



二十以内加减法计算练习题

姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- (1) $1 - 1 =$ (2) $7 + 3 =$ (3) $2 - 2 =$ (4) $19 + 1 =$
(5) $1 - 1 =$ (6) $12 - 4 =$ (7) $9 - 9 =$ (8) $4 + 6 =$
(9) $16 - 6 =$ (10) $8 - 8 =$ (11) $2 - 1 =$ (12) $9 - 6 =$
(13) $4 - 2 =$ (14) $8 + 6 =$ (15) $11 - 2 =$ (16) $8 - 2 =$
(17) $10 - 7 =$ (18) $15 - 5 =$ (19) $17 + 1 =$ (20) $6 - 3 =$
(21) $13 - 10 =$ (22) $9 + 8 =$ (23) $3 + 12 =$ (24) $16 + 1 =$
(25) $12 - 7 =$ (26) $10 - 7 =$ (27) $12 + 3 =$ (28) $8 + 2 =$
(29) $13 - 5 =$ (30) $10 - 10 =$ (31) $7 - 3 =$ (32) $16 - 16 =$
(33) $13 + 6 =$ (34) $4 + 6 =$ (35) $10 - 2 =$ (36) $11 + 7 =$
(37) $12 - 8 =$ (38) $6 - 4 =$ (39) $4 - 2 =$ (40) $16 + 1 =$
(41) $11 - 8 =$ (42) $18 - 2 =$ (43) $18 - 10 =$ (44) $19 - 13 =$
(45) $12 - 10 =$ (46) $2 - 2 =$ (47) $2 + 17 =$ (48) $10 + 5 =$
(49) $17 + 2 =$ (50) $4 + 7 =$ (51) $14 + 5 =$ (52) $15 + 4 =$
(53) $2 - 1 =$ (54) $9 + 9 =$ (55) $4 - 1 =$ (56) $19 - 3 =$
(57) $6 + 12 =$ (58) $4 + 9 =$ (59) $1 - 1 =$ (60) $10 - 5 =$
(61) $16 - 13 =$ (62) $15 + 5 =$ (63) $8 + 4 =$ (64) $16 - 8 =$
(65) $2 + 15 =$ (66) $14 + 1 =$ (67) $11 + 3 =$ (68) $14 + 4 =$
(69) $9 + 6 =$ (70) $15 - 8 =$ (71) $6 - 5 =$ (72) $9 + 4 =$
(73) $2 + 5 =$ (74) $16 - 4 =$ (75) $1 - 1 =$ (76) $12 + 7 =$
(77) $11 + 7 =$ (78) $16 - 10 =$ (79) $11 + 6 =$ (80) $3 - 2 =$
(81) $3 + 13 =$ (82) $19 - 3 =$ (83) $2 + 13 =$ (84) $17 - 2 =$
(85) $2 + 5 =$ (86) $14 + 5 =$ (87) $15 - 14 =$ (88) $15 + 4 =$
(89) $14 - 10 =$ (90) $8 + 8 =$ (91) $15 - 8 =$ (92) $3 + 1 =$
(93) $7 + 11 =$ (94) $14 - 12 =$ (95) $12 + 6 =$ (96) $16 + 3 =$
(97) $2 - 2 =$ (98) $13 + 5 =$ (99) $2 + 4 =$ (100) $10 - 8 =$

二十以内加减法计算练习题



扫码看答案

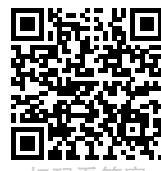
姓名 _____

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $19 - 5 =$ | (2) $3 + 8 =$ | (3) $6 + 8 =$ | (4) $15 + 2 =$ |
| (5) $10 + 2 =$ | (6) $11 + 4 =$ | (7) $15 - 3 =$ | (8) $10 + 10 =$ |
| (9) $17 - 10 =$ | (10) $13 - 10 =$ | (11) $4 - 2 =$ | (12) $17 + 1 =$ |
| (13) $19 - 5 =$ | (14) $11 - 4 =$ | (15) $3 + 3 =$ | (16) $19 - 3 =$ |
| (17) $16 + 3 =$ | (18) $8 + 9 =$ | (19) $1 - 1 =$ | (20) $6 - 2 =$ |
| (21) $18 - 15 =$ | (22) $1 + 8 =$ | (23) $9 + 3 =$ | (24) $17 - 11 =$ |
| (25) $4 + 13 =$ | (26) $7 + 3 =$ | (27) $6 - 2 =$ | (28) $15 + 1 =$ |
| (29) $19 + 1 =$ | (30) $1 + 11 =$ | (31) $6 + 9 =$ | (32) $3 - 1 =$ |
| (33) $10 + 2 =$ | (34) $13 - 6 =$ | (35) $4 - 4 =$ | (36) $15 + 3 =$ |
| (37) $3 - 3 =$ | (38) $4 + 14 =$ | (39) $18 - 4 =$ | (40) $9 - 5 =$ |
| (41) $16 + 3 =$ | (42) $16 + 1 =$ | (43) $1 + 2 =$ | (44) $3 + 5 =$ |
| (45) $3 + 7 =$ | (46) $10 + 4 =$ | (47) $13 + 2 =$ | (48) $5 - 2 =$ |
| (49) $14 + 4 =$ | (50) $2 - 2 =$ | (51) $1 + 7 =$ | (52) $6 - 3 =$ |
| (53) $3 - 3 =$ | (54) $5 - 1 =$ | (55) $7 - 5 =$ | (56) $18 - 8 =$ |
| (57) $4 + 10 =$ | (58) $5 + 5 =$ | (59) $4 + 5 =$ | (60) $6 - 6 =$ |
| (61) $11 + 2 =$ | (62) $6 + 2 =$ | (63) $4 - 4 =$ | (64) $2 + 3 =$ |
| (65) $3 + 5 =$ | (66) $17 - 8 =$ | (67) $14 + 2 =$ | (68) $7 - 1 =$ |
| (69) $16 + 4 =$ | (70) $7 + 8 =$ | (71) $17 - 13 =$ | (72) $13 - 12 =$ |
| (73) $3 + 12 =$ | (74) $5 + 13 =$ | (75) $19 + 1 =$ | (76) $8 + 1 =$ |
| (77) $9 - 8 =$ | (78) $19 + 1 =$ | (79) $5 - 1 =$ | (80) $3 + 1 =$ |
| (81) $8 + 2 =$ | (82) $7 - 4 =$ | (83) $15 + 2 =$ | (84) $2 - 2 =$ |
| (85) $18 - 7 =$ | (86) $4 + 14 =$ | (87) $17 + 3 =$ | (88) $11 + 9 =$ |
| (89) $10 - 9 =$ | (90) $3 - 3 =$ | (91) $18 + 1 =$ | (92) $5 - 3 =$ |
| (93) $3 - 2 =$ | (94) $5 + 2 =$ | (95) $14 + 3 =$ | (96) $19 - 7 =$ |
| (97) $17 + 3 =$ | (98) $5 + 7 =$ | (99) $8 - 4 =$ | (100) $18 + 2 =$ |



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- | | | | |
|----------------|----------------|----------------|----------------|
| (1) 4 + 1 = | (2) 7 + 8 = | (3) 5 - 4 = | (4) 2 + 4 = |
| (5) 14 + 4 = | (6) 9 - 4 = | (7) 1 - 1 = | (8) 11 + 6 = |
| (9) 8 - 2 = | (10) 13 - 1 = | (11) 19 + 1 = | (12) 10 + 9 = |
| (13) 16 - 12 = | (14) 17 - 16 = | (15) 17 - 11 = | (16) 14 - 6 = |
| (17) 5 - 3 = | (18) 1 + 17 = | (19) 16 - 13 = | (20) 4 - 3 = |
| (21) 14 - 13 = | (22) 8 + 3 = | (23) 5 + 7 = | (24) 8 + 2 = |
| (25) 17 - 17 = | (26) 17 - 8 = | (27) 2 + 14 = | (28) 13 + 1 = |
| (29) 9 + 4 = | (30) 12 + 1 = | (31) 14 + 4 = | (32) 9 - 9 = |
| (33) 9 + 1 = | (34) 10 + 6 = | (35) 19 - 13 = | (36) 3 + 5 = |
| (37) 12 - 9 = | (38) 5 - 4 = | (39) 14 + 6 = | (40) 15 + 2 = |
| (41) 17 + 3 = | (42) 19 + 1 = | (43) 13 + 3 = | (44) 9 + 3 = |
| (45) 17 - 3 = | (46) 2 + 12 = | (47) 4 + 16 = | (48) 16 + 1 = |
| (49) 14 - 10 = | (50) 19 + 1 = | (51) 3 - 1 = | (52) 19 - 11 = |
| (53) 17 - 2 = | (54) 4 - 2 = | (55) 11 + 9 = | (56) 18 - 5 = |
| (57) 2 + 11 = | (58) 11 - 4 = | (59) 9 - 3 = | (60) 4 - 4 = |
| (61) 11 + 7 = | (62) 6 - 3 = | (63) 9 + 1 = | (64) 18 - 12 = |
| (65) 3 + 14 = | (66) 10 - 5 = | (67) 8 - 1 = | (68) 6 - 5 = |
| (69) 2 - 2 = | (70) 14 - 2 = | (71) 10 - 8 = | (72) 19 - 1 = |
| (73) 6 + 4 = | (74) 19 - 1 = | (75) 15 - 6 = | (76) 15 - 2 = |
| (77) 3 - 1 = | (78) 15 - 9 = | (79) 14 - 4 = | (80) 17 + 1 = |
| (81) 18 - 16 = | (82) 4 - 1 = | (83) 2 - 2 = | (84) 18 - 4 = |
| (85) 17 + 3 = | (86) 1 + 3 = | (87) 4 - 2 = | (88) 6 - 5 = |
| (89) 11 + 1 = | (90) 13 + 4 = | (91) 2 + 13 = | (92) 4 - 1 = |
| (93) 4 + 3 = | (94) 7 - 5 = | (95) 4 + 16 = | (96) 13 - 4 = |
| (97) 14 - 10 = | (98) 4 - 4 = | (99) 9 - 9 = | (100) 19 + 1 = |

二十以内加减法计算练习题



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扫码看答案

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $10 + 3 =$ | (2) $4 + 8 =$ | (3) $19 + 1 =$ | (4) $4 - 1 =$ |
| (5) $17 + 2 =$ | (6) $11 - 8 =$ | (7) $9 + 1 =$ | (8) $11 + 8 =$ |
| (9) $15 - 13 =$ | (10) $13 + 2 =$ | (11) $6 + 13 =$ | (12) $8 - 4 =$ |
| (13) $1 + 16 =$ | (14) $8 - 3 =$ | (15) $4 - 2 =$ | (16) $1 + 15 =$ |
| (17) $16 + 1 =$ | (18) $10 + 5 =$ | (19) $3 - 3 =$ | (20) $17 + 1 =$ |
| (21) $3 + 7 =$ | (22) $8 - 7 =$ | (23) $7 + 6 =$ | (24) $9 - 9 =$ |
| (25) $11 + 2 =$ | (26) $15 + 3 =$ | (27) $4 - 4 =$ | (28) $16 - 13 =$ |
| (29) $11 - 1 =$ | (30) $15 + 5 =$ | (31) $17 + 1 =$ | (32) $4 + 9 =$ |
| (33) $14 - 7 =$ | (34) $7 + 1 =$ | (35) $15 - 8 =$ | (36) $7 - 4 =$ |
| (37) $11 - 3 =$ | (38) $18 - 2 =$ | (39) $13 - 8 =$ | (40) $14 - 7 =$ |
| (41) $6 + 13 =$ | (42) $6 - 3 =$ | (43) $17 - 12 =$ | (44) $5 - 4 =$ |
| (45) $18 - 7 =$ | (46) $6 - 1 =$ | (47) $12 - 8 =$ | (48) $13 + 7 =$ |
| (49) $15 - 5 =$ | (50) $13 - 7 =$ | (51) $10 + 5 =$ | (52) $17 + 3 =$ |
| (53) $15 + 4 =$ | (54) $8 - 4 =$ | (55) $8 + 9 =$ | (56) $14 + 6 =$ |
| (57) $16 - 5 =$ | (58) $9 + 10 =$ | (59) $3 - 2 =$ | (60) $14 - 12 =$ |
| (61) $11 - 1 =$ | (62) $3 + 6 =$ | (63) $10 - 3 =$ | (64) $16 - 12 =$ |
| (65) $9 + 3 =$ | (66) $17 + 2 =$ | (67) $5 + 11 =$ | (68) $1 + 8 =$ |
| (69) $6 + 11 =$ | (70) $17 + 3 =$ | (71) $18 - 18 =$ | (72) $15 + 2 =$ |
| (73) $12 + 6 =$ | (74) $15 + 1 =$ | (75) $8 + 7 =$ | (76) $8 + 2 =$ |
| (77) $17 - 13 =$ | (78) $11 - 10 =$ | (79) $15 + 2 =$ | (80) $2 - 1 =$ |
| (81) $12 - 5 =$ | (82) $19 - 14 =$ | (83) $9 + 1 =$ | (84) $19 + 1 =$ |
| (85) $14 + 3 =$ | (86) $6 + 4 =$ | (87) $6 - 4 =$ | (88) $2 - 2 =$ |
| (89) $12 + 1 =$ | (90) $3 + 2 =$ | (91) $6 + 10 =$ | (92) $14 + 4 =$ |
| (93) $5 + 3 =$ | (94) $8 - 8 =$ | (95) $7 + 9 =$ | (96) $8 - 5 =$ |
| (97) $17 + 2 =$ | (98) $2 + 4 =$ | (99) $16 + 4 =$ | (100) $2 + 18 =$ |

二十以内加减法计算练习题



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姓名 _____

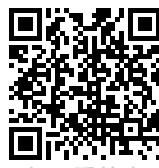
日期 _____

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- | | | | |
|----------------|----------------|----------------|----------------|
| (1) 16 + 1 = | (2) 8 + 5 = | (3) 4 - 2 = | (4) 18 - 15 = |
| (5) 6 + 13 = | (6) 1 - 1 = | (7) 10 + 2 = | (8) 8 + 11 = |
| (9) 3 + 13 = | (10) 8 - 3 = | (11) 15 + 4 = | (12) 13 + 4 = |
| (13) 15 + 4 = | (14) 12 - 2 = | (15) 16 + 3 = | (16) 12 - 5 = |
| (17) 13 - 2 = | (18) 11 + 1 = | (19) 18 + 1 = | (20) 11 - 3 = |
| (21) 10 + 7 = | (22) 13 - 12 = | (23) 18 + 2 = | (24) 5 + 15 = |
| (25) 5 - 1 = | (26) 15 - 13 = | (27) 14 - 13 = | (28) 19 + 1 = |
| (29) 18 + 1 = | (30) 18 - 5 = | (31) 3 + 12 = | (32) 18 - 17 = |
| (33) 19 - 17 = | (34) 6 - 6 = | (35) 14 - 6 = | (36) 2 - 2 = |
| (37) 2 + 15 = | (38) 19 + 1 = | (39) 2 + 5 = | (40) 4 - 4 = |
| (41) 12 + 4 = | (42) 10 - 4 = | (43) 19 + 1 = | (44) 16 - 4 = |
| (45) 3 + 16 = | (46) 6 - 6 = | (47) 7 + 11 = | (48) 17 + 1 = |
| (49) 7 + 1 = | (50) 2 + 10 = | (51) 10 + 6 = | (52) 18 - 5 = |
| (53) 11 - 3 = | (54) 18 - 13 = | (55) 5 + 6 = | (56) 7 + 8 = |
| (57) 7 + 10 = | (58) 11 + 7 = | (59) 4 - 2 = | (60) 12 - 5 = |
| (61) 3 + 5 = | (62) 12 - 8 = | (63) 17 - 1 = | (64) 1 - 1 = |
| (65) 4 - 3 = | (66) 1 - 1 = | (67) 15 - 10 = | (68) 3 - 3 = |
| (69) 18 + 1 = | (70) 9 + 8 = | (71) 12 + 1 = | (72) 5 + 9 = |
| (73) 10 + 7 = | (74) 1 - 1 = | (75) 13 + 6 = | (76) 15 - 1 = |
| (77) 11 - 11 = | (78) 12 - 8 = | (79) 8 + 12 = | (80) 3 - 2 = |
| (81) 8 - 4 = | (82) 7 + 3 = | (83) 5 - 3 = | (84) 1 + 11 = |
| (85) 12 + 5 = | (86) 1 + 5 = | (87) 6 + 4 = | (88) 16 - 1 = |
| (89) 11 + 6 = | (90) 6 + 1 = | (91) 11 - 1 = | (92) 19 + 1 = |
| (93) 13 - 3 = | (94) 14 + 1 = | (95) 9 - 2 = | (96) 11 + 8 = |
| (97) 7 - 7 = | (98) 4 - 1 = | (99) 5 + 14 = | (100) 11 - 2 = |

二十以内加减法计算练习题



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- | | | | |
|------------------|------------------|------------------|-------------------|
| (1) $6 - 1 =$ | (2) $13 - 7 =$ | (3) $18 - 13 =$ | (4) $17 + 3 =$ |
| (5) $9 + 3 =$ | (6) $5 + 9 =$ | (7) $6 - 3 =$ | (8) $9 - 5 =$ |
| (9) $18 + 2 =$ | (10) $7 - 6 =$ | (11) $8 + 5 =$ | (12) $15 + 1 =$ |
| (13) $16 - 14 =$ | (14) $14 + 6 =$ | (15) $13 - 10 =$ | (16) $1 - 1 =$ |
| (17) $8 + 10 =$ | (18) $1 + 9 =$ | (19) $17 - 5 =$ | (20) $2 + 17 =$ |
| (21) $1 - 1 =$ | (22) $12 - 10 =$ | (23) $18 - 12 =$ | (24) $8 - 3 =$ |
| (25) $9 - 7 =$ | (26) $11 + 8 =$ | (27) $18 + 1 =$ | (28) $10 + 4 =$ |
| (29) $15 + 5 =$ | (30) $19 + 1 =$ | (31) $15 - 2 =$ | (32) $9 - 4 =$ |
| (33) $3 - 1 =$ | (34) $7 + 9 =$ | (35) $4 + 12 =$ | (36) $19 + 1 =$ |
| (37) $4 - 3 =$ | (38) $1 - 1 =$ | (39) $7 + 7 =$ | (40) $17 + 1 =$ |
| (41) $12 + 7 =$ | (42) $1 - 1 =$ | (43) $18 + 2 =$ | (44) $18 - 10 =$ |
| (45) $2 + 8 =$ | (46) $17 + 2 =$ | (47) $18 + 2 =$ | (48) $7 + 3 =$ |
| (49) $15 + 3 =$ | (50) $8 - 8 =$ | (51) $5 + 4 =$ | (52) $14 - 3 =$ |
| (53) $4 - 4 =$ | (54) $5 - 5 =$ | (55) $3 + 10 =$ | (56) $3 - 2 =$ |
| (57) $4 + 6 =$ | (58) $4 - 2 =$ | (59) $3 + 13 =$ | (60) $16 + 3 =$ |
| (61) $12 - 11 =$ | (62) $3 + 7 =$ | (63) $6 - 2 =$ | (64) $1 + 18 =$ |
| (65) $15 - 15 =$ | (66) $1 - 1 =$ | (67) $3 + 3 =$ | (68) $6 - 6 =$ |
| (69) $8 - 2 =$ | (70) $15 + 4 =$ | (71) $15 + 3 =$ | (72) $10 - 8 =$ |
| (73) $8 - 6 =$ | (74) $4 + 15 =$ | (75) $6 + 7 =$ | (76) $15 + 5 =$ |
| (77) $2 + 3 =$ | (78) $14 - 1 =$ | (79) $6 - 1 =$ | (80) $2 + 18 =$ |
| (81) $12 - 7 =$ | (82) $9 + 8 =$ | (83) $7 + 3 =$ | (84) $19 - 10 =$ |
| (85) $16 - 15 =$ | (86) $19 + 1 =$ | (87) $6 + 12 =$ | (88) $11 - 6 =$ |
| (89) $11 + 1 =$ | (90) $19 + 1 =$ | (91) $2 - 1 =$ | (92) $14 - 11 =$ |
| (93) $2 + 12 =$ | (94) $7 - 5 =$ | (95) $12 - 11 =$ | (96) $9 - 8 =$ |
| (97) $13 - 1 =$ | (98) $7 - 2 =$ | (99) $7 - 5 =$ | (100) $17 - 13 =$ |

二十以内加减法计算练习题



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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $6 - 6 =$ | (2) $19 + 1 =$ | (3) $6 + 10 =$ | (4) $5 - 4 =$ |
| (5) $16 - 16 =$ | (6) $8 - 1 =$ | (7) $11 + 6 =$ | (8) $18 + 1 =$ |
| (9) $7 - 6 =$ | (10) $6 - 6 =$ | (11) $10 - 7 =$ | (12) $15 - 3 =$ |
| (13) $5 + 13 =$ | (14) $5 + 10 =$ | (15) $11 - 2 =$ | (16) $18 + 2 =$ |
| (17) $2 - 1 =$ | (18) $12 - 3 =$ | (19) $11 + 8 =$ | (20) $15 + 5 =$ |
| (21) $2 - 1 =$ | (22) $11 - 11 =$ | (23) $3 + 2 =$ | (24) $7 - 2 =$ |
| (25) $3 - 2 =$ | (26) $6 + 12 =$ | (27) $16 + 4 =$ | (28) $13 - 13 =$ |
| (29) $19 + 1 =$ | (30) $17 - 1 =$ | (31) $19 - 2 =$ | (32) $4 - 2 =$ |
| (33) $3 + 4 =$ | (34) $2 + 9 =$ | (35) $1 - 1 =$ | (36) $7 - 7 =$ |
| (37) $3 + 6 =$ | (38) $9 + 11 =$ | (39) $5 - 1 =$ | (40) $18 - 15 =$ |
| (41) $1 + 11 =$ | (42) $1 + 6 =$ | (43) $17 + 3 =$ | (44) $17 - 9 =$ |
| (45) $5 + 14 =$ | (46) $12 - 5 =$ | (47) $14 - 3 =$ | (48) $17 + 1 =$ |
| (49) $11 - 10 =$ | (50) $5 + 4 =$ | (51) $11 - 5 =$ | (52) $1 + 1 =$ |
| (53) $1 - 1 =$ | (54) $10 - 7 =$ | (55) $1 + 8 =$ | (56) $1 - 1 =$ |
| (57) $2 - 1 =$ | (58) $12 - 10 =$ | (59) $14 - 7 =$ | (60) $13 - 12 =$ |
| (61) $14 + 3 =$ | (62) $4 + 12 =$ | (63) $18 - 12 =$ | (64) $19 - 15 =$ |
| (65) $16 + 2 =$ | (66) $10 - 9 =$ | (67) $1 - 1 =$ | (68) $13 - 12 =$ |
| (69) $7 - 1 =$ | (70) $19 - 14 =$ | (71) $8 - 6 =$ | (72) $3 - 3 =$ |
| (73) $5 + 15 =$ | (74) $19 - 10 =$ | (75) $9 - 4 =$ | (76) $16 + 4 =$ |
| (77) $7 - 7 =$ | (78) $1 - 1 =$ | (79) $7 + 2 =$ | (80) $1 - 1 =$ |
| (81) $16 - 15 =$ | (82) $9 + 3 =$ | (83) $10 + 4 =$ | (84) $15 + 4 =$ |
| (85) $14 - 1 =$ | (86) $11 + 2 =$ | (87) $7 + 10 =$ | (88) $9 - 5 =$ |
| (89) $11 + 4 =$ | (90) $16 - 8 =$ | (91) $7 - 6 =$ | (92) $1 - 1 =$ |
| (93) $14 - 3 =$ | (94) $3 + 6 =$ | (95) $5 - 3 =$ | (96) $12 + 5 =$ |
| (97) $18 + 2 =$ | (98) $17 - 3 =$ | (99) $8 + 3 =$ | (100) $18 - 2 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 0	(2) 10	(3) 0	(4) 20	(5) 0	(6) 8	(7) 0	(8) 10
(9) 10	(10) 0	(11) 1	(12) 3	(13) 2	(14) 14	(15) 9	(16) 6
(17) 3	(18) 10	(19) 18	(20) 3	(21) 3	(22) 17	(23) 15	(24) 17
(25) 5	(26) 3	(27) 15	(28) 10	(29) 8	(30) 0	(31) 4	(32) 0
(33) 19	(34) 10	(35) 8	(36) 18	(37) 4	(38) 2	(39) 2	(40) 17
(41) 3	(42) 16	(43) 8	(44) 6	(45) 2	(46) 0	(47) 19	(48) 15
(49) 19	(50) 11	(51) 19	(52) 19	(53) 1	(54) 18	(55) 3	(56) 16
(57) 18	(58) 13	(59) 0	(60) 5	(61) 3	(62) 20	(63) 12	(64) 8
(65) 17	(66) 15	(67) 14	(68) 18	(69) 15	(70) 7	(71) 1	(72) 13
(73) 7	(74) 12	(75) 0	(76) 19	(77) 18	(78) 6	(79) 17	(80) 1
(81) 16	(82) 16	(83) 15	(84) 15	(85) 7	(86) 19	(87) 1	(88) 19
(89) 4	(90) 16	(91) 7	(92) 4	(93) 18	(94) 2	(95) 18	(96) 19
(97) 0	(98) 18	(99) 6	(100) 2				

第2页答案

(1) 14	(2) 11	(3) 14	(4) 17	(5) 12	(6) 15	(7) 12	(8) 20
(9) 7	(10) 3	(11) 2	(12) 18	(13) 14	(14) 7	(15) 6	(16) 16
(17) 19	(18) 17	(19) 0	(20) 4	(21) 3	(22) 9	(23) 12	(24) 6
(25) 17	(26) 10	(27) 4	(28) 16	(29) 20	(30) 12	(31) 15	(32) 2
(33) 12	(34) 7	(35) 0	(36) 18	(37) 0	(38) 18	(39) 14	(40) 4
(41) 19	(42) 17	(43) 3	(44) 8	(45) 10	(46) 14	(47) 15	(48) 3
(49) 18	(50) 0	(51) 8	(52) 3	(53) 0	(54) 4	(55) 2	(56) 10
(57) 14	(58) 10	(59) 9	(60) 0	(61) 13	(62) 8	(63) 0	(64) 5
(65) 8	(66) 9	(67) 16	(68) 6	(69) 20	(70) 15	(71) 4	(72) 1
(73) 15	(74) 18	(75) 20	(76) 9	(77) 1	(78) 20	(79) 4	(80) 4
(81) 10	(82) 3	(83) 17	(84) 0	(85) 11	(86) 18	(87) 20	(88) 20
(89) 1	(90) 0	(91) 19	(92) 2	(93) 1	(94) 7	(95) 17	(96) 12
(97) 20	(98) 12	(99) 4	(100) 20				

二十以内加减法计算练习题答案

第3页答案

(1) 5	(2) 15	(3) 1	(4) 6	(5) 18	(6) 5	(7) 0	(8) 17
(9) 6	(10) 12	(11) 20	(12) 19	(13) 4	(14) 1	(15) 6	(16) 8
(17) 2	(18) 18	(19) 3	(20) 1	(21) 1	(22) 11	(23) 12	(24) 10
(25) 0	(26) 9	(27) 16	(28) 14	(29) 13	(30) 13	(31) 18	(32) 0
(33) 10	(34) 16	(35) 6	(36) 8	(37) 3	(38) 1	(39) 20	(40) 17
(41) 20	(42) 20	(43) 16	(44) 12	(45) 14	(46) 14	(47) 20	(48) 17
(49) 4	(50) 20	(51) 2	(52) 8	(53) 15	(54) 2	(55) 20	(56) 13
(57) 13	(58) 7	(59) 6	(60) 0	(61) 18	(62) 3	(63) 10	(64) 6
(65) 17	(66) 5	(67) 7	(68) 1	(69) 0	(70) 12	(71) 2	(72) 18
(73) 10	(74) 18	(75) 9	(76) 13	(77) 2	(78) 6	(79) 10	(80) 18
(81) 2	(82) 3	(83) 0	(84) 14	(85) 20	(86) 4	(87) 2	(88) 1
(89) 12	(90) 17	(91) 15	(92) 3	(93) 7	(94) 2	(95) 20	(96) 9
(97) 4	(98) 0	(99) 0	(100) 20				

第4页答案

(1) 13	(2) 12	(3) 20	(4) 3	(5) 19	(6) 3	(7) 10	(8) 19
(9) 2	(10) 15	(11) 19	(12) 4	(13) 17	(14) 5	(15) 2	(16) 16
(17) 17	(18) 15	(19) 0	(20) 18	(21) 10	(22) 1	(23) 13	(24) 0
(25) 13	(26) 18	(27) 0	(28) 3	(29) 10	(30) 20	(31) 18	(32) 13
(33) 7	(34) 8	(35) 7	(36) 3	(37) 8	(38) 16	(39) 5	(40) 7
(41) 19	(42) 3	(43) 5	(44) 1	(45) 11	(46) 5	(47) 4	(48) 20
(49) 10	(50) 6	(51) 15	(52) 20	(53) 19	(54) 4	(55) 17	(56) 20
(57) 11	(58) 19	(59) 1	(60) 2	(61) 10	(62) 9	(63) 7	(64) 4
(65) 12	(66) 19	(67) 16	(68) 9	(69) 17	(70) 20	(71) 0	(72) 17
(73) 18	(74) 16	(75) 15	(76) 10	(77) 4	(78) 1	(79) 17	(80) 1
(81) 7	(82) 5	(83) 10	(84) 20	(85) 17	(86) 10	(87) 2	(88) 0
(89) 13	(90) 5	(91) 16	(92) 18	(93) 8	(94) 0	(95) 16	(96) 3
(97) 19	(98) 6	(99) 20	(100) 20				

二十以内加减法计算练习题答案

第5页答案

(1) 17	(2) 13	(3) 2	(4) 3	(5) 19	(6) 0	(7) 12	(8) 19
(9) 16	(10) 5	(11) 19	(12) 17	(13) 19	(14) 10	(15) 19	(16) 7
(17) 11	(18) 12	(19) 19	(20) 8	(21) 17	(22) 1	(23) 20	(24) 20
(25) 4	(26) 2	(27) 1	(28) 20	(29) 19	(30) 13	(31) 15	(32) 1
(33) 2	(34) 0	(35) 8	(36) 0	(37) 17	(38) 20	(39) 7	(40) 0
(41) 16	(42) 6	(43) 20	(44) 12	(45) 19	(46) 0	(47) 18	(48) 18
(49) 8	(50) 12	(51) 16	(52) 13	(53) 8	(54) 5	(55) 11	(56) 15
(57) 17	(58) 18	(59) 2	(60) 7	(61) 8	(62) 4	(63) 16	(64) 0
(65) 1	(66) 0	(67) 5	(68) 0	(69) 19	(70) 17	(71) 13	(72) 14
(73) 17	(74) 0	(75) 19	(76) 14	(77) 0	(78) 4	(79) 20	(80) 1
(81) 4	(82) 10	(83) 2	(84) 12	(85) 17	(86) 6	(87) 10	(88) 15
(89) 17	(90) 7	(91) 10	(92) 20	(93) 10	(94) 15	(95) 7	(96) 19
(97) 0	(98) 3	(99) 19	(100) 9				

第6页答案

(1) 5	(2) 6	(3) 5	(4) 20	(5) 12	(6) 14	(7) 3	(8) 4
(9) 20	(10) 1	(11) 13	(12) 16	(13) 2	(14) 20	(15) 3	(16) 0
(17) 18	(18) 10	(19) 12	(20) 19	(21) 0	(22) 2	(23) 6	(24) 5
(25) 2	(26) 19	(27) 19	(28) 14	(29) 20	(30) 20	(31) 13	(32) 5
(33) 2	(34) 16	(35) 16	(36) 20	(37) 1	(38) 0	(39) 14	(40) 18
(41) 19	(42) 0	(43) 20	(44) 8	(45) 10	(46) 19	(47) 20	(48) 10
(49) 18	(50) 0	(51) 9	(52) 11	(53) 0	(54) 0	(55) 13	(56) 1
(57) 10	(58) 2	(59) 16	(60) 19	(61) 1	(62) 10	(63) 4	(64) 19
(65) 0	(66) 0	(67) 6	(68) 0	(69) 6	(70) 19	(71) 18	(72) 2
(73) 2	(74) 19	(75) 13	(76) 20	(77) 5	(78) 13	(79) 5	(80) 20
(81) 5	(82) 17	(83) 10	(84) 9	(85) 1	(86) 20	(87) 18	(88) 5
(89) 12	(90) 20	(91) 1	(92) 3	(93) 14	(94) 2	(95) 1	(96) 1
(97) 12	(98) 5	(99) 2	(100) 4				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 0 | (2) 20 | (3) 16 | (4) 1 | (5) 0 | (6) 7 | (7) 17 | (8) 19 |
| (9) 1 | (10) 0 | (11) 3 | (12) 12 | (13) 18 | (14) 15 | (15) 9 | (16) 20 |
| (17) 1 | (18) 9 | (19) 19 | (20) 20 | (21) 1 | (22) 0 | (23) 5 | (24) 5 |
| (25) 1 | (26) 18 | (27) 20 | (28) 0 | (29) 20 | (30) 16 | (31) 17 | (32) 2 |
| (33) 7 | (34) 11 | (35) 0 | (36) 0 | (37) 9 | (38) 20 | (39) 4 | (40) 3 |
| (41) 12 | (42) 7 | (43) 20 | (44) 8 | (45) 19 | (46) 7 | (47) 11 | (48) 18 |
| (49) 1 | (50) 9 | (51) 6 | (52) 2 | (53) 0 | (54) 3 | (55) 9 | (56) 0 |
| (57) 1 | (58) 2 | (59) 7 | (60) 1 | (61) 17 | (62) 16 | (63) 6 | (64) 4 |
| (65) 18 | (66) 1 | (67) 0 | (68) 1 | (69) 6 | (70) 5 | (71) 2 | (72) 0 |
| (73) 20 | (74) 9 | (75) 5 | (76) 20 | (77) 0 | (78) 0 | (79) 9 | (80) 0 |
| (81) 1 | (82) 12 | (83) 14 | (84) 19 | (85) 13 | (86) 13 | (87) 17 | (88) 4 |
| (89) 15 | (90) 8 | (91) 1 | (92) 0 | (93) 11 | (94) 9 | (95) 2 | (96) 17 |
| (97) 20 | (98) 14 | (99) 11 | (100) 16 | | | | |