

二十以内加减法计算练习题



扫码看答案

姓名 _____

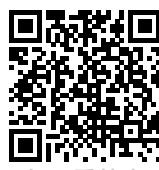
日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|-------------------|
| (1) $10 + 7 =$ | (2) $13 + 2 =$ | (3) $8 - 4 =$ | (4) $4 + 5 =$ |
| (5) $1 - 1 =$ | (6) $5 + 4 =$ | (7) $2 - 2 =$ | (8) $7 + 10 =$ |
| (9) $13 - 10 =$ | (10) $13 + 1 =$ | (11) $19 - 4 =$ | (12) $4 + 13 =$ |
| (13) $10 + 9 =$ | (14) $17 + 2 =$ | (15) $11 + 7 =$ | (16) $1 + 13 =$ |
| (17) $15 + 2 =$ | (18) $12 - 10 =$ | (19) $7 + 8 =$ | (20) $19 - 11 =$ |
| (21) $3 - 1 =$ | (22) $18 - 4 =$ | (23) $14 + 1 =$ | (24) $15 + 2 =$ |
| (25) $18 - 1 =$ | (26) $13 + 2 =$ | (27) $14 + 5 =$ | (28) $5 + 5 =$ |
| (29) $4 - 4 =$ | (30) $15 + 5 =$ | (31) $8 + 7 =$ | (32) $12 - 1 =$ |
| (33) $12 - 7 =$ | (34) $2 - 1 =$ | (35) $7 + 11 =$ | (36) $8 - 2 =$ |
| (37) $16 - 8 =$ | (38) $19 + 1 =$ | (39) $3 + 5 =$ | (40) $9 - 1 =$ |
| (41) $1 - 1 =$ | (42) $13 + 1 =$ | (43) $1 - 1 =$ | (44) $6 - 3 =$ |
| (45) $13 + 3 =$ | (46) $7 - 4 =$ | (47) $7 + 10 =$ | (48) $5 + 1 =$ |
| (49) $10 - 10 =$ | (50) $11 + 1 =$ | (51) $7 + 6 =$ | (52) $10 + 7 =$ |
| (53) $15 - 1 =$ | (54) $1 + 6 =$ | (55) $19 - 7 =$ | (56) $12 - 2 =$ |
| (57) $16 - 9 =$ | (58) $13 - 6 =$ | (59) $6 - 2 =$ | (60) $2 - 2 =$ |
| (61) $9 + 10 =$ | (62) $10 + 10 =$ | (63) $4 - 2 =$ | (64) $13 - 6 =$ |
| (65) $9 - 7 =$ | (66) $13 - 3 =$ | (67) $1 - 1 =$ | (68) $10 - 4 =$ |
| (69) $13 - 11 =$ | (70) $17 - 16 =$ | (71) $12 - 7 =$ | (72) $4 + 9 =$ |
| (73) $6 + 5 =$ | (74) $5 + 9 =$ | (75) $17 + 1 =$ | (76) $18 + 2 =$ |
| (77) $16 + 4 =$ | (78) $10 + 9 =$ | (79) $15 + 4 =$ | (80) $1 - 1 =$ |
| (81) $19 - 11 =$ | (82) $9 - 6 =$ | (83) $6 - 5 =$ | (84) $6 - 3 =$ |
| (85) $10 - 5 =$ | (86) $18 - 11 =$ | (87) $13 - 13 =$ | (88) $2 + 10 =$ |
| (89) $16 - 11 =$ | (90) $14 + 3 =$ | (91) $8 - 5 =$ | (92) $3 - 3 =$ |
| (93) $14 + 2 =$ | (94) $11 + 8 =$ | (95) $8 - 7 =$ | (96) $13 + 2 =$ |
| (97) $12 + 3 =$ | (98) $11 - 10 =$ | (99) $17 - 3 =$ | (100) $17 - 13 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $1 - 1 =$ | (2) $2 - 1 =$ | (3) $1 + 14 =$ | (4) $12 + 7 =$ |
| (5) $19 - 10 =$ | (6) $3 - 3 =$ | (7) $7 + 3 =$ | (8) $14 - 6 =$ |
| (9) $3 + 17 =$ | (10) $6 - 3 =$ | (11) $18 + 1 =$ | (12) $14 + 2 =$ |
| (13) $2 - 2 =$ | (14) $7 - 5 =$ | (15) $10 + 9 =$ | (16) $1 + 12 =$ |
| (17) $14 + 2 =$ | (18) $6 - 3 =$ | (19) $19 - 13 =$ | (20) $5 + 6 =$ |
| (21) $1 + 8 =$ | (22) $9 + 2 =$ | (23) $7 + 13 =$ | (24) $3 - 3 =$ |
| (25) $15 + 4 =$ | (26) $2 - 2 =$ | (27) $1 + 18 =$ | (28) $14 - 9 =$ |
| (29) $18 + 2 =$ | (30) $12 - 7 =$ | (31) $2 - 2 =$ | (32) $8 - 3 =$ |
| (33) $3 - 3 =$ | (34) $13 - 8 =$ | (35) $2 - 1 =$ | (36) $4 + 11 =$ |
| (37) $18 + 1 =$ | (38) $5 - 5 =$ | (39) $1 - 1 =$ | (40) $19 - 14 =$ |
| (41) $7 + 12 =$ | (42) $17 - 13 =$ | (43) $2 - 2 =$ | (44) $4 - 2 =$ |
| (45) $8 - 3 =$ | (46) $7 - 4 =$ | (47) $13 - 12 =$ | (48) $1 - 1 =$ |
| (49) $5 + 7 =$ | (50) $17 - 14 =$ | (51) $3 - 2 =$ | (52) $4 - 3 =$ |
| (53) $9 - 1 =$ | (54) $5 + 12 =$ | (55) $12 + 1 =$ | (56) $8 - 7 =$ |
| (57) $1 - 1 =$ | (58) $10 + 1 =$ | (59) $19 - 4 =$ | (60) $17 - 9 =$ |
| (61) $13 + 7 =$ | (62) $17 + 2 =$ | (63) $9 - 1 =$ | (64) $6 - 3 =$ |
| (65) $5 + 4 =$ | (66) $8 - 2 =$ | (67) $11 + 1 =$ | (68) $14 + 1 =$ |
| (69) $9 + 11 =$ | (70) $14 + 4 =$ | (71) $19 - 7 =$ | (72) $16 - 16 =$ |
| (73) $15 + 2 =$ | (74) $13 - 5 =$ | (75) $16 + 4 =$ | (76) $17 + 3 =$ |
| (77) $5 - 3 =$ | (78) $16 - 7 =$ | (79) $14 + 1 =$ | (80) $6 + 2 =$ |
| (81) $7 + 3 =$ | (82) $5 + 8 =$ | (83) $1 + 16 =$ | (84) $7 - 4 =$ |
| (85) $17 + 3 =$ | (86) $2 + 12 =$ | (87) $5 - 2 =$ | (88) $9 + 10 =$ |
| (89) $14 + 2 =$ | (90) $7 - 4 =$ | (91) $14 + 2 =$ | (92) $5 + 14 =$ |
| (93) $6 - 4 =$ | (94) $4 - 1 =$ | (95) $12 - 6 =$ | (96) $1 - 1 =$ |
| (97) $18 - 14 =$ | (98) $6 - 3 =$ | (99) $4 + 3 =$ | (100) $13 + 1 =$ |



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- | | | | |
|----------------|----------------|----------------|---------------|
| (1) 8 + 11 = | (2) 19 + 1 = | (3) 14 - 3 = | (4) 1 + 9 = |
| (5) 2 + 12 = | (6) 11 + 9 = | (7) 8 + 1 = | (8) 1 + 14 = |
| (9) 19 - 11 = | (10) 16 - 4 = | (11) 10 + 8 = | (12) 2 - 1 = |
| (13) 7 + 9 = | (14) 11 + 6 = | (15) 3 - 3 = | (16) 16 - 3 = |
| (17) 8 - 1 = | (18) 12 + 1 = | (19) 19 - 9 = | (20) 10 + 9 = |
| (21) 10 + 7 = | (22) 1 + 6 = | (23) 18 - 6 = | (24) 4 + 8 = |
| (25) 12 + 6 = | (26) 18 + 1 = | (27) 11 + 1 = | (28) 14 - 1 = |
| (29) 3 - 1 = | (30) 11 - 7 = | (31) 10 - 7 = | (32) 6 + 5 = |
| (33) 15 + 1 = | (34) 13 - 12 = | (35) 15 + 4 = | (36) 9 + 1 = |
| (37) 19 - 16 = | (38) 10 - 10 = | (39) 13 - 4 = | (40) 19 + 1 = |
| (41) 2 + 1 = | (42) 5 - 3 = | (43) 19 - 16 = | (44) 6 - 4 = |
| (45) 17 + 3 = | (46) 7 + 13 = | (47) 1 + 1 = | (48) 4 + 16 = |
| (49) 3 + 6 = | (50) 10 - 1 = | (51) 16 - 1 = | (52) 9 + 7 = |
| (53) 18 + 1 = | (54) 15 - 8 = | (55) 2 + 11 = | (56) 1 - 1 = |
| (57) 12 + 2 = | (58) 11 - 4 = | (59) 15 - 6 = | (60) 6 - 6 = |
| (61) 4 + 8 = | (62) 11 + 2 = | (63) 18 + 1 = | (64) 5 + 2 = |
| (65) 10 - 1 = | (66) 10 + 5 = | (67) 11 - 10 = | (68) 8 + 11 = |
| (69) 10 - 4 = | (70) 2 + 5 = | (71) 1 + 4 = | (72) 2 - 2 = |
| (73) 10 + 7 = | (74) 5 - 1 = | (75) 6 - 4 = | (76) 2 - 2 = |
| (77) 19 + 1 = | (78) 2 + 4 = | (79) 5 - 3 = | (80) 17 + 3 = |
| (81) 10 - 2 = | (82) 14 - 12 = | (83) 6 - 4 = | (84) 1 + 3 = |
| (85) 16 + 3 = | (86) 7 - 7 = | (87) 6 + 8 = | (88) 2 - 2 = |
| (89) 13 + 3 = | (90) 8 + 1 = | (91) 8 + 12 = | (92) 1 + 2 = |
| (93) 18 + 1 = | (94) 7 + 13 = | (95) 1 - 1 = | (96) 15 + 3 = |
| (97) 17 + 2 = | (98) 2 - 1 = | (99) 3 - 3 = | (100) 5 - 5 = |

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- | | | | |
|-----------------|------------------|------------------|------------------|
| (1) $2 + 10 =$ | (2) $11 + 1 =$ | (3) $10 - 1 =$ | (4) $19 - 1 =$ |
| (5) $13 - 4 =$ | (6) $5 - 4 =$ | (7) $8 + 6 =$ | (8) $12 - 2 =$ |
| (9) $3 - 3 =$ | (10) $6 + 8 =$ | (11) $13 + 6 =$ | (12) $4 + 1 =$ |
| (13) $19 + 1 =$ | (14) $1 + 15 =$ | (15) $18 + 1 =$ | (16) $12 + 2 =$ |
| (17) $1 - 1 =$ | (18) $10 - 2 =$ | (19) $4 - 2 =$ | (20) $18 - 5 =$ |
| (21) $1 + 14 =$ | (22) $13 + 1 =$ | (23) $18 - 6 =$ | (24) $18 + 1 =$ |
| (25) $9 - 5 =$ | (26) $11 - 2 =$ | (27) $9 + 4 =$ | (28) $19 + 1 =$ |
| (29) $5 + 2 =$ | (30) $4 + 8 =$ | (31) $5 + 14 =$ | (32) $8 + 3 =$ |
| (33) $3 + 10 =$ | (34) $2 + 5 =$ | (35) $1 - 1 =$ | (36) $4 - 1 =$ |
| (37) $19 + 1 =$ | (38) $2 - 2 =$ | (39) $6 - 4 =$ | (40) $10 + 4 =$ |
| (41) $14 - 1 =$ | (42) $15 + 4 =$ | (43) $15 - 3 =$ | (44) $13 + 7 =$ |
| (45) $9 + 9 =$ | (46) $18 + 2 =$ | (47) $1 - 1 =$ | (48) $8 + 9 =$ |
| (49) $11 + 5 =$ | (50) $17 - 12 =$ | (51) $19 - 11 =$ | (52) $6 + 12 =$ |
| (53) $11 - 1 =$ | (54) $13 - 10 =$ | (55) $3 - 2 =$ | (56) $11 + 6 =$ |
| (57) $8 - 8 =$ | (58) $1 - 1 =$ | (59) $15 + 4 =$ | (60) $16 - 15 =$ |
| (61) $7 + 8 =$ | (62) $3 - 1 =$ | (63) $9 - 9 =$ | (64) $14 + 2 =$ |
| (65) $11 - 3 =$ | (66) $8 + 9 =$ | (67) $7 - 5 =$ | (68) $6 - 5 =$ |
| (69) $3 + 14 =$ | (70) $11 - 11 =$ | (71) $19 + 1 =$ | (72) $3 - 3 =$ |
| (73) $10 + 2 =$ | (74) $3 + 17 =$ | (75) $3 + 8 =$ | (76) $13 - 1 =$ |
| (77) $4 + 16 =$ | (78) $19 + 1 =$ | (79) $9 - 1 =$ | (80) $1 + 17 =$ |
| (81) $1 - 1 =$ | (82) $9 + 2 =$ | (83) $16 - 5 =$ | (84) $19 - 17 =$ |
| (85) $7 + 5 =$ | (86) $13 + 4 =$ | (87) $7 - 6 =$ | (88) $9 + 11 =$ |
| (89) $10 + 2 =$ | (90) $1 + 18 =$ | (91) $13 - 12 =$ | (92) $19 - 10 =$ |
| (93) $7 + 3 =$ | (94) $13 + 3 =$ | (95) $2 - 2 =$ | (96) $2 + 1 =$ |
| (97) $9 + 9 =$ | (98) $6 - 6 =$ | (99) $8 - 8 =$ | (100) $13 + 3 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $19 - 9 =$ | (2) $4 - 1 =$ | (3) $16 + 3 =$ | (4) $9 + 3 =$ |
| (5) $6 - 6 =$ | (6) $14 + 1 =$ | (7) $9 + 5 =$ | (8) $4 + 1 =$ |
| (9) $7 - 4 =$ | (10) $14 + 2 =$ | (11) $14 + 6 =$ | (12) $10 + 8 =$ |
| (13) $16 - 8 =$ | (14) $5 + 15 =$ | (15) $8 + 12 =$ | (16) $15 + 3 =$ |
| (17) $6 - 5 =$ | (18) $2 - 1 =$ | (19) $18 - 13 =$ | (20) $16 - 11 =$ |
| (21) $17 - 1 =$ | (22) $17 + 1 =$ | (23) $8 + 7 =$ | (24) $19 - 18 =$ |
| (25) $10 + 2 =$ | (26) $14 - 12 =$ | (27) $17 + 3 =$ | (28) $4 + 9 =$ |
| (29) $6 + 5 =$ | (30) $7 - 6 =$ | (31) $19 - 11 =$ | (32) $3 + 1 =$ |
| (33) $10 + 2 =$ | (34) $19 - 7 =$ | (35) $2 + 15 =$ | (36) $12 - 6 =$ |
| (37) $19 - 1 =$ | (38) $5 + 10 =$ | (39) $11 + 3 =$ | (40) $19 - 16 =$ |
| (41) $8 + 10 =$ | (42) $6 + 1 =$ | (43) $2 + 4 =$ | (44) $9 - 7 =$ |
| (45) $8 + 9 =$ | (46) $2 + 13 =$ | (47) $12 - 1 =$ | (48) $17 + 2 =$ |
| (49) $18 - 8 =$ | (50) $5 - 1 =$ | (51) $10 + 4 =$ | (52) $11 - 4 =$ |
| (53) $17 + 2 =$ | (54) $14 - 3 =$ | (55) $1 + 13 =$ | (56) $17 + 3 =$ |
| (57) $10 - 6 =$ | (58) $17 - 12 =$ | (59) $2 - 1 =$ | (60) $19 - 5 =$ |
| (61) $4 + 14 =$ | (62) $15 - 3 =$ | (63) $17 - 3 =$ | (64) $1 - 1 =$ |
| (65) $10 - 1 =$ | (66) $17 - 1 =$ | (67) $3 - 3 =$ | (68) $18 + 1 =$ |
| (69) $11 + 9 =$ | (70) $7 + 1 =$ | (71) $9 + 1 =$ | (72) $4 - 4 =$ |
| (73) $13 + 6 =$ | (74) $11 + 5 =$ | (75) $10 + 7 =$ | (76) $5 - 1 =$ |
| (77) $19 - 19 =$ | (78) $4 - 2 =$ | (79) $16 + 2 =$ | (80) $7 + 13 =$ |
| (81) $15 - 10 =$ | (82) $5 + 11 =$ | (83) $8 + 2 =$ | (84) $10 + 6 =$ |
| (85) $13 - 12 =$ | (86) $16 - 9 =$ | (87) $9 + 1 =$ | (88) $8 - 8 =$ |
| (89) $8 + 7 =$ | (90) $10 + 9 =$ | (91) $10 - 10 =$ | (92) $18 + 2 =$ |
| (93) $1 - 1 =$ | (94) $17 + 1 =$ | (95) $13 - 6 =$ | (96) $19 - 7 =$ |
| (97) $14 - 6 =$ | (98) $16 + 4 =$ | (99) $8 + 8 =$ | (100) $9 - 1 =$ |

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|----------------|----------------|----------------|-----------------|
| (1) 8 + 1 = | (2) 2 + 5 = | (3) 12 + 7 = | (4) 9 + 3 = |
| (5) 2 + 4 = | (6) 9 + 3 = | (7) 16 + 3 = | (8) 12 - 4 = |
| (9) 4 - 3 = | (10) 11 + 6 = | (11) 3 + 11 = | (12) 11 + 6 = |
| (13) 7 + 1 = | (14) 14 - 11 = | (15) 4 + 14 = | (16) 1 + 16 = |
| (17) 15 + 4 = | (18) 18 - 7 = | (19) 19 - 6 = | (20) 8 + 8 = |
| (21) 12 + 4 = | (22) 6 - 6 = | (23) 15 - 1 = | (24) 12 + 8 = |
| (25) 11 - 7 = | (26) 17 + 1 = | (27) 14 + 4 = | (28) 1 - 1 = |
| (29) 18 + 2 = | (30) 18 - 1 = | (31) 14 - 13 = | (32) 17 + 2 = |
| (33) 5 - 1 = | (34) 18 - 8 = | (35) 14 + 3 = | (36) 5 - 5 = |
| (37) 14 + 6 = | (38) 6 + 4 = | (39) 11 - 10 = | (40) 3 - 3 = |
| (41) 6 - 3 = | (42) 17 - 6 = | (43) 19 + 1 = | (44) 16 + 4 = |
| (45) 8 - 1 = | (46) 13 - 9 = | (47) 1 + 1 = | (48) 18 + 1 = |
| (49) 16 + 1 = | (50) 18 + 2 = | (51) 15 - 15 = | (52) 13 - 13 = |
| (53) 15 - 2 = | (54) 13 + 7 = | (55) 16 + 1 = | (56) 10 - 1 = |
| (57) 14 + 3 = | (58) 7 + 10 = | (59) 5 + 3 = | (60) 8 + 6 = |
| (61) 7 + 6 = | (62) 12 - 11 = | (63) 15 + 4 = | (64) 15 + 2 = |
| (65) 2 + 17 = | (66) 8 + 4 = | (67) 16 + 3 = | (68) 19 - 11 = |
| (69) 17 - 3 = | (70) 1 - 1 = | (71) 9 + 11 = | (72) 3 - 2 = |
| (73) 18 + 2 = | (74) 13 - 8 = | (75) 19 + 1 = | (76) 9 + 4 = |
| (77) 1 - 1 = | (78) 12 - 2 = | (79) 3 + 17 = | (80) 11 + 3 = |
| (81) 18 + 1 = | (82) 3 - 1 = | (83) 13 - 6 = | (84) 15 - 4 = |
| (85) 19 + 1 = | (86) 18 - 10 = | (87) 12 - 1 = | (88) 7 + 13 = |
| (89) 13 + 6 = | (90) 15 - 2 = | (91) 19 + 1 = | (92) 15 + 3 = |
| (93) 1 + 9 = | (94) 11 - 4 = | (95) 11 - 7 = | (96) 16 - 3 = |
| (97) 14 - 14 = | (98) 3 - 2 = | (99) 2 - 2 = | (100) 13 - 10 = |

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|------------------|------------------|------------------|------------------|
| (1) $2 - 2 =$ | (2) $17 - 5 =$ | (3) $2 - 1 =$ | (4) $7 - 7 =$ |
| (5) $6 + 7 =$ | (6) $11 + 3 =$ | (7) $14 + 1 =$ | (8) $12 - 4 =$ |
| (9) $17 + 3 =$ | (10) $10 - 8 =$ | (11) $1 - 1 =$ | (12) $8 + 11 =$ |
| (13) $16 - 4 =$ | (14) $8 + 7 =$ | (15) $14 + 4 =$ | (16) $13 + 4 =$ |
| (17) $12 - 7 =$ | (18) $11 - 3 =$ | (19) $11 - 4 =$ | (20) $1 - 1 =$ |
| (21) $2 + 5 =$ | (22) $5 + 10 =$ | (23) $9 + 3 =$ | (24) $6 + 2 =$ |
| (25) $3 - 3 =$ | (26) $2 + 5 =$ | (27) $19 + 1 =$ | (28) $6 + 7 =$ |
| (29) $18 - 2 =$ | (30) $7 - 3 =$ | (31) $6 - 5 =$ | (32) $15 + 2 =$ |
| (33) $16 + 4 =$ | (34) $16 + 1 =$ | (35) $6 + 5 =$ | (36) $13 - 10 =$ |
| (37) $9 + 6 =$ | (38) $14 - 5 =$ | (39) $3 + 7 =$ | (40) $12 + 4 =$ |
| (41) $1 - 1 =$ | (42) $17 - 14 =$ | (43) $14 - 12 =$ | (44) $4 - 2 =$ |
| (45) $10 + 8 =$ | (46) $18 + 1 =$ | (47) $16 - 2 =$ | (48) $9 + 6 =$ |
| (49) $4 - 4 =$ | (50) $6 - 6 =$ | (51) $16 + 1 =$ | (52) $12 - 12 =$ |
| (53) $9 + 5 =$ | (54) $5 + 8 =$ | (55) $7 - 1 =$ | (56) $14 + 6 =$ |
| (57) $18 + 1 =$ | (58) $18 - 2 =$ | (59) $19 + 1 =$ | (60) $5 - 1 =$ |
| (61) $16 - 16 =$ | (62) $17 - 12 =$ | (63) $19 + 1 =$ | (64) $4 - 3 =$ |
| (65) $4 + 9 =$ | (66) $6 + 4 =$ | (67) $18 - 6 =$ | (68) $3 - 2 =$ |
| (69) $15 + 3 =$ | (70) $10 - 7 =$ | (71) $2 - 1 =$ | (72) $12 - 3 =$ |
| (73) $17 + 1 =$ | (74) $15 + 4 =$ | (75) $12 + 6 =$ | (76) $1 - 1 =$ |
| (77) $8 - 8 =$ | (78) $17 - 7 =$ | (79) $15 + 3 =$ | (80) $6 + 5 =$ |
| (81) $9 - 8 =$ | (82) $7 - 6 =$ | (83) $13 + 7 =$ | (84) $10 - 9 =$ |
| (85) $19 - 16 =$ | (86) $18 + 1 =$ | (87) $13 - 6 =$ | (88) $12 + 8 =$ |
| (89) $14 - 14 =$ | (90) $6 - 3 =$ | (91) $2 + 16 =$ | (92) $1 - 1 =$ |
| (93) $9 + 8 =$ | (94) $6 + 9 =$ | (95) $1 + 19 =$ | (96) $16 - 6 =$ |
| (97) $6 - 5 =$ | (98) $19 + 1 =$ | (99) $3 + 17 =$ | (100) $9 - 9 =$ |

二十以内加减法计算练习题答案

第1页答案

| | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 17 | (2) 15 | (3) 4 | (4) 9 | (5) 0 | (6) 9 | (7) 0 | (8) 17 |
| (9) 3 | (10) 14 | (11) 15 | (12) 17 | (13) 19 | (14) 19 | (15) 18 | (16) 14 |
| (17) 17 | (18) 2 | (19) 15 | (20) 8 | (21) 2 | (22) 14 | (23) 15 | (24) 17 |
| (25) 17 | (26) 15 | (27) 19 | (28) 10 | (29) 0 | (30) 20 | (31) 15 | (32) 11 |
| (33) 5 | (34) 1 | (35) 18 | (36) 6 | (37) 8 | (38) 20 | (39) 8 | (40) 8 |
| (41) 0 | (42) 14 | (43) 0 | (44) 3 | (45) 16 | (46) 3 | (47) 17 | (48) 6 |
| (49) 0 | (50) 12 | (51) 13 | (52) 17 | (53) 14 | (54) 7 | (55) 12 | (56) 10 |
| (57) 7 | (58) 7 | (59) 4 | (60) 0 | (61) 19 | (62) 20 | (63) 2 | (64) 7 |
| (65) 2 | (66) 10 | (67) 0 | (68) 6 | (69) 2 | (70) 1 | (71) 5 | (72) 13 |
| (73) 11 | (74) 14 | (75) 18 | (76) 20 | (77) 20 | (78) 19 | (79) 19 | (80) 0 |
| (81) 8 | (82) 3 | (83) 1 | (84) 3 | (85) 5 | (86) 7 | (87) 0 | (88) 12 |
| (89) 5 | (90) 17 | (91) 3 | (92) 0 | (93) 16 | (94) 19 | (95) 1 | (96) 15 |
| (97) 15 | (98) 1 | (99) 14 | (100) 4 | | | | |

第2页答案

| | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 0 | (2) 1 | (3) 15 | (4) 19 | (5) 9 | (6) 0 | (7) 10 | (8) 8 |
| (9) 20 | (10) 3 | (11) 19 | (12) 16 | (13) 0 | (14) 2 | (15) 19 | (16) 13 |
| (17) 16 | (18) 3 | (19) 6 | (20) 11 | (21) 9 | (22) 11 | (23) 20 | (24) 0 |
| (25) 19 | (26) 0 | (27) 19 | (28) 5 | (29) 20 | (30) 5 | (31) 0 | (32) 5 |
| (33) 0 | (34) 5 | (35) 1 | (36) 15 | (37) 19 | (38) 0 | (39) 0 | (40) 5 |
| (41) 19 | (42) 4 | (43) 0 | (44) 2 | (45) 5 | (46) 3 | (47) 1 | (48) 0 |
| (49) 12 | (50) 3 | (51) 1 | (52) 1 | (53) 8 | (54) 17 | (55) 13 | (56) 1 |
| (57) 0 | (58) 11 | (59) 15 | (60) 8 | (61) 20 | (62) 19 | (63) 8 | (64) 3 |
| (65) 9 | (66) 6 | (67) 12 | (68) 15 | (69) 20 | (70) 18 | (71) 12 | (72) 0 |
| (73) 17 | (74) 8 | (75) 20 | (76) 20 | (77) 2 | (78) 9 | (79) 15 | (80) 8 |
| (81) 10 | (82) 13 | (83) 17 | (84) 3 | (85) 20 | (86) 14 | (87) 3 | (88) 19 |
| (89) 16 | (90) 3 | (91) 16 | (92) 19 | (93) 2 | (94) 3 | (95) 6 | (96) 0 |
| (97) 4 | (98) 3 | (99) 7 | (100) 14 | | | | |

二十以内加减法计算练习题答案

第3页答案

| | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 19 | (2) 20 | (3) 11 | (4) 10 | (5) 14 | (6) 20 | (7) 9 | (8) 15 |
| (9) 8 | (10) 12 | (11) 18 | (12) 1 | (13) 16 | (14) 17 | (15) 0 | (16) 13 |
| (17) 7 | (18) 13 | (19) 10 | (20) 19 | (21) 17 | (22) 7 | (23) 12 | (24) 12 |
| (25) 18 | (26) 19 | (27) 12 | (28) 13 | (29) 2 | (30) 4 | (31) 3 | (32) 11 |
| (33) 16 | (34) 1 | (35) 19 | (36) 10 | (37) 3 | (38) 0 | (39) 9 | (40) 20 |
| (41) 3 | (42) 2 | (43) 3 | (44) 2 | (45) 20 | (46) 20 | (47) 2 | (48) 20 |
| (49) 9 | (50) 9 | (51) 15 | (52) 16 | (53) 19 | (54) 7 | (55) 13 | (56) 0 |
| (57) 14 | (58) 7 | (59) 9 | (60) 0 | (61) 12 | (62) 13 | (63) 19 | (64) 7 |
| (65) 9 | (66) 15 | (67) 1 | (68) 19 | (69) 6 | (70) 7 | (71) 5 | (72) 0 |
| (73) 17 | (74) 4 | (75) 2 | (76) 0 | (77) 20 | (78) 6 | (79) 2 | (80) 20 |
| (81) 8 | (82) 2 | (83) 2 | (84) 4 | (85) 19 | (86) 0 | (87) 14 | (88) 0 |
| (89) 16 | (90) 9 | (91) 20 | (92) 3 | (93) 19 | (94) 20 | (95) 0 | (96) 18 |
| (97) 19 | (98) 1 | (99) 0 | (100) 0 | | | | |

第4页答案

| | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 12 | (2) 12 | (3) 9 | (4) 18 | (5) 9 | (6) 1 | (7) 14 | (8) 10 |
| (9) 0 | (10) 14 | (11) 19 | (12) 5 | (13) 20 | (14) 16 | (15) 19 | (16) 14 |
| (17) 0 | (18) 8 | (19) 2 | (20) 13 | (21) 15 | (22) 14 | (23) 12 | (24) 19 |
| (25) 4 | (26) 9 | (27) 13 | (28) 20 | (29) 7 | (30) 12 | (31) 19 | (32) 11 |
| (33) 13 | (34) 7 | (35) 0 | (36) 3 | (37) 20 | (38) 0 | (39) 2 | (40) 14 |
| (41) 13 | (42) 19 | (43) 12 | (44) 20 | (45) 18 | (46) 20 | (47) 0 | (48) 17 |
| (49) 16 | (50) 5 | (51) 8 | (52) 18 | (53) 10 | (54) 3 | (55) 1 | (56) 17 |
| (57) 0 | (58) 0 | (59) 19 | (60) 1 | (61) 15 | (62) 2 | (63) 0 | (64) 16 |
| (65) 8 | (66) 17 | (67) 2 | (68) 1 | (69) 17 | (70) 0 | (71) 20 | (72) 0 |
| (73) 12 | (74) 20 | (75) 11 | (76) 12 | (77) 20 | (78) 20 | (79) 8 | (80) 18 |
| (81) 0 | (82) 11 | (83) 11 | (84) 2 | (85) 12 | (86) 17 | (87) 1 | (88) 20 |
| (89) 12 | (90) 19 | (91) 1 | (92) 9 | (93) 10 | (94) 16 | (95) 0 | (96) 3 |
| (97) 18 | (98) 0 | (99) 0 | (100) 16 | | | | |

二十以内加减法计算练习题答案

第5页答案

| | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 10 | (2) 3 | (3) 19 | (4) 12 | (5) 0 | (6) 15 | (7) 14 | (8) 5 |
| (9) 3 | (10) 16 | (11) 20 | (12) 18 | (13) 8 | (14) 20 | (15) 20 | (16) 18 |
| (17) 1 | (18) 1 | (19) 5 | (20) 5 | (21) 16 | (22) 18 | (23) 15 | (24) 1 |
| (25) 12 | (26) 2 | (27) 20 | (28) 13 | (29) 11 | (30) 1 | (31) 8 | (32) 4 |
| (33) 12 | (34) 12 | (35) 17 | (36) 6 | (37) 18 | (38) 15 | (39) 14 | (40) 3 |
| (41) 18 | (42) 7 | (43) 6 | (44) 2 | (45) 17 | (46) 15 | (47) 11 | (48) 19 |
| (49) 10 | (50) 4 | (51) 14 | (52) 7 | (53) 19 | (54) 11 | (55) 14 | (56) 20 |
| (57) 4 | (58) 5 | (59) 1 | (60) 14 | (61) 18 | (62) 12 | (63) 14 | (64) 0 |
| (65) 9 | (66) 16 | (67) 0 | (68) 19 | (69) 20 | (70) 8 | (71) 10 | (72) 0 |
| (73) 19 | (74) 16 | (75) 17 | (76) 4 | (77) 0 | (78) 2 | (79) 18 | (80) 20 |
| (81) 5 | (82) 16 | (83) 10 | (84) 16 | (85) 1 | (86) 7 | (87) 10 | (88) 0 |
| (89) 15 | (90) 19 | (91) 0 | (92) 20 | (93) 0 | (94) 18 | (95) 7 | (96) 12 |
| (97) 8 | (98) 20 | (99) 16 | (100) 8 | | | | |

第6页答案

| | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 9 | (2) 7 | (3) 19 | (4) 12 | (5) 6 | (6) 12 | (7) 19 | (8) 8 |
| (9) 1 | (10) 17 | (11) 14 | (12) 17 | (13) 8 | (14) 3 | (15) 18 | (16) 17 |
| (17) 19 | (18) 11 | (19) 13 | (20) 16 | (21) 16 | (22) 0 | (23) 14 | (24) 20 |
| (25) 4 | (26) 18 | (27) 18 | (28) 0 | (29) 20 | (30) 17 | (31) 1 | (32) 19 |
| (33) 4 | (34) 10 | (35) 17 | (36) 0 | (37) 20 | (38) 10 | (39) 1 | (40) 0 |
| (41) 3 | (42) 11 | (43) 20 | (44) 20 | (45) 7 | (46) 4 | (47) 2 | (48) 19 |
| (49) 17 | (50) 20 | (51) 0 | (52) 0 | (53) 13 | (54) 20 | (55) 17 | (56) 9 |
| (57) 17 | (58) 17 | (59) 8 | (60) 14 | (61) 13 | (62) 1 | (63) 19 | (64) 17 |
| (65) 19 | (66) 12 | (67) 19 | (68) 8 | (69) 14 | (70) 0 | (71) 20 | (72) 1 |
| (73) 20 | (74) 5 | (75) 20 | (76) 13 | (77) 0 | (78) 10 | (79) 20 | (80) 14 |
| (81) 19 | (82) 2 | (83) 7 | (84) 11 | (85) 20 | (86) 8 | (87) 11 | (88) 20 |
| (89) 19 | (90) 13 | (91) 20 | (92) 18 | (93) 10 | (94) 7 | (95) 4 | (96) 13 |
| (97) 0 | (98) 1 | (99) 0 | (100) 3 | | | | |

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 0 | (2) 12 | (3) 1 | (4) 0 | (5) 13 | (6) 14 | (7) 15 | (8) 8 |
| (9) 20 | (10) 2 | (11) 0 | (12) 19 | (13) 12 | (14) 15 | (15) 18 | (16) 17 |
| (17) 5 | (18) 8 | (19) 7 | (20) 0 | (21) 7 | (22) 15 | (23) 12 | (24) 8 |
| (25) 0 | (26) 7 | (27) 20 | (28) 13 | (29) 16 | (30) 4 | (31) 1 | (32) 17 |
| (33) 20 | (34) 17 | (35) 11 | (36) 3 | (37) 15 | (38) 9 | (39) 10 | (40) 16 |
| (41) 0 | (42) 3 | (43) 2 | (44) 2 | (45) 18 | (46) 19 | (47) 14 | (48) 15 |
| (49) 0 | (50) 0 | (51) 17 | (52) 0 | (53) 14 | (54) 13 | (55) 6 | (56) 20 |
| (57) 19 | (58) 16 | (59) 20 | (60) 4 | (61) 0 | (62) 5 | (63) 20 | (64) 1 |
| (65) 13 | (66) 10 | (67) 12 | (68) 1 | (69) 18 | (70) 3 | (71) 1 | (72) 9 |
| (73) 18 | (74) 19 | (75) 18 | (76) 0 | (77) 0 | (78) 10 | (79) 18 | (80) 11 |
| (81) 1 | (82) 1 | (83) 20 | (84) 1 | (85) 3 | (86) 19 | (87) 7 | (88) 20 |
| (89) 0 | (90) 3 | (91) 18 | (92) 0 | (93) 17 | (94) 15 | (95) 20 | (96) 10 |
| (97) 1 | (98) 20 | (99) 20 | (100) 0 | | | | |