

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $6 - 6 =$

(2) $6 - 1 =$

(3) $7 - 7 =$

(4) $1 - 1 =$

(5) $14 + 1 =$

(6) $17 + 2 =$

(7) $2 - 1 =$

(8) $7 - 3 =$

(9) $6 + 8 =$

(10) $11 + 8 =$

(11) $1 - 1 =$

(12) $16 - 1 =$

(13) $3 + 17 =$

(14) $13 - 3 =$

(15) $2 + 12 =$

(16) $7 - 4 =$

(17) $5 + 12 =$

(18) $6 - 4 =$

(19) $7 + 6 =$

(20) $2 + 4 =$

(21) $18 + 1 =$

(22) $19 - 9 =$

(23) $7 + 3 =$

(24) $3 + 7 =$

(25) $17 - 11 =$

(26) $19 - 7 =$

(27) $6 + 12 =$

(28) $13 + 4 =$

(29) $17 - 13 =$

(30) $10 + 2 =$

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(32) $5 - 3 =$

(33) $16 + 3 =$

(34) $18 + 2 =$

(35) $4 - 3 =$

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(37) $8 + 11 =$

(38) $2 - 2 =$

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(40) $8 - 5 =$

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(51) $5 - 3 =$

(52) $5 + 5 =$

(53) $4 - 3 =$

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(77) $8 - 7 =$

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(82) $8 + 1 =$

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(92) $17 + 1 =$

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(95) $2 + 14 =$

(96) $6 - 2 =$

(97) $8 + 10 =$

(98) $13 + 5 =$

(99) $7 + 4 =$

(100) $11 + 8 =$

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(1) $1 + 17 =$

(2) $15 + 1 =$

(3) $14 + 5 =$

(4) $12 - 10 =$

(5) $16 + 1 =$

(6) $6 + 1 =$

(7) $14 - 1 =$

(8) $18 + 1 =$

(9) $15 - 10 =$

(10) $9 - 3 =$

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(14) $13 + 3 =$

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(19) $11 - 8 =$

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(33) $15 - 5 =$

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(37) $13 - 7 =$

(38) $13 + 5 =$

(39) $11 + 9 =$

(40) $3 - 3 =$

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(43) $7 - 4 =$

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(68) $5 - 2 =$

(69) $1 - 1 =$

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(73) $16 - 13 =$

(74) $4 - 1 =$

(75) $6 - 2 =$

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(77) $18 - 9 =$

(78) $4 + 5 =$

(79) $5 + 12 =$

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(83) $3 + 7 =$

(84) $5 + 10 =$

(85) $12 + 3 =$

(86) $8 + 12 =$

(87) $7 - 1 =$

(88) $9 + 11 =$

(89) $10 - 10 =$

(90) $19 + 1 =$

(91) $8 - 2 =$

(92) $15 - 9 =$

(93) $11 + 7 =$

(94) $1 + 2 =$

(95) $13 + 7 =$

(96) $12 + 5 =$

(97) $16 + 2 =$

(98) $14 - 10 =$

(99) $14 + 5 =$

(100) $4 - 3 =$

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姓名 _____

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(1) $18 + 2 =$

(2) $3 - 2 =$

(3) $16 - 8 =$

(4) $12 + 5 =$

(5) $5 - 5 =$

(6) $15 + 4 =$

(7) $11 - 7 =$

(8) $16 + 4 =$

(9) $12 + 7 =$

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(11) $5 + 6 =$

(12) $8 + 1 =$

(13) $2 + 10 =$

(14) $19 + 1 =$

(15) $15 - 14 =$

(16) $19 + 1 =$

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(18) $7 + 1 =$

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(23) $3 + 6 =$

(24) $14 - 4 =$

(25) $16 - 7 =$

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(27) $3 - 1 =$

(28) $3 - 3 =$

(29) $17 + 2 =$

(30) $16 + 2 =$

(31) $4 - 4 =$

(32) $4 + 8 =$

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(35) $8 + 7 =$

(36) $7 - 7 =$

(37) $5 - 4 =$

(38) $13 + 1 =$

(39) $14 - 10 =$

(40) $13 + 7 =$

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(43) $13 + 3 =$

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(51) $3 + 16 =$

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(53) $3 + 4 =$

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(55) $14 - 9 =$

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(60) $7 - 1 =$

(61) $3 - 2 =$

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(65) $9 - 3 =$

(66) $6 - 3 =$

(67) $18 - 1 =$

(68) $11 + 3 =$

(69) $1 + 13 =$

(70) $12 - 2 =$

(71) $17 + 3 =$

(72) $16 + 4 =$

(73) $1 - 1 =$

(74) $2 - 1 =$

(75) $7 + 4 =$

(76) $8 + 12 =$

(77) $5 + 15 =$

(78) $11 - 4 =$

(79) $3 + 9 =$

(80) $14 + 2 =$

(81) $10 + 10 =$

(82) $15 + 4 =$

(83) $17 - 14 =$

(84) $4 - 2 =$

(85) $12 + 3 =$

(86) $2 - 2 =$

(87) $1 - 1 =$

(88) $8 - 7 =$

(89) $13 + 7 =$

(90) $8 - 1 =$

(91) $17 + 1 =$

(92) $10 + 9 =$

(93) $15 - 11 =$

(94) $11 + 1 =$

(95) $1 - 1 =$

(96) $13 + 6 =$

(97) $16 - 8 =$

(98) $10 - 4 =$

(99) $4 + 7 =$

(100) $5 + 13 =$

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姓名 _____

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(1) $17 - 17 =$

(2) $12 + 7 =$

(3) $12 - 10 =$

(4) $4 - 4 =$

(5) $2 - 2 =$

(6) $3 + 2 =$

(7) $17 - 8 =$

(8) $7 - 7 =$

(9) $15 + 4 =$

(10) $9 - 5 =$

(11) $1 - 1 =$

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(13) $5 + 8 =$

(14) $6 - 1 =$

(15) $5 + 9 =$

(16) $18 + 2 =$

(17) $11 - 7 =$

(18) $14 + 4 =$

(19) $1 - 1 =$

(20) $8 + 4 =$

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(22) $13 - 2 =$

(23) $17 + 1 =$

(24) $14 + 3 =$

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(27) $13 + 6 =$

(28) $7 - 3 =$

(29) $2 + 11 =$

(30) $19 + 1 =$

(31) $8 - 7 =$

(32) $17 + 2 =$

(33) $18 - 6 =$

(34) $5 - 3 =$

(35) $4 + 1 =$

(36) $6 - 4 =$

(37) $18 + 2 =$

(38) $13 - 6 =$

(39) $6 + 7 =$

(40) $2 - 1 =$

(41) $10 + 3 =$

(42) $16 - 3 =$

(43) $11 + 5 =$

(44) $14 - 10 =$

(45) $19 + 1 =$

(46) $4 + 13 =$

(47) $2 + 15 =$

(48) $17 + 1 =$

(49) $10 + 10 =$

(50) $5 - 2 =$

(51) $13 - 7 =$

(52) $7 + 8 =$

(53) $6 + 4 =$

(54) $8 - 8 =$

(55) $1 - 1 =$

(56) $2 + 2 =$

(57) $19 + 1 =$

(58) $6 - 2 =$

(59) $1 + 7 =$

(60) $15 + 5 =$

(61) $18 + 2 =$

(62) $16 - 2 =$

(63) $4 - 1 =$

(64) $17 - 2 =$

(65) $15 - 11 =$

(66) $17 + 3 =$

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(68) $9 + 2 =$

(69) $9 - 7 =$

(70) $14 + 5 =$

(71) $9 + 8 =$

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(73) $3 - 3 =$

(74) $14 - 11 =$

(75) $16 - 13 =$

(76) $8 + 10 =$

(77) $1 - 1 =$

(78) $10 + 2 =$

(79) $19 - 19 =$

(80) $15 - 15 =$

(81) $10 + 4 =$

(82) $3 + 15 =$

(83) $16 - 4 =$

(84) $9 - 1 =$

(85) $10 + 2 =$

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(92) $2 - 1 =$

(93) $2 + 18 =$

(94) $7 - 7 =$

(95) $16 - 7 =$

(96) $13 + 5 =$

(97) $8 + 10 =$

(98) $8 - 1 =$

(99) $7 + 4 =$

(100) $19 - 19 =$

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $6 + 5 =$ | (2) $16 + 2 =$ | (3) $9 - 9 =$ | (4) $19 + 1 =$ |
| (5) $8 + 12 =$ | (6) $18 - 1 =$ | (7) $11 + 1 =$ | (8) $10 + 5 =$ |
| (9) $10 + 1 =$ | (10) $12 - 10 =$ | (11) $3 + 14 =$ | (12) $16 + 3 =$ |
| (13) $1 - 1 =$ | (14) $16 + 3 =$ | (15) $9 + 7 =$ | (16) $18 + 2 =$ |
| (17) $1 + 18 =$ | (18) $2 + 10 =$ | (19) $7 - 3 =$ | (20) $14 + 2 =$ |
| (21) $12 + 6 =$ | (22) $9 - 9 =$ | (23) $5 + 3 =$ | (24) $4 + 7 =$ |
| (25) $12 + 1 =$ | (26) $14 - 9 =$ | (27) $19 + 1 =$ | (28) $19 - 19 =$ |
| (29) $18 + 2 =$ | (30) $2 - 1 =$ | (31) $19 - 1 =$ | (32) $5 - 3 =$ |
| (33) $2 + 17 =$ | (34) $7 + 11 =$ | (35) $2 - 1 =$ | (36) $3 + 7 =$ |
| (37) $15 + 3 =$ | (38) $16 - 6 =$ | (39) $6 + 8 =$ | (40) $6 - 4 =$ |
| (41) $17 - 12 =$ | (42) $8 + 7 =$ | (43) $6 - 4 =$ | (44) $18 - 6 =$ |
| (45) $15 + 4 =$ | (46) $5 - 5 =$ | (47) $15 + 2 =$ | (48) $19 + 1 =$ |
| (49) $6 + 11 =$ | (50) $3 - 2 =$ | (51) $4 - 3 =$ | (52) $4 + 15 =$ |
| (53) $18 + 1 =$ | (54) $14 + 6 =$ | (55) $8 - 7 =$ | (56) $10 + 7 =$ |
| (57) $14 + 4 =$ | (58) $13 + 2 =$ | (59) $8 - 6 =$ | (60) $18 - 2 =$ |
| (61) $13 - 3 =$ | (62) $5 + 10 =$ | (63) $7 + 6 =$ | (64) $19 + 1 =$ |
| (65) $7 + 13 =$ | (66) $4 + 6 =$ | (67) $2 + 12 =$ | (68) $11 - 4 =$ |
| (69) $19 + 1 =$ | (70) $19 - 3 =$ | (71) $5 - 5 =$ | (72) $19 + 1 =$ |
| (73) $11 + 4 =$ | (74) $10 + 8 =$ | (75) $11 - 11 =$ | (76) $12 + 1 =$ |
| (77) $5 + 8 =$ | (78) $10 - 8 =$ | (79) $19 + 1 =$ | (80) $5 + 4 =$ |
| (81) $12 - 11 =$ | (82) $13 + 2 =$ | (83) $14 - 3 =$ | (84) $19 - 10 =$ |
| (85) $10 - 9 =$ | (86) $3 + 12 =$ | (87) $7 - 3 =$ | (88) $19 - 8 =$ |
| (89) $14 - 12 =$ | (90) $8 - 7 =$ | (91) $1 + 2 =$ | (92) $13 - 1 =$ |
| (93) $2 - 1 =$ | (94) $16 + 1 =$ | (95) $1 + 10 =$ | (96) $12 + 6 =$ |
| (97) $19 - 10 =$ | (98) $11 + 9 =$ | (99) $12 - 1 =$ | (100) $4 - 1 =$ |

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(1) $19 + 1 =$

(2) $3 + 1 =$

(3) $2 - 2 =$

(4) $10 - 7 =$

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(6) $7 + 3 =$

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(67) $11 + 4 =$

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(69) $1 - 1 =$

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(96) $6 - 2 =$

(97) $2 - 2 =$

(98) $6 - 4 =$

(99) $14 - 2 =$

(100) $16 - 5 =$

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(1) $11 + 3 =$

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(6) $2 + 6 =$

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(34) $1 + 5 =$

(35) $2 - 1 =$

(36) $7 + 5 =$

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(49) $7 + 12 =$

(50) $17 - 5 =$

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(91) $1 - 1 =$

(92) $10 - 5 =$

(93) $5 - 2 =$

(94) $14 + 5 =$

(95) $7 - 6 =$

(96) $16 - 14 =$

(97) $8 - 2 =$

(98) $10 - 4 =$

(99) $2 - 2 =$

(100) $14 + 6 =$

二十以内加减法计算练习题答案

第1页答案

(1) 0	(2) 5	(3) 0	(4) 0	(5) 15	(6) 19	(7) 1	(8) 4
(9) 14	(10) 19	(11) 0	(12) 15	(13) 20	(14) 10	(15) 14	(16) 3
(17) 17	(18) 2	(19) 13	(20) 6	(21) 19	(22) 10	(23) 10	(24) 10
(25) 6	(26) 12	(27) 18	(28) 17	(29) 4	(30) 12	(31) 20	(32) 2
(33) 19	(34) 20	(35) 1	(36) 0	(37) 19	(38) 0	(39) 18	(40) 3
(41) 13	(42) 1	(43) 4	(44) 6	(45) 16	(46) 4	(47) 0	(48) 5
(49) 17	(50) 19	(51) 2	(52) 10	(53) 1	(54) 2	(55) 0	(56) 2
(57) 16	(58) 2	(59) 3	(60) 13	(61) 17	(62) 3	(63) 0	(64) 16
(65) 0	(66) 1	(67) 20	(68) 19	(69) 3	(70) 10	(71) 3	(72) 3
(73) 17	(74) 20	(75) 6	(76) 9	(77) 1	(78) 13	(79) 10	(80) 5
(81) 19	(82) 9	(83) 13	(84) 1	(85) 0	(86) 20	(87) 11	(88) 11
(89) 5	(90) 20	(91) 15	(92) 18	(93) 17	(94) 6	(95) 16	(96) 4
(97) 18	(98) 18	(99) 11	(100) 19				

第2页答案

(1) 18	(2) 16	(3) 19	(4) 2	(5) 17	(6) 7	(7) 13	(8) 19
(9) 5	(10) 6	(11) 0	(12) 4	(13) 3	(14) 16	(15) 16	(16) 14
(17) 1	(18) 19	(19) 3	(20) 1	(21) 19	(22) 8	(23) 1	(24) 18
(25) 20	(26) 20	(27) 4	(28) 5	(29) 15	(30) 1	(31) 3	(32) 3
(33) 10	(34) 16	(35) 3	(36) 12	(37) 6	(38) 18	(39) 20	(40) 0
(41) 19	(42) 7	(43) 3	(44) 5	(45) 16	(46) 19	(47) 0	(48) 5
(49) 9	(50) 19	(51) 0	(52) 3	(53) 11	(54) 0	(55) 20	(56) 10
(57) 20	(58) 2	(59) 17	(60) 7	(61) 19	(62) 0	(63) 11	(64) 20
(65) 15	(66) 19	(67) 20	(68) 3	(69) 0	(70) 5	(71) 19	(72) 1
(73) 3	(74) 3	(75) 4	(76) 17	(77) 9	(78) 9	(79) 17	(80) 18
(81) 0	(82) 20	(83) 10	(84) 15	(85) 15	(86) 20	(87) 6	(88) 20
(89) 0	(90) 20	(91) 6	(92) 6	(93) 18	(94) 3	(95) 20	(96) 17
(97) 18	(98) 4	(99) 19	(100) 1				

二十以内加减法计算练习题答案

第3页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 20 | (2) 1 | (3) 8 | (4) 17 | (5) 0 | (6) 19 | (7) 4 | (8) 20 |
| (9) 19 | (10) 20 | (11) 11 | (12) 9 | (13) 12 | (14) 20 | (15) 1 | (16) 20 |
| (17) 16 | (18) 8 | (19) 1 | (20) 4 | (21) 2 | (22) 0 | (23) 9 | (24) 10 |
| (25) 9 | (26) 10 | (27) 2 | (28) 0 | (29) 19 | (30) 18 | (31) 0 | (32) 12 |
| (33) 20 | (34) 17 | (35) 15 | (36) 0 | (37) 1 | (38) 14 | (39) 4 | (40) 20 |
| (41) 9 | (42) 20 | (43) 16 | (44) 4 | (45) 3 | (46) 3 | (47) 19 | (48) 19 |
| (49) 20 | (50) 14 | (51) 19 | (52) 20 | (53) 7 | (54) 11 | (55) 5 | (56) 6 |
| (57) 0 | (58) 9 | (59) 4 | (60) 6 | (61) 1 | (62) 15 | (63) 15 | (64) 10 |
| (65) 6 | (66) 3 | (67) 17 | (68) 14 | (69) 14 | (70) 10 | (71) 20 | (72) 20 |
| (73) 0 | (74) 1 | (75) 11 | (76) 20 | (77) 20 | (78) 7 | (79) 12 | (80) 16 |
| (81) 20 | (82) 19 | (83) 3 | (84) 2 | (85) 15 | (86) 0 | (87) 0 | (88) 1 |
| (89) 20 | (90) 7 | (91) 18 | (92) 19 | (93) 4 | (94) 12 | (95) 0 | (96) 19 |
| (97) 8 | (98) 6 | (99) 11 | (100) 18 | | | | |

第4页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 0 | (2) 19 | (3) 2 | (4) 0 | (5) 0 | (6) 5 | (7) 9 | (8) 0 |
| (9) 19 | (10) 4 | (11) 0 | (12) 10 | (13) 13 | (14) 5 | (15) 14 | (16) 20 |
| (17) 4 | (18) 18 | (19) 0 | (20) 12 | (21) 4 | (22) 11 | (23) 18 | (24) 17 |
| (25) 17 | (26) 12 | (27) 19 | (28) 4 | (29) 13 | (30) 20 | (31) 1 | (32) 19 |
| (33) 12 | (34) 2 | (35) 5 | (36) 2 | (37) 20 | (38) 7 | (39) 13 | (40) 1 |
| (41) 13 | (42) 13 | (43) 16 | (44) 4 | (45) 20 | (46) 17 | (47) 17 | (48) 18 |
| (49) 20 | (50) 3 | (51) 6 | (52) 15 | (53) 10 | (54) 0 | (55) 0 | (56) 4 |
| (57) 20 | (58) 4 | (59) 8 | (60) 20 | (61) 20 | (62) 14 | (63) 3 | (64) 15 |
| (65) 4 | (66) 20 | (67) 19 | (68) 11 | (69) 2 | (70) 19 | (71) 17 | (72) 0 |
| (73) 0 | (74) 3 | (75) 3 | (76) 18 | (77) 0 | (78) 12 | (79) 0 | (80) 0 |
| (81) 14 | (82) 18 | (83) 12 | (84) 8 | (85) 12 | (86) 20 | (87) 2 | (88) 11 |
| (89) 11 | (90) 4 | (91) 3 | (92) 1 | (93) 20 | (94) 0 | (95) 9 | (96) 18 |
| (97) 18 | (98) 7 | (99) 11 | (100) 0 | | | | |

二十以内加减法计算练习题答案

第5页答案

(1) 11	(2) 18	(3) 0	(4) 20	(5) 20	(6) 17	(7) 12	(8) 15
(9) 11	(10) 2	(11) 17	(12) 19	(13) 0	(14) 19	(15) 16	(16) 20
(17) 19	(18) 12	(19) 4	(20) 16	(21) 18	(22) 0	(23) 8	(24) 11
(25) 13	(26) 5	(27) 20	(28) 0	(29) 20	(30) 1	(31) 18	(32) 2
(33) 19	(34) 18	(35) 1	(36) 10	(37) 18	(38) 10	(39) 14	(40) 2
(41) 5	(42) 15	(43) 2	(44) 12	(45) 19	(46) 0	(47) 17	(48) 20
(49) 17	(50) 1	(51) 1	(52) 19	(53) 19	(54) 20	(55) 1	(56) 17
(57) 18	(58) 15	(59) 2	(60) 16	(61) 10	(62) 15	(63) 13	(64) 20
(65) 20	(66) 10	(67) 14	(68) 7	(69) 20	(70) 16	(71) 0	(72) 20
(73) 15	(74) 18	(75) 0	(76) 13	(77) 13	(78) 2	(79) 20	(80) 9
(81) 1	(82) 15	(83) 11	(84) 9	(85) 1	(86) 15	(87) 4	(88) 11
(89) 2	(90) 1	(91) 3	(92) 12	(93) 1	(94) 17	(95) 11	(96) 18
(97) 9	(98) 20	(99) 11	(100) 3				

第6页答案

(1) 20	(2) 4	(3) 0	(4) 3	(5) 6	(6) 10	(7) 10	(8) 1
(9) 11	(10) 18	(11) 19	(12) 9	(13) 4	(14) 2	(15) 1	(16) 15
(17) 11	(18) 1	(19) 14	(20) 13	(21) 2	(22) 9	(23) 6	(24) 19
(25) 10	(26) 16	(27) 2	(28) 18	(29) 14	(30) 1	(31) 1	(32) 10
(33) 7	(34) 20	(35) 9	(36) 17	(37) 20	(38) 16	(39) 1	(40) 11
(41) 4	(42) 9	(43) 14	(44) 19	(45) 0	(46) 5	(47) 0	(48) 13
(49) 1	(50) 19	(51) 2	(52) 20	(53) 0	(54) 2	(55) 20	(56) 5
(57) 14	(58) 17	(59) 18	(60) 8	(61) 18	(62) 3	(63) 16	(64) 6
(65) 8	(66) 17	(67) 15	(68) 0	(69) 0	(70) 11	(71) 17	(72) 11
(73) 3	(74) 7	(75) 10	(76) 0	(77) 17	(78) 4	(79) 1	(80) 13
(81) 19	(82) 0	(83) 15	(84) 20	(85) 19	(86) 16	(87) 15	(88) 1
(89) 19	(90) 4	(91) 17	(92) 0	(93) 3	(94) 6	(95) 16	(96) 4
(97) 0	(98) 2	(99) 12	(100) 11				

二十以内加减法计算练习题答案

第7页答案

- (1) 14 (2) 7 (3) 15 (4) 0 (5) 0 (6) 8 (7) 2 (8) 16
(9) 16 (10) 0 (11) 1 (12) 11 (13) 1 (14) 17 (15) 4 (16) 20
(17) 20 (18) 13 (19) 4 (20) 6 (21) 0 (22) 1 (23) 3 (24) 19
(25) 0 (26) 18 (27) 19 (28) 2 (29) 19 (30) 14 (31) 8 (32) 3
(33) 14 (34) 6 (35) 1 (36) 12 (37) 2 (38) 13 (39) 0 (40) 19
(41) 19 (42) 19 (43) 20 (44) 8 (45) 4 (46) 16 (47) 9 (48) 0
(49) 19 (50) 12 (51) 1 (52) 16 (53) 4 (54) 8 (55) 14 (56) 6
(57) 19 (58) 10 (59) 20 (60) 0 (61) 15 (62) 0 (63) 20 (64) 6
(65) 0 (66) 0 (67) 3 (68) 3 (69) 11 (70) 14 (71) 18 (72) 0
(73) 15 (74) 16 (75) 17 (76) 18 (77) 0 (78) 19 (79) 19 (80) 20
(81) 1 (82) 2 (83) 20 (84) 2 (85) 11 (86) 20 (87) 4 (88) 18
(89) 14 (90) 10 (91) 0 (92) 5 (93) 3 (94) 19 (95) 1 (96) 2
(97) 6 (98) 6 (99) 0 (100) 20