

二十以内加减法计算练习题

姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- | | | | |
|----------------|----------------|---------------|----------------|
| (1) 17 + 3 = | (2) 8 + 7 = | (3) 3 + 3 = | (4) 4 + 3 = |
| (5) 4 - 2 = | (6) 13 + 4 = | (7) 15 - 6 = | (8) 18 + 1 = |
| (9) 15 + 3 = | (10) 2 + 8 = | (11) 9 - 1 = | (12) 12 - 9 = |
| (13) 17 + 2 = | (14) 2 + 11 = | (15) 13 - 6 = | (16) 16 + 2 = |
| (17) 17 - 10 = | (18) 19 - 12 = | (19) 15 + 2 = | (20) 17 - 1 = |
| (21) 2 + 14 = | (22) 17 + 3 = | (23) 4 + 2 = | (24) 16 + 4 = |
| (25) 17 + 2 = | (26) 7 + 13 = | (27) 15 - 9 = | (28) 12 + 7 = |
| (29) 9 + 3 = | (30) 2 + 11 = | (31) 6 - 4 = | (32) 19 - 17 = |
| (33) 9 - 7 = | (34) 16 + 2 = | (35) 3 + 9 = | (36) 7 + 8 = |
| (37) 1 - 1 = | (38) 4 + 15 = | (39) 11 - 6 = | (40) 6 - 6 = |
| (41) 8 - 3 = | (42) 1 + 15 = | (43) 3 + 11 = | (44) 8 - 3 = |
| (45) 15 + 3 = | (46) 10 - 4 = | (47) 9 + 7 = | (48) 11 - 11 = |
| (49) 17 + 2 = | (50) 16 - 14 = | (51) 15 - 6 = | (52) 11 + 3 = |
| (53) 15 + 2 = | (54) 2 + 16 = | (55) 16 - 4 = | (56) 11 + 6 = |
| (57) 2 - 2 = | (58) 12 - 11 = | (59) 15 - 3 = | (60) 15 - 9 = |
| (61) 1 + 14 = | (62) 1 + 3 = | (63) 2 + 2 = | (64) 6 - 2 = |
| (65) 8 - 2 = | (66) 17 + 2 = | (67) 10 + 8 = | (68) 1 - 1 = |
| (69) 9 + 8 = | (70) 12 + 6 = | (71) 4 + 15 = | (72) 17 + 1 = |
| (73) 3 + 8 = | (74) 7 + 12 = | (75) 7 - 3 = | (76) 13 + 1 = |
| (77) 11 - 8 = | (78) 5 - 1 = | (79) 18 + 1 = | (80) 6 - 5 = |
| (81) 7 - 4 = | (82) 14 - 7 = | (83) 9 - 6 = | (84) 1 - 1 = |
| (85) 2 - 1 = | (86) 1 - 1 = | (87) 6 + 12 = | (88) 1 + 15 = |
| (89) 8 - 7 = | (90) 2 - 1 = | (91) 8 - 8 = | (92) 7 - 1 = |
| (93) 17 - 4 = | (94) 5 + 2 = | (95) 1 - 1 = | (96) 2 + 9 = |
| (97) 10 + 5 = | (98) 11 - 7 = | (99) 3 + 6 = | (100) 8 - 3 = |



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- | | | | |
|----------------|----------------|----------------|----------------|
| (1) 7 - 4 = | (2) 2 + 17 = | (3) 11 - 9 = | (4) 12 + 5 = |
| (5) 2 + 6 = | (6) 7 - 1 = | (7) 1 + 5 = | (8) 14 - 6 = |
| (9) 6 + 7 = | (10) 9 - 1 = | (11) 17 + 2 = | (12) 18 + 1 = |
| (13) 3 + 4 = | (14) 13 + 2 = | (15) 13 + 1 = | (16) 7 + 9 = |
| (17) 6 - 3 = | (18) 9 + 2 = | (19) 13 + 6 = | (20) 18 + 1 = |
| (21) 18 + 2 = | (22) 9 + 9 = | (23) 4 + 15 = | (24) 14 - 9 = |
| (25) 7 + 2 = | (26) 17 + 1 = | (27) 19 + 1 = | (28) 5 - 3 = |
| (29) 14 + 6 = | (30) 4 - 3 = | (31) 17 - 13 = | (32) 6 - 1 = |
| (33) 1 - 1 = | (34) 15 - 11 = | (35) 7 - 2 = | (36) 12 + 3 = |
| (37) 2 - 2 = | (38) 16 - 10 = | (39) 5 - 4 = | (40) 2 + 18 = |
| (41) 17 - 5 = | (42) 10 + 6 = | (43) 5 + 1 = | (44) 1 + 16 = |
| (45) 7 - 5 = | (46) 5 - 1 = | (47) 3 - 2 = | (48) 1 - 1 = |
| (49) 19 + 1 = | (50) 8 + 6 = | (51) 19 + 1 = | (52) 13 + 3 = |
| (53) 13 - 12 = | (54) 17 + 1 = | (55) 4 + 8 = | (56) 4 + 13 = |
| (57) 12 + 5 = | (58) 12 - 5 = | (59) 7 - 4 = | (60) 3 + 9 = |
| (61) 7 - 2 = | (62) 6 - 4 = | (63) 19 + 1 = | (64) 3 + 5 = |
| (65) 3 - 1 = | (66) 1 - 1 = | (67) 9 - 8 = | (68) 4 + 9 = |
| (69) 17 - 1 = | (70) 12 - 2 = | (71) 11 + 8 = | (72) 11 + 6 = |
| (73) 3 + 11 = | (74) 10 + 8 = | (75) 3 - 2 = | (76) 13 - 9 = |
| (77) 19 - 14 = | (78) 16 + 4 = | (79) 3 - 2 = | (80) 18 - 11 = |
| (81) 1 + 11 = | (82) 15 + 1 = | (83) 5 + 3 = | (84) 9 + 3 = |
| (85) 5 + 3 = | (86) 7 - 3 = | (87) 11 - 4 = | (88) 7 + 7 = |
| (89) 15 + 3 = | (90) 3 - 2 = | (91) 2 - 2 = | (92) 3 - 1 = |
| (93) 9 + 6 = | (94) 1 - 1 = | (95) 18 + 1 = | (96) 12 + 4 = |
| (97) 7 + 7 = | (98) 10 + 1 = | (99) 5 + 3 = | (100) 5 - 4 = |

二十以内加减法计算练习题



扫码看答案

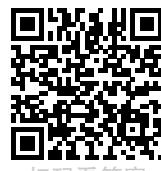
姓名 _____

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用时 _____

得分率 _____ %

- | | | | |
|------------------|-----------------|------------------|-------------------|
| (1) $5 - 5 =$ | (2) $14 + 4 =$ | (3) $2 - 2 =$ | (4) $9 - 3 =$ |
| (5) $6 - 2 =$ | (6) $7 + 7 =$ | (7) $3 - 3 =$ | (8) $13 + 3 =$ |
| (9) $12 + 4 =$ | (10) $8 - 4 =$ | (11) $16 + 3 =$ | (12) $17 - 2 =$ |
| (13) $8 + 1 =$ | (14) $4 - 1 =$ | (15) $13 + 6 =$ | (16) $14 + 6 =$ |
| (17) $10 - 10 =$ | (18) $16 + 3 =$ | (19) $11 + 1 =$ | (20) $5 - 2 =$ |
| (21) $9 - 9 =$ | (22) $13 + 1 =$ | (23) $10 - 2 =$ | (24) $3 - 2 =$ |
| (25) $6 + 4 =$ | (26) $16 + 3 =$ | (27) $2 - 1 =$ | (28) $3 + 4 =$ |
| (29) $16 - 11 =$ | (30) $2 + 1 =$ | (31) $11 + 9 =$ | (32) $17 + 2 =$ |
| (33) $4 - 1 =$ | (34) $8 + 3 =$ | (35) $16 - 16 =$ | (36) $17 + 3 =$ |
| (37) $7 + 9 =$ | (38) $19 + 1 =$ | (39) $16 + 4 =$ | (40) $19 - 12 =$ |
| (41) $2 + 2 =$ | (42) $18 + 1 =$ | (43) $16 - 2 =$ | (44) $18 - 6 =$ |
| (45) $13 + 4 =$ | (46) $18 + 2 =$ | (47) $19 - 9 =$ | (48) $15 - 5 =$ |
| (49) $9 + 1 =$ | (50) $11 + 5 =$ | (51) $6 - 2 =$ | (52) $10 + 8 =$ |
| (53) $13 + 3 =$ | (54) $9 + 10 =$ | (55) $9 - 4 =$ | (56) $13 + 5 =$ |
| (57) $2 - 1 =$ | (58) $17 + 2 =$ | (59) $12 - 10 =$ | (60) $2 + 7 =$ |
| (61) $4 - 1 =$ | (62) $3 - 2 =$ | (63) $19 + 1 =$ | (64) $9 - 4 =$ |
| (65) $10 - 1 =$ | (66) $10 - 2 =$ | (67) $8 - 5 =$ | (68) $15 + 2 =$ |
| (69) $15 - 14 =$ | (70) $8 - 4 =$ | (71) $14 + 1 =$ | (72) $13 + 2 =$ |
| (73) $2 + 16 =$ | (74) $12 + 8 =$ | (75) $3 + 10 =$ | (76) $17 - 1 =$ |
| (77) $15 + 4 =$ | (78) $6 - 2 =$ | (79) $13 - 11 =$ | (80) $9 + 1 =$ |
| (81) $18 + 1 =$ | (82) $19 - 3 =$ | (83) $3 - 2 =$ | (84) $9 + 4 =$ |
| (85) $15 + 4 =$ | (86) $3 - 3 =$ | (87) $1 - 1 =$ | (88) $18 - 5 =$ |
| (89) $4 - 1 =$ | (90) $2 + 6 =$ | (91) $2 - 1 =$ | (92) $14 + 1 =$ |
| (93) $17 + 1 =$ | (94) $9 + 1 =$ | (95) $19 + 1 =$ | (96) $9 + 8 =$ |
| (97) $14 - 12 =$ | (98) $1 - 1 =$ | (99) $14 + 6 =$ | (100) $17 - 15 =$ |



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扫码看答案

- | | | | |
|----------------|----------------|----------------|-----------------|
| (1) 9 - 9 = | (2) 15 - 12 = | (3) 9 + 10 = | (4) 5 - 2 = |
| (5) 12 - 2 = | (6) 18 + 1 = | (7) 9 - 6 = | (8) 5 - 4 = |
| (9) 2 + 6 = | (10) 15 - 7 = | (11) 5 + 13 = | (12) 4 - 4 = |
| (13) 1 + 4 = | (14) 19 - 2 = | (15) 16 - 7 = | (16) 9 + 9 = |
| (17) 6 - 5 = | (18) 4 - 4 = | (19) 16 + 4 = | (20) 17 - 8 = |
| (21) 18 + 2 = | (22) 8 - 3 = | (23) 5 + 12 = | (24) 19 + 1 = |
| (25) 3 - 3 = | (26) 4 + 12 = | (27) 8 - 4 = | (28) 4 + 15 = |
| (29) 5 + 14 = | (30) 16 + 1 = | (31) 4 + 6 = | (32) 19 + 1 = |
| (33) 12 + 6 = | (34) 15 + 4 = | (35) 3 + 4 = | (36) 19 + 1 = |
| (37) 11 - 3 = | (38) 7 - 3 = | (39) 4 + 2 = | (40) 1 + 15 = |
| (41) 9 + 4 = | (42) 10 - 5 = | (43) 4 + 2 = | (44) 15 + 1 = |
| (45) 3 + 10 = | (46) 15 + 2 = | (47) 11 - 8 = | (48) 13 + 5 = |
| (49) 9 - 4 = | (50) 15 + 3 = | (51) 17 - 12 = | (52) 2 - 2 = |
| (53) 12 + 3 = | (54) 14 + 4 = | (55) 18 - 18 = | (56) 6 - 6 = |
| (57) 18 - 13 = | (58) 13 - 11 = | (59) 1 + 5 = | (60) 9 + 5 = |
| (61) 14 - 3 = | (62) 7 - 2 = | (63) 8 - 7 = | (64) 16 - 13 = |
| (65) 5 - 4 = | (66) 18 - 18 = | (67) 4 - 4 = | (68) 12 - 8 = |
| (69) 5 + 12 = | (70) 17 - 9 = | (71) 17 - 8 = | (72) 5 - 5 = |
| (73) 18 + 1 = | (74) 8 + 12 = | (75) 10 + 5 = | (76) 14 + 4 = |
| (77) 12 - 9 = | (78) 14 - 5 = | (79) 1 + 2 = | (80) 19 + 1 = |
| (81) 5 + 14 = | (82) 7 + 1 = | (83) 7 - 1 = | (84) 19 - 2 = |
| (85) 3 + 9 = | (86) 9 - 2 = | (87) 7 - 3 = | (88) 3 - 1 = |
| (89) 5 - 4 = | (90) 11 + 1 = | (91) 16 + 1 = | (92) 8 + 8 = |
| (93) 19 - 11 = | (94) 2 - 1 = | (95) 6 - 5 = | (96) 12 + 8 = |
| (97) 19 + 1 = | (98) 5 - 2 = | (99) 8 + 12 = | (100) 12 - 12 = |

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- | | | | |
|------------------|-----------------|-----------------|------------------|
| (1) $10 + 1 =$ | (2) $10 + 10 =$ | (3) $17 - 3 =$ | (4) $15 - 12 =$ |
| (5) $8 + 8 =$ | (6) $9 + 11 =$ | (7) $5 + 8 =$ | (8) $16 - 16 =$ |
| (9) $8 - 1 =$ | (10) $6 - 6 =$ | (11) $13 + 6 =$ | (12) $18 - 6 =$ |
| (13) $8 - 1 =$ | (14) $5 + 7 =$ | (15) $9 - 9 =$ | (16) $7 + 4 =$ |
| (17) $17 - 6 =$ | (18) $12 - 6 =$ | (19) $19 - 4 =$ | (20) $17 + 3 =$ |
| (21) $11 - 6 =$ | (22) $11 + 1 =$ | (23) $12 + 4 =$ | (24) $5 - 1 =$ |
| (25) $6 - 2 =$ | (26) $9 - 4 =$ | (27) $19 + 1 =$ | (28) $3 + 13 =$ |
| (29) $19 + 1 =$ | (30) $16 + 3 =$ | (31) $1 - 1 =$ | (32) $10 - 8 =$ |
| (33) $9 + 11 =$ | (34) $11 + 2 =$ | (35) $9 - 1 =$ | (36) $17 - 3 =$ |
| (37) $5 - 4 =$ | (38) $14 + 4 =$ | (39) $5 + 12 =$ | (40) $8 + 12 =$ |
| (41) $5 - 4 =$ | (42) $16 - 6 =$ | (43) $7 + 12 =$ | (44) $4 - 4 =$ |
| (45) $11 + 5 =$ | (46) $1 + 4 =$ | (47) $15 + 1 =$ | (48) $12 + 8 =$ |
| (49) $1 - 1 =$ | (50) $19 - 7 =$ | (51) $17 - 4 =$ | (52) $15 + 1 =$ |
| (53) $19 - 15 =$ | (54) $15 + 5 =$ | (55) $11 + 5 =$ | (56) $11 + 7 =$ |
| (57) $16 + 3 =$ | (58) $14 + 6 =$ | (59) $4 - 2 =$ | (60) $2 + 14 =$ |
| (61) $10 + 10 =$ | (62) $1 + 13 =$ | (63) $14 - 4 =$ | (64) $16 - 11 =$ |
| (65) $5 - 1 =$ | (66) $9 + 4 =$ | (67) $1 + 4 =$ | (68) $16 + 1 =$ |
| (69) $15 - 4 =$ | (70) $10 + 1 =$ | (71) $18 - 5 =$ | (72) $2 - 1 =$ |
| (73) $2 + 18 =$ | (74) $8 + 12 =$ | (75) $9 + 7 =$ | (76) $5 - 3 =$ |
| (77) $19 - 2 =$ | (78) $6 + 6 =$ | (79) $16 + 4 =$ | (80) $17 + 2 =$ |
| (81) $3 + 6 =$ | (82) $8 - 8 =$ | (83) $6 - 3 =$ | (84) $9 - 1 =$ |
| (85) $10 + 4 =$ | (86) $14 + 2 =$ | (87) $17 + 1 =$ | (88) $3 - 3 =$ |
| (89) $7 + 3 =$ | (90) $9 + 2 =$ | (91) $3 - 2 =$ | (92) $1 + 6 =$ |
| (93) $4 - 2 =$ | (94) $1 + 12 =$ | (95) $18 + 2 =$ | (96) $1 - 1 =$ |
| (97) $10 + 9 =$ | (98) $15 - 7 =$ | (99) $17 + 3 =$ | (100) $13 + 6 =$ |

二十以内加减法计算练习题



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日期 _____

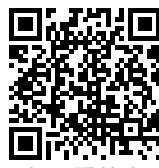
用时 _____

得分率 _____ %

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- | | | | |
|------------------|------------------|------------------|-------------------|
| (1) $14 - 12 =$ | (2) $12 - 9 =$ | (3) $14 + 6 =$ | (4) $10 - 9 =$ |
| (5) $13 + 5 =$ | (6) $16 + 4 =$ | (7) $9 - 6 =$ | (8) $10 - 1 =$ |
| (9) $17 - 14 =$ | (10) $10 + 4 =$ | (11) $18 + 1 =$ | (12) $15 - 14 =$ |
| (13) $13 + 6 =$ | (14) $8 - 1 =$ | (15) $7 - 7 =$ | (16) $14 + 5 =$ |
| (17) $15 - 11 =$ | (18) $16 + 2 =$ | (19) $16 - 10 =$ | (20) $16 - 3 =$ |
| (21) $6 - 3 =$ | (22) $3 - 1 =$ | (23) $3 + 10 =$ | (24) $8 + 7 =$ |
| (25) $19 - 13 =$ | (26) $11 + 1 =$ | (27) $12 - 10 =$ | (28) $11 - 4 =$ |
| (29) $1 + 8 =$ | (30) $4 + 13 =$ | (31) $2 + 17 =$ | (32) $18 - 1 =$ |
| (33) $5 - 1 =$ | (34) $12 - 8 =$ | (35) $10 - 5 =$ | (36) $4 - 1 =$ |
| (37) $17 - 15 =$ | (38) $5 + 10 =$ | (39) $3 - 2 =$ | (40) $19 - 18 =$ |
| (41) $18 + 1 =$ | (42) $13 - 8 =$ | (43) $14 + 3 =$ | (44) $5 - 5 =$ |
| (45) $1 + 5 =$ | (46) $11 + 1 =$ | (47) $15 - 6 =$ | (48) $7 - 3 =$ |
| (49) $10 - 3 =$ | (50) $10 - 6 =$ | (51) $2 - 1 =$ | (52) $11 + 3 =$ |
| (53) $1 - 1 =$ | (54) $18 + 1 =$ | (55) $12 - 11 =$ | (56) $7 + 12 =$ |
| (57) $11 + 4 =$ | (58) $11 + 2 =$ | (59) $9 + 1 =$ | (60) $10 - 9 =$ |
| (61) $4 - 4 =$ | (62) $13 - 6 =$ | (63) $7 + 12 =$ | (64) $14 - 3 =$ |
| (65) $11 + 4 =$ | (66) $18 - 13 =$ | (67) $6 + 9 =$ | (68) $10 + 4 =$ |
| (69) $14 + 4 =$ | (70) $9 - 4 =$ | (71) $13 - 6 =$ | (72) $19 - 12 =$ |
| (73) $7 + 11 =$ | (74) $7 + 12 =$ | (75) $10 - 5 =$ | (76) $13 + 5 =$ |
| (77) $15 - 6 =$ | (78) $2 + 10 =$ | (79) $7 - 4 =$ | (80) $13 + 2 =$ |
| (81) $10 - 8 =$ | (82) $15 - 7 =$ | (83) $9 - 1 =$ | (84) $13 - 5 =$ |
| (85) $3 - 1 =$ | (86) $5 - 4 =$ | (87) $16 + 1 =$ | (88) $11 + 6 =$ |
| (89) $19 - 8 =$ | (90) $18 - 2 =$ | (91) $18 - 7 =$ | (92) $8 - 5 =$ |
| (93) $14 - 12 =$ | (94) $19 + 1 =$ | (95) $10 - 7 =$ | (96) $1 - 1 =$ |
| (97) $14 - 13 =$ | (98) $10 + 3 =$ | (99) $12 + 7 =$ | (100) $19 - 12 =$ |

二十以内加减法计算练习题



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|------------------|------------------|------------------|------------------|
| (1) $17 + 2 =$ | (2) $19 - 19 =$ | (3) $11 - 9 =$ | (4) $10 - 2 =$ |
| (5) $1 + 15 =$ | (6) $7 + 1 =$ | (7) $18 + 2 =$ | (8) $9 - 8 =$ |
| (9) $4 - 4 =$ | (10) $19 + 1 =$ | (11) $4 - 3 =$ | (12) $5 + 10 =$ |
| (13) $15 + 3 =$ | (14) $12 + 8 =$ | (15) $9 - 2 =$ | (16) $5 + 13 =$ |
| (17) $8 + 12 =$ | (18) $17 + 3 =$ | (19) $11 + 2 =$ | (20) $4 - 1 =$ |
| (21) $19 + 1 =$ | (22) $3 - 3 =$ | (23) $17 + 2 =$ | (24) $6 - 6 =$ |
| (25) $8 - 6 =$ | (26) $14 + 5 =$ | (27) $17 + 1 =$ | (28) $4 + 4 =$ |
| (29) $3 - 1 =$ | (30) $4 - 4 =$ | (31) $10 - 7 =$ | (32) $15 - 7 =$ |
| (33) $7 - 4 =$ | (34) $3 - 2 =$ | (35) $3 + 16 =$ | (36) $16 - 15 =$ |
| (37) $4 - 2 =$ | (38) $1 + 1 =$ | (39) $15 + 4 =$ | (40) $12 + 7 =$ |
| (41) $19 + 1 =$ | (42) $3 - 2 =$ | (43) $2 + 9 =$ | (44) $9 + 5 =$ |
| (45) $7 - 7 =$ | (46) $10 + 3 =$ | (47) $15 + 5 =$ | (48) $2 + 17 =$ |
| (49) $18 - 16 =$ | (50) $6 + 12 =$ | (51) $12 + 2 =$ | (52) $13 - 11 =$ |
| (53) $9 + 7 =$ | (54) $7 + 12 =$ | (55) $2 - 1 =$ | (56) $19 - 16 =$ |
| (57) $6 + 1 =$ | (58) $18 + 2 =$ | (59) $12 + 1 =$ | (60) $15 + 2 =$ |
| (61) $15 + 1 =$ | (62) $18 + 2 =$ | (63) $8 - 1 =$ | (64) $4 + 5 =$ |
| (65) $3 + 5 =$ | (66) $14 - 2 =$ | (67) $8 - 8 =$ | (68) $19 + 1 =$ |
| (69) $13 - 3 =$ | (70) $11 + 1 =$ | (71) $12 - 10 =$ | (72) $2 - 2 =$ |
| (73) $10 - 3 =$ | (74) $9 - 5 =$ | (75) $1 - 1 =$ | (76) $17 - 16 =$ |
| (77) $4 + 15 =$ | (78) $13 - 10 =$ | (79) $1 - 1 =$ | (80) $19 + 1 =$ |
| (81) $3 + 6 =$ | (82) $14 - 2 =$ | (83) $10 + 1 =$ | (84) $6 - 5 =$ |
| (85) $2 + 7 =$ | (86) $15 - 15 =$ | (87) $5 + 8 =$ | (88) $4 + 6 =$ |
| (89) $5 + 15 =$ | (90) $2 - 2 =$ | (91) $8 - 4 =$ | (92) $16 - 1 =$ |
| (93) $16 - 8 =$ | (94) $2 + 6 =$ | (95) $17 - 6 =$ | (96) $9 + 4 =$ |
| (97) $2 - 1 =$ | (98) $3 + 17 =$ | (99) $19 + 1 =$ | (100) $18 - 7 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 20	(2) 15	(3) 6	(4) 7	(5) 2	(6) 17	(7) 9	(8) 19
(9) 18	(10) 10	(11) 8	(12) 3	(13) 19	(14) 13	(15) 7	(16) 18
(17) 7	(18) 7	(19) 17	(20) 16	(21) 16	(22) 20	(23) 6	(24) 20
(25) 19	(26) 20	(27) 6	(28) 19	(29) 12	(30) 13	(31) 2	(32) 2
(33) 2	(34) 18	(35) 12	(36) 15	(37) 0	(38) 19	(39) 5	(40) 0
(41) 5	(42) 16	(43) 14	(44) 5	(45) 18	(46) 6	(47) 16	(48) 0
(49) 19	(50) 2	(51) 9	(52) 14	(53) 17	(54) 18	(55) 12	(56) 17
(57) 0	(58) 1	(59) 12	(60) 6	(61) 15	(62) 4	(63) 4	(64) 4
(65) 6	(66) 19	(67) 18	(68) 0	(69) 17	(70) 18	(71) 19	(72) 18
(73) 11	(74) 19	(75) 4	(76) 14	(77) 3	(78) 4	(79) 19	(80) 1
(81) 3	(82) 7	(83) 3	(84) 0	(85) 1	(86) 0	(87) 18	(88) 16
(89) 1	(90) 1	(91) 0	(92) 6	(93) 13	(94) 7	(95) 0	(96) 11
(97) 15	(98) 4	(99) 9	(100) 5				

第2页答案

(1) 3	(2) 19	(3) 2	(4) 17	(5) 8	(6) 6	(7) 6	(8) 8
(9) 13	(10) 8	(11) 19	(12) 19	(13) 7	(14) 15	(15) 14	(16) 16
(17) 3	(18) 11	(19) 19	(20) 19	(21) 20	(22) 18	(23) 19	(24) 5
(25) 9	(26) 18	(27) 20	(28) 2	(29) 20	(30) 1	(31) 4	(32) 5
(33) 0	(34) 4	(35) 5	(36) 15	(37) 0	(38) 6	(39) 1	(40) 20
(41) 12	(42) 16	(43) 6	(44) 17	(45) 2	(46) 4	(47) 1	(48) 0
(49) 20	(50) 14	(51) 20	(52) 16	(53) 1	(54) 18	(55) 12	(56) 17
(57) 17	(58) 7	(59) 3	(60) 12	(61) 5	(62) 2	(63) 20	(64) 8
(65) 2	(66) 0	(67) 1	(68) 13	(69) 16	(70) 10	(71) 19	(72) 17
(73) 14	(74) 18	(75) 1	(76) 4	(77) 5	(78) 20	(79) 1	(80) 7
(81) 12	(82) 16	(83) 8	(84) 12	(85) 8	(86) 4	(87) 7	(88) 14
(89) 18	(90) 1	(91) 0	(92) 2	(93) 15	(94) 0	(95) 19	(96) 16
(97) 14	(98) 11	(99) 8	(100) 1				

二十以内加减法计算练习题答案

第3页答案

(1) 0 (2) 18 (3) 0 (4) 6 (5) 4 (6) 14 (7) 0 (8) 16
(9) 16 (10) 4 (11) 19 (12) 15 (13) 9 (14) 3 (15) 19 (16) 20
(17) 0 (18) 19 (19) 12 (20) 3 (21) 0 (22) 14 (23) 8 (24) 1
(25) 10 (26) 19 (27) 1 (28) 7 (29) 5 (30) 3 (31) 20 (32) 19
(33) 3 (34) 11 (35) 0 (36) 20 (37) 16 (38) 20 (39) 20 (40) 7
(41) 4 (42) 19 (43) 14 (44) 12 (45) 17 (46) 20 (47) 10 (48) 10
(49) 10 (50) 16 (51) 4 (52) 18 (53) 16 (54) 19 (55) 5 (56) 18
(57) 1 (58) 19 (59) 2 (60) 9 (61) 3 (62) 1 (63) 20 (64) 5
(65) 9 (66) 8 (67) 3 (68) 17 (69) 1 (70) 4 (71) 15 (72) 15
(73) 18 (74) 20 (75) 13 (76) 16 (77) 19 (78) 4 (79) 2 (80) 10
(81) 19 (82) 16 (83) 1 (84) 13 (85) 19 (86) 0 (87) 0 (88) 13
(89) 3 (90) 8 (91) 1 (92) 15 (93) 18 (94) 10 (95) 20 (96) 17
(97) 2 (98) 0 (99) 20 (100) 2

第4页答案

(1) 0 (2) 3 (3) 19 (4) 3 (5) 10 (6) 19 (7) 3 (8) 1
(9) 8 (10) 8 (11) 18 (12) 0 (13) 5 (14) 17 (15) 9 (16) 18
(17) 1 (18) 0 (19) 20 (20) 9 (21) 20 (22) 5 (23) 17 (24) 20
(25) 0 (26) 16 (27) 4 (28) 19 (29) 19 (30) 17 (31) 10 (32) 20
(33) 18 (34) 19 (35) 7 (36) 20 (37) 8 (38) 4 (39) 6 (40) 16
(41) 13 (42) 5 (43) 6 (44) 16 (45) 13 (46) 17 (47) 3 (48) 18
(49) 5 (50) 18 (51) 5 (52) 0 (53) 15 (54) 18 (55) 0 (56) 0
(57) 5 (58) 2 (59) 6 (60) 14 (61) 11 (62) 5 (63) 1 (64) 3
(65) 1 (66) 0 (67) 0 (68) 4 (69) 17 (70) 8 (71) 9 (72) 0
(73) 19 (74) 20 (75) 15 (76) 18 (77) 3 (78) 9 (79) 3 (80) 20
(81) 19 (82) 8 (83) 6 (84) 17 (85) 12 (86) 7 (87) 4 (88) 2
(89) 1 (90) 12 (91) 17 (92) 16 (93) 8 (94) 1 (95) 1 (96) 20
(97) 20 (98) 3 (99) 20 (100) 0

二十以内加减法计算练习题答案

第5页答案

(1) 11 (2) 20 (3) 14 (4) 3 (5) 16 (6) 20 (7) 13 (8) 0
(9) 7 (10) 0 (11) 19 (12) 12 (13) 7 (14) 12 (15) 0 (16) 11
(17) 11 (18) 6 (19) 15 (20) 20 (21) 5 (22) 12 (23) 16 (24) 4
(25) 4 (26) 5 (27) 20 (28) 16 (29) 20 (30) 19 (31) 0 (32) 2
(33) 20 (34) 13 (35) 8 (36) 14 (37) 1 (38) 18 (39) 17 (40) 20
(41) 1 (42) 10 (43) 19 (44) 0 (45) 16 (46) 5 (47) 16 (48) 20
(49) 0 (50) 12 (51) 13 (52) 16 (53) 4 (54) 20 (55) 16 (56) 18
(57) 19 (58) 20 (59) 2 (60) 16 (61) 20 (62) 14 (63) 10 (64) 5
(65) 4 (66) 13 (67) 5 (68) 17 (69) 11 (70) 11 (71) 13 (72) 1
(73) 20 (74) 20 (75) 16 (76) 2 (77) 17 (78) 12 (79) 20 (80) 19
(81) 9 (82) 0 (83) 3 (84) 8 (85) 14 (86) 16 (87) 18 (88) 0
(89) 10 (90) 11 (91) 1 (92) 7 (93) 2 (94) 13 (95) 20 (96) 0
(97) 19 (98) 8 (99) 20 (100) 19

第6页答案

(1) 2 (2) 3 (3) 20 (4) 1 (5) 18 (6) 20 (7) 3 (8) 9
(9) 3 (10) 14 (11) 19 (12) 1 (13) 19 (14) 7 (15) 0 (16) 19
(17) 4 (18) 18 (19) 6 (20) 13 (21) 3 (22) 2 (23) 13 (24) 15
(25) 6 (26) 12 (27) 2 (28) 7 (29) 9 (30) 17 (31) 19 (32) 17
(33) 4 (34) 4 (35) 5 (36) 3 (37) 2 (38) 15 (39) 1 (40) 1
(41) 19 (42) 5 (43) 17 (44) 0 (45) 6 (46) 12 (47) 9 (48) 4
(49) 7 (50) 4 (51) 1 (52) 14 (53) 0 (54) 19 (55) 1 (56) 19
(57) 15 (58) 13 (59) 10 (60) 1 (61) 0 (62) 7 (63) 19 (64) 11
(65) 15 (66) 5 (67) 15 (68) 14 (69) 18 (70) 5 (71) 7 (72) 7
(73) 18 (74) 19 (75) 5 (76) 18 (77) 9 (78) 12 (79) 3 (80) 15
(81) 2 (82) 8 (83) 8 (84) 8 (85) 2 (86) 1 (87) 17 (88) 17
(89) 11 (90) 16 (91) 11 (92) 3 (93) 2 (94) 20 (95) 3 (96) 0
(97) 1 (98) 13 (99) 19 (100) 7

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 19 | (2) 0 | (3) 2 | (4) 8 | (5) 16 | (6) 8 | (7) 20 | (8) 1 |
| (9) 0 | (10) 20 | (11) 1 | (12) 15 | (13) 18 | (14) 20 | (15) 7 | (16) 18 |
| (17) 20 | (18) 20 | (19) 13 | (20) 3 | (21) 20 | (22) 0 | (23) 19 | (24) 0 |
| (25) 2 | (26) 19 | (27) 18 | (28) 8 | (29) 2 | (30) 0 | (31) 3 | (32) 8 |
| (33) 3 | (34) 1 | (35) 19 | (36) 1 | (37) 2 | (38) 2 | (39) 19 | (40) 19 |
| (41) 20 | (42) 1 | (43) 11 | (44) 14 | (45) 0 | (46) 13 | (47) 20 | (48) 19 |
| (49) 2 | (50) 18 | (51) 14 | (52) 2 | (53) 16 | (54) 19 | (55) 1 | (56) 3 |
| (57) 7 | (58) 20 | (59) 13 | (60) 17 | (61) 16 | (62) 20 | (63) 7 | (64) 9 |
| (65) 8 | (66) 12 | (67) 0 | (68) 20 | (69) 10 | (70) 12 | (71) 2 | (72) 0 |
| (73) 7 | (74) 4 | (75) 0 | (76) 1 | (77) 19 | (78) 3 | (79) 0 | (80) 20 |
| (81) 9 | (82) 12 | (83) 11 | (84) 1 | (85) 9 | (86) 0 | (87) 13 | (88) 10 |
| (89) 20 | (90) 0 | (91) 4 | (92) 15 | (93) 8 | (94) 8 | (95) 11 | (96) 13 |
| (97) 1 | (98) 20 | (99) 20 | (100) 11 | | | | |