

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                |                |               |               |
|----------------|----------------|---------------|---------------|
| (1) 8 - 4 =    | (2) 2 - 2 =    | (3) 7 + 5 =   | (4) 1 + 12 =  |
| (5) 5 - 3 =    | (6) 15 + 3 =   | (7) 14 - 1 =  | (8) 1 - 1 =   |
| (9) 19 + 1 =   | (10) 5 - 5 =   | (11) 12 - 4 = | (12) 2 + 9 =  |
| (13) 14 + 2 =  | (14) 2 + 17 =  | (15) 9 - 4 =  | (16) 19 + 1 = |
| (17) 1 - 1 =   | (18) 13 - 13 = | (19) 4 - 3 =  | (20) 14 + 4 = |
| (21) 16 - 2 =  | (22) 18 + 1 =  | (23) 8 + 1 =  | (24) 16 + 4 = |
| (25) 15 + 1 =  | (26) 8 + 1 =   | (27) 17 + 2 = | (28) 18 + 1 = |
| (29) 18 - 2 =  | (30) 12 + 7 =  | (31) 19 - 1 = | (32) 8 - 3 =  |
| (33) 7 + 8 =   | (34) 13 + 6 =  | (35) 10 + 8 = | (36) 1 + 13 = |
| (37) 15 + 2 =  | (38) 15 + 1 =  | (39) 18 - 8 = | (40) 11 - 2 = |
| (41) 8 + 1 =   | (42) 15 - 5 =  | (43) 8 + 6 =  | (44) 8 + 5 =  |
| (45) 6 - 6 =   | (46) 9 - 2 =   | (47) 5 - 3 =  | (48) 19 - 4 = |
| (49) 8 + 12 =  | (50) 15 - 10 = | (51) 15 + 1 = | (52) 17 - 2 = |
| (53) 18 + 1 =  | (54) 6 - 5 =   | (55) 11 + 4 = | (56) 1 - 1 =  |
| (57) 4 + 16 =  | (58) 10 - 8 =  | (59) 5 - 5 =  | (60) 12 - 8 = |
| (61) 12 - 10 = | (62) 9 + 10 =  | (63) 9 + 8 =  | (64) 14 + 1 = |
| (65) 10 + 6 =  | (66) 10 - 9 =  | (67) 15 + 1 = | (68) 1 + 2 =  |
| (69) 18 - 6 =  | (70) 14 - 8 =  | (71) 1 - 1 =  | (72) 9 + 4 =  |
| (73) 8 + 3 =   | (74) 9 + 6 =   | (75) 1 - 1 =  | (76) 9 - 3 =  |
| (77) 5 + 3 =   | (78) 15 + 5 =  | (79) 7 - 5 =  | (80) 14 + 6 = |
| (81) 8 - 6 =   | (82) 15 + 4 =  | (83) 2 + 1 =  | (84) 16 + 4 = |
| (85) 3 - 2 =   | (86) 16 - 9 =  | (87) 1 + 7 =  | (88) 3 + 9 =  |
| (89) 14 + 6 =  | (90) 15 + 5 =  | (91) 15 + 3 = | (92) 11 - 3 = |
| (93) 5 - 4 =   | (94) 16 - 11 = | (95) 8 + 10 = | (96) 5 - 1 =  |
| (97) 3 + 15 =  | (98) 6 - 6 =   | (99) 7 + 6 =  | (100) 2 - 2 = |

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- |                  |                  |                 |                  |
|------------------|------------------|-----------------|------------------|
| (1) $15 - 10 =$  | (2) $18 + 2 =$   | (3) $16 + 2 =$  | (4) $18 + 2 =$   |
| (5) $2 + 18 =$   | (6) $18 - 14 =$  | (7) $17 - 17 =$ | (8) $1 + 7 =$    |
| (9) $13 - 2 =$   | (10) $8 + 7 =$   | (11) $9 + 9 =$  | (12) $10 + 8 =$  |
| (13) $1 + 14 =$  | (14) $5 - 5 =$   | (15) $3 + 4 =$  | (16) $9 + 8 =$   |
| (17) $12 - 12 =$ | (18) $3 - 3 =$   | (19) $9 - 4 =$  | (20) $17 + 3 =$  |
| (21) $16 - 11 =$ | (22) $9 + 3 =$   | (23) $16 - 3 =$ | (24) $12 - 2 =$  |
| (25) $4 - 4 =$   | (26) $13 + 6 =$  | (27) $5 + 12 =$ | (28) $6 - 4 =$   |
| (29) $4 - 3 =$   | (30) $5 - 4 =$   | (31) $16 - 8 =$ | (32) $15 - 10 =$ |
| (33) $7 - 2 =$   | (34) $11 - 8 =$  | (35) $5 + 8 =$  | (36) $1 - 1 =$   |
| (37) $18 - 13 =$ | (38) $10 - 5 =$  | (39) $7 - 1 =$  | (40) $1 - 1 =$   |
| (41) $19 + 1 =$  | (42) $4 - 2 =$   | (43) $17 + 2 =$ | (44) $1 + 4 =$   |
| (45) $17 - 17 =$ | (46) $13 - 5 =$  | (47) $15 + 5 =$ | (48) $5 - 4 =$   |
| (49) $10 + 3 =$  | (50) $7 - 1 =$   | (51) $10 + 1 =$ | (52) $9 + 10 =$  |
| (53) $12 + 8 =$  | (54) $2 + 11 =$  | (55) $12 + 2 =$ | (56) $19 - 2 =$  |
| (57) $9 - 3 =$   | (58) $17 + 2 =$  | (59) $3 - 1 =$  | (60) $3 - 2 =$   |
| (61) $11 - 1 =$  | (62) $3 + 17 =$  | (63) $10 + 3 =$ | (64) $14 - 5 =$  |
| (65) $16 + 1 =$  | (66) $17 + 3 =$  | (67) $12 + 1 =$ | (68) $8 + 10 =$  |
| (69) $17 - 12 =$ | (70) $9 + 3 =$   | (71) $12 - 9 =$ | (72) $4 + 10 =$  |
| (73) $12 - 12 =$ | (74) $8 - 3 =$   | (75) $18 - 4 =$ | (76) $12 + 6 =$  |
| (77) $1 + 10 =$  | (78) $3 - 1 =$   | (79) $1 + 9 =$  | (80) $5 + 3 =$   |
| (81) $11 + 7 =$  | (82) $14 - 7 =$  | (83) $17 - 4 =$ | (84) $4 - 1 =$   |
| (85) $5 - 4 =$   | (86) $11 + 7 =$  | (87) $13 + 6 =$ | (88) $3 + 4 =$   |
| (89) $7 + 9 =$   | (90) $19 + 1 =$  | (91) $13 + 7 =$ | (92) $5 + 4 =$   |
| (93) $19 + 1 =$  | (94) $12 + 3 =$  | (95) $13 - 2 =$ | (96) $10 + 2 =$  |
| (97) $10 + 10 =$ | (98) $18 - 16 =$ | (99) $16 + 3 =$ | (100) $7 + 5 =$  |

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $5 + 7 =$    | (2) $17 - 4 =$   | (3) $9 + 11 =$   | (4) $19 - 5 =$   |
| (5) $4 + 11 =$   | (6) $10 - 7 =$   | (7) $2 + 14 =$   | (8) $19 + 1 =$   |
| (9) $15 + 2 =$   | (10) $4 - 3 =$   | (11) $12 - 8 =$  | (12) $9 + 7 =$   |
| (13) $7 + 11 =$  | (14) $2 - 1 =$   | (15) $8 - 6 =$   | (16) $9 - 2 =$   |
| (17) $11 - 1 =$  | (18) $12 + 1 =$  | (19) $1 + 13 =$  | (20) $18 + 2 =$  |
| (21) $7 - 7 =$   | (22) $11 + 4 =$  | (23) $9 - 9 =$   | (24) $10 + 1 =$  |
| (25) $3 + 10 =$  | (26) $12 + 7 =$  | (27) $3 + 5 =$   | (28) $16 + 2 =$  |
| (29) $9 - 5 =$   | (30) $4 - 3 =$   | (31) $7 + 4 =$   | (32) $10 - 6 =$  |
| (33) $13 + 7 =$  | (34) $2 - 1 =$   | (35) $18 + 1 =$  | (36) $3 + 14 =$  |
| (37) $13 - 2 =$  | (38) $18 - 1 =$  | (39) $10 - 9 =$  | (40) $9 - 3 =$   |
| (41) $12 - 2 =$  | (42) $10 - 3 =$  | (43) $19 - 13 =$ | (44) $12 - 10 =$ |
| (45) $11 - 6 =$  | (46) $3 - 3 =$   | (47) $4 - 4 =$   | (48) $19 - 6 =$  |
| (49) $15 - 11 =$ | (50) $5 - 4 =$   | (51) $17 + 3 =$  | (52) $13 + 7 =$  |
| (53) $18 + 1 =$  | (54) $4 + 5 =$   | (55) $15 - 1 =$  | (56) $8 + 1 =$   |
| (57) $14 - 8 =$  | (58) $19 - 12 =$ | (59) $4 - 3 =$   | (60) $17 + 3 =$  |
| (61) $1 + 17 =$  | (62) $8 - 2 =$   | (63) $7 + 13 =$  | (64) $18 - 6 =$  |
| (65) $16 - 3 =$  | (66) $17 + 3 =$  | (67) $11 - 5 =$  | (68) $14 - 10 =$ |
| (69) $7 + 13 =$  | (70) $7 - 2 =$   | (71) $16 + 2 =$  | (72) $12 + 5 =$  |
| (73) $1 + 14 =$  | (74) $16 - 6 =$  | (75) $3 + 10 =$  | (76) $16 - 5 =$  |
| (77) $12 + 8 =$  | (78) $6 - 2 =$   | (79) $4 - 4 =$   | (80) $19 + 1 =$  |
| (81) $5 - 3 =$   | (82) $4 + 6 =$   | (83) $6 + 7 =$   | (84) $16 - 12 =$ |
| (85) $18 + 1 =$  | (86) $3 - 2 =$   | (87) $18 + 2 =$  | (88) $4 - 4 =$   |
| (89) $2 - 2 =$   | (90) $16 + 1 =$  | (91) $14 + 5 =$  | (92) $18 - 5 =$  |
| (93) $7 + 12 =$  | (94) $7 - 1 =$   | (95) $3 - 3 =$   | (96) $4 - 3 =$   |
| (97) $12 - 12 =$ | (98) $8 - 5 =$   | (99) $4 - 3 =$   | (100) $18 + 2 =$ |

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姓名 \_\_\_\_\_

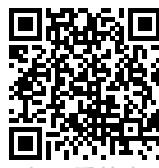
日期 \_\_\_\_\_

用时 \_\_\_\_\_

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $5 + 6 =$    | (2) $17 + 3 =$   | (3) $2 - 2 =$    | (4) $13 + 3 =$   |
| (5) $13 - 8 =$   | (6) $19 + 1 =$   | (7) $9 - 4 =$    | (8) $15 + 2 =$   |
| (9) $11 + 3 =$   | (10) $18 - 7 =$  | (11) $8 - 5 =$   | (12) $18 + 2 =$  |
| (13) $1 + 5 =$   | (14) $3 - 1 =$   | (15) $11 - 9 =$  | (16) $17 - 6 =$  |
| (17) $6 + 9 =$   | (18) $19 - 16 =$ | (19) $19 + 1 =$  | (20) $6 - 3 =$   |
| (21) $6 - 1 =$   | (22) $15 - 11 =$ | (23) $2 - 1 =$   | (24) $13 + 1 =$  |
| (25) $16 + 3 =$  | (26) $2 - 1 =$   | (27) $7 + 6 =$   | (28) $15 + 2 =$  |
| (29) $5 - 2 =$   | (30) $18 - 18 =$ | (31) $15 + 3 =$  | (32) $15 - 12 =$ |
| (33) $9 + 7 =$   | (34) $15 - 8 =$  | (35) $1 + 5 =$   | (36) $18 - 9 =$  |
| (37) $2 - 2 =$   | (38) $3 - 1 =$   | (39) $6 - 3 =$   | (40) $13 - 3 =$  |
| (41) $19 + 1 =$  | (42) $2 - 1 =$   | (43) $3 - 1 =$   | (44) $9 + 7 =$   |
| (45) $14 - 14 =$ | (46) $15 - 4 =$  | (47) $19 + 1 =$  | (48) $1 - 1 =$   |
| (49) $11 - 3 =$  | (50) $17 - 8 =$  | (51) $18 - 4 =$  | (52) $7 - 4 =$   |
| (53) $1 + 5 =$   | (54) $8 - 7 =$   | (55) $16 - 5 =$  | (56) $17 - 1 =$  |
| (57) $18 - 3 =$  | (58) $9 + 11 =$  | (59) $9 + 7 =$   | (60) $9 - 1 =$   |
| (61) $11 - 1 =$  | (62) $10 - 3 =$  | (63) $16 + 1 =$  | (64) $18 - 17 =$ |
| (65) $9 - 2 =$   | (66) $10 + 8 =$  | (67) $17 + 2 =$  | (68) $10 - 4 =$  |
| (69) $8 + 4 =$   | (70) $15 - 9 =$  | (71) $14 + 4 =$  | (72) $9 - 4 =$   |
| (73) $19 - 9 =$  | (74) $10 + 10 =$ | (75) $6 + 5 =$   | (76) $10 + 4 =$  |
| (77) $8 + 10 =$  | (78) $11 - 4 =$  | (79) $5 - 2 =$   | (80) $9 + 7 =$   |
| (81) $4 - 2 =$   | (82) $17 + 1 =$  | (83) $3 - 3 =$   | (84) $10 - 6 =$  |
| (85) $14 - 8 =$  | (86) $3 - 1 =$   | (87) $10 + 1 =$  | (88) $7 - 2 =$   |
| (89) $12 - 12 =$ | (90) $1 + 13 =$  | (91) $13 - 1 =$  | (92) $1 + 6 =$   |
| (93) $10 + 3 =$  | (94) $3 + 7 =$   | (95) $16 - 11 =$ | (96) $18 - 17 =$ |
| (97) $18 + 1 =$  | (98) $15 + 1 =$  | (99) $6 + 10 =$  | (100) $6 - 5 =$  |

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- |                |                |                |                |
|----------------|----------------|----------------|----------------|
| (1) 12 - 7 =   | (2) 18 - 12 =  | (3) 4 - 1 =    | (4) 10 - 10 =  |
| (5) 6 - 3 =    | (6) 6 + 3 =    | (7) 15 + 3 =   | (8) 3 + 8 =    |
| (9) 14 + 1 =   | (10) 4 - 3 =   | (11) 4 - 4 =   | (12) 8 + 3 =   |
| (13) 18 + 2 =  | (14) 13 - 12 = | (15) 12 - 5 =  | (16) 1 - 1 =   |
| (17) 7 + 8 =   | (18) 6 + 7 =   | (19) 8 + 9 =   | (20) 18 + 2 =  |
| (21) 10 - 9 =  | (22) 8 + 4 =   | (23) 7 - 2 =   | (24) 1 - 1 =   |
| (25) 8 + 6 =   | (26) 11 - 1 =  | (27) 5 + 7 =   | (28) 10 - 4 =  |
| (29) 11 - 8 =  | (30) 14 + 2 =  | (31) 8 + 1 =   | (32) 7 - 2 =   |
| (33) 17 - 7 =  | (34) 13 - 5 =  | (35) 3 - 1 =   | (36) 9 - 4 =   |
| (37) 8 - 4 =   | (38) 19 + 1 =  | (39) 5 - 2 =   | (40) 16 - 4 =  |
| (41) 3 - 2 =   | (42) 6 + 1 =   | (43) 10 - 2 =  | (44) 19 + 1 =  |
| (45) 4 + 7 =   | (46) 6 - 5 =   | (47) 5 - 5 =   | (48) 19 + 1 =  |
| (49) 3 + 4 =   | (50) 10 + 4 =  | (51) 2 - 1 =   | (52) 9 - 8 =   |
| (53) 16 - 15 = | (54) 10 - 2 =  | (55) 15 + 1 =  | (56) 13 + 4 =  |
| (57) 4 - 2 =   | (58) 8 + 5 =   | (59) 19 + 1 =  | (60) 16 + 1 =  |
| (61) 14 + 2 =  | (62) 1 + 12 =  | (63) 7 - 2 =   | (64) 15 + 5 =  |
| (65) 6 - 5 =   | (66) 19 + 1 =  | (67) 5 - 3 =   | (68) 7 - 2 =   |
| (69) 13 + 5 =  | (70) 19 - 8 =  | (71) 5 - 4 =   | (72) 9 - 6 =   |
| (73) 17 + 1 =  | (74) 2 + 6 =   | (75) 16 + 2 =  | (76) 7 + 1 =   |
| (77) 17 - 5 =  | (78) 16 - 11 = | (79) 10 - 1 =  | (80) 4 - 3 =   |
| (81) 18 + 1 =  | (82) 10 + 7 =  | (83) 7 - 1 =   | (84) 13 - 1 =  |
| (85) 7 + 8 =   | (86) 1 + 10 =  | (87) 1 + 7 =   | (88) 9 + 11 =  |
| (89) 17 - 2 =  | (90) 11 - 5 =  | (91) 18 + 2 =  | (92) 9 + 8 =   |
| (93) 12 + 4 =  | (94) 1 + 11 =  | (95) 3 + 11 =  | (96) 3 - 2 =   |
| (97) 14 - 8 =  | (98) 17 - 17 = | (99) 16 - 14 = | (100) 10 - 2 = |

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| (1) $17 - 14 =$  | (2) $17 + 2 =$   | (3) $7 + 11 =$   | (4) $15 + 1 =$   |
| (5) $16 - 14 =$  | (6) $19 + 1 =$   | (7) $4 + 9 =$    | (8) $11 - 9 =$   |
| (9) $18 - 14 =$  | (10) $11 - 5 =$  | (11) $16 - 5 =$  | (12) $16 - 10 =$ |
| (13) $4 + 4 =$   | (14) $1 + 4 =$   | (15) $11 + 7 =$  | (16) $4 - 3 =$   |
| (17) $19 - 12 =$ | (18) $16 + 3 =$  | (19) $11 - 10 =$ | (20) $1 + 2 =$   |
| (21) $14 - 14 =$ | (22) $13 - 9 =$  | (23) $1 + 13 =$  | (24) $3 + 14 =$  |
| (25) $8 - 5 =$   | (26) $11 - 11 =$ | (27) $9 - 2 =$   | (28) $1 + 4 =$   |
| (29) $2 + 2 =$   | (30) $4 + 15 =$  | (31) $11 + 8 =$  | (32) $8 - 3 =$   |
| (33) $11 - 8 =$  | (34) $14 - 7 =$  | (35) $17 + 1 =$  | (36) $1 + 4 =$   |
| (37) $18 - 10 =$ | (38) $5 - 4 =$   | (39) $6 - 5 =$   | (40) $13 - 10 =$ |
| (41) $6 - 2 =$   | (42) $6 + 3 =$   | (43) $15 + 5 =$  | (44) $13 - 12 =$ |
| (45) $4 + 7 =$   | (46) $5 - 1 =$   | (47) $7 + 4 =$   | (48) $7 + 13 =$  |
| (49) $18 - 6 =$  | (50) $15 + 1 =$  | (51) $14 + 1 =$  | (52) $15 - 14 =$ |
| (53) $9 + 8 =$   | (54) $5 - 1 =$   | (55) $15 + 5 =$  | (56) $4 - 3 =$   |
| (57) $5 + 1 =$   | (58) $15 + 3 =$  | (59) $6 + 3 =$   | (60) $13 + 3 =$  |
| (61) $15 - 11 =$ | (62) $13 - 1 =$  | (63) $19 + 1 =$  | (64) $17 + 3 =$  |
| (65) $2 + 1 =$   | (66) $11 - 7 =$  | (67) $5 + 5 =$   | (68) $13 - 12 =$ |
| (69) $10 + 9 =$  | (70) $18 - 4 =$  | (71) $13 - 1 =$  | (72) $7 + 13 =$  |
| (73) $3 - 2 =$   | (74) $18 + 1 =$  | (75) $6 + 10 =$  | (76) $11 - 10 =$ |
| (77) $6 + 11 =$  | (78) $6 + 14 =$  | (79) $18 - 5 =$  | (80) $7 - 3 =$   |
| (81) $18 - 6 =$  | (82) $17 + 2 =$  | (83) $1 + 1 =$   | (84) $5 + 10 =$  |
| (85) $3 + 16 =$  | (86) $7 - 4 =$   | (87) $1 + 7 =$   | (88) $3 + 5 =$   |
| (89) $4 + 7 =$   | (90) $5 - 5 =$   | (91) $4 - 3 =$   | (92) $5 + 8 =$   |
| (93) $14 - 14 =$ | (94) $1 - 1 =$   | (95) $7 - 7 =$   | (96) $9 + 3 =$   |
| (97) $10 - 5 =$  | (98) $11 + 1 =$  | (99) $8 - 3 =$   | (100) $2 - 1 =$  |

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|------------------|------------------|------------------|-------------------|
| (1) $11 - 5 =$   | (2) $8 - 2 =$    | (3) $9 - 4 =$    | (4) $3 - 1 =$     |
| (5) $13 - 3 =$   | (6) $12 + 4 =$   | (7) $11 - 4 =$   | (8) $14 - 1 =$    |
| (9) $10 - 8 =$   | (10) $13 + 2 =$  | (11) $18 - 4 =$  | (12) $12 - 5 =$   |
| (13) $8 + 12 =$  | (14) $2 - 1 =$   | (15) $10 + 4 =$  | (16) $6 + 10 =$   |
| (17) $6 + 7 =$   | (18) $4 + 13 =$  | (19) $5 + 10 =$  | (20) $18 + 1 =$   |
| (21) $7 - 5 =$   | (22) $12 + 5 =$  | (23) $6 + 2 =$   | (24) $13 - 6 =$   |
| (25) $15 + 1 =$  | (26) $11 + 6 =$  | (27) $12 + 3 =$  | (28) $6 + 14 =$   |
| (29) $10 - 9 =$  | (30) $1 - 1 =$   | (31) $13 + 4 =$  | (32) $2 + 14 =$   |
| (33) $3 + 17 =$  | (34) $16 - 15 =$ | (35) $10 - 5 =$  | (36) $13 + 7 =$   |
| (37) $5 + 7 =$   | (38) $5 + 5 =$   | (39) $19 + 1 =$  | (40) $13 + 7 =$   |
| (41) $4 + 11 =$  | (42) $1 - 1 =$   | (43) $12 + 6 =$  | (44) $7 + 7 =$    |
| (45) $1 + 2 =$   | (46) $1 + 12 =$  | (47) $2 - 2 =$   | (48) $9 + 7 =$    |
| (49) $8 + 4 =$   | (50) $5 + 7 =$   | (51) $19 + 1 =$  | (52) $8 - 4 =$    |
| (53) $4 - 4 =$   | (54) $13 - 12 =$ | (55) $4 - 1 =$   | (56) $11 + 1 =$   |
| (57) $18 - 18 =$ | (58) $13 - 3 =$  | (59) $14 + 5 =$  | (60) $5 - 1 =$    |
| (61) $12 + 3 =$  | (62) $4 + 8 =$   | (63) $15 + 4 =$  | (64) $17 + 3 =$   |
| (65) $17 - 3 =$  | (66) $9 + 1 =$   | (67) $15 + 2 =$  | (68) $1 - 1 =$    |
| (69) $17 + 1 =$  | (70) $12 - 5 =$  | (71) $17 + 1 =$  | (72) $4 - 3 =$    |
| (73) $6 + 9 =$   | (74) $11 + 1 =$  | (75) $13 + 7 =$  | (76) $8 + 8 =$    |
| (77) $8 + 10 =$  | (78) $8 - 6 =$   | (79) $14 + 1 =$  | (80) $6 - 6 =$    |
| (81) $19 + 1 =$  | (82) $19 - 15 =$ | (83) $6 - 6 =$   | (84) $3 + 11 =$   |
| (85) $4 + 1 =$   | (86) $3 - 1 =$   | (87) $10 - 3 =$  | (88) $4 - 1 =$    |
| (89) $8 - 5 =$   | (90) $12 + 4 =$  | (91) $15 - 10 =$ | (92) $1 - 1 =$    |
| (93) $11 + 1 =$  | (94) $4 + 4 =$   | (95) $17 - 4 =$  | (96) $1 - 1 =$    |
| (97) $12 - 3 =$  | (98) $2 - 2 =$   | (99) $5 - 2 =$   | (100) $10 + 10 =$ |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 4	(2) 0	(3) 12	(4) 13	(5) 2	(6) 18	(7) 13	(8) 0
(9) 20	(10) 0	(11) 8	(12) 11	(13) 16	(14) 19	(15) 5	(16) 20
(17) 0	(18) 0	(19) 1	(20) 18	(21) 14	(22) 19	(23) 9	(24) 20
(25) 16	(26) 9	(27) 19	(28) 19	(29) 16	(30) 19	(31) 18	(32) 5
(33) 15	(34) 19	(35) 18	(36) 14	(37) 17	(38) 16	(39) 10	(40) 9
(41) 9	(42) 10	(43) 14	(44) 13	(45) 0	(46) 7	(47) 2	(48) 15
(49) 20	(50) 5	(51) 16	(52) 15	(53) 19	(54) 1	(55) 15	(56) 0
(57) 20	(58) 2	(59) 0	(60) 4	(61) 2	(62) 19	(63) 17	(64) 15
(65) 16	(66) 1	(67) 16	(68) 3	(69) 12	(70) 6	(71) 0	(72) 13
(73) 11	(74) 15	(75) 0	(76) 6	(77) 8	(78) 20	(79) 2	(80) 20
(81) 2	(82) 19	(83) 3	(84) 20	(85) 1	(86) 7	(87) 8	(88) 12
(89) 20	(90) 20	(91) 18	(92) 8	(93) 1	(94) 5	(95) 18	(96) 4
(97) 18	(98) 0	(99) 13	(100) 0				

## 第2页答案

(1) 5	(2) 20	(3) 18	(4) 20	(5) 20	(6) 4	(7) 0	(8) 8
(9) 11	(10) 15	(11) 18	(12) 18	(13) 15	(14) 0	(15) 7	(16) 17
(17) 0	(18) 0	(19) 5	(20) 20	(21) 5	(22) 12	(23) 13	(24) 10
(25) 0	(26) 19	(27) 17	(28) 2	(29) 1	(30) 1	(31) 8	(32) 5
(33) 5	(34) 3	(35) 13	(36) 0	(37) 5	(38) 5	(39) 6	(40) 0
(41) 20	(42) 2	(43) 19	(44) 5	(45) 0	(46) 8	(47) 20	(48) 1
(49) 13	(50) 6	(51) 11	(52) 19	(53) 20	(54) 13	(55) 14	(56) 17
(57) 6	(58) 19	(59) 2	(60) 1	(61) 10	(62) 20	(63) 13	(64) 9
(65) 17	(66) 20	(67) 13	(68) 18	(69) 5	(70) 12	(71) 3	(72) 14
(73) 0	(74) 5	(75) 14	(76) 18	(77) 11	(78) 2	(79) 10	(80) 8
(81) 18	(82) 7	(83) 13	(84) 3	(85) 1	(86) 18	(87) 19	(88) 7
(89) 16	(90) 20	(91) 20	(92) 9	(93) 20	(94) 15	(95) 11	(96) 12
(97) 20	(98) 2	(99) 19	(100) 12				

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 12	(2) 13	(3) 20	(4) 14	(5) 15	(6) 3	(7) 16	(8) 20
(9) 17	(10) 1	(11) 4	(12) 16	(13) 18	(14) 1	(15) 2	(16) 7
(17) 10	(18) 13	(19) 14	(20) 20	(21) 0	(22) 15	(23) 0	(24) 11
(25) 13	(26) 19	(27) 8	(28) 18	(29) 4	(30) 1	(31) 11	(32) 4
(33) 20	(34) 1	(35) 19	(36) 17	(37) 11	(38) 17	(39) 1	(40) 6
(41) 10	(42) 7	(43) 6	(44) 2	(45) 5	(46) 0	(47) 0	(48) 13
(49) 4	(50) 1	(51) 20	(52) 20	(53) 19	(54) 9	(55) 14	(56) 9
(57) 6	(58) 7	(59) 1	(60) 20	(61) 18	(62) 6	(63) 20	(64) 12
(65) 13	(66) 20	(67) 6	(68) 4	(69) 20	(70) 5	(71) 18	(72) 17
(73) 15	(74) 10	(75) 13	(76) 11	(77) 20	(78) 4	(79) 0	(80) 20
(81) 2	(82) 10	(83) 13	(84) 4	(85) 19	(86) 1	(87) 20	(88) 0
(89) 0	(90) 17	(91) 19	(92) 13	(93) 19	(94) 6	(95) 0	(96) 1
(97) 0	(98) 3	(99) 1	(100) 20				

## 第4页答案

(1) 11	(2) 20	(3) 0	(4) 16	(5) 5	(6) 20	(7) 5	(8) 17
(9) 14	(10) 11	(11) 3	(12) 20	(13) 6	(14) 2	(15) 2	(16) 11
(17) 15	(18) 3	(19) 20	(20) 3	(21) 5	(22) 4	(23) 1	(24) 14
(25) 19	(26) 1	(27) 13	(28) 17	(29) 3	(30) 0	(31) 18	(32) 3
(33) 16	(34) 7	(35) 6	(36) 9	(37) 0	(38) 2	(39) 3	(40) 10
(41) 20	(42) 1	(43) 2	(44) 16	(45) 0	(46) 11	(47) 20	(48) 0
(49) 8	(50) 9	(51) 14	(52) 3	(53) 6	(54) 1	(55) 11	(56) 16
(57) 15	(58) 20	(59) 16	(60) 8	(61) 10	(62) 7	(63) 17	(64) 1
(65) 7	(66) 18	(67) 19	(68) 6	(69) 12	(70) 6	(71) 18	(72) 5
(73) 10	(74) 20	(75) 11	(76) 14	(77) 18	(78) 7	(79) 3	(80) 16
(81) 2	(82) 18	(83) 0	(84) 4	(85) 6	(86) 2	(87) 11	(88) 5
(89) 0	(90) 14	(91) 12	(92) 7	(93) 13	(94) 10	(95) 5	(96) 1
(97) 19	(98) 16	(99) 16	(100) 1				

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 5	(2) 6	(3) 3	(4) 0	(5) 3	(6) 9	(7) 18	(8) 11
(9) 15	(10) 1	(11) 0	(12) 11	(13) 20	(14) 1	(15) 7	(16) 0
(17) 15	(18) 13	(19) 17	(20) 20	(21) 1	(22) 12	(23) 5	(24) 0
(25) 14	(26) 10	(27) 12	(28) 6	(29) 3	(30) 16	(31) 9	(32) 5
(33) 10	(34) 8	(35) 2	(36) 5	(37) 4	(38) 20	(39) 3	(40) 12
(41) 1	(42) 7	(43) 8	(44) 20	(45) 11	(46) 1	(47) 0	(48) 20
(49) 7	(50) 14	(51) 1	(52) 1	(53) 1	(54) 8	(55) 16	(56) 17
(57) 2	(58) 13	(59) 20	(60) 17	(61) 16	(62) 13	(63) 5	(64) 20
(65) 1	(66) 20	(67) 2	(68) 5	(69) 18	(70) 11	(71) 1	(72) 3
(73) 18	(74) 8	(75) 18	(76) 8	(77) 12	(78) 5	(79) 9	(80) 1
(81) 19	(82) 17	(83) 6	(84) 12	(85) 15	(86) 11	(87) 8	(88) 20
(89) 15	(90) 6	(91) 20	(92) 17	(93) 16	(94) 12	(95) 14	(96) 1
(97) 6	(98) 0	(99) 2	(100) 8				

## 第6页答案

(1) 3	(2) 19	(3) 18	(4) 16	(5) 2	(6) 20	(7) 13	(8) 2
(9) 4	(10) 6	(11) 11	(12) 6	(13) 8	(14) 5	(15) 18	(16) 1
(17) 7	(18) 19	(19) 1	(20) 3	(21) 0	(22) 4	(23) 14	(24) 17
(25) 3	(26) 0	(27) 7	(28) 5	(29) 4	(30) 19	(31) 19	(32) 5
(33) 3	(34) 7	(35) 18	(36) 5	(37) 8	(38) 1	(39) 1	(40) 3
(41) 4	(42) 9	(43) 20	(44) 1	(45) 11	(46) 4	(47) 11	(48) 20
(49) 12	(50) 16	(51) 15	(52) 1	(53) 17	(54) 4	(55) 20	(56) 1
(57) 6	(58) 18	(59) 9	(60) 16	(61) 4	(62) 12	(63) 20	(64) 20
(65) 3	(66) 4	(67) 10	(68) 1	(69) 19	(70) 14	(71) 12	(72) 20
(73) 1	(74) 19	(75) 16	(76) 1	(77) 17	(78) 20	(79) 13	(80) 4
(81) 12	(82) 19	(83) 2	(84) 15	(85) 19	(86) 3	(87) 8	(88) 8
(89) 11	(90) 0	(91) 1	(92) 13	(93) 0	(94) 0	(95) 0	(96) 12
(97) 5	(98) 12	(99) 5	(100) 1				

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 6   | (2) 6   | (3) 5   | (4) 2    | (5) 10  | (6) 16  | (7) 7   | (8) 13  |
| (9) 2   | (10) 15 | (11) 14 | (12) 7   | (13) 20 | (14) 1  | (15) 14 | (16) 16 |
| (17) 13 | (18) 17 | (19) 15 | (20) 19  | (21) 2  | (22) 17 | (23) 8  | (24) 7  |
| (25) 16 | (26) 17 | (27) 15 | (28) 20  | (29) 1  | (30) 0  | (31) 17 | (32) 16 |
| (33) 20 | (34) 1  | (35) 5  | (36) 20  | (37) 12 | (38) 10 | (39) 20 | (40) 20 |
| (41) 15 | (42) 0  | (43) 18 | (44) 14  | (45) 3  | (46) 13 | (47) 0  | (48) 16 |
| (49) 12 | (50) 12 | (51) 20 | (52) 4   | (53) 0  | (54) 1  | (55) 3  | (56) 12 |
| (57) 0  | (58) 10 | (59) 19 | (60) 4   | (61) 15 | (62) 12 | (63) 19 | (64) 20 |
| (65) 14 | (66) 10 | (67) 17 | (68) 0   | (69) 18 | (70) 7  | (71) 18 | (72) 1  |
| (73) 15 | (74) 12 | (75) 20 | (76) 16  | (77) 18 | (78) 2  | (79) 15 | (80) 0  |
| (81) 20 | (82) 4  | (83) 0  | (84) 14  | (85) 5  | (86) 2  | (87) 7  | (88) 3  |
| (89) 3  | (90) 16 | (91) 5  | (92) 0   | (93) 12 | (94) 8  | (95) 13 | (96) 0  |
| (97) 9  | (98) 0  | (99) 3  | (100) 20 |         |         |         |         |