

# 二十以内加法计算练习题



姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

扫码看答案

- |               |               |               |                |
|---------------|---------------|---------------|----------------|
| (1) 1 + 5 =   | (2) 7 + 4 =   | (3) 11 + 4 =  | (4) 12 + 6 =   |
| (5) 1 + 9 =   | (6) 4 + 2 =   | (7) 14 + 4 =  | (8) 6 + 8 =    |
| (9) 18 + 1 =  | (10) 9 + 6 =  | (11) 10 + 6 = | (12) 19 + 1 =  |
| (13) 18 + 1 = | (14) 3 + 1 =  | (15) 17 + 3 = | (16) 16 + 3 =  |
| (17) 19 + 1 = | (18) 2 + 7 =  | (19) 19 + 1 = | (20) 3 + 6 =   |
| (21) 17 + 3 = | (22) 13 + 3 = | (23) 11 + 1 = | (24) 1 + 8 =   |
| (25) 12 + 5 = | (26) 18 + 1 = | (27) 5 + 3 =  | (28) 14 + 1 =  |
| (29) 11 + 5 = | (30) 1 + 13 = | (31) 13 + 5 = | (32) 8 + 5 =   |
| (33) 13 + 4 = | (34) 19 + 1 = | (35) 17 + 3 = | (36) 8 + 12 =  |
| (37) 3 + 5 =  | (38) 13 + 6 = | (39) 3 + 5 =  | (40) 17 + 3 =  |
| (41) 18 + 1 = | (42) 7 + 11 = | (43) 7 + 9 =  | (44) 8 + 3 =   |
| (45) 5 + 10 = | (46) 5 + 13 = | (47) 11 + 4 = | (48) 12 + 3 =  |
| (49) 16 + 4 = | (50) 8 + 8 =  | (51) 5 + 7 =  | (52) 5 + 8 =   |
| (53) 12 + 1 = | (54) 11 + 9 = | (55) 10 + 1 = | (56) 14 + 6 =  |
| (57) 10 + 9 = | (58) 13 + 5 = | (59) 18 + 2 = | (60) 3 + 7 =   |
| (61) 12 + 3 = | (62) 6 + 12 = | (63) 12 + 5 = | (64) 11 + 7 =  |
| (65) 8 + 3 =  | (66) 3 + 12 = | (67) 10 + 4 = | (68) 19 + 1 =  |
| (69) 9 + 8 =  | (70) 16 + 3 = | (71) 14 + 2 = | (72) 8 + 12 =  |
| (73) 11 + 2 = | (74) 18 + 1 = | (75) 6 + 10 = | (76) 14 + 3 =  |
| (77) 17 + 1 = | (78) 3 + 1 =  | (79) 4 + 3 =  | (80) 7 + 1 =   |
| (81) 13 + 7 = | (82) 2 + 5 =  | (83) 3 + 14 = | (84) 10 + 9 =  |
| (85) 16 + 3 = | (86) 14 + 4 = | (87) 13 + 7 = | (88) 9 + 1 =   |
| (89) 19 + 1 = | (90) 1 + 15 = | (91) 15 + 3 = | (92) 7 + 2 =   |
| (93) 5 + 8 =  | (94) 4 + 4 =  | (95) 15 + 1 = | (96) 6 + 8 =   |
| (97) 10 + 7 = | (98) 10 + 6 = | (99) 18 + 2 = | (100) 6 + 12 = |

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- |                |               |               |               |
|----------------|---------------|---------------|---------------|
| (1) 2 + 16 =   | (2) 11 + 6 =  | (3) 17 + 1 =  | (4) 11 + 3 =  |
| (5) 16 + 4 =   | (6) 19 + 1 =  | (7) 4 + 10 =  | (8) 14 + 2 =  |
| (9) 1 + 2 =    | (10) 17 + 3 = | (11) 4 + 4 =  | (12) 16 + 1 = |
| (13) 4 + 2 =   | (14) 3 + 1 =  | (15) 13 + 2 = | (16) 13 + 3 = |
| (17) 6 + 13 =  | (18) 5 + 3 =  | (19) 17 + 3 = | (20) 13 + 7 = |
| (21) 1 + 1 =   | (22) 6 + 10 = | (23) 14 + 3 = | (24) 18 + 1 = |
| (25) 16 + 1 =  | (26) 7 + 13 = | (27) 13 + 5 = | (28) 7 + 3 =  |
| (29) 12 + 2 =  | (30) 16 + 3 = | (31) 9 + 4 =  | (32) 5 + 7 =  |
| (33) 12 + 7 =  | (34) 17 + 2 = | (35) 19 + 1 = | (36) 3 + 16 = |
| (37) 17 + 2 =  | (38) 4 + 7 =  | (39) 6 + 10 = | (40) 12 + 4 = |
| (41) 19 + 1 =  | (42) 13 + 7 = | (43) 16 + 4 = | (44) 17 + 2 = |
| (45) 7 + 2 =   | (46) 5 + 14 = | (47) 9 + 5 =  | (48) 18 + 1 = |
| (49) 13 + 1 =  | (50) 19 + 1 = | (51) 8 + 3 =  | (52) 11 + 4 = |
| (53) 16 + 2 =  | (54) 14 + 3 = | (55) 16 + 2 = | (56) 19 + 1 = |
| (57) 17 + 2 =  | (58) 14 + 3 = | (59) 8 + 9 =  | (60) 14 + 4 = |
| (61) 8 + 11 =  | (62) 8 + 2 =  | (63) 4 + 16 = | (64) 9 + 5 =  |
| (65) 4 + 13 =  | (66) 4 + 9 =  | (67) 19 + 1 = | (68) 8 + 2 =  |
| (69) 10 + 10 = | (70) 1 + 1 =  | (71) 2 + 8 =  | (72) 1 + 15 = |
| (73) 2 + 3 =   | (74) 18 + 2 = | (75) 18 + 1 = | (76) 6 + 8 =  |
| (77) 11 + 5 =  | (78) 4 + 14 = | (79) 11 + 5 = | (80) 11 + 2 = |
| (81) 9 + 4 =   | (82) 1 + 15 = | (83) 11 + 5 = | (84) 2 + 13 = |
| (85) 17 + 2 =  | (86) 6 + 1 =  | (87) 5 + 3 =  | (88) 7 + 12 = |
| (89) 18 + 2 =  | (90) 3 + 9 =  | (91) 3 + 15 = | (92) 6 + 1 =  |
| (93) 5 + 8 =   | (94) 1 + 12 = | (95) 19 + 1 = | (96) 9 + 5 =  |
| (97) 2 + 18 =  | (98) 15 + 5 = | (99) 6 + 9 =  | (100) 1 + 3 = |

# 二十以内加法计算练习题



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扫码看答案

- |                  |                 |                 |                 |
|------------------|-----------------|-----------------|-----------------|
| (1) $6 + 3 =$    | (2) $5 + 1 =$   | (3) $2 + 9 =$   | (4) $15 + 3 =$  |
| (5) $18 + 1 =$   | (6) $8 + 11 =$  | (7) $11 + 1 =$  | (8) $4 + 4 =$   |
| (9) $11 + 3 =$   | (10) $17 + 2 =$ | (11) $10 + 9 =$ | (12) $8 + 5 =$  |
| (13) $1 + 14 =$  | (14) $19 + 1 =$ | (15) $5 + 2 =$  | (16) $9 + 11 =$ |
| (17) $11 + 6 =$  | (18) $7 + 7 =$  | (19) $11 + 8 =$ | (20) $10 + 6 =$ |
| (21) $2 + 4 =$   | (22) $13 + 3 =$ | (23) $16 + 1 =$ | (24) $12 + 8 =$ |
| (25) $10 + 7 =$  | (26) $14 + 3 =$ | (27) $8 + 10 =$ | (28) $15 + 4 =$ |
| (29) $7 + 11 =$  | (30) $11 + 9 =$ | (31) $16 + 3 =$ | (32) $6 + 7 =$  |
| (33) $14 + 4 =$  | (34) $17 + 3 =$ | (35) $12 + 5 =$ | (36) $11 + 2 =$ |
| (37) $12 + 2 =$  | (38) $13 + 3 =$ | (39) $9 + 4 =$  | (40) $6 + 10 =$ |
| (41) $12 + 4 =$  | (42) $4 + 11 =$ | (43) $2 + 14 =$ | (44) $2 + 10 =$ |
| (45) $10 + 9 =$  | (46) $8 + 1 =$  | (47) $5 + 12 =$ | (48) $9 + 11 =$ |
| (49) $5 + 2 =$   | (50) $17 + 1 =$ | (51) $12 + 3 =$ | (52) $8 + 3 =$  |
| (53) $3 + 3 =$   | (54) $6 + 11 =$ | (55) $8 + 9 =$  | (56) $6 + 2 =$  |
| (57) $15 + 5 =$  | (58) $3 + 3 =$  | (59) $14 + 5 =$ | (60) $7 + 11 =$ |
| (61) $10 + 3 =$  | (62) $4 + 14 =$ | (63) $9 + 11 =$ | (64) $6 + 10 =$ |
| (65) $1 + 16 =$  | (66) $13 + 3 =$ | (67) $16 + 1 =$ | (68) $14 + 5 =$ |
| (69) $15 + 5 =$  | (70) $13 + 7 =$ | (71) $12 + 5 =$ | (72) $11 + 7 =$ |
| (73) $17 + 2 =$  | (74) $5 + 6 =$  | (75) $14 + 3 =$ | (76) $19 + 1 =$ |
| (77) $10 + 3 =$  | (78) $6 + 4 =$  | (79) $15 + 5 =$ | (80) $3 + 14 =$ |
| (81) $3 + 4 =$   | (82) $4 + 7 =$  | (83) $14 + 4 =$ | (84) $5 + 10 =$ |
| (85) $7 + 6 =$   | (86) $1 + 8 =$  | (87) $10 + 1 =$ | (88) $8 + 8 =$  |
| (89) $10 + 10 =$ | (90) $18 + 2 =$ | (91) $3 + 9 =$  | (92) $6 + 11 =$ |
| (93) $13 + 5 =$  | (94) $16 + 1 =$ | (95) $18 + 2 =$ | (96) $14 + 1 =$ |
| (97) $10 + 8 =$  | (98) $17 + 2 =$ | (99) $5 + 10 =$ | (100) $5 + 9 =$ |

# 二十以内加法计算练习题



姓名 \_\_\_\_\_

日期 \_\_\_\_\_

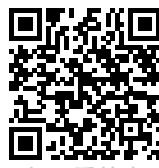
用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

扫码看答案

- |                 |                 |                 |                  |
|-----------------|-----------------|-----------------|------------------|
| (1) $6 + 4 =$   | (2) $13 + 5 =$  | (3) $2 + 3 =$   | (4) $6 + 6 =$    |
| (5) $14 + 4 =$  | (6) $14 + 2 =$  | (7) $2 + 2 =$   | (8) $6 + 6 =$    |
| (9) $13 + 2 =$  | (10) $18 + 1 =$ | (11) $17 + 3 =$ | (12) $18 + 2 =$  |
| (13) $3 + 11 =$ | (14) $8 + 2 =$  | (15) $7 + 9 =$  | (16) $7 + 7 =$   |
| (17) $7 + 1 =$  | (18) $18 + 1 =$ | (19) $6 + 13 =$ | (20) $19 + 1 =$  |
| (21) $15 + 5 =$ | (22) $16 + 3 =$ | (23) $14 + 3 =$ | (24) $11 + 7 =$  |
| (25) $12 + 1 =$ | (26) $13 + 1 =$ | (27) $10 + 2 =$ | (28) $13 + 5 =$  |
| (29) $4 + 1 =$  | (30) $3 + 10 =$ | (31) $12 + 2 =$ | (32) $3 + 12 =$  |
| (33) $1 + 6 =$  | (34) $8 + 11 =$ | (35) $16 + 4 =$ | (36) $4 + 16 =$  |
| (37) $19 + 1 =$ | (38) $17 + 1 =$ | (39) $7 + 2 =$  | (40) $19 + 1 =$  |
| (41) $17 + 1 =$ | (42) $10 + 2 =$ | (43) $6 + 7 =$  | (44) $11 + 4 =$  |
| (45) $17 + 1 =$ | (46) $9 + 1 =$  | (47) $2 + 14 =$ | (48) $11 + 7 =$  |
| (49) $19 + 1 =$ | (50) $6 + 11 =$ | (51) $12 + 4 =$ | (52) $15 + 3 =$  |
| (53) $12 + 7 =$ | (54) $11 + 1 =$ | (55) $8 + 1 =$  | (56) $13 + 5 =$  |
| (57) $12 + 7 =$ | (58) $3 + 8 =$  | (59) $5 + 6 =$  | (60) $2 + 3 =$   |
| (61) $17 + 1 =$ | (62) $13 + 1 =$ | (63) $8 + 7 =$  | (64) $18 + 2 =$  |
| (65) $3 + 15 =$ | (66) $5 + 2 =$  | (67) $18 + 1 =$ | (68) $15 + 3 =$  |
| (69) $12 + 7 =$ | (70) $9 + 4 =$  | (71) $9 + 11 =$ | (72) $7 + 13 =$  |
| (73) $14 + 1 =$ | (74) $7 + 11 =$ | (75) $11 + 7 =$ | (76) $8 + 12 =$  |
| (77) $15 + 3 =$ | (78) $9 + 6 =$  | (79) $10 + 7 =$ | (80) $9 + 8 =$   |
| (81) $18 + 1 =$ | (82) $10 + 9 =$ | (83) $9 + 7 =$  | (84) $7 + 7 =$   |
| (85) $13 + 3 =$ | (86) $4 + 2 =$  | (87) $1 + 5 =$  | (88) $13 + 1 =$  |
| (89) $5 + 14 =$ | (90) $17 + 2 =$ | (91) $14 + 6 =$ | (92) $11 + 3 =$  |
| (93) $14 + 1 =$ | (94) $4 + 16 =$ | (95) $14 + 5 =$ | (96) $11 + 3 =$  |
| (97) $15 + 4 =$ | (98) $10 + 6 =$ | (99) $14 + 2 =$ | (100) $18 + 2 =$ |

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |               |                |               |                |
|---------------|----------------|---------------|----------------|
| (1) 16 + 4 =  | (2) 12 + 1 =   | (3) 10 + 10 = | (4) 19 + 1 =   |
| (5) 2 + 14 =  | (6) 12 + 2 =   | (7) 18 + 1 =  | (8) 5 + 11 =   |
| (9) 9 + 5 =   | (10) 10 + 2 =  | (11) 13 + 2 = | (12) 14 + 6 =  |
| (13) 11 + 8 = | (14) 7 + 11 =  | (15) 7 + 6 =  | (16) 18 + 2 =  |
| (17) 16 + 2 = | (18) 10 + 10 = | (19) 3 + 4 =  | (20) 15 + 3 =  |
| (21) 1 + 10 = | (22) 5 + 8 =   | (23) 7 + 8 =  | (24) 13 + 4 =  |
| (25) 9 + 2 =  | (26) 1 + 15 =  | (27) 9 + 6 =  | (28) 10 + 10 = |
| (29) 15 + 5 = | (30) 1 + 4 =   | (31) 18 + 2 = | (32) 4 + 8 =   |
| (33) 2 + 8 =  | (34) 13 + 6 =  | (35) 11 + 5 = | (36) 11 + 2 =  |
| (37) 15 + 1 = | (38) 9 + 7 =   | (39) 2 + 3 =  | (40) 12 + 5 =  |
| (41) 4 + 1 =  | (42) 7 + 3 =   | (43) 19 + 1 = | (44) 9 + 9 =   |
| (45) 1 + 8 =  | (46) 3 + 16 =  | (47) 8 + 9 =  | (48) 3 + 1 =   |
| (49) 11 + 1 = | (50) 7 + 13 =  | (51) 8 + 3 =  | (52) 8 + 8 =   |
| (53) 15 + 1 = | (54) 7 + 7 =   | (55) 17 + 2 = | (56) 2 + 6 =   |
| (57) 17 + 3 = | (58) 16 + 1 =  | (59) 12 + 3 = | (60) 2 + 11 =  |
| (61) 2 + 7 =  | (62) 11 + 3 =  | (63) 2 + 10 = | (64) 1 + 12 =  |
| (65) 5 + 4 =  | (66) 11 + 2 =  | (67) 8 + 11 = | (68) 12 + 8 =  |
| (69) 9 + 4 =  | (70) 6 + 13 =  | (71) 16 + 1 = | (72) 18 + 1 =  |
| (73) 16 + 4 = | (74) 5 + 14 =  | (75) 19 + 1 = | (76) 10 + 6 =  |
| (77) 2 + 14 = | (78) 16 + 3 =  | (79) 3 + 6 =  | (80) 12 + 8 =  |
| (81) 3 + 7 =  | (82) 14 + 1 =  | (83) 12 + 6 = | (84) 18 + 2 =  |
| (85) 10 + 8 = | (86) 13 + 4 =  | (87) 13 + 6 = | (88) 16 + 4 =  |
| (89) 9 + 10 = | (90) 3 + 4 =   | (91) 1 + 5 =  | (92) 8 + 1 =   |
| (93) 12 + 2 = | (94) 17 + 1 =  | (95) 16 + 3 = | (96) 2 + 17 =  |
| (97) 9 + 6 =  | (98) 12 + 1 =  | (99) 10 + 1 = | (100) 18 + 2 = |

# 二十以内加法计算练习题



姓名 \_\_\_\_\_

日期 \_\_\_\_\_

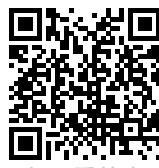
用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

扫码看答案

- |                |               |               |                |
|----------------|---------------|---------------|----------------|
| (1) 14 + 6 =   | (2) 9 + 8 =   | (3) 10 + 10 = | (4) 5 + 6 =    |
| (5) 13 + 4 =   | (6) 13 + 3 =  | (7) 9 + 2 =   | (8) 1 + 8 =    |
| (9) 2 + 5 =    | (10) 1 + 18 = | (11) 18 + 1 = | (12) 14 + 5 =  |
| (13) 2 + 15 =  | (14) 8 + 5 =  | (15) 4 + 16 = | (16) 11 + 9 =  |
| (17) 4 + 13 =  | (18) 2 + 8 =  | (19) 9 + 2 =  | (20) 13 + 6 =  |
| (21) 16 + 2 =  | (22) 3 + 5 =  | (23) 2 + 4 =  | (24) 16 + 3 =  |
| (25) 9 + 10 =  | (26) 6 + 3 =  | (27) 10 + 3 = | (28) 13 + 7 =  |
| (29) 1 + 8 =   | (30) 6 + 10 = | (31) 10 + 5 = | (32) 12 + 5 =  |
| (33) 4 + 8 =   | (34) 4 + 16 = | (35) 10 + 9 = | (36) 18 + 2 =  |
| (37) 5 + 1 =   | (38) 4 + 12 = | (39) 14 + 2 = | (40) 17 + 1 =  |
| (41) 7 + 4 =   | (42) 11 + 5 = | (43) 7 + 12 = | (44) 2 + 15 =  |
| (45) 8 + 9 =   | (46) 13 + 3 = | (47) 14 + 1 = | (48) 4 + 7 =   |
| (49) 1 + 10 =  | (50) 19 + 1 = | (51) 16 + 2 = | (52) 16 + 1 =  |
| (53) 8 + 3 =   | (54) 1 + 14 = | (55) 7 + 12 = | (56) 15 + 3 =  |
| (57) 11 + 1 =  | (58) 10 + 1 = | (59) 1 + 19 = | (60) 18 + 1 =  |
| (61) 11 + 8 =  | (62) 8 + 10 = | (63) 13 + 4 = | (64) 12 + 7 =  |
| (65) 18 + 1 =  | (66) 3 + 2 =  | (67) 1 + 9 =  | (68) 16 + 4 =  |
| (69) 10 + 10 = | (70) 14 + 2 = | (71) 17 + 1 = | (72) 1 + 7 =   |
| (73) 4 + 16 =  | (74) 18 + 1 = | (75) 15 + 4 = | (76) 9 + 4 =   |
| (77) 3 + 6 =   | (78) 1 + 1 =  | (79) 12 + 1 = | (80) 18 + 1 =  |
| (81) 13 + 7 =  | (82) 9 + 4 =  | (83) 17 + 2 = | (84) 11 + 7 =  |
| (85) 4 + 15 =  | (86) 9 + 5 =  | (87) 15 + 2 = | (88) 18 + 2 =  |
| (89) 6 + 10 =  | (90) 1 + 10 = | (91) 8 + 10 = | (92) 16 + 4 =  |
| (93) 13 + 3 =  | (94) 19 + 1 = | (95) 3 + 17 = | (96) 1 + 18 =  |
| (97) 2 + 11 =  | (98) 8 + 3 =  | (99) 19 + 1 = | (100) 17 + 1 = |

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |               |               |               |                |
|---------------|---------------|---------------|----------------|
| (1) 6 + 4 =   | (2) 2 + 8 =   | (3) 12 + 4 =  | (4) 17 + 2 =   |
| (5) 12 + 4 =  | (6) 16 + 2 =  | (7) 1 + 15 =  | (8) 4 + 1 =    |
| (9) 2 + 3 =   | (10) 11 + 2 = | (11) 2 + 4 =  | (12) 16 + 3 =  |
| (13) 13 + 1 = | (14) 18 + 1 = | (15) 16 + 3 = | (16) 6 + 6 =   |
| (17) 4 + 8 =  | (18) 6 + 11 = | (19) 8 + 1 =  | (20) 2 + 16 =  |
| (21) 6 + 7 =  | (22) 16 + 3 = | (23) 11 + 1 = | (24) 3 + 14 =  |
| (25) 4 + 3 =  | (26) 18 + 2 = | (27) 5 + 4 =  | (28) 13 + 1 =  |
| (29) 1 + 14 = | (30) 8 + 5 =  | (31) 11 + 1 = | (32) 4 + 13 =  |
| (33) 13 + 7 = | (34) 9 + 5 =  | (35) 11 + 1 = | (36) 15 + 5 =  |
| (37) 12 + 7 = | (38) 1 + 17 = | (39) 12 + 4 = | (40) 1 + 7 =   |
| (41) 5 + 5 =  | (42) 10 + 3 = | (43) 7 + 10 = | (44) 19 + 1 =  |
| (45) 14 + 3 = | (46) 17 + 3 = | (47) 2 + 13 = | (48) 7 + 1 =   |
| (49) 5 + 10 = | (50) 9 + 2 =  | (51) 18 + 2 = | (52) 3 + 12 =  |
| (53) 1 + 12 = | (54) 8 + 5 =  | (55) 13 + 7 = | (56) 17 + 1 =  |
| (57) 7 + 9 =  | (58) 17 + 2 = | (59) 11 + 8 = | (60) 3 + 3 =   |
| (61) 3 + 6 =  | (62) 13 + 6 = | (63) 4 + 16 = | (64) 2 + 15 =  |
| (65) 10 + 1 = | (66) 18 + 2 = | (67) 12 + 8 = | (68) 16 + 3 =  |
| (69) 1 + 5 =  | (70) 19 + 1 = | (71) 16 + 1 = | (72) 6 + 2 =   |
| (73) 18 + 1 = | (74) 18 + 2 = | (75) 5 + 8 =  | (76) 16 + 1 =  |
| (77) 14 + 3 = | (78) 8 + 1 =  | (79) 4 + 16 = | (80) 1 + 7 =   |
| (81) 13 + 1 = | (82) 10 + 5 = | (83) 3 + 7 =  | (84) 18 + 2 =  |
| (85) 19 + 1 = | (86) 17 + 3 = | (87) 10 + 8 = | (88) 1 + 18 =  |
| (89) 10 + 8 = | (90) 15 + 1 = | (91) 7 + 7 =  | (92) 6 + 9 =   |
| (93) 12 + 2 = | (94) 6 + 13 = | (95) 11 + 2 = | (96) 19 + 1 =  |
| (97) 8 + 5 =  | (98) 17 + 3 = | (99) 9 + 9 =  | (100) 15 + 1 = |

# 二十以内加法计算练习题答案

## 第1页答案

(1) 6	(2) 11	(3) 15	(4) 18	(5) 10	(6) 6	(7) 18	(8) 14
(9) 19	(10) 15	(11) 16	(12) 20	(13) 19	(14) 4	(15) 20	(16) 19
(17) 20	(18) 9	(19) 20	(20) 9	(21) 20	(22) 16	(23) 12	(24) 9
(25) 17	(26) 19	(27) 8	(28) 15	(29) 16	(30) 14	(31) 18	(32) 13
(33) 17	(34) 20	(35) 20	(36) 20	(37) 8	(38) 19	(39) 8	(40) 20
(41) 19	(42) 18	(43) 16	(44) 11	(45) 15	(46) 18	(47) 15	(48) 15
(49) 20	(50) 16	(51) 12	(52) 13	(53) 13	(54) 20	(55) 11	(56) 20
(57) 19	(58) 18	(59) 20	(60) 10	(61) 15	(62) 18	(63) 17	(64) 18
(65) 11	(66) 15	(67) 14	(68) 20	(69) 17	(70) 19	(71) 16	(72) 20
(73) 13	(74) 19	(75) 16	(76) 17	(77) 18	(78) 4	(79) 7	(80) 8
(81) 20	(82) 7	(83) 17	(84) 19	(85) 19	(86) 18	(87) 20	(88) 10
(89) 20	(90) 16	(91) 18	(92) 9	(93) 13	(94) 8	(95) 16	(96) 14
(97) 17	(98) 16	(99) 20	(100) 18				

## 第2页答案

(1) 18	(2) 17	(3) 18	(4) 14	(5) 20	(6) 20	(7) 14	(8) 16
(9) 3	(10) 20	(11) 8	(12) 17	(13) 6	(14) 4	(15) 15	(16) 16
(17) 19	(18) 8	(19) 20	(20) 20	(21) 2	(22) 16	(23) 17	(24) 19
(25) 17	(26) 20	(27) 18	(28) 10	(29) 14	(30) 19	(31) 13	(32) 12
(33) 19	(34) 19	(35) 20	(36) 19	(37) 19	(38) 11	(39) 16	(40) 16
(41) 20	(42) 20	(43) 20	(44) 19	(45) 9	(46) 19	(47) 14	(48) 19
(49) 14	(50) 20	(51) 11	(52) 15	(53) 18	(54) 17	(55) 18	(56) 20
(57) 19	(58) 17	(59) 17	(60) 18	(61) 19	(62) 10	(63) 20	(64) 14
(65) 17	(66) 13	(67) 20	(68) 10	(69) 20	(70) 2	(71) 10	(72) 16
(73) 5	(74) 20	(75) 19	(76) 14	(77) 16	(78) 18	(79) 16	(80) 13
(81) 13	(82) 16	(83) 16	(84) 15	(85) 19	(86) 7	(87) 8	(88) 19
(89) 20	(90) 12	(91) 18	(92) 7	(93) 13	(94) 13	(95) 20	(96) 14
(97) 20	(98) 20	(99) 15	(100) 4				

# 二十以内加法计算练习题答案

## 第3页答案

(1) 9	(2) 6	(3) 11	(4) 18	(5) 19	(6) 19	(7) 12	(8) 8
(9) 14	(10) 19	(11) 19	(12) 13	(13) 15	(14) 20	(15) 7	(16) 20
(17) 17	(18) 14	(19) 19	(20) 16	(21) 6	(22) 16	(23) 17	(24) 20
(25) 17	(26) 17	(27) 18	(28) 19	(29) 18	(30) 20	(31) 19	(32) 13
(33) 18	(34) 20	(35) 17	(36) 13	(37) 14	(38) 16	(39) 13	(40) 16
(41) 16	(42) 15	(43) 16	(44) 12	(45) 19	(46) 9	(47) 17	(48) 20
(49) 7	(50) 18	(51) 15	(52) 11	(53) 6	(54) 17	(55) 17	(56) 8
(57) 20	(58) 6	(59) 19	(60) 18	(61) 13	(62) 18	(63) 20	(64) 16
(65) 17	(66) 16	(67) 17	(68) 19	(69) 20	(70) 20	(71) 17	(72) 18
(73) 19	(74) 11	(75) 17	(76) 20	(77) 13	(78) 10	(79) 20	(80) 17
(81) 7	(82) 11	(83) 18	(84) 15	(85) 13	(86) 9	(87) 11	(88) 16
(89) 20	(90) 20	(91) 12	(92) 17	(93) 18	(94) 17	(95) 20	(96) 15
(97) 18	(98) 19	(99) 15	(100) 14				

## 第4页答案

(1) 10	(2) 18	(3) 5	(4) 12	(5) 18	(6) 16	(7) 4	(8) 12
(9) 15	(10) 19	(11) 20	(12) 20	(13) 14	(14) 10	(15) 16	(16) 14
(17) 8	(18) 19	(19) 19	(20) 20	(21) 20	(22) 19	(23) 17	(24) 18
(25) 13	(26) 14	(27) 12	(28) 18	(29) 5	(30) 13	(31) 14	(32) 15
(33) 7	(34) 19	(35) 20	(36) 20	(37) 20	(38) 18	(39) 9	(40) 20
(41) 18	(42) 12	(43) 13	(44) 15	(45) 18	(46) 10	(47) 16	(48) 18
(49) 20	(50) 17	(51) 16	(52) 18	(53) 19	(54) 12	(55) 9	(56) 18
(57) 19	(58) 11	(59) 11	(60) 5	(61) 18	(62) 14	(63) 15	(64) 20
(65) 18	(66) 7	(67) 19	(68) 18	(69) 19	(70) 13	(71) 20	(72) 20
(73) 15	(74) 18	(75) 18	(76) 20	(77) 18	(78) 15	(79) 17	(80) 17
(81) 19	(82) 19	(83) 16	(84) 14	(85) 16	(86) 6	(87) 6	(88) 14
(89) 19	(90) 19	(91) 20	(92) 14	(93) 15	(94) 20	(95) 19	(96) 14
(97) 19	(98) 16	(99) 16	(100) 20				

# 二十以内加法计算练习题答案

## 第5页答案

(1) 20	(2) 13	(3) 20	(4) 20	(5) 16	(6) 14	(7) 19	(8) 16
(9) 14	(10) 12	(11) 15	(12) 20	(13) 19	(14) 18	(15) 13	(16) 20
(17) 18	(18) 20	(19) 7	(20) 18	(21) 11	(22) 13	(23) 15	(24) 17
(25) 11	(26) 16	(27) 15	(28) 20	(29) 20	(30) 5	(31) 20	(32) 12
(33) 10	(34) 19	(35) 16	(36) 13	(37) 16	(38) 16	(39) 5	(40) 17
(41) 5	(42) 10	(43) 20	(44) 18	(45) 9	(46) 19	(47) 17	(48) 4
(49) 12	(50) 20	(51) 11	(52) 16	(53) 16	(54) 14	(55) 19	(56) 8
(57) 20	(58) 17	(59) 15	(60) 13	(61) 9	(62) 14	(63) 12	(64) 13
(65) 9	(66) 13	(67) 19	(68) 20	(69) 13	(70) 19	(71) 17	(72) 19
(73) 20	(74) 19	(75) 20	(76) 16	(77) 16	(78) 19	(79) 9	(80) 20
(81) 10	(82) 15	(83) 18	(84) 20	(85) 18	(86) 17	(87) 19	(88) 20
(89) 19	(90) 7	(91) 6	(92) 9	(93) 14	(94) 18	(95) 19	(96) 19
(97) 15	(98) 13	(99) 11	(100) 20				

## 第6页答案

(1) 20	(2) 17	(3) 20	(4) 11	(5) 17	(6) 16	(7) 11	(8) 9
(9) 7	(10) 19	(11) 19	(12) 19	(13) 17	(14) 13	(15) 20	(16) 20
(17) 17	(18) 10	(19) 11	(20) 19	(21) 18	(22) 8	(23) 6	(24) 19
(25) 19	(26) 9	(27) 13	(28) 20	(29) 9	(30) 16	(31) 15	(32) 17
(33) 12	(34) 20	(35) 19	(36) 20	(37) 6	(38) 16	(39) 16	(40) 18
(41) 11	(42) 16	(43) 19	(44) 17	(45) 17	(46) 16	(47) 15	(48) 11
(49) 11	(50) 20	(51) 18	(52) 17	(53) 11	(54) 15	(55) 19	(56) 18
(57) 12	(58) 11	(59) 20	(60) 19	(61) 19	(62) 18	(63) 17	(64) 19
(65) 19	(66) 5	(67) 10	(68) 20	(69) 20	(70) 16	(71) 18	(72) 8
(73) 20	(74) 19	(75) 19	(76) 13	(77) 9	(78) 2	(79) 13	(80) 19
(81) 20	(82) 13	(83) 19	(84) 18	(85) 19	(86) 14	(87) 17	(88) 20
(89) 16	(90) 11	(91) 18	(92) 20	(93) 16	(94) 20	(95) 20	(96) 19
(97) 13	(98) 11	(99) 20	(100) 18				

# 二十以内加法计算练习题答案

## 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 10  | (2) 10  | (3) 16  | (4) 19   | (5) 16  | (6) 18  | (7) 16  | (8) 5   |
| (9) 5   | (10) 13 | (11) 6  | (12) 19  | (13) 14 | (14) 19 | (15) 19 | (16) 12 |
| (17) 12 | (18) 17 | (19) 9  | (20) 18  | (21) 13 | (22) 19 | (23) 12 | (24) 17 |
| (25) 7  | (26) 20 | (27) 9  | (28) 14  | (29) 15 | (30) 13 | (31) 12 | (32) 17 |
| (33) 20 | (34) 14 | (35) 12 | (36) 20  | (37) 19 | (38) 18 | (39) 16 | (40) 8  |
| (41) 10 | (42) 13 | (43) 17 | (44) 20  | (45) 17 | (46) 20 | (47) 15 | (48) 8  |
| (49) 15 | (50) 11 | (51) 20 | (52) 15  | (53) 13 | (54) 13 | (55) 20 | (56) 18 |
| (57) 16 | (58) 19 | (59) 19 | (60) 6   | (61) 9  | (62) 19 | (63) 20 | (64) 17 |
| (65) 11 | (66) 20 | (67) 20 | (68) 19  | (69) 6  | (70) 20 | (71) 17 | (72) 8  |
| (73) 19 | (74) 20 | (75) 13 | (76) 17  | (77) 17 | (78) 9  | (79) 20 | (80) 8  |
| (81) 14 | (82) 15 | (83) 10 | (84) 20  | (85) 20 | (86) 20 | (87) 18 | (88) 19 |
| (89) 18 | (90) 16 | (91) 14 | (92) 15  | (93) 14 | (94) 19 | (95) 13 | (96) 20 |
| (97) 13 | (98) 20 | (99) 18 | (100) 16 |         |         |         |         |