

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $15 - 14 =$ | (2) $3 + 2 =$ | (3) $2 + 17 =$ | (4) $1 - 1 =$ |
| (5) $3 - 1 =$ | (6) $17 - 4 =$ | (7) $2 + 2 =$ | (8) $7 + 1 =$ |
| (9) $14 + 6 =$ | (10) $13 + 3 =$ | (11) $14 - 4 =$ | (12) $1 + 8 =$ |
| (13) $19 + 1 =$ | (14) $14 - 10 =$ | (15) $9 + 7 =$ | (16) $12 - 6 =$ |
| (17) $15 - 14 =$ | (18) $2 - 2 =$ | (19) $8 - 6 =$ | (20) $8 + 10 =$ |
| (21) $18 - 9 =$ | (22) $9 + 5 =$ | (23) $7 + 6 =$ | (24) $6 - 3 =$ |
| (25) $11 - 10 =$ | (26) $13 - 5 =$ | (27) $12 + 5 =$ | (28) $2 - 1 =$ |
| (29) $19 + 1 =$ | (30) $9 - 2 =$ | (31) $18 - 17 =$ | (32) $17 - 16 =$ |
| (33) $8 - 6 =$ | (34) $10 + 10 =$ | (35) $1 + 19 =$ | (36) $11 - 8 =$ |
| (37) $1 + 13 =$ | (38) $17 + 1 =$ | (39) $6 + 9 =$ | (40) $18 + 2 =$ |
| (41) $4 + 9 =$ | (42) $8 - 3 =$ | (43) $2 + 15 =$ | (44) $16 + 2 =$ |
| (45) $14 - 2 =$ | (46) $1 - 1 =$ | (47) $16 - 14 =$ | (48) $14 + 6 =$ |
| (49) $8 - 4 =$ | (50) $17 - 13 =$ | (51) $11 - 8 =$ | (52) $10 - 4 =$ |
| (53) $3 - 1 =$ | (54) $18 + 1 =$ | (55) $16 - 6 =$ | (56) $17 + 1 =$ |
| (57) $13 + 3 =$ | (58) $19 - 4 =$ | (59) $3 - 2 =$ | (60) $9 - 6 =$ |
| (61) $13 - 2 =$ | (62) $9 + 5 =$ | (63) $9 + 9 =$ | (64) $12 + 6 =$ |
| (65) $13 + 6 =$ | (66) $11 + 4 =$ | (67) $18 - 16 =$ | (68) $16 + 1 =$ |
| (69) $3 - 3 =$ | (70) $17 - 7 =$ | (71) $13 - 8 =$ | (72) $11 - 2 =$ |
| (73) $4 + 8 =$ | (74) $12 + 2 =$ | (75) $2 + 9 =$ | (76) $14 + 1 =$ |
| (77) $4 - 2 =$ | (78) $17 + 2 =$ | (79) $5 - 1 =$ | (80) $2 + 14 =$ |
| (81) $4 + 5 =$ | (82) $8 - 3 =$ | (83) $18 - 13 =$ | (84) $10 + 9 =$ |
| (85) $19 + 1 =$ | (86) $17 - 5 =$ | (87) $4 - 3 =$ | (88) $16 - 1 =$ |
| (89) $6 - 3 =$ | (90) $15 + 3 =$ | (91) $4 + 9 =$ | (92) $1 - 1 =$ |
| (93) $11 - 8 =$ | (94) $3 - 1 =$ | (95) $9 + 8 =$ | (96) $10 - 6 =$ |
| (97) $18 - 15 =$ | (98) $3 + 2 =$ | (99) $9 + 9 =$ | (100) $19 - 7 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $17 + 2 =$ | (2) $6 - 1 =$ | (3) $17 + 1 =$ | (4) $15 - 9 =$ |
| (5) $7 - 7 =$ | (6) $4 + 3 =$ | (7) $13 + 3 =$ | (8) $7 - 6 =$ |
| (9) $2 + 4 =$ | (10) $14 + 4 =$ | (11) $9 - 2 =$ | (12) $19 - 5 =$ |
| (13) $17 + 2 =$ | (14) $15 + 5 =$ | (15) $5 - 3 =$ | (16) $19 - 12 =$ |
| (17) $17 + 1 =$ | (18) $13 - 11 =$ | (19) $19 - 10 =$ | (20) $4 - 4 =$ |
| (21) $11 + 7 =$ | (22) $11 - 11 =$ | (23) $12 + 6 =$ | (24) $12 + 8 =$ |
| (25) $11 + 7 =$ | (26) $11 - 2 =$ | (27) $4 - 3 =$ | (28) $7 - 6 =$ |
| (29) $8 - 1 =$ | (30) $14 + 3 =$ | (31) $17 + 1 =$ | (32) $8 - 4 =$ |
| (33) $3 + 4 =$ | (34) $11 + 7 =$ | (35) $2 + 15 =$ | (36) $19 + 1 =$ |
| (37) $6 - 4 =$ | (38) $15 + 5 =$ | (39) $13 - 7 =$ | (40) $7 - 1 =$ |
| (41) $8 + 10 =$ | (42) $4 + 6 =$ | (43) $13 + 5 =$ | (44) $14 + 6 =$ |
| (45) $4 - 4 =$ | (46) $6 + 1 =$ | (47) $9 + 1 =$ | (48) $9 + 2 =$ |
| (49) $14 + 5 =$ | (50) $1 + 11 =$ | (51) $10 + 5 =$ | (52) $10 + 9 =$ |
| (53) $14 - 9 =$ | (54) $3 - 2 =$ | (55) $8 - 7 =$ | (56) $19 - 2 =$ |
| (57) $16 - 9 =$ | (58) $2 + 16 =$ | (59) $13 + 7 =$ | (60) $3 - 3 =$ |
| (61) $5 + 1 =$ | (62) $15 + 3 =$ | (63) $9 + 1 =$ | (64) $1 - 1 =$ |
| (65) $6 - 3 =$ | (66) $18 - 5 =$ | (67) $13 + 5 =$ | (68) $7 + 6 =$ |
| (69) $8 - 7 =$ | (70) $8 - 4 =$ | (71) $6 - 2 =$ | (72) $3 - 2 =$ |
| (73) $15 - 15 =$ | (74) $7 + 12 =$ | (75) $16 - 11 =$ | (76) $10 + 3 =$ |
| (77) $2 + 3 =$ | (78) $10 + 2 =$ | (79) $16 + 4 =$ | (80) $17 - 1 =$ |
| (81) $1 - 1 =$ | (82) $18 - 11 =$ | (83) $8 - 2 =$ | (84) $9 - 2 =$ |
| (85) $3 - 1 =$ | (86) $16 - 4 =$ | (87) $10 - 2 =$ | (88) $8 - 2 =$ |
| (89) $10 - 5 =$ | (90) $2 + 8 =$ | (91) $14 - 1 =$ | (92) $9 - 7 =$ |
| (93) $12 + 8 =$ | (94) $19 + 1 =$ | (95) $16 + 1 =$ | (96) $11 - 9 =$ |
| (97) $7 - 6 =$ | (98) $5 - 2 =$ | (99) $18 + 2 =$ | (100) $17 + 3 =$ |

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- | | | | |
|------------------|-----------------|------------------|------------------|
| (1) $14 + 6 =$ | (2) $1 - 1 =$ | (3) $6 + 8 =$ | (4) $13 + 4 =$ |
| (5) $1 + 17 =$ | (6) $3 - 1 =$ | (7) $8 + 7 =$ | (8) $16 - 1 =$ |
| (9) $15 - 1 =$ | (10) $4 - 3 =$ | (11) $6 + 12 =$ | (12) $17 + 3 =$ |
| (13) $19 + 1 =$ | (14) $10 + 2 =$ | (15) $12 - 5 =$ | (16) $15 + 4 =$ |
| (17) $3 + 3 =$ | (18) $8 + 4 =$ | (19) $13 + 3 =$ | (20) $12 - 7 =$ |
| (21) $15 + 5 =$ | (22) $17 + 1 =$ | (23) $16 - 3 =$ | (24) $3 - 2 =$ |
| (25) $19 - 4 =$ | (26) $3 + 17 =$ | (27) $17 + 1 =$ | (28) $6 + 7 =$ |
| (29) $15 + 2 =$ | (30) $17 - 2 =$ | (31) $13 + 4 =$ | (32) $12 + 2 =$ |
| (33) $19 - 18 =$ | (34) $18 + 1 =$ | (35) $12 + 5 =$ | (36) $7 - 3 =$ |
| (37) $18 - 12 =$ | (38) $1 + 19 =$ | (39) $15 + 2 =$ | (40) $2 + 2 =$ |
| (41) $7 + 7 =$ | (42) $13 - 2 =$ | (43) $2 - 2 =$ | (44) $8 - 2 =$ |
| (45) $8 + 8 =$ | (46) $5 + 4 =$ | (47) $13 + 1 =$ | (48) $18 + 1 =$ |
| (49) $5 + 5 =$ | (50) $12 - 6 =$ | (51) $10 - 4 =$ | (52) $12 + 2 =$ |
| (53) $4 - 4 =$ | (54) $19 + 1 =$ | (55) $7 - 3 =$ | (56) $11 - 8 =$ |
| (57) $4 + 13 =$ | (58) $9 - 6 =$ | (59) $14 + 2 =$ | (60) $8 - 5 =$ |
| (61) $12 - 11 =$ | (62) $11 + 1 =$ | (63) $6 - 5 =$ | (64) $5 + 15 =$ |
| (65) $6 - 2 =$ | (66) $9 - 2 =$ | (67) $17 - 9 =$ | (68) $12 + 3 =$ |
| (69) $3 - 2 =$ | (70) $10 - 1 =$ | (71) $14 + 4 =$ | (72) $12 + 6 =$ |
| (73) $9 + 11 =$ | (74) $7 + 1 =$ | (75) $12 + 6 =$ | (76) $9 + 6 =$ |
| (77) $19 - 16 =$ | (78) $3 - 1 =$ | (79) $18 + 2 =$ | (80) $4 - 3 =$ |
| (81) $7 + 2 =$ | (82) $14 + 6 =$ | (83) $6 - 6 =$ | (84) $19 - 18 =$ |
| (85) $18 + 1 =$ | (86) $4 + 10 =$ | (87) $2 + 9 =$ | (88) $8 + 5 =$ |
| (89) $7 + 7 =$ | (90) $6 + 7 =$ | (91) $11 - 2 =$ | (92) $1 + 11 =$ |
| (93) $10 + 3 =$ | (94) $10 + 7 =$ | (95) $7 + 11 =$ | (96) $1 + 17 =$ |
| (97) $17 - 14 =$ | (98) $17 + 1 =$ | (99) $11 - 10 =$ | (100) $4 - 3 =$ |

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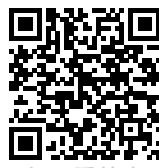
日期 _____

用时 _____

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- | | | | |
|------------------|------------------|-----------------|------------------|
| (1) $16 - 16 =$ | (2) $9 + 9 =$ | (3) $1 + 15 =$ | (4) $13 + 2 =$ |
| (5) $16 + 2 =$ | (6) $17 - 15 =$ | (7) $13 - 6 =$ | (8) $13 - 10 =$ |
| (9) $10 + 5 =$ | (10) $15 - 1 =$ | (11) $18 - 5 =$ | (12) $16 - 1 =$ |
| (13) $16 - 9 =$ | (14) $1 + 16 =$ | (15) $10 - 3 =$ | (16) $2 + 3 =$ |
| (17) $10 - 8 =$ | (18) $7 + 3 =$ | (19) $5 + 8 =$ | (20) $13 - 3 =$ |
| (21) $10 - 9 =$ | (22) $13 + 7 =$ | (23) $16 - 1 =$ | (24) $18 - 2 =$ |
| (25) $3 + 7 =$ | (26) $10 + 10 =$ | (27) $6 - 2 =$ | (28) $9 + 6 =$ |
| (29) $18 + 2 =$ | (30) $14 + 5 =$ | (31) $1 - 1 =$ | (32) $14 + 1 =$ |
| (33) $15 - 2 =$ | (34) $9 - 5 =$ | (35) $7 + 11 =$ | (36) $15 - 3 =$ |
| (37) $9 + 1 =$ | (38) $12 + 4 =$ | (39) $6 - 4 =$ | (40) $13 + 1 =$ |
| (41) $11 - 4 =$ | (42) $19 - 9 =$ | (43) $9 - 3 =$ | (44) $5 + 15 =$ |
| (45) $12 + 4 =$ | (46) $4 - 4 =$ | (47) $18 + 1 =$ | (48) $5 - 2 =$ |
| (49) $8 + 6 =$ | (50) $17 - 15 =$ | (51) $2 + 7 =$ | (52) $12 + 4 =$ |
| (53) $13 + 2 =$ | (54) $16 + 2 =$ | (55) $18 - 6 =$ | (56) $18 + 2 =$ |
| (57) $15 + 4 =$ | (58) $13 - 12 =$ | (59) $14 + 4 =$ | (60) $13 - 8 =$ |
| (61) $17 - 13 =$ | (62) $15 - 2 =$ | (63) $7 - 4 =$ | (64) $9 + 6 =$ |
| (65) $6 + 2 =$ | (66) $15 - 8 =$ | (67) $6 + 3 =$ | (68) $3 + 13 =$ |
| (69) $15 + 2 =$ | (70) $2 - 1 =$ | (71) $17 + 2 =$ | (72) $4 + 2 =$ |
| (73) $19 + 1 =$ | (74) $8 + 3 =$ | (75) $17 + 1 =$ | (76) $18 - 18 =$ |
| (77) $16 - 12 =$ | (78) $14 - 9 =$ | (79) $16 + 2 =$ | (80) $12 + 2 =$ |
| (81) $4 - 2 =$ | (82) $1 - 1 =$ | (83) $8 - 1 =$ | (84) $11 - 11 =$ |
| (85) $13 - 6 =$ | (86) $16 + 1 =$ | (87) $1 - 1 =$ | (88) $19 + 1 =$ |
| (89) $19 - 5 =$ | (90) $19 + 1 =$ | (91) $7 + 12 =$ | (92) $4 - 4 =$ |
| (93) $7 - 1 =$ | (94) $17 + 1 =$ | (95) $16 + 4 =$ | (96) $17 - 7 =$ |
| (97) $14 + 1 =$ | (98) $10 + 2 =$ | (99) $4 - 1 =$ | (100) $1 + 10 =$ |

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- | | | | |
|------------------|------------------|------------------|-----------------|
| (1) $14 - 12 =$ | (2) $8 - 5 =$ | (3) $2 + 5 =$ | (4) $10 - 5 =$ |
| (5) $14 + 1 =$ | (6) $7 - 2 =$ | (7) $1 + 13 =$ | (8) $12 + 1 =$ |
| (9) $16 - 14 =$ | (10) $2 - 1 =$ | (11) $10 - 9 =$ | (12) $9 + 6 =$ |
| (13) $11 - 9 =$ | (14) $2 - 1 =$ | (15) $2 - 2 =$ | (16) $16 + 3 =$ |
| (17) $15 + 2 =$ | (18) $14 + 5 =$ | (19) $14 - 9 =$ | (20) $12 + 4 =$ |
| (21) $13 - 8 =$ | (22) $8 - 5 =$ | (23) $10 + 7 =$ | (24) $13 + 1 =$ |
| (25) $11 - 2 =$ | (26) $18 - 15 =$ | (27) $8 + 2 =$ | (28) $12 - 1 =$ |
| (29) $17 - 9 =$ | (30) $6 + 11 =$ | (31) $8 + 5 =$ | (32) $12 - 7 =$ |
| (33) $5 - 1 =$ | (34) $14 + 1 =$ | (35) $5 + 9 =$ | (36) $3 - 1 =$ |
| (37) $17 + 1 =$ | (38) $1 - 1 =$ | (39) $4 - 2 =$ | (40) $8 - 6 =$ |
| (41) $3 - 2 =$ | (42) $19 - 4 =$ | (43) $3 - 1 =$ | (44) $15 + 5 =$ |
| (45) $1 + 4 =$ | (46) $11 - 7 =$ | (47) $2 - 1 =$ | (48) $11 - 3 =$ |
| (49) $1 - 1 =$ | (50) $4 + 5 =$ | (51) $4 + 1 =$ | (52) $6 - 5 =$ |
| (53) $17 + 2 =$ | (54) $17 - 14 =$ | (55) $4 - 2 =$ | (56) $17 + 2 =$ |
| (57) $13 - 10 =$ | (58) $11 + 1 =$ | (59) $7 + 11 =$ | (60) $3 - 3 =$ |
| (61) $7 - 5 =$ | (62) $9 - 9 =$ | (63) $8 + 2 =$ | (64) $13 + 1 =$ |
| (65) $14 - 10 =$ | (66) $10 + 7 =$ | (67) $16 + 4 =$ | (68) $19 + 1 =$ |
| (69) $3 - 2 =$ | (70) $15 + 5 =$ | (71) $1 + 14 =$ | (72) $4 + 10 =$ |
| (73) $10 - 4 =$ | (74) $9 - 7 =$ | (75) $13 - 11 =$ | (76) $2 - 2 =$ |
| (77) $8 - 7 =$ | (78) $18 - 16 =$ | (79) $17 - 16 =$ | (80) $18 + 2 =$ |
| (81) $11 - 9 =$ | (82) $5 + 2 =$ | (83) $14 + 1 =$ | (84) $1 + 16 =$ |
| (85) $8 - 2 =$ | (86) $15 - 14 =$ | (87) $19 + 1 =$ | (88) $13 + 4 =$ |
| (89) $18 - 2 =$ | (90) $8 + 6 =$ | (91) $11 + 9 =$ | (92) $8 + 9 =$ |
| (93) $14 - 6 =$ | (94) $13 + 4 =$ | (95) $3 - 1 =$ | (96) $14 + 6 =$ |
| (97) $14 + 4 =$ | (98) $5 - 3 =$ | (99) $11 - 4 =$ | (100) $3 - 1 =$ |



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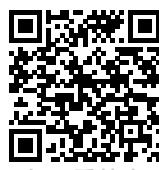
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扫码看答案

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|----------------|----------------|----------------|----------------|
| (1) 6 + 1 = | (2) 18 - 10 = | (3) 15 - 9 = | (4) 18 + 2 = |
| (5) 7 - 1 = | (6) 13 - 6 = | (7) 10 - 8 = | (8) 16 - 4 = |
| (9) 5 + 5 = | (10) 16 + 3 = | (11) 5 - 5 = | (12) 11 + 4 = |
| (13) 16 - 16 = | (14) 1 - 1 = | (15) 8 - 2 = | (16) 15 - 12 = |
| (17) 5 - 1 = | (18) 16 - 11 = | (19) 19 + 1 = | (20) 8 + 1 = |
| (21) 2 - 1 = | (22) 15 - 12 = | (23) 12 - 10 = | (24) 18 + 1 = |
| (25) 2 + 5 = | (26) 10 - 4 = | (27) 10 + 3 = | (28) 6 - 1 = |
| (29) 7 - 2 = | (30) 12 + 8 = | (31) 17 + 2 = | (32) 14 + 3 = |
| (33) 17 + 1 = | (34) 14 - 11 = | (35) 4 + 3 = | (36) 1 - 1 = |
| (37) 9 - 8 = | (38) 17 - 9 = | (39) 4 + 15 = | (40) 11 - 11 = |
| (41) 6 + 12 = | (42) 4 - 4 = | (43) 9 + 11 = | (44) 16 + 3 = |
| (45) 2 - 2 = | (46) 13 + 1 = | (47) 6 - 5 = | (48) 18 - 10 = |
| (49) 6 - 6 = | (50) 16 + 1 = | (51) 15 - 7 = | (52) 10 - 4 = |
| (53) 10 + 4 = | (54) 9 + 1 = | (55) 9 - 8 = | (56) 10 + 10 = |
| (57) 13 - 5 = | (58) 12 - 6 = | (59) 1 - 1 = | (60) 7 - 4 = |
| (61) 3 - 3 = | (62) 2 - 1 = | (63) 5 - 1 = | (64) 16 - 16 = |
| (65) 8 + 1 = | (66) 8 + 11 = | (67) 19 + 1 = | (68) 8 + 7 = |
| (69) 1 - 1 = | (70) 9 - 3 = | (71) 9 - 8 = | (72) 16 + 2 = |
| (73) 15 - 15 = | (74) 19 + 1 = | (75) 13 - 13 = | (76) 18 + 2 = |
| (77) 6 + 14 = | (78) 18 - 1 = | (79) 17 + 1 = | (80) 5 + 5 = |
| (81) 19 + 1 = | (82) 9 - 3 = | (83) 7 - 1 = | (84) 6 - 1 = |
| (85) 16 + 1 = | (86) 3 - 1 = | (87) 1 - 1 = | (88) 6 + 6 = |
| (89) 19 - 19 = | (90) 3 + 17 = | (91) 13 + 3 = | (92) 10 + 10 = |
| (93) 8 - 5 = | (94) 7 - 4 = | (95) 9 + 5 = | (96) 1 + 5 = |
| (97) 16 - 6 = | (98) 16 + 2 = | (99) 17 + 3 = | (100) 13 - 9 = |

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|------------------|------------------|------------------|------------------|
| (1) $13 + 2 =$ | (2) $18 + 1 =$ | (3) $9 + 4 =$ | (4) $13 + 4 =$ |
| (5) $18 - 8 =$ | (6) $2 - 1 =$ | (7) $16 - 1 =$ | (8) $4 - 4 =$ |
| (9) $11 - 9 =$ | (10) $5 + 4 =$ | (11) $12 - 12 =$ | (12) $14 + 3 =$ |
| (13) $6 + 13 =$ | (14) $15 + 1 =$ | (15) $16 - 2 =$ | (16) $10 + 3 =$ |
| (17) $15 + 5 =$ | (18) $7 - 6 =$ | (19) $13 + 4 =$ | (20) $14 + 2 =$ |
| (21) $12 + 2 =$ | (22) $17 - 12 =$ | (23) $17 - 9 =$ | (24) $5 - 4 =$ |
| (25) $10 - 6 =$ | (26) $10 + 9 =$ | (27) $19 - 9 =$ | (28) $12 + 7 =$ |
| (29) $4 - 3 =$ | (30) $7 - 3 =$ | (31) $2 - 2 =$ | (32) $17 + 2 =$ |
| (33) $18 + 1 =$ | (34) $6 - 5 =$ | (35) $18 + 1 =$ | (36) $1 + 2 =$ |
| (37) $2 - 1 =$ | (38) $2 + 6 =$ | (39) $5 - 2 =$ | (40) $2 - 2 =$ |
| (41) $10 - 5 =$ | (42) $19 + 1 =$ | (43) $15 - 12 =$ | (44) $14 - 12 =$ |
| (45) $11 + 7 =$ | (46) $3 + 1 =$ | (47) $18 - 6 =$ | (48) $5 + 8 =$ |
| (49) $11 + 4 =$ | (50) $7 - 3 =$ | (51) $12 - 12 =$ | (52) $1 + 13 =$ |
| (53) $15 - 7 =$ | (54) $18 - 11 =$ | (55) $9 + 9 =$ | (56) $16 + 2 =$ |
| (57) $2 - 1 =$ | (58) $1 - 1 =$ | (59) $15 + 3 =$ | (60) $12 - 3 =$ |
| (61) $19 + 1 =$ | (62) $17 - 1 =$ | (63) $11 - 3 =$ | (64) $8 - 3 =$ |
| (65) $13 - 10 =$ | (66) $5 + 15 =$ | (67) $9 - 9 =$ | (68) $7 + 1 =$ |
| (69) $12 - 9 =$ | (70) $4 - 1 =$ | (71) $9 + 7 =$ | (72) $1 - 1 =$ |
| (73) $2 + 10 =$ | (74) $4 + 12 =$ | (75) $19 + 1 =$ | (76) $8 - 2 =$ |
| (77) $5 - 5 =$ | (78) $1 + 11 =$ | (79) $12 - 5 =$ | (80) $4 + 13 =$ |
| (81) $2 - 2 =$ | (82) $2 + 16 =$ | (83) $13 - 2 =$ | (84) $17 + 2 =$ |
| (85) $6 - 1 =$ | (86) $2 - 2 =$ | (87) $10 - 9 =$ | (88) $1 + 14 =$ |
| (89) $13 - 4 =$ | (90) $5 - 1 =$ | (91) $11 + 5 =$ | (92) $12 - 3 =$ |
| (93) $10 - 1 =$ | (94) $10 - 7 =$ | (95) $2 - 1 =$ | (96) $3 - 3 =$ |
| (97) $18 + 1 =$ | (98) $16 + 1 =$ | (99) $17 - 15 =$ | (100) $17 + 3 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 1 (2) 5 (3) 19 (4) 0 (5) 2 (6) 13 (7) 4 (8) 8
(9) 20 (10) 16 (11) 10 (12) 9 (13) 20 (14) 4 (15) 16 (16) 6
(17) 1 (18) 0 (19) 2 (20) 18 (21) 9 (22) 14 (23) 13 (24) 3
(25) 1 (26) 8 (27) 17 (28) 1 (29) 20 (30) 7 (31) 1 (32) 1
(33) 2 (34) 20 (35) 20 (36) 3 (37) 14 (38) 18 (39) 15 (40) 20
(41) 13 (42) 5 (43) 17 (44) 18 (45) 12 (46) 0 (47) 2 (48) 20
(49) 4 (50) 4 (51) 3 (52) 6 (53) 2 (54) 19 (55) 10 (56) 18
(57) 16 (58) 15 (59) 1 (60) 3 (61) 11 (62) 14 (63) 18 (64) 18
(65) 19 (66) 15 (67) 2 (68) 17 (69) 0 (70) 10 (71) 5 (72) 9
(73) 12 (74) 14 (75) 11 (76) 15 (77) 2 (78) 19 (79) 4 (80) 16
(81) 9 (82) 5 (83) 5 (84) 19 (85) 20 (86) 12 (87) 1 (88) 15
(89) 3 (90) 18 (91) 13 (92) 0 (93) 3 (94) 2 (95) 17 (96) 4
(97) 3 (98) 5 (99) 18 (100) 12

第2页答案

(1) 19 (2) 5 (3) 18 (4) 6 (5) 0 (6) 7 (7) 16 (8) 1
(9) 6 (10) 18 (11) 7 (12) 14 (13) 19 (14) 20 (15) 2 (16) 7
(17) 18 (18) 2 (19) 9 (20) 0 (21) 18 (22) 0 (23) 18 (24) 20
(25) 18 (26) 9 (27) 1 (28) 1 (29) 7 (30) 17 (31) 18 (32) 4
(33) 7 (34) 18 (35) 17 (36) 20 (37) 2 (38) 20 (39) 6 (40) 6
(41) 18 (42) 10 (43) 18 (44) 20 (45) 0 (46) 7 (47) 10 (48) 11
(49) 19 (50) 12 (51) 15 (52) 19 (53) 5 (54) 1 (55) 1 (56) 17
(57) 7 (58) 18 (59) 20 (60) 0 (61) 6 (62) 18 (63) 10 (64) 0
(65) 3 (66) 13 (67) 18 (68) 13 (69) 1 (70) 4 (71) 4 (72) 1
(73) 0 (74) 19 (75) 5 (76) 13 (77) 5 (78) 12 (79) 20 (80) 16
(81) 0 (82) 7 (83) 6 (84) 7 (85) 2 (86) 12 (87) 8 (88) 6
(89) 5 (90) 10 (91) 13 (92) 2 (93) 20 (94) 20 (95) 17 (96) 2
(97) 1 (98) 3 (99) 20 (100) 20

二十以内加减法计算练习题答案

第3页答案

(1) 20 (2) 0 (3) 14 (4) 17 (5) 18 (6) 2 (7) 15 (8) 15
(9) 14 (10) 1 (11) 18 (12) 20 (13) 20 (14) 12 (15) 7 (16) 19
(17) 6 (18) 12 (19) 16 (20) 5 (21) 20 (22) 18 (23) 13 (24) 1
(25) 15 (26) 20 (27) 18 (28) 13 (29) 17 (30) 15 (31) 17 (32) 14
(33) 1 (34) 19 (35) 17 (36) 4 (37) 6 (38) 20 (39) 17 (40) 4
(41) 14 (42) 11 (43) 0 (44) 6 (45) 16 (46) 9 (47) 14 (48) 19
(49) 10 (50) 6 (51) 6 (52) 14 (53) 0 (54) 20 (55) 4 (56) 3
(57) 17 (58) 3 (59) 16 (60) 3 (61) 1 (62) 12 (63) 1 (64) 20
(65) 4 (66) 7 (67) 8 (68) 15 (69) 1 (70) 9 (71) 18 (72) 18
(73) 20 (74) 8 (75) 18 (76) 15 (77) 3 (78) 2 (79) 20 (80) 1
(81) 9 (82) 20 (83) 0 (84) 1 (85) 19 (86) 14 (87) 11 (88) 13
(89) 14 (90) 13 (91) 9 (92) 12 (93) 13 (94) 17 (95) 18 (96) 18
(97) 3 (98) 18 (99) 1 (100) 1

第4页答案

(1) 0 (2) 18 (3) 16 (4) 15 (5) 18 (6) 2 (7) 7 (8) 3
(9) 15 (10) 14 (11) 13 (12) 15 (13) 7 (14) 17 (15) 7 (16) 5
(17) 2 (18) 10 (19) 13 (20) 10 (21) 1 (22) 20 (23) 15 (24) 16
(25) 10 (26) 20 (27) 4 (28) 15 (29) 20 (30) 19 (31) 0 (32) 15
(33) 13 (34) 4 (35) 18 (36) 12 (37) 10 (38) 16 (39) 2 (40) 14
(41) 7 (42) 10 (43) 6 (44) 20 (45) 16 (46) 0 (47) 19 (48) 3
(49) 14 (50) 2 (51) 9 (52) 16 (53) 15 (54) 18 (55) 12 (56) 20
(57) 19 (58) 1 (59) 18 (60) 5 (61) 4 (62) 13 (63) 3 (64) 15
(65) 8 (66) 7 (67) 9 (68) 16 (69) 17 (70) 1 (71) 19 (72) 6
(73) 20 (74) 11 (75) 18 (76) 0 (77) 4 (78) 5 (79) 18 (80) 14
(81) 2 (82) 0 (83) 7 (84) 0 (85) 7 (86) 17 (87) 0 (88) 20
(89) 14 (90) 20 (91) 19 (92) 0 (93) 6 (94) 18 (95) 20 (96) 10
(97) 15 (98) 12 (99) 3 (100) 11

二十以内加减法计算练习题答案

第5页答案

(1) 2	(2) 3	(3) 7	(4) 5	(5) 15	(6) 5	(7) 14	(8) 13
(9) 2	(10) 1	(11) 1	(12) 15	(13) 2	(14) 1	(15) 0	(16) 19
(17) 17	(18) 19	(19) 5	(20) 16	(21) 5	(22) 3	(23) 17	(24) 14
(25) 9	(26) 3	(27) 10	(28) 11	(29) 8	(30) 17	(31) 13	(32) 5
(33) 4	(34) 15	(35) 14	(36) 2	(37) 18	(38) 0	(39) 2	(40) 2
(41) 1	(42) 15	(43) 2	(44) 20	(45) 5	(46) 4	(47) 1	(48) 8
(49) 0	(50) 9	(51) 5	(52) 1	(53) 19	(54) 3	(55) 2	(56) 19
(57) 3	(58) 12	(59) 18	(60) 0	(61) 2	(62) 0	(63) 10	(64) 14
(65) 4	(66) 17	(67) 20	(68) 20	(69) 1	(70) 20	(71) 15	(72) 14
(73) 6	(74) 2	(75) 2	(76) 0	(77) 1	(78) 2	(79) 1	(80) 20
(81) 2	(82) 7	(83) 15	(84) 17	(85) 6	(86) 1	(87) 20	(88) 17
(89) 16	(90) 14	(91) 20	(92) 17	(93) 8	(94) 17	(95) 2	(96) 20
(97) 18	(98) 2	(99) 7	(100) 2				

第6页答案

(1) 7	(2) 8	(3) 6	(4) 20	(5) 6	(6) 7	(7) 2	(8) 12
(9) 10	(10) 19	(11) 0	(12) 15	(13) 0	(14) 0	(15) 6	(16) 3
(17) 4	(18) 5	(19) 20	(20) 9	(21) 1	(22) 3	(23) 2	(24) 19
(25) 7	(26) 6	(27) 13	(28) 5	(29) 5	(30) 20	(31) 19	(32) 17
(33) 18	(34) 3	(35) 7	(36) 0	(37) 1	(38) 8	(39) 19	(40) 0
(41) 18	(42) 0	(43) 20	(44) 19	(45) 0	(46) 14	(47) 1	(48) 8
(49) 0	(50) 17	(51) 8	(52) 6	(53) 14	(54) 10	(55) 1	(56) 20
(57) 8	(58) 6	(59) 0	(60) 3	(61) 0	(62) 1	(63) 4	(64) 0
(65) 9	(66) 19	(67) 20	(68) 15	(69) 0	(70) 6	(71) 1	(72) 18
(73) 0	(74) 20	(75) 0	(76) 20	(77) 20	(78) 17	(79) 18	(80) 10
(81) 20	(82) 6	(83) 6	(84) 5	(85) 17	(86) 2	(87) 0	(88) 12
(89) 0	(90) 20	(91) 16	(92) 20	(93) 3	(94) 3	(95) 14	(96) 6
(97) 10	(98) 18	(99) 20	(100) 4				

二十以内加减法计算练习题答案

第7页答案

(1) 15	(2) 19	(3) 13	(4) 17	(5) 10	(6) 1	(7) 15	(8) 0
(9) 2	(10) 9	(11) 0	(12) 17	(13) 19	(14) 16	(15) 14	(16) 13
(17) 20	(18) 1	(19) 17	(20) 16	(21) 14	(22) 5	(23) 8	(24) 1
(25) 4	(26) 19	(27) 10	(28) 19	(29) 1	(30) 4	(31) 0	(32) 19
(33) 19	(34) 1	(35) 19	(36) 3	(37) 1	(38) 8	(39) 3	(40) 0
(41) 5	(42) 20	(43) 3	(44) 2	(45) 18	(46) 4	(47) 12	(48) 13
(49) 15	(50) 4	(51) 0	(52) 14	(53) 8	(54) 7	(55) 18	(56) 18
(57) 1	(58) 0	(59) 18	(60) 9	(61) 20	(62) 16	(63) 8	(64) 5
(65) 3	(66) 20	(67) 0	(68) 8	(69) 3	(70) 3	(71) 16	(72) 0
(73) 12	(74) 16	(75) 20	(76) 6	(77) 0	(78) 12	(79) 7	(80) 17
(81) 0	(82) 18	(83) 11	(84) 19	(85) 5	(86) 0	(87) 1	(88) 15
(89) 9	(90) 4	(91) 16	(92) 9	(93) 9	(94) 3	(95) 1	(96) 0
(97) 19	(98) 17	(99) 2	(100) 20				