

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                 |                  |
|------------------|------------------|-----------------|------------------|
| (1) $17 + 3 =$   | (2) $8 + 7 =$    | (3) $3 + 3 =$   | (4) $4 + 3 =$    |
| (5) $4 - 2 =$    | (6) $13 + 4 =$   | (7) $15 - 6 =$  | (8) $18 + 1 =$   |
| (9) $15 + 3 =$   | (10) $2 + 8 =$   | (11) $9 - 1 =$  | (12) $12 - 9 =$  |
| (13) $17 + 2 =$  | (14) $2 + 11 =$  | (15) $13 - 6 =$ | (16) $16 + 2 =$  |
| (17) $17 - 10 =$ | (18) $19 - 12 =$ | (19) $15 + 2 =$ | (20) $17 - 1 =$  |
| (21) $2 + 14 =$  | (22) $17 + 3 =$  | (23) $4 + 2 =$  | (24) $16 + 4 =$  |
| (25) $17 + 2 =$  | (26) $7 + 13 =$  | (27) $15 - 9 =$ | (28) $12 + 7 =$  |
| (29) $9 + 3 =$   | (30) $2 + 11 =$  | (31) $6 - 4 =$  | (32) $19 - 17 =$ |
| (33) $9 - 7 =$   | (34) $16 + 2 =$  | (35) $3 + 9 =$  | (36) $7 + 8 =$   |
| (37) $1 - 1 =$   | (38) $4 + 15 =$  | (39) $11 - 6 =$ | (40) $6 - 6 =$   |
| (41) $8 - 3 =$   | (42) $1 + 15 =$  | (43) $3 + 11 =$ | (44) $8 - 3 =$   |
| (45) $15 + 3 =$  | (46) $10 - 4 =$  | (47) $9 + 7 =$  | (48) $11 - 11 =$ |
| (49) $17 + 2 =$  | (50) $16 - 14 =$ | (51) $15 - 6 =$ | (52) $11 + 3 =$  |
| (53) $15 + 2 =$  | (54) $2 + 16 =$  | (55) $16 - 4 =$ | (56) $11 + 6 =$  |
| (57) $2 - 2 =$   | (58) $12 - 11 =$ | (59) $15 - 3 =$ | (60) $15 - 9 =$  |
| (61) $1 + 14 =$  | (62) $1 + 3 =$   | (63) $2 + 2 =$  | (64) $6 - 2 =$   |
| (65) $8 - 2 =$   | (66) $17 + 2 =$  | (67) $10 + 8 =$ | (68) $1 - 1 =$   |
| (69) $9 + 8 =$   | (70) $12 + 6 =$  | (71) $4 + 15 =$ | (72) $17 + 1 =$  |
| (73) $3 + 8 =$   | (74) $7 + 12 =$  | (75) $7 - 3 =$  | (76) $13 + 1 =$  |
| (77) $11 - 8 =$  | (78) $5 - 1 =$   | (79) $18 + 1 =$ | (80) $6 - 5 =$   |
| (81) $7 - 4 =$   | (82) $14 - 7 =$  | (83) $9 - 6 =$  | (84) $1 - 1 =$   |
| (85) $2 - 1 =$   | (86) $1 - 1 =$   | (87) $6 + 12 =$ | (88) $1 + 15 =$  |
| (89) $8 - 7 =$   | (90) $2 - 1 =$   | (91) $8 - 8 =$  | (92) $7 - 1 =$   |
| (93) $17 - 4 =$  | (94) $5 + 2 =$   | (95) $1 - 1 =$  | (96) $2 + 9 =$   |
| (97) $10 + 5 =$  | (98) $11 - 7 =$  | (99) $3 + 6 =$  | (100) $8 - 3 =$  |

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|------------------|------------------|------------------|------------------|
| (1) $7 - 4 =$    | (2) $2 + 17 =$   | (3) $11 - 9 =$   | (4) $12 + 5 =$   |
| (5) $2 + 6 =$    | (6) $7 - 1 =$    | (7) $1 + 5 =$    | (8) $14 - 6 =$   |
| (9) $6 + 7 =$    | (10) $9 - 1 =$   | (11) $17 + 2 =$  | (12) $18 + 1 =$  |
| (13) $3 + 4 =$   | (14) $13 + 2 =$  | (15) $13 + 1 =$  | (16) $7 + 9 =$   |
| (17) $6 - 3 =$   | (18) $9 + 2 =$   | (19) $13 + 6 =$  | (20) $18 + 1 =$  |
| (21) $18 + 2 =$  | (22) $9 + 9 =$   | (23) $4 + 15 =$  | (24) $14 - 9 =$  |
| (25) $7 + 2 =$   | (26) $17 + 1 =$  | (27) $19 + 1 =$  | (28) $5 - 3 =$   |
| (29) $14 + 6 =$  | (30) $4 - 3 =$   | (31) $17 - 13 =$ | (32) $6 - 1 =$   |
| (33) $1 - 1 =$   | (34) $15 - 11 =$ | (35) $7 - 2 =$   | (36) $12 + 3 =$  |
| (37) $2 - 2 =$   | (38) $16 - 10 =$ | (39) $5 - 4 =$   | (40) $2 + 18 =$  |
| (41) $17 - 5 =$  | (42) $10 + 6 =$  | (43) $5 + 1 =$   | (44) $1 + 16 =$  |
| (45) $7 - 5 =$   | (46) $5 - 1 =$   | (47) $3 - 2 =$   | (48) $1 - 1 =$   |
| (49) $19 + 1 =$  | (50) $8 + 6 =$   | (51) $19 + 1 =$  | (52) $13 + 3 =$  |
| (53) $13 - 12 =$ | (54) $17 + 1 =$  | (55) $4 + 8 =$   | (56) $4 + 13 =$  |
| (57) $12 + 5 =$  | (58) $12 - 5 =$  | (59) $7 - 4 =$   | (60) $3 + 9 =$   |
| (61) $7 - 2 =$   | (62) $6 - 4 =$   | (63) $19 + 1 =$  | (64) $3 + 5 =$   |
| (65) $3 - 1 =$   | (66) $1 - 1 =$   | (67) $9 - 8 =$   | (68) $4 + 9 =$   |
| (69) $17 - 1 =$  | (70) $12 - 2 =$  | (71) $11 + 8 =$  | (72) $11 + 6 =$  |
| (73) $3 + 11 =$  | (74) $10 + 8 =$  | (75) $3 - 2 =$   | (76) $13 - 9 =$  |
| (77) $19 - 14 =$ | (78) $16 + 4 =$  | (79) $3 - 2 =$   | (80) $18 - 11 =$ |
| (81) $1 + 11 =$  | (82) $15 + 1 =$  | (83) $5 + 3 =$   | (84) $9 + 3 =$   |
| (85) $5 + 3 =$   | (86) $7 - 3 =$   | (87) $11 - 4 =$  | (88) $7 + 7 =$   |
| (89) $15 + 3 =$  | (90) $3 - 2 =$   | (91) $2 - 2 =$   | (92) $3 - 1 =$   |
| (93) $9 + 6 =$   | (94) $1 - 1 =$   | (95) $18 + 1 =$  | (96) $12 + 4 =$  |
| (97) $7 + 7 =$   | (98) $10 + 1 =$  | (99) $5 + 3 =$   | (100) $5 - 4 =$  |

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|------------------|-----------------|------------------|-------------------|
| (1) $5 - 5 =$    | (2) $14 + 4 =$  | (3) $2 - 2 =$    | (4) $9 - 3 =$     |
| (5) $6 - 2 =$    | (6) $7 + 7 =$   | (7) $3 - 3 =$    | (8) $13 + 3 =$    |
| (9) $12 + 4 =$   | (10) $8 - 4 =$  | (11) $16 + 3 =$  | (12) $17 - 2 =$   |
| (13) $8 + 1 =$   | (14) $4 - 1 =$  | (15) $13 + 6 =$  | (16) $14 + 6 =$   |
| (17) $10 - 10 =$ | (18) $16 + 3 =$ | (19) $11 + 1 =$  | (20) $5 - 2 =$    |
| (21) $9 - 9 =$   | (22) $13 + 1 =$ | (23) $10 - 2 =$  | (24) $3 - 2 =$    |
| (25) $6 + 4 =$   | (26) $16 + 3 =$ | (27) $2 - 1 =$   | (28) $3 + 4 =$    |
| (29) $16 - 11 =$ | (30) $2 + 1 =$  | (31) $11 + 9 =$  | (32) $17 + 2 =$   |
| (33) $4 - 1 =$   | (34) $8 + 3 =$  | (35) $16 - 16 =$ | (36) $17 + 3 =$   |
| (37) $7 + 9 =$   | (38) $19 + 1 =$ | (39) $16 + 4 =$  | (40) $19 - 12 =$  |
| (41) $2 + 2 =$   | (42) $18 + 1 =$ | (43) $16 - 2 =$  | (44) $18 - 6 =$   |
| (45) $13 + 4 =$  | (46) $18 + 2 =$ | (47) $19 - 9 =$  | (48) $15 - 5 =$   |
| (49) $9 + 1 =$   | (50) $11 + 5 =$ | (51) $6 - 2 =$   | (52) $10 + 8 =$   |
| (53) $13 + 3 =$  | (54) $9 + 10 =$ | (55) $9 - 4 =$   | (56) $13 + 5 =$   |
| (57) $2 - 1 =$   | (58) $17 + 2 =$ | (59) $12 - 10 =$ | (60) $2 + 7 =$    |
| (61) $4 - 1 =$   | (62) $3 - 2 =$  | (63) $19 + 1 =$  | (64) $9 - 4 =$    |
| (65) $10 - 1 =$  | (66) $10 - 2 =$ | (67) $8 - 5 =$   | (68) $15 + 2 =$   |
| (69) $15 - 14 =$ | (70) $8 - 4 =$  | (71) $14 + 1 =$  | (72) $13 + 2 =$   |
| (73) $2 + 16 =$  | (74) $12 + 8 =$ | (75) $3 + 10 =$  | (76) $17 - 1 =$   |
| (77) $15 + 4 =$  | (78) $6 - 2 =$  | (79) $13 - 11 =$ | (80) $9 + 1 =$    |
| (81) $18 + 1 =$  | (82) $19 - 3 =$ | (83) $3 - 2 =$   | (84) $9 + 4 =$    |
| (85) $15 + 4 =$  | (86) $3 - 3 =$  | (87) $1 - 1 =$   | (88) $18 - 5 =$   |
| (89) $4 - 1 =$   | (90) $2 + 6 =$  | (91) $2 - 1 =$   | (92) $14 + 1 =$   |
| (93) $17 + 1 =$  | (94) $9 + 1 =$  | (95) $19 + 1 =$  | (96) $9 + 8 =$    |
| (97) $14 - 12 =$ | (98) $1 - 1 =$  | (99) $14 + 6 =$  | (100) $17 - 15 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $9 - 9 =$    | (2) $15 - 12 =$  | (3) $9 + 10 =$   | (4) $5 - 2 =$     |
| (5) $12 - 2 =$   | (6) $18 + 1 =$   | (7) $9 - 6 =$    | (8) $5 - 4 =$     |
| (9) $2 + 6 =$    | (10) $15 - 7 =$  | (11) $5 + 13 =$  | (12) $4 - 4 =$    |
| (13) $1 + 4 =$   | (14) $19 - 2 =$  | (15) $16 - 7 =$  | (16) $9 + 9 =$    |
| (17) $6 - 5 =$   | (18) $4 - 4 =$   | (19) $16 + 4 =$  | (20) $17 - 8 =$   |
| (21) $18 + 2 =$  | (22) $8 - 3 =$   | (23) $5 + 12 =$  | (24) $19 + 1 =$   |
| (25) $3 - 3 =$   | (26) $4 + 12 =$  | (27) $8 - 4 =$   | (28) $4 + 15 =$   |
| (29) $5 + 14 =$  | (30) $16 + 1 =$  | (31) $4 + 6 =$   | (32) $19 + 1 =$   |
| (33) $12 + 6 =$  | (34) $15 + 4 =$  | (35) $3 + 4 =$   | (36) $19 + 1 =$   |
| (37) $11 - 3 =$  | (38) $7 - 3 =$   | (39) $4 + 2 =$   | (40) $1 + 15 =$   |
| (41) $9 + 4 =$   | (42) $10 - 5 =$  | (43) $4 + 2 =$   | (44) $15 + 1 =$   |
| (45) $3 + 10 =$  | (46) $15 + 2 =$  | (47) $11 - 8 =$  | (48) $13 + 5 =$   |
| (49) $9 - 4 =$   | (50) $15 + 3 =$  | (51) $17 - 12 =$ | (52) $2 - 2 =$    |
| (53) $12 + 3 =$  | (54) $14 + 4 =$  | (55) $18 - 18 =$ | (56) $6 - 6 =$    |
| (57) $18 - 13 =$ | (58) $13 - 11 =$ | (59) $1 + 5 =$   | (60) $9 + 5 =$    |
| (61) $14 - 3 =$  | (62) $7 - 2 =$   | (63) $8 - 7 =$   | (64) $16 - 13 =$  |
| (65) $5 - 4 =$   | (66) $18 - 18 =$ | (67) $4 - 4 =$   | (68) $12 - 8 =$   |
| (69) $5 + 12 =$  | (70) $17 - 9 =$  | (71) $17 - 8 =$  | (72) $5 - 5 =$    |
| (73) $18 + 1 =$  | (74) $8 + 12 =$  | (75) $10 + 5 =$  | (76) $14 + 4 =$   |
| (77) $12 - 9 =$  | (78) $14 - 5 =$  | (79) $1 + 2 =$   | (80) $19 + 1 =$   |
| (81) $5 + 14 =$  | (82) $7 + 1 =$   | (83) $7 - 1 =$   | (84) $19 - 2 =$   |
| (85) $3 + 9 =$   | (86) $9 - 2 =$   | (87) $7 - 3 =$   | (88) $3 - 1 =$    |
| (89) $5 - 4 =$   | (90) $11 + 1 =$  | (91) $16 + 1 =$  | (92) $8 + 8 =$    |
| (93) $19 - 11 =$ | (94) $2 - 1 =$   | (95) $6 - 5 =$   | (96) $12 + 8 =$   |
| (97) $19 + 1 =$  | (98) $5 - 2 =$   | (99) $8 + 12 =$  | (100) $12 - 12 =$ |

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|------------------|-----------------|-----------------|------------------|
| (1) $10 + 1 =$   | (2) $10 + 10 =$ | (3) $17 - 3 =$  | (4) $15 - 12 =$  |
| (5) $8 + 8 =$    | (6) $9 + 11 =$  | (7) $5 + 8 =$   | (8) $16 - 16 =$  |
| (9) $8 - 1 =$    | (10) $6 - 6 =$  | (11) $13 + 6 =$ | (12) $18 - 6 =$  |
| (13) $8 - 1 =$   | (14) $5 + 7 =$  | (15) $9 - 9 =$  | (16) $7 + 4 =$   |
| (17) $17 - 6 =$  | (18) $12 - 6 =$ | (19) $19 - 4 =$ | (20) $17 + 3 =$  |
| (21) $11 - 6 =$  | (22) $11 + 1 =$ | (23) $12 + 4 =$ | (24) $5 - 1 =$   |
| (25) $6 - 2 =$   | (26) $9 - 4 =$  | (27) $19 + 1 =$ | (28) $3 + 13 =$  |
| (29) $19 + 1 =$  | (30) $16 + 3 =$ | (31) $1 - 1 =$  | (32) $10 - 8 =$  |
| (33) $9 + 11 =$  | (34) $11 + 2 =$ | (35) $9 - 1 =$  | (36) $17 - 3 =$  |
| (37) $5 - 4 =$   | (38) $14 + 4 =$ | (39) $5 + 12 =$ | (40) $8 + 12 =$  |
| (41) $5 - 4 =$   | (42) $16 - 6 =$ | (43) $7 + 12 =$ | (44) $4 - 4 =$   |
| (45) $11 + 5 =$  | (46) $1 + 4 =$  | (47) $15 + 1 =$ | (48) $12 + 8 =$  |
| (49) $1 - 1 =$   | (50) $19 - 7 =$ | (51) $17 - 4 =$ | (52) $15 + 1 =$  |
| (53) $19 - 15 =$ | (54) $15 + 5 =$ | (55) $11 + 5 =$ | (56) $11 + 7 =$  |
| (57) $16 + 3 =$  | (58) $14 + 6 =$ | (59) $4 - 2 =$  | (60) $2 + 14 =$  |
| (61) $10 + 10 =$ | (62) $1 + 13 =$ | (63) $14 - 4 =$ | (64) $16 - 11 =$ |
| (65) $5 - 1 =$   | (66) $9 + 4 =$  | (67) $1 + 4 =$  | (68) $16 + 1 =$  |
| (69) $15 - 4 =$  | (70) $10 + 1 =$ | (71) $18 - 5 =$ | (72) $2 - 1 =$   |
| (73) $2 + 18 =$  | (74) $8 + 12 =$ | (75) $9 + 7 =$  | (76) $5 - 3 =$   |
| (77) $19 - 2 =$  | (78) $6 + 6 =$  | (79) $16 + 4 =$ | (80) $17 + 2 =$  |
| (81) $3 + 6 =$   | (82) $8 - 8 =$  | (83) $6 - 3 =$  | (84) $9 - 1 =$   |
| (85) $10 + 4 =$  | (86) $14 + 2 =$ | (87) $17 + 1 =$ | (88) $3 - 3 =$   |
| (89) $7 + 3 =$   | (90) $9 + 2 =$  | (91) $3 - 2 =$  | (92) $1 + 6 =$   |
| (93) $4 - 2 =$   | (94) $1 + 12 =$ | (95) $18 + 2 =$ | (96) $1 - 1 =$   |
| (97) $10 + 9 =$  | (98) $15 - 7 =$ | (99) $17 + 3 =$ | (100) $13 + 6 =$ |

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| (1) $14 - 12 =$  | (2) $12 - 9 =$   | (3) $14 + 6 =$   | (4) $10 - 9 =$    |
| (5) $13 + 5 =$   | (6) $16 + 4 =$   | (7) $9 - 6 =$    | (8) $10 - 1 =$    |
| (9) $17 - 14 =$  | (10) $10 + 4 =$  | (11) $18 + 1 =$  | (12) $15 - 14 =$  |
| (13) $13 + 6 =$  | (14) $8 - 1 =$   | (15) $7 - 7 =$   | (16) $14 + 5 =$   |
| (17) $15 - 11 =$ | (18) $16 + 2 =$  | (19) $16 - 10 =$ | (20) $16 - 3 =$   |
| (21) $6 - 3 =$   | (22) $3 - 1 =$   | (23) $3 + 10 =$  | (24) $8 + 7 =$    |
| (25) $19 - 13 =$ | (26) $11 + 1 =$  | (27) $12 - 10 =$ | (28) $11 - 4 =$   |
| (29) $1 + 8 =$   | (30) $4 + 13 =$  | (31) $2 + 17 =$  | (32) $18 - 1 =$   |
| (33) $5 - 1 =$   | (34) $12 - 8 =$  | (35) $10 - 5 =$  | (36) $4 - 1 =$    |
| (37) $17 - 15 =$ | (38) $5 + 10 =$  | (39) $3 - 2 =$   | (40) $19 - 18 =$  |
| (41) $18 + 1 =$  | (42) $13 - 8 =$  | (43) $14 + 3 =$  | (44) $5 - 5 =$    |
| (45) $1 + 5 =$   | (46) $11 + 1 =$  | (47) $15 - 6 =$  | (48) $7 - 3 =$    |
| (49) $10 - 3 =$  | (50) $10 - 6 =$  | (51) $2 - 1 =$   | (52) $11 + 3 =$   |
| (53) $1 - 1 =$   | (54) $18 + 1 =$  | (55) $12 - 11 =$ | (56) $7 + 12 =$   |
| (57) $11 + 4 =$  | (58) $11 + 2 =$  | (59) $9 + 1 =$   | (60) $10 - 9 =$   |
| (61) $4 - 4 =$   | (62) $13 - 6 =$  | (63) $7 + 12 =$  | (64) $14 - 3 =$   |
| (65) $11 + 4 =$  | (66) $18 - 13 =$ | (67) $6 + 9 =$   | (68) $10 + 4 =$   |
| (69) $14 + 4 =$  | (70) $9 - 4 =$   | (71) $13 - 6 =$  | (72) $19 - 12 =$  |
| (73) $7 + 11 =$  | (74) $7 + 12 =$  | (75) $10 - 5 =$  | (76) $13 + 5 =$   |
| (77) $15 - 6 =$  | (78) $2 + 10 =$  | (79) $7 - 4 =$   | (80) $13 + 2 =$   |
| (81) $10 - 8 =$  | (82) $15 - 7 =$  | (83) $9 - 1 =$   | (84) $13 - 5 =$   |
| (85) $3 - 1 =$   | (86) $5 - 4 =$   | (87) $16 + 1 =$  | (88) $11 + 6 =$   |
| (89) $19 - 8 =$  | (90) $18 - 2 =$  | (91) $18 - 7 =$  | (92) $8 - 5 =$    |
| (93) $14 - 12 =$ | (94) $19 + 1 =$  | (95) $10 - 7 =$  | (96) $1 - 1 =$    |
| (97) $14 - 13 =$ | (98) $10 + 3 =$  | (99) $12 + 7 =$  | (100) $19 - 12 =$ |

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| (1) $17 + 2 =$   | (2) $19 - 19 =$  | (3) $11 - 9 =$   | (4) $10 - 2 =$   |
| (5) $1 + 15 =$   | (6) $7 + 1 =$    | (7) $18 + 2 =$   | (8) $9 - 8 =$    |
| (9) $4 - 4 =$    | (10) $19 + 1 =$  | (11) $4 - 3 =$   | (12) $5 + 10 =$  |
| (13) $15 + 3 =$  | (14) $12 + 8 =$  | (15) $9 - 2 =$   | (16) $5 + 13 =$  |
| (17) $8 + 12 =$  | (18) $17 + 3 =$  | (19) $11 + 2 =$  | (20) $4 - 1 =$   |
| (21) $19 + 1 =$  | (22) $3 - 3 =$   | (23) $17 + 2 =$  | (24) $6 - 6 =$   |
| (25) $8 - 6 =$   | (26) $14 + 5 =$  | (27) $17 + 1 =$  | (28) $4 + 4 =$   |
| (29) $3 - 1 =$   | (30) $4 - 4 =$   | (31) $10 - 7 =$  | (32) $15 - 7 =$  |
| (33) $7 - 4 =$   | (34) $3 - 2 =$   | (35) $3 + 16 =$  | (36) $16 - 15 =$ |
| (37) $4 - 2 =$   | (38) $1 + 1 =$   | (39) $15 + 4 =$  | (40) $12 + 7 =$  |
| (41) $19 + 1 =$  | (42) $3 - 2 =$   | (43) $2 + 9 =$   | (44) $9 + 5 =$   |
| (45) $7 - 7 =$   | (46) $10 + 3 =$  | (47) $15 + 5 =$  | (48) $2 + 17 =$  |
| (49) $18 - 16 =$ | (50) $6 + 12 =$  | (51) $12 + 2 =$  | (52) $13 - 11 =$ |
| (53) $9 + 7 =$   | (54) $7 + 12 =$  | (55) $2 - 1 =$   | (56) $19 - 16 =$ |
| (57) $6 + 1 =$   | (58) $18 + 2 =$  | (59) $12 + 1 =$  | (60) $15 + 2 =$  |
| (61) $15 + 1 =$  | (62) $18 + 2 =$  | (63) $8 - 1 =$   | (64) $4 + 5 =$   |
| (65) $3 + 5 =$   | (66) $14 - 2 =$  | (67) $8 - 8 =$   | (68) $19 + 1 =$  |
| (69) $13 - 3 =$  | (70) $11 + 1 =$  | (71) $12 - 10 =$ | (72) $2 - 2 =$   |
| (73) $10 - 3 =$  | (74) $9 - 5 =$   | (75) $1 - 1 =$   | (76) $17 - 16 =$ |
| (77) $4 + 15 =$  | (78) $13 - 10 =$ | (79) $1 - 1 =$   | (80) $19 + 1 =$  |
| (81) $3 + 6 =$   | (82) $14 - 2 =$  | (83) $10 + 1 =$  | (84) $6 - 5 =$   |
| (85) $2 + 7 =$   | (86) $15 - 15 =$ | (87) $5 + 8 =$   | (88) $4 + 6 =$   |
| (89) $5 + 15 =$  | (90) $2 - 2 =$   | (91) $8 - 4 =$   | (92) $16 - 1 =$  |
| (93) $16 - 8 =$  | (94) $2 + 6 =$   | (95) $17 - 6 =$  | (96) $9 + 4 =$   |
| (97) $2 - 1 =$   | (98) $3 + 17 =$  | (99) $19 + 1 =$  | (100) $18 - 7 =$ |

# 二十以内加减法计算练习题答案

## 第1页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 20  | (2) 15  | (3) 6   | (4) 7   |
| (5) 2   | (6) 17  | (7) 9   | (8) 19  |
| (9) 18  | (10) 10 | (11) 8  | (12) 3  |
| (13) 19 | (14) 13 | (15) 7  | (16) 18 |
| (17) 7  | (18) 7  | (19) 17 | (20) 16 |
| (21) 16 | (22) 20 | (23) 6  | (24) 20 |
| (25) 19 | (26) 20 | (27) 6  | (28) 19 |
| (29) 12 | (30) 13 | (31) 2  | (32) 2  |
| (33) 2  | (34) 18 | (35) 12 | (36) 15 |
| (37) 0  | (38) 19 | (39) 5  | (40) 0  |
| (41) 5  | (42) 16 | (43) 14 | (44) 5  |
| (45) 18 | (46) 6  | (47) 16 | (48) 0  |
| (49) 19 | (50) 2  | (51) 9  | (52) 14 |
| (53) 17 | (54) 18 | (55) 12 | (56) 17 |
| (57) 0  | (58) 1  | (59) 12 | (60) 6  |
| (61) 15 | (62) 4  | (63) 4  | (64) 4  |
| (65) 6  | (66) 19 | (67) 18 | (68) 0  |
| (69) 17 | (70) 18 | (71) 19 | (72) 18 |
| (73) 11 | (74) 19 | (75) 4  | (76) 14 |
| (77) 3  | (78) 4  | (79) 19 | (80) 1  |
| (81) 3  | (82) 7  | (83) 3  | (84) 0  |
| (85) 1  | (86) 0  | (87) 18 | (88) 16 |
| (89) 1  | (90) 1  | (91) 0  | (92) 6  |
| (93) 13 | (94) 7  | (95) 0  | (96) 11 |
| (97) 15 | (98) 4  | (99) 9  | (100) 5 |

## 二十以内加减法计算练习题答案

### 第2页答案

|         |         |         |         |
|---------|---------|---------|---------|
| (1) 3   | (2) 19  | (3) 2   | (4) 17  |
| (5) 8   | (6) 6   | (7) 6   | (8) 8   |
| (9) 13  | (10) 8  | (11) 19 | (12) 19 |
| (13) 7  | (14) 15 | (15) 14 | (16) 16 |
| (17) 3  | (18) 11 | (19) 19 | (20) 19 |
| (21) 20 | (22) 18 | (23) 19 | (24) 5  |
| (25) 9  | (26) 18 | (27) 20 | (28) 2  |
| (29) 20 | (30) 1  | (31) 4  | (32) 5  |
| (33) 0  | (34) 4  | (35) 5  | (36) 15 |
| (37) 0  | (38) 6  | (39) 1  | (40) 20 |
| (41) 12 | (42) 16 | (43) 6  | (44) 17 |
| (45) 2  | (46) 4  | (47) 1  | (48) 0  |
| (49) 20 | (50) 14 | (51) 20 | (52) 16 |
| (53) 1  | (54) 18 | (55) 12 | (56) 17 |
| (57) 17 | (58) 7  | (59) 3  | (60) 12 |
| (61) 5  | (62) 2  | (63) 20 | (64) 8  |
| (65) 2  | (66) 0  | (67) 1  | (68) 13 |
| (69) 16 | (70) 10 | (71) 19 | (72) 17 |
| (73) 14 | (74) 18 | (75) 1  | (76) 4  |
| (77) 5  | (78) 20 | (79) 1  | (80) 7  |
| (81) 12 | (82) 16 | (83) 8  | (84) 12 |
| (85) 8  | (86) 4  | (87) 7  | (88) 14 |
| (89) 18 | (90) 1  | (91) 0  | (92) 2  |
| (93) 15 | (94) 0  | (95) 19 | (96) 16 |
| (97) 14 | (98) 11 | (99) 8  | (100) 1 |

# 二十以内加减法计算练习题答案

## 第3页答案

|         |         |         |         |
|---------|---------|---------|---------|
| (1) 0   | (2) 18  | (3) 0   | (4) 6   |
| (5) 4   | (6) 14  | (7) 0   | (8) 16  |
| (9) 16  | (10) 4  | (11) 19 | (12) 15 |
| (13) 9  | (14) 3  | (15) 19 | (16) 20 |
| (17) 0  | (18) 19 | (19) 12 | (20) 3  |
| (21) 0  | (22) 14 | (23) 8  | (24) 1  |
| (25) 10 | (26) 19 | (27) 1  | (28) 7  |
| (29) 5  | (30) 3  | (31) 20 | (32) 19 |
| (33) 3  | (34) 11 | (35) 0  | (36) 20 |
| (37) 16 | (38) 20 | (39) 20 | (40) 7  |
| (41) 4  | (42) 19 | (43) 14 | (44) 12 |
| (45) 17 | (46) 20 | (47) 10 | (48) 10 |
| (49) 10 | (50) 16 | (51) 4  | (52) 18 |
| (53) 16 | (54) 19 | (55) 5  | (56) 18 |
| (57) 1  | (58) 19 | (59) 2  | (60) 9  |
| (61) 3  | (62) 1  | (63) 20 | (64) 5  |
| (65) 9  | (66) 8  | (67) 3  | (68) 17 |
| (69) 1  | (70) 4  | (71) 15 | (72) 15 |
| (73) 18 | (74) 20 | (75) 13 | (76) 16 |
| (77) 19 | (78) 4  | (79) 2  | (80) 10 |
| (81) 19 | (82) 16 | (83) 1  | (84) 13 |
| (85) 19 | (86) 0  | (87) 0  | (88) 13 |
| (89) 3  | (90) 8  | (91) 1  | (92) 15 |
| (93) 18 | (94) 10 | (95) 20 | (96) 17 |
| (97) 2  | (98) 0  | (99) 20 | (100) 2 |

## 二十以内加减法计算练习题答案

### 第4页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 0   | (2) 3   | (3) 19  | (4) 3   |
| (5) 10  | (6) 19  | (7) 3   | (8) 1   |
| (9) 8   | (10) 8  | (11) 18 | (12) 0  |
| (13) 5  | (14) 17 | (15) 9  | (16) 18 |
| (17) 1  | (18) 0  | (19) 20 | (20) 9  |
| (21) 20 | (22) 5  | (23) 17 | (24) 20 |
| (25) 0  | (26) 16 | (27) 4  | (28) 19 |
| (29) 19 | (30) 17 | (31) 10 | (32) 20 |
| (33) 18 | (34) 19 | (35) 7  | (36) 20 |
| (37) 8  | (38) 4  | (39) 6  | (40) 16 |
| (41) 13 | (42) 5  | (43) 6  | (44) 16 |
| (45) 13 | (46) 17 | (47) 3  | (48) 18 |
| (49) 5  | (50) 18 | (51) 5  | (52) 0  |
| (53) 15 | (54) 18 | (55) 0  | (56) 0  |
| (57) 5  | (58) 2  | (59) 6  | (60) 14 |
| (61) 11 | (62) 5  | (63) 1  | (64) 3  |
| (65) 1  | (66) 0  | (67) 0  | (68) 4  |
| (69) 17 | (70) 8  | (71) 9  | (72) 0  |
| (73) 19 | (74) 20 | (75) 15 | (76) 18 |
| (77) 3  | (78) 9  | (79) 3  | (80) 20 |
| (81) 19 | (82) 8  | (83) 6  | (84) 17 |
| (85) 12 | (86) 7  | (87) 4  | (88) 2  |
| (89) 1  | (90) 12 | (91) 17 | (92) 16 |
| (93) 8  | (94) 1  | (95) 1  | (96) 20 |
| (97) 20 | (98) 3  | (99) 20 | (100) 0 |

# 二十以内加减法计算练习题答案

## 第5页答案

|         |         |         |          |
|---------|---------|---------|----------|
| (1) 11  | (2) 20  | (3) 14  | (4) 3    |
| (5) 16  | (6) 20  | (7) 13  | (8) 0    |
| (9) 7   | (10) 0  | (11) 19 | (12) 12  |
| (13) 7  | (14) 12 | (15) 0  | (16) 11  |
| (17) 11 | (18) 6  | (19) 15 | (20) 20  |
| (21) 5  | (22) 12 | (23) 16 | (24) 4   |
| (25) 4  | (26) 5  | (27) 20 | (28) 16  |
| (29) 20 | (30) 19 | (31) 0  | (32) 2   |
| (33) 20 | (34) 13 | (35) 8  | (36) 14  |
| (37) 1  | (38) 18 | (39) 17 | (40) 20  |
| (41) 1  | (42) 10 | (43) 19 | (44) 0   |
| (45) 16 | (46) 5  | (47) 16 | (48) 20  |
| (49) 0  | (50) 12 | (51) 13 | (52) 16  |
| (53) 4  | (54) 20 | (55) 16 | (56) 18  |
| (57) 19 | (58) 20 | (59) 2  | (60) 16  |
| (61) 20 | (62) 14 | (63) 10 | (64) 5   |
| (65) 4  | (66) 13 | (67) 5  | (68) 17  |
| (69) 11 | (70) 11 | (71) 13 | (72) 1   |
| (73) 20 | (74) 20 | (75) 16 | (76) 2   |
| (77) 17 | (78) 12 | (79) 20 | (80) 19  |
| (81) 9  | (82) 0  | (83) 3  | (84) 8   |
| (85) 14 | (86) 16 | (87) 18 | (88) 0   |
| (89) 10 | (90) 11 | (91) 1  | (92) 7   |
| (93) 2  | (94) 13 | (95) 20 | (96) 0   |
| (97) 19 | (98) 8  | (99) 20 | (100) 19 |

# 二十以内加减法计算练习题答案

## 第6页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 2   | (2) 3   | (3) 20  | (4) 1   |
| (5) 18  | (6) 20  | (7) 3   | (8) 9   |
| (9) 3   | (10) 14 | (11) 19 | (12) 1  |
| (13) 19 | (14) 7  | (15) 0  | (16) 19 |
| (17) 4  | (18) 18 | (19) 6  | (20) 13 |
| (21) 3  | (22) 2  | (23) 13 | (24) 15 |
| (25) 6  | (26) 12 | (27) 2  | (28) 7  |
| (29) 9  | (30) 17 | (31) 19 | (32) 17 |
| (33) 4  | (34) 4  | (35) 5  | (36) 3  |
| (37) 2  | (38) 15 | (39) 1  | (40) 1  |
| (41) 19 | (42) 5  | (43) 17 | (44) 0  |
| (45) 6  | (46) 12 | (47) 9  | (48) 4  |
| (49) 7  | (50) 4  | (51) 1  | (52) 14 |
| (53) 0  | (54) 19 | (55) 1  | (56) 19 |
| (57) 15 | (58) 13 | (59) 10 | (60) 1  |
| (61) 0  | (62) 7  | (63) 19 | (64) 11 |
| (65) 15 | (66) 5  | (67) 15 | (68) 14 |
| (69) 18 | (70) 5  | (71) 7  | (72) 7  |
| (73) 18 | (74) 19 | (75) 5  | (76) 18 |
| (77) 9  | (78) 12 | (79) 3  | (80) 15 |
| (81) 2  | (82) 8  | (83) 8  | (84) 8  |
| (85) 2  | (86) 1  | (87) 17 | (88) 17 |
| (89) 11 | (90) 16 | (91) 11 | (92) 3  |
| (93) 2  | (94) 20 | (95) 3  | (96) 0  |
| (97) 1  | (98) 13 | (99) 19 | (100) 7 |

## 二十以内加减法计算练习题答案

### 第7页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 19  | (2) 0   | (3) 2   | (4) 8    |
| (5) 16  | (6) 8   | (7) 20  | (8) 1    |
| (9) 0   | (10) 20 | (11) 1  | (12) 15  |
| (13) 18 | (14) 20 | (15) 7  | (16) 18  |
| (17) 20 | (18) 20 | (19) 13 | (20) 3   |
| (21) 20 | (22) 0  | (23) 19 | (24) 0   |
| (25) 2  | (26) 19 | (27) 18 | (28) 8   |
| (29) 2  | (30) 0  | (31) 3  | (32) 8   |
| (33) 3  | (34) 1  | (35) 19 | (36) 1   |
| (37) 2  | (38) 2  | (39) 19 | (40) 19  |
| (41) 20 | (42) 1  | (43) 11 | (44) 14  |
| (45) 0  | (46) 13 | (47) 20 | (48) 19  |
| (49) 2  | (50) 18 | (51) 14 | (52) 2   |
| (53) 16 | (54) 19 | (55) 1  | (56) 3   |
| (57) 7  | (58) 20 | (59) 13 | (60) 17  |
| (61) 16 | (62) 20 | (63) 7  | (64) 9   |
| (65) 8  | (66) 12 | (67) 0  | (68) 20  |
| (69) 10 | (70) 12 | (71) 2  | (72) 0   |
| (73) 7  | (74) 4  | (75) 0  | (76) 1   |
| (77) 19 | (78) 3  | (79) 0  | (80) 20  |
| (81) 9  | (82) 12 | (83) 11 | (84) 1   |
| (85) 9  | (86) 0  | (87) 13 | (88) 10  |
| (89) 20 | (90) 0  | (91) 4  | (92) 15  |
| (93) 8  | (94) 8  | (95) 11 | (96) 13  |
| (97) 1  | (98) 20 | (99) 20 | (100) 11 |