - 8 =$ | (23) $2 + 7 =$ | (24) $6 - 1 =$ |
| (25) $11 - 8 =$ | (26) $14 - 6 =$ | (27) $14 - 3 =$ | (28) $1 - 1 =$ |
| (29) $6 - 6 =$ | (30) $1 + 15 =$ | (31) $6 + 9 =$ | (32) $3 + 11 =$ |
| (33) $3 - 1 =$ | (34) $11 - 10 =$ | (35) $1 + 13 =$ | (36) $7 - 6 =$ |
| (37) $15 - 15 =$ | (38) $12 - 5 =$ | (39) $13 - 5 =$ | (40) $12 - 9 =$ |
| (41) $19 - 19 =$ | (42) $12 + 6 =$ | (43) $3 + 10 =$ | (44) $8 - 4 =$ |
| (45) $10 - 5 =$ | (46) $4 - 4 =$ | (47) $9 - 4 =$ | (48) $19 + 1 =$ |
| (49) $13 + 7 =$ | (50) $4 - 1 =$ | (51) $1 - 1 =$ | (52) $15 - 9 =$ |
| (53) $14 - 10 =$ | (54) $14 + 6 =$ | (55) $15 + 2 =$ | (56) $12 - 8 =$ |
| (57) $3 - 2 =$ | (58) $12 - 2 =$ | (59) $14 - 8 =$ | (60) $8 + 9 =$ |
| (61) $10 + 9 =$ | (62) $18 + 1 =$ | (63) $18 - 8 =$ | (64) $3 - 3 =$ |
| (65) $19 - 17 =$ | (66) $8 - 6 =$ | (67) $16 + 2 =$ | (68) $1 - 1 =$ |
| (69) $10 - 2 =$ | (70) $17 + 3 =$ | (71) $1 + 16 =$ | (72) $4 - 2 =$ |
| (73) $5 - 1 =$ | (74) $17 - 12 =$ | (75) $11 - 5 =$ | (76) $18 - 15 =$ |
| (77) $17 - 4 =$ | (78) $16 - 13 =$ | (79) $19 + 1 =$ | (80) $10 + 3 =$ |
| (81) $17 + 2 =$ | (82) $13 - 1 =$ | (83) $16 - 7 =$ | (84) $14 - 14 =$ |
| (85) $19 + 1 =$ | (86) $13 + 7 =$ | (87) $7 - 3 =$ | (88) $14 + 6 =$ |
| (89) $16 - 10 =$ | (90) $9 + 2 =$ | (91) $13 + 5 =$ | (92) $13 + 1 =$ |
| (93) $12 - 6 =$ | (94) $8 - 3 =$ | (95) $19 - 18 =$ | (96) $14 + 2 =$ |
| (97) $7 - 1 =$ | (98) $9 - 6 =$ | (99) $6 + 3 =$ | (100) $3 - 1 =$ |

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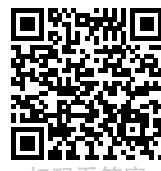
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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $17 - 13 =$ | (2) $19 + 1 =$ | (3) $17 - 10 =$ | (4) $8 + 6 =$ |
| (5) $14 + 6 =$ | (6) $8 + 6 =$ | (7) $4 + 13 =$ | (8) $1 - 1 =$ |
| (9) $15 - 10 =$ | (10) $2 - 1 =$ | (11) $13 + 5 =$ | (12) $5 - 1 =$ |
| (13) $12 + 5 =$ | (14) $3 + 3 =$ | (15) $4 + 13 =$ | (16) $15 - 13 =$ |
| (17) $19 - 9 =$ | (18) $19 - 5 =$ | (19) $11 - 1 =$ | (20) $10 + 5 =$ |
| (21) $5 - 2 =$ | (22) $19 + 1 =$ | (23) $11 + 7 =$ | (24) $14 - 4 =$ |
| (25) $5 - 5 =$ | (26) $2 + 4 =$ | (27) $8 + 9 =$ | (28) $12 - 8 =$ |
| (29) $15 + 4 =$ | (30) $2 + 9 =$ | (31) $3 - 1 =$ | (32) $5 - 2 =$ |
| (33) $3 - 1 =$ | (34) $14 - 5 =$ | (35) $13 - 10 =$ | (36) $9 - 7 =$ |
| (37) $10 - 4 =$ | (38) $11 + 3 =$ | (39) $18 - 12 =$ | (40) $4 - 2 =$ |
| (41) $14 + 1 =$ | (42) $7 - 4 =$ | (43) $14 - 13 =$ | (44) $1 - 1 =$ |
| (45) $3 - 2 =$ | (46) $10 + 4 =$ | (47) $17 - 6 =$ | (48) $9 + 3 =$ |
| (49) $19 - 13 =$ | (50) $3 - 2 =$ | (51) $1 + 19 =$ | (52) $9 - 4 =$ |
| (53) $11 + 6 =$ | (54) $11 - 1 =$ | (55) $17 - 10 =$ | (56) $13 - 7 =$ |
| (57) $19 + 1 =$ | (58) $18 - 6 =$ | (59) $11 + 2 =$ | (60) $7 + 1 =$ |
| (61) $16 + 2 =$ | (62) $17 - 12 =$ | (63) $16 + 4 =$ | (64) $11 + 4 =$ |
| (65) $9 + 4 =$ | (66) $9 - 1 =$ | (67) $7 + 13 =$ | (68) $7 + 12 =$ |
| (69) $16 - 1 =$ | (70) $6 + 3 =$ | (71) $8 + 4 =$ | (72) $13 + 1 =$ |
| (73) $13 - 1 =$ | (74) $7 + 1 =$ | (75) $13 + 6 =$ | (76) $2 - 2 =$ |
| (77) $11 + 7 =$ | (78) $8 - 3 =$ | (79) $4 - 3 =$ | (80) $18 - 8 =$ |
| (81) $8 + 11 =$ | (82) $2 - 2 =$ | (83) $12 + 2 =$ | (84) $7 - 1 =$ |
| (85) $8 + 3 =$ | (86) $3 - 2 =$ | (87) $3 + 1 =$ | (88) $5 + 9 =$ |
| (89) $13 - 12 =$ | (90) $1 + 17 =$ | (91) $8 - 3 =$ | (92) $17 + 1 =$ |
| (93) $3 - 2 =$ | (94) $7 - 2 =$ | (95) $4 - 1 =$ | (96) $3 - 1 =$ |
| (97) $11 + 1 =$ | (98) $7 + 7 =$ | (99) $3 - 2 =$ | (100) $15 + 1 =$ |



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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $2 - 2 =$ | (2) $17 + 2 =$ | (3) $17 - 9 =$ | (4) $2 + 9 =$ |
| (5) $5 + 14 =$ | (6) $19 - 8 =$ | (7) $13 + 5 =$ | (8) $1 - 1 =$ |
| (9) $13 - 2 =$ | (10) $2 - 2 =$ | (11) $13 + 2 =$ | (12) $15 - 9 =$ |
| (13) $10 + 10 =$ | (14) $12 - 1 =$ | (15) $9 - 1 =$ | (16) $11 - 8 =$ |
| (17) $17 + 3 =$ | (18) $16 + 4 =$ | (19) $5 - 2 =$ | (20) $17 - 7 =$ |
| (21) $17 + 3 =$ | (22) $14 + 2 =$ | (23) $19 - 4 =$ | (24) $9 + 11 =$ |
| (25) $4 + 4 =$ | (26) $5 - 1 =$ | (27) $15 + 5 =$ | (28) $15 - 12 =$ |
| (29) $10 + 10 =$ | (30) $19 - 8 =$ | (31) $13 - 12 =$ | (32) $3 + 14 =$ |
| (33) $5 + 7 =$ | (34) $18 - 1 =$ | (35) $3 + 16 =$ | (36) $2 - 2 =$ |
| (37) $6 - 1 =$ | (38) $18 - 18 =$ | (39) $2 - 2 =$ | (40) $15 + 5 =$ |
| (41) $14 + 2 =$ | (42) $15 - 5 =$ | (43) $9 - 8 =$ | (44) $7 + 1 =$ |
| (45) $12 + 5 =$ | (46) $14 - 5 =$ | (47) $17 - 5 =$ | (48) $15 + 5 =$ |
| (49) $15 + 1 =$ | (50) $6 + 14 =$ | (51) $8 - 3 =$ | (52) $10 + 4 =$ |
| (53) $2 - 1 =$ | (54) $3 - 2 =$ | (55) $16 + 2 =$ | (56) $5 + 8 =$ |
| (57) $13 + 5 =$ | (58) $9 - 9 =$ | (59) $9 - 8 =$ | (60) $3 - 1 =$ |
| (61) $4 + 8 =$ | (62) $9 + 4 =$ | (63) $17 - 6 =$ | (64) $18 - 16 =$ |
| (65) $6 - 2 =$ | (66) $11 + 5 =$ | (67) $7 + 9 =$ | (68) $7 + 8 =$ |
| (69) $7 - 2 =$ | (70) $3 + 15 =$ | (71) $6 + 6 =$ | (72) $6 + 11 =$ |
| (73) $15 + 3 =$ | (74) $13 - 5 =$ | (75) $19 - 7 =$ | (76) $4 - 2 =$ |
| (77) $19 + 1 =$ | (78) $9 + 4 =$ | (79) $7 + 12 =$ | (80) $3 + 1 =$ |
| (81) $8 - 7 =$ | (82) $12 + 2 =$ | (83) $11 + 6 =$ | (84) $10 - 1 =$ |
| (85) $5 + 5 =$ | (86) $18 + 1 =$ | (87) $5 + 8 =$ | (88) $9 + 9 =$ |
| (89) $12 + 6 =$ | (90) $12 + 7 =$ | (91) $2 - 1 =$ | (92) $7 - 3 =$ |
| (93) $11 - 2 =$ | (94) $15 - 11 =$ | (95) $11 - 3 =$ | (96) $15 - 2 =$ |
| (97) $13 + 1 =$ | (98) $1 + 11 =$ | (99) $2 + 6 =$ | (100) $15 + 2 =$ |

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $9 + 5 =$ | (2) $16 - 1 =$ | (3) $8 + 8 =$ | (4) $4 + 3 =$ |
| (5) $5 - 1 =$ | (6) $16 - 7 =$ | (7) $10 + 10 =$ | (8) $5 + 1 =$ |
| (9) $14 + 2 =$ | (10) $19 + 1 =$ | (11) $15 - 7 =$ | (12) $8 + 8 =$ |
| (13) $14 - 6 =$ | (14) $1 + 13 =$ | (15) $11 - 11 =$ | (16) $3 + 6 =$ |
| (17) $12 - 2 =$ | (18) $7 + 7 =$ | (19) $10 + 10 =$ | (20) $9 + 11 =$ |
| (21) $19 + 1 =$ | (22) $3 - 1 =$ | (23) $19 + 1 =$ | (24) $15 + 1 =$ |
| (25) $13 - 8 =$ | (26) $13 - 5 =$ | (27) $2 + 16 =$ | (28) $2 + 3 =$ |
| (29) $13 + 6 =$ | (30) $4 + 3 =$ | (31) $6 - 4 =$ | (32) $18 + 1 =$ |
| (33) $9 - 7 =$ | (34) $16 + 2 =$ | (35) $8 + 7 =$ | (36) $18 + 2 =$ |
| (37) $8 + 2 =$ | (38) $2 - 2 =$ | (39) $3 + 4 =$ | (40) $16 - 9 =$ |
| (41) $13 + 5 =$ | (42) $17 - 12 =$ | (43) $7 - 1 =$ | (44) $12 - 4 =$ |
| (45) $11 - 8 =$ | (46) $10 + 6 =$ | (47) $7 + 13 =$ | (48) $7 + 5 =$ |
| (49) $15 + 1 =$ | (50) $1 - 1 =$ | (51) $17 + 1 =$ | (52) $17 + 3 =$ |
| (53) $14 + 5 =$ | (54) $6 + 10 =$ | (55) $9 + 7 =$ | (56) $12 + 6 =$ |
| (57) $15 + 5 =$ | (58) $5 + 10 =$ | (59) $15 - 8 =$ | (60) $3 + 15 =$ |
| (61) $18 + 1 =$ | (62) $19 + 1 =$ | (63) $2 - 2 =$ | (64) $5 + 14 =$ |
| (65) $18 + 2 =$ | (66) $1 - 1 =$ | (67) $18 + 2 =$ | (68) $13 + 6 =$ |
| (69) $9 + 9 =$ | (70) $17 - 1 =$ | (71) $7 - 4 =$ | (72) $12 - 3 =$ |
| (73) $12 + 8 =$ | (74) $16 - 4 =$ | (75) $6 - 1 =$ | (76) $2 - 2 =$ |
| (77) $8 - 6 =$ | (78) $14 - 13 =$ | (79) $3 - 1 =$ | (80) $11 + 9 =$ |
| (81) $12 + 4 =$ | (82) $17 + 2 =$ | (83) $18 - 17 =$ | (84) $11 + 2 =$ |
| (85) $16 - 4 =$ | (86) $4 - 3 =$ | (87) $7 - 5 =$ | (88) $16 + 1 =$ |
| (89) $16 - 10 =$ | (90) $10 - 6 =$ | (91) $6 + 6 =$ | (92) $6 - 3 =$ |
| (93) $2 - 1 =$ | (94) $15 + 5 =$ | (95) $12 + 3 =$ | (96) $1 + 7 =$ |
| (97) $11 + 4 =$ | (98) $7 - 3 =$ | (99) $12 - 11 =$ | (100) $16 - 1 =$ |

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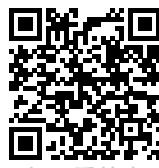
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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $17 - 6 =$ | (2) $6 - 1 =$ | (3) $1 - 1 =$ | (4) $12 + 4 =$ |
| (5) $10 + 2 =$ | (6) $2 + 6 =$ | (7) $7 + 3 =$ | (8) $10 + 6 =$ |
| (9) $15 + 5 =$ | (10) $17 + 2 =$ | (11) $12 + 6 =$ | (12) $5 - 5 =$ |
| (13) $19 - 9 =$ | (14) $17 - 15 =$ | (15) $17 - 8 =$ | (16) $4 + 4 =$ |
| (17) $12 - 9 =$ | (18) $5 - 3 =$ | (19) $7 + 7 =$ | (20) $13 + 6 =$ |
| (21) $5 - 3 =$ | (22) $19 - 1 =$ | (23) $2 - 1 =$ | (24) $6 - 6 =$ |
| (25) $15 + 5 =$ | (26) $7 + 10 =$ | (27) $2 + 14 =$ | (28) $16 - 12 =$ |
| (29) $7 - 2 =$ | (30) $11 + 1 =$ | (31) $17 - 14 =$ | (32) $8 - 4 =$ |
| (33) $2 - 1 =$ | (34) $8 - 8 =$ | (35) $8 + 8 =$ | (36) $6 + 11 =$ |
| (37) $15 - 7 =$ | (38) $15 + 1 =$ | (39) $1 + 15 =$ | (40) $7 + 12 =$ |
| (41) $18 + 1 =$ | (42) $19 + 1 =$ | (43) $10 + 9 =$ | (44) $7 + 12 =$ |
| (45) $12 + 1 =$ | (46) $13 - 11 =$ | (47) $18 - 16 =$ | (48) $17 - 3 =$ |
| (49) $9 - 3 =$ | (50) $3 + 9 =$ | (51) $7 - 3 =$ | (52) $6 + 4 =$ |
| (53) $19 + 1 =$ | (54) $2 - 2 =$ | (55) $12 - 8 =$ | (56) $16 - 5 =$ |
| (57) $9 + 11 =$ | (58) $4 - 3 =$ | (59) $2 - 2 =$ | (60) $9 + 2 =$ |
| (61) $17 + 1 =$ | (62) $17 - 5 =$ | (63) $17 + 2 =$ | (64) $12 + 5 =$ |
| (65) $19 - 1 =$ | (66) $2 - 1 =$ | (67) $10 - 5 =$ | (68) $6 + 5 =$ |
| (69) $13 + 6 =$ | (70) $18 + 1 =$ | (71) $14 + 4 =$ | (72) $6 - 1 =$ |
| (73) $5 + 6 =$ | (74) $18 + 1 =$ | (75) $7 - 6 =$ | (76) $6 + 5 =$ |
| (77) $3 - 3 =$ | (78) $7 + 7 =$ | (79) $2 - 1 =$ | (80) $13 - 11 =$ |
| (81) $10 + 8 =$ | (82) $13 + 6 =$ | (83) $13 - 6 =$ | (84) $4 - 4 =$ |
| (85) $19 - 12 =$ | (86) $3 - 1 =$ | (87) $3 - 2 =$ | (88) $7 + 2 =$ |
| (89) $6 - 6 =$ | (90) $5 + 11 =$ | (91) $16 - 2 =$ | (92) $8 - 2 =$ |
| (93) $6 + 7 =$ | (94) $11 - 4 =$ | (95) $17 - 11 =$ | (96) $1 - 1 =$ |
| (97) $9 - 1 =$ | (98) $18 - 4 =$ | (99) $2 - 1 =$ | (100) $5 - 4 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $11 + 4 =$ | (2) $10 + 6 =$ | (3) $13 - 12 =$ | (4) $18 + 1 =$ |
| (5) $15 + 4 =$ | (6) $15 - 2 =$ | (7) $3 + 9 =$ | (8) $15 + 1 =$ |
| (9) $1 - 1 =$ | (10) $10 + 6 =$ | (11) $7 - 1 =$ | (12) $14 + 6 =$ |
| (13) $4 - 1 =$ | (14) $8 + 12 =$ | (15) $14 - 10 =$ | (16) $7 + 7 =$ |
| (17) $9 - 6 =$ | (18) $18 - 2 =$ | (19) $19 + 1 =$ | (20) $13 - 10 =$ |
| (21) $8 - 4 =$ | (22) $6 + 9 =$ | (23) $2 - 1 =$ | (24) $4 + 7 =$ |
| (25) $2 + 15 =$ | (26) $2 + 11 =$ | (27) $8 + 10 =$ | (28) $6 + 9 =$ |
| (29) $17 - 10 =$ | (30) $2 - 2 =$ | (31) $6 - 2 =$ | (32) $5 - 1 =$ |
| (33) $11 + 9 =$ | (34) $19 + 1 =$ | (35) $16 + 4 =$ | (36) $18 + 1 =$ |
| (37) $5 + 6 =$ | (38) $7 - 1 =$ | (39) $5 + 6 =$ | (40) $13 + 2 =$ |
| (41) $15 + 3 =$ | (42) $7 - 3 =$ | (43) $9 - 3 =$ | (44) $4 - 4 =$ |
| (45) $18 + 2 =$ | (46) $17 + 2 =$ | (47) $12 - 10 =$ | (48) $19 - 9 =$ |
| (49) $15 + 5 =$ | (50) $5 + 11 =$ | (51) $14 - 2 =$ | (52) $11 - 5 =$ |
| (53) $9 + 9 =$ | (54) $18 + 1 =$ | (55) $10 - 7 =$ | (56) $4 - 4 =$ |
| (57) $16 - 2 =$ | (58) $1 - 1 =$ | (59) $11 + 7 =$ | (60) $9 - 8 =$ |
| (61) $15 + 2 =$ | (62) $10 - 10 =$ | (63) $10 - 1 =$ | (64) $2 - 2 =$ |
| (65) $14 - 14 =$ | (66) $2 - 1 =$ | (67) $8 + 12 =$ | (68) $18 + 1 =$ |
| (69) $8 - 1 =$ | (70) $14 + 4 =$ | (71) $5 + 4 =$ | (72) $7 + 4 =$ |
| (73) $5 + 10 =$ | (74) $1 + 1 =$ | (75) $1 - 1 =$ | (76) $15 + 1 =$ |
| (77) $4 - 4 =$ | (78) $9 - 8 =$ | (79) $19 + 1 =$ | (80) $10 - 7 =$ |
| (81) $11 + 1 =$ | (82) $15 - 3 =$ | (83) $3 + 16 =$ | (84) $15 - 3 =$ |
| (85) $13 - 13 =$ | (86) $13 + 7 =$ | (87) $19 - 2 =$ | (88) $13 + 4 =$ |
| (89) $8 + 7 =$ | (90) $16 - 5 =$ | (91) $15 + 1 =$ | (92) $10 + 9 =$ |
| (93) $5 - 4 =$ | (94) $10 - 7 =$ | (95) $19 + 1 =$ | (96) $12 - 2 =$ |
| (97) $17 - 5 =$ | (98) $14 - 1 =$ | (99) $16 + 1 =$ | (100) $15 - 10 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 14	(2) 19	(3) 16	(4) 0	(5) 7	(6) 0	(7) 2	(8) 20
(9) 12	(10) 4	(11) 10	(12) 18	(13) 8	(14) 3	(15) 15	(16) 16
(17) 17	(18) 1	(19) 8	(20) 19	(21) 0	(22) 0	(23) 18	(24) 3
(25) 20	(26) 19	(27) 9	(28) 0	(29) 1	(30) 9	(31) 4	(32) 19
(33) 13	(34) 18	(35) 11	(36) 10	(37) 4	(38) 17	(39) 11	(40) 8
(41) 15	(42) 6	(43) 16	(44) 20	(45) 20	(46) 3	(47) 1	(48) 17
(49) 13	(50) 8	(51) 18	(52) 20	(53) 16	(54) 0	(55) 1	(56) 11
(57) 5	(58) 18	(59) 20	(60) 20	(61) 19	(62) 11	(63) 20	(64) 9
(65) 17	(66) 6	(67) 7	(68) 5	(69) 5	(70) 3	(71) 1	(72) 14
(73) 15	(74) 2	(75) 8	(76) 4	(77) 13	(78) 7	(79) 8	(80) 17
(81) 6	(82) 7	(83) 17	(84) 5	(85) 5	(86) 14	(87) 1	(88) 3
(89) 16	(90) 4	(91) 14	(92) 4	(93) 12	(94) 16	(95) 20	(96) 16
(97) 15	(98) 10	(99) 11	(100) 20				

第2页答案

(1) 3	(2) 8	(3) 19	(4) 17	(5) 17	(6) 20	(7) 6	(8) 20
(9) 8	(10) 0	(11) 1	(12) 7	(13) 19	(14) 0	(15) 9	(16) 0
(17) 20	(18) 3	(19) 20	(20) 18	(21) 11	(22) 10	(23) 9	(24) 5
(25) 3	(26) 8	(27) 11	(28) 0	(29) 0	(30) 16	(31) 15	(32) 14
(33) 2	(34) 1	(35) 14	(36) 1	(37) 0	(38) 7	(39) 8	(40) 3
(41) 0	(42) 18	(43) 13	(44) 4	(45) 5	(46) 0	(47) 5	(48) 20
(49) 20	(50) 3	(51) 0	(52) 6	(53) 4	(54) 20	(55) 17	(56) 4
(57) 1	(58) 10	(59) 6	(60) 17	(61) 19	(62) 19	(63) 10	(64) 0
(65) 2	(66) 2	(67) 18	(68) 0	(69) 8	(70) 20	(71) 17	(72) 2
(73) 4	(74) 5	(75) 6	(76) 3	(77) 13	(78) 3	(79) 20	(80) 13
(81) 19	(82) 12	(83) 9	(84) 0	(85) 20	(86) 20	(87) 4	(88) 20
(89) 6	(90) 11	(91) 18	(92) 14	(93) 6	(94) 5	(95) 1	(96) 16
(97) 6	(98) 3	(99) 9	(100) 2				

二十以内加减法计算练习题答案

第3页答案

(1) 4	(2) 20	(3) 7	(4) 14	(5) 20	(6) 14	(7) 17	(8) 0
(9) 5	(10) 1	(11) 18	(12) 4	(13) 17	(14) 6	(15) 17	(16) 2
(17) 10	(18) 14	(19) 10	(20) 15	(21) 3	(22) 20	(23) 18	(24) 10
(25) 0	(26) 6	(27) 17	(28) 4	(29) 19	(30) 11	(31) 2	(32) 3
(33) 2	(34) 9	(35) 3	(36) 2	(37) 6	(38) 14	(39) 6	(40) 2
(41) 15	(42) 3	(43) 1	(44) 0	(45) 1	(46) 14	(47) 11	(48) 12
(49) 6	(50) 1	(51) 20	(52) 5	(53) 17	(54) 10	(55) 7	(56) 6
(57) 20	(58) 12	(59) 13	(60) 8	(61) 18	(62) 5	(63) 20	(64) 15
(65) 13	(66) 8	(67) 20	(68) 19	(69) 15	(70) 9	(71) 12	(72) 14
(73) 12	(74) 8	(75) 19	(76) 0	(77) 18	(78) 5	(79) 1	(80) 10
(81) 19	(82) 0	(83) 14	(84) 6	(85) 11	(86) 1	(87) 4	(88) 14
(89) 1	(90) 18	(91) 5	(92) 18	(93) 1	(94) 5	(95) 3	(96) 2
(97) 12	(98) 14	(99) 1	(100) 16				

第4页答案

(1) 0	(2) 19	(3) 8	(4) 11	(5) 19	(6) 11	(7) 18	(8) 0
(9) 11	(10) 0	(11) 15	(12) 6	(13) 20	(14) 11	(15) 8	(16) 3
(17) 20	(18) 20	(19) 3	(20) 10	(21) 20	(22) 16	(23) 15	(24) 20
(25) 8	(26) 4	(27) 20	(28) 3	(29) 20	(30) 11	(31) 1	(32) 17
(33) 12	(34) 17	(35) 19	(36) 0	(37) 5	(38) 0	(39) 0	(40) 20
(41) 16	(42) 10	(43) 1	(44) 8	(45) 17	(46) 9	(47) 12	(48) 20
(49) 16	(50) 20	(51) 5	(52) 14	(53) 1	(54) 1	(55) 18	(56) 13
(57) 18	(58) 0	(59) 1	(60) 2	(61) 12	(62) 13	(63) 11	(64) 2
(65) 4	(66) 16	(67) 16	(68) 15	(69) 5	(70) 18	(71) 12	(72) 17
(73) 18	(74) 8	(75) 12	(76) 2	(77) 20	(78) 13	(79) 19	(80) 4
(81) 1	(82) 14	(83) 17	(84) 9	(85) 10	(86) 19	(87) 13	(88) 18
(89) 18	(90) 19	(91) 1	(92) 4	(93) 9	(94) 4	(95) 8	(96) 13
(97) 14	(98) 12	(99) 8	(100) 17				

二十以内加减法计算练习题答案

第5页答案

(1) 14	(2) 15	(3) 16	(4) 7	(5) 4	(6) 9	(7) 20	(8) 6
(9) 16	(10) 20	(11) 8	(12) 16	(13) 8	(14) 14	(15) 0	(16) 9
(17) 10	(18) 14	(19) 20	(20) 20	(21) 20	(22) 2	(23) 20	(24) 16
(25) 5	(26) 8	(27) 18	(28) 5	(29) 19	(30) 7	(31) 2	(32) 19
(33) 2	(34) 18	(35) 15	(36) 20	(37) 10	(38) 0	(39) 7	(40) 7
(41) 18	(42) 5	(43) 6	(44) 8	(45) 3	(46) 16	(47) 20	(48) 12
(49) 16	(50) 0	(51) 18	(52) 20	(53) 19	(54) 16	(55) 16	(56) 18
(57) 20	(58) 15	(59) 7	(60) 18	(61) 19	(62) 20	(63) 0	(64) 19
(65) 20	(66) 0	(67) 20	(68) 19	(69) 18	(70) 16	(71) 3	(72) 9
(73) 20	(74) 12	(75) 5	(76) 0	(77) 2	(78) 1	(79) 2	(80) 20
(81) 16	(82) 19	(83) 1	(84) 13	(85) 12	(86) 1	(87) 2	(88) 17
(89) 6	(90) 4	(91) 12	(92) 3	(93) 1	(94) 20	(95) 15	(96) 8
(97) 15	(98) 4	(99) 1	(100) 15				

第6页答案

(1) 11	(2) 5	(3) 0	(4) 16	(5) 12	(6) 8	(7) 10	(8) 16
(9) 20	(10) 19	(11) 18	(12) 0	(13) 10	(14) 2	(15) 9	(16) 8
(17) 3	(18) 2	(19) 14	(20) 19	(21) 2	(22) 18	(23) 1	(24) 0
(25) 20	(26) 17	(27) 16	(28) 4	(29) 5	(30) 12	(31) 3	(32) 4
(33) 1	(34) 0	(35) 16	(36) 17	(37) 8	(38) 16	(39) 16	(40) 19
(41) 19	(42) 20	(43) 19	(44) 19	(45) 13	(46) 2	(47) 2	(48) 14
(49) 6	(50) 12	(51) 4	(52) 10	(53) 20	(54) 0	(55) 4	(56) 11
(57) 20	(58) 1	(59) 0	(60) 11	(61) 18	(62) 12	(63) 19	(64) 17
(65) 18	(66) 1	(67) 5	(68) 11	(69) 19	(70) 19	(71) 18	(72) 5
(73) 11	(74) 19	(75) 1	(76) 11	(77) 0	(78) 14	(79) 1	(80) 2
(81) 18	(82) 19	(83) 7	(84) 0	(85) 7	(86) 2	(87) 1	(88) 9
(89) 0	(90) 16	(91) 14	(92) 6	(93) 13	(94) 7	(95) 6	(96) 0
(97) 8	(98) 14	(99) 1	(100) 1				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 15 | (2) 16 | (3) 1 | (4) 19 | (5) 19 | (6) 13 | (7) 12 | (8) 16 |
| (9) 0 | (10) 16 | (11) 6 | (12) 20 | (13) 3 | (14) 20 | (15) 4 | (16) 14 |
| (17) 3 | (18) 16 | (19) 20 | (20) 3 | (21) 4 | (22) 15 | (23) 1 | (24) 11 |
| (25) 17 | (26) 13 | (27) 18 | (28) 15 | (29) 7 | (30) 0 | (31) 4 | (32) 4 |
| (33) 20 | (34) 20 | (35) 20 | (36) 19 | (37) 11 | (38) 6 | (39) 11 | (40) 15 |
| (41) 18 | (42) 4 | (43) 6 | (44) 0 | (45) 20 | (46) 19 | (47) 2 | (48) 10 |
| (49) 20 | (50) 16 | (51) 12 | (52) 6 | (53) 18 | (54) 19 | (55) 3 | (56) 0 |
| (57) 14 | (58) 0 | (59) 18 | (60) 1 | (61) 17 | (62) 0 | (63) 9 | (64) 0 |
| (65) 0 | (66) 1 | (67) 20 | (68) 19 | (69) 7 | (70) 18 | (71) 9 | (72) 11 |
| (73) 15 | (74) 2 | (75) 0 | (76) 16 | (77) 0 | (78) 1 | (79) 20 | (80) 3 |
| (81) 12 | (82) 12 | (83) 19 | (84) 12 | (85) 0 | (86) 20 | (87) 17 | (88) 17 |
| (89) 15 | (90) 11 | (91) 16 | (92) 19 | (93) 1 | (94) 3 | (95) 20 | (96) 10 |
| (97) 12 | (98) 13 | (99) 17 | (100) 5 | | | | |