

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $15 + 2 =$   | (2) $19 + 1 =$   | (3) $2 - 1 =$    | (4) $12 + 4 =$   |
| (5) $3 + 7 =$    | (6) $6 - 3 =$    | (7) $17 + 1 =$   | (8) $1 - 1 =$    |
| (9) $16 + 1 =$   | (10) $10 - 7 =$  | (11) $15 + 2 =$  | (12) $4 - 3 =$   |
| (13) $7 - 7 =$   | (14) $8 - 7 =$   | (15) $18 - 10 =$ | (16) $17 + 2 =$  |
| (17) $10 - 6 =$  | (18) $4 + 3 =$   | (19) $17 + 3 =$  | (20) $16 + 1 =$  |
| (21) $12 - 9 =$  | (22) $2 - 1 =$   | (23) $6 + 8 =$   | (24) $12 + 7 =$  |
| (25) $3 - 1 =$   | (26) $7 - 2 =$   | (27) $8 + 6 =$   | (28) $10 - 9 =$  |
| (29) $10 - 5 =$  | (30) $12 + 7 =$  | (31) $5 + 2 =$   | (32) $18 + 1 =$  |
| (33) $17 - 11 =$ | (34) $2 + 4 =$   | (35) $5 - 3 =$   | (36) $2 + 2 =$   |
| (37) $18 - 13 =$ | (38) $13 - 6 =$  | (39) $12 + 1 =$  | (40) $18 + 2 =$  |
| (41) $6 + 6 =$   | (42) $15 + 2 =$  | (43) $4 - 3 =$   | (44) $16 - 7 =$  |
| (45) $11 - 6 =$  | (46) $5 + 12 =$  | (47) $7 + 5 =$   | (48) $15 + 2 =$  |
| (49) $9 + 11 =$  | (50) $13 - 1 =$  | (51) $1 - 1 =$   | (52) $9 + 7 =$   |
| (53) $18 + 1 =$  | (54) $2 - 2 =$   | (55) $9 + 8 =$   | (56) $8 + 5 =$   |
| (57) $6 + 6 =$   | (58) $6 - 4 =$   | (59) $13 - 9 =$  | (60) $17 - 7 =$  |
| (61) $6 + 2 =$   | (62) $6 + 7 =$   | (63) $14 + 5 =$  | (64) $17 - 11 =$ |
| (65) $4 - 1 =$   | (66) $2 + 6 =$   | (67) $7 - 1 =$   | (68) $8 - 7 =$   |
| (69) $17 + 2 =$  | (70) $14 - 10 =$ | (71) $4 - 4 =$   | (72) $13 + 2 =$  |
| (73) $15 - 14 =$ | (74) $17 + 3 =$  | (75) $16 - 12 =$ | (76) $1 + 1 =$   |
| (77) $17 + 2 =$  | (78) $8 + 3 =$   | (79) $6 - 5 =$   | (80) $2 + 7 =$   |
| (81) $6 + 3 =$   | (82) $3 - 1 =$   | (83) $8 - 5 =$   | (84) $15 - 7 =$  |
| (85) $6 + 1 =$   | (86) $19 - 9 =$  | (87) $13 - 2 =$  | (88) $11 - 5 =$  |
| (89) $5 + 2 =$   | (90) $17 + 3 =$  | (91) $12 + 5 =$  | (92) $6 - 1 =$   |
| (93) $7 + 12 =$  | (94) $16 + 3 =$  | (95) $14 + 4 =$  | (96) $1 + 19 =$  |
| (97) $6 - 3 =$   | (98) $8 - 8 =$   | (99) $1 + 1 =$   | (100) $14 - 2 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $6 - 1 =$    | (2) $11 + 2 =$   | (3) $2 + 14 =$   | (4) $18 + 1 =$   |
| (5) $10 - 9 =$   | (6) $1 - 1 =$    | (7) $7 - 3 =$    | (8) $14 + 2 =$   |
| (9) $18 - 5 =$   | (10) $7 - 2 =$   | (11) $3 + 9 =$   | (12) $18 + 2 =$  |
| (13) $12 - 8 =$  | (14) $6 + 9 =$   | (15) $12 + 4 =$  | (16) $4 - 2 =$   |
| (17) $10 - 1 =$  | (18) $12 - 8 =$  | (19) $16 + 2 =$  | (20) $2 + 5 =$   |
| (21) $8 + 12 =$  | (22) $4 + 16 =$  | (23) $2 - 1 =$   | (24) $18 + 2 =$  |
| (25) $14 - 8 =$  | (26) $10 - 10 =$ | (27) $15 - 4 =$  | (28) $17 + 3 =$  |
| (29) $11 - 11 =$ | (30) $13 - 1 =$  | (31) $11 - 7 =$  | (32) $11 - 2 =$  |
| (33) $2 - 2 =$   | (34) $7 - 3 =$   | (35) $18 - 10 =$ | (36) $3 - 2 =$   |
| (37) $19 + 1 =$  | (38) $17 - 3 =$  | (39) $10 + 10 =$ | (40) $8 + 2 =$   |
| (41) $11 - 7 =$  | (42) $15 - 15 =$ | (43) $9 - 7 =$   | (44) $16 + 1 =$  |
| (45) $8 + 10 =$  | (46) $9 + 2 =$   | (47) $19 - 11 =$ | (48) $17 - 16 =$ |
| (49) $3 + 15 =$  | (50) $19 - 2 =$  | (51) $2 + 3 =$   | (52) $10 + 4 =$  |
| (53) $19 - 8 =$  | (54) $6 + 7 =$   | (55) $2 - 2 =$   | (56) $17 + 2 =$  |
| (57) $17 + 3 =$  | (58) $8 - 3 =$   | (59) $8 + 2 =$   | (60) $18 + 2 =$  |
| (61) $7 + 4 =$   | (62) $15 - 10 =$ | (63) $16 - 1 =$  | (64) $11 - 8 =$  |
| (65) $1 + 14 =$  | (66) $4 - 2 =$   | (67) $14 - 12 =$ | (68) $10 - 4 =$  |
| (69) $2 - 2 =$   | (70) $11 + 5 =$  | (71) $11 - 7 =$  | (72) $9 + 9 =$   |
| (73) $13 - 4 =$  | (74) $14 - 3 =$  | (75) $8 - 7 =$   | (76) $9 + 9 =$   |
| (77) $17 - 2 =$  | (78) $1 - 1 =$   | (79) $9 + 9 =$   | (80) $8 + 3 =$   |
| (81) $4 + 15 =$  | (82) $15 + 4 =$  | (83) $2 + 10 =$  | (84) $16 - 6 =$  |
| (85) $8 + 10 =$  | (86) $8 + 5 =$   | (87) $17 - 6 =$  | (88) $7 - 3 =$   |
| (89) $14 - 6 =$  | (90) $11 - 5 =$  | (91) $1 + 10 =$  | (92) $17 + 1 =$  |
| (93) $16 - 12 =$ | (94) $6 - 1 =$   | (95) $18 + 2 =$  | (96) $16 + 4 =$  |
| (97) $12 - 3 =$  | (98) $15 + 5 =$  | (99) $19 + 1 =$  | (100) $11 - 3 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $18 + 1 =$   | (2) $19 + 1 =$   | (3) $15 - 3 =$   | (4) $11 + 1 =$   |
| (5) $12 + 1 =$   | (6) $3 + 17 =$   | (7) $8 + 2 =$    | (8) $13 + 6 =$   |
| (9) $6 - 5 =$    | (10) $1 - 1 =$   | (11) $3 + 8 =$   | (12) $15 + 5 =$  |
| (13) $7 + 12 =$  | (14) $13 + 6 =$  | (15) $15 + 1 =$  | (16) $2 - 2 =$   |
| (17) $14 + 6 =$  | (18) $10 - 10 =$ | (19) $16 + 3 =$  | (20) $9 - 1 =$   |
| (21) $15 - 7 =$  | (22) $9 + 4 =$   | (23) $5 + 15 =$  | (24) $16 - 13 =$ |
| (25) $12 - 8 =$  | (26) $17 + 1 =$  | (27) $5 - 1 =$   | (28) $13 + 4 =$  |
| (29) $11 - 2 =$  | (30) $2 - 1 =$   | (31) $4 + 12 =$  | (32) $2 + 18 =$  |
| (33) $8 - 1 =$   | (34) $19 + 1 =$  | (35) $13 + 2 =$  | (36) $19 + 1 =$  |
| (37) $4 - 4 =$   | (38) $5 - 3 =$   | (39) $19 - 16 =$ | (40) $16 - 15 =$ |
| (41) $6 + 7 =$   | (42) $18 - 5 =$  | (43) $19 - 10 =$ | (44) $12 - 6 =$  |
| (45) $18 - 12 =$ | (46) $1 - 1 =$   | (47) $4 - 4 =$   | (48) $1 - 1 =$   |
| (49) $11 - 10 =$ | (50) $19 + 1 =$  | (51) $8 - 3 =$   | (52) $2 - 2 =$   |
| (53) $12 + 2 =$  | (54) $19 - 19 =$ | (55) $5 + 1 =$   | (56) $2 - 1 =$   |
| (57) $5 + 14 =$  | (58) $15 + 1 =$  | (59) $19 + 1 =$  | (60) $10 + 2 =$  |
| (61) $8 + 11 =$  | (62) $2 + 8 =$   | (63) $6 - 6 =$   | (64) $19 - 10 =$ |
| (65) $13 + 1 =$  | (66) $11 - 6 =$  | (67) $17 + 3 =$  | (68) $16 + 4 =$  |
| (69) $16 - 6 =$  | (70) $10 + 9 =$  | (71) $16 - 15 =$ | (72) $8 - 4 =$   |
| (73) $14 + 5 =$  | (74) $8 + 8 =$   | (75) $5 - 1 =$   | (76) $4 + 9 =$   |
| (77) $2 + 15 =$  | (78) $11 + 8 =$  | (79) $11 - 9 =$  | (80) $17 + 1 =$  |
| (81) $2 + 10 =$  | (82) $10 - 5 =$  | (83) $16 + 4 =$  | (84) $17 - 7 =$  |
| (85) $5 + 1 =$   | (86) $17 - 17 =$ | (87) $11 - 4 =$  | (88) $13 + 1 =$  |
| (89) $2 - 1 =$   | (90) $18 + 2 =$  | (91) $1 - 1 =$   | (92) $10 - 3 =$  |
| (93) $8 - 6 =$   | (94) $1 + 6 =$   | (95) $8 + 2 =$   | (96) $18 + 1 =$  |
| (97) $14 - 10 =$ | (98) $8 - 4 =$   | (99) $10 - 4 =$  | (100) $12 + 4 =$ |

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|-----------------|------------------|------------------|------------------|
| (1) $9 + 5 =$   | (2) $15 - 15 =$  | (3) $2 - 1 =$    | (4) $13 - 5 =$   |
| (5) $2 - 1 =$   | (6) $17 - 6 =$   | (7) $8 + 8 =$    | (8) $9 + 3 =$    |
| (9) $16 - 8 =$  | (10) $8 + 7 =$   | (11) $6 + 6 =$   | (12) $3 - 2 =$   |
| (13) $10 - 6 =$ | (14) $6 - 1 =$   | (15) $16 + 2 =$  | (16) $17 + 1 =$  |
| (17) $4 - 1 =$  | (18) $9 + 1 =$   | (19) $17 - 15 =$ | (20) $17 - 11 =$ |
| (21) $12 + 8 =$ | (22) $7 - 6 =$   | (23) $4 - 3 =$   | (24) $1 - 1 =$   |
| (25) $16 - 7 =$ | (26) $13 + 2 =$  | (27) $14 + 5 =$  | (28) $14 - 7 =$  |
| (29) $5 - 1 =$  | (30) $19 - 2 =$  | (31) $3 - 2 =$   | (32) $8 + 2 =$   |
| (33) $15 - 4 =$ | (34) $5 - 5 =$   | (35) $1 - 1 =$   | (36) $3 - 3 =$   |
| (37) $1 - 1 =$  | (38) $8 + 5 =$   | (39) $2 + 7 =$   | (40) $9 - 4 =$   |
| (41) $16 - 2 =$ | (42) $14 - 12 =$ | (43) $6 + 11 =$  | (44) $5 + 9 =$   |
| (45) $5 + 15 =$ | (46) $18 - 1 =$  | (47) $1 - 1 =$   | (48) $14 - 4 =$  |
| (49) $4 + 6 =$  | (50) $17 + 2 =$  | (51) $12 - 11 =$ | (52) $3 - 3 =$   |
| (53) $8 - 3 =$  | (54) $17 - 16 =$ | (55) $11 - 2 =$  | (56) $10 - 10 =$ |
| (57) $15 - 8 =$ | (58) $1 + 2 =$   | (59) $10 + 8 =$  | (60) $8 - 8 =$   |
| (61) $14 + 5 =$ | (62) $7 + 13 =$  | (63) $10 + 7 =$  | (64) $9 - 6 =$   |
| (65) $11 + 1 =$ | (66) $9 - 8 =$   | (67) $2 - 2 =$   | (68) $18 - 7 =$  |
| (69) $3 + 12 =$ | (70) $8 + 11 =$  | (71) $14 + 3 =$  | (72) $10 - 6 =$  |
| (73) $7 - 2 =$  | (74) $4 - 1 =$   | (75) $13 - 8 =$  | (76) $10 - 6 =$  |
| (77) $11 + 4 =$ | (78) $14 + 4 =$  | (79) $8 - 4 =$   | (80) $10 + 1 =$  |
| (81) $14 + 4 =$ | (82) $11 + 7 =$  | (83) $10 + 4 =$  | (84) $19 + 1 =$  |
| (85) $1 + 1 =$  | (86) $1 + 5 =$   | (87) $8 + 5 =$   | (88) $8 - 5 =$   |
| (89) $1 - 1 =$  | (90) $2 - 2 =$   | (91) $17 - 7 =$  | (92) $2 - 1 =$   |
| (93) $11 + 3 =$ | (94) $3 - 1 =$   | (95) $19 - 11 =$ | (96) $18 + 1 =$  |
| (97) $8 - 7 =$  | (98) $1 + 19 =$  | (99) $15 + 1 =$  | (100) $11 - 5 =$ |

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|------------------|------------------|------------------|-----------------|
| (1) $13 - 4 =$   | (2) $15 + 5 =$   | (3) $7 - 5 =$    | (4) $13 - 7 =$  |
| (5) $10 - 3 =$   | (6) $12 + 4 =$   | (7) $15 + 2 =$   | (8) $6 - 1 =$   |
| (9) $18 + 2 =$   | (10) $2 - 1 =$   | (11) $4 - 1 =$   | (12) $19 - 9 =$ |
| (13) $12 + 6 =$  | (14) $14 - 10 =$ | (15) $11 + 2 =$  | (16) $1 - 1 =$  |
| (17) $3 - 3 =$   | (18) $8 + 11 =$  | (19) $2 - 2 =$   | (20) $1 + 7 =$  |
| (21) $6 + 7 =$   | (22) $16 - 12 =$ | (23) $12 + 7 =$  | (24) $12 + 4 =$ |
| (25) $13 - 8 =$  | (26) $13 + 5 =$  | (27) $1 + 9 =$   | (28) $14 + 3 =$ |
| (29) $7 + 9 =$   | (30) $12 - 11 =$ | (31) $5 + 1 =$   | (32) $7 - 1 =$  |
| (33) $2 - 2 =$   | (34) $11 + 1 =$  | (35) $14 + 5 =$  | (36) $3 + 10 =$ |
| (37) $3 + 15 =$  | (38) $6 + 5 =$   | (39) $7 - 2 =$   | (40) $12 - 8 =$ |
| (41) $12 - 7 =$  | (42) $19 + 1 =$  | (43) $10 + 9 =$  | (44) $16 + 1 =$ |
| (45) $12 + 6 =$  | (46) $11 - 6 =$  | (47) $8 - 5 =$   | (48) $11 - 6 =$ |
| (49) $17 + 3 =$  | (50) $8 + 12 =$  | (51) $9 + 2 =$   | (52) $7 + 7 =$  |
| (53) $13 - 4 =$  | (54) $12 + 1 =$  | (55) $2 - 2 =$   | (56) $19 + 1 =$ |
| (57) $1 - 1 =$   | (58) $11 - 3 =$  | (59) $12 + 2 =$  | (60) $2 + 4 =$  |
| (61) $2 + 9 =$   | (62) $3 - 2 =$   | (63) $2 - 1 =$   | (64) $12 - 4 =$ |
| (65) $6 + 13 =$  | (66) $4 + 12 =$  | (67) $14 - 10 =$ | (68) $18 + 2 =$ |
| (69) $12 + 8 =$  | (70) $1 - 1 =$   | (71) $9 + 4 =$   | (72) $12 - 1 =$ |
| (73) $3 + 4 =$   | (74) $2 - 2 =$   | (75) $1 - 1 =$   | (76) $4 - 2 =$  |
| (77) $7 - 3 =$   | (78) $11 + 6 =$  | (79) $6 - 2 =$   | (80) $9 - 1 =$  |
| (81) $2 - 1 =$   | (82) $19 - 9 =$  | (83) $18 - 6 =$  | (84) $5 - 5 =$  |
| (85) $16 - 13 =$ | (86) $9 + 2 =$   | (87) $13 + 1 =$  | (88) $18 + 1 =$ |
| (89) $16 + 2 =$  | (90) $19 + 1 =$  | (91) $17 + 3 =$  | (92) $18 - 5 =$ |
| (93) $12 - 1 =$  | (94) $8 - 4 =$   | (95) $13 - 11 =$ | (96) $7 - 2 =$  |
| (97) $17 - 17 =$ | (98) $13 - 11 =$ | (99) $8 + 4 =$   | (100) $6 - 4 =$ |

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| (1) $10 - 9 =$   | (2) $1 - 1 =$    | (3) $5 - 1 =$    | (4) $19 - 17 =$  |
| (5) $2 - 2 =$    | (6) $8 + 5 =$    | (7) $15 + 1 =$   | (8) $3 + 8 =$    |
| (9) $15 - 7 =$   | (10) $8 - 6 =$   | (11) $7 - 5 =$   | (12) $11 - 4 =$  |
| (13) $10 - 4 =$  | (14) $6 - 6 =$   | (15) $8 + 2 =$   | (16) $12 - 7 =$  |
| (17) $12 - 2 =$  | (18) $12 - 9 =$  | (19) $19 + 1 =$  | (20) $18 - 12 =$ |
| (21) $11 - 2 =$  | (22) $3 - 1 =$   | (23) $11 + 2 =$  | (24) $4 + 3 =$   |
| (25) $10 + 7 =$  | (26) $17 - 8 =$  | (27) $3 - 2 =$   | (28) $4 - 1 =$   |
| (29) $17 - 15 =$ | (30) $14 + 1 =$  | (31) $14 + 6 =$  | (32) $17 + 3 =$  |
| (33) $8 + 2 =$   | (34) $13 - 2 =$  | (35) $4 - 3 =$   | (36) $16 + 2 =$  |
| (37) $8 - 7 =$   | (38) $13 + 4 =$  | (39) $16 - 2 =$  | (40) $7 - 6 =$   |
| (41) $2 - 1 =$   | (42) $15 + 2 =$  | (43) $17 + 3 =$  | (44) $9 + 11 =$  |
| (45) $4 - 1 =$   | (46) $11 + 5 =$  | (47) $19 - 19 =$ | (48) $2 - 1 =$   |
| (49) $5 + 12 =$  | (50) $14 + 3 =$  | (51) $17 + 2 =$  | (52) $8 - 2 =$   |
| (53) $19 - 17 =$ | (54) $6 + 12 =$  | (55) $6 - 6 =$   | (56) $9 - 7 =$   |
| (57) $11 - 2 =$  | (58) $14 - 12 =$ | (59) $15 + 2 =$  | (60) $5 - 5 =$   |
| (61) $16 + 4 =$  | (62) $19 + 1 =$  | (63) $17 - 1 =$  | (64) $3 - 3 =$   |
| (65) $16 - 13 =$ | (66) $9 - 4 =$   | (67) $17 + 2 =$  | (68) $15 + 3 =$  |
| (69) $15 + 1 =$  | (70) $7 + 2 =$   | (71) $16 - 2 =$  | (72) $7 + 10 =$  |
| (73) $14 + 5 =$  | (74) $13 + 5 =$  | (75) $5 + 13 =$  | (76) $7 + 13 =$  |
| (77) $2 + 10 =$  | (78) $10 + 6 =$  | (79) $17 - 4 =$  | (80) $5 + 9 =$   |
| (81) $15 - 10 =$ | (82) $13 - 13 =$ | (83) $14 - 4 =$  | (84) $5 - 2 =$   |
| (85) $19 - 6 =$  | (86) $1 - 1 =$   | (87) $15 - 3 =$  | (88) $5 - 4 =$   |
| (89) $12 - 2 =$  | (90) $17 + 3 =$  | (91) $9 - 7 =$   | (92) $10 - 4 =$  |
| (93) $11 + 2 =$  | (94) $9 + 5 =$   | (95) $13 - 9 =$  | (96) $3 + 17 =$  |
| (97) $13 - 6 =$  | (98) $5 + 10 =$  | (99) $18 + 2 =$  | (100) $13 + 4 =$ |

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| (1) $18 + 2 =$   | (2) $7 - 1 =$    | (3) $15 - 1 =$   | (4) $3 + 4 =$    |
| (5) $1 - 1 =$    | (6) $16 + 2 =$   | (7) $10 - 5 =$   | (8) $15 - 1 =$   |
| (9) $10 + 2 =$   | (10) $6 + 1 =$   | (11) $13 + 7 =$  | (12) $19 + 1 =$  |
| (13) $8 + 6 =$   | (14) $1 - 1 =$   | (15) $7 - 3 =$   | (16) $5 + 11 =$  |
| (17) $7 - 4 =$   | (18) $12 - 12 =$ | (19) $6 - 2 =$   | (20) $1 - 1 =$   |
| (21) $17 - 12 =$ | (22) $10 + 1 =$  | (23) $15 - 2 =$  | (24) $10 + 4 =$  |
| (25) $4 - 2 =$   | (26) $14 + 5 =$  | (27) $4 - 4 =$   | (28) $11 + 7 =$  |
| (29) $9 - 6 =$   | (30) $4 + 15 =$  | (31) $4 - 1 =$   | (32) $13 - 11 =$ |
| (33) $18 - 2 =$  | (34) $12 - 11 =$ | (35) $14 + 2 =$  | (36) $6 - 3 =$   |
| (37) $16 - 10 =$ | (38) $16 - 6 =$  | (39) $4 - 4 =$   | (40) $14 + 3 =$  |
| (41) $14 - 5 =$  | (42) $18 + 1 =$  | (43) $16 + 2 =$  | (44) $9 - 4 =$   |
| (45) $19 + 1 =$  | (46) $12 - 6 =$  | (47) $11 - 6 =$  | (48) $6 - 5 =$   |
| (49) $11 - 10 =$ | (50) $18 - 13 =$ | (51) $11 + 2 =$  | (52) $15 - 1 =$  |
| (53) $19 + 1 =$  | (54) $9 - 5 =$   | (55) $19 + 1 =$  | (56) $11 + 4 =$  |
| (57) $8 - 5 =$   | (58) $2 + 6 =$   | (59) $19 + 1 =$  | (60) $9 + 11 =$  |
| (61) $17 + 1 =$  | (62) $7 - 3 =$   | (63) $12 - 5 =$  | (64) $19 + 1 =$  |
| (65) $4 - 3 =$   | (66) $12 - 7 =$  | (67) $19 + 1 =$  | (68) $1 + 8 =$   |
| (69) $18 - 6 =$  | (70) $19 + 1 =$  | (71) $14 + 1 =$  | (72) $3 - 1 =$   |
| (73) $8 - 4 =$   | (74) $8 - 7 =$   | (75) $5 - 5 =$   | (76) $9 + 10 =$  |
| (77) $4 + 12 =$  | (78) $4 - 1 =$   | (79) $11 - 10 =$ | (80) $3 - 2 =$   |
| (81) $13 + 3 =$  | (82) $6 + 14 =$  | (83) $7 - 1 =$   | (84) $5 + 15 =$  |
| (85) $9 + 5 =$   | (86) $2 + 6 =$   | (87) $3 + 8 =$   | (88) $5 - 5 =$   |
| (89) $14 + 4 =$  | (90) $7 + 9 =$   | (91) $18 + 1 =$  | (92) $4 + 13 =$  |
| (93) $19 + 1 =$  | (94) $14 + 2 =$  | (95) $5 - 3 =$   | (96) $19 - 11 =$ |
| (97) $11 + 4 =$  | (98) $4 - 3 =$   | (99) $18 - 4 =$  | (100) $12 - 3 =$ |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 17	(2) 20	(3) 1	(4) 16	(5) 10	(6) 3	(7) 18	(8) 0
(9) 17	(10) 3	(11) 17	(12) 1	(13) 0	(14) 1	(15) 8	(16) 19
(17) 4	(18) 7	(19) 20	(20) 17	(21) 3	(22) 1	(23) 14	(24) 19
(25) 2	(26) 5	(27) 14	(28) 1	(29) 5	(30) 19	(31) 7	(32) 19
(33) 6	(34) 6	(35) 2	(36) 4	(37) 5	(38) 7	(39) 13	(40) 20
(41) 12	(42) 17	(43) 1	(44) 9	(45) 5	(46) 17	(47) 12	(48) 17
(49) 20	(50) 12	(51) 0	(52) 16	(53) 19	(54) 0	(55) 17	(56) 13
(57) 12	(58) 2	(59) 4	(60) 10	(61) 8	(62) 13	(63) 19	(64) 6
(65) 3	(66) 8	(67) 6	(68) 1	(69) 19	(70) 4	(71) 0	(72) 15
(73) 1	(74) 20	(75) 4	(76) 2	(77) 19	(78) 11	(79) 1	(80) 9
(81) 9	(82) 2	(83) 3	(84) 8	(85) 7	(86) 10	(87) 11	(88) 6
(89) 7	(90) 20	(91) 17	(92) 5	(93) 19	(94) 19	(95) 18	(96) 20
(97) 3	(98) 0	(99) 2	(100) 12				

## 第2页答案

(1) 5	(2) 13	(3) 16	(4) 19	(5) 1	(6) 0	(7) 4	(8) 16
(9) 13	(10) 5	(11) 12	(12) 20	(13) 4	(14) 15	(15) 16	(16) 2
(17) 9	(18) 4	(19) 18	(20) 7	(21) 20	(22) 20	(23) 1	(24) 20
(25) 6	(26) 0	(27) 11	(28) 20	(29) 0	(30) 12	(31) 4	(32) 9
(33) 0	(34) 4	(35) 8	(36) 1	(37) 20	(38) 14	(39) 20	(40) 10
(41) 4	(42) 0	(43) 2	(44) 17	(45) 18	(46) 11	(47) 8	(48) 1
(49) 18	(50) 17	(51) 5	(52) 14	(53) 11	(54) 13	(55) 0	(56) 19
(57) 20	(58) 5	(59) 10	(60) 20	(61) 11	(62) 5	(63) 15	(64) 3
(65) 15	(66) 2	(67) 2	(68) 6	(69) 0	(70) 16	(71) 4	(72) 18
(73) 9	(74) 11	(75) 1	(76) 18	(77) 15	(78) 0	(79) 18	(80) 11
(81) 19	(82) 19	(83) 12	(84) 10	(85) 18	(86) 13	(87) 11	(88) 4
(89) 8	(90) 6	(91) 11	(92) 18	(93) 4	(94) 5	(95) 20	(96) 20
(97) 9	(98) 20	(99) 20	(100) 8				

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 19 (2) 20 (3) 12 (4) 12 (5) 13 (6) 20 (7) 10 (8) 19  
(9) 1 (10) 0 (11) 11 (12) 20 (13) 19 (14) 19 (15) 16 (16) 0  
(17) 20 (18) 0 (19) 19 (20) 8 (21) 8 (22) 13 (23) 20 (24) 3  
(25) 4 (26) 18 (27) 4 (28) 17 (29) 9 (30) 1 (31) 16 (32) 20  
(33) 7 (34) 20 (35) 15 (36) 20 (37) 0 (38) 2 (39) 3 (40) 1  
(41) 13 (42) 13 (43) 9 (44) 6 (45) 6 (46) 0 (47) 0 (48) 0  
(49) 1 (50) 20 (51) 5 (52) 0 (53) 14 (54) 0 (55) 6 (56) 1  
(57) 19 (58) 16 (59) 20 (60) 12 (61) 19 (62) 10 (63) 0 (64) 9  
(65) 14 (66) 5 (67) 20 (68) 20 (69) 10 (70) 19 (71) 1 (72) 4  
(73) 19 (74) 16 (75) 4 (76) 13 (77) 17 (78) 19 (79) 2 (80) 18  
(81) 12 (82) 5 (83) 20 (84) 10 (85) 6 (86) 0 (87) 7 (88) 14  
(89) 1 (90) 20 (91) 0 (92) 7 (93) 2 (94) 7 (95) 10 (96) 19  
(97) 4 (98) 4 (99) 6 (100) 16

## 第4页答案

(1) 14 (2) 0 (3) 1 (4) 8 (5) 1 (6) 11 (7) 16 (8) 12  
(9) 8 (10) 15 (11) 12 (12) 1 (13) 4 (14) 5 (15) 18 (16) 18  
(17) 3 (18) 10 (19) 2 (20) 6 (21) 20 (22) 1 (23) 1 (24) 0  
(25) 9 (26) 15 (27) 19 (28) 7 (29) 4 (30) 17 (31) 1 (32) 10  
(33) 11 (34) 0 (35) 0 (36) 0 (37) 0 (38) 13 (39) 9 (40) 5  
(41) 14 (42) 2 (43) 17 (44) 14 (45) 20 (46) 17 (47) 0 (48) 10  
(49) 10 (50) 19 (51) 1 (52) 0 (53) 5 (54) 1 (55) 9 (56) 0  
(57) 7 (58) 3 (59) 18 (60) 0 (61) 19 (62) 20 (63) 17 (64) 3  
(65) 12 (66) 1 (67) 0 (68) 11 (69) 15 (70) 19 (71) 17 (72) 4  
(73) 5 (74) 3 (75) 5 (76) 4 (77) 15 (78) 18 (79) 4 (80) 11  
(81) 18 (82) 18 (83) 14 (84) 20 (85) 2 (86) 6 (87) 13 (88) 3  
(89) 0 (90) 0 (91) 10 (92) 1 (93) 14 (94) 2 (95) 8 (96) 19  
(97) 1 (98) 20 (99) 16 (100) 6

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 9	(2) 20	(3) 2	(4) 6	(5) 7	(6) 16	(7) 17	(8) 5
(9) 20	(10) 1	(11) 3	(12) 10	(13) 18	(14) 4	(15) 13	(16) 0
(17) 0	(18) 19	(19) 0	(20) 8	(21) 13	(22) 4	(23) 19	(24) 16
(25) 5	(26) 18	(27) 10	(28) 17	(29) 16	(30) 1	(31) 6	(32) 6
(33) 0	(34) 12	(35) 19	(36) 13	(37) 18	(38) 11	(39) 5	(40) 4
(41) 5	(42) 20	(43) 19	(44) 17	(45) 18	(46) 5	(47) 3	(48) 5
(49) 20	(50) 20	(51) 11	(52) 14	(53) 9	(54) 13	(55) 0	(56) 20
(57) 0	(58) 8	(59) 14	(60) 6	(61) 11	(62) 1	(63) 1	(64) 8
(65) 19	(66) 16	(67) 4	(68) 20	(69) 20	(70) 0	(71) 13	(72) 11
(73) 7	(74) 0	(75) 0	(76) 2	(77) 4	(78) 17	(79) 4	(80) 8
(81) 1	(82) 10	(83) 12	(84) 0	(85) 3	(86) 11	(87) 14	(88) 19
(89) 18	(90) 20	(91) 20	(92) 13	(93) 11	(94) 4	(95) 2	(96) 5
(97) 0	(98) 2	(99) 12	(100) 2				

## 第6页答案

(1) 1	(2) 0	(3) 4	(4) 2	(5) 0	(6) 13	(7) 16	(8) 11
(9) 8	(10) 2	(11) 2	(12) 7	(13) 6	(14) 0	(15) 10	(16) 5
(17) 10	(18) 3	(19) 20	(20) 6	(21) 9	(22) 2	(23) 13	(24) 7
(25) 17	(26) 9	(27) 1	(28) 3	(29) 2	(30) 15	(31) 20	(32) 20
(33) 10	(34) 11	(35) 1	(36) 18	(37) 1	(38) 17	(39) 14	(40) 1
(41) 1	(42) 17	(43) 20	(44) 20	(45) 3	(46) 16	(47) 0	(48) 1
(49) 17	(50) 17	(51) 19	(52) 6	(53) 2	(54) 18	(55) 0	(56) 2
(57) 9	(58) 2	(59) 17	(60) 0	(61) 20	(62) 20	(63) 16	(64) 0
(65) 3	(66) 5	(67) 19	(68) 18	(69) 16	(70) 9	(71) 14	(72) 17
(73) 19	(74) 18	(75) 18	(76) 20	(77) 12	(78) 16	(79) 13	(80) 14
(81) 5	(82) 0	(83) 10	(84) 3	(85) 13	(86) 0	(87) 12	(88) 1
(89) 10	(90) 20	(91) 2	(92) 6	(93) 13	(94) 14	(95) 4	(96) 20
(97) 7	(98) 15	(99) 20	(100) 17				

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 20  | (2) 6   | (3) 14  | (4) 7   | (5) 0   | (6) 18  | (7) 5   | (8) 14  |
| (9) 12  | (10) 7  | (11) 20 | (12) 20 | (13) 14 | (14) 0  | (15) 4  | (16) 16 |
| (17) 3  | (18) 0  | (19) 4  | (20) 0  | (21) 5  | (22) 11 | (23) 13 | (24) 14 |
| (25) 2  | (26) 19 | (27) 0  | (28) 18 | (29) 3  | (30) 19 | (31) 3  | (32) 2  |
| (33) 16 | (34) 1  | (35) 16 | (36) 3  | (37) 6  | (38) 10 | (39) 0  | (40) 17 |
| (41) 9  | (42) 19 | (43) 18 | (44) 5  | (45) 20 | (46) 6  | (47) 5  | (48) 1  |
| (49) 1  | (50) 5  | (51) 13 | (52) 14 | (53) 20 | (54) 4  | (55) 20 | (56) 15 |
| (57) 3  | (58) 8  | (59) 20 | (60) 20 | (61) 18 | (62) 4  | (63) 7  | (64) 20 |
| (65) 1  | (66) 5  | (67) 20 | (68) 9  | (69) 12 | (70) 20 | (71) 15 | (72) 2  |
| (73) 4  | (74) 1  | (75) 0  | (76) 19 | (77) 16 | (78) 3  | (79) 1  | (80) 1  |
| (81) 16 | (82) 20 | (83) 6  | (84) 20 | (85) 14 | (86) 8  | (87) 11 | (88) 0  |
| (89) 18 | (90) 16 | (91) 19 | (92) 17 | (93) 20 | (94) 16 | (95) 2  | (96) 8  |
| (97) 15 | (98) 1  | (99) 14 | (100) 9 |         |         |         |         |