

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

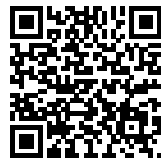
日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $28 + 47 =$  | (2) $27 + 53 =$  | (3) $70 + 30 =$  | (4) $64 + 11 =$   |
| (5) $72 + 15 =$  | (6) $76 + 12 =$  | (7) $82 + 12 =$  | (8) $83 + 17 =$   |
| (9) $72 + 22 =$  | (10) $67 + 21 =$ | (11) $74 + 21 =$ | (12) $74 + 26 =$  |
| (13) $78 + 17 =$ | (14) $60 + 27 =$ | (15) $45 + 37 =$ | (16) $55 + 19 =$  |
| (17) $90 + 10 =$ | (18) $50 + 22 =$ | (19) $66 + 27 =$ | (20) $75 + 21 =$  |
| (21) $85 + 10 =$ | (22) $54 + 23 =$ | (23) $55 + 26 =$ | (24) $11 + 83 =$  |
| (25) $16 + 66 =$ | (26) $25 + 19 =$ | (27) $88 + 12 =$ | (28) $62 + 35 =$  |
| (29) $73 + 12 =$ | (30) $39 + 28 =$ | (31) $11 + 69 =$ | (32) $33 + 24 =$  |
| (33) $44 + 52 =$ | (34) $25 + 45 =$ | (35) $37 + 29 =$ | (36) $11 + 78 =$  |
| (37) $62 + 14 =$ | (38) $10 + 26 =$ | (39) $25 + 63 =$ | (40) $89 + 11 =$  |
| (41) $44 + 27 =$ | (42) $54 + 29 =$ | (43) $90 + 10 =$ | (44) $70 + 19 =$  |
| (45) $72 + 12 =$ | (46) $30 + 68 =$ | (47) $23 + 45 =$ | (48) $36 + 10 =$  |
| (49) $28 + 71 =$ | (50) $18 + 41 =$ | (51) $42 + 22 =$ | (52) $83 + 14 =$  |
| (53) $17 + 41 =$ | (54) $15 + 64 =$ | (55) $64 + 20 =$ | (56) $28 + 11 =$  |
| (57) $77 + 19 =$ | (58) $47 + 17 =$ | (59) $42 + 58 =$ | (60) $51 + 33 =$  |
| (61) $50 + 20 =$ | (62) $27 + 47 =$ | (63) $22 + 38 =$ | (64) $72 + 28 =$  |
| (65) $12 + 38 =$ | (66) $28 + 59 =$ | (67) $56 + 11 =$ | (68) $89 + 10 =$  |
| (69) $71 + 12 =$ | (70) $44 + 27 =$ | (71) $10 + 31 =$ | (72) $23 + 47 =$  |
| (73) $60 + 26 =$ | (74) $63 + 23 =$ | (75) $27 + 25 =$ | (76) $63 + 29 =$  |
| (77) $10 + 45 =$ | (78) $65 + 30 =$ | (79) $46 + 28 =$ | (80) $31 + 63 =$  |
| (81) $28 + 15 =$ | (82) $87 + 13 =$ | (83) $27 + 72 =$ | (84) $63 + 33 =$  |
| (85) $84 + 14 =$ | (86) $89 + 10 =$ | (87) $28 + 40 =$ | (88) $60 + 14 =$  |
| (89) $45 + 48 =$ | (90) $57 + 20 =$ | (91) $79 + 20 =$ | (92) $33 + 17 =$  |
| (93) $16 + 33 =$ | (94) $77 + 22 =$ | (95) $68 + 19 =$ | (96) $55 + 43 =$  |
| (97) $75 + 13 =$ | (98) $71 + 20 =$ | (99) $30 + 59 =$ | (100) $63 + 24 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $18 + 82 =$  | (2) $44 + 34 =$  | (3) $83 + 15 =$  | (4) $21 + 44 =$   |
| (5) $33 + 55 =$  | (6) $15 + 67 =$  | (7) $24 + 23 =$  | (8) $63 + 37 =$   |
| (9) $65 + 16 =$  | (10) $89 + 11 =$ | (11) $15 + 27 =$ | (12) $14 + 41 =$  |
| (13) $69 + 22 =$ | (14) $26 + 43 =$ | (15) $74 + 24 =$ | (16) $53 + 46 =$  |
| (17) $52 + 27 =$ | (18) $60 + 18 =$ | (19) $66 + 14 =$ | (20) $31 + 48 =$  |
| (21) $65 + 24 =$ | (22) $79 + 12 =$ | (23) $21 + 63 =$ | (24) $81 + 11 =$  |
| (25) $71 + 18 =$ | (26) $69 + 18 =$ | (27) $66 + 26 =$ | (28) $40 + 34 =$  |
| (29) $19 + 27 =$ | (30) $50 + 35 =$ | (31) $75 + 14 =$ | (32) $60 + 34 =$  |
| (33) $31 + 60 =$ | (34) $69 + 28 =$ | (35) $10 + 67 =$ | (36) $37 + 42 =$  |
| (37) $48 + 46 =$ | (38) $67 + 11 =$ | (39) $14 + 15 =$ | (40) $48 + 12 =$  |
| (41) $75 + 19 =$ | (42) $22 + 35 =$ | (43) $25 + 58 =$ | (44) $46 + 48 =$  |
| (45) $73 + 17 =$ | (46) $81 + 15 =$ | (47) $87 + 12 =$ | (48) $45 + 40 =$  |
| (49) $42 + 30 =$ | (50) $33 + 15 =$ | (51) $10 + 26 =$ | (52) $39 + 56 =$  |
| (53) $66 + 21 =$ | (54) $79 + 13 =$ | (55) $61 + 17 =$ | (56) $54 + 27 =$  |
| (57) $62 + 27 =$ | (58) $63 + 24 =$ | (59) $62 + 24 =$ | (60) $29 + 33 =$  |
| (61) $66 + 17 =$ | (62) $34 + 36 =$ | (63) $70 + 12 =$ | (64) $40 + 33 =$  |
| (65) $36 + 24 =$ | (66) $28 + 10 =$ | (67) $10 + 42 =$ | (68) $88 + 12 =$  |
| (69) $73 + 26 =$ | (70) $78 + 14 =$ | (71) $58 + 39 =$ | (72) $85 + 11 =$  |
| (73) $40 + 14 =$ | (74) $64 + 19 =$ | (75) $46 + 45 =$ | (76) $61 + 34 =$  |
| (77) $33 + 43 =$ | (78) $32 + 68 =$ | (79) $70 + 28 =$ | (80) $78 + 15 =$  |
| (81) $44 + 37 =$ | (82) $28 + 28 =$ | (83) $80 + 13 =$ | (84) $78 + 20 =$  |
| (85) $88 + 12 =$ | (86) $26 + 39 =$ | (87) $54 + 46 =$ | (88) $44 + 56 =$  |
| (89) $43 + 48 =$ | (90) $86 + 10 =$ | (91) $32 + 38 =$ | (92) $28 + 57 =$  |
| (93) $80 + 13 =$ | (94) $77 + 10 =$ | (95) $50 + 41 =$ | (96) $69 + 13 =$  |
| (97) $58 + 36 =$ | (98) $26 + 10 =$ | (99) $48 + 25 =$ | (100) $38 + 14 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $52 + 32 =$  | (2) $44 + 27 =$  | (3) $84 + 15 =$  | (4) $66 + 26 =$   |
| (5) $84 + 14 =$  | (6) $36 + 43 =$  | (7) $50 + 49 =$  | (8) $49 + 18 =$   |
| (9) $65 + 28 =$  | (10) $33 + 12 =$ | (11) $30 + 44 =$ | (12) $47 + 17 =$  |
| (13) $81 + 10 =$ | (14) $28 + 69 =$ | (15) $35 + 43 =$ | (16) $58 + 25 =$  |
| (17) $28 + 63 =$ | (18) $69 + 16 =$ | (19) $64 + 27 =$ | (20) $86 + 10 =$  |
| (21) $31 + 53 =$ | (22) $46 + 41 =$ | (23) $40 + 11 =$ | (24) $24 + 22 =$  |
| (25) $64 + 20 =$ | (26) $52 + 34 =$ | (27) $83 + 10 =$ | (28) $46 + 50 =$  |
| (29) $66 + 10 =$ | (30) $61 + 35 =$ | (31) $78 + 10 =$ | (32) $86 + 13 =$  |
| (33) $56 + 15 =$ | (34) $38 + 40 =$ | (35) $41 + 10 =$ | (36) $66 + 32 =$  |
| (37) $64 + 13 =$ | (38) $34 + 24 =$ | (39) $44 + 28 =$ | (40) $13 + 35 =$  |
| (41) $28 + 72 =$ | (42) $44 + 27 =$ | (43) $34 + 31 =$ | (44) $85 + 14 =$  |
| (45) $82 + 13 =$ | (46) $35 + 63 =$ | (47) $88 + 10 =$ | (48) $26 + 51 =$  |
| (49) $83 + 10 =$ | (50) $34 + 51 =$ | (51) $52 + 13 =$ | (52) $59 + 34 =$  |
| (53) $42 + 10 =$ | (54) $35 + 44 =$ | (55) $13 + 50 =$ | (56) $75 + 20 =$  |
| (57) $61 + 17 =$ | (58) $79 + 21 =$ | (59) $28 + 69 =$ | (60) $20 + 60 =$  |
| (61) $49 + 14 =$ | (62) $90 + 10 =$ | (63) $43 + 36 =$ | (64) $38 + 58 =$  |
| (65) $80 + 17 =$ | (66) $30 + 35 =$ | (67) $58 + 25 =$ | (68) $49 + 46 =$  |
| (69) $54 + 16 =$ | (70) $31 + 50 =$ | (71) $59 + 16 =$ | (72) $23 + 42 =$  |
| (73) $14 + 16 =$ | (74) $56 + 14 =$ | (75) $62 + 38 =$ | (76) $39 + 55 =$  |
| (77) $45 + 42 =$ | (78) $45 + 55 =$ | (79) $27 + 53 =$ | (80) $53 + 37 =$  |
| (81) $27 + 39 =$ | (82) $35 + 33 =$ | (83) $48 + 34 =$ | (84) $13 + 68 =$  |
| (85) $90 + 10 =$ | (86) $13 + 49 =$ | (87) $87 + 10 =$ | (88) $84 + 13 =$  |
| (89) $43 + 44 =$ | (90) $56 + 27 =$ | (91) $77 + 16 =$ | (92) $67 + 17 =$  |
| (93) $49 + 31 =$ | (94) $40 + 15 =$ | (95) $44 + 43 =$ | (96) $84 + 10 =$  |
| (97) $68 + 10 =$ | (98) $73 + 13 =$ | (99) $10 + 32 =$ | (100) $17 + 53 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $61 + 20 =$  | (2) $68 + 28 =$  | (3) $28 + 28 =$  | (4) $29 + 58 =$   |
| (5) $23 + 58 =$  | (6) $14 + 22 =$  | (7) $32 + 62 =$  | (8) $28 + 42 =$   |
| (9) $85 + 10 =$  | (10) $34 + 38 =$ | (11) $15 + 67 =$ | (12) $71 + 24 =$  |
| (13) $40 + 35 =$ | (14) $64 + 25 =$ | (15) $68 + 21 =$ | (16) $46 + 38 =$  |
| (17) $35 + 37 =$ | (18) $69 + 16 =$ | (19) $11 + 49 =$ | (20) $77 + 19 =$  |
| (21) $66 + 28 =$ | (22) $78 + 22 =$ | (23) $27 + 19 =$ | (24) $86 + 13 =$  |
| (25) $54 + 42 =$ | (26) $55 + 15 =$ | (27) $10 + 52 =$ | (28) $58 + 23 =$  |
| (29) $45 + 28 =$ | (30) $29 + 33 =$ | (31) $81 + 16 =$ | (32) $40 + 44 =$  |
| (33) $90 + 10 =$ | (34) $43 + 48 =$ | (35) $12 + 11 =$ | (36) $90 + 10 =$  |
| (37) $49 + 26 =$ | (38) $14 + 50 =$ | (39) $79 + 19 =$ | (40) $81 + 10 =$  |
| (41) $21 + 56 =$ | (42) $17 + 25 =$ | (43) $89 + 10 =$ | (44) $64 + 24 =$  |
| (45) $32 + 62 =$ | (46) $29 + 32 =$ | (47) $74 + 17 =$ | (48) $47 + 40 =$  |
| (49) $12 + 51 =$ | (50) $59 + 24 =$ | (51) $37 + 16 =$ | (52) $40 + 17 =$  |
| (53) $15 + 20 =$ | (54) $65 + 13 =$ | (55) $80 + 14 =$ | (56) $47 + 22 =$  |
| (57) $22 + 26 =$ | (58) $84 + 16 =$ | (59) $41 + 26 =$ | (60) $50 + 49 =$  |
| (61) $84 + 13 =$ | (62) $52 + 41 =$ | (63) $47 + 49 =$ | (64) $15 + 82 =$  |
| (65) $59 + 10 =$ | (66) $36 + 19 =$ | (67) $88 + 10 =$ | (68) $56 + 36 =$  |
| (69) $23 + 43 =$ | (70) $30 + 10 =$ | (71) $77 + 20 =$ | (72) $21 + 43 =$  |
| (73) $36 + 63 =$ | (74) $80 + 16 =$ | (75) $12 + 44 =$ | (76) $54 + 22 =$  |
| (77) $16 + 35 =$ | (78) $87 + 11 =$ | (79) $32 + 32 =$ | (80) $59 + 29 =$  |
| (81) $59 + 11 =$ | (82) $14 + 64 =$ | (83) $21 + 15 =$ | (84) $75 + 10 =$  |
| (85) $38 + 62 =$ | (86) $37 + 48 =$ | (87) $45 + 44 =$ | (88) $86 + 14 =$  |
| (89) $43 + 35 =$ | (90) $75 + 17 =$ | (91) $54 + 18 =$ | (92) $45 + 43 =$  |
| (93) $14 + 42 =$ | (94) $17 + 37 =$ | (95) $85 + 11 =$ | (96) $45 + 26 =$  |
| (97) $34 + 23 =$ | (98) $79 + 17 =$ | (99) $83 + 17 =$ | (100) $48 + 42 =$ |

# 两位数加法计算练习题



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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $71 + 24 =$  | (2) $75 + 15 =$  | (3) $68 + 25 =$  | (4) $74 + 10 =$   |
| (5) $24 + 69 =$  | (6) $67 + 29 =$  | (7) $41 + 56 =$  | (8) $16 + 57 =$   |
| (9) $30 + 54 =$  | (10) $64 + 31 =$ | (11) $10 + 13 =$ | (12) $81 + 11 =$  |
| (13) $61 + 37 =$ | (14) $43 + 49 =$ | (15) $89 + 10 =$ | (16) $86 + 14 =$  |
| (17) $24 + 69 =$ | (18) $53 + 22 =$ | (19) $33 + 27 =$ | (20) $34 + 65 =$  |
| (21) $76 + 16 =$ | (22) $24 + 45 =$ | (23) $25 + 54 =$ | (24) $47 + 41 =$  |
| (25) $72 + 19 =$ | (26) $46 + 14 =$ | (27) $61 + 27 =$ | (28) $44 + 38 =$  |
| (29) $19 + 28 =$ | (30) $46 + 10 =$ | (31) $28 + 42 =$ | (32) $47 + 48 =$  |
| (33) $71 + 15 =$ | (34) $83 + 15 =$ | (35) $84 + 16 =$ | (36) $20 + 10 =$  |
| (37) $65 + 18 =$ | (38) $88 + 11 =$ | (39) $32 + 18 =$ | (40) $10 + 68 =$  |
| (41) $19 + 34 =$ | (42) $80 + 11 =$ | (43) $38 + 33 =$ | (44) $81 + 14 =$  |
| (45) $87 + 10 =$ | (46) $73 + 12 =$ | (47) $31 + 32 =$ | (48) $21 + 75 =$  |
| (49) $18 + 26 =$ | (50) $75 + 19 =$ | (51) $79 + 10 =$ | (52) $75 + 21 =$  |
| (53) $29 + 36 =$ | (54) $78 + 10 =$ | (55) $36 + 63 =$ | (56) $33 + 10 =$  |
| (57) $86 + 12 =$ | (58) $49 + 25 =$ | (59) $84 + 11 =$ | (60) $55 + 11 =$  |
| (61) $73 + 11 =$ | (62) $47 + 37 =$ | (63) $47 + 47 =$ | (64) $47 + 48 =$  |
| (65) $49 + 18 =$ | (66) $31 + 22 =$ | (67) $61 + 34 =$ | (68) $68 + 24 =$  |
| (69) $30 + 16 =$ | (70) $59 + 40 =$ | (71) $45 + 32 =$ | (72) $49 + 42 =$  |
| (73) $36 + 32 =$ | (74) $10 + 41 =$ | (75) $86 + 12 =$ | (76) $41 + 26 =$  |
| (77) $33 + 12 =$ | (78) $46 + 10 =$ | (79) $21 + 22 =$ | (80) $50 + 43 =$  |
| (81) $51 + 36 =$ | (82) $58 + 34 =$ | (83) $25 + 71 =$ | (84) $33 + 10 =$  |
| (85) $82 + 16 =$ | (86) $69 + 25 =$ | (87) $38 + 22 =$ | (88) $31 + 25 =$  |
| (89) $21 + 71 =$ | (90) $82 + 13 =$ | (91) $17 + 67 =$ | (92) $44 + 14 =$  |
| (93) $32 + 38 =$ | (94) $67 + 14 =$ | (95) $85 + 13 =$ | (96) $66 + 13 =$  |
| (97) $52 + 32 =$ | (98) $38 + 21 =$ | (99) $82 + 17 =$ | (100) $19 + 65 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $26 + 41 =$  | (2) $88 + 12 =$  | (3) $32 + 37 =$  | (4) $30 + 26 =$   |
| (5) $74 + 23 =$  | (6) $33 + 62 =$  | (7) $62 + 12 =$  | (8) $90 + 10 =$   |
| (9) $20 + 65 =$  | (10) $44 + 26 =$ | (11) $58 + 14 =$ | (12) $87 + 11 =$  |
| (13) $64 + 30 =$ | (14) $26 + 50 =$ | (15) $41 + 46 =$ | (16) $43 + 43 =$  |
| (17) $18 + 56 =$ | (18) $59 + 31 =$ | (19) $74 + 23 =$ | (20) $72 + 16 =$  |
| (21) $56 + 24 =$ | (22) $18 + 53 =$ | (23) $80 + 10 =$ | (24) $25 + 22 =$  |
| (25) $15 + 10 =$ | (26) $86 + 12 =$ | (27) $87 + 12 =$ | (28) $32 + 45 =$  |
| (29) $67 + 13 =$ | (30) $57 + 32 =$ | (31) $32 + 61 =$ | (32) $82 + 12 =$  |
| (33) $44 + 29 =$ | (34) $79 + 16 =$ | (35) $35 + 62 =$ | (36) $73 + 15 =$  |
| (37) $21 + 39 =$ | (38) $32 + 62 =$ | (39) $64 + 31 =$ | (40) $80 + 16 =$  |
| (41) $80 + 11 =$ | (42) $11 + 68 =$ | (43) $48 + 24 =$ | (44) $63 + 37 =$  |
| (45) $66 + 25 =$ | (46) $21 + 70 =$ | (47) $11 + 50 =$ | (48) $52 + 26 =$  |
| (49) $83 + 14 =$ | (50) $54 + 17 =$ | (51) $57 + 29 =$ | (52) $30 + 38 =$  |
| (53) $61 + 35 =$ | (54) $58 + 30 =$ | (55) $37 + 50 =$ | (56) $38 + 12 =$  |
| (57) $73 + 16 =$ | (58) $35 + 55 =$ | (59) $72 + 27 =$ | (60) $36 + 48 =$  |
| (61) $14 + 70 =$ | (62) $82 + 14 =$ | (63) $85 + 10 =$ | (64) $55 + 14 =$  |
| (65) $59 + 11 =$ | (66) $44 + 48 =$ | (67) $18 + 23 =$ | (68) $28 + 33 =$  |
| (69) $18 + 54 =$ | (70) $19 + 23 =$ | (71) $12 + 66 =$ | (72) $33 + 38 =$  |
| (73) $48 + 41 =$ | (74) $19 + 27 =$ | (75) $26 + 61 =$ | (76) $84 + 14 =$  |
| (77) $59 + 24 =$ | (78) $14 + 65 =$ | (79) $22 + 26 =$ | (80) $73 + 20 =$  |
| (81) $22 + 40 =$ | (82) $36 + 43 =$ | (83) $15 + 76 =$ | (84) $49 + 50 =$  |
| (85) $37 + 25 =$ | (86) $49 + 40 =$ | (87) $64 + 28 =$ | (88) $45 + 19 =$  |
| (89) $84 + 12 =$ | (90) $39 + 25 =$ | (91) $84 + 10 =$ | (92) $12 + 23 =$  |
| (93) $15 + 85 =$ | (94) $51 + 35 =$ | (95) $49 + 41 =$ | (96) $38 + 14 =$  |
| (97) $45 + 15 =$ | (98) $19 + 11 =$ | (99) $75 + 11 =$ | (100) $61 + 27 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $88 + 12 =$  | (2) $26 + 52 =$  | (3) $73 + 14 =$  | (4) $85 + 11 =$   |
| (5) $67 + 14 =$  | (6) $81 + 14 =$  | (7) $81 + 13 =$  | (8) $81 + 11 =$   |
| (9) $42 + 30 =$  | (10) $65 + 30 =$ | (11) $84 + 15 =$ | (12) $74 + 16 =$  |
| (13) $81 + 10 =$ | (14) $22 + 59 =$ | (15) $87 + 10 =$ | (16) $56 + 12 =$  |
| (17) $50 + 43 =$ | (18) $22 + 31 =$ | (19) $13 + 53 =$ | (20) $43 + 26 =$  |
| (21) $24 + 66 =$ | (22) $87 + 13 =$ | (23) $15 + 39 =$ | (24) $29 + 45 =$  |
| (25) $75 + 24 =$ | (26) $89 + 11 =$ | (27) $66 + 24 =$ | (28) $16 + 20 =$  |
| (29) $20 + 43 =$ | (30) $68 + 23 =$ | (31) $86 + 12 =$ | (32) $51 + 44 =$  |
| (33) $37 + 25 =$ | (34) $74 + 21 =$ | (35) $75 + 18 =$ | (36) $56 + 24 =$  |
| (37) $38 + 35 =$ | (38) $88 + 10 =$ | (39) $68 + 25 =$ | (40) $32 + 60 =$  |
| (41) $42 + 24 =$ | (42) $79 + 15 =$ | (43) $56 + 15 =$ | (44) $49 + 12 =$  |
| (45) $77 + 22 =$ | (46) $14 + 84 =$ | (47) $77 + 12 =$ | (48) $44 + 53 =$  |
| (49) $31 + 12 =$ | (50) $14 + 49 =$ | (51) $81 + 19 =$ | (52) $17 + 24 =$  |
| (53) $81 + 14 =$ | (54) $80 + 15 =$ | (55) $60 + 40 =$ | (56) $52 + 45 =$  |
| (57) $32 + 64 =$ | (58) $66 + 31 =$ | (59) $71 + 18 =$ | (60) $40 + 13 =$  |
| (61) $85 + 15 =$ | (62) $83 + 11 =$ | (63) $65 + 29 =$ | (64) $80 + 13 =$  |
| (65) $11 + 67 =$ | (66) $90 + 10 =$ | (67) $67 + 18 =$ | (68) $68 + 10 =$  |
| (69) $17 + 39 =$ | (70) $89 + 11 =$ | (71) $14 + 71 =$ | (72) $73 + 18 =$  |
| (73) $27 + 50 =$ | (74) $60 + 30 =$ | (75) $14 + 51 =$ | (76) $46 + 46 =$  |
| (77) $10 + 35 =$ | (78) $90 + 10 =$ | (79) $44 + 32 =$ | (80) $66 + 27 =$  |
| (81) $30 + 41 =$ | (82) $16 + 63 =$ | (83) $50 + 31 =$ | (84) $83 + 11 =$  |
| (85) $45 + 30 =$ | (86) $82 + 13 =$ | (87) $87 + 13 =$ | (88) $53 + 17 =$  |
| (89) $57 + 11 =$ | (90) $13 + 15 =$ | (91) $17 + 21 =$ | (92) $49 + 43 =$  |
| (93) $58 + 35 =$ | (94) $11 + 31 =$ | (95) $57 + 24 =$ | (96) $70 + 19 =$  |
| (97) $59 + 24 =$ | (98) $72 + 13 =$ | (99) $25 + 40 =$ | (100) $37 + 41 =$ |

## 两位数加法计算练习题答案

### 第1页答案

- (1) 75 (2) 80 (3) 100 (4) 75 (5) 87 (6) 88 (7) 94 (8) 100  
(9) 94 (10) 88 (11) 95 (12) 100 (13) 95 (14) 87 (15) 82 (16) 74  
(17) 100 (18) 72 (19) 93 (20) 96 (21) 95 (22) 77 (23) 81 (24) 94  
(25) 82 (26) 44 (27) 100 (28) 97 (29) 85 (30) 67 (31) 80 (32) 57  
(33) 96 (34) 70 (35) 66 (36) 89 (37) 76 (38) 36 (39) 88 (40) 100  
(41) 71 (42) 83 (43) 100 (44) 89 (45) 84 (46) 98 (47) 68 (48) 46  
(49) 99 (50) 59 (51) 64 (52) 97 (53) 58 (54) 79 (55) 84 (56) 39  
(57) 96 (58) 64 (59) 100 (60) 84 (61) 70 (62) 74 (63) 60 (64) 100  
(65) 50 (66) 87 (67) 67 (68) 99 (69) 83 (70) 71 (71) 41 (72) 70  
(73) 86 (74) 86 (75) 52 (76) 92 (77) 55 (78) 95 (79) 74 (80) 94  
(81) 43 (82) 100 (83) 99 (84) 96 (85) 98 (86) 99 (87) 68 (88) 74  
(89) 93 (90) 77 (91) 99 (92) 50 (93) 49 (94) 99 (95) 87 (96) 98  
(97) 88 (98) 91 (99) 89 (100) 87

### 第2页答案

- (1) 100 (2) 78 (3) 98 (4) 65 (5) 88 (6) 82 (7) 47 (8) 100  
(9) 81 (10) 100 (11) 42 (12) 55 (13) 91 (14) 69 (15) 98 (16) 99  
(17) 79 (18) 78 (19) 80 (20) 79 (21) 89 (22) 91 (23) 84 (24) 92  
(25) 89 (26) 87 (27) 92 (28) 74 (29) 46 (30) 85 (31) 89 (32) 94  
(33) 91 (34) 97 (35) 77 (36) 79 (37) 94 (38) 78 (39) 29 (40) 60  
(41) 94 (42) 57 (43) 83 (44) 94 (45) 90 (46) 96 (47) 99 (48) 85  
(49) 72 (50) 48 (51) 36 (52) 95 (53) 87 (54) 92 (55) 78 (56) 81  
(57) 89 (58) 87 (59) 86 (60) 62 (61) 83 (62) 70 (63) 82 (64) 73  
(65) 60 (66) 38 (67) 52 (68) 100 (69) 99 (70) 92 (71) 97 (72) 96  
(73) 54 (74) 83 (75) 91 (76) 95 (77) 76 (78) 100 (79) 98 (80) 93  
(81) 81 (82) 56 (83) 93 (84) 98 (85) 100 (86) 65 (87) 100 (88) 100  
(89) 91 (90) 96 (91) 70 (92) 85 (93) 93 (94) 87 (95) 91 (96) 82  
(97) 94 (98) 36 (99) 73 (100) 52



## 两位数加法计算练习题答案

### 第3页答案

- (1) 84    (2) 71    (3) 99    (4) 92    (5) 98    (6) 79    (7) 99    (8) 67  
(9) 93    (10) 45    (11) 74    (12) 64    (13) 91    (14) 97    (15) 78    (16) 83  
(17) 91    (18) 85    (19) 91    (20) 96    (21) 84    (22) 87    (23) 51    (24) 46  
(25) 84    (26) 86    (27) 93    (28) 96    (29) 76    (30) 96    (31) 88    (32) 99  
(33) 71    (34) 78    (35) 51    (36) 98    (37) 77    (38) 58    (39) 72    (40) 48  
(41) 100    (42) 71    (43) 65    (44) 99    (45) 95    (46) 98    (47) 98    (48) 77  
(49) 93    (50) 85    (51) 65    (52) 93    (53) 52    (54) 79    (55) 63    (56) 95  
(57) 78    (58) 100    (59) 97    (60) 80    (61) 63    (62) 100    (63) 79    (64) 96  
(65) 97    (66) 65    (67) 83    (68) 95    (69) 70    (70) 81    (71) 75    (72) 65  
(73) 30    (74) 70    (75) 100    (76) 94    (77) 87    (78) 100    (79) 80    (80) 90  
(81) 66    (82) 68    (83) 82    (84) 81    (85) 100    (86) 62    (87) 97    (88) 97  
(89) 87    (90) 83    (91) 93    (92) 84    (93) 80    (94) 55    (95) 87    (96) 94  
(97) 78    (98) 86    (99) 42    (100) 70

### 第4页答案

- (1) 81    (2) 96    (3) 56    (4) 87    (5) 81    (6) 36    (7) 94    (8) 70  
(9) 95    (10) 72    (11) 82    (12) 95    (13) 75    (14) 89    (15) 89    (16) 84  
(17) 72    (18) 85    (19) 60    (20) 96    (21) 94    (22) 100    (23) 46    (24) 99  
(25) 96    (26) 70    (27) 62    (28) 81    (29) 73    (30) 62    (31) 97    (32) 84  
(33) 100    (34) 91    (35) 23    (36) 100    (37) 75    (38) 64    (39) 98    (40) 91  
(41) 77    (42) 42    (43) 99    (44) 88    (45) 94    (46) 61    (47) 91    (48) 87  
(49) 63    (50) 83    (51) 53    (52) 57    (53) 35    (54) 78    (55) 94    (56) 69  
(57) 48    (58) 100    (59) 67    (60) 99    (61) 97    (62) 93    (63) 96    (64) 97  
(65) 69    (66) 55    (67) 98    (68) 92    (69) 66    (70) 40    (71) 97    (72) 64  
(73) 99    (74) 96    (75) 56    (76) 76    (77) 51    (78) 98    (79) 64    (80) 88  
(81) 70    (82) 78    (83) 36    (84) 85    (85) 100    (86) 85    (87) 89    (88) 100  
(89) 78    (90) 92    (91) 72    (92) 88    (93) 56    (94) 54    (95) 96    (96) 71  
(97) 57    (98) 96    (99) 100    (100) 90

## 两位数加法计算练习题答案

### 第5页答案

- (1) 95    (2) 90    (3) 93    (4) 84    (5) 93    (6) 96    (7) 97    (8) 73  
(9) 84    (10) 95    (11) 23    (12) 92    (13) 98    (14) 92    (15) 99    (16) 100  
(17) 93    (18) 75    (19) 60    (20) 99    (21) 92    (22) 69    (23) 79    (24) 88  
(25) 91    (26) 60    (27) 88    (28) 82    (29) 47    (30) 56    (31) 70    (32) 95  
(33) 86    (34) 98    (35) 100    (36) 30    (37) 83    (38) 99    (39) 50    (40) 78  
(41) 53    (42) 91    (43) 71    (44) 95    (45) 97    (46) 85    (47) 63    (48) 96  
(49) 44    (50) 94    (51) 89    (52) 96    (53) 65    (54) 88    (55) 99    (56) 43  
(57) 98    (58) 74    (59) 95    (60) 66    (61) 84    (62) 84    (63) 94    (64) 95  
(65) 67    (66) 53    (67) 95    (68) 92    (69) 46    (70) 99    (71) 77    (72) 91  
(73) 68    (74) 51    (75) 98    (76) 67    (77) 45    (78) 56    (79) 43    (80) 93  
(81) 87    (82) 92    (83) 96    (84) 43    (85) 98    (86) 94    (87) 60    (88) 56  
(89) 92    (90) 95    (91) 84    (92) 58    (93) 70    (94) 81    (95) 98    (96) 79  
(97) 84    (98) 59    (99) 99    (100) 84

### 第6页答案

- (1) 67    (2) 100    (3) 69    (4) 56    (5) 97    (6) 95    (7) 74    (8) 100  
(9) 85    (10) 70    (11) 72    (12) 98    (13) 94    (14) 76    (15) 87    (16) 86  
(17) 74    (18) 90    (19) 97    (20) 88    (21) 80    (22) 71    (23) 90    (24) 47  
(25) 25    (26) 98    (27) 99    (28) 77    (29) 80    (30) 89    (31) 93    (32) 94  
(33) 73    (34) 95    (35) 97    (36) 88    (37) 60    (38) 94    (39) 95    (40) 96  
(41) 91    (42) 79    (43) 72    (44) 100    (45) 91    (46) 91    (47) 61    (48) 78  
(49) 97    (50) 71    (51) 86    (52) 68    (53) 96    (54) 88    (55) 87    (56) 50  
(57) 89    (58) 90    (59) 99    (60) 84    (61) 84    (62) 96    (63) 95    (64) 69  
(65) 70    (66) 92    (67) 41    (68) 61    (69) 72    (70) 42    (71) 78    (72) 71  
(73) 89    (74) 46    (75) 87    (76) 98    (77) 83    (78) 79    (79) 48    (80) 93  
(81) 62    (82) 79    (83) 91    (84) 99    (85) 62    (86) 89    (87) 92    (88) 64  
(89) 96    (90) 64    (91) 94    (92) 35    (93) 100    (94) 86    (95) 90    (96) 52  
(97) 60    (98) 30    (99) 86    (100) 88

## 两位数加法计算练习题答案

### 第7页答案

- (1) 100 (2) 78 (3) 87 (4) 96 (5) 81 (6) 95 (7) 94 (8) 92  
(9) 72 (10) 95 (11) 99 (12) 90 (13) 91 (14) 81 (15) 97 (16) 68  
(17) 93 (18) 53 (19) 66 (20) 69 (21) 90 (22) 100 (23) 54 (24) 74  
(25) 99 (26) 100 (27) 90 (28) 36 (29) 63 (30) 91 (31) 98 (32) 95  
(33) 62 (34) 95 (35) 93 (36) 80 (37) 73 (38) 98 (39) 93 (40) 92  
(41) 66 (42) 94 (43) 71 (44) 61 (45) 99 (46) 98 (47) 89 (48) 97  
(49) 43 (50) 63 (51) 100 (52) 41 (53) 95 (54) 95 (55) 100 (56) 97  
(57) 96 (58) 97 (59) 89 (60) 53 (61) 100 (62) 94 (63) 94 (64) 93  
(65) 78 (66) 100 (67) 85 (68) 78 (69) 56 (70) 100 (71) 85 (72) 91  
(73) 77 (74) 90 (75) 65 (76) 92 (77) 45 (78) 100 (79) 76 (80) 93  
(81) 71 (82) 79 (83) 81 (84) 94 (85) 75 (86) 95 (87) 100 (88) 70  
(89) 68 (90) 28 (91) 38 (92) 92 (93) 93 (94) 42 (95) 81 (96) 89  
(97) 83 (98) 85 (99) 65 (100) 78