

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $12 + 6 =$

(2)  $17 + 1 =$

(3)  $7 + 4 =$

(4)  $13 + 6 =$

(5)  $13 + 2 =$

(6)  $19 + 1 =$

(7)  $7 + 2 =$

(8)  $18 + 2 =$

(9)  $6 + 13 =$

(10)  $3 + 5 =$

(11)  $18 + 2 =$

(12)  $5 + 6 =$

(13)  $6 + 12 =$

(14)  $17 + 2 =$

(15)  $18 + 2 =$

(16)  $19 + 1 =$

(17)  $13 + 6 =$

(18)  $18 + 2 =$

(19)  $11 + 3 =$

(20)  $4 + 12 =$

(21)  $5 + 10 =$

(22)  $17 + 2 =$

(23)  $16 + 2 =$

(24)  $5 + 4 =$

(25)  $6 + 6 =$

(26)  $10 + 6 =$

(27)  $6 + 10 =$

(28)  $13 + 3 =$

(29)  $19 + 1 =$

(30)  $11 + 6 =$

(31)  $8 + 7 =$

(32)  $5 + 2 =$

(33)  $10 + 4 =$

(34)  $17 + 2 =$

(35)  $8 + 5 =$

(36)  $1 + 3 =$

(37)  $3 + 17 =$

(38)  $7 + 5 =$

(39)  $8 + 11 =$

(40)  $18 + 2 =$

(41)  $3 + 9 =$

(42)  $3 + 1 =$

(43)  $6 + 6 =$

(44)  $18 + 2 =$

(45)  $11 + 9 =$

(46)  $3 + 14 =$

(47)  $15 + 3 =$

(48)  $4 + 9 =$

(49)  $4 + 1 =$

(50)  $4 + 10 =$

(51)  $10 + 3 =$

(52)  $19 + 1 =$

(53)  $3 + 12 =$

(54)  $4 + 3 =$

(55)  $11 + 5 =$

(56)  $2 + 16 =$

(57)  $17 + 3 =$

(58)  $5 + 14 =$

(59)  $19 + 1 =$

(60)  $4 + 9 =$

(61)  $6 + 9 =$

(62)  $13 + 2 =$

(63)  $4 + 5 =$

(64)  $8 + 1 =$

(65)  $1 + 1 =$

(66)  $13 + 2 =$

(67)  $1 + 19 =$

(68)  $13 + 3 =$

(69)  $4 + 2 =$

(70)  $9 + 5 =$

(71)  $13 + 2 =$

(72)  $13 + 5 =$

(73)  $7 + 10 =$

(74)  $14 + 2 =$

(75)  $6 + 7 =$

(76)  $3 + 10 =$

(77)  $19 + 1 =$

(78)  $14 + 2 =$

(79)  $3 + 17 =$

(80)  $11 + 8 =$

(81)  $3 + 8 =$

(82)  $6 + 1 =$

(83)  $8 + 9 =$

(84)  $16 + 4 =$

(85)  $2 + 2 =$

(86)  $5 + 7 =$

(87)  $18 + 1 =$

(88)  $11 + 2 =$

(89)  $16 + 1 =$

(90)  $7 + 12 =$

(91)  $17 + 3 =$

(92)  $4 + 11 =$

(93)  $3 + 3 =$

(94)  $11 + 5 =$

(95)  $9 + 1 =$

(96)  $13 + 5 =$

(97)  $2 + 8 =$

(98)  $17 + 1 =$

(99)  $1 + 15 =$

(100)  $4 + 8 =$

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姓名 \_\_\_\_\_

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(1)  $1 + 7 =$

(2)  $14 + 1 =$

(3)  $8 + 10 =$

(4)  $5 + 14 =$

(5)  $2 + 15 =$

(6)  $11 + 3 =$

(7)  $17 + 1 =$

(8)  $12 + 5 =$

(9)  $14 + 1 =$

(10)  $15 + 4 =$

(11)  $18 + 2 =$

(12)  $12 + 3 =$

(13)  $1 + 17 =$

(14)  $19 + 1 =$

(15)  $3 + 8 =$

(16)  $19 + 1 =$

(17)  $6 + 2 =$

(18)  $16 + 4 =$

(19)  $14 + 1 =$

(20)  $1 + 8 =$

(21)  $2 + 16 =$

(22)  $16 + 1 =$

(23)  $6 + 12 =$

(24)  $8 + 11 =$

(25)  $12 + 2 =$

(26)  $1 + 13 =$

(27)  $1 + 14 =$

(28)  $4 + 12 =$

(29)  $18 + 2 =$

(30)  $16 + 1 =$

(31)  $5 + 13 =$

(32)  $6 + 13 =$

(33)  $12 + 3 =$

(34)  $10 + 7 =$

(35)  $1 + 1 =$

(36)  $15 + 2 =$

(37)  $3 + 14 =$

(38)  $1 + 10 =$

(39)  $19 + 1 =$

(40)  $6 + 5 =$

(41)  $6 + 6 =$

(42)  $4 + 15 =$

(43)  $9 + 10 =$

(44)  $13 + 6 =$

(45)  $14 + 2 =$

(46)  $14 + 6 =$

(47)  $3 + 4 =$

(48)  $1 + 18 =$

(49)  $19 + 1 =$

(50)  $10 + 10 =$

(51)  $8 + 12 =$

(52)  $16 + 2 =$

(53)  $13 + 6 =$

(54)  $4 + 6 =$

(55)  $15 + 2 =$

(56)  $9 + 4 =$

(57)  $12 + 6 =$

(58)  $3 + 14 =$

(59)  $18 + 1 =$

(60)  $2 + 10 =$

(61)  $9 + 10 =$

(62)  $5 + 9 =$

(63)  $14 + 5 =$

(64)  $10 + 6 =$

(65)  $14 + 2 =$

(66)  $15 + 3 =$

(67)  $10 + 5 =$

(68)  $16 + 1 =$

(69)  $12 + 3 =$

(70)  $10 + 9 =$

(71)  $16 + 2 =$

(72)  $2 + 12 =$

(73)  $15 + 4 =$

(74)  $4 + 2 =$

(75)  $1 + 1 =$

(76)  $8 + 12 =$

(77)  $14 + 3 =$

(78)  $17 + 3 =$

(79)  $5 + 11 =$

(80)  $2 + 18 =$

(81)  $8 + 5 =$

(82)  $17 + 1 =$

(83)  $13 + 2 =$

(84)  $8 + 10 =$

(85)  $6 + 1 =$

(86)  $4 + 4 =$

(87)  $9 + 10 =$

(88)  $11 + 4 =$

(89)  $15 + 1 =$

(90)  $3 + 11 =$

(91)  $11 + 4 =$

(92)  $2 + 11 =$

(93)  $5 + 8 =$

(94)  $19 + 1 =$

(95)  $4 + 9 =$

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(98)  $2 + 8 =$

(99)  $16 + 2 =$

(100)  $17 + 3 =$

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(2)  $12 + 6 =$

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(4)  $4 + 15 =$

(5)  $15 + 2 =$

(6)  $7 + 3 =$

(7)  $14 + 1 =$

(8)  $13 + 3 =$

(9)  $19 + 1 =$

(10)  $8 + 3 =$

(11)  $16 + 2 =$

(12)  $10 + 4 =$

(13)  $16 + 4 =$

(14)  $12 + 7 =$

(15)  $17 + 2 =$

(16)  $5 + 6 =$

(17)  $10 + 4 =$

(18)  $14 + 5 =$

(19)  $13 + 2 =$

(20)  $7 + 5 =$

(21)  $15 + 5 =$

(22)  $16 + 1 =$

(23)  $2 + 14 =$

(24)  $11 + 2 =$

(25)  $1 + 7 =$

(26)  $15 + 4 =$

(27)  $10 + 1 =$

(28)  $3 + 12 =$

(29)  $12 + 1 =$

(30)  $10 + 3 =$

(31)  $3 + 7 =$

(32)  $19 + 1 =$

(33)  $11 + 9 =$

(34)  $19 + 1 =$

(35)  $3 + 13 =$

(36)  $4 + 15 =$

(37)  $9 + 5 =$

(38)  $19 + 1 =$

(39)  $13 + 1 =$

(40)  $5 + 2 =$

(41)  $18 + 2 =$

(42)  $7 + 13 =$

(43)  $19 + 1 =$

(44)  $13 + 4 =$

(45)  $17 + 3 =$

(46)  $6 + 1 =$

(47)  $1 + 13 =$

(48)  $8 + 6 =$

(49)  $7 + 13 =$

(50)  $13 + 2 =$

(51)  $6 + 10 =$

(52)  $14 + 5 =$

(53)  $13 + 2 =$

(54)  $5 + 10 =$

(55)  $14 + 6 =$

(56)  $10 + 2 =$

(57)  $4 + 6 =$

(58)  $16 + 4 =$

(59)  $14 + 4 =$

(60)  $6 + 13 =$

(61)  $13 + 6 =$

(62)  $12 + 7 =$

(63)  $11 + 8 =$

(64)  $17 + 1 =$

(65)  $3 + 14 =$

(66)  $16 + 3 =$

(67)  $6 + 14 =$

(68)  $9 + 5 =$

(69)  $3 + 9 =$

(70)  $7 + 11 =$

(71)  $6 + 13 =$

(72)  $2 + 2 =$

(73)  $10 + 2 =$

(74)  $7 + 10 =$

(75)  $19 + 1 =$

(76)  $5 + 14 =$

(77)  $17 + 3 =$

(78)  $14 + 5 =$

(79)  $4 + 14 =$

(80)  $12 + 8 =$

(81)  $13 + 1 =$

(82)  $11 + 9 =$

(83)  $3 + 1 =$

(84)  $11 + 5 =$

(85)  $15 + 1 =$

(86)  $11 + 8 =$

(87)  $13 + 2 =$

(88)  $14 + 5 =$

(89)  $15 + 3 =$

(90)  $5 + 4 =$

(91)  $7 + 12 =$

(92)  $4 + 14 =$

(93)  $19 + 1 =$

(94)  $6 + 6 =$

(95)  $14 + 3 =$

(96)  $6 + 2 =$

(97)  $9 + 11 =$

(98)  $19 + 1 =$

(99)  $18 + 2 =$

(100)  $17 + 2 =$

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姓名 \_\_\_\_\_

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得分率 \_\_\_\_\_ %

(1)  $1 + 11 =$

(2)  $6 + 2 =$

(3)  $19 + 1 =$

(4)  $11 + 4 =$

(5)  $12 + 6 =$

(6)  $3 + 6 =$

(7)  $10 + 2 =$

(8)  $19 + 1 =$

(9)  $7 + 13 =$

(10)  $19 + 1 =$

(11)  $8 + 11 =$

(12)  $3 + 2 =$

(13)  $13 + 4 =$

(14)  $5 + 11 =$

(15)  $19 + 1 =$

(16)  $6 + 8 =$

(17)  $15 + 4 =$

(18)  $19 + 1 =$

(19)  $7 + 8 =$

(20)  $7 + 7 =$

(21)  $7 + 5 =$

(22)  $11 + 1 =$

(23)  $16 + 1 =$

(24)  $1 + 7 =$

(25)  $9 + 7 =$

(26)  $6 + 7 =$

(27)  $6 + 4 =$

(28)  $2 + 4 =$

(29)  $14 + 5 =$

(30)  $5 + 5 =$

(31)  $16 + 4 =$

(32)  $9 + 2 =$

(33)  $2 + 6 =$

(34)  $14 + 2 =$

(35)  $6 + 3 =$

(36)  $4 + 12 =$

(37)  $12 + 6 =$

(38)  $8 + 6 =$

(39)  $4 + 2 =$

(40)  $5 + 4 =$

(41)  $5 + 1 =$

(42)  $7 + 10 =$

(43)  $17 + 2 =$

(44)  $10 + 10 =$

(45)  $8 + 1 =$

(46)  $18 + 1 =$

(47)  $16 + 4 =$

(48)  $12 + 4 =$

(49)  $13 + 3 =$

(50)  $11 + 4 =$

(51)  $8 + 2 =$

(52)  $5 + 10 =$

(53)  $18 + 2 =$

(54)  $5 + 12 =$

(55)  $13 + 3 =$

(56)  $14 + 2 =$

(57)  $18 + 1 =$

(58)  $14 + 2 =$

(59)  $10 + 2 =$

(60)  $10 + 10 =$

(61)  $15 + 1 =$

(62)  $3 + 4 =$

(63)  $16 + 3 =$

(64)  $1 + 17 =$

(65)  $15 + 3 =$

(66)  $19 + 1 =$

(67)  $6 + 13 =$

(68)  $6 + 3 =$

(69)  $13 + 2 =$

(70)  $19 + 1 =$

(71)  $7 + 6 =$

(72)  $13 + 1 =$

(73)  $19 + 1 =$

(74)  $12 + 1 =$

(75)  $11 + 5 =$

(76)  $13 + 2 =$

(77)  $6 + 11 =$

(78)  $12 + 4 =$

(79)  $4 + 16 =$

(80)  $1 + 14 =$

(81)  $1 + 19 =$

(82)  $16 + 3 =$

(83)  $3 + 5 =$

(84)  $18 + 2 =$

(85)  $2 + 2 =$

(86)  $2 + 8 =$

(87)  $14 + 6 =$

(88)  $10 + 4 =$

(89)  $6 + 7 =$

(90)  $18 + 1 =$

(91)  $13 + 1 =$

(92)  $19 + 1 =$

(93)  $8 + 9 =$

(94)  $16 + 4 =$

(95)  $12 + 8 =$

(96)  $4 + 13 =$

(97)  $12 + 3 =$

(98)  $6 + 11 =$

(99)  $15 + 1 =$

(100)  $10 + 7 =$

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姓名 \_\_\_\_\_

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得分率 \_\_\_\_\_ %

(1)  $4 + 16 =$

(2)  $11 + 4 =$

(3)  $5 + 15 =$

(4)  $6 + 11 =$

(5)  $7 + 13 =$

(6)  $12 + 7 =$

(7)  $17 + 3 =$

(8)  $18 + 1 =$

(9)  $18 + 2 =$

(10)  $11 + 3 =$

(11)  $10 + 3 =$

(12)  $18 + 1 =$

(13)  $7 + 7 =$

(14)  $19 + 1 =$

(15)  $2 + 10 =$

(16)  $5 + 5 =$

(17)  $19 + 1 =$

(18)  $4 + 10 =$

(19)  $17 + 1 =$

(20)  $5 + 2 =$

(21)  $2 + 12 =$

(22)  $13 + 2 =$

(23)  $13 + 3 =$

(24)  $8 + 12 =$

(25)  $9 + 2 =$

(26)  $14 + 4 =$

(27)  $2 + 13 =$

(28)  $10 + 6 =$

(29)  $4 + 6 =$

(30)  $9 + 11 =$

(31)  $6 + 5 =$

(32)  $18 + 1 =$

(33)  $12 + 8 =$

(34)  $9 + 1 =$

(35)  $3 + 12 =$

(36)  $7 + 8 =$

(37)  $6 + 13 =$

(38)  $8 + 1 =$

(39)  $3 + 4 =$

(40)  $2 + 4 =$

(41)  $6 + 10 =$

(42)  $5 + 9 =$

(43)  $13 + 7 =$

(44)  $19 + 1 =$

(45)  $15 + 2 =$

(46)  $19 + 1 =$

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(48)  $14 + 1 =$

(49)  $13 + 2 =$

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(51)  $18 + 1 =$

(52)  $4 + 2 =$

(53)  $11 + 8 =$

(54)  $15 + 5 =$

(55)  $12 + 3 =$

(56)  $10 + 4 =$

(57)  $17 + 2 =$

(58)  $15 + 3 =$

(59)  $16 + 1 =$

(60)  $14 + 5 =$

(61)  $12 + 3 =$

(62)  $19 + 1 =$

(63)  $16 + 2 =$

(64)  $4 + 8 =$

(65)  $2 + 9 =$

(66)  $13 + 1 =$

(67)  $9 + 4 =$

(68)  $1 + 5 =$

(69)  $5 + 12 =$

(70)  $12 + 3 =$

(71)  $3 + 1 =$

(72)  $15 + 3 =$

(73)  $10 + 1 =$

(74)  $12 + 1 =$

(75)  $18 + 1 =$

(76)  $5 + 15 =$

(77)  $17 + 1 =$

(78)  $2 + 12 =$

(79)  $1 + 5 =$

(80)  $18 + 2 =$

(81)  $10 + 6 =$

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(83)  $6 + 14 =$

(84)  $4 + 16 =$

(85)  $10 + 7 =$

(86)  $10 + 1 =$

(87)  $3 + 17 =$

(88)  $12 + 3 =$

(89)  $16 + 2 =$

(90)  $19 + 1 =$

(91)  $18 + 2 =$

(92)  $19 + 1 =$

(93)  $2 + 4 =$

(94)  $11 + 5 =$

(95)  $15 + 3 =$

(96)  $7 + 2 =$

(97)  $4 + 14 =$

(98)  $1 + 11 =$

(99)  $5 + 5 =$

(100)  $14 + 3 =$

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(1)  $18 + 1 =$

(2)  $12 + 3 =$

(3)  $3 + 10 =$

(4)  $3 + 16 =$

(5)  $6 + 11 =$

(6)  $9 + 7 =$

(7)  $17 + 3 =$

(8)  $16 + 3 =$

(9)  $14 + 3 =$

(10)  $15 + 3 =$

(11)  $9 + 3 =$

(12)  $2 + 17 =$

(13)  $18 + 2 =$

(14)  $1 + 13 =$

(15)  $14 + 1 =$

(16)  $3 + 9 =$

(17)  $19 + 1 =$

(18)  $3 + 12 =$

(19)  $6 + 8 =$

(20)  $11 + 3 =$

(21)  $16 + 3 =$

(22)  $3 + 15 =$

(23)  $14 + 1 =$

(24)  $3 + 11 =$

(25)  $17 + 1 =$

(26)  $6 + 5 =$

(27)  $6 + 14 =$

(28)  $5 + 9 =$

(29)  $9 + 3 =$

(30)  $11 + 9 =$

(31)  $18 + 2 =$

(32)  $13 + 3 =$

(33)  $14 + 2 =$

(34)  $6 + 4 =$

(35)  $18 + 2 =$

(36)  $5 + 5 =$

(37)  $5 + 12 =$

(38)  $5 + 7 =$

(39)  $4 + 2 =$

(40)  $18 + 2 =$

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(42)  $11 + 3 =$

(43)  $17 + 3 =$

(44)  $9 + 6 =$

(45)  $10 + 10 =$

(46)  $16 + 4 =$

(47)  $12 + 1 =$

(48)  $4 + 10 =$

(49)  $9 + 4 =$

(50)  $6 + 14 =$

(51)  $18 + 1 =$

(52)  $4 + 8 =$

(53)  $18 + 2 =$

(54)  $19 + 1 =$

(55)  $17 + 3 =$

(56)  $4 + 3 =$

(57)  $15 + 5 =$

(58)  $18 + 2 =$

(59)  $18 + 1 =$

(60)  $3 + 17 =$

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(62)  $12 + 1 =$

(63)  $2 + 2 =$

(64)  $2 + 6 =$

(65)  $4 + 12 =$

(66)  $2 + 7 =$

(67)  $15 + 5 =$

(68)  $8 + 4 =$

(69)  $18 + 1 =$

(70)  $11 + 2 =$

(71)  $17 + 2 =$

(72)  $18 + 2 =$

(73)  $6 + 2 =$

(74)  $17 + 1 =$

(75)  $7 + 7 =$

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(77)  $11 + 9 =$

(78)  $10 + 2 =$

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(80)  $11 + 4 =$

(81)  $18 + 1 =$

(82)  $11 + 6 =$

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(84)  $4 + 6 =$

(85)  $10 + 4 =$

(86)  $19 + 1 =$

(87)  $12 + 2 =$

(88)  $7 + 10 =$

(89)  $15 + 2 =$

(90)  $3 + 7 =$

(91)  $7 + 1 =$

(92)  $13 + 6 =$

(93)  $17 + 3 =$

(94)  $1 + 15 =$

(95)  $9 + 11 =$

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(98)  $15 + 1 =$

(99)  $4 + 6 =$

(100)  $16 + 1 =$

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(1)  $2 + 3 =$

(2)  $1 + 17 =$

(3)  $9 + 5 =$

(4)  $9 + 9 =$

(5)  $11 + 3 =$

(6)  $10 + 8 =$

(7)  $13 + 5 =$

(8)  $5 + 3 =$

(9)  $15 + 5 =$

(10)  $6 + 8 =$

(11)  $14 + 4 =$

(12)  $7 + 11 =$

(13)  $5 + 7 =$

(14)  $18 + 1 =$

(15)  $5 + 7 =$

(16)  $17 + 2 =$

(17)  $5 + 7 =$

(18)  $13 + 1 =$

(19)  $15 + 5 =$

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(30)  $18 + 1 =$

(31)  $19 + 1 =$

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(33)  $7 + 6 =$

(34)  $17 + 2 =$

(35)  $3 + 14 =$

(36)  $2 + 15 =$

(37)  $1 + 15 =$

(38)  $12 + 5 =$

(39)  $13 + 5 =$

(40)  $9 + 9 =$

(41)  $5 + 11 =$

(42)  $1 + 11 =$

(43)  $7 + 4 =$

(44)  $12 + 6 =$

(45)  $6 + 9 =$

(46)  $6 + 1 =$

(47)  $15 + 1 =$

(48)  $9 + 3 =$

(49)  $7 + 11 =$

(50)  $2 + 6 =$

(51)  $4 + 14 =$

(52)  $1 + 18 =$

(53)  $17 + 1 =$

(54)  $4 + 6 =$

(55)  $6 + 14 =$

(56)  $17 + 3 =$

(57)  $7 + 3 =$

(58)  $13 + 4 =$

(59)  $2 + 2 =$

(60)  $15 + 4 =$

(61)  $8 + 6 =$

(62)  $15 + 2 =$

(63)  $10 + 4 =$

(64)  $14 + 3 =$

(65)  $2 + 1 =$

(66)  $4 + 8 =$

(67)  $10 + 10 =$

(68)  $10 + 5 =$

(69)  $8 + 2 =$

(70)  $19 + 1 =$

(71)  $11 + 3 =$

(72)  $8 + 2 =$

(73)  $5 + 2 =$

(74)  $19 + 1 =$

(75)  $14 + 4 =$

(76)  $6 + 12 =$

(77)  $12 + 6 =$

(78)  $10 + 5 =$

(79)  $15 + 4 =$

(80)  $10 + 3 =$

(81)  $4 + 16 =$

(82)  $17 + 3 =$

(83)  $16 + 1 =$

(84)  $18 + 1 =$

(85)  $19 + 1 =$

(86)  $5 + 6 =$

(87)  $12 + 3 =$

(88)  $10 + 9 =$

(89)  $13 + 4 =$

(90)  $17 + 2 =$

(91)  $4 + 8 =$

(92)  $12 + 3 =$

(93)  $6 + 14 =$

(94)  $5 + 1 =$

(95)  $14 + 2 =$

(96)  $5 + 8 =$

(97)  $14 + 3 =$

(98)  $12 + 4 =$

(99)  $8 + 2 =$

(100)  $10 + 9 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 18	(2) 18	(3) 11	(4) 19	(5) 15	(6) 20	(7) 9	(8) 20
(9) 19	(10) 8	(11) 20	(12) 11	(13) 18	(14) 19	(15) 20	(16) 20
(17) 19	(18) 20	(19) 14	(20) 16	(21) 15	(22) 19	(23) 18	(24) 9
(25) 12	(26) 16	(27) 16	(28) 16	(29) 20	(30) 17	(31) 15	(32) 7
(33) 14	(34) 19	(35) 13	(36) 4	(37) 20	(38) 12	(39) 19	(40) 20
(41) 12	(42) 4	(43) 12	(44) 20	(45) 20	(46) 17	(47) 18	(48) 13
(49) 5	(50) 14	(51) 13	(52) 20	(53) 15	(54) 7	(55) 16	(56) 18
(57) 20	(58) 19	(59) 20	(60) 13	(61) 15	(62) 15	(63) 9	(64) 9
(65) 2	(66) 15	(67) 20	(68) 16	(69) 6	(70) 14	(71) 15	(72) 18
(73) 17	(74) 16	(75) 13	(76) 13	(77) 20	(78) 16	(79) 20	(80) 19
(81) 11	(82) 7	(83) 17	(84) 20	(85) 4	(86) 12	(87) 19	(88) 13
(89) 17	(90) 19	(91) 20	(92) 15	(93) 6	(94) 16	(95) 10	(96) 18
(97) 10	(98) 18	(99) 16	(100) 12				

### 第2页答案

(1) 8	(2) 15	(3) 18	(4) 19	(5) 17	(6) 14	(7) 18	(8) 17
(9) 15	(10) 19	(11) 20	(12) 15	(13) 18	(14) 20	(15) 11	(16) 20
(17) 8	(18) 20	(19) 15	(20) 9	(21) 18	(22) 17	(23) 18	(24) 19
(25) 14	(26) 14	(27) 15	(28) 16	(29) 20	(30) 17	(31) 18	(32) 19
(33) 15	(34) 17	(35) 2	(36) 17	(37) 17	(38) 11	(39) 20	(40) 11
(41) 12	(42) 19	(43) 19	(44) 19	(45) 16	(46) 20	(47) 7	(48) 19
(49) 20	(50) 20	(51) 20	(52) 18	(53) 19	(54) 10	(55) 17	(56) 13
(57) 18	(58) 17	(59) 19	(60) 12	(61) 19	(62) 14	(63) 19	(64) 16
(65) 16	(66) 18	(67) 15	(68) 17	(69) 15	(70) 19	(71) 18	(72) 14
(73) 19	(74) 6	(75) 2	(76) 20	(77) 17	(78) 20	(79) 16	(80) 20
(81) 13	(82) 18	(83) 15	(84) 18	(85) 7	(86) 8	(87) 19	(88) 15
(89) 16	(90) 14	(91) 15	(92) 13	(93) 13	(94) 20	(95) 13	(96) 19
(97) 20	(98) 10	(99) 18	(100) 20				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 10	(2) 18	(3) 20	(4) 19	(5) 17	(6) 10	(7) 15	(8) 16
(9) 20	(10) 11	(11) 18	(12) 14	(13) 20	(14) 19	(15) 19	(16) 11
(17) 14	(18) 19	(19) 15	(20) 12	(21) 20	(22) 17	(23) 16	(24) 13
(25) 8	(26) 19	(27) 11	(28) 15	(29) 13	(30) 13	(31) 10	(32) 20
(33) 20	(34) 20	(35) 16	(36) 19	(37) 14	(38) 20	(39) 14	(40) 7
(41) 20	(42) 20	(43) 20	(44) 17	(45) 20	(46) 7	(47) 14	(48) 14
(49) 20	(50) 15	(51) 16	(52) 19	(53) 15	(54) 15	(55) 20	(56) 12
(57) 10	(58) 20	(59) 18	(60) 19	(61) 19	(62) 19	(63) 19	(64) 18
(65) 17	(66) 19	(67) 20	(68) 14	(69) 12	(70) 18	(71) 19	(72) 4
(73) 12	(74) 17	(75) 20	(76) 19	(77) 20	(78) 19	(79) 18	(80) 20
(81) 14	(82) 20	(83) 4	(84) 16	(85) 16	(86) 19	(87) 15	(88) 19
(89) 18	(90) 9	(91) 19	(92) 18	(93) 20	(94) 12	(95) 17	(96) 8
(97) 20	(98) 20	(99) 20	(100) 19				

### 第4页答案

(1) 12	(2) 8	(3) 20	(4) 15	(5) 18	(6) 9	(7) 12	(8) 20
(9) 20	(10) 20	(11) 19	(12) 5	(13) 17	(14) 16	(15) 20	(16) 14
(17) 19	(18) 20	(19) 15	(20) 14	(21) 12	(22) 12	(23) 17	(24) 8
(25) 16	(26) 13	(27) 10	(28) 6	(29) 19	(30) 10	(31) 20	(32) 11
(33) 8	(34) 16	(35) 9	(36) 16	(37) 18	(38) 14	(39) 6	(40) 9
(41) 6	(42) 17	(43) 19	(44) 20	(45) 9	(46) 19	(47) 20	(48) 16
(49) 16	(50) 15	(51) 10	(52) 15	(53) 20	(54) 17	(55) 16	(56) 16
(57) 19	(58) 16	(59) 12	(60) 20	(61) 16	(62) 7	(63) 19	(64) 18
(65) 18	(66) 20	(67) 19	(68) 9	(69) 15	(70) 20	(71) 13	(72) 14
(73) 20	(74) 13	(75) 16	(76) 15	(77) 17	(78) 16	(79) 20	(80) 15
(81) 20	(82) 19	(83) 8	(84) 20	(85) 4	(86) 10	(87) 20	(88) 14
(89) 13	(90) 19	(91) 14	(92) 20	(93) 17	(94) 20	(95) 20	(96) 17
(97) 15	(98) 17	(99) 16	(100) 17				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 20	(2) 15	(3) 20	(4) 17	(5) 20	(6) 19	(7) 20	(8) 19
(9) 20	(10) 14	(11) 13	(12) 19	(13) 14	(14) 20	(15) 12	(16) 10
(17) 20	(18) 14	(19) 18	(20) 7	(21) 14	(22) 15	(23) 16	(24) 20
(25) 11	(26) 18	(27) 15	(28) 16	(29) 10	(30) 20	(31) 11	(32) 19
(33) 20	(34) 10	(35) 15	(36) 15	(37) 19	(38) 9	(39) 7	(40) 6
(41) 16	(42) 14	(43) 20	(44) 20	(45) 17	(46) 20	(47) 9	(48) 15
(49) 15	(50) 9	(51) 19	(52) 6	(53) 19	(54) 20	(55) 15	(56) 14
(57) 19	(58) 18	(59) 17	(60) 19	(61) 15	(62) 20	(63) 18	(64) 12
(65) 11	(66) 14	(67) 13	(68) 6	(69) 17	(70) 15	(71) 4	(72) 18
(73) 11	(74) 13	(75) 19	(76) 20	(77) 18	(78) 14	(79) 6	(80) 20
(81) 16	(82) 17	(83) 20	(84) 20	(85) 17	(86) 11	(87) 20	(88) 15
(89) 18	(90) 20	(91) 20	(92) 20	(93) 6	(94) 16	(95) 18	(96) 9
(97) 18	(98) 12	(99) 10	(100) 17				

### 第6页答案

(1) 19	(2) 15	(3) 13	(4) 19	(5) 17	(6) 16	(7) 20	(8) 19
(9) 17	(10) 18	(11) 12	(12) 19	(13) 20	(14) 14	(15) 15	(16) 12
(17) 20	(18) 15	(19) 14	(20) 14	(21) 19	(22) 18	(23) 15	(24) 14
(25) 18	(26) 11	(27) 20	(28) 14	(29) 12	(30) 20	(31) 20	(32) 16
(33) 16	(34) 10	(35) 20	(36) 10	(37) 17	(38) 12	(39) 6	(40) 20
(41) 20	(42) 14	(43) 20	(44) 15	(45) 20	(46) 20	(47) 13	(48) 14
(49) 13	(50) 20	(51) 19	(52) 12	(53) 20	(54) 20	(55) 20	(56) 7
(57) 20	(58) 20	(59) 19	(60) 20	(61) 18	(62) 13	(63) 4	(64) 8
(65) 16	(66) 9	(67) 20	(68) 12	(69) 19	(70) 13	(71) 19	(72) 20
(73) 8	(74) 18	(75) 14	(76) 11	(77) 20	(78) 12	(79) 20	(80) 15
(81) 19	(82) 17	(83) 19	(84) 10	(85) 14	(86) 20	(87) 14	(88) 17
(89) 17	(90) 10	(91) 8	(92) 19	(93) 20	(94) 16	(95) 20	(96) 18
(97) 4	(98) 16	(99) 10	(100) 17				

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 5   | (2) 18  | (3) 14  | (4) 18   | (5) 14  | (6) 18  | (7) 18  | (8) 8   |
| (9) 20  | (10) 14 | (11) 18 | (12) 18  | (13) 12 | (14) 19 | (15) 12 | (16) 19 |
| (17) 12 | (18) 14 | (19) 20 | (20) 20  | (21) 15 | (22) 19 | (23) 17 | (24) 20 |
| (25) 17 | (26) 7  | (27) 14 | (28) 10  | (29) 16 | (30) 19 | (31) 20 | (32) 17 |
| (33) 13 | (34) 19 | (35) 17 | (36) 17  | (37) 16 | (38) 17 | (39) 18 | (40) 18 |
| (41) 16 | (42) 12 | (43) 11 | (44) 18  | (45) 15 | (46) 7  | (47) 16 | (48) 12 |
| (49) 18 | (50) 8  | (51) 18 | (52) 19  | (53) 18 | (54) 10 | (55) 20 | (56) 20 |
| (57) 10 | (58) 17 | (59) 4  | (60) 19  | (61) 14 | (62) 17 | (63) 14 | (64) 17 |
| (65) 3  | (66) 12 | (67) 20 | (68) 15  | (69) 10 | (70) 20 | (71) 14 | (72) 10 |
| (73) 7  | (74) 20 | (75) 18 | (76) 18  | (77) 18 | (78) 15 | (79) 19 | (80) 13 |
| (81) 20 | (82) 20 | (83) 17 | (84) 19  | (85) 20 | (86) 11 | (87) 15 | (88) 19 |
| (89) 17 | (90) 19 | (91) 12 | (92) 15  | (93) 20 | (94) 6  | (95) 16 | (96) 13 |
| (97) 17 | (98) 16 | (99) 10 | (100) 19 |         |         |         |         |