

二十以内加减法计算练习题



扫码看答案

姓名 _____ 日期 _____ 用时 _____ 正确率 _____ %

- | | | | |
|-----------------|-----------------|------------------|------------------|
| (1) $6 + 9 =$ | (2) $8 + 7 =$ | (3) $19 + 1 =$ | (4) $3 + 14 =$ |
| (5) $7 + 11 =$ | (6) $9 - 2 =$ | (7) $18 + 1 =$ | (8) $6 + 7 =$ |
| (9) $4 + 13 =$ | (10) $6 + 12 =$ | (11) $14 - 10 =$ | (12) $8 + 2 =$ |
| (13) $14 - 9 =$ | (14) $12 + 6 =$ | (15) $17 + 3 =$ | (16) $11 + 5 =$ |
| (17) $14 + 3 =$ | (18) $17 - 4 =$ | (19) $18 + 2 =$ | (20) $1 + 16 =$ |
| (21) $2 - 2 =$ | (22) $1 + 10 =$ | (23) $4 + 6 =$ | (24) $19 - 5 =$ |
| (25) $19 + 1 =$ | (26) $15 + 1 =$ | (27) $15 - 2 =$ | (28) $14 + 2 =$ |
| (29) $14 - 8 =$ | (30) $5 + 13 =$ | (31) $7 + 12 =$ | (32) $7 + 4 =$ |
| (33) $2 + 1 =$ | (34) $3 - 1 =$ | (35) $4 - 3 =$ | (36) $5 + 11 =$ |
| (37) $6 - 5 =$ | (38) $5 + 8 =$ | (39) $15 + 5 =$ | (40) $6 + 3 =$ |
| (41) $4 + 1 =$ | (42) $4 - 2 =$ | (43) $12 - 12 =$ | (44) $17 - 4 =$ |
| (45) $18 + 1 =$ | (46) $4 + 7 =$ | (47) $6 + 11 =$ | (48) $2 - 1 =$ |
| (49) $5 - 5 =$ | (50) $4 - 2 =$ | (51) $6 - 6 =$ | (52) $14 - 5 =$ |
| (53) $2 - 2 =$ | (54) $6 + 1 =$ | (55) $9 - 9 =$ | (56) $1 - 1 =$ |
| (57) $13 + 3 =$ | (58) $9 - 8 =$ | (59) $19 - 19 =$ | (60) $4 + 11 =$ |
| (61) $1 - 1 =$ | (62) $19 + 1 =$ | (63) $6 - 1 =$ | (64) $10 + 4 =$ |
| (65) $15 + 2 =$ | (66) $9 - 9 =$ | (67) $7 - 5 =$ | (68) $9 - 8 =$ |
| (69) $19 + 1 =$ | (70) $14 - 7 =$ | (71) $2 - 2 =$ | (72) $10 + 5 =$ |
| (73) $9 + 1 =$ | (74) $19 + 1 =$ | (75) $8 - 3 =$ | (76) $11 + 8 =$ |
| (77) $15 + 5 =$ | (78) $8 + 12 =$ | (79) $9 + 1 =$ | (80) $17 + 3 =$ |
| (81) $1 - 1 =$ | (82) $14 + 4 =$ | (83) $13 - 12 =$ | (84) $16 + 1 =$ |
| (85) $19 - 7 =$ | (86) $16 - 2 =$ | (87) $14 - 14 =$ | (88) $15 + 2 =$ |
| (89) $15 - 7 =$ | (90) $2 - 2 =$ | (91) $7 + 4 =$ | (92) $6 - 2 =$ |
| (93) $5 + 11 =$ | (94) $18 - 5 =$ | (95) $12 - 1 =$ | (96) $11 + 2 =$ |
| (97) $11 - 8 =$ | (98) $13 + 7 =$ | (99) $19 + 1 =$ | (100) $7 + 12 =$ |

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| (1) $18 - 6 =$ | (2) $6 - 3 =$ | (3) $18 + 1 =$ | (4) $1 + 11 =$ |
| (5) $10 + 1 =$ | (6) $4 + 16 =$ | (7) $7 + 1 =$ | (8) $14 - 1 =$ |
| (9) $17 + 3 =$ | (10) $1 - 1 =$ | (11) $10 + 9 =$ | (12) $4 + 9 =$ |
| (13) $10 + 2 =$ | (14) $11 - 6 =$ | (15) $7 - 1 =$ | (16) $3 + 5 =$ |
| (17) $4 + 12 =$ | (18) $13 - 11 =$ | (19) $15 - 2 =$ | (20) $3 + 11 =$ |
| (21) $10 - 9 =$ | (22) $11 - 11 =$ | (23) $14 + 2 =$ | (24) $4 - 1 =$ |
| (25) $1 - 1 =$ | (26) $4 + 3 =$ | (27) $10 - 6 =$ | (28) $9 + 4 =$ |
| (29) $14 - 3 =$ | (30) $13 + 2 =$ | (31) $1 + 8 =$ | (32) $18 + 2 =$ |
| (33) $9 + 6 =$ | (34) $11 - 2 =$ | (35) $10 + 3 =$ | (36) $8 + 3 =$ |
| (37) $6 - 6 =$ | (38) $8 + 4 =$ | (39) $9 - 5 =$ | (40) $1 + 1 =$ |
| (41) $5 - 5 =$ | (42) $8 - 3 =$ | (43) $17 + 3 =$ | (44) $4 + 4 =$ |
| (45) $5 - 5 =$ | (46) $2 - 2 =$ | (47) $7 + 10 =$ | (48) $9 - 3 =$ |
| (49) $18 + 2 =$ | (50) $19 - 4 =$ | (51) $9 - 8 =$ | (52) $7 + 10 =$ |
| (53) $12 + 8 =$ | (54) $12 - 2 =$ | (55) $11 - 6 =$ | (56) $12 - 10 =$ |
| (57) $13 + 5 =$ | (58) $12 + 7 =$ | (59) $2 - 1 =$ | (60) $19 + 1 =$ |
| (61) $18 - 3 =$ | (62) $11 - 5 =$ | (63) $6 + 8 =$ | (64) $12 + 1 =$ |
| (65) $1 - 1 =$ | (66) $5 - 5 =$ | (67) $19 - 15 =$ | (68) $8 - 6 =$ |
| (69) $10 + 3 =$ | (70) $8 - 6 =$ | (71) $3 + 9 =$ | (72) $12 - 12 =$ |
| (73) $13 - 3 =$ | (74) $8 + 2 =$ | (75) $14 + 4 =$ | (76) $15 + 3 =$ |
| (77) $6 - 1 =$ | (78) $12 - 12 =$ | (79) $14 - 12 =$ | (80) $18 - 12 =$ |
| (81) $12 + 4 =$ | (82) $3 + 14 =$ | (83) $15 - 5 =$ | (84) $8 - 4 =$ |
| (85) $1 - 1 =$ | (86) $12 - 6 =$ | (87) $12 - 5 =$ | (88) $14 - 8 =$ |
| (89) $3 - 2 =$ | (90) $5 + 13 =$ | (91) $12 - 1 =$ | (92) $16 + 3 =$ |
| (93) $6 - 3 =$ | (94) $12 + 2 =$ | (95) $13 + 3 =$ | (96) $16 + 3 =$ |
| (97) $7 + 4 =$ | (98) $12 - 3 =$ | (99) $10 - 4 =$ | (100) $12 + 5 =$ |

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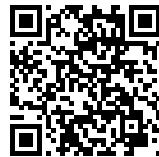
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|------------------|------------------|------------------|------------------|
| (1) $8 + 1 =$ | (2) $11 + 8 =$ | (3) $6 + 4 =$ | (4) $8 + 10 =$ |
| (5) $12 - 5 =$ | (6) $11 - 9 =$ | (7) $5 - 4 =$ | (8) $10 - 10 =$ |
| (9) $15 + 4 =$ | (10) $9 - 2 =$ | (11) $11 + 5 =$ | (12) $14 - 11 =$ |
| (13) $8 + 8 =$ | (14) $11 + 8 =$ | (15) $14 + 4 =$ | (16) $1 - 1 =$ |
| (17) $13 - 10 =$ | (18) $12 - 3 =$ | (19) $19 - 8 =$ | (20) $7 + 3 =$ |
| (21) $5 - 4 =$ | (22) $19 - 13 =$ | (23) $15 + 2 =$ | (24) $1 - 1 =$ |
| (25) $4 - 4 =$ | (26) $7 + 6 =$ | (27) $9 - 3 =$ | (28) $1 - 1 =$ |
| (29) $15 - 6 =$ | (30) $5 + 1 =$ | (31) $11 + 2 =$ | (32) $1 + 4 =$ |
| (33) $15 + 3 =$ | (34) $6 + 14 =$ | (35) $11 + 9 =$ | (36) $17 - 9 =$ |
| (37) $9 + 4 =$ | (38) $3 + 4 =$ | (39) $10 - 2 =$ | (40) $6 + 13 =$ |
| (41) $1 + 6 =$ | (42) $4 + 10 =$ | (43) $10 - 6 =$ | (44) $3 - 2 =$ |
| (45) $16 - 8 =$ | (46) $4 - 3 =$ | (47) $3 - 1 =$ | (48) $9 - 7 =$ |
| (49) $17 + 2 =$ | (50) $11 - 2 =$ | (51) $14 - 3 =$ | (52) $6 + 13 =$ |
| (53) $4 + 8 =$ | (54) $14 + 3 =$ | (55) $12 - 5 =$ | (56) $2 + 8 =$ |
| (57) $3 + 4 =$ | (58) $13 + 7 =$ | (59) $13 - 13 =$ | (60) $3 - 1 =$ |
| (61) $12 - 7 =$ | (62) $19 - 18 =$ | (63) $9 - 8 =$ | (64) $10 + 2 =$ |
| (65) $12 - 12 =$ | (66) $16 + 4 =$ | (67) $6 - 6 =$ | (68) $15 - 15 =$ |
| (69) $7 - 7 =$ | (70) $17 - 9 =$ | (71) $3 - 1 =$ | (72) $11 + 3 =$ |
| (73) $6 - 6 =$ | (74) $6 + 10 =$ | (75) $10 + 2 =$ | (76) $18 - 7 =$ |
| (77) $15 - 9 =$ | (78) $13 - 7 =$ | (79) $15 - 12 =$ | (80) $19 + 1 =$ |
| (81) $2 + 18 =$ | (82) $9 - 4 =$ | (83) $15 - 1 =$ | (84) $8 + 2 =$ |
| (85) $18 + 1 =$ | (86) $17 + 3 =$ | (87) $1 + 9 =$ | (88) $4 + 15 =$ |
| (89) $14 + 4 =$ | (90) $17 - 6 =$ | (91) $19 + 1 =$ | (92) $2 - 1 =$ |
| (93) $5 + 8 =$ | (94) $16 + 3 =$ | (95) $17 - 10 =$ | (96) $12 + 3 =$ |
| (97) $12 + 8 =$ | (98) $18 + 1 =$ | (99) $3 - 1 =$ | (100) $9 - 3 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $19 + 1 =$ | (2) $8 + 7 =$ | (3) $4 - 2 =$ | (4) $18 - 15 =$ |
| (5) $14 - 11 =$ | (6) $4 + 12 =$ | (7) $14 - 14 =$ | (8) $12 - 4 =$ |
| (9) $13 - 13 =$ | (10) $13 - 4 =$ | (11) $1 - 1 =$ | (12) $19 + 1 =$ |
| (13) $10 - 10 =$ | (14) $1 + 19 =$ | (15) $8 + 10 =$ | (16) $2 + 5 =$ |
| (17) $17 - 13 =$ | (18) $3 - 2 =$ | (19) $17 + 2 =$ | (20) $19 + 1 =$ |
| (21) $15 + 3 =$ | (22) $8 - 2 =$ | (23) $13 - 5 =$ | (24) $19 - 18 =$ |
| (25) $1 - 1 =$ | (26) $12 + 6 =$ | (27) $13 - 12 =$ | (28) $17 + 2 =$ |
| (29) $2 - 2 =$ | (30) $9 - 4 =$ | (31) $15 - 11 =$ | (32) $12 + 6 =$ |
| (33) $17 + 2 =$ | (34) $4 - 3 =$ | (35) $13 + 2 =$ | (36) $3 - 2 =$ |
| (37) $8 + 9 =$ | (38) $7 - 4 =$ | (39) $17 + 1 =$ | (40) $14 - 6 =$ |
| (41) $16 - 13 =$ | (42) $2 - 2 =$ | (43) $13 - 8 =$ | (44) $5 + 14 =$ |
| (45) $19 - 15 =$ | (46) $7 - 5 =$ | (47) $16 - 10 =$ | (48) $6 - 1 =$ |
| (49) $14 - 3 =$ | (50) $16 + 3 =$ | (51) $1 + 10 =$ | (52) $8 + 4 =$ |
| (53) $1 + 17 =$ | (54) $14 - 8 =$ | (55) $7 - 3 =$ | (56) $17 - 14 =$ |
| (57) $15 - 4 =$ | (58) $13 + 7 =$ | (59) $10 - 3 =$ | (60) $16 + 3 =$ |
| (61) $11 + 2 =$ | (62) $9 + 8 =$ | (63) $18 - 17 =$ | (64) $9 + 1 =$ |
| (65) $14 + 6 =$ | (66) $14 - 5 =$ | (67) $16 + 4 =$ | (68) $2 - 1 =$ |
| (69) $1 - 1 =$ | (70) $5 - 2 =$ | (71) $1 - 1 =$ | (72) $1 + 6 =$ |
| (73) $17 + 3 =$ | (74) $3 - 3 =$ | (75) $4 + 12 =$ | (76) $4 - 1 =$ |
| (77) $13 - 11 =$ | (78) $18 + 1 =$ | (79) $6 + 8 =$ | (80) $16 + 4 =$ |
| (81) $7 - 7 =$ | (82) $18 - 10 =$ | (83) $6 - 4 =$ | (84) $7 - 7 =$ |
| (85) $13 + 1 =$ | (86) $2 + 17 =$ | (87) $9 + 1 =$ | (88) $14 - 13 =$ |
| (89) $13 + 7 =$ | (90) $19 - 12 =$ | (91) $19 - 3 =$ | (92) $6 + 7 =$ |
| (93) $6 - 1 =$ | (94) $10 + 5 =$ | (95) $7 + 12 =$ | (96) $8 + 1 =$ |
| (97) $5 - 4 =$ | (98) $14 + 2 =$ | (99) $9 + 5 =$ | (100) $4 + 5 =$ |

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| (1) $10 - 2 =$ | (2) $10 - 8 =$ | (3) $6 + 5 =$ | (4) $7 + 6 =$ |
| (5) $4 - 4 =$ | (6) $12 + 6 =$ | (7) $8 - 3 =$ | (8) $8 + 11 =$ |
| (9) $17 + 3 =$ | (10) $16 - 12 =$ | (11) $3 + 5 =$ | (12) $6 - 1 =$ |
| (13) $9 + 11 =$ | (14) $7 + 12 =$ | (15) $12 - 6 =$ | (16) $13 + 6 =$ |
| (17) $10 - 3 =$ | (18) $9 + 4 =$ | (19) $9 + 3 =$ | (20) $1 - 1 =$ |
| (21) $15 + 3 =$ | (22) $19 + 1 =$ | (23) $2 - 1 =$ | (24) $16 + 3 =$ |
| (25) $15 + 5 =$ | (26) $12 - 7 =$ | (27) $16 - 10 =$ | (28) $16 + 4 =$ |
| (29) $7 - 4 =$ | (30) $14 - 4 =$ | (31) $16 - 15 =$ | (32) $2 - 2 =$ |
| (33) $18 - 12 =$ | (34) $2 + 15 =$ | (35) $1 - 1 =$ | (36) $14 - 13 =$ |
| (37) $8 - 3 =$ | (38) $6 + 1 =$ | (39) $14 + 3 =$ | (40) $8 + 5 =$ |
| (41) $7 + 5 =$ | (42) $1 - 1 =$ | (43) $16 + 2 =$ | (44) $13 + 1 =$ |
| (45) $13 - 6 =$ | (46) $6 + 4 =$ | (47) $7 + 10 =$ | (48) $18 + 1 =$ |
| (49) $18 + 2 =$ | (50) $16 - 14 =$ | (51) $16 + 1 =$ | (52) $10 + 5 =$ |
| (53) $9 + 3 =$ | (54) $14 - 1 =$ | (55) $13 - 6 =$ | (56) $12 + 4 =$ |
| (57) $10 - 1 =$ | (58) $11 - 6 =$ | (59) $13 - 3 =$ | (60) $9 - 6 =$ |
| (61) $13 + 3 =$ | (62) $16 + 4 =$ | (63) $4 - 3 =$ | (64) $12 + 3 =$ |
| (65) $2 - 2 =$ | (66) $9 + 10 =$ | (67) $4 + 14 =$ | (68) $17 + 1 =$ |
| (69) $5 + 3 =$ | (70) $2 + 1 =$ | (71) $3 - 3 =$ | (72) $10 + 9 =$ |
| (73) $8 + 8 =$ | (74) $2 + 4 =$ | (75) $14 - 11 =$ | (76) $16 - 16 =$ |
| (77) $15 + 1 =$ | (78) $15 - 10 =$ | (79) $15 - 13 =$ | (80) $3 - 1 =$ |
| (81) $8 - 3 =$ | (82) $14 + 4 =$ | (83) $15 + 3 =$ | (84) $17 - 15 =$ |
| (85) $11 - 11 =$ | (86) $7 - 2 =$ | (87) $3 - 3 =$ | (88) $3 - 2 =$ |
| (89) $8 + 6 =$ | (90) $6 - 6 =$ | (91) $17 + 3 =$ | (92) $8 - 2 =$ |
| (93) $11 + 3 =$ | (94) $11 + 6 =$ | (95) $9 + 10 =$ | (96) $14 - 5 =$ |
| (97) $7 + 7 =$ | (98) $15 + 2 =$ | (99) $7 - 1 =$ | (100) $11 - 11 =$ |

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| (1) $3 + 15 =$ | (2) $10 + 8 =$ | (3) $18 - 13 =$ | (4) $15 + 1 =$ |
| (5) $2 + 3 =$ | (6) $15 + 1 =$ | (7) $19 + 1 =$ | (8) $17 - 15 =$ |
| (9) $1 - 1 =$ | (10) $15 - 6 =$ | (11) $1 + 9 =$ | (12) $5 + 5 =$ |
| (13) $7 + 5 =$ | (14) $8 - 8 =$ | (15) $4 + 6 =$ | (16) $5 - 1 =$ |
| (17) $19 - 9 =$ | (18) $18 + 1 =$ | (19) $12 - 7 =$ | (20) $4 + 16 =$ |
| (21) $14 + 4 =$ | (22) $8 - 2 =$ | (23) $7 + 12 =$ | (24) $9 + 1 =$ |
| (25) $10 - 10 =$ | (26) $1 + 19 =$ | (27) $11 + 2 =$ | (28) $4 + 7 =$ |
| (29) $16 - 1 =$ | (30) $19 - 7 =$ | (31) $14 - 8 =$ | (32) $5 - 1 =$ |
| (33) $12 - 9 =$ | (34) $9 + 9 =$ | (35) $16 + 2 =$ | (36) $19 + 1 =$ |
| (37) $13 - 4 =$ | (38) $2 - 2 =$ | (39) $6 + 5 =$ | (40) $1 + 5 =$ |
| (41) $11 + 8 =$ | (42) $15 - 4 =$ | (43) $12 + 4 =$ | (44) $6 - 3 =$ |
| (45) $16 + 3 =$ | (46) $8 - 5 =$ | (47) $4 - 1 =$ | (48) $3 + 10 =$ |
| (49) $17 - 4 =$ | (50) $2 - 1 =$ | (51) $16 + 2 =$ | (52) $5 - 5 =$ |
| (53) $17 + 2 =$ | (54) $8 - 7 =$ | (55) $14 + 6 =$ | (56) $11 - 7 =$ |
| (57) $1 + 19 =$ | (58) $10 + 5 =$ | (59) $13 + 6 =$ | (60) $16 - 9 =$ |
| (61) $14 + 6 =$ | (62) $12 - 11 =$ | (63) $9 - 6 =$ | (64) $1 - 1 =$ |
| (65) $5 - 2 =$ | (66) $8 + 5 =$ | (67) $12 - 7 =$ | (68) $18 + 1 =$ |
| (69) $14 - 1 =$ | (70) $3 - 2 =$ | (71) $8 - 8 =$ | (72) $18 + 1 =$ |
| (73) $1 - 1 =$ | (74) $11 + 5 =$ | (75) $8 - 5 =$ | (76) $5 - 5 =$ |
| (77) $9 + 1 =$ | (78) $5 + 2 =$ | (79) $14 - 10 =$ | (80) $9 - 3 =$ |
| (81) $6 + 13 =$ | (82) $16 - 1 =$ | (83) $19 + 1 =$ | (84) $3 - 3 =$ |
| (85) $14 + 5 =$ | (86) $10 - 2 =$ | (87) $12 - 8 =$ | (88) $8 + 9 =$ |
| (89) $5 - 1 =$ | (90) $1 - 1 =$ | (91) $15 + 4 =$ | (92) $8 - 2 =$ |
| (93) $17 + 2 =$ | (94) $6 - 4 =$ | (95) $12 - 9 =$ | (96) $19 + 1 =$ |
| (97) $6 + 6 =$ | (98) $13 - 5 =$ | (99) $5 + 14 =$ | (100) $18 - 15 =$ |

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| (1) $3 + 13 =$ | (2) $17 + 1 =$ | (3) $14 + 4 =$ | (4) $12 - 4 =$ |
| (5) $5 - 2 =$ | (6) $1 - 1 =$ | (7) $3 - 1 =$ | (8) $14 + 3 =$ |
| (9) $2 - 1 =$ | (10) $5 + 15 =$ | (11) $7 + 1 =$ | (12) $19 + 1 =$ |
| (13) $19 - 19 =$ | (14) $7 + 4 =$ | (15) $2 - 2 =$ | (16) $9 - 2 =$ |
| (17) $14 + 5 =$ | (18) $7 - 5 =$ | (19) $2 + 18 =$ | (20) $3 - 3 =$ |
| (21) $15 - 4 =$ | (22) $18 - 5 =$ | (23) $8 + 3 =$ | (24) $10 - 5 =$ |
| (25) $10 - 10 =$ | (26) $1 - 1 =$ | (27) $13 - 5 =$ | (28) $2 - 1 =$ |
| (29) $15 - 9 =$ | (30) $2 - 2 =$ | (31) $1 + 18 =$ | (32) $6 - 5 =$ |
| (33) $10 + 1 =$ | (34) $10 + 4 =$ | (35) $7 - 3 =$ | (36) $6 + 9 =$ |
| (37) $3 + 11 =$ | (38) $11 - 1 =$ | (39) $13 - 9 =$ | (40) $6 + 7 =$ |
| (41) $17 + 2 =$ | (42) $7 - 4 =$ | (43) $6 + 10 =$ | (44) $14 + 5 =$ |
| (45) $6 + 8 =$ | (46) $1 - 1 =$ | (47) $4 + 12 =$ | (48) $3 + 11 =$ |
| (49) $5 + 8 =$ | (50) $8 + 1 =$ | (51) $15 - 2 =$ | (52) $19 + 1 =$ |
| (53) $1 - 1 =$ | (54) $3 - 1 =$ | (55) $10 - 3 =$ | (56) $11 + 7 =$ |
| (57) $11 - 5 =$ | (58) $17 - 1 =$ | (59) $16 - 13 =$ | (60) $13 - 5 =$ |
| (61) $7 + 9 =$ | (62) $19 + 1 =$ | (63) $18 + 2 =$ | (64) $9 - 6 =$ |
| (65) $14 - 9 =$ | (66) $12 - 12 =$ | (67) $4 - 2 =$ | (68) $19 - 10 =$ |
| (69) $5 - 2 =$ | (70) $18 + 1 =$ | (71) $3 - 3 =$ | (72) $11 - 3 =$ |
| (73) $12 - 5 =$ | (74) $9 + 6 =$ | (75) $17 + 2 =$ | (76) $14 + 3 =$ |
| (77) $1 - 1 =$ | (78) $10 - 8 =$ | (79) $5 + 1 =$ | (80) $4 + 9 =$ |
| (81) $19 - 8 =$ | (82) $17 + 3 =$ | (83) $2 + 5 =$ | (84) $10 - 9 =$ |
| (85) $17 + 2 =$ | (86) $16 - 9 =$ | (87) $6 - 4 =$ | (88) $15 - 7 =$ |
| (89) $5 + 9 =$ | (90) $13 - 3 =$ | (91) $1 - 1 =$ | (92) $6 + 4 =$ |
| (93) $15 + 1 =$ | (94) $18 + 1 =$ | (95) $18 - 4 =$ | (96) $4 - 2 =$ |
| (97) $12 - 9 =$ | (98) $12 + 7 =$ | (99) $12 + 8 =$ | (100) $8 + 2 =$ |

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第1页答案

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|---------|---------|---------|----------|
| (1) 15 | (2) 15 | (3) 20 | (4) 17 |
| (5) 18 | (6) 7 | (7) 19 | (8) 13 |
| (9) 17 | (10) 18 | (11) 4 | (12) 10 |
| (13) 5 | (14) 18 | (15) 20 | (16) 16 |
| (17) 17 | (18) 13 | (19) 20 | (20) 17 |
| (21) 0 | (22) 11 | (23) 10 | (24) 14 |
| (25) 20 | (26) 16 | (27) 13 | (28) 16 |
| (29) 6 | (30) 18 | (31) 19 | (32) 11 |
| (33) 3 | (34) 2 | (35) 1 | (36) 16 |
| (37) 1 | (38) 13 | (39) 20 | (40) 9 |
| (41) 5 | (42) 2 | (43) 0 | (44) 13 |
| (45) 19 | (46) 11 | (47) 17 | (48) 1 |
| (49) 0 | (50) 2 | (51) 0 | (52) 9 |
| (53) 0 | (54) 7 | (55) 0 | (56) 0 |
| (57) 16 | (58) 1 | (59) 0 | (60) 15 |
| (61) 0 | (62) 20 | (63) 5 | (64) 14 |
| (65) 17 | (66) 0 | (67) 2 | (68) 1 |
| (69) 20 | (70) 7 | (71) 0 | (72) 15 |
| (73) 10 | (74) 20 | (75) 5 | (76) 19 |
| (77) 20 | (78) 20 | (79) 10 | (80) 20 |
| (81) 0 | (82) 18 | (83) 1 | (84) 17 |
| (85) 12 | (86) 14 | (87) 0 | (88) 17 |
| (89) 8 | (90) 0 | (91) 11 | (92) 4 |
| (93) 16 | (94) 13 | (95) 11 | (96) 13 |
| (97) 3 | (98) 20 | (99) 20 | (100) 19 |

二十以内加减法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 12 | (2) 3 | (3) 19 | (4) 12 |
| (5) 11 | (6) 20 | (7) 8 | (8) 13 |
| (9) 20 | (10) 0 | (11) 19 | (12) 13 |
| (13) 12 | (14) 5 | (15) 6 | (16) 8 |
| (17) 16 | (18) 2 | (19) 13 | (20) 14 |
| (21) 1 | (22) 0 | (23) 16 | (24) 3 |
| (25) 0 | (26) 7 | (27) 4 | (28) 13 |
| (29) 11 | (30) 15 | (31) 9 | (32) 20 |
| (33) 15 | (34) 9 | (35) 13 | (36) 11 |
| (37) 0 | (38) 12 | (39) 4 | (40) 2 |
| (41) 0 | (42) 5 | (43) 20 | (44) 8 |
| (45) 0 | (46) 0 | (47) 17 | (48) 6 |
| (49) 20 | (50) 15 | (51) 1 | (52) 17 |
| (53) 20 | (54) 10 | (55) 5 | (56) 2 |
| (57) 18 | (58) 19 | (59) 1 | (60) 20 |
| (61) 15 | (62) 6 | (63) 14 | (64) 13 |
| (65) 0 | (66) 0 | (67) 4 | (68) 2 |
| (69) 13 | (70) 2 | (71) 12 | (72) 0 |
| (73) 10 | (74) 10 | (75) 18 | (76) 18 |
| (77) 5 | (78) 0 | (79) 2 | (80) 6 |
| (81) 16 | (82) 17 | (83) 10 | (84) 4 |
| (85) 0 | (86) 6 | (87) 7 | (88) 6 |
| (89) 1 | (90) 18 | (91) 11 | (92) 19 |
| (93) 3 | (94) 14 | (95) 16 | (96) 19 |
| (97) 11 | (98) 9 | (99) 6 | (100) 17 |

二十以内加减法计算练习题答案

第3页答案

(1) 9	(2) 19	(3) 10	(4) 18
(5) 7	(6) 2	(7) 1	(8) 0
(9) 19	(10) 7	(11) 16	(12) 3
(13) 16	(14) 19	(15) 18	(16) 0
(17) 3	(18) 9	(19) 11	(20) 10
(21) 1	(22) 6	(23) 17	(24) 0
(25) 0	(26) 13	(27) 6	(28) 0
(29) 9	(30) 6	(31) 13	(32) 5
(33) 18	(34) 20	(35) 20	(36) 8
(37) 13	(38) 7	(39) 8	(40) 19
(41) 7	(42) 14	(43) 4	(44) 1
(45) 8	(46) 1	(47) 2	(48) 2
(49) 19	(50) 9	(51) 11	(52) 19
(53) 12	(54) 17	(55) 7	(56) 10
(57) 7	(58) 20	(59) 0	(60) 2
(61) 5	(62) 1	(63) 1	(64) 12
(65) 0	(66) 20	(67) 0	(68) 0
(69) 0	(70) 8	(71) 2	(72) 14
(73) 0	(74) 16	(75) 12	(76) 11
(77) 6	(78) 6	(79) 3	(80) 20
(81) 20	(82) 5	(83) 14	(84) 10
(85) 19	(86) 20	(87) 10	(88) 19
(89) 18	(90) 11	(91) 20	(92) 1
(93) 13	(94) 19	(95) 7	(96) 15
(97) 20	(98) 19	(99) 2	(100) 6

二十以内加减法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 20 | (2) 15 | (3) 2 | (4) 3 |
| (5) 3 | (6) 16 | (7) 0 | (8) 8 |
| (9) 0 | (10) 9 | (11) 0 | (12) 20 |
| (13) 0 | (14) 20 | (15) 18 | (16) 7 |
| (17) 4 | (18) 1 | (19) 19 | (20) 20 |
| (21) 18 | (22) 6 | (23) 8 | (24) 1 |
| (25) 0 | (26) 18 | (27) 1 | (28) 19 |
| (29) 0 | (30) 5 | (31) 4 | (32) 18 |
| (33) 19 | (34) 1 | (35) 15 | (36) 1 |
| (37) 17 | (38) 3 | (39) 18 | (40) 8 |
| (41) 3 | (42) 0 | (43) 5 | (44) 19 |
| (45) 4 | (46) 2 | (47) 6 | (48) 5 |
| (49) 11 | (50) 19 | (51) 11 | (52) 12 |
| (53) 18 | (54) 6 | (55) 4 | (56) 3 |
| (57) 11 | (58) 20 | (59) 7 | (60) 19 |
| (61) 13 | (62) 17 | (63) 1 | (64) 10 |
| (65) 20 | (66) 9 | (67) 20 | (68) 1 |
| (69) 0 | (70) 3 | (71) 0 | (72) 7 |
| (73) 20 | (74) 0 | (75) 16 | (76) 3 |
| (77) 2 | (78) 19 | (79) 14 | (80) 20 |
| (81) 0 | (82) 8 | (83) 2 | (84) 0 |
| (85) 14 | (86) 19 | (87) 10 | (88) 1 |
| (89) 20 | (90) 7 | (91) 16 | (92) 13 |
| (93) 5 | (94) 15 | (95) 19 | (96) 9 |
| (97) 1 | (98) 16 | (99) 14 | (100) 9 |

二十以内加减法计算练习题答案

第5页答案

(1) 8	(2) 2	(3) 11	(4) 13
(5) 0	(6) 18	(7) 5	(8) 19
(9) 20	(10) 4	(11) 8	(12) 5
(13) 20	(14) 19	(15) 6	(16) 19
(17) 7	(18) 13	(19) 12	(20) 0
(21) 18	(22) 20	(23) 1	(24) 19
(25) 20	(26) 5	(27) 6	(28) 20
(29) 3	(30) 10	(31) 1	(32) 0
(33) 6	(34) 17	(35) 0	(36) 1
(37) 5	(38) 7	(39) 17	(40) 13
(41) 12	(42) 0	(43) 18	(44) 14
(45) 7	(46) 10	(47) 17	(48) 19
(49) 20	(50) 2	(51) 17	(52) 15
(53) 12	(54) 13	(55) 7	(56) 16
(57) 9	(58) 5	(59) 10	(60) 3
(61) 16	(62) 20	(63) 1	(64) 15
(65) 0	(66) 19	(67) 18	(68) 18
(69) 8	(70) 3	(71) 0	(72) 19
(73) 16	(74) 6	(75) 3	(76) 0
(77) 16	(78) 5	(79) 2	(80) 2
(81) 5	(82) 18	(83) 18	(84) 2
(85) 0	(86) 5	(87) 0	(88) 1
(89) 14	(90) 0	(91) 20	(92) 6
(93) 14	(94) 17	(95) 19	(96) 9
(97) 14	(98) 17	(99) 6	(100) 0

二十以内加减法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 18 | (2) 18 | (3) 5 | (4) 16 |
| (5) 5 | (6) 16 | (7) 20 | (8) 2 |
| (9) 0 | (10) 9 | (11) 10 | (12) 10 |
| (13) 12 | (14) 0 | (15) 10 | (16) 4 |
| (17) 10 | (18) 19 | (19) 5 | (20) 20 |
| (21) 18 | (22) 6 | (23) 19 | (24) 10 |
| (25) 0 | (26) 20 | (27) 13 | (28) 11 |
| (29) 15 | (30) 12 | (31) 6 | (32) 4 |
| (33) 3 | (34) 18 | (35) 18 | (36) 20 |
| (37) 9 | (38) 0 | (39) 11 | (40) 6 |
| (41) 19 | (42) 11 | (43) 16 | (44) 3 |
| (45) 19 | (46) 3 | (47) 3 | (48) 13 |
| (49) 13 | (50) 1 | (51) 18 | (52) 0 |
| (53) 19 | (54) 1 | (55) 20 | (56) 4 |
| (57) 20 | (58) 15 | (59) 19 | (60) 7 |
| (61) 20 | (62) 1 | (63) 3 | (64) 0 |
| (65) 3 | (66) 13 | (67) 5 | (68) 19 |
| (69) 13 | (70) 1 | (71) 0 | (72) 19 |
| (73) 0 | (74) 16 | (75) 3 | (76) 0 |
| (77) 10 | (78) 7 | (79) 4 | (80) 6 |
| (81) 19 | (82) 15 | (83) 20 | (84) 0 |
| (85) 19 | (86) 8 | (87) 4 | (88) 17 |
| (89) 4 | (90) 0 | (91) 19 | (92) 6 |
| (93) 19 | (94) 2 | (95) 3 | (96) 20 |
| (97) 12 | (98) 8 | (99) 19 | (100) 3 |

二十以内加减法计算练习题答案

第7页答案

(1) 16	(2) 18	(3) 18	(4) 8
(5) 3	(6) 0	(7) 2	(8) 17
(9) 1	(10) 20	(11) 8	(12) 20
(13) 0	(14) 11	(15) 0	(16) 7
(17) 19	(18) 2	(19) 20	(20) 0
(21) 11	(22) 13	(23) 11	(24) 5
(25) 0	(26) 0	(27) 8	(28) 1
(29) 6	(30) 0	(31) 19	(32) 1
(33) 11	(34) 14	(35) 4	(36) 15
(37) 14	(38) 10	(39) 4	(40) 13
(41) 19	(42) 3	(43) 16	(44) 19
(45) 14	(46) 0	(47) 16	(48) 14
(49) 13	(50) 9	(51) 13	(52) 20
(53) 0	(54) 2	(55) 7	(56) 18
(57) 6	(58) 16	(59) 3	(60) 8
(61) 16	(62) 20	(63) 20	(64) 3
(65) 5	(66) 0	(67) 2	(68) 9
(69) 3	(70) 19	(71) 0	(72) 8
(73) 7	(74) 15	(75) 19	(76) 17
(77) 0	(78) 2	(79) 6	(80) 13
(81) 11	(82) 20	(83) 7	(84) 1
(85) 19	(86) 7	(87) 2	(88) 8
(89) 14	(90) 10	(91) 0	(92) 10
(93) 16	(94) 19	(95) 14	(96) 2
(97) 3	(98) 19	(99) 20	(100) 10