

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $13 + 18 =$  | (2) $63 + 34 =$  | (3) $72 + 18 =$  | (4) $84 + 16 =$   |
| (5) $26 + 49 =$  | (6) $53 + 30 =$  | (7) $42 + 23 =$  | (8) $82 + 12 =$   |
| (9) $20 + 13 =$  | (10) $89 + 11 =$ | (11) $29 + 63 =$ | (12) $14 + 67 =$  |
| (13) $54 + 18 =$ | (14) $59 + 38 =$ | (15) $61 + 18 =$ | (16) $29 + 59 =$  |
| (17) $59 + 14 =$ | (18) $72 + 18 =$ | (19) $45 + 13 =$ | (20) $44 + 25 =$  |
| (21) $47 + 33 =$ | (22) $11 + 34 =$ | (23) $53 + 25 =$ | (24) $76 + 16 =$  |
| (25) $56 + 42 =$ | (26) $50 + 12 =$ | (27) $54 + 40 =$ | (28) $34 + 14 =$  |
| (29) $90 + 10 =$ | (30) $10 + 84 =$ | (31) $12 + 30 =$ | (32) $81 + 15 =$  |
| (33) $21 + 15 =$ | (34) $30 + 50 =$ | (35) $38 + 61 =$ | (36) $85 + 12 =$  |
| (37) $50 + 22 =$ | (38) $37 + 27 =$ | (39) $73 + 22 =$ | (40) $75 + 10 =$  |
| (41) $59 + 34 =$ | (42) $36 + 52 =$ | (43) $38 + 45 =$ | (44) $87 + 13 =$  |
| (45) $11 + 75 =$ | (46) $19 + 36 =$ | (47) $57 + 16 =$ | (48) $68 + 18 =$  |
| (49) $78 + 12 =$ | (50) $28 + 53 =$ | (51) $55 + 10 =$ | (52) $55 + 33 =$  |
| (53) $88 + 11 =$ | (54) $15 + 78 =$ | (55) $67 + 32 =$ | (56) $19 + 49 =$  |
| (57) $61 + 39 =$ | (58) $46 + 52 =$ | (59) $13 + 75 =$ | (60) $64 + 18 =$  |
| (61) $59 + 28 =$ | (62) $26 + 15 =$ | (63) $14 + 50 =$ | (64) $77 + 16 =$  |
| (65) $52 + 36 =$ | (66) $31 + 48 =$ | (67) $59 + 22 =$ | (68) $63 + 17 =$  |
| (69) $23 + 72 =$ | (70) $66 + 32 =$ | (71) $25 + 27 =$ | (72) $59 + 12 =$  |
| (73) $41 + 30 =$ | (74) $62 + 20 =$ | (75) $32 + 31 =$ | (76) $57 + 22 =$  |
| (77) $42 + 17 =$ | (78) $70 + 21 =$ | (79) $54 + 35 =$ | (80) $44 + 39 =$  |
| (81) $19 + 80 =$ | (82) $54 + 34 =$ | (83) $68 + 12 =$ | (84) $27 + 58 =$  |
| (85) $71 + 21 =$ | (86) $15 + 19 =$ | (87) $22 + 75 =$ | (88) $72 + 12 =$  |
| (89) $24 + 50 =$ | (90) $76 + 22 =$ | (91) $62 + 19 =$ | (92) $56 + 16 =$  |
| (93) $34 + 58 =$ | (94) $14 + 25 =$ | (95) $44 + 27 =$ | (96) $40 + 24 =$  |
| (97) $81 + 10 =$ | (98) $21 + 74 =$ | (99) $90 + 10 =$ | (100) $38 + 44 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $77 + 19 =$  | (2) $36 + 21 =$  | (3) $53 + 32 =$  | (4) $35 + 63 =$   |
| (5) $57 + 37 =$  | (6) $89 + 11 =$  | (7) $76 + 14 =$  | (8) $27 + 33 =$   |
| (9) $74 + 14 =$  | (10) $24 + 20 =$ | (11) $62 + 17 =$ | (12) $71 + 17 =$  |
| (13) $81 + 18 =$ | (14) $43 + 11 =$ | (15) $22 + 26 =$ | (16) $68 + 28 =$  |
| (17) $30 + 57 =$ | (18) $55 + 19 =$ | (19) $78 + 10 =$ | (20) $41 + 38 =$  |
| (21) $67 + 16 =$ | (22) $78 + 17 =$ | (23) $68 + 17 =$ | (24) $47 + 11 =$  |
| (25) $90 + 10 =$ | (26) $69 + 29 =$ | (27) $86 + 13 =$ | (28) $81 + 11 =$  |
| (29) $20 + 38 =$ | (30) $47 + 45 =$ | (31) $39 + 57 =$ | (32) $90 + 10 =$  |
| (33) $54 + 19 =$ | (34) $34 + 34 =$ | (35) $86 + 14 =$ | (36) $30 + 35 =$  |
| (37) $82 + 10 =$ | (38) $72 + 27 =$ | (39) $33 + 66 =$ | (40) $71 + 19 =$  |
| (41) $28 + 45 =$ | (42) $59 + 41 =$ | (43) $36 + 34 =$ | (44) $15 + 58 =$  |
| (45) $77 + 10 =$ | (46) $30 + 41 =$ | (47) $58 + 31 =$ | (48) $75 + 19 =$  |
| (49) $78 + 14 =$ | (50) $62 + 30 =$ | (51) $47 + 43 =$ | (52) $39 + 53 =$  |
| (53) $29 + 48 =$ | (54) $30 + 21 =$ | (55) $39 + 39 =$ | (56) $10 + 84 =$  |
| (57) $88 + 12 =$ | (58) $29 + 60 =$ | (59) $56 + 38 =$ | (60) $90 + 10 =$  |
| (61) $64 + 24 =$ | (62) $68 + 10 =$ | (63) $43 + 29 =$ | (64) $20 + 60 =$  |
| (65) $48 + 46 =$ | (66) $68 + 26 =$ | (67) $64 + 17 =$ | (68) $23 + 23 =$  |
| (69) $25 + 47 =$ | (70) $39 + 13 =$ | (71) $26 + 19 =$ | (72) $55 + 45 =$  |
| (73) $50 + 11 =$ | (74) $56 + 25 =$ | (75) $29 + 18 =$ | (76) $12 + 20 =$  |
| (77) $40 + 39 =$ | (78) $30 + 60 =$ | (79) $47 + 48 =$ | (80) $83 + 17 =$  |
| (81) $64 + 33 =$ | (82) $79 + 20 =$ | (83) $72 + 19 =$ | (84) $15 + 50 =$  |
| (85) $33 + 65 =$ | (86) $73 + 13 =$ | (87) $68 + 24 =$ | (88) $35 + 54 =$  |
| (89) $32 + 50 =$ | (90) $44 + 36 =$ | (91) $84 + 11 =$ | (92) $47 + 38 =$  |
| (93) $67 + 20 =$ | (94) $81 + 10 =$ | (95) $74 + 17 =$ | (96) $20 + 13 =$  |
| (97) $65 + 13 =$ | (98) $47 + 44 =$ | (99) $28 + 36 =$ | (100) $55 + 24 =$ |

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姓名 \_\_\_\_\_ 日期 \_\_\_\_\_ 用时 \_\_\_\_\_ 得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $43 + 46 =$  | (2) $22 + 46 =$  | (3) $18 + 78 =$  | (4) $66 + 16 =$   |
| (5) $49 + 43 =$  | (6) $79 + 10 =$  | (7) $90 + 10 =$  | (8) $67 + 21 =$   |
| (9) $87 + 12 =$  | (10) $32 + 43 =$ | (11) $25 + 71 =$ | (12) $86 + 11 =$  |
| (13) $54 + 18 =$ | (14) $83 + 16 =$ | (15) $13 + 84 =$ | (16) $52 + 21 =$  |
| (17) $46 + 13 =$ | (18) $78 + 12 =$ | (19) $34 + 38 =$ | (20) $48 + 41 =$  |
| (21) $86 + 11 =$ | (22) $55 + 27 =$ | (23) $29 + 25 =$ | (24) $78 + 17 =$  |
| (25) $11 + 60 =$ | (26) $34 + 39 =$ | (27) $50 + 15 =$ | (28) $58 + 22 =$  |
| (29) $64 + 16 =$ | (30) $27 + 17 =$ | (31) $29 + 57 =$ | (32) $75 + 22 =$  |
| (33) $66 + 31 =$ | (34) $17 + 16 =$ | (35) $35 + 22 =$ | (36) $33 + 59 =$  |
| (37) $37 + 20 =$ | (38) $19 + 80 =$ | (39) $25 + 74 =$ | (40) $78 + 12 =$  |
| (41) $78 + 10 =$ | (42) $77 + 16 =$ | (43) $63 + 36 =$ | (44) $45 + 28 =$  |
| (45) $32 + 53 =$ | (46) $66 + 26 =$ | (47) $67 + 23 =$ | (48) $74 + 14 =$  |
| (49) $14 + 83 =$ | (50) $13 + 55 =$ | (51) $12 + 20 =$ | (52) $40 + 22 =$  |
| (53) $50 + 23 =$ | (54) $21 + 47 =$ | (55) $43 + 42 =$ | (56) $88 + 11 =$  |
| (57) $75 + 24 =$ | (58) $41 + 51 =$ | (59) $63 + 22 =$ | (60) $47 + 27 =$  |
| (61) $86 + 11 =$ | (62) $35 + 62 =$ | (63) $77 + 18 =$ | (64) $25 + 15 =$  |
| (65) $39 + 19 =$ | (66) $35 + 30 =$ | (67) $29 + 51 =$ | (68) $51 + 48 =$  |
| (69) $28 + 47 =$ | (70) $68 + 26 =$ | (71) $54 + 26 =$ | (72) $69 + 30 =$  |
| (73) $79 + 10 =$ | (74) $39 + 31 =$ | (75) $64 + 16 =$ | (76) $23 + 68 =$  |
| (77) $87 + 12 =$ | (78) $45 + 26 =$ | (79) $80 + 10 =$ | (80) $26 + 15 =$  |
| (81) $50 + 32 =$ | (82) $66 + 29 =$ | (83) $90 + 10 =$ | (84) $89 + 11 =$  |
| (85) $51 + 15 =$ | (86) $50 + 50 =$ | (87) $46 + 38 =$ | (88) $20 + 34 =$  |
| (89) $34 + 39 =$ | (90) $85 + 10 =$ | (91) $76 + 11 =$ | (92) $69 + 28 =$  |
| (93) $56 + 25 =$ | (94) $34 + 34 =$ | (95) $71 + 13 =$ | (96) $73 + 20 =$  |
| (97) $61 + 32 =$ | (98) $63 + 37 =$ | (99) $81 + 12 =$ | (100) $31 + 14 =$ |

# 两位数加法计算练习题



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姓名 \_\_\_\_\_

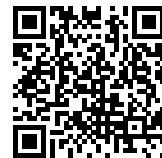
日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $28 + 12 =$  | (2) $31 + 17 =$  | (3) $73 + 14 =$  | (4) $18 + 49 =$   |
| (5) $11 + 13 =$  | (6) $83 + 13 =$  | (7) $20 + 48 =$  | (8) $54 + 34 =$   |
| (9) $41 + 39 =$  | (10) $45 + 25 =$ | (11) $62 + 38 =$ | (12) $37 + 37 =$  |
| (13) $74 + 15 =$ | (14) $26 + 37 =$ | (15) $89 + 11 =$ | (16) $68 + 32 =$  |
| (17) $75 + 10 =$ | (18) $11 + 84 =$ | (19) $79 + 14 =$ | (20) $88 + 11 =$  |
| (21) $89 + 11 =$ | (22) $79 + 17 =$ | (23) $88 + 10 =$ | (24) $82 + 17 =$  |
| (25) $31 + 66 =$ | (26) $37 + 47 =$ | (27) $78 + 22 =$ | (28) $15 + 35 =$  |
| (29) $46 + 52 =$ | (30) $60 + 16 =$ | (31) $69 + 21 =$ | (32) $54 + 32 =$  |
| (33) $73 + 14 =$ | (34) $60 + 11 =$ | (35) $69 + 20 =$ | (36) $29 + 21 =$  |
| (37) $77 + 11 =$ | (38) $81 + 19 =$ | (39) $10 + 77 =$ | (40) $42 + 26 =$  |
| (41) $75 + 25 =$ | (42) $53 + 25 =$ | (43) $39 + 42 =$ | (44) $87 + 12 =$  |
| (45) $56 + 20 =$ | (46) $31 + 51 =$ | (47) $68 + 23 =$ | (48) $67 + 30 =$  |
| (49) $69 + 10 =$ | (50) $60 + 16 =$ | (51) $11 + 25 =$ | (52) $28 + 40 =$  |
| (53) $67 + 32 =$ | (54) $22 + 22 =$ | (55) $20 + 53 =$ | (56) $60 + 15 =$  |
| (57) $82 + 14 =$ | (58) $45 + 37 =$ | (59) $15 + 21 =$ | (60) $29 + 46 =$  |
| (61) $84 + 13 =$ | (62) $55 + 42 =$ | (63) $86 + 14 =$ | (64) $28 + 47 =$  |
| (65) $28 + 25 =$ | (66) $11 + 69 =$ | (67) $59 + 34 =$ | (68) $26 + 64 =$  |
| (69) $82 + 13 =$ | (70) $61 + 27 =$ | (71) $60 + 40 =$ | (72) $82 + 14 =$  |
| (73) $75 + 21 =$ | (74) $14 + 57 =$ | (75) $28 + 32 =$ | (76) $17 + 34 =$  |
| (77) $27 + 23 =$ | (78) $87 + 13 =$ | (79) $23 + 36 =$ | (80) $44 + 12 =$  |
| (81) $64 + 24 =$ | (82) $46 + 37 =$ | (83) $25 + 59 =$ | (84) $16 + 84 =$  |
| (85) $15 + 18 =$ | (86) $80 + 16 =$ | (87) $70 + 23 =$ | (88) $78 + 13 =$  |
| (89) $54 + 23 =$ | (90) $79 + 18 =$ | (91) $32 + 28 =$ | (92) $88 + 12 =$  |
| (93) $29 + 46 =$ | (94) $13 + 87 =$ | (95) $35 + 59 =$ | (96) $58 + 32 =$  |
| (97) $56 + 31 =$ | (98) $18 + 54 =$ | (99) $53 + 26 =$ | (100) $29 + 43 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $78 + 15 =$  | (2) $70 + 16 =$  | (3) $61 + 39 =$  | (4) $72 + 22 =$   |
| (5) $34 + 48 =$  | (6) $82 + 10 =$  | (7) $21 + 57 =$  | (8) $84 + 15 =$   |
| (9) $19 + 67 =$  | (10) $69 + 21 =$ | (11) $52 + 28 =$ | (12) $71 + 22 =$  |
| (13) $73 + 17 =$ | (14) $49 + 25 =$ | (15) $51 + 11 =$ | (16) $53 + 34 =$  |
| (17) $75 + 20 =$ | (18) $84 + 10 =$ | (19) $28 + 26 =$ | (20) $83 + 11 =$  |
| (21) $11 + 77 =$ | (22) $61 + 39 =$ | (23) $60 + 20 =$ | (24) $26 + 57 =$  |
| (25) $40 + 27 =$ | (26) $10 + 53 =$ | (27) $27 + 69 =$ | (28) $83 + 10 =$  |
| (29) $26 + 34 =$ | (30) $69 + 28 =$ | (31) $39 + 11 =$ | (32) $67 + 32 =$  |
| (33) $13 + 15 =$ | (34) $23 + 54 =$ | (35) $50 + 39 =$ | (36) $25 + 15 =$  |
| (37) $45 + 50 =$ | (38) $16 + 57 =$ | (39) $82 + 14 =$ | (40) $50 + 22 =$  |
| (41) $24 + 30 =$ | (42) $88 + 11 =$ | (43) $64 + 28 =$ | (44) $83 + 11 =$  |
| (45) $48 + 13 =$ | (46) $17 + 24 =$ | (47) $82 + 15 =$ | (48) $62 + 18 =$  |
| (49) $18 + 29 =$ | (50) $13 + 68 =$ | (51) $23 + 25 =$ | (52) $30 + 12 =$  |
| (53) $41 + 13 =$ | (54) $60 + 24 =$ | (55) $89 + 11 =$ | (56) $70 + 28 =$  |
| (57) $85 + 15 =$ | (58) $85 + 11 =$ | (59) $48 + 13 =$ | (60) $78 + 10 =$  |
| (61) $71 + 20 =$ | (62) $43 + 23 =$ | (63) $79 + 17 =$ | (64) $11 + 18 =$  |
| (65) $41 + 52 =$ | (66) $64 + 11 =$ | (67) $90 + 10 =$ | (68) $59 + 31 =$  |
| (69) $34 + 63 =$ | (70) $19 + 10 =$ | (71) $74 + 16 =$ | (72) $47 + 25 =$  |
| (73) $13 + 42 =$ | (74) $59 + 15 =$ | (75) $44 + 17 =$ | (76) $43 + 44 =$  |
| (77) $40 + 56 =$ | (78) $35 + 21 =$ | (79) $36 + 64 =$ | (80) $89 + 11 =$  |
| (81) $86 + 10 =$ | (82) $53 + 40 =$ | (83) $24 + 34 =$ | (84) $16 + 67 =$  |
| (85) $77 + 18 =$ | (86) $77 + 13 =$ | (87) $50 + 31 =$ | (88) $89 + 10 =$  |
| (89) $90 + 10 =$ | (90) $84 + 13 =$ | (91) $49 + 43 =$ | (92) $32 + 58 =$  |
| (93) $42 + 49 =$ | (94) $21 + 35 =$ | (95) $23 + 34 =$ | (96) $84 + 13 =$  |
| (97) $12 + 27 =$ | (98) $86 + 12 =$ | (99) $41 + 45 =$ | (100) $43 + 18 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $74 + 24 =$  | (2) $44 + 30 =$  | (3) $11 + 73 =$  | (4) $40 + 28 =$   |
| (5) $14 + 77 =$  | (6) $42 + 36 =$  | (7) $65 + 34 =$  | (8) $59 + 29 =$   |
| (9) $57 + 37 =$  | (10) $60 + 19 =$ | (11) $21 + 49 =$ | (12) $58 + 16 =$  |
| (13) $27 + 67 =$ | (14) $14 + 31 =$ | (15) $20 + 19 =$ | (16) $45 + 51 =$  |
| (17) $81 + 16 =$ | (18) $90 + 10 =$ | (19) $82 + 15 =$ | (20) $49 + 51 =$  |
| (21) $37 + 59 =$ | (22) $55 + 40 =$ | (23) $16 + 19 =$ | (24) $66 + 18 =$  |
| (25) $22 + 20 =$ | (26) $37 + 34 =$ | (27) $34 + 41 =$ | (28) $36 + 56 =$  |
| (29) $11 + 50 =$ | (30) $42 + 31 =$ | (31) $56 + 26 =$ | (32) $29 + 53 =$  |
| (33) $51 + 30 =$ | (34) $83 + 11 =$ | (35) $35 + 16 =$ | (36) $80 + 18 =$  |
| (37) $79 + 15 =$ | (38) $11 + 83 =$ | (39) $15 + 82 =$ | (40) $22 + 37 =$  |
| (41) $35 + 23 =$ | (42) $32 + 45 =$ | (43) $12 + 64 =$ | (44) $56 + 41 =$  |
| (45) $76 + 23 =$ | (46) $68 + 25 =$ | (47) $51 + 31 =$ | (48) $34 + 37 =$  |
| (49) $71 + 29 =$ | (50) $86 + 10 =$ | (51) $68 + 32 =$ | (52) $90 + 10 =$  |
| (53) $65 + 32 =$ | (54) $61 + 20 =$ | (55) $36 + 51 =$ | (56) $17 + 60 =$  |
| (57) $69 + 31 =$ | (58) $63 + 25 =$ | (59) $59 + 13 =$ | (60) $88 + 11 =$  |
| (61) $35 + 63 =$ | (62) $56 + 18 =$ | (63) $53 + 26 =$ | (64) $41 + 51 =$  |
| (65) $73 + 12 =$ | (66) $61 + 13 =$ | (67) $67 + 12 =$ | (68) $55 + 36 =$  |
| (69) $42 + 20 =$ | (70) $16 + 59 =$ | (71) $81 + 11 =$ | (72) $69 + 19 =$  |
| (73) $74 + 26 =$ | (74) $35 + 54 =$ | (75) $60 + 14 =$ | (76) $53 + 35 =$  |
| (77) $66 + 32 =$ | (78) $45 + 34 =$ | (79) $58 + 19 =$ | (80) $88 + 12 =$  |
| (81) $79 + 12 =$ | (82) $74 + 25 =$ | (83) $42 + 14 =$ | (84) $12 + 44 =$  |
| (85) $65 + 26 =$ | (86) $26 + 53 =$ | (87) $20 + 67 =$ | (88) $19 + 64 =$  |
| (89) $20 + 39 =$ | (90) $80 + 16 =$ | (91) $70 + 14 =$ | (92) $11 + 60 =$  |
| (93) $24 + 51 =$ | (94) $23 + 50 =$ | (95) $57 + 39 =$ | (96) $37 + 26 =$  |
| (97) $18 + 74 =$ | (98) $50 + 36 =$ | (99) $12 + 32 =$ | (100) $90 + 10 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $40 + 19 =$  | (2) $69 + 11 =$  | (3) $24 + 76 =$  | (4) $51 + 11 =$   |
| (5) $41 + 41 =$  | (6) $80 + 13 =$  | (7) $12 + 50 =$  | (8) $59 + 36 =$   |
| (9) $40 + 41 =$  | (10) $10 + 77 =$ | (11) $52 + 37 =$ | (12) $12 + 78 =$  |
| (13) $58 + 32 =$ | (14) $44 + 30 =$ | (15) $40 + 43 =$ | (16) $63 + 11 =$  |
| (17) $66 + 20 =$ | (18) $74 + 22 =$ | (19) $50 + 10 =$ | (20) $89 + 11 =$  |
| (21) $23 + 70 =$ | (22) $29 + 69 =$ | (23) $84 + 16 =$ | (24) $11 + 67 =$  |
| (25) $25 + 14 =$ | (26) $26 + 27 =$ | (27) $13 + 38 =$ | (28) $19 + 81 =$  |
| (29) $50 + 13 =$ | (30) $46 + 41 =$ | (31) $23 + 54 =$ | (32) $50 + 28 =$  |
| (33) $17 + 42 =$ | (34) $31 + 53 =$ | (35) $24 + 72 =$ | (36) $10 + 55 =$  |
| (37) $45 + 25 =$ | (38) $70 + 11 =$ | (39) $24 + 34 =$ | (40) $51 + 27 =$  |
| (41) $28 + 44 =$ | (42) $31 + 20 =$ | (43) $82 + 10 =$ | (44) $58 + 11 =$  |
| (45) $27 + 38 =$ | (46) $82 + 17 =$ | (47) $39 + 51 =$ | (48) $22 + 48 =$  |
| (49) $25 + 54 =$ | (50) $86 + 11 =$ | (51) $84 + 10 =$ | (52) $78 + 11 =$  |
| (53) $18 + 73 =$ | (54) $40 + 42 =$ | (55) $14 + 37 =$ | (56) $71 + 21 =$  |
| (57) $30 + 51 =$ | (58) $80 + 12 =$ | (59) $44 + 33 =$ | (60) $13 + 54 =$  |
| (61) $48 + 36 =$ | (62) $65 + 32 =$ | (63) $49 + 25 =$ | (64) $38 + 25 =$  |
| (65) $83 + 14 =$ | (66) $31 + 58 =$ | (67) $52 + 41 =$ | (68) $15 + 68 =$  |
| (69) $60 + 16 =$ | (70) $15 + 28 =$ | (71) $90 + 10 =$ | (72) $33 + 60 =$  |
| (73) $16 + 51 =$ | (74) $65 + 26 =$ | (75) $66 + 18 =$ | (76) $50 + 32 =$  |
| (77) $17 + 67 =$ | (78) $77 + 13 =$ | (79) $23 + 12 =$ | (80) $58 + 28 =$  |
| (81) $65 + 34 =$ | (82) $42 + 38 =$ | (83) $74 + 10 =$ | (84) $74 + 12 =$  |
| (85) $46 + 37 =$ | (86) $31 + 18 =$ | (87) $15 + 15 =$ | (88) $79 + 21 =$  |
| (89) $27 + 32 =$ | (90) $66 + 29 =$ | (91) $65 + 33 =$ | (92) $13 + 51 =$  |
| (93) $80 + 19 =$ | (94) $75 + 17 =$ | (95) $57 + 41 =$ | (96) $45 + 38 =$  |
| (97) $18 + 48 =$ | (98) $34 + 36 =$ | (99) $77 + 15 =$ | (100) $58 + 41 =$ |

## 两位数加法计算练习题答案

### 第1页答案

- (1) 31 (2) 97 (3) 90 (4) 100 (5) 75 (6) 83 (7) 65 (8) 94  
(9) 33 (10) 100 (11) 92 (12) 81 (13) 72 (14) 97 (15) 79 (16) 88  
(17) 73 (18) 90 (19) 58 (20) 69 (21) 80 (22) 45 (23) 78 (24) 92  
(25) 98 (26) 62 (27) 94 (28) 48 (29) 100 (30) 94 (31) 42 (32) 96  
(33) 36 (34) 80 (35) 99 (36) 97 (37) 72 (38) 64 (39) 95 (40) 85  
(41) 93 (42) 88 (43) 83 (44) 100 (45) 86 (46) 55 (47) 73 (48) 86  
(49) 90 (50) 81 (51) 65 (52) 88 (53) 99 (54) 93 (55) 99 (56) 68  
(57) 100 (58) 98 (59) 88 (60) 82 (61) 87 (62) 41 (63) 64 (64) 93  
(65) 88 (66) 79 (67) 81 (68) 80 (69) 95 (70) 98 (71) 52 (72) 71  
(73) 71 (74) 82 (75) 63 (76) 79 (77) 59 (78) 91 (79) 89 (80) 83  
(81) 99 (82) 88 (83) 80 (84) 85 (85) 92 (86) 34 (87) 97 (88) 84  
(89) 74 (90) 98 (91) 81 (92) 72 (93) 92 (94) 39 (95) 71 (96) 64  
(97) 91 (98) 95 (99) 100 (100) 82

### 第2页答案

- (1) 96 (2) 57 (3) 85 (4) 98 (5) 94 (6) 100 (7) 90 (8) 60  
(9) 88 (10) 44 (11) 79 (12) 88 (13) 99 (14) 54 (15) 48 (16) 96  
(17) 87 (18) 74 (19) 88 (20) 79 (21) 83 (22) 95 (23) 85 (24) 58  
(25) 100 (26) 98 (27) 99 (28) 92 (29) 58 (30) 92 (31) 96 (32) 100  
(33) 73 (34) 68 (35) 100 (36) 65 (37) 92 (38) 99 (39) 99 (40) 90  
(41) 73 (42) 100 (43) 70 (44) 73 (45) 87 (46) 71 (47) 89 (48) 94  
(49) 92 (50) 92 (51) 90 (52) 92 (53) 77 (54) 51 (55) 78 (56) 94  
(57) 100 (58) 89 (59) 94 (60) 100 (61) 88 (62) 78 (63) 72 (64) 80  
(65) 94 (66) 94 (67) 81 (68) 46 (69) 72 (70) 52 (71) 45 (72) 100  
(73) 61 (74) 81 (75) 47 (76) 32 (77) 79 (78) 90 (79) 95 (80) 100  
(81) 97 (82) 99 (83) 91 (84) 65 (85) 98 (86) 86 (87) 92 (88) 89  
(89) 82 (90) 80 (91) 95 (92) 85 (93) 87 (94) 91 (95) 91 (96) 33  
(97) 78 (98) 91 (99) 64 (100) 79



## 两位数加法计算练习题答案

### 第3页答案

- (1) 89 (2) 68 (3) 96 (4) 82 (5) 92 (6) 89 (7) 100 (8) 88  
(9) 99 (10) 75 (11) 96 (12) 97 (13) 72 (14) 99 (15) 97 (16) 73  
(17) 59 (18) 90 (19) 72 (20) 89 (21) 97 (22) 82 (23) 54 (24) 95  
(25) 71 (26) 73 (27) 65 (28) 80 (29) 80 (30) 44 (31) 86 (32) 97  
(33) 97 (34) 33 (35) 57 (36) 92 (37) 57 (38) 99 (39) 99 (40) 90  
(41) 88 (42) 93 (43) 99 (44) 73 (45) 85 (46) 92 (47) 90 (48) 88  
(49) 97 (50) 68 (51) 32 (52) 62 (53) 73 (54) 68 (55) 85 (56) 99  
(57) 99 (58) 92 (59) 85 (60) 74 (61) 97 (62) 97 (63) 95 (64) 40  
(65) 58 (66) 65 (67) 80 (68) 99 (69) 75 (70) 94 (71) 80 (72) 99  
(73) 89 (74) 70 (75) 80 (76) 91 (77) 99 (78) 71 (79) 90 (80) 41  
(81) 82 (82) 95 (83) 100 (84) 100 (85) 66 (86) 100 (87) 84 (88) 54  
(89) 73 (90) 95 (91) 87 (92) 97 (93) 81 (94) 68 (95) 84 (96) 93  
(97) 93 (98) 100 (99) 93 (100) 45

### 第4页答案

- (1) 40 (2) 48 (3) 87 (4) 67 (5) 24 (6) 96 (7) 68 (8) 88  
(9) 80 (10) 70 (11) 100 (12) 74 (13) 89 (14) 63 (15) 100 (16) 100  
(17) 85 (18) 95 (19) 93 (20) 99 (21) 100 (22) 96 (23) 98 (24) 99  
(25) 97 (26) 84 (27) 100 (28) 50 (29) 98 (30) 76 (31) 90 (32) 86  
(33) 87 (34) 71 (35) 89 (36) 50 (37) 88 (38) 100 (39) 87 (40) 68  
(41) 100 (42) 78 (43) 81 (44) 99 (45) 76 (46) 82 (47) 91 (48) 97  
(49) 79 (50) 76 (51) 36 (52) 68 (53) 99 (54) 44 (55) 73 (56) 75  
(57) 96 (58) 82 (59) 36 (60) 75 (61) 97 (62) 97 (63) 100 (64) 75  
(65) 53 (66) 80 (67) 93 (68) 90 (69) 95 (70) 88 (71) 100 (72) 96  
(73) 96 (74) 71 (75) 60 (76) 51 (77) 50 (78) 100 (79) 59 (80) 56  
(81) 88 (82) 83 (83) 84 (84) 100 (85) 33 (86) 96 (87) 93 (88) 91  
(89) 77 (90) 97 (91) 60 (92) 100 (93) 75 (94) 100 (95) 94 (96) 90  
(97) 87 (98) 72 (99) 79 (100) 72

## 两位数加法计算练习题答案

### 第5页答案

- (1) 93 (2) 86 (3) 100 (4) 94 (5) 82 (6) 92 (7) 78 (8) 99  
(9) 86 (10) 90 (11) 80 (12) 93 (13) 90 (14) 74 (15) 62 (16) 87  
(17) 95 (18) 94 (19) 54 (20) 94 (21) 88 (22) 100 (23) 80 (24) 83  
(25) 67 (26) 63 (27) 96 (28) 93 (29) 60 (30) 97 (31) 50 (32) 99  
(33) 28 (34) 77 (35) 89 (36) 40 (37) 95 (38) 73 (39) 96 (40) 72  
(41) 54 (42) 99 (43) 92 (44) 94 (45) 61 (46) 41 (47) 97 (48) 80  
(49) 47 (50) 81 (51) 48 (52) 42 (53) 54 (54) 84 (55) 100 (56) 98  
(57) 100 (58) 96 (59) 61 (60) 88 (61) 91 (62) 66 (63) 96 (64) 29  
(65) 93 (66) 75 (67) 100 (68) 90 (69) 97 (70) 29 (71) 90 (72) 72  
(73) 55 (74) 74 (75) 61 (76) 87 (77) 96 (78) 56 (79) 100 (80) 100  
(81) 96 (82) 93 (83) 58 (84) 83 (85) 95 (86) 90 (87) 81 (88) 99  
(89) 100 (90) 97 (91) 92 (92) 90 (93) 91 (94) 56 (95) 57 (96) 97  
(97) 39 (98) 98 (99) 86 (100) 61

### 第6页答案

- (1) 98 (2) 74 (3) 84 (4) 68 (5) 91 (6) 78 (7) 99 (8) 88  
(9) 94 (10) 79 (11) 70 (12) 74 (13) 94 (14) 45 (15) 39 (16) 96  
(17) 97 (18) 100 (19) 97 (20) 100 (21) 96 (22) 95 (23) 35 (24) 84  
(25) 42 (26) 71 (27) 75 (28) 92 (29) 61 (30) 73 (31) 82 (32) 82  
(33) 81 (34) 94 (35) 51 (36) 98 (37) 94 (38) 94 (39) 97 (40) 59  
(41) 58 (42) 77 (43) 76 (44) 97 (45) 99 (46) 93 (47) 82 (48) 71  
(49) 100 (50) 96 (51) 100 (52) 100 (53) 97 (54) 81 (55) 87 (56) 77  
(57) 100 (58) 88 (59) 72 (60) 99 (61) 98 (62) 74 (63) 79 (64) 92  
(65) 85 (66) 74 (67) 79 (68) 91 (69) 62 (70) 75 (71) 92 (72) 88  
(73) 100 (74) 89 (75) 74 (76) 88 (77) 98 (78) 79 (79) 77 (80) 100  
(81) 91 (82) 99 (83) 56 (84) 56 (85) 91 (86) 79 (87) 87 (88) 83  
(89) 59 (90) 96 (91) 84 (92) 71 (93) 75 (94) 73 (95) 96 (96) 63  
(97) 92 (98) 86 (99) 44 (100) 100

## 两位数加法计算练习题答案

### 第7页答案

- (1) 59    (2) 80    (3) 100    (4) 62    (5) 82    (6) 93    (7) 62    (8) 95  
(9) 81    (10) 87    (11) 89    (12) 90    (13) 90    (14) 74    (15) 83    (16) 74  
(17) 86    (18) 96    (19) 60    (20) 100    (21) 93    (22) 98    (23) 100    (24) 78  
(25) 39    (26) 53    (27) 51    (28) 100    (29) 63    (30) 87    (31) 77    (32) 78  
(33) 59    (34) 84    (35) 96    (36) 65    (37) 70    (38) 81    (39) 58    (40) 78  
(41) 72    (42) 51    (43) 92    (44) 69    (45) 65    (46) 99    (47) 90    (48) 70  
(49) 79    (50) 97    (51) 94    (52) 89    (53) 91    (54) 82    (55) 51    (56) 92  
(57) 81    (58) 92    (59) 77    (60) 67    (61) 84    (62) 97    (63) 74    (64) 63  
(65) 97    (66) 89    (67) 93    (68) 83    (69) 76    (70) 43    (71) 100    (72) 93  
(73) 67    (74) 91    (75) 84    (76) 82    (77) 84    (78) 90    (79) 35    (80) 86  
(81) 99    (82) 80    (83) 84    (84) 86    (85) 83    (86) 49    (87) 30    (88) 100  
(89) 59    (90) 95    (91) 98    (92) 64    (93) 99    (94) 92    (95) 98    (96) 83  
(97) 66    (98) 70    (99) 92    (100) 99