

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|-----------------|------------------|
| (1) $7 - 4 =$ | (2) $17 + 3 =$ | (3) $9 + 4 =$ | (4) $6 - 3 =$ |
| (5) $16 + 2 =$ | (6) $14 - 11 =$ | (7) $8 - 7 =$ | (8) $2 - 2 =$ |
| (9) $8 - 2 =$ | (10) $16 + 3 =$ | (11) $5 + 1 =$ | (12) $18 + 1 =$ |
| (13) $1 + 3 =$ | (14) $15 + 5 =$ | (15) $17 - 7 =$ | (16) $6 + 6 =$ |
| (17) $7 + 7 =$ | (18) $1 + 5 =$ | (19) $14 + 6 =$ | (20) $18 - 15 =$ |
| (21) $17 + 3 =$ | (22) $14 + 2 =$ | (23) $10 - 4 =$ | (24) $3 + 3 =$ |
| (25) $11 - 3 =$ | (26) $6 - 5 =$ | (27) $7 + 12 =$ | (28) $2 - 2 =$ |
| (29) $13 - 7 =$ | (30) $3 + 8 =$ | (31) $3 + 10 =$ | (32) $16 - 10 =$ |
| (33) $14 - 1 =$ | (34) $15 + 2 =$ | (35) $8 + 7 =$ | (36) $10 + 4 =$ |
| (37) $12 - 10 =$ | (38) $18 - 13 =$ | (39) $9 + 3 =$ | (40) $19 + 1 =$ |
| (41) $5 + 9 =$ | (42) $4 + 10 =$ | (43) $8 - 4 =$ | (44) $6 + 9 =$ |
| (45) $8 + 9 =$ | (46) $3 - 1 =$ | (47) $2 - 1 =$ | (48) $14 + 1 =$ |
| (49) $18 - 10 =$ | (50) $16 - 10 =$ | (51) $4 - 2 =$ | (52) $7 - 2 =$ |
| (53) $10 - 6 =$ | (54) $10 + 5 =$ | (55) $6 + 9 =$ | (56) $7 - 4 =$ |
| (57) $19 - 8 =$ | (58) $13 - 4 =$ | (59) $13 + 4 =$ | (60) $5 - 3 =$ |
| (61) $3 - 3 =$ | (62) $8 + 4 =$ | (63) $2 + 3 =$ | (64) $10 - 1 =$ |
| (65) $14 + 1 =$ | (66) $13 + 1 =$ | (67) $13 + 7 =$ | (68) $14 - 12 =$ |
| (69) $14 + 2 =$ | (70) $2 + 16 =$ | (71) $16 + 1 =$ | (72) $9 - 1 =$ |
| (73) $3 + 3 =$ | (74) $17 - 2 =$ | (75) $6 - 2 =$ | (76) $7 - 7 =$ |
| (77) $3 - 1 =$ | (78) $13 - 12 =$ | (79) $8 + 2 =$ | (80) $7 + 10 =$ |
| (81) $12 - 3 =$ | (82) $4 + 7 =$ | (83) $5 + 13 =$ | (84) $12 - 3 =$ |
| (85) $13 - 3 =$ | (86) $8 + 10 =$ | (87) $17 + 2 =$ | (88) $8 + 1 =$ |
| (89) $1 + 4 =$ | (90) $10 + 4 =$ | (91) $9 - 8 =$ | (92) $2 - 1 =$ |
| (93) $19 + 1 =$ | (94) $15 + 1 =$ | (95) $16 + 1 =$ | (96) $11 + 9 =$ |
| (97) $1 - 1 =$ | (98) $13 + 7 =$ | (99) $4 - 1 =$ | (100) $8 + 7 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $18 - 15 =$ | (2) $13 + 2 =$ | (3) $3 - 1 =$ | (4) $4 + 3 =$ |
| (5) $12 + 5 =$ | (6) $15 + 3 =$ | (7) $10 - 3 =$ | (8) $14 + 5 =$ |
| (9) $15 + 4 =$ | (10) $7 + 13 =$ | (11) $3 + 10 =$ | (12) $7 + 5 =$ |
| (13) $1 - 1 =$ | (14) $12 - 5 =$ | (15) $12 - 12 =$ | (16) $19 + 1 =$ |
| (17) $11 - 1 =$ | (18) $19 + 1 =$ | (19) $5 + 9 =$ | (20) $10 + 6 =$ |
| (21) $16 - 4 =$ | (22) $7 - 4 =$ | (23) $15 - 15 =$ | (24) $1 - 1 =$ |
| (25) $15 - 12 =$ | (26) $2 + 6 =$ | (27) $6 + 12 =$ | (28) $19 + 1 =$ |
| (29) $16 + 3 =$ | (30) $17 + 1 =$ | (31) $14 + 5 =$ | (32) $16 - 1 =$ |
| (33) $18 - 1 =$ | (34) $6 - 6 =$ | (35) $8 - 2 =$ | (36) $6 + 14 =$ |
| (37) $11 + 7 =$ | (38) $17 - 6 =$ | (39) $5 + 7 =$ | (40) $9 + 2 =$ |
| (41) $16 - 1 =$ | (42) $3 - 3 =$ | (43) $2 + 2 =$ | (44) $2 + 3 =$ |
| (45) $9 + 1 =$ | (46) $10 - 8 =$ | (47) $6 - 6 =$ | (48) $1 - 1 =$ |
| (49) $18 - 9 =$ | (50) $5 + 13 =$ | (51) $18 - 14 =$ | (52) $15 + 3 =$ |
| (53) $12 + 4 =$ | (54) $10 + 2 =$ | (55) $11 + 3 =$ | (56) $9 - 4 =$ |
| (57) $8 - 2 =$ | (58) $5 + 3 =$ | (59) $18 + 2 =$ | (60) $8 + 9 =$ |
| (61) $4 - 3 =$ | (62) $7 + 11 =$ | (63) $18 + 2 =$ | (64) $8 + 11 =$ |
| (65) $7 - 5 =$ | (66) $14 - 1 =$ | (67) $10 + 3 =$ | (68) $14 - 12 =$ |
| (69) $14 + 2 =$ | (70) $14 + 5 =$ | (71) $19 - 18 =$ | (72) $1 - 1 =$ |
| (73) $12 + 3 =$ | (74) $3 + 5 =$ | (75) $1 - 1 =$ | (76) $15 - 9 =$ |
| (77) $14 - 7 =$ | (78) $16 + 2 =$ | (79) $2 - 2 =$ | (80) $17 + 3 =$ |
| (81) $13 - 4 =$ | (82) $8 - 6 =$ | (83) $2 + 13 =$ | (84) $5 + 2 =$ |
| (85) $10 - 7 =$ | (86) $14 - 11 =$ | (87) $6 - 1 =$ | (88) $15 - 10 =$ |
| (89) $10 - 10 =$ | (90) $18 + 2 =$ | (91) $15 + 3 =$ | (92) $15 + 2 =$ |
| (93) $8 + 2 =$ | (94) $4 + 15 =$ | (95) $3 - 3 =$ | (96) $17 + 2 =$ |
| (97) $5 + 3 =$ | (98) $8 + 10 =$ | (99) $9 - 2 =$ | (100) $1 - 1 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $13 + 5 =$ | (2) $13 - 3 =$ | (3) $15 + 2 =$ | (4) $12 + 5 =$ |
| (5) $16 - 11 =$ | (6) $16 - 8 =$ | (7) $10 - 2 =$ | (8) $18 - 14 =$ |
| (9) $15 - 14 =$ | (10) $3 + 9 =$ | (11) $18 - 15 =$ | (12) $19 + 1 =$ |
| (13) $7 + 6 =$ | (14) $9 + 7 =$ | (15) $8 + 8 =$ | (16) $11 + 3 =$ |
| (17) $5 - 3 =$ | (18) $3 - 1 =$ | (19) $1 - 1 =$ | (20) $3 - 2 =$ |
| (21) $10 + 3 =$ | (22) $6 + 4 =$ | (23) $18 + 1 =$ | (24) $11 - 9 =$ |
| (25) $4 - 1 =$ | (26) $6 + 5 =$ | (27) $9 + 6 =$ | (28) $8 - 4 =$ |
| (29) $8 - 8 =$ | (30) $5 + 4 =$ | (31) $17 + 3 =$ | (32) $10 + 7 =$ |
| (33) $11 - 8 =$ | (34) $15 - 13 =$ | (35) $3 + 17 =$ | (36) $17 - 4 =$ |
| (37) $19 + 1 =$ | (38) $18 + 1 =$ | (39) $9 + 2 =$ | (40) $4 + 9 =$ |
| (41) $13 + 5 =$ | (42) $4 - 4 =$ | (43) $15 - 6 =$ | (44) $2 - 2 =$ |
| (45) $16 - 12 =$ | (46) $13 + 6 =$ | (47) $5 + 8 =$ | (48) $2 + 7 =$ |
| (49) $14 + 2 =$ | (50) $15 - 6 =$ | (51) $15 - 3 =$ | (52) $19 - 15 =$ |
| (53) $12 + 6 =$ | (54) $18 + 2 =$ | (55) $2 - 1 =$ | (56) $11 + 5 =$ |
| (57) $16 + 3 =$ | (58) $7 + 11 =$ | (59) $12 - 10 =$ | (60) $9 + 1 =$ |
| (61) $6 - 2 =$ | (62) $5 + 11 =$ | (63) $6 + 10 =$ | (64) $2 + 18 =$ |
| (65) $16 + 3 =$ | (66) $17 + 2 =$ | (67) $3 + 1 =$ | (68) $14 + 3 =$ |
| (69) $4 + 14 =$ | (70) $15 - 12 =$ | (71) $4 + 13 =$ | (72) $14 + 2 =$ |
| (73) $9 - 8 =$ | (74) $9 - 1 =$ | (75) $18 + 1 =$ | (76) $3 + 15 =$ |
| (77) $7 - 1 =$ | (78) $4 - 3 =$ | (79) $14 - 6 =$ | (80) $11 + 2 =$ |
| (81) $5 - 2 =$ | (82) $7 + 7 =$ | (83) $18 - 9 =$ | (84) $13 + 5 =$ |
| (85) $17 - 10 =$ | (86) $19 - 4 =$ | (87) $11 - 1 =$ | (88) $19 + 1 =$ |
| (89) $9 - 4 =$ | (90) $1 - 1 =$ | (91) $16 + 4 =$ | (92) $14 - 5 =$ |
| (93) $12 + 5 =$ | (94) $16 - 11 =$ | (95) $17 + 1 =$ | (96) $12 - 10 =$ |
| (97) $12 - 5 =$ | (98) $7 - 3 =$ | (99) $11 + 6 =$ | (100) $2 + 10 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $15 + 2 =$ | (2) $5 + 9 =$ | (3) $5 + 5 =$ | (4) $16 - 15 =$ |
| (5) $15 + 4 =$ | (6) $11 + 3 =$ | (7) $11 + 7 =$ | (8) $14 - 5 =$ |
| (9) $2 - 1 =$ | (10) $7 + 3 =$ | (11) $8 - 3 =$ | (12) $16 + 3 =$ |
| (13) $3 - 3 =$ | (14) $8 - 6 =$ | (15) $3 - 2 =$ | (16) $10 + 2 =$ |
| (17) $16 - 3 =$ | (18) $19 + 1 =$ | (19) $5 + 6 =$ | (20) $8 + 4 =$ |
| (21) $10 + 1 =$ | (22) $1 + 4 =$ | (23) $11 - 7 =$ | (24) $2 - 1 =$ |
| (25) $6 - 2 =$ | (26) $19 - 3 =$ | (27) $11 - 1 =$ | (28) $13 + 6 =$ |
| (29) $15 - 3 =$ | (30) $4 - 1 =$ | (31) $1 - 1 =$ | (32) $6 - 5 =$ |
| (33) $2 - 1 =$ | (34) $12 + 7 =$ | (35) $4 - 4 =$ | (36) $15 + 5 =$ |
| (37) $4 + 11 =$ | (38) $17 - 14 =$ | (39) $17 - 12 =$ | (40) $16 + 3 =$ |
| (41) $18 - 4 =$ | (42) $11 - 10 =$ | (43) $6 + 1 =$ | (44) $11 + 7 =$ |
| (45) $11 - 5 =$ | (46) $6 - 4 =$ | (47) $5 - 3 =$ | (48) $3 + 16 =$ |
| (49) $6 + 6 =$ | (50) $12 + 1 =$ | (51) $17 + 1 =$ | (52) $1 - 1 =$ |
| (53) $16 + 1 =$ | (54) $4 - 2 =$ | (55) $15 + 5 =$ | (56) $17 + 1 =$ |
| (57) $10 - 1 =$ | (58) $3 - 3 =$ | (59) $2 + 16 =$ | (60) $14 + 5 =$ |
| (61) $5 + 14 =$ | (62) $6 - 2 =$ | (63) $10 - 7 =$ | (64) $7 - 1 =$ |
| (65) $17 - 3 =$ | (66) $9 - 9 =$ | (67) $15 + 5 =$ | (68) $11 + 8 =$ |
| (69) $12 + 6 =$ | (70) $4 - 4 =$ | (71) $8 + 11 =$ | (72) $19 - 19 =$ |
| (73) $19 - 6 =$ | (74) $6 - 2 =$ | (75) $3 - 2 =$ | (76) $3 - 1 =$ |
| (77) $13 + 4 =$ | (78) $15 + 2 =$ | (79) $14 + 2 =$ | (80) $1 - 1 =$ |
| (81) $19 - 3 =$ | (82) $5 + 10 =$ | (83) $12 - 2 =$ | (84) $2 - 2 =$ |
| (85) $15 - 7 =$ | (86) $13 + 7 =$ | (87) $1 + 17 =$ | (88) $6 - 5 =$ |
| (89) $7 + 5 =$ | (90) $14 + 3 =$ | (91) $16 + 1 =$ | (92) $7 + 11 =$ |
| (93) $15 - 15 =$ | (94) $6 - 4 =$ | (95) $3 - 3 =$ | (96) $8 + 11 =$ |
| (97) $10 - 10 =$ | (98) $11 - 2 =$ | (99) $19 + 1 =$ | (100) $6 + 2 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|-----------------|------------------|------------------|
| (1) $17 - 2 =$ | (2) $14 + 3 =$ | (3) $18 + 2 =$ | (4) $8 + 3 =$ |
| (5) $2 + 5 =$ | (6) $16 - 4 =$ | (7) $10 + 6 =$ | (8) $17 + 2 =$ |
| (9) $19 + 1 =$ | (10) $18 - 7 =$ | (11) $12 + 5 =$ | (12) $1 + 3 =$ |
| (13) $1 - 1 =$ | (14) $11 - 5 =$ | (15) $15 + 4 =$ | (16) $10 + 9 =$ |
| (17) $1 - 1 =$ | (18) $3 - 3 =$ | (19) $1 + 1 =$ | (20) $4 + 1 =$ |
| (21) $7 - 7 =$ | (22) $5 + 3 =$ | (23) $3 + 1 =$ | (24) $18 + 2 =$ |
| (25) $1 - 1 =$ | (26) $4 + 3 =$ | (27) $13 - 8 =$ | (28) $10 - 10 =$ |
| (29) $9 - 1 =$ | (30) $7 + 10 =$ | (31) $6 + 7 =$ | (32) $8 + 9 =$ |
| (33) $13 + 6 =$ | (34) $18 + 2 =$ | (35) $3 - 1 =$ | (36) $13 + 1 =$ |
| (37) $5 + 5 =$ | (38) $17 + 2 =$ | (39) $1 - 1 =$ | (40) $11 + 5 =$ |
| (41) $11 - 10 =$ | (42) $4 + 7 =$ | (43) $6 + 11 =$ | (44) $19 + 1 =$ |
| (45) $7 + 1 =$ | (46) $7 - 4 =$ | (47) $19 - 16 =$ | (48) $16 + 2 =$ |
| (49) $4 + 16 =$ | (50) $7 - 4 =$ | (51) $15 - 9 =$ | (52) $8 - 5 =$ |
| (53) $19 + 1 =$ | (54) $8 + 11 =$ | (55) $9 + 7 =$ | (56) $15 + 1 =$ |
| (57) $17 - 8 =$ | (58) $8 - 5 =$ | (59) $4 + 4 =$ | (60) $16 - 11 =$ |
| (61) $1 + 18 =$ | (62) $9 + 1 =$ | (63) $13 + 6 =$ | (64) $12 + 4 =$ |
| (65) $6 - 3 =$ | (66) $12 + 1 =$ | (67) $12 + 4 =$ | (68) $14 - 6 =$ |
| (69) $5 - 3 =$ | (70) $4 + 9 =$ | (71) $15 + 4 =$ | (72) $5 - 1 =$ |
| (73) $11 - 6 =$ | (74) $8 + 7 =$ | (75) $18 - 17 =$ | (76) $2 + 17 =$ |
| (77) $14 - 13 =$ | (78) $3 - 1 =$ | (79) $13 - 5 =$ | (80) $16 + 1 =$ |
| (81) $18 + 2 =$ | (82) $2 - 1 =$ | (83) $19 - 1 =$ | (84) $9 - 3 =$ |
| (85) $4 + 16 =$ | (86) $3 + 11 =$ | (87) $7 + 9 =$ | (88) $3 - 1 =$ |
| (89) $11 - 7 =$ | (90) $15 + 3 =$ | (91) $19 + 1 =$ | (92) $19 - 14 =$ |
| (93) $4 + 6 =$ | (94) $19 - 7 =$ | (95) $13 - 5 =$ | (96) $15 + 4 =$ |
| (97) $5 + 8 =$ | (98) $13 - 9 =$ | (99) $13 - 1 =$ | (100) $14 + 1 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

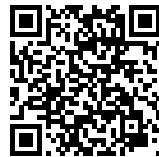
日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $1 - 1 =$ | (2) $2 + 8 =$ | (3) $17 - 12 =$ | (4) $18 + 1 =$ |
| (5) $18 - 13 =$ | (6) $3 + 14 =$ | (7) $15 - 13 =$ | (8) $18 + 1 =$ |
| (9) $8 - 7 =$ | (10) $10 + 6 =$ | (11) $18 + 2 =$ | (12) $10 + 10 =$ |
| (13) $2 - 2 =$ | (14) $7 - 2 =$ | (15) $5 + 11 =$ | (16) $19 + 1 =$ |
| (17) $6 + 8 =$ | (18) $13 + 4 =$ | (19) $12 + 3 =$ | (20) $10 - 5 =$ |
| (21) $13 + 5 =$ | (22) $13 - 13 =$ | (23) $8 - 7 =$ | (24) $8 + 5 =$ |
| (25) $11 - 10 =$ | (26) $11 + 3 =$ | (27) $3 - 2 =$ | (28) $12 - 9 =$ |
| (29) $16 - 16 =$ | (30) $5 - 4 =$ | (31) $2 - 1 =$ | (32) $6 + 3 =$ |
| (33) $4 - 2 =$ | (34) $10 - 3 =$ | (35) $11 - 4 =$ | (36) $1 + 1 =$ |
| (37) $3 + 12 =$ | (38) $12 + 3 =$ | (39) $10 + 3 =$ | (40) $14 - 9 =$ |
| (41) $15 + 5 =$ | (42) $8 + 2 =$ | (43) $12 - 12 =$ | (44) $8 + 8 =$ |
| (45) $11 - 3 =$ | (46) $13 - 13 =$ | (47) $7 - 5 =$ | (48) $16 - 16 =$ |
| (49) $1 - 1 =$ | (50) $10 + 10 =$ | (51) $1 + 6 =$ | (52) $7 - 2 =$ |
| (53) $13 + 4 =$ | (54) $9 - 7 =$ | (55) $5 + 5 =$ | (56) $3 + 5 =$ |
| (57) $19 - 8 =$ | (58) $15 + 5 =$ | (59) $12 + 6 =$ | (60) $12 - 1 =$ |
| (61) $15 - 9 =$ | (62) $18 + 1 =$ | (63) $9 + 7 =$ | (64) $11 + 4 =$ |
| (65) $18 + 1 =$ | (66) $5 + 4 =$ | (67) $8 - 6 =$ | (68) $2 + 4 =$ |
| (69) $11 - 10 =$ | (70) $17 + 3 =$ | (71) $7 - 4 =$ | (72) $12 + 8 =$ |
| (73) $8 + 2 =$ | (74) $6 - 3 =$ | (75) $8 - 8 =$ | (76) $3 + 5 =$ |
| (77) $14 - 8 =$ | (78) $1 - 1 =$ | (79) $13 + 3 =$ | (80) $3 - 3 =$ |
| (81) $12 - 1 =$ | (82) $16 - 3 =$ | (83) $13 + 4 =$ | (84) $12 + 8 =$ |
| (85) $13 - 10 =$ | (86) $2 + 2 =$ | (87) $9 + 9 =$ | (88) $12 - 6 =$ |
| (89) $10 - 7 =$ | (90) $18 - 14 =$ | (91) $6 + 13 =$ | (92) $6 + 3 =$ |
| (93) $2 + 11 =$ | (94) $12 - 8 =$ | (95) $12 + 2 =$ | (96) $9 + 7 =$ |
| (97) $8 - 3 =$ | (98) $6 - 3 =$ | (99) $5 + 12 =$ | (100) $13 + 7 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $4 - 1 =$ | (2) $2 - 1 =$ | (3) $1 + 12 =$ | (4) $10 + 8 =$ |
| (5) $13 + 2 =$ | (6) $9 - 4 =$ | (7) $13 - 2 =$ | (8) $19 + 1 =$ |
| (9) $17 - 16 =$ | (10) $1 - 1 =$ | (11) $8 - 1 =$ | (12) $14 + 6 =$ |
| (13) $7 + 2 =$ | (14) $17 - 9 =$ | (15) $3 - 2 =$ | (16) $12 - 6 =$ |
| (17) $14 + 2 =$ | (18) $9 - 6 =$ | (19) $17 + 2 =$ | (20) $14 - 10 =$ |
| (21) $19 + 1 =$ | (22) $12 + 5 =$ | (23) $1 - 1 =$ | (24) $8 + 9 =$ |
| (25) $2 - 2 =$ | (26) $15 + 2 =$ | (27) $10 - 9 =$ | (28) $11 - 3 =$ |
| (29) $15 + 4 =$ | (30) $15 - 3 =$ | (31) $8 - 6 =$ | (32) $7 - 2 =$ |
| (33) $17 - 2 =$ | (34) $12 - 3 =$ | (35) $6 - 1 =$ | (36) $9 - 5 =$ |
| (37) $2 - 1 =$ | (38) $2 - 2 =$ | (39) $19 - 8 =$ | (40) $11 - 6 =$ |
| (41) $13 - 8 =$ | (42) $6 - 4 =$ | (43) $19 + 1 =$ | (44) $15 + 2 =$ |
| (45) $10 - 9 =$ | (46) $10 - 8 =$ | (47) $9 + 7 =$ | (48) $4 - 4 =$ |
| (49) $16 + 2 =$ | (50) $9 + 5 =$ | (51) $8 - 6 =$ | (52) $19 - 11 =$ |
| (53) $13 + 1 =$ | (54) $3 + 6 =$ | (55) $18 - 15 =$ | (56) $4 + 13 =$ |
| (57) $10 + 2 =$ | (58) $11 - 6 =$ | (59) $15 - 3 =$ | (60) $4 + 14 =$ |
| (61) $3 - 2 =$ | (62) $9 + 4 =$ | (63) $18 + 2 =$ | (64) $13 + 1 =$ |
| (65) $10 - 3 =$ | (66) $12 + 7 =$ | (67) $6 - 3 =$ | (68) $9 - 9 =$ |
| (69) $7 + 3 =$ | (70) $11 + 4 =$ | (71) $15 + 2 =$ | (72) $16 + 1 =$ |
| (73) $19 + 1 =$ | (74) $9 + 9 =$ | (75) $1 - 1 =$ | (76) $13 + 2 =$ |
| (77) $2 + 6 =$ | (78) $9 + 8 =$ | (79) $5 + 9 =$ | (80) $4 + 9 =$ |
| (81) $4 + 12 =$ | (82) $12 - 7 =$ | (83) $3 + 7 =$ | (84) $3 + 2 =$ |
| (85) $18 - 13 =$ | (86) $7 - 7 =$ | (87) $9 - 6 =$ | (88) $7 + 5 =$ |
| (89) $18 + 1 =$ | (90) $14 + 6 =$ | (91) $17 - 6 =$ | (92) $17 + 3 =$ |
| (93) $3 - 2 =$ | (94) $13 - 13 =$ | (95) $17 + 2 =$ | (96) $9 + 8 =$ |
| (97) $16 - 6 =$ | (98) $5 + 4 =$ | (99) $17 + 1 =$ | (100) $12 - 5 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 3	(2) 20	(3) 13	(4) 3
(5) 18	(6) 3	(7) 1	(8) 0
(9) 6	(10) 19	(11) 6	(12) 19
(13) 4	(14) 20	(15) 10	(16) 12
(17) 14	(18) 6	(19) 20	(20) 3
(21) 20	(22) 16	(23) 6	(24) 6
(25) 8	(26) 1	(27) 19	(28) 0
(29) 6	(30) 11	(31) 13	(32) 6
(33) 13	(34) 17	(35) 15	(36) 14
(37) 2	(38) 5	(39) 12	(40) 20
(41) 14	(42) 14	(43) 4	(44) 15
(45) 17	(46) 2	(47) 1	(48) 15
(49) 8	(50) 6	(51) 2	(52) 5
(53) 4	(54) 15	(55) 15	(56) 3
(57) 11	(58) 9	(59) 17	(60) 2
(61) 0	(62) 12	(63) 5	(64) 9
(65) 15	(66) 14	(67) 20	(68) 2
(69) 16	(70) 18	(71) 17	(72) 8
(73) 6	(74) 15	(75) 4	(76) 0
(77) 2	(78) 1	(79) 10	(80) 17
(81) 9	(82) 11	(83) 18	(84) 9
(85) 10	(86) 18	(87) 19	(88) 9
(89) 5	(90) 14	(91) 1	(92) 1
(93) 20	(94) 16	(95) 17	(96) 20
(97) 0	(98) 20	(99) 3	(100) 15

二十以内加减法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 3 | (2) 15 | (3) 2 | (4) 7 |
| (5) 17 | (6) 18 | (7) 7 | (8) 19 |
| (9) 19 | (10) 20 | (11) 13 | (12) 12 |
| (13) 0 | (14) 7 | (15) 0 | (16) 20 |
| (17) 10 | (18) 20 | (19) 14 | (20) 16 |
| (21) 12 | (22) 3 | (23) 0 | (24) 0 |
| (25) 3 | (26) 8 | (27) 18 | (28) 20 |
| (29) 19 | (30) 18 | (31) 19 | (32) 15 |
| (33) 17 | (34) 0 | (35) 6 | (36) 20 |
| (37) 18 | (38) 11 | (39) 12 | (40) 11 |
| (41) 15 | (42) 0 | (43) 4 | (44) 5 |
| (45) 10 | (46) 2 | (47) 0 | (48) 0 |
| (49) 9 | (50) 18 | (51) 4 | (52) 18 |
| (53) 16 | (54) 12 | (55) 14 | (56) 5 |
| (57) 6 | (58) 8 | (59) 20 | (60) 17 |
| (61) 1 | (62) 18 | (63) 20 | (64) 19 |
| (65) 2 | (66) 13 | (67) 13 | (68) 2 |
| (69) 16 | (70) 19 | (71) 1 | (72) 0 |
| (73) 15 | (74) 8 | (75) 0 | (76) 6 |
| (77) 7 | (78) 18 | (79) 0 | (80) 20 |
| (81) 9 | (82) 2 | (83) 15 | (84) 7 |
| (85) 3 | (86) 3 | (87) 5 | (88) 5 |
| (89) 0 | (90) 20 | (91) 18 | (92) 17 |
| (93) 10 | (94) 19 | (95) 0 | (96) 19 |
| (97) 8 | (98) 18 | (99) 7 | (100) 0 |

二十以内加减法计算练习题答案

第3页答案

(1) 18	(2) 10	(3) 17	(4) 17
(5) 5	(6) 8	(7) 8	(8) 4
(9) 1	(10) 12	(11) 3	(12) 20
(13) 13	(14) 16	(15) 16	(16) 14
(17) 2	(18) 2	(19) 0	(20) 1
(21) 13	(22) 10	(23) 19	(24) 2
(25) 3	(26) 11	(27) 15	(28) 4
(29) 0	(30) 9	(31) 20	(32) 17
(33) 3	(34) 2	(35) 20	(36) 13
(37) 20	(38) 19	(39) 11	(40) 13
(41) 18	(42) 0	(43) 9	(44) 0
(45) 4	(46) 19	(47) 13	(48) 9
(49) 16	(50) 9	(51) 12	(52) 4
(53) 18	(54) 20	(55) 1	(56) 16
(57) 19	(58) 18	(59) 2	(60) 10
(61) 4	(62) 16	(63) 16	(64) 20
(65) 19	(66) 19	(67) 4	(68) 17
(69) 18	(70) 3	(71) 17	(72) 16
(73) 1	(74) 8	(75) 19	(76) 18
(77) 6	(78) 1	(79) 8	(80) 13
(81) 3	(82) 14	(83) 9	(84) 18
(85) 7	(86) 15	(87) 10	(88) 20
(89) 5	(90) 0	(91) 20	(92) 9
(93) 17	(94) 5	(95) 18	(96) 2
(97) 7	(98) 4	(99) 17	(100) 12

二十以内加减法计算练习题答案

第4页答案

(1) 17	(2) 14	(3) 10	(4) 1
(5) 19	(6) 14	(7) 18	(8) 9
(9) 1	(10) 10	(11) 5	(12) 19
(13) 0	(14) 2	(15) 1	(16) 12
(17) 13	(18) 20	(19) 11	(20) 12
(21) 11	(22) 5	(23) 4	(24) 1
(25) 4	(26) 16	(27) 10	(28) 19
(29) 12	(30) 3	(31) 0	(32) 1
(33) 1	(34) 19	(35) 0	(36) 20
(37) 15	(38) 3	(39) 5	(40) 19
(41) 14	(42) 1	(43) 7	(44) 18
(45) 6	(46) 2	(47) 2	(48) 19
(49) 12	(50) 13	(51) 18	(52) 0
(53) 17	(54) 2	(55) 20	(56) 18
(57) 9	(58) 0	(59) 18	(60) 19
(61) 19	(62) 4	(63) 3	(64) 6
(65) 14	(66) 0	(67) 20	(68) 19
(69) 18	(70) 0	(71) 19	(72) 0
(73) 13	(74) 4	(75) 1	(76) 2
(77) 17	(78) 17	(79) 16	(80) 0
(81) 16	(82) 15	(83) 10	(84) 0
(85) 8	(86) 20	(87) 18	(88) 1
(89) 12	(90) 17	(91) 17	(92) 18
(93) 0	(94) 2	(95) 0	(96) 19
(97) 0	(98) 9	(99) 20	(100) 8

二十以内加减法计算练习题答案

第5页答案

(1) 15	(2) 17	(3) 20	(4) 11
(5) 7	(6) 12	(7) 16	(8) 19
(9) 20	(10) 11	(11) 17	(12) 4
(13) 0	(14) 6	(15) 19	(16) 19
(17) 0	(18) 0	(19) 2	(20) 5
(21) 0	(22) 8	(23) 4	(24) 20
(25) 0	(26) 7	(27) 5	(28) 0
(29) 8	(30) 17	(31) 13	(32) 17
(33) 19	(34) 20	(35) 2	(36) 14
(37) 10	(38) 19	(39) 0	(40) 16
(41) 1	(42) 11	(43) 17	(44) 20
(45) 8	(46) 3	(47) 3	(48) 18
(49) 20	(50) 3	(51) 6	(52) 3
(53) 20	(54) 19	(55) 16	(56) 16
(57) 9	(58) 3	(59) 8	(60) 5
(61) 19	(62) 10	(63) 19	(64) 16
(65) 3	(66) 13	(67) 16	(68) 8
(69) 2	(70) 13	(71) 19	(72) 4
(73) 5	(74) 15	(75) 1	(76) 19
(77) 1	(78) 2	(79) 8	(80) 17
(81) 20	(82) 1	(83) 18	(84) 6
(85) 20	(86) 14	(87) 16	(88) 2
(89) 4	(90) 18	(91) 20	(92) 5
(93) 10	(94) 12	(95) 8	(96) 19
(97) 13	(98) 4	(99) 12	(100) 15

二十以内加减法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 0 | (2) 10 | (3) 5 | (4) 19 |
| (5) 5 | (6) 17 | (7) 2 | (8) 19 |
| (9) 1 | (10) 16 | (11) 20 | (12) 20 |
| (13) 0 | (14) 5 | (15) 16 | (16) 20 |
| (17) 14 | (18) 17 | (19) 15 | (20) 5 |
| (21) 18 | (22) 0 | (23) 1 | (24) 13 |
| (25) 1 | (26) 14 | (27) 1 | (28) 3 |
| (29) 0 | (30) 1 | (31) 1 | (32) 9 |
| (33) 2 | (34) 7 | (35) 7 | (36) 2 |
| (37) 15 | (38) 15 | (39) 13 | (40) 5 |
| (41) 20 | (42) 10 | (43) 0 | (44) 16 |
| (45) 8 | (46) 0 | (47) 2 | (48) 0 |
| (49) 0 | (50) 20 | (51) 7 | (52) 5 |
| (53) 17 | (54) 2 | (55) 10 | (56) 8 |
| (57) 11 | (58) 20 | (59) 18 | (60) 11 |
| (61) 6 | (62) 19 | (63) 16 | (64) 15 |
| (65) 19 | (66) 9 | (67) 2 | (68) 6 |
| (69) 1 | (70) 20 | (71) 3 | (72) 20 |
| (73) 10 | (74) 3 | (75) 0 | (76) 8 |
| (77) 6 | (78) 0 | (79) 16 | (80) 0 |
| (81) 11 | (82) 13 | (83) 17 | (84) 20 |
| (85) 3 | (86) 4 | (87) 18 | (88) 6 |
| (89) 3 | (90) 4 | (91) 19 | (92) 9 |
| (93) 13 | (94) 4 | (95) 14 | (96) 16 |
| (97) 5 | (98) 3 | (99) 17 | (100) 20 |

二十以内加减法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 3 | (2) 1 | (3) 13 | (4) 18 |
| (5) 15 | (6) 5 | (7) 11 | (8) 20 |
| (9) 1 | (10) 0 | (11) 7 | (12) 20 |
| (13) 9 | (14) 8 | (15) 1 | (16) 6 |
| (17) 16 | (18) 3 | (19) 19 | (20) 4 |
| (21) 20 | (22) 17 | (23) 0 | (24) 17 |
| (25) 0 | (26) 17 | (27) 1 | (28) 8 |
| (29) 19 | (30) 12 | (31) 2 | (32) 5 |
| (33) 15 | (34) 9 | (35) 5 | (36) 4 |
| (37) 1 | (38) 0 | (39) 11 | (40) 5 |
| (41) 5 | (42) 2 | (43) 20 | (44) 17 |
| (45) 1 | (46) 2 | (47) 16 | (48) 0 |
| (49) 18 | (50) 14 | (51) 2 | (52) 8 |
| (53) 14 | (54) 9 | (55) 3 | (56) 17 |
| (57) 12 | (58) 5 | (59) 12 | (60) 18 |
| (61) 1 | (62) 13 | (63) 20 | (64) 14 |
| (65) 7 | (66) 19 | (67) 3 | (68) 0 |
| (69) 10 | (70) 15 | (71) 17 | (72) 17 |
| (73) 20 | (74) 18 | (75) 0 | (76) 15 |
| (77) 8 | (78) 17 | (79) 14 | (80) 13 |
| (81) 16 | (82) 5 | (83) 10 | (84) 5 |
| (85) 5 | (86) 0 | (87) 3 | (88) 12 |
| (89) 19 | (90) 20 | (91) 11 | (92) 20 |
| (93) 1 | (94) 0 | (95) 19 | (96) 17 |
| (97) 10 | (98) 9 | (99) 18 | (100) 7 |