

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $11 + 2 =$

(2)  $7 + 7 =$

(3)  $11 + 4 =$

(4)  $7 + 11 =$

(5)  $16 + 2 =$

(6)  $12 + 1 =$

(7)  $18 + 1 =$

(8)  $19 + 1 =$

(9)  $6 + 6 =$

(10)  $8 + 5 =$

(11)  $1 + 15 =$

(12)  $6 + 10 =$

(13)  $16 + 4 =$

(14)  $17 + 1 =$

(15)  $2 + 7 =$

(16)  $18 + 2 =$

(17)  $13 + 6 =$

(18)  $14 + 5 =$

(19)  $13 + 5 =$

(20)  $15 + 2 =$

(21)  $1 + 5 =$

(22)  $9 + 6 =$

(23)  $13 + 5 =$

(24)  $1 + 6 =$

(25)  $12 + 7 =$

(26)  $17 + 3 =$

(27)  $18 + 1 =$

(28)  $6 + 8 =$

(29)  $15 + 2 =$

(30)  $9 + 2 =$

(31)  $18 + 1 =$

(32)  $15 + 3 =$

(33)  $14 + 1 =$

(34)  $2 + 18 =$

(35)  $6 + 1 =$

(36)  $10 + 6 =$

(37)  $10 + 9 =$

(38)  $7 + 12 =$

(39)  $7 + 11 =$

(40)  $5 + 11 =$

(41)  $14 + 1 =$

(42)  $13 + 2 =$

(43)  $18 + 2 =$

(44)  $13 + 4 =$

(45)  $8 + 4 =$

(46)  $18 + 2 =$

(47)  $19 + 1 =$

(48)  $18 + 2 =$

(49)  $6 + 12 =$

(50)  $12 + 3 =$

(51)  $8 + 6 =$

(52)  $4 + 6 =$

(53)  $6 + 12 =$

(54)  $12 + 3 =$

(55)  $16 + 4 =$

(56)  $6 + 9 =$

(57)  $3 + 4 =$

(58)  $18 + 1 =$

(59)  $8 + 9 =$

(60)  $6 + 10 =$

(61)  $13 + 4 =$

(62)  $18 + 2 =$

(63)  $14 + 3 =$

(64)  $8 + 6 =$

(65)  $19 + 1 =$

(66)  $15 + 3 =$

(67)  $4 + 9 =$

(68)  $3 + 17 =$

(69)  $9 + 4 =$

(70)  $4 + 6 =$

(71)  $14 + 3 =$

(72)  $15 + 5 =$

(73)  $17 + 1 =$

(74)  $15 + 4 =$

(75)  $18 + 1 =$

(76)  $11 + 3 =$

(77)  $3 + 11 =$

(78)  $9 + 4 =$

(79)  $8 + 4 =$

(80)  $5 + 6 =$

(81)  $17 + 1 =$

(82)  $6 + 5 =$

(83)  $9 + 4 =$

(84)  $3 + 13 =$

(85)  $5 + 2 =$

(86)  $15 + 1 =$

(87)  $9 + 10 =$

(88)  $7 + 12 =$

(89)  $3 + 5 =$

(90)  $14 + 1 =$

(91)  $5 + 13 =$

(92)  $16 + 3 =$

(93)  $14 + 4 =$

(94)  $7 + 10 =$

(95)  $11 + 2 =$

(96)  $13 + 3 =$

(97)  $3 + 15 =$

(98)  $19 + 1 =$

(99)  $13 + 4 =$

(100)  $14 + 1 =$

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $4 + 14 =$

(2)  $9 + 6 =$

(3)  $11 + 7 =$

(4)  $14 + 1 =$

(5)  $18 + 2 =$

(6)  $7 + 8 =$

(7)  $6 + 10 =$

(8)  $14 + 3 =$

(9)  $5 + 11 =$

(10)  $15 + 3 =$

(11)  $16 + 1 =$

(12)  $9 + 5 =$

(13)  $9 + 8 =$

(14)  $12 + 4 =$

(15)  $1 + 17 =$

(16)  $15 + 1 =$

(17)  $8 + 1 =$

(18)  $17 + 3 =$

(19)  $16 + 1 =$

(20)  $10 + 1 =$

(21)  $11 + 9 =$

(22)  $5 + 8 =$

(23)  $2 + 3 =$

(24)  $18 + 1 =$

(25)  $1 + 13 =$

(26)  $12 + 2 =$

(27)  $12 + 8 =$

(28)  $14 + 1 =$

(29)  $8 + 12 =$

(30)  $19 + 1 =$

(31)  $1 + 18 =$

(32)  $4 + 15 =$

(33)  $11 + 8 =$

(34)  $6 + 4 =$

(35)  $18 + 2 =$

(36)  $16 + 4 =$

(37)  $5 + 5 =$

(38)  $14 + 4 =$

(39)  $4 + 7 =$

(40)  $17 + 3 =$

(41)  $1 + 2 =$

(42)  $11 + 9 =$

(43)  $8 + 3 =$

(44)  $18 + 2 =$

(45)  $6 + 1 =$

(46)  $4 + 14 =$

(47)  $10 + 6 =$

(48)  $1 + 6 =$

(49)  $1 + 14 =$

(50)  $3 + 9 =$

(51)  $19 + 1 =$

(52)  $1 + 13 =$

(53)  $2 + 10 =$

(54)  $3 + 7 =$

(55)  $17 + 2 =$

(56)  $5 + 6 =$

(57)  $17 + 1 =$

(58)  $2 + 14 =$

(59)  $18 + 2 =$

(60)  $15 + 1 =$

(61)  $2 + 1 =$

(62)  $8 + 4 =$

(63)  $8 + 12 =$

(64)  $2 + 2 =$

(65)  $5 + 6 =$

(66)  $2 + 14 =$

(67)  $15 + 4 =$

(68)  $3 + 1 =$

(69)  $11 + 3 =$

(70)  $2 + 18 =$

(71)  $2 + 12 =$

(72)  $19 + 1 =$

(73)  $9 + 7 =$

(74)  $8 + 1 =$

(75)  $4 + 3 =$

(76)  $19 + 1 =$

(77)  $14 + 3 =$

(78)  $7 + 3 =$

(79)  $9 + 11 =$

(80)  $15 + 1 =$

(81)  $9 + 10 =$

(82)  $11 + 5 =$

(83)  $8 + 5 =$

(84)  $9 + 4 =$

(85)  $4 + 8 =$

(86)  $13 + 1 =$

(87)  $1 + 3 =$

(88)  $7 + 5 =$

(89)  $10 + 9 =$

(90)  $6 + 12 =$

(91)  $10 + 6 =$

(92)  $10 + 5 =$

(93)  $19 + 1 =$

(94)  $10 + 5 =$

(95)  $7 + 6 =$

(96)  $4 + 9 =$

(97)  $5 + 4 =$

(98)  $17 + 1 =$

(99)  $12 + 5 =$

(100)  $9 + 1 =$

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $4 + 15 =$

(2)  $13 + 3 =$

(3)  $3 + 4 =$

(4)  $12 + 4 =$

(5)  $16 + 4 =$

(6)  $11 + 1 =$

(7)  $18 + 2 =$

(8)  $12 + 7 =$

(9)  $2 + 18 =$

(10)  $13 + 6 =$

(11)  $3 + 3 =$

(12)  $10 + 9 =$

(13)  $13 + 7 =$

(14)  $15 + 1 =$

(15)  $8 + 11 =$

(16)  $15 + 2 =$

(17)  $6 + 1 =$

(18)  $10 + 6 =$

(19)  $4 + 2 =$

(20)  $17 + 3 =$

(21)  $12 + 6 =$

(22)  $2 + 8 =$

(23)  $10 + 1 =$

(24)  $7 + 10 =$

(25)  $16 + 3 =$

(26)  $12 + 1 =$

(27)  $5 + 3 =$

(28)  $8 + 4 =$

(29)  $16 + 4 =$

(30)  $8 + 10 =$

(31)  $1 + 8 =$

(32)  $18 + 2 =$

(33)  $4 + 5 =$

(34)  $4 + 4 =$

(35)  $17 + 3 =$

(36)  $14 + 3 =$

(37)  $6 + 3 =$

(38)  $13 + 2 =$

(39)  $1 + 13 =$

(40)  $16 + 3 =$

(41)  $6 + 13 =$

(42)  $7 + 6 =$

(43)  $11 + 9 =$

(44)  $3 + 12 =$

(45)  $13 + 1 =$

(46)  $7 + 11 =$

(47)  $16 + 1 =$

(48)  $12 + 4 =$

(49)  $14 + 5 =$

(50)  $14 + 4 =$

(51)  $7 + 4 =$

(52)  $3 + 16 =$

(53)  $9 + 3 =$

(54)  $7 + 4 =$

(55)  $5 + 13 =$

(56)  $14 + 5 =$

(57)  $7 + 6 =$

(58)  $1 + 8 =$

(59)  $2 + 12 =$

(60)  $4 + 5 =$

(61)  $6 + 7 =$

(62)  $15 + 3 =$

(63)  $17 + 2 =$

(64)  $19 + 1 =$

(65)  $16 + 4 =$

(66)  $3 + 4 =$

(67)  $17 + 2 =$

(68)  $14 + 2 =$

(69)  $12 + 2 =$

(70)  $7 + 3 =$

(71)  $14 + 4 =$

(72)  $15 + 4 =$

(73)  $4 + 14 =$

(74)  $17 + 1 =$

(75)  $6 + 13 =$

(76)  $16 + 2 =$

(77)  $8 + 7 =$

(78)  $16 + 4 =$

(79)  $18 + 2 =$

(80)  $11 + 5 =$

(81)  $16 + 1 =$

(82)  $2 + 12 =$

(83)  $8 + 9 =$

(84)  $9 + 11 =$

(85)  $5 + 10 =$

(86)  $18 + 1 =$

(87)  $11 + 4 =$

(88)  $3 + 9 =$

(89)  $13 + 1 =$

(90)  $14 + 5 =$

(91)  $2 + 5 =$

(92)  $19 + 1 =$

(93)  $2 + 18 =$

(94)  $14 + 1 =$

(95)  $17 + 3 =$

(96)  $18 + 2 =$

(97)  $4 + 16 =$

(98)  $13 + 2 =$

(99)  $7 + 9 =$

(100)  $7 + 10 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                 |                 |                 |                  |
|-----------------|-----------------|-----------------|------------------|
| (1) $19 + 1 =$  | (2) $17 + 2 =$  | (3) $4 + 4 =$   | (4) $19 + 1 =$   |
| (5) $6 + 4 =$   | (6) $2 + 17 =$  | (7) $17 + 2 =$  | (8) $11 + 1 =$   |
| (9) $18 + 1 =$  | (10) $8 + 11 =$ | (11) $4 + 8 =$  | (12) $16 + 4 =$  |
| (13) $4 + 6 =$  | (14) $17 + 3 =$ | (15) $6 + 5 =$  | (16) $1 + 3 =$   |
| (17) $4 + 8 =$  | (18) $3 + 2 =$  | (19) $1 + 8 =$  | (20) $5 + 2 =$   |
| (21) $19 + 1 =$ | (22) $14 + 5 =$ | (23) $10 + 1 =$ | (24) $12 + 4 =$  |
| (25) $5 + 9 =$  | (26) $12 + 5 =$ | (27) $4 + 14 =$ | (28) $7 + 12 =$  |
| (29) $18 + 2 =$ | (30) $5 + 4 =$  | (31) $3 + 8 =$  | (32) $18 + 1 =$  |
| (33) $8 + 2 =$  | (34) $16 + 2 =$ | (35) $12 + 1 =$ | (36) $1 + 12 =$  |
| (37) $10 + 6 =$ | (38) $12 + 7 =$ | (39) $16 + 4 =$ | (40) $8 + 5 =$   |
| (41) $13 + 6 =$ | (42) $1 + 14 =$ | (43) $17 + 3 =$ | (44) $13 + 6 =$  |
| (45) $3 + 7 =$  | (46) $6 + 13 =$ | (47) $3 + 6 =$  | (48) $11 + 5 =$  |
| (49) $19 + 1 =$ | (50) $11 + 3 =$ | (51) $17 + 1 =$ | (52) $12 + 2 =$  |
| (53) $4 + 9 =$  | (54) $15 + 5 =$ | (55) $5 + 1 =$  | (56) $14 + 4 =$  |
| (57) $5 + 4 =$  | (58) $6 + 12 =$ | (59) $18 + 2 =$ | (60) $14 + 2 =$  |
| (61) $4 + 4 =$  | (62) $2 + 12 =$ | (63) $14 + 4 =$ | (64) $5 + 7 =$   |
| (65) $8 + 7 =$  | (66) $11 + 5 =$ | (67) $9 + 10 =$ | (68) $7 + 6 =$   |
| (69) $2 + 12 =$ | (70) $16 + 1 =$ | (71) $11 + 7 =$ | (72) $1 + 1 =$   |
| (73) $3 + 8 =$  | (74) $19 + 1 =$ | (75) $18 + 2 =$ | (76) $6 + 6 =$   |
| (77) $1 + 6 =$  | (78) $2 + 1 =$  | (79) $9 + 3 =$  | (80) $14 + 1 =$  |
| (81) $5 + 11 =$ | (82) $7 + 12 =$ | (83) $18 + 1 =$ | (84) $7 + 2 =$   |
| (85) $18 + 2 =$ | (86) $17 + 3 =$ | (87) $6 + 8 =$  | (88) $16 + 1 =$  |
| (89) $8 + 7 =$  | (90) $10 + 2 =$ | (91) $8 + 6 =$  | (92) $17 + 1 =$  |
| (93) $6 + 9 =$  | (94) $1 + 8 =$  | (95) $5 + 6 =$  | (96) $19 + 1 =$  |
| (97) $5 + 7 =$  | (98) $4 + 16 =$ | (99) $4 + 4 =$  | (100) $10 + 4 =$ |

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $3 + 3 =$

(2)  $7 + 6 =$

(3)  $4 + 14 =$

(4)  $4 + 1 =$

(5)  $9 + 11 =$

(6)  $16 + 2 =$

(7)  $10 + 8 =$

(8)  $16 + 1 =$

(9)  $9 + 11 =$

(10)  $13 + 6 =$

(11)  $14 + 6 =$

(12)  $17 + 2 =$

(13)  $14 + 6 =$

(14)  $16 + 1 =$

(15)  $11 + 6 =$

(16)  $6 + 7 =$

(17)  $2 + 1 =$

(18)  $14 + 4 =$

(19)  $8 + 4 =$

(20)  $16 + 2 =$

(21)  $17 + 3 =$

(22)  $5 + 14 =$

(23)  $3 + 1 =$

(24)  $16 + 4 =$

(25)  $16 + 1 =$

(26)  $15 + 4 =$

(27)  $12 + 1 =$

(28)  $2 + 14 =$

(29)  $10 + 2 =$

(30)  $10 + 7 =$

(31)  $1 + 11 =$

(32)  $11 + 5 =$

(33)  $4 + 6 =$

(34)  $17 + 2 =$

(35)  $4 + 2 =$

(36)  $1 + 17 =$

(37)  $13 + 2 =$

(38)  $12 + 6 =$

(39)  $16 + 1 =$

(40)  $14 + 6 =$

(41)  $16 + 4 =$

(42)  $17 + 2 =$

(43)  $1 + 16 =$

(44)  $11 + 7 =$

(45)  $5 + 13 =$

(46)  $9 + 1 =$

(47)  $19 + 1 =$

(48)  $10 + 4 =$

(49)  $12 + 2 =$

(50)  $7 + 10 =$

(51)  $12 + 7 =$

(52)  $4 + 8 =$

(53)  $19 + 1 =$

(54)  $1 + 10 =$

(55)  $4 + 11 =$

(56)  $2 + 1 =$

(57)  $15 + 2 =$

(58)  $1 + 14 =$

(59)  $4 + 11 =$

(60)  $7 + 1 =$

(61)  $3 + 13 =$

(62)  $9 + 3 =$

(63)  $14 + 1 =$

(64)  $7 + 9 =$

(65)  $14 + 5 =$

(66)  $16 + 1 =$

(67)  $17 + 3 =$

(68)  $18 + 2 =$

(69)  $9 + 10 =$

(70)  $12 + 6 =$

(71)  $14 + 6 =$

(72)  $9 + 9 =$

(73)  $6 + 13 =$

(74)  $1 + 1 =$

(75)  $6 + 10 =$

(76)  $9 + 1 =$

(77)  $9 + 11 =$

(78)  $17 + 3 =$

(79)  $12 + 2 =$

(80)  $18 + 1 =$

(81)  $16 + 3 =$

(82)  $8 + 7 =$

(83)  $19 + 1 =$

(84)  $16 + 2 =$

(85)  $5 + 11 =$

(86)  $9 + 11 =$

(87)  $14 + 3 =$

(88)  $13 + 3 =$

(89)  $11 + 6 =$

(90)  $2 + 6 =$

(91)  $18 + 2 =$

(92)  $11 + 2 =$

(93)  $13 + 6 =$

(94)  $7 + 1 =$

(95)  $19 + 1 =$

(96)  $16 + 1 =$

(97)  $10 + 3 =$

(98)  $11 + 5 =$

(99)  $9 + 8 =$

(100)  $4 + 1 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $13 + 3 =$

(2)  $2 + 7 =$

(3)  $17 + 3 =$

(4)  $3 + 4 =$

(5)  $19 + 1 =$

(6)  $18 + 1 =$

(7)  $11 + 1 =$

(8)  $5 + 9 =$

(9)  $3 + 16 =$

(10)  $12 + 3 =$

(11)  $4 + 6 =$

(12)  $17 + 1 =$

(13)  $7 + 4 =$

(14)  $17 + 2 =$

(15)  $2 + 11 =$

(16)  $10 + 3 =$

(17)  $13 + 5 =$

(18)  $3 + 10 =$

(19)  $19 + 1 =$

(20)  $6 + 2 =$

(21)  $13 + 6 =$

(22)  $1 + 4 =$

(23)  $11 + 4 =$

(24)  $1 + 4 =$

(25)  $14 + 3 =$

(26)  $8 + 12 =$

(27)  $10 + 5 =$

(28)  $17 + 2 =$

(29)  $19 + 1 =$

(30)  $9 + 5 =$

(31)  $13 + 7 =$

(32)  $5 + 1 =$

(33)  $13 + 6 =$

(34)  $7 + 12 =$

(35)  $12 + 7 =$

(36)  $6 + 11 =$

(37)  $18 + 2 =$

(38)  $14 + 1 =$

(39)  $10 + 3 =$

(40)  $16 + 1 =$

(41)  $17 + 1 =$

(42)  $16 + 2 =$

(43)  $1 + 14 =$

(44)  $17 + 1 =$

(45)  $1 + 19 =$

(46)  $6 + 11 =$

(47)  $2 + 8 =$

(48)  $15 + 5 =$

(49)  $18 + 2 =$

(50)  $3 + 15 =$

(51)  $16 + 3 =$

(52)  $2 + 4 =$

(53)  $17 + 3 =$

(54)  $15 + 1 =$

(55)  $3 + 6 =$

(56)  $16 + 2 =$

(57)  $7 + 9 =$

(58)  $12 + 1 =$

(59)  $12 + 4 =$

(60)  $11 + 6 =$

(61)  $6 + 1 =$

(62)  $5 + 11 =$

(63)  $5 + 6 =$

(64)  $10 + 2 =$

(65)  $9 + 5 =$

(66)  $1 + 18 =$

(67)  $6 + 3 =$

(68)  $4 + 2 =$

(69)  $2 + 3 =$

(70)  $10 + 3 =$

(71)  $9 + 2 =$

(72)  $10 + 1 =$

(73)  $19 + 1 =$

(74)  $17 + 1 =$

(75)  $18 + 1 =$

(76)  $9 + 7 =$

(77)  $9 + 2 =$

(78)  $3 + 6 =$

(79)  $6 + 9 =$

(80)  $6 + 8 =$

(81)  $6 + 11 =$

(82)  $16 + 4 =$

(83)  $17 + 2 =$

(84)  $12 + 2 =$

(85)  $19 + 1 =$

(86)  $1 + 18 =$

(87)  $15 + 2 =$

(88)  $19 + 1 =$

(89)  $11 + 9 =$

(90)  $8 + 7 =$

(91)  $6 + 2 =$

(92)  $18 + 2 =$

(93)  $4 + 14 =$

(94)  $11 + 3 =$

(95)  $16 + 4 =$

(96)  $10 + 2 =$

(97)  $8 + 11 =$

(98)  $12 + 2 =$

(99)  $13 + 4 =$

(100)  $2 + 18 =$

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $3 + 9 =$

(2)  $11 + 6 =$

(3)  $1 + 11 =$

(4)  $9 + 10 =$

(5)  $16 + 3 =$

(6)  $19 + 1 =$

(7)  $16 + 4 =$

(8)  $11 + 8 =$

(9)  $7 + 9 =$

(10)  $5 + 11 =$

(11)  $18 + 1 =$

(12)  $11 + 8 =$

(13)  $5 + 4 =$

(14)  $19 + 1 =$

(15)  $6 + 11 =$

(16)  $16 + 3 =$

(17)  $11 + 1 =$

(18)  $5 + 9 =$

(19)  $8 + 2 =$

(20)  $10 + 3 =$

(21)  $13 + 5 =$

(22)  $3 + 8 =$

(23)  $10 + 8 =$

(24)  $13 + 1 =$

(25)  $19 + 1 =$

(26)  $12 + 4 =$

(27)  $7 + 3 =$

(28)  $6 + 10 =$

(29)  $12 + 3 =$

(30)  $12 + 7 =$

(31)  $17 + 2 =$

(32)  $9 + 7 =$

(33)  $17 + 2 =$

(34)  $11 + 1 =$

(35)  $4 + 6 =$

(36)  $10 + 4 =$

(37)  $13 + 7 =$

(38)  $16 + 4 =$

(39)  $16 + 3 =$

(40)  $3 + 12 =$

(41)  $19 + 1 =$

(42)  $9 + 5 =$

(43)  $15 + 1 =$

(44)  $14 + 4 =$

(45)  $12 + 5 =$

(46)  $15 + 3 =$

(47)  $10 + 1 =$

(48)  $12 + 7 =$

(49)  $9 + 9 =$

(50)  $4 + 12 =$

(51)  $12 + 1 =$

(52)  $13 + 5 =$

(53)  $13 + 7 =$

(54)  $8 + 7 =$

(55)  $12 + 7 =$

(56)  $14 + 6 =$

(57)  $1 + 9 =$

(58)  $7 + 5 =$

(59)  $1 + 13 =$

(60)  $1 + 6 =$

(61)  $17 + 2 =$

(62)  $19 + 1 =$

(63)  $3 + 5 =$

(64)  $16 + 2 =$

(65)  $16 + 1 =$

(66)  $8 + 8 =$

(67)  $13 + 7 =$

(68)  $12 + 5 =$

(69)  $4 + 1 =$

(70)  $14 + 3 =$

(71)  $11 + 9 =$

(72)  $2 + 1 =$

(73)  $16 + 2 =$

(74)  $7 + 1 =$

(75)  $17 + 3 =$

(76)  $3 + 11 =$

(77)  $14 + 1 =$

(78)  $11 + 4 =$

(79)  $14 + 6 =$

(80)  $4 + 13 =$

(81)  $10 + 5 =$

(82)  $13 + 1 =$

(83)  $10 + 7 =$

(84)  $16 + 1 =$

(85)  $4 + 7 =$

(86)  $12 + 8 =$

(87)  $5 + 9 =$

(88)  $8 + 6 =$

(89)  $1 + 17 =$

(90)  $9 + 11 =$

(91)  $16 + 4 =$

(92)  $9 + 7 =$

(93)  $7 + 7 =$

(94)  $12 + 5 =$

(95)  $6 + 1 =$

(96)  $12 + 6 =$

(97)  $3 + 15 =$

(98)  $17 + 1 =$

(99)  $8 + 3 =$

(100)  $3 + 14 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 13	(2) 14	(3) 15	(4) 18	(5) 18	(6) 13	(7) 19	(8) 20
(9) 12	(10) 13	(11) 16	(12) 16	(13) 20	(14) 18	(15) 9	(16) 20
(17) 19	(18) 19	(19) 18	(20) 17	(21) 6	(22) 15	(23) 18	(24) 7
(25) 19	(26) 20	(27) 19	(28) 14	(29) 17	(30) 11	(31) 19	(32) 18
(33) 15	(34) 20	(35) 7	(36) 16	(37) 19	(38) 19	(39) 18	(40) 16
(41) 15	(42) 15	(43) 20	(44) 17	(45) 12	(46) 20	(47) 20	(48) 20
(49) 18	(50) 15	(51) 14	(52) 10	(53) 18	(54) 15	(55) 20	(56) 15
(57) 7	(58) 19	(59) 17	(60) 16	(61) 17	(62) 20	(63) 17	(64) 14
(65) 20	(66) 18	(67) 13	(68) 20	(69) 13	(70) 10	(71) 17	(72) 20
(73) 18	(74) 19	(75) 19	(76) 14	(77) 14	(78) 13	(79) 12	(80) 11
(81) 18	(82) 11	(83) 13	(84) 16	(85) 7	(86) 16	(87) 19	(88) 19
(89) 8	(90) 15	(91) 18	(92) 19	(93) 18	(94) 17	(95) 13	(96) 16
(97) 18	(98) 20	(99) 17	(100) 15				

### 第2页答案

(1) 18	(2) 15	(3) 18	(4) 15	(5) 20	(6) 15	(7) 16	(8) 17
(9) 16	(10) 18	(11) 17	(12) 14	(13) 17	(14) 16	(15) 18	(16) 16
(17) 9	(18) 20	(19) 17	(20) 11	(21) 20	(22) 13	(23) 5	(24) 19
(25) 14	(26) 14	(27) 20	(28) 15	(29) 20	(30) 20	(31) 19	(32) 19
(33) 19	(34) 10	(35) 20	(36) 20	(37) 10	(38) 18	(39) 11	(40) 20
(41) 3	(42) 20	(43) 11	(44) 20	(45) 7	(46) 18	(47) 16	(48) 7
(49) 15	(50) 12	(51) 20	(52) 14	(53) 12	(54) 10	(55) 19	(56) 11
(57) 18	(58) 16	(59) 20	(60) 16	(61) 3	(62) 12	(63) 20	(64) 4
(65) 11	(66) 16	(67) 19	(68) 4	(69) 14	(70) 20	(71) 14	(72) 20
(73) 16	(74) 9	(75) 7	(76) 20	(77) 17	(78) 10	(79) 20	(80) 16
(81) 19	(82) 16	(83) 13	(84) 13	(85) 12	(86) 14	(87) 4	(88) 12
(89) 19	(90) 18	(91) 16	(92) 15	(93) 20	(94) 15	(95) 13	(96) 13
(97) 9	(98) 18	(99) 17	(100) 10				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 19	(2) 16	(3) 7	(4) 16	(5) 20	(6) 12	(7) 20	(8) 19
(9) 20	(10) 19	(11) 6	(12) 19	(13) 20	(14) 16	(15) 19	(16) 17
(17) 7	(18) 16	(19) 6	(20) 20	(21) 18	(22) 10	(23) 11	(24) 17
(25) 19	(26) 13	(27) 8	(28) 12	(29) 20	(30) 18	(31) 9	(32) 20
(33) 9	(34) 8	(35) 20	(36) 17	(37) 9	(38) 15	(39) 14	(40) 19
(41) 19	(42) 13	(43) 20	(44) 15	(45) 14	(46) 18	(47) 17	(48) 16
(49) 19	(50) 18	(51) 11	(52) 19	(53) 12	(54) 11	(55) 18	(56) 19
(57) 13	(58) 9	(59) 14	(60) 9	(61) 13	(62) 18	(63) 19	(64) 20
(65) 20	(66) 7	(67) 19	(68) 16	(69) 14	(70) 10	(71) 18	(72) 19
(73) 18	(74) 18	(75) 19	(76) 18	(77) 15	(78) 20	(79) 20	(80) 16
(81) 17	(82) 14	(83) 17	(84) 20	(85) 15	(86) 19	(87) 15	(88) 12
(89) 14	(90) 19	(91) 7	(92) 20	(93) 20	(94) 15	(95) 20	(96) 20
(97) 20	(98) 15	(99) 16	(100) 17				

### 第4页答案

(1) 20	(2) 19	(3) 8	(4) 20	(5) 10	(6) 19	(7) 19	(8) 12
(9) 19	(10) 19	(11) 12	(12) 20	(13) 10	(14) 20	(15) 11	(16) 4
(17) 12	(18) 5	(19) 9	(20) 7	(21) 20	(22) 19	(23) 11	(24) 16
(25) 14	(26) 17	(27) 18	(28) 19	(29) 20	(30) 9	(31) 11	(32) 19
(33) 10	(34) 18	(35) 13	(36) 13	(37) 16	(38) 19	(39) 20	(40) 13
(41) 19	(42) 15	(43) 20	(44) 19	(45) 10	(46) 19	(47) 9	(48) 16
(49) 20	(50) 14	(51) 18	(52) 14	(53) 13	(54) 20	(55) 6	(56) 18
(57) 9	(58) 18	(59) 20	(60) 16	(61) 8	(62) 14	(63) 18	(64) 12
(65) 15	(66) 16	(67) 19	(68) 13	(69) 14	(70) 17	(71) 18	(72) 2
(73) 11	(74) 20	(75) 20	(76) 12	(77) 7	(78) 3	(79) 12	(80) 15
(81) 16	(82) 19	(83) 19	(84) 9	(85) 20	(86) 20	(87) 14	(88) 17
(89) 15	(90) 12	(91) 14	(92) 18	(93) 15	(94) 9	(95) 11	(96) 20
(97) 12	(98) 20	(99) 8	(100) 14				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 6	(2) 13	(3) 18	(4) 5	(5) 20	(6) 18	(7) 18	(8) 17
(9) 20	(10) 19	(11) 20	(12) 19	(13) 20	(14) 17	(15) 17	(16) 13
(17) 3	(18) 18	(19) 12	(20) 18	(21) 20	(22) 19	(23) 4	(24) 20
(25) 17	(26) 19	(27) 13	(28) 16	(29) 12	(30) 17	(31) 12	(32) 16
(33) 10	(34) 19	(35) 6	(36) 18	(37) 15	(38) 18	(39) 17	(40) 20
(41) 20	(42) 19	(43) 17	(44) 18	(45) 18	(46) 10	(47) 20	(48) 14
(49) 14	(50) 17	(51) 19	(52) 12	(53) 20	(54) 11	(55) 15	(56) 3
(57) 17	(58) 15	(59) 15	(60) 8	(61) 16	(62) 12	(63) 15	(64) 16
(65) 19	(66) 17	(67) 20	(68) 20	(69) 19	(70) 18	(71) 20	(72) 18
(73) 19	(74) 2	(75) 16	(76) 10	(77) 20	(78) 20	(79) 14	(80) 19
(81) 19	(82) 15	(83) 20	(84) 18	(85) 16	(86) 20	(87) 17	(88) 16
(89) 17	(90) 8	(91) 20	(92) 13	(93) 19	(94) 8	(95) 20	(96) 17
(97) 13	(98) 16	(99) 17	(100) 5				

### 第6页答案

(1) 16	(2) 9	(3) 20	(4) 7	(5) 20	(6) 19	(7) 12	(8) 14
(9) 19	(10) 15	(11) 10	(12) 18	(13) 11	(14) 19	(15) 13	(16) 13
(17) 18	(18) 13	(19) 20	(20) 8	(21) 19	(22) 5	(23) 15	(24) 5
(25) 17	(26) 20	(27) 15	(28) 19	(29) 20	(30) 14	(31) 20	(32) 6
(33) 19	(34) 19	(35) 19	(36) 17	(37) 20	(38) 15	(39) 13	(40) 17
(41) 18	(42) 18	(43) 15	(44) 18	(45) 20	(46) 17	(47) 10	(48) 20
(49) 20	(50) 18	(51) 19	(52) 6	(53) 20	(54) 16	(55) 9	(56) 18
(57) 16	(58) 13	(59) 16	(60) 17	(61) 7	(62) 16	(63) 11	(64) 12
(65) 14	(66) 19	(67) 9	(68) 6	(69) 5	(70) 13	(71) 11	(72) 11
(73) 20	(74) 18	(75) 19	(76) 16	(77) 11	(78) 9	(79) 15	(80) 14
(81) 17	(82) 20	(83) 19	(84) 14	(85) 20	(86) 19	(87) 17	(88) 20
(89) 20	(90) 15	(91) 8	(92) 20	(93) 18	(94) 14	(95) 20	(96) 12
(97) 19	(98) 14	(99) 17	(100) 20				

## 二十以内加法计算练习题答案

### 第7页答案

(1) 12	(2) 17	(3) 12	(4) 19	(5) 19	(6) 20	(7) 20	(8) 19
(9) 16	(10) 16	(11) 19	(12) 19	(13) 9	(14) 20	(15) 17	(16) 19
(17) 12	(18) 14	(19) 10	(20) 13	(21) 18	(22) 11	(23) 18	(24) 14
(25) 20	(26) 16	(27) 10	(28) 16	(29) 15	(30) 19	(31) 19	(32) 16
(33) 19	(34) 12	(35) 10	(36) 14	(37) 20	(38) 20	(39) 19	(40) 15
(41) 20	(42) 14	(43) 16	(44) 18	(45) 17	(46) 18	(47) 11	(48) 19
(49) 18	(50) 16	(51) 13	(52) 18	(53) 20	(54) 15	(55) 19	(56) 20
(57) 10	(58) 12	(59) 14	(60) 7	(61) 19	(62) 20	(63) 8	(64) 18
(65) 17	(66) 16	(67) 20	(68) 17	(69) 5	(70) 17	(71) 20	(72) 3
(73) 18	(74) 8	(75) 20	(76) 14	(77) 15	(78) 15	(79) 20	(80) 17
(81) 15	(82) 14	(83) 17	(84) 17	(85) 11	(86) 20	(87) 14	(88) 14
(89) 18	(90) 20	(91) 20	(92) 16	(93) 14	(94) 17	(95) 7	(96) 18
(97) 18	(98) 18	(99) 11	(100) 17				